

1. MATERIAL: 300 SERIES CRES PER AMS-QQ-S-763,
ASTM A666 OR ASTM A582.
2. PENETRANT INSPECT PER ASTM E1417, TYPE I FLUORESCENT DYE,
SENSITIVITY LEVEL 3 HIGH (MINIMUM).
RELEVANT INDICATIONS ARE NOT ACCEPTABLE.
3. PASSIVATE AND CONFIRM WITH ANY TEST PER ASTM A967.
4. ENGRAVE IN AREA SHOWN, LINE WIDTH .025-.031,
.008-.012 DEEP FULL BOTTOM RADIUS,
.13-.18 HIGH CHARACTERS.
5. FITTING END PER AS33514-08 EXCEPT UNDERCUT AS NOTED.

7 NO ZINC-NICKEL PLATING ALLOWED ON THESE SURFACES.
MASK PRIOR TO PLATING.

8 NO ZINC-NICKEL PLATING ALLOWED ON THREADS.
MASK PRIOR TO PLATING.

9 ZINC-NICKEL PLATING OPTIONAL ON INDICATED SURFACES.
DIMENSIONS APPLY TO FINISHED PARTS.

