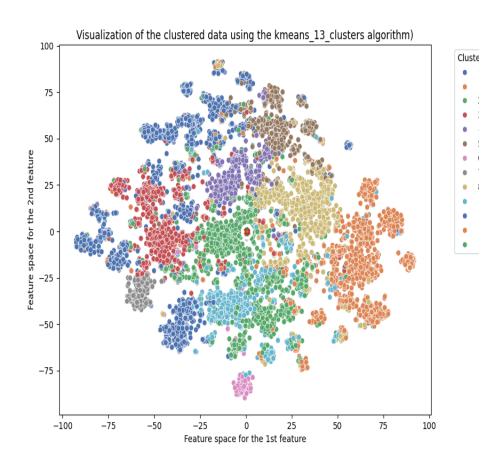
Clusters created by the kmeans_13_clusters algorithm



Cluster 0:

water 2331 ocean 1786 understanding 1746 process 1678 change 1622 climate 1478 provide 1236 earth 1235 field 1229 surface 1163 result 1155 carbon 1109 measurement 1087 work 1087 flow 1069 undergraduate 1031 particle 1026 community 988

```
experiment 966
      time 960
Cluster 1:
      stem 5424
      learning 3188
      education 2809
      teacher 2650
      school 1670
      community 1598
      engineering 1568
      practice 1382
      course 1300
      college 1292
      undergraduate 1282
      experience 1277
      university 1264
      faculty 1139
      career 1127
      technology 1108
      teaching 1094
      knowledge 1084
      need 1074
      mathematics 1057
Cluster 2:
      technology 1275
      phase 1243
      small 1078
      innovation 1023
      business 1003
      sbir 913
      proposed 857
      potential 787
      patient 766
      broader 683
      cost 579
      device 554
      process 409
      novel 384
      application 383
      treatment 366
      high 340
      method 333
      advance 325
      enable 325
Cluster 3:
      material 5027
```

```
property 1766
      structure 1412
      chemical 1372
      energy 1294
      process 1283
      design 1161
      polymer 1160
      chemistry 1119
      application 1089
      understanding 1064
      high 1050
      manufacturing 954
      metal 953
      technology 939
      fundamental 937
      undergraduate 905
      device 893
      engineering 846
      surface 839
Cluster 4:
      cell 3398
      protein 1833
      function 706
      tissue 655
      molecular 624
      understanding 616
      cellular 592
      structure 591
      process 568
      mechanism 561
      biological 547
      provide 546
      gene 538
      biology 518
      interaction 511
      virus 505
      method 492
      undergraduate 478
      approach 477
      human 463
Cluster 5:
      specie 2100
      plant 1744
      change 1313
      community 1041
      ecosystem 858
```

```
understanding 843
      population 831
      gene 775
      environmental 756
      training 715
      environment 694
      human 688
      provide 649
      biology 614
      undergraduate 612
      interaction 600
      diversity 566
      researcher 563
      evolution 562
      fellow 560
Cluster 6:
      robot 935
      human 360
      task 273
      control 217
      robotics 203
      environment 193
      robotic 176
      learning 174
      design 151
      work 148
      algorithm 128
      soft 128
      technology 127
      dynamic 123
      team 122
      planning 118
      worker 116
      interaction 113
      enable 111
      object 106
Cluster 7:
      quantum 3070
      material 659
      physic 390
      state 390
      information 343
      technology 342
      computer 319
      property 308
      computing 289
```

```
device 288
      pi 287
      field 278
      theory 276
      electron 250
      algorithm 249
      application 230
      fundamental 212
      interaction 201
      theoretical 201
      understanding 201
Cluster 8:
      social 2584
      community 1876
      health 1775
      public 1454
      pandemic 1380
      policy 1212
      risk 1165
      information 1121
      understanding 1086
      change 1012
      people 993
      response 928
      individual 903
      work 902
      behavior 897
      disease 858
      network 858
      provide 854
      decision 797
      analysis 786
Cluster 9:
      learning 2636
      algorithm 1522
      method 1470
      problem 1241
      network 1131
      machine 1092
      application 945
      analysis 834
      language 826
      computational 777
      information 751
      approach 737
      technique 721
```

tool 675 human 648 neural 615 understanding 605 design 587 training 573 optimization 571 Cluster 10: theory 1440 problem 951 equation 785 geometry 757 mathematical 643 pi 636 group 625 space 607 application 529 structure 475 geometric 460 field 455 method 442 question 436 algebraic 415 number 411 mathematics 405 analysis 403 area 382 solution 372 Cluster 11: workshop 1275 conference 1212 engineering 1111 community 1087 researcher 920 university 909 opportunity 868 participant 868 undergraduate 855 field 837 faculty 831 group 806 career 804 experience 779 professional 769 education 767 graduate 702

training 694 scientific 689 provide 650

Cluster 12:

network 1576 design 1480 technology 1439 application 1368 computing 1086 device 1075 user 977 software 894

learning 822 wireless 812

security 787

control 877

tool 771

performance 769 approach 767 technique 756 power 718 information 694

provide 681 energy 670