

REVISIONS			
REV	DESCRIPTION	APPROVED	DATE
1	ORIGINAL ISSUE	TCo	12/07/21
2	NOTE 14 WAS ADDED, SEE ECR WS00062238.	TCo	16/12/21
3	UPDATED NOTE 13, SEE ECR WS00064923.	TCo	22/02/22
4	INSERTED NOTE 15, SEE ECR WS00066517.	TCo	21/03/22
5	UPDATED NOTES 14 AND 15, ADDED DIMENSION, SEE ECR WS00083432	AFo	04/01/23

PLACEMENT	FASTENER	TORQUE VALUE	
		ROCOL (COF 0.09)	EASY RUN (COF 0.08)
BODY TO JACKET	3/4"–16 UNF	231 +5/–0 ft-lbs [313 +7/–0 N.m]	222 +5/–0 ft-lbs [301 +7/–0 N.m]
OUTER COLLAR TO JACKET			

11) MAXIMUM ALLOWABLE LOAD TO SUPPORT THE ENDFITTING: 330tf CONSIDERING THE INTERNAL DIAMETER OF THE PLSV INSERT WITHIN THE RANGE OF: 397mm – 405mm.

514 BOLT HOLE FOR ANODE CABLE. SETSCREW M12 MUST BE ASSEMBLED IN ORDER TO FACE THE ADJACENT SURFACE OF THE HOLE. NO THREAD OF THE HOLE SHOULD BE EXPOSED. A SPECIFIC TORQUE VALUE IS NOT REQUIRED, ONLY THE APPLICATION OF THE THREAD SEALANT.

[illegible]

