BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 1/121

EVOLUTIONS:

Date	Revision	Description	
27/10/2015	F	Ethernet Interface for F28 light device.	
05/11/2015	G	Update to 1.303 version, add VB.net samples.	
12/11/2015	Н	Mistakes fix.	
17/11/2015	I	Add Auto calibration functions	
19/11/2015	J	Add parameters Option's (page 46) and auto calibration function (page 69).	
24/11/2015	к	Add parameters and explanation, DLL version 1.402.	
02/12/2015	L	Add explanation for auto-calibration with 5 devices, DLL version 1.402.	
04/12/2015	М	Add "Start Auto Cal Offset for more than one head in VB.net" DLL version 1.402.	
14/12/2015	N	Add specifics error codes (§ 3.9.1) add electronic regulator option, DLL version 1.500.	
21/01/2016	0	Update error codes on §3.9.4 "Result status and alarms".	
02/02/2016	Р	Update error codes on §3.9.4 "Result status and alarms".	
15/02/2016	Q	Change to negatives values error codes on §3.9.4 "Result status and alarms".	
25/07/2016	R	1- Use F28_RemoveModule then F28_AddModule without reinitialize all. 2- :FIX: Some declarations that can cause Unbalanced Stack	
06/03/2017	S	Add F28 Jet Check special cycle, update error messages, dll version 2.004.	
02/08/2017	Т	Units list modified (add several units).	
		Add commun functions (all devices)	
10/12/2018	U	Add Auto-Ratio F28 function (V2.013)	
	Add B28 device		
09/01/2019	V	Add Rise time (B28 step cycle and parameter)	
05/04/2019	W	Add special cycles : compute volume test,	

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 2/121

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BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 3/121

Important! This last DLL version works only with devices with firmware version ≥ 1.500.

Table of contents

1	Introduction	
	1.1 About this document	
	1.2 What's needed for using the DLL	8
	1.3 Application structures	9
	1.4 Reminder of the ATEQ F28Light principle	.10
	1.5 B28/F28 heads IP addresses	
	1.6 Switches configuration	.12
	1.7 IP address configuration	.13
	1.8 IP address loss	.14
	1.9 Data definitions	
2	Common structure and enumeration	.16
	2.1 Enumeration	
	2.1.1 Boot/Application mode	
	2.1.2 Group identifier	
	2.2 Module address	
	2.3 Structure definition in C/C++	
	2.4 Structure definition in C#.NET	
	2.5 Structure definition in Visual Basic	
	2.6 Function Return code	
	2.7 Connection status	
3	B28 structure and enumeration	
	3.1 Enumeration	
	3.1.1 Type of test	
	3.1.2 Voltage unit	.23
	3.1.3 Measurement unit	
	3.2 Step code	
	3.3 Identifier of module	
	3.4 Structure definition in C/C++	
	3.5 Structure definition in Visual Basic	
	3.6 Structure definition in C#.NET	
4	F28 structure and enumeration	
	4.1 Enumeration.	
	4.1.1 Type of test	
	4.1.2 Pressure unit	
	4.1.3 Leak units	
	4.1.4 Volume units	
	4.1.5 Fill mode	
	4.1.6 Boot/Application mode	
	4.1.7 Group identifier	
	4.2 Module address	
	4.3 Step code	
	4.4 Identifier of module	
	4.5 Structure definition in C/C++	
	4.6 Structure definition in Visual Basic	.40

	4.7 Structure definition in C#.NET	
	4.8 Function return code	
5	Application programming interface	
	5.1 Functional groups in the API	
	5.2 Driver related functions	
	5.2.1 X28_Init	
	5.2.2 X28_OpenChannel	
	5.2.3 X28_Close	
	5.2.4 X28_GetDllMajorVersion	
	5.2.5 X28_GetDIIMinorVersion	
	5.3 Network related functions	
	5.3.1 F28 Functions	
	5.3.1.1 F28_AddModule	48
	5.3.2 B28 Functions	
	5.3.2.1 B28_AddModule	49
	5.3.3 X28 Functions	49
	5.3.3.1 X28_ReconnectModule	49
	5.3.3.2 X28_RemoveModule	50
	5.3.3.3 X28_RemoveAllModules	
	5.3.3.4 X28_ResetEthernetModule	51
	5.3.3.5 X28_IsModuleConnected	51
	5.4 Information related functions	52
	5.4.1 X28_RefreshModuleInformations	52
	5.4.2 X28 GetSerialNumber	53
	5.4.3 X28_GetModuleSoftVersion	53
	5.4.4 X28_GetModuleHardVersion	54
	5.4.5 X28 GetAddressIP	55
	5.4.6 X28 ETHSoftVersion	55
	5.4.7 X28 GetETHHardVersion	56
	5.4.8 X28 GetSubnetMask	56
	5.4.9 X28 GetGatewayAddressIP	57
	5.4.10 X28 GetMACAddress	58
	5.5 Unit control related functions	
	5.5.1 X28 IsModuleConnected	58
	5.5.2 X28 StartCycle	59
	5.5.3 X28_StopCycle	59
	5.6 Group control related functions	
	5.6.1 X28 StartCycleByGroup	
	5.6.2 X28_StopCycleByGroup	
	5.7 Parameters related functions	
	5.7.1 F28 parameters	61
	5.7.1.1 Parameters structure F28_PARAMETERS	
	5.7.1.2 Options	
	5.7.1.3 F28_GetModuleParameters	66
	5.7.1.4 F28_SetModuleParameters	
	5.7.2 B28 parameters	68
	5.7.2.1 Parameters structure B28_PARAMETERS	
	5.7.2.2 B28_GetModuleParameters	

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 5/121
•		
	28_SetModuleParameters	
	cle related functions	
	unctions	
	28_StartVoltageAdjust	
	28_StartRegulatorAdjust	
	ınctions	
	28_StartAutoZeroPressure	
	28_StartRegulatorAdjust	
	28_StartLearningRegulator	
	28_StartJetCheck	
	28_StartVolumeLearning	
	28_StartVidageInfini	
	ted functions	
	ınctions	
	28_ClearFIFOResults	
	28_GetResultsCount	
	esult structure F28_RESULT	
	esult status and alarms	
	28_GetNextResult	
	28_GetLastResult	
	ınctions	
	28_ClearFIFOResults	
	28_GetResultsCount	
	esult structure B28_RESULT	
	esult status and alarms	
	28_GetNextResult	
	28_GetLastResult	
	cycle related functions	
	functions	
	Real time data structure F28_REALTIME_CYCLE	
5.10.1.2	F28 GetRealTimeData	88

5.10.2.1 Real time data structure B28 REALTIME CYCLE......88 5.10.2.2 B28 GetRealTimeData......89 5.11 Statistics counter related functions......90 5.11.1 Cycle statistics X28 CYCLE STATISTICS......90 5.11.2 X28 GetCycleStatistics......91 5.11.3 Communication statistics structure X28 COMMUNICATION STATISTICS......91 5.11.4 X28 GetCommunicationStatistics......92 5.12.1.3 F28 GetEOCRatio.......94 5.12.1.4 F28 GetEOCEasyAutoLearning......94



	5.12.1.8 F28 StartAutoRatio	97
	5.12.1.9 F28_StartEasyAutoLearning	98
	5.12.1.10 F28_StopAutoCal	
	5.12.1.11 F28 StopAutoRatio	
	5.12.1.12 F28_StopEasyAutoLearning	
	5.12.1.13 F28 GetAutoCalAlarm	
	5.13 How to run calibration functions	
	5.13.1 F28	
	5.13.1.1 Offset calculation only	
	5.13.1.2 Volume and offset calculation	
	5.14 Calibration code sample	
	5.14.1 F28	102
	5.14.1.1 Start calibration (first step)	102
	5.14.1.2 Abort calibration	
	5.14.1.3 Continue calibration (second step)	
	5.14.1.4 Running calibration process	
	5.15 How to run calibration functions for 5 devices	104
	5.15.1 F28	104
	5.15.1.1 We have 5 devices	104
	5.15.1.2 Offset calculation only	104
	5.15.1.3 Volume & offset calculation	105
6	Appendices 1	
	6.1 What's needed for using the samples project C++/MFC/C#/VB.NET	108
	6.2 Visual C++/MFC sample	108
	6.2.1 Build project	108
	6.3 Visual C# sample	110
	6.3.1 Build project	110
	6.4 Visual Basic.NET sample	112
	6.4.1 Build project	112
	6.5 Sample code in VB.NET	115
	6.5.1 Get & Display Ethernet information	115
	6.5.2 Get module information	
	6.5.3 Read real time status & Read result cycle	
	6.5.4 Auto-zero pressure	118
	6.6. Start cal offset for more than one head in VB NFT	119

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 7/121

1 Introduction

1.1 About this document

This manual describes the F28Light *Application Programming Interface (API)* and the containing functions. As a Win32 DLL for windows W7, W8, W10, it forms the interface between the user application and the B28 or F28Light.

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 8/121

1.2 What's needed for using the DLL

* 32 bits version

vcredist_x86.exe: Visual C++ Redistributable Packages for Visual Studio 2013.

DLL Ethernet interface: F28LightControl ETH.dll

The Visual C++ Redistributable Packages install run-time components that are required to run applications that are developed by using Visual Studio 2013, on computers that don't have Visual Studio 2013 installed.

These packages install run-time components of these libraries: C Runtime (CRT), Standard C++, ATL, MFC, C++ AMP, and OpenMP.

* 64 bits version

vcredist_x64.exe: Visual C++ Redistributable Packages for Visual Studio 2013.

DLL Ethernet interface: F28LightControl ETH64.dll

The Visual C++ Redistributable Packages install run-time components that are required to run applications that are developed by using Visual Studio 2013, on computers that don't have Visual Studio 2013 installed.

These packages install run-time components of these libraries: C Runtime (CRT), Standard C++, ATL, MFC, C++ AMP, and OpenMP.

Nota: All functions are the same between 32 bits or 64 bits. Just the Dll name is different. In this document, functions description is for 32 bits version, just replace F28LightControl_ETH.dll with F28LightControl_ETH64.dll in declaration for 64 bits version.

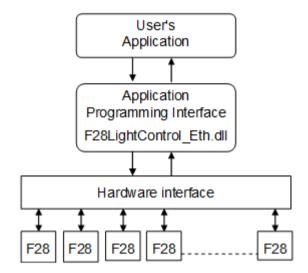
Nota:

- Functions starting with "X28" concern all type of devices.
- Functions starting with "F28" concern F28 device.
- Functions starting with "B28_" concern B28 device.

Nota: All functions starting with "X28_" can be used also using the name "F28_" (for compatibility with older version).

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 9/121

1.3 Application structures



F28Light is a static slave: never send information by itself.

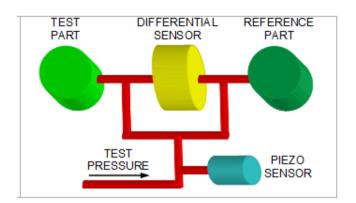
Only one master is supported in the network.

This is the same for B28 device.

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 10/121

1.4 Reminder of the ATEQ F28Light principle

The ATEQ F28 Light is a compact air/air leak detector used to test the air-tightness of parts. The method used is based on the measurement of a small variation or drop in differential pressure between the **Test** and **Reference** parts, when both are filled to an identical pressure.



BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AILG	DLL Version 2.018	Page 11/121

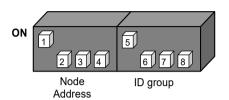
1.5 B28/F28 heads IP addresses



BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 12/121

1.6 Switches configuration

On each head, on the main board, there's one switch to give a hardware address. The head must be configured as the following example.



Switch #1 (node) = On

Switch **#5** (group) = **On**

Others switches = **Off**.

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 13/121

1.7 IP address configuration

The IP default configuration for the F28 Light/B28 device is in DHCP mode. This mode allows to automatically applying an IP address to the device by a rooter in the network.

For the first start, the device waits 10 seconds for a DHCP configuration. If it is not detected after these 10 seconds, the static **192.168.1.200** IP address is set.

To run the device in the network and update the boards, please use a static IP address.

This static IP address must be different for all the devices connected to the same network.

Keep one IP address for the PC and give different ones to the F28Light/B28 devices.

Example:

PC: IP 192.168.1.1F28Light #1: IP 192.168.1.2

> F28Light **#2**: IP 192.168.1.**3**

> F28Light #3: IP 192.168.1.4

> F28Light #4: IP 192.168.1.5 Etc...

Remind: the network's rooter must have the same IP address root than the PC, example:

192.168.1.X otherwise the device won't be detected.

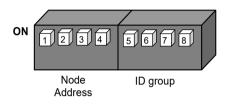
BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 14/121

1.8 IP address loss

If the IP address is lost or nor recoverable, the communication between the device and the PC in the network is impossible.

To recover the communication, you must reset the IP address assignation, to be able to give another one.

For that, with the device powered off, set all the "Address" and the "Group" switches to 1.



Switches #1 to #8 (node) = On

Then power on the device for a few seconds and power off, the IP address is reseted.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 15/121

1.9 Data definitions

Definition	Description
BYTE, UCHAR	Unsigned char (8 bits)
char	Signed char (8 bits)
short	Signed word (2 bytes)
WORD	Unsigned word (2 bytes)
float	Floating point single precision (4 bytes)
DWORD	Unsigned word (4 bytes)

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 16/121

2 Common structure and enumeration

This chapter concern all devices (B28/F28).

2.1 Enumeration

2.1.1 Boot/Application mode

Returned by function "X28_GetMode".

Declaration	Data type	Value	Description
X28_MODE_BOOT	short	1	Boot mode
X28_MODE_APPLICATION		2	Application mode

Declaration in C/C++:

```
#define X28_MODE_BOOT 1
#define X28 MODE APPLICATION 2
```

Visual Basic (Vb.Net):

C#.Net:

2.1.2 Group identifier

Value for variable "ucGroupID".

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 17/121

Variable	Data type	Value	Description
ucGroupID	BYTE	X28_GROUP_1 = 1,	Group identifier (1 -15)
·		X28_GROUP_2 = 2,	. , ,
		X28_GROUP_3 = 3,	
		X28_GROUP_4 = 4,	
		X28_GROUP_5 = 5,	
		$X28_GROUP_6 = 6$,	
		X28_GROUP_7 = 7,	
		X28_GROUP_8 = 8,	
		X28_GROUP_9 = 9,	
		X28_GROUP_10 = 10,	
		X28_GROUP_11 = 11,	
		X28_GROUP_12 = 12,	
		X28_GROUP_13 = 13,	
		X28_GROUP_14 = 14,	
		X28_GROUP_15 = 15	

Declaration in C/C++:

```
enum
{
     X28 GROUP 1 = 1,
     X28 GROUP 2,
     X28 GROUP 3,
     X28 GROUP 4,
     X28 GROUP 5,
     X28 GROUP 6,
     X28 GROUP 7,
     X28 GROUP 8,
     X28 GROUP 9,
     X28 GROUP 10,
     X28 GROUP 11,
     X28 GROUP 12,
     X28_GROUP_13,
     X28_GROUP_14,
     X28 GROUP 15,
     X28 GROUP MAX
};
```

Visual Basic (Vb.Net):

```
Enum X28 GROUP ID As Byte
     X28 GROUP 1 = 1
     X28 GROUP 2
     X28 GROUP 3
     X28 GROUP 4
     X28 GROUP 5
     X28 GROUP 6
     X28 GROUP 7
     X28 GROUP 8
     X28 GROUP 9
     X28 GROUP 10
     X28 GROUP 11
     X28 GROUP 12
     X28 GROUP 13
     X28_GROUP_14
     X28 GROUP 15
     X28 GROUP MAX
End Enum
```

C#.Net:

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 18/121

```
X28_GROUP_13,
X28_GROUP_14,
X28_GROUP_15;
X28_GROUP_MAX
};
```

2.2 Module address

Value for variable "ucModuleAddr".

Variable	Data type	Value	Description
ucModuleAddr	BYTE	X28_MODULE_ADDR_0 = 0	Station address (0 -15)
		X28_MODULE_ADDR_1 = 1	,
		$X28_MODULE_ADDR_2 = 2$	
		$X28_MODULE_ADDR_3 = 3$	
		$X28_MODULE_ADDR_4 = 4$	
		$X28_MODULE_ADDR_5 = 5$	
		$X28_MODULE_ADDR_6 = 6$	
		$X28_MODULE_ADDR_7 = 7$	
		X28_MODULE_ADDR_8 = 8	
		$X28_MODULE_ADDR_9 = 9$	
		X28_MODULE_ADDR_10 = 10	
		X28_MODULE_ADDR_11 = 11	
		X28_MODULE_ADDR_12 = 12	
		X28_MODULE_ADDR_13 = 13	
		X28_MODULE_ADDR_14 = 14	
		X28_MODULE_ADDR_15 = 15	

Declaration in C/C++:

```
enum
     X28 MODULE ADDR 0,
     X28 MODULE ADDR 1,
     X28 MODULE ADDR 2,
     X28 MODULE ADDR 3,
     X28 MODULE ADDR_4,
     X28 MODULE ADDR 5,
     X28 MODULE ADDR 6,
     X28 MODULE ADDR 7,
     X28 MODULE ADDR 8,
     X28 MODULE ADDR 9,
     X28 MODULE ADDR 10,
     X28 MODULE ADDR 11,
     X28 MODULE ADDR 12,
     X28 MODULE ADDR 13,
     X28 MODULE ADDR 14,
     X28 MODULE ADDR 15,
     X28 MAX MODULES BY GROUP
};
```

Visual Basic (Vb.Net):

```
Enum X28 MODULE ADDR As Byte
     X28 MODULE ADDR 0 = 0
     X28 MODULE ADDR 1
     X28 MODULE ADDR 2
     X28 MODULE ADDR 3
     X28 MODULE ADDR 4
     X28 MODULE ADDR 5
     X28 MODULE ADDR 6
     X28 MODULE ADDR 7
     X28 MODULE ADDR 8
     X28 MODULE_ADDR_9
     X28 MODULE ADDR 10
     X28 MODULE ADDR 11
     X28 MODULE ADDR 12
     X28 MODULE ADDR 13
     X28 MODULE ADDR 14
     X28 MODULE ADDR 15
     X28 MODULE MAX
End Enum
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 19/121

C#.Net:

```
public enum X28 MODULE ADDR ENUM : byte
     X28 MODULE ADDR 0,
     X28 MODULE ADDR 1,
     X28 MODULE ADDR 2,
     X28 MODULE ADDR 3,
     X28 MODULE ADDR 4,
     X28 MODULE ADDR 5,
     X28 MODULE ADDR 6,
     X28 MODULE ADDR 7,
     X28 MODULE ADDR 8,
     X28 MODULE ADDR 9,
     X28 MODULE ADDR 10,
     X28 MODULE ADDR 11,
     X28 MODULE ADDR 12,
     X28 MODULE ADDR 13,
     X28 MODULE ADDR 14,
     X28 MODULE ADDR 15,
     X28 MAX MODULES BY GROUP
};
```

2.3 Structure definition in C/C++

Nota: All structures are 1 byte packed, for easy portability and data exchange between API and Visual basic 2013 application.

```
#pragma pack(push, 1 )
// Date structure
typedef struct
     WORD wYear;
     WORD wMonth;
     WORD wDay;
     WORD wHour;
     WORD wMinute;
     WORD wSecond;
} X28 DATE;
// Cycle statistics structure
typedef struct
     DWORD dwTotalCycles;
     DWORD dwFailCycles;
     DWORD dwSuccessCycles;
} X28 CYCLE STATISTICS;
// Communication statistics structure
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 20/121

```
typedef struct
{
        DWORD dwTransmited;
        DWORD dwReceived;
        DWORD dwErrors;
} X28_COMMUNICATION_STATISTICS;
#pragma pack(pop)
```

2.4 Structure definition in C#.NET

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct X28 DATE
     public ushort usYear;
     public ushort usMonth;
     public ushort usDay;
     public ushort usHour;
     public ushort usMinute;
     public ushort usSecond;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct X28 CYCLE STATISTICS
{
     public uint uiTotalCycles;
     public uint uiFailCycles;
     public uint uiSuccessCycles;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct X28 COMMUNICATION STATISTICS
     public uint uiTransmited;
     public uint uiReceived;
     public uint uiErrors;
};
```

2.5 Structure definition in Visual Basic

```
' Date structure
' Date structure
' Control Control

' Control Control

' Control Control

' C
```

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 21/121

```
Dim wDay As UShort
     Dim wHour As UShort
     Dim wMinute As UShort
     Dim wSecond As UShort
End Structure
' Statistic structure
' ______
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure X28_CYCLE_STATISTICS
     Dim dwTotalCycles As UInteger
     Dim dwFailCycles As UInteger
     Dim dwSuccessCycles As UInteger
End Structure
' Communication counter structure
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure X28 COMMUNICATION STATISTICS
     Dim dwTransmited As UInteger
     Dim dwReceived As UInteger
     Dim dwErrors As UInteger
End Structure
```

2.6 Function Return code

Declaration	Data type	Value	Description
X28_FAIL	short	-1	Error
X28_OK		0	Ok

Declaration in C/C++:

Visual Basic (Vb.Net):

C#.Net:

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 22/121

```
public enum X28_RETURN : byte
{
          X28_FAIL = -1,
          X28_OK
};
```

Nota : For F28_ functions, F28_FAIL and F28_OK can also be used. Definitions are the same as X28_FAIL and F28_OK.

2.7 Connection status

This code is returned by X28_IsModuleConnected.

Declaration	Data type	Value	Description
X28_OFFLINE	short	0	Offline
X28 CONNECTED		1	Unit connected

Declaration in C/C++:

Visual Basic (Vb.Net):

```
Enum X28_CONNECTION As Short X28_OFFLINE = -0 X28_CONNECTED End Enum
```

C#.Net:

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 23/121

3 B28 structure and enumeration

3.1 Enumeration

3.1.1 Type of test

Test type parameter, to be use with "wTypeTest".

Definition	Value	Description
UNDEFINED_TEST	0	Not defined
IONIC	1	IONIQ test

Declaration in C/C++:

```
enum B28_TYPE_TEST
{
         B28_UNDEFINED_TEST,
         B28_IONIQ
};
```

Visual Basic (Vb.Net):

C#.Net:

```
public enum B28_TYPE_TEST : byte
{
         B28_UNDEFINED_TEST,
         B28_IONIQ
};
```

3.1.2 Voltage unit

Voltage unit parameter, to be use with "wVoltageUnit".

Definition	Value	Description
VOLTAGE_VOLT	0	Volt
VOLTAGE POINT	1	Point (internal debug)

Declaration in C/C++:

```
enum B28_VOLTAGE_UNITS
{
     B28_VOLTAGE_VOLT,
     B28_VOLTAGE_POINT,
     B28_NMAX_VOLTAGE_UNITS
```

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 24/121

};

Visual Basic (Vb.Net):

3.1.3 Measurement unit

Measurement unit parameter, to be use with "wMeasurementUnit".

Definition	Value	Description
MEASUREMENT_POINT	0	Point
MEASUREMENT_RAW_POINT	1	Raw point (without autorange for internal debug)

Declaration in C/C++:

```
enum B28_MEASUREMENT_UNITS
{
          B28_MEASUREMENT_POINT,
          B28_MEASUREMENT_RAW_POINT,
          B28_NMAX_MEASUREMENT_UNITS
};
```

Visual Basic (Vb.Net):

```
Enum B28_MEASUREMENT_UNITS As Byte B28_MEASUREMENT_POINT B28_MEASUREMENT_RAW_POINT B28_NMAX_MEASUREMENT_UNITS End Enum
```

C#.Net:

```
public enum B28_MEASUREMENT_UNITS : byte
{
     B28_MEASUREMENT_POINT,
     B28_MEASUREMENT_RAW_POINT,
     B28_NMAX_MEASUREMENT_UNITS
};
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 25/121

3.2 Step code

Step code value for variable ucStatus inside B28_REALTIME_CYCLE structure.

Variable	Data type	Value	Description
ucStatus	BYTE	READY = 0,	Out of cycle
	BYTE	NO_STEP1 = 1,	Not used
	BYTE	NO_STEP2 = 2,	Not used
	BYTE	TEST_STEP = 3,	Test step
	BYTE	FALL_STEP =4	Fall step

Declaration in C/C++:

```
enum B28_ENUM_STEP_CODE
{
    B28_READY,
    B28_RISE_STEP,
    B28_NO_STEP,
    B28_TEST_STEP,
    B28_FALL_STEP
};
```

Visual Basic (Vb.Net):

```
Enum B28_ENUM_STEP_CODE As Byte
READY
B28_RISE_STEP
B28_NO_STEP
B28_TEST_STEP
B28_FALL_STEP
End Enum
```

C#.Net:

```
public enum B28_ENUM_STEP_CODE : byte
{
    READY,
    B28_RISE_STEP,
    B28_NO_STEP,
    B28_TEST_STEP,
    B28_FALL_STEP
};
```

3.3 Identifier of module

Value for variable sModuleID. The identifier of the module is unique. It returns by the function "B28_AddModule".

Variable	Data type	Description
sModuleID	short	High byte = index of channel.
sivioduleiD	short	Low byte = index of module.

3.4 Structure definition in C/C++

Nota: All structures are 1 byte packed, for easy portability and data exchange between API and Visual basic 2013 application.

```
#pragma pack(push, 1 )
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 26/121

```
// Result structure
typedef struct
      UCHAR ucStatus;
      float fVoltageValue;
      float fMeasurementValue;
      UCHAR ucUnitVoltage;
      UCHAR ucUnitMeasurement;
      BYTE ucGroupID;
      BYTE ucModuleAddr;
      X28 DATE dateReceived;
} B28 RESULT;
// Real time structure
typedef struct B28 REALTIME CYCLE
      UCHAR ucEndCycle;
      UCHAR ucStatus;
      float fVoltageValue;
      float fMeasurementValue;
      UCHAR ucUnitVoltage;
      UCHAR ucUnitMeasurement;
      float fInternalTemperature;
      float fPatm;
} B28 REALTIME CYCLE;
// Parameter structure
typedef struct B28 PARAMETERS
                                       // Test type
     WORD
           wTypeTest;
                                       // Test time
     WORD wTestTime;
    WORD wFallTime; // Fall time
float fVoltageSetPoint; // Target voltage
WORD wVoltageUnit; // Voltage unit
float fMeasurementMax; // Maximum Measurement
WORD wMeasurementUnit; // Measurement unit
WORD wRiseTime; // Picc time
     WORD wRiseTime;
                                       // Rise time
                                    // Options
// Pressure Min (Pa)
     WORD wOptions;
     long lPressureMin;
             lPressureMax;
                                       // Pressure Max (Pa)
     long
} B28 PARAMETERS;
#pragma pack(pop)
```

3.5 Structure definition in Visual Basic

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 27/121

```
Dim ucStatus As Byte
     Dim fVoltageValue As Single
     Dim fMeasurementValue As Single
     Dim ucUnitVoltage As Byte
     Dim ucUnitMeasurement As Byte
                                          ' X28 GROUP ID
     Dim GroupID As Byte
     Dim ModuleAddr As Byte
                                          ' X28 MODULE ADDR
     Dim dateReceived As X28 DATE
End Structure
' -----
' real time result structure
' -----
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure B28 REALTIME CYCLE
     Dim ucEndCycle As Byte
     Dim ucStatus As Byte
     Dim fVoltageValue As Single
     Dim fMeasurementValue As Single
     Dim ucUnitVoltage As Byte
     Dim ucUnitMeasurement As Byte
     Dim fInternalTemperature As Single 'Temperature in °C (NU)
                                          ' Abs pressure in Pa
     Dim fPatm As Single
End Structure
' Parameter structure
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure B28 PARAMETERS
     Dim wTypeTest As UShort
     Dim wTpsTest As UShort
     Dim wTpsFall As UShort
     Dim fVoltageSetPoint As Single
     Dim wVoltageUnit As UShort
     Dim fMeasurementMax As Single
     Dim wMeasurementUnit As UShort ' See B28 MEASUREMENT UNITS
     Dim wRiseTime As Ushort
     Dim wOptions As Ushort
     Dim lPressureMin As UInteger
     Dim lPressureMax As UInteger
End Structure
```

3.6 Structure definition in C#.NET

BEL	Programmers' manual	IDENTIFICATION
4TEQ	F28Light Control	
AILG	DLL Version 2.018	Page 28/121

```
public byte
                     bUnitMeasurement;
     public byte
                     bGroupID;
                  bModuleAddr;
     public byte
     public X28 DATE dateReceived;
};
<StructLayout(LayoutKind.Sequential, Pack:=1)>
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct B28 REALTIME CYCLE
     public byte
                   ucEndCycle;
     public byte
                     ucStatus;
                    fVoltageValue;
     public float
     public float
                    fMeasurementValue;
     public byte
                    ucUnitVoltage;
     public byte
                    ucUnitMeasurement;
     public float
                   fInternalTemperature;
     public float
                    fPatm;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct B28 PARAMETERS
{
     public ushort usTypeTest;
     public ushort usTestTime;
     public ushort usFallTime;
     public float fVoltageSetPoint;
     public ushort usVoltageUnit;
    public float fMeasurementMax;
    public ushort usMeasurementUnit;
    public ushort usRiseTime;
    public ushort usOptions;
    public uint uiPressureMin;
    public uint uiPressureMax;
};
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 29/121

4 F28 structure and enumeration

4.1 Enumeration

4.1.1 Type of test

Test type parameter, to be use with "wTypeTest".

Definition	Value	Description
UNDEFINED_TEST	0	Not defined
LEAK_TEST	1	Leak test
SEALED_COMPONENT_TEST	2	Sealed components test
DESCRIPTION MODE TEST	3	Desensitized mode test for measurement of large
DESENSITIZED_MODE_TEST		leaks. *
FLOW_TEST	4	Flow test

Declaration in C/C++:

enum F28 TYPE TEST

```
UNDEFINED TEST,
     LEAK TEST,
     SEALED COMPONENT TEST,
     DESENSITIZED MODE TEST, // Since v1.500 only
     FLOW TEST,
};
Visual Basic (Vb.Net):
Enum F28 TYPE TEST
                       'Uses with wTypeTest parameter
     UNDEFINED TEST
     LEAK TEST
     SEALED COMPONENT TEST
     DESENSITIZED MODE TEST // Since v1.500 only
     FLOW TEST
End Enum
C#.Net:
public enum F28_TYPE_TEST : byte
{
     UNDEFINED_TEST,
     LEAK TEST,
     SEALED COMPONENT TEST,
     DESENSITIZED MODE TEST, // Since v1.500 only
     FLOW TEST,
};
```

*Nota: the desensitized mode is used for the measurement of large leaks, when the reject level required is above the full scale of the differential sensor; the measurement is performed by the pressure sensor.

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 30/121

4.1.2 Pressure unit

Pressure unit parameter, to be use with "wPress1Unit".

Definition	Value	Description
PRESS_PA	0	Pascal
PRESS_KPA,	1	Kilo pascal
PRESS_MPA	2	Mega pascal
PRESS_BAR	3	Bar
PRESS_mBAR	4	Millibar
PRESS_PSI	5	PSI
PRESS_POINTS	6	Points

Declaration in C/C++:

```
enum F28_PRESS_UNITS
{
        PRESS_PA,
        PRESS_KPA,
        PRESS_MPA,
        PRESS_BAR,
        PRESS_BAR,
        PRESS_PSI,
        PRESS_POINTS,
        NMAX_PRESS_UNITS
};
```

Visual Basic (Vb.Net):

```
Enum F28_PRESS_UNITS As Byte
PRESS_PA
PRESS_KPA
PRESS_MPA
PRESS_BAR
PRESS_MBAR
PRESS_PSI
PRESS_POINTS
NMAX_PRESS_UNITS
End Enum
```

C#.Net:

```
public enum F28_PRESS_UNITS : byte
{
     PRESS_PA,
     PRESS_KPA,
     PRESS_MPA,
     PRESS_BAR,
     PRESS_BAR,
     PRESS_PSI,
     PRESS_POINTS,
     NMAX_PRESS_UNITS
};
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AILG	DLL Version 2.018	Page 31/121

4.1.3 Leak units

Leak unit parameter, to be use with "wLeakUnit".

Definition	Value	Description
LEAK_PA	0	Pa
LEAK_PASEC	1	Pa/s
LEAK_PA_HR	2	Pa (High resolution)
LEAK_PASEC_H	3	Pa/s(High resolution)
LEAK_CAL_PA,	4	Calibrated Pascal.
LEAK_CAL_PASEC,	5	Calibrated Pascal/second
LEAK_CCMIN,	6	cm ³ /min
LEAK_CCSEC,	7	cm ³ /s
LEAK_CCH,	8	cm ³ /h.
LEAK_MM3SEC,	9	mm³/s
LEAK_CM3_SEC,	10	cm ³ /s
LEAK_CM3_MIN,	11	cm³/mn
LEAK_CM3_H,	12	cm³/h
LEAK_ML_SEC,	13	ml/s
LEAK_ML_MIN,	14	ml/min
LEAK_ML_H,	15	ml/h
		USA
LEAK_INCH3_SEC,	16	Inch ³ /s
LEAK_INCH3_MIN,	17	Inch ³ /mn
LEAK_INCH3_H,	18	Inch ³ /h
LEAK_FT3_SEC,	19	Feet ³ /s
LEAK_FT3_MIN,	20	Feet ³ /mn
LEAK_FT3_H,	21	Feet ³ /h
LEAK MMCE,	22	mmWg
LEAK_MMCE_SEC,	23	mmWg/s
LEAK_SCCM,	24	sccm
LEAK_POINTS,	25	Points
LEAK_KPA,	26	kPa
LEAK_MPA,	27	MPa
LEAK_BAR,	28	Bar
LEAK_mBAR,	29	mbar
LEAK_PSI,	30	PSI
LEAK_L_MIN,	31	Litre/min
LEAK_CM_H2O,	32	Cm H₂O
LEAK_UG_H2O	33	ug H₂O

Declaration in C/C++:

```
enum F28_LEAK_UNITS
{
    LEAK_PA,
    LEAK_PASEC,
    LEAK_PA_HR,
```

Visual Basic (Vb.Net):

```
Enum F28_LEAK_UNITS As Byte ' Uses with wLeakUnit parameter

LEAK_PA

LEAK_PASEC

LEAK_PA HR
```

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 32/121

End Enum

LEAK_PASEC_HR,
LEAK_CAL_PA,
LEAK_CAL_PASEC,
LEAK_CCMIN,
LEAK_CCSEC,
LEAK_CCH,
LEAK_MM3SEC,
LEAK_CM3_SEC,
LEAK_CM3_MIN,
LEAK_CM3_H,
LEAK_ML_SEC,
LEAK_ML_MIN,
LEAK_ML_H,
LEAK_INCH3_SEC,
LEAK_INCH3_MIN,
LEAK_INCH3_H,
LEAK_FT3_SEC,
LEAK_FT3_MIN,
LEAK_FT3_H,
LEAK_MMCE,
LEAK_MMCE_SEC,
LEAK_SCCM,
LEAK_POINTS,
// 1.500 Leak units
LEAK_KPA,
LEAK_MPA,
LEAK_BAR,
LEAK_mBAR,
LEAK_PSI,
LEAK_L_MIN,
LEAK_CM_H2O,
LEAK_UG_H2O,
NMAX_LEAK_UNITS

```
LEAK PASEC HR
LEAK_CAL_PA
LEAK CAL PASEC
LEAK CCMIN
LEAK CCSEC
LEAK_CCH
LEAK MM3SEC
LEAK CM3 SEC ' 10
LEAK CM3 MIN
LEAK CM3 H
LEAK ML SEC
LEAK ML MIN
LEAK ML H
LEAK INCH3 SEC
LEAK_INCH3_MIN
LEAK_INCH3_H
LEAK FT3 SEC
LEAK FT3 MIN ' 20
LEAK FT3 H
LEAK MMCE
LEAK MMCE SEC
LEAK SCCM
LEAK POINTS
LEAK KPA
LEAK MPA
LEAK BAR
LEAK mBAR
LEAK PSI
LEAK L MIN
LEAK CM H2O
LEAK UG H2O
NMAX LEAK UNITS
LEAK JET CHECK = 255
```

};

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 33/121

C#.Net:

```
public enum F28 LEAK UNITS : byte
     LEAK PA,
     LEAK PASEC,
     LEAK PA HR,
     LEAK PASEC HR,
     LEAK CAL PA,
     LEAK CAL PASEC,
     LEAK_CCMIN,
     LEAK_CCSEC,
     LEAK CCH,
     LEAK MM3SEC,
     LEAK CM3 SEC,
     LEAK CM3 MIN,
     LEAK CM3 H,
     LEAK ML SEC,
     LEAK ML MIN,
     LEAK ML H,
     LEAK_INCH3 SEC,
     LEAK INCH3 MIN,
     LEAK INCH3 H,
     LEAK FT3_SEC,
     LEAK FT3 MIN,
     LEAK FT3 H,
     LEAK MMCE,
     LEAK MMCE SEC,
     LEAK SCCM,
     LEAK POINTS,
     // 1.500 Leak units
     LEAK KPA,
     LEAK MPA,
     LEAK BAR,
     LEAK_mBAR,
     LEAK PSI,
     LEAK L MIN,
     LEAK CM H2O,
     LEAK_UG_H2O,
     NMAX LEAK UNITS,
     LEAK JET CHECK = 0xff // F28 check jet unit
}
```

4.1.4 Volume units

Volume unit, to be use with "wVolumeUnit" parameter.

Definition	Value	Description
VOLUME_CM3	0	cm ³
VOLUME_MM3	1	mm ³
VOLUME_ML,	2	ml

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 34/121

VOLUME_LITRE	3	
VOLUME_INCH3	4	inch ³
VOLUME_FT3	5	Feet ³

Declaration in C/C++:

```
enum F28_ENUM_VOLUME_UNIT
{
         VOLUME_CM3,
         VOLUME_MM3,
         VOLUME_ML,
         VOLUME_LITRE,
         VOLUME_INCH3,
         VOLUME_FT3,
         NMAX_VOLUME_UNITS
};
```

Visual Basic (Vb.Net):

C#.Net:

```
public enum F28_ENUM_VOLUME_UNIT : byte
{
         VOLUME_CM3,
         VOLUME_MM3,
         VOLUME_ML,
         VOLUME_LITRE,
         VOLUME_INCH3,
         VOLUME_FT3,
         NMAX_VOLUME_UNITS
};
```

4.1.5 Fill mode

Fill mode parameter, to be use with "wFillMode".

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 35/121

Definition	Value	Description	
STD_FILL_MODE	0 Standard fill mode		
AUTOFILL_MODE	1	Auto fill mode	
INSTRUCTION_MODE	2	Fill mode with instruction, only with the electronic regulator option built-in (from v1.500)	
RAMP_MODE	Fill with a ramp, only with the electronic representation option built-in (from v1.500)		
RAMP_CONTROL	4		
EASY	5	Basic electronic regulator mode without learning cycle	
EASY_AUTO	6	Easy + auto correction to reach pressure instruction	

Declaration in C/C++:

```
enum F28_ENUM_FILL_MODE
{
    STD_FILL_MODE,
    AUTOFILL_MODE,
    INSTRUCTION_MODE,
    RAMP_MODE,
    RAMP_CONTROL,
    EASY,
    EASY_AUTO,
    NMAX_FILL_MODE
};

// Electronic regulator option & from v1.500 only
    regulator option & from v1.500 only
    RAMP_CONTROL,
    EASY_AUTO,
    NMAX_FILL_MODE
```

Visual Basic (Vb.Net):

```
Enum F28_ENUM_FILL_MODE AS Byte

STD_FILL_MODE

AUTOFILL_MODE

INSTRUCTION_MODE

RAMP_MODE

RAMP_CONTROL

EASY

EASY_AUTO

NMAX_FILL_MODE

End Enum

Enum F28_ENUM_FILL_MODE AS Byte

Std Enum System

'Electronic regulator option & from v1.500 only

regulator option & from v1.500 only

regulator option & from v1.500 only

RAMP_CONTROL

EASY

EASY_AUTO

NMAX_FILL_MODE
```

C#.Net:

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AIE	DLL Version 2.018	Page 36/121

4.1.6 Boot/Application mode

Returned by function "F28_GetMode".

Obsolete, see chapter 2.

4.1.7 Group identifier

Obsolete, see chapter 2.

4.2 Module address

Obsolete, see chapter 2.

Value for variable "ucModuleAddr".

Variable	Data type	Value	Description
ucModuleAddr	BYTE	F28_MODULE_ADDR_0 = 0	Station address (0 -15)
		F28_MODULE_ADDR_1 = 1	, , ,
		$F28_MODULE_ADDR_2 = 2$	
		$F28_MODULE_ADDR_3 = 3$	
		$F28_MODULE_ADDR_4 = 4$	
		$F28_MODULE_ADDR_5 = 5$	
		$F28_MODULE_ADDR_6 = 6$	
		$F28_MODULE_ADDR_7 = 7$	
		F28_MODULE_ADDR_8 = 8	
		$F28_MODULE_ADDR_9 = 9$	
		$F28_MODULE_ADDR_10 = 10$	
		F28_MODULE_ADDR_11 = 11	
		F28_MODULE_ADDR_12 = 12	
		F28_MODULE_ADDR_13 = 13	
		F28_MODULE_ADDR_14 = 14	
		F28_MODULE_ADDR_15 = 15	

Declaration in C/C++:

```
enum

F28_MODULE_ADDR_0,
F28_MODULE_ADDR_1,
F28_MODULE_ADDR_2,
F28_MODULE_ADDR_3,
F28_MODULE_ADDR_5,
F28_MODULE_ADDR_6,
F28_MODULE_ADDR_7,
F28_MODULE_ADDR_8,
F28_MODULE_ADDR_8,
F28_MODULE_ADDR_8,
```

Visual Basic (Vb.Net):

```
Enum F28_MODULE_ADDR As Byte

MODULE_ADDR_0 = 0

MODULE_ADDR_1

MODULE_ADDR_2

MODULE_ADDR_3

MODULE_ADDR_4

MODULE_ADDR_5

MODULE_ADDR_6

MODULE_ADDR_6

MODULE_ADDR_7

MODULE_ADDR_8

MODULE_ADDR_9

MODULE_ADDR_10
```

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AILG	DLL Version 2.018	Page 37/121

```
F28_MODULE_ADDR_10, MODULE_ADDR_11
F28_MODULE_ADDR_11, MODULE_ADDR_12
F28_MODULE_ADDR_12, MODULE_ADDR_13
F28_MODULE_ADDR_13, MODULE_ADDR_14
F28_MODULE_ADDR_14, MODULE_ADDR_15
F28_MODULE_ADDR_15, MODULE_MAX
F28_MAX_MODULES_BY_GROUP

End Enum

};
```

C#.Net:

```
public enum F28 MODULE ADDR ENUM : byte
     F28 MODULE ADDR 0,
     F28 MODULE ADDR 1,
     F28 MODULE ADDR 2,
     F28 MODULE ADDR 3,
     F28 MODULE ADDR 4,
     F28 MODULE ADDR 5,
     F28 MODULE ADDR 6,
     F28 MODULE ADDR 7,
     F28 MODULE ADDR 8,
     F28 MODULE ADDR 9,
     F28 MODULE ADDR 10,
     F28 MODULE ADDR 11,
     F28 MODULE ADDR 12,
     F28 MODULE ADDR 13,
     F28 MODULE ADDR 14,
     F28 MODULE ADDR 15,
     F28 MAX MODULES BY GROUP
};
```

4.3 Step code

Step code value for variable ucStatus inside F28_REALTIME_CYCLE structure.

Variable	Data type	Value	Description
ucStatus	BYTE	READY = 0,	Out of cycle
	BYTE	FILL_STEP = 1,	Fill step
	BYTE	STAB_STEP = 2,	Stabilization step
	BYTE	TEST_STEP = 3,	Test step
	BYTE	DUMP_STEP =4	Dump step

```
Declaration in C/C++:
```

```
enum F28_ENUM_STEP_CODE
{
    READY,
    FILL_STEP,
    STAB_STEP,
```

Visual Basic (Vb.Net):

```
Enum F28_ENUM_STEP_CODE As Byte
READY
FILL_STEP
STAB_STEP
TEST_STEP
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 38/121

```
TEST_STEP,
DUMP_STEP,
FILL_VOLUME_STEP,
TRANSFERT_STEP,

};

DUMP_STEP
FILL_VOLUME_STEP
TRANSFERT_STEP
End Enum
```

C#.Net:

```
public enum F28_ENUM_STEP_CODE : byte
{
    READY,
    FILL_STEP,
    STAB_STEP,
    TEST_STEP,
    DUMP_STEP,
    FILL_VOLUME_STEP,
    TRANSFERT_STEP,
};
```

4.4 Identifier of module

Value for variable sModuleID. The identifier of the module is unique. It returns by the function "F28_AddModule".

Variable	Data type	Description	
sModuleID	short	High byte = index of channel. Low byte = index of module.	

4.5 Structure definition in C/C++

Nota: All structures are 1 byte packed, for easy portability and data exchange between API and Visual basic 2013 application.

```
#pragma pack(push, 1 )
// Date structure
typedef struct
{
          WORD wYear;
          WORD wMonth;
          WORD wDay;
          WORD wHour;
          WORD wMinute;
          WORD wSecond;
} F28_DATE;
// Result structure
typedef struct
{
```

BEL	Programmers' manual	IDENTIFICATION
ATEA	F28Light Control	
AIEQ	DLL Version 2.018	Page 39/121

```
UCHAR ucStatus;
     float fPressureValue;
     float fLeakValue;
     UCHAR ucUnitPressure;
     UCHAR ucUnitLeak;
     BYTE ucGroupID;
     BYTE ucModuleAddr;
     F28 DATE dateReceived;
}F28 RESULT;
// Real time structure
typedef struct F28 REALTIME CYCLE
     UCHAR ucEndCycle;
     UCHAR ucStatus;
     float fPressureValue;
     float fLeakValue;
     UCHAR ucUnitPressure;
     UCHAR ucUnitLeak;
     float fInternalTemperature;
     float fPatm;
}F28 REALTIME CYCLE;
// Parameter structure
typedef struct F28 PARAMETERS
    WORD
          wTypeTest;
                             // STANDARD LEAK
    WORD
         wTpsFillVol;
         wTpsTransfert;
    WORD
         wTpsFill;
    WORD
    WORD wTpsStab;
    WORD wTpsTest;
    WORD wTpsDump;
    WORD wPress1Unit;
                             // See F28 PRESS UNITS
    float fPress1Min;
    float fPress1Max;
    float fSetFillP1;
                            //instruction auto-fill mode
                            //LARGE LEAK mode only
    float fRatioMax;
                            //LARGE LEAK mode only
    float fRatioMin;
    WORD wFillMode;
                            //STD FILL MODE / AUTOFILL MODE
    WORD wLeakUnit;
                            //See F28 LEAK UNITS
    WORD wRejectCalc;
                             //Pa or Pa/s
   WORD wVolumeUnit;
                             //See F28 ENUM VOLUME UNIT
    float fVolume;
    float fRejectMin;
    float fRejectMax;
    float
           fCoeffAutoFill;
    WORD
                             //Options parameters
          wOptions;
    //V1.200
                             //Patm standard condition (hPa)
    float fPatmSTD;
    float fTempSTD;
                             //Temperature standard condition (in °C)
          fFilterTime;
    float
                             //in (s)
    //V1.300
    float fOffsetLeak;
                             //Offset on the leak
```

BEL	Programmers' manual	IDENTIFICATION
ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 40/121

```
}F28 PARAMETERS;
// Special cycle Volume learning structure
typedef struct X28_VOLUME_LEARNING_TEST
         wTempsRempVolumeLearn;
                                                // Fill time
    WORD
    WORD wTempsTransfertTestVolumeLearn;
                                                // Transfert time
                                                // Volume pressure (cm3)
    float fVolumePressCC;
    float fVolumeMin;
                                                // Minimum volume
    float fVolumeMax;
                                                 // Maximum volume
} X28 VOLUME LEARNING TEST;
#pragma pack(pop)
```

4.6 Structure definition in Visual Basic

```
Date structure
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 DATE
     Dim wYear As UShort
     Dim wMonth As UShort
     Dim wDay As UShort
     Dim wHour As UShort
     Dim wMinute As UShort
     Dim wSecond As UShort
End Structure
' Result structure
' -----
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 RESULT
     Dim ucStatus As Byte
     Dim fPressureValue As Single
     Dim fLeakValue As Single
     Dim ucUnitPressure As Byte
     Dim ucUnitLeak As Byte
                                         ' F28 GROUP ID
     Dim GroupID As Byte
                                         ' F28 MODULE ADDR
     Dim ModuleAddr As Byte
     Dim dateReceived As F28 DATE
End Structure
' real time result structure
' -----
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 REALTIME CYCLE
     Dim ucEndCycle As Byte
     Dim ucStatus As Byte
     Dim fPressureValue As Single
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 41/121

```
Dim fLeakValue As Single
     Dim ucUnitPressure As Byte
     Dim ucUnitLeak As Byte
     Dim fInternalTemperature As Single 'Temperature in °C
     Dim fPatm As Single
                                          ' Abs pressure in hPa
End Structure
' ______
' Statistic structure
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 CYCLE STATISTICS
     Dim dwTotalCycles As UInteger
     Dim dwFailCycles As UInteger
     Dim dwSuccessCycles As UInteger
End Structure
' Communication counter structure
' -----
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 COMMUNICATION STATISTICS
     Dim dwTransmited As UInteger
     Dim dwReceived As UInteger
     Dim dwErrors As UInteger
End Structure
' Parameter structure
' -----
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 PARAMETERS
     Dim wTypeTest As UShort ' STANDARD LEAK
     Dim wTpsFillVol As UShort
     Dim wTpsTransfert As UShort
     Dim wTpsFill As UShort
     Dim wTpsStab As UShort
     Dim wTpsTest As UShort
     Dim wTpsDump As UShort
     Dim wPress1Unit As UShort ' See F28 PRESS UNITS
     Dim fPress1Min As Single
     Dim fPress1Max As Single
     Dim fSetFillP1 As Single' Setpoint auto-fill
     Dim fRatioMax As Single
     Dim fRatioMin As Single
     Dim wFillMode As UShort 'STD FILL MODE / AUTOFILL MODE
     Dim wLeakUnit As UShort ' See F28 LEAK UNITS
     Dim wRejectCalc As UShort ' Pa or Pa/s
     Dim wVolumeUnit As UShort ' See F28_ENUM_VOLUME_UNIT
     Dim fVolume As Single
     Dim fRejectMin As Single
     Dim fRejectMax As Single
     Dim fCoeffAutoFill As Single
     Dim wOptions As UShort 'Options parameters
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 42/121

```
Dim fPatmSTD As Single ' Patm standard condition (hPa)
    Dim fTempSTD As Single ' Temperature standard condition (°C)
    Dim fFilterTime As Single ' in (s)
    Dim fOffsetLeak As Single' Offset on the leak
End Structure
· -----
' Special cycle Volume learning structure
' -----
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure X28 VOLUME LEARNING TEST
    Dim wTempsRempVolumeLearn As Ushort
                                                 ' Fill time
   Dim wTempsTransfertTestVolumeLearn As Ushort;
                                                 ' Transfert time
   Dim fVolumePressCC As Single;
                                                 ' Volume pressure (cm3)
   Dim fVolumeMin;
                                                 ' Minimum volume
                                                 ' Maximum volume
   Dim fVolumeMax;
End Structure
```

4.7 Structure definition in C#.NET

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 DATE
      public ushort usYear;
      public ushort usMonth;
      public ushort usDay;
      public ushort usHour;
      public ushort usMinute;
     public ushort usSecond;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 RESULT
     public byte
                     bStatus;
     public float
                      fPressureValue;
     public float public byte
                      fLeakValue;
                      bUnitPressure;
      public byte
                      bUnitLeak;
     public byte
                      bGroupID;
     public byte bModuleAddr;
      public F28 DATE dateReceived;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 REALTIME CYCLE
{
      public byte
                      bEndCycle;
     public byte bStatus;
public float fPressureValue;
public float fLeakValue;
public byte bUnitPressure:
      public byte
                      bUnitPressure;
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 43/121

```
public byte
                     bUnitLeak;
     public float
                     fInternalTemperature;
     public float
                     fPatm;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 CYCLE STATISTICS
     public uint uiTotalCycles;
     public uint uiFailCycles;
     public uint uiSuccessCycles;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 REGLAGE
{
     long
                 lOffset;
     float
                 fCoeffA;
     float
                 fCoeffB;
     F28 DATE
                 date;
     [MarshalAs(UnmanagedType.LPStr)] string Operator;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 COMMUNICATION STATISTICS
     public uint uiTransmited;
     public uint uiReceived;
     public uint uiErrors;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 PARAMETERS
{
     public ushort usTypeTest;
                                   // STANDARD LEAK
     public ushort usTpsFillVol;
     public ushort usTpsTransfert;
     public ushort usTpsFill;
     public ushort usTpsStab;
     public ushort usTpsTest;
     public ushort usTpsDump;
     public ushort usPress1Unit;
                                   // See F28 PRESS UNITS
     public float fPress1Min;
     public float fPress1Max;
     public float fSetFillP1;
                                   //auto-fill mode instruction
     public float fRatioMax;
                                   //LARGE LEAK mode only
     public float fRatioMin;
                                   //LARGE LEAK mode only
     public ushort usFillMode;
                                   //STD FILL MODE / AUTOFILL MODE
     public ushort usLeakUnit;
                                   //See F28 LEAK UNITS
     public ushort usRejectCalc;
                                  //Pa or Pa/s
     public ushort usVolumeUnit;
                                   //See F28 ENUM VOLUME UNIT
     public float fVolume;
     public float fRejectMin;
     public float fRejectMax;
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 44/121

```
public float fCoeffAutoFill;
     public ushort usOptions;
                                  //Options parameters
     public float fPatmSTD;
                                  //Patm standard condition (hPa)
                                //T° standard condition (in °C)
     public float fTempSTD;
                                 //in (s)
     public float fFilterTime;
     public float fOffsetLeak;
                                  //Offset on the leak
};
// Special cycle Volume learning structure
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct X28 VOLUME LEARNING TEST
{
    public ushort wTempsRempVolumeLearn;
                                                      // Fill time
                                                      // Transfert time
    public ushort wTempsTransfertTestVolumeLearn;
    public float fVolumePressCC;
                                                      // Volume pressure (cm3)
    public float fVolumeMin;
                                                      // Minimum volume
    public float fVolumeMax;
                                                      // Maximum volume
};
```

4.8 Function return code

Obsolete, use X28_FAIL and X28_OK (see chapter 2.6).

Declaration	Data type	Value	Description
F28_FAIL	short	-1	Error
F28 OK		0	Ok

Declaration in C/C++:

```
enum F28_RETURN
{
     F28_FAIL = -1,
     F28_OK
};
```

Visual Basic (Vb.Net):

C#.Net:

```
public enum F28_RETURN : byte
{
     F28_FAIL = -1,
     F28_OK
};
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 45/121

5 Application programming interface

5.1 Functional groups in the API

- Driver related functions
- Network related functions
- General device functions
- Information related functions
- Unit Control related functions
- Group Control related functions
- Parameters related functions
- Result related functions

5.2 Driver related functions

These functions concern all devices (B28/F28).

5.2.1 X28 Init

This function detects a head board and initializes a connection. It must be called first.

Function call:

C++:

```
short X28API X28_Init(void);
```

Visual Basic (Vb.Net):

Public Declare Function X28_Init Lib "F28LightControl_ETH.dll" () As Short

C#.Net:

```
[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 Init();
```

Arguments:

Argument	Data type	Description	
none			

Return Value:

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

Nota: Old version F28_Init() function is obsolete but can be used for compatibility reasons.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 46/121

5.2.2 X28_OpenChannel

This function opens a channel.

Function call:

C++:

short X28API X28 OpenChannel (void);

Visual Basic (Vb.Net):

Public Declare Function X28_OpenChannel Lib "F28LightControl_ETH.dll" () _ As Short

C#.Net:

```
[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 OpenChannel();
```

Arguments:

Argument	Data type	Description
none		

Return Value:

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

Nota: Old version F28_OpenChannel() function is obsolete but can be used for compatibility reasons.

5.2.3 X28 Close

This function closes all channels.

Function call:

C++:

void X28API X28_Close(void);

Visual Basic (Vb.Net):

Public Declare Sub X28_Close Lib "F28LightControl_ETH.dll" ()

C#.Net:

```
[DllImport("F28LightControl_ETH.dll")]
private static extern void X28_Close();
```

Arguments:

Argument	Data type	Description
none		

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 47/121

Return Value: None

Note: Old version F28_Close() function is obsolete but can be used for compatibility reasons.

5.2.4 X28_GetDIIMajorVersion

Read a major's version of the API.

Function call:

C++:

unsigned short X28API X28_GetDllMajorVersion(void);

Visual Basic (Vb.Net):

Public Declare Function X28_GetDllMajorVersion Lib _ "F28LightControl_ETH.dll" () As Short

C#.Net:

```
[DllImport("F28LightControl_ETH.dll")]
private static extern ushort X28 GetDllMajorVersion();
```

Arguments:

Argument	Data type	Description
None		

Return Value: unsigned short

Major version

Note: Old version F28_GetDllMajorVersion() function is obsolete but can be used for compatibility reasons.

5.2.5 X28 GetDIIMinorVersion

Read a minor's version of the API.

Function call:

C++:

unsigned short X28_GetDllMinorVersion()

Visual Basic (Vb.Net):

Public Declare Function X28_GetDllMinorVersion Lib _ "F28LightControl_ETH.dll" () As Short

C#.Net:

[DllImport("F28LightControl ETH.dll")]

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 48/121

private static extern ushort X28 GetDllMinorVersion();

Arguments:

Argument	Data type	Description
none		

Return Value: unsigned short

Minor version

Note: Old version F28_GetDllMinorVersion() function is obsolete but can be used for compatibility reasons.

5.3 Network related functions

5.3.1 F28 Functions

5.3.1.1 F28 AddModule

Add F28 unit to the network.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function F28_AddModule Lib "F28LightControl_ETH.dll" (ByVal ulIP As UInteger, ByVal ucModuleAddr As Byte, ByVal ucGroupID As Byte, ucTimeout As Byte) As Short

C#.Net:

Arguments:

Argument	Data type	Description
ullP	ULONG	IP address in long format
ucModuleAddr	BYTE	Module address
ucGroupID	BYTE	Group ID
ucTimeout	BYTE	Timeout in seconds

Return Value: short.

X28_FAIL: if the function fails.

sModuleID: High byte = channel's index, Low byte = module's index

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 49/121

5.3.2 B28 Functions

5.3.2.1 B28 *AddModule*

Add B28 unit to the network.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function B28_AddModule Lib "F28LightControl_ETH.dll" (ByVal ulIP As UInteger, ByVal ucModuleAddr As Byte, ByVal ucGroupID As Byte, ucTimeout As Byte) As Short

C#.Net:

Arguments:

Argument	Data type	Description
ullP	ULONG	IP address in long format
ucModuleAddr	BYTE	Module address
ucGroupID	BYTE	Group ID
ucTimeout	BYTE	Timeout in seconds

Return Value: short.

X28_FAIL: if the function fails.

sModuleID: High byte = channel's index, Low byte = module's index

5.3.3 X28 Functions

These functions concern all devices (B28/F28).

5.3.3.1 X28 ReconnectModule

Reconnect unit specified by module ID in the network.

Function call:

C++:

short X28API X28 ReconnectModule(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function X28_ReconnectModule Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 50/121

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 ReconnectModule(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.3.3.2 X28 RemoveModule

Remove unit specified by module ID from network.

Function call:

C++:

short X28API X28 RemoveModule(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function X28_RemoveModule Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 RemoveModule(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.3.3.3 X28 RemoveAllModules

Remove all units specified by channel's ID from the network.

Function call:

C++:

short F28API X28 RemoveAllModules(BYTE ucChannelID);

Visual Basic (Vb.Net):

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 51/121

Public Declare Function X28_RemoveAllModules Lib "F28LightControl_ETH.dll" _ (ByValucChannelID As Byte) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 RemoveAllModules();

Arguments:

Argument	Data type	Description
ucChannelID	BYTE	Channel identifier

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.3.3.4 X28 ResetEthernetModule

To reset the Ethernet board, this is to fix a communication issue.

Function call:

C++:

short F28API X28 ResetEthernetModule(short sModuleID); (

Visual Basic (Vb.Net):

Public Declare Function X28_ResetEthernetModule Lib _ "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 ResetEthernetModule(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.3.3.5 X28_IsModuleConnected

To test if a unit is connected.

Function call:

C++:

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 52/121

short F28API X28 IsModuleConnected(short sModuleID); (

Visual Basic (Vb.Net):

Public Declare Function X28_IsModuleConnected Lib _ "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 IsModuleConnected(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OFFLINE: if unit is not connected.
X28_CONNECTED: if unit is connected.
X28_FAIL: if the function fails.

5.4 Information related functions

These functions concern all device (B28/F28).

5.4.1 X28 RefreshModuleInformations

Query information about the module.

Function call:

C++:

short F28API X28 RefreshModuleInformations(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function X28_RefreshModuleInformations Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")] private static extern short X28_RefreshModuleInformations(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds. **X28_FAIL**: if the function fails.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 53/121

Nota: this function must be called before X28_GetSerialNumber, X28_GetModuleSoftVersion, X28_GetModuleHardVersion.

5.4.2 X28 GetSerialNumber

Retrieve the current serial number from Module Information.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function X28_GetSerialNumber Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByVal szSerialNumber As String, _ ByVal Length As UShort) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
szSerialNumber	array of char	Returned serial number
wLength	unsigned short	Length of char to read (20 chars max)

Return Value: short

X28_OK: if the function succeeds.
X28_FAIL: if the function fails.

5.4.3 X28 GetModuleSoftVersion

Retrieve the version of unit's firmware from Module Information.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function X28_GetModuleSoftVersion Lib_ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByVal _ szSoftVersion As String, ByVal Length As UShort) As Short

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 54/121

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
szVersion	array of char	Returned software's version of the B28/F28
wLength	unsigned short	Length of char to read

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.4.4 X28 GetModuleHardVersion

Retrieve the board's hardware version from Module Information.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function X28_GetModuleHardVersion Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByVal _ szHardVersion As String, ByVal Length As UShort) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
szVersion	array of char	Returned hardware's version of the B28/F28
wLength	unsigned short	Lenght of byte to read

Return Value: short

X28_OK: if the function succeeds.
X28 FAIL: if the function fails.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 55/121

5.4.5 X28_GetAddressIP

Read the IP address of the Module in long format.

Function call:

C++:

short X28API X28_GetAddressIP(short sModuleID, ULONG* pAddressIP);

Visual Basic (Vb.Net):

Public Declare Function X28_GetAddressIP Lib "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByRef pAddressIP As UInteger) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")] private static extern short X28_GetAddressIP(short sModuleID, ref uint ulAddressIP);

Arguments:

Argument	Data type	Description
sModuleID	short	ID of module
pAddressIP	ULONG	Returned IP address of the module

Return Value: short

X28_OK: if the function succeeds.

X28 FAIL: if the function fails.

5.4.6 X28 ETHSoftVersion

Read the version of Ethernet board firmware of the Module.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function X28_GetETHSoftVersion Lib _
"F28LightControl_ETH.dll" (ByVal sModuleID As Short, _
ByVal szVersion As String, ByVal wLength As Short) As Short

C#.Net:

Arguments:

Argument	Data type	Description
Aiguilloit	Data type	Boodiption

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 56/121

sModuleID	short	Identifier of module
szVersion	array of char	Returned software's version of the Ethernet board
wLength	unsigned short	Length of char to read

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.4.7 X28_GetETHHardVersion

Read the hard version of Ethernet board of the Module.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function X28_GetETHHardVersion Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, _ ByVal szVersion As String, ByVal wLength As Short) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
szVersion	array of char	Returned hardware's version of the Ethernet board
wLength	unsigned short	Length of char to read

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.4.8 X28 GetSubnetMask

Read the Subnet mask of the Module in long format.

Function call:

C++:

short X28API X28 GetSubnetMask(short sModuleID, ULONG* pAddressIP);

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 57/121

Visual Basic (Vb.Net):

Public Declare Function X28_GetSubnetMask Lib "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByRef pAddressIP As UInteger) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")] private static extern short X28_GetSubnetMask(short sModuleID, ref uint ulAddressIP);

Arguments:

Argument	Data type	Description
sModuleID	short	ID of module
pAddressIP	ULONG	Returned Subnet mask of the module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.4.9 X28_GetGatewayAddressIP

Read the Gateway of the Module in long format.

Function call:

C++:

short X28API X28 GetGatewayAddressIP(short sModuleID, ULONG* pAddressIP);

Visual Basic (Vb.Net):

Public Declare Function X28_GetGatewayAddressIP Lib "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByRef pAddressIP As UInteger) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	ID of module
pAddressIP	ULONG	Returned Gateway address of the module in long format

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 58/121

5.4.10 X28_GetMACAddress

Read the MAC address of the Module Information.

Function call:

C++:

short X28API X28 GetMACAddress(short sModuleID, LPSTR szMAC, unsigned short wLength);

Visual Basic (Vb.Net):

Public Declare Function X28_GetMACAddress Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByVal szMAC As String, ByVal _ wLength As Short) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	ID of module
szMAC	LPSTR	Returned MAC address of the module in string

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.5 Unit control related functions

These functions concern all devices (B28/F28)

5.5.1 X28 IsModuleConnected

Check if the module is connected.

Function call:

C++:

short X28API X28 IsModuleConnected(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function X28_IsModuleConnected Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short) As Short

C#.Net:

```
[DllImport("F28LightControl_ETH.dll")]
private static extern short X28_IsModuleConnected(short sModuleID);
```

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 59/121

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_CONNECTED: if the module is connected. **X28_OFFLINE**: if the module is not connected.

X28_FAIL: if the function fails.

5.5.2 X28_StartCycle

The function starts the test cycle of the module.

Function call:

C++:

short X28API X28 StartCycle(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function X28_StartCycle Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 StartCycle(short sModuleID);

Arguments:

Argument Data type		Description	
sModuleID	short	Identifier of module	

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.5.3 X28_StopCycle

The function aborts the test cycle of the module.

Function call:

C++:

short X28API X28 StopCycle(short sModuleID);

Visual Basic (Vb.Net):

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 60/121

Public Declare Function X28_StopCycle Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 StopCycle(short sModuleID);

Arguments:

Argument	Data type	Description	
sModuleID	short	Identifier of module	

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.6 Group control related functions

These functions concern all devices (B28/F28)

5.6.1 X28_StartCycleByGroup

The function starts the test cycle of all units cycle in the defined group.

Function call:

C++:

short X28API X28 StartCycleByGroup(BYTE ucGroupID);

Visual Basic (Vb.Net):

Public Declare Function X28_StartCycleByGroup Lib _ "F28LightControl_ETH.dll" (ByVal ucGroupID As Byte) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 StartCycleByGroup(byte bGroupID);

Arguments:

Argument	Data type	Description
ucGroupID	BYTE	Identifier of the group

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 61/121

5.6.2 X28_StopCycleByGroup

The function aborts the test cycle of all units cycle in the defined group.

Function call:

C++:

short X28API X28_StopCycleByGroup(BYTE ucGroupID);

Visual Basic (Vb.Net):

Public Declare Function X28_StopCycleByGroup Lib "F28LightControl_ETH.dll" _ (ByValucGroupID As Byte) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28 StopCycleByGroup(byte bGroupID);

Arguments:

Argument	Data type	Description
ucGroupID	BYTE	Identifier of the group

Return Value: short

X28_OK: if the function succeeds.

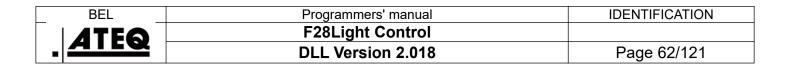
X28_FAIL: if the function fails.

5.7 Parameters related functions

5.7.1 F28 parameters

5.7.1.1 Parameters structure F28 PARAMETERS

Element	Data type	Description
wTypeTest	WORD	Test type parameter
wTpsFillVol	WORD	Fill time for volume transfer in 0.01 sec (0 – 650 sec)
wTpsTransfert	WORD	Transfer time in 0.01 sec (0 – 650 sec)
wTpsFill	WORD	Fill time in 0.01 sec (0 – 650 sec)
wTpsStab	WORD	Stabilization time in 0.01 sec (0 – 650 sec)
wTpsTest	WORD	Test time in 0.01 sec (0 – 650 sec)
wTpsDump	WORD	Dump time in 0.01 sec (0 – 650 sec)
wPress1Unit	WORD	Unit of pressure # 1
fPress1Min	float	Minimum pressure # 1
fPress1Max	float	Maximum pressure # 1
fSetFillP1	float	Setpoint pressure # 1
fRatioMax	float	Max reject value for ratio P _{start} /P _{end}
fRatioMin	float	Min reject value for ratio P _{start} /P _{end}
wFillMode	WORD	Fill mode



Element	Data type	Descr	iption
wLeakUnit	WORD	Leak unit	
wRejectCalc	WORD	Pa or Pa/s	
wVolumeUnit	WORD	Volume unit	
fVolume	float	Volume value	
fRejectMin	float	Reject Reference side	See reminder at the
fRejectMax	float	Reject Test side	beginning of this manual.
fCoeffAutoFill	float	Reserved	
wOptions	WORD	See paragraph 3.7.1) Options ("wOptions" parameter).	
FPatmSTD	float	Patm standard condition (hPa)	
FTempSTD	float	Temperature standard condition (°C)	
FFilterTime	float	Filter time in sec	
fOffsetLeak	float	Offset on the leak	
fVolumeRef	float	Reference volume	
wTpsTestCompTemp	WORD	Test time for temperature compensation	
wPourcCompTemp	WORD	Percentage for temperature compensation	
wTpsWaitingTime	WORD	Waiting time for temperature compensation	
wLastConsigneDacEasy	WORD	DAC target for easy auto fill mode (read only)	
fNominalValue	float	Nominal value for auto-ratio	
fCoeffMax	float	Coeff max for auto-ratio (read only)	
fCoeffMin	float	Coeff min for auto-ratio (read only)	

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 63/121

Declaration in C/C++:

```
typedef struct
    WORD
           wTypeTest;
                             //STANDARD LEAK
    WORD
           wTpsFillVol;
    WORD
         wTpsTransfert;
    WORD wTpsFill;
    WORD wTpsStab;
    WORD wTpsTest;
   WORD wTpsDump;
WORD wPresslUnit;
                             //See F28 PRESS UNITS
    float fPress1Min;
    float fPress1Max;
    float fSetFillP1;
                             //instruction auto-fill mode
    float fRatioMax;
                            //LARGE LEAK mode only
    float fRatioMin;
                            //LARGE LEAK mode only
                           //STD_FILL_MODE / AUTOFILL_MODE
    WORD wFillMode;
                            //See F28 LEAK UNITS
    WORD wLeakUnit;
   WORD wRejectCalc;
WORD wVolumeUnit;
                            //Pa or Pa/s
                            //See F28 ENUM VOLUME UNIT
    float fVolume;
    float fRejectMin;
    float fRejectMax;
    float fCoeffAutoFill;
    WORD wOptions;
                             //Options parameters
    float fPatmSTD;
                             //Patm standard condition (hPa)
    float fTempSTD;
                             //Temperature standard condition (°C)
    float fFilterTime;
                             //in (s)
    float fOffsetLeak;
                             //Offset on the leak
    float fVolumeRef;
    WORD wTpsTestCompTemp;
    WORD wPourcCompTemp;
    WORD wTpsWaitingTime;
    WORD wLastConsigneDacEasy;
    float fNominalValue;
    float fCoeffMin;
    float fCoeffMax;
}F28 PARAMETERS;
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 64/121

Declaration in Visual Basic 2013:

```
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 PARAMETERS
     Dim wTypeTest As UShort
                                   'STANDARD LEAK
     Dim wTpsFillVol As UShort
     Dim wTpsTransfert As UShort
     Dim wTpsFill As UShort
     Dim wTpsStab As UShort
     Dim wTpsTest As UShort
     Dim wTpsDump As UShort
     Dim wPress1Unit As UShort
                                   'See F28 PRESS UNITS
     Dim fPress1Min As Single
     Dim fPress1Max As Single
     Dim fSetFillP1 As Single
                                   'Setpoint auto-fill
     Dim fRatioMax As Single
     Dim fRatioMin As Single
     Dim wFillMode As UShort
                                   'STD FILL MODE / AUTOFILL MODE
     Dim wLeakUnit As UShort
                                   'See F28 LEAK UNITS
                                   'Pa or Pa/s
     Dim wRejectCalc As UShort
     Dim wVolumeUnit As UShort
                                   'See F28 ENUM VOLUME UNIT
     Dim fVolume As Single
     Dim fRejectMin As Single
     Dim fRejectMax As Single
     Dim fCoeffAutoFill As Single
     Dim wOptions As UShort
                                   'Options parameters
                                   'Patm standard condition (hPa)
     Dim fPatmSTD As Single
     Dim fTempSTD As Single
                                   'Temperature standard condition (°C)
     Dim fFilterTime As Single
                                   'in (s)
                                   'Offset on the leak
     Dim fOffsetLeak As Single
     DIM fVolumeRef As Single
     DIM wTpsTestCompTemp As UShort
     DIM wPourcCompTemp As UShort
     DIM wTpsWaitingTime As UShort
     DIM wLastConsigneDacEasy As UShort
     DIM fNominalValue As Single
     DIM fCoeffMin As Single
     DIM fCoeffMax As Single
```

End Structure

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 65/121

Declaration in C#.Net:

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 PARAMETERS
                                   // STANDARD LEAK
     public ushort usTypeTest;
     public ushort usTpsFillVol;
     public ushort usTpsTransfert;
     public ushort usTpsFill;
     public ushort usTpsStab;
     public ushort usTpsTest;
     public ushort usTpsDump;
     public ushort usPress1Unit;
                                   // See F28 PRESS UNITS
     public float fPress1Min;
     public float fPress1Max;
     public float fSetFillP1;
                                   //auto-fill mode instruction
     public float fRatioMax;
                                   //LARGE LEAK mode only
     public float fRatioMin;
                                   //LARGE LEAK mode only
     public ushort usFillMode;
                                   //STD FILL MODE / AUTOFILL MODE
                                   //See F28 LEAK UNITS
     public ushort usLeakUnit;
                                   //Pa or Pa/s
     public ushort usRejectCalc;
     public ushort usVolumeUnit;
                                   //See F28 ENUM VOLUME UNIT
     public float fVolume;
     public float fRejectMin;
     public float fRejectMax;
     public float fCoeffAutoFill;
     public ushort usOptions;
                                   //Options parameters
     public float fPatmSTD;
                                   //Patm standard condition (hPa)
     public float fTempSTD;
                                   //T° standard condition (in °C)
     public float fFilterTime;
                                   //in (s)
     public float fOffsetLeak;
                                   //Offset on the leak
     public float fVolumeRef;
     public ushort wTpsTestCompTemp;
     public ushort wPourcCompTemp;
     public WORD wTpsWaitingTime;
     public ushort wLastConsigneDacEasy;
     public float fNominalValue;
     public float fCoeffMin;
     public float fCoeffMax;
};
```

5.7.1.2 Options

Uses with "wOptions" parameter

Element	Data type	Value	Description
wOptions	UShort	BIT_SIGN (bit 0)	Sign option validation
		BIT_NO_NEGATIVE_VALUE (bit 1)	No negative value validation
		BIT (bit 2 reserved)	Reserved
		BIT (bit 3 reserved)	Reserved
		BIT TEST PRESSURE CORR (bit 4)	Test pressure correction
		BIT ELECTRONIC REGULATOR (bit 5)	validation Electronic regulator option

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 66/121

Element	Data type	Value	Description
			validation

Bit	15 to 6	5	4	3	2	1	0
Option	Reserved	Electroni c regulator option	Pressure compensatio n	Reserve d	Reserve d	No Negativ e	Sign

Declaration in C/C++:

```
enum F28_OPTIONS
{
    BIT_SIGN = 0,
    BIT_NO_NEGATIVE_VALUE = 1,
    BIT = 2, // reserved
    BIT = 3, // reserved
    BIT_TEST_PRESSURE_CORR = 4
    BIT_ELECTRONIC_REGULATOR = 5
};
```

Visual Basic (Vb.Net):

```
Enum F28_OPTIONS As UShort
    BIT_SIGN = 0
    BIT_NO_NEGATIVE_VALUE = 1
BIT = 2 'reserved
BIT = 3 'reserved
BIT_TEST_PRESSURE_CORR = 4
BIT_ELECTRONIC_REGULATOR = 5
End Enum
```

C#.Net:

```
public enum F28_OPTIONS : UShort
{
    BIT_SIGN = 0,
    BIT_NO_NEGATIVE_VALUE = 1,
    BIT = 2, // reserved
    BIT = 3, // reserved
    BIT_TEST_PRESSURE_CORR = 4,
    BIT_ELECTRONIC_REGULATOR = 5
};
```

5.7.1.3 F28 GetModuleParameters

The function reads parameters from the defined module.

When querying the parameters the above F28_PARAMETERS structure is expected in the function call.

Function call:

C++:

short F28API F28 GetModuleParameters(short sModuleID, F28 PARAMETERS* pPara);

Visual Basic (Vb.Net):

```
Public Declare Function F28_GetModuleParameters Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, _ ByRef Para As F28 PARAMETERS) As Short
```

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 67/121

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pPara	F28 PARAMETERS*	Pointer to a F28_PARAMETERS structure, to
ргага	F20_FARAIVIETERS	place returned values in.

Return Value: short

F28_OK: if the function succeeds.

F28_FAIL: if the function fails.

5.7.1.4 F28_SetModuleParameters

The function writes parameters, F28 PARAMETERS structure, to the defined module.

Function call:

C++:

short F28API F28_SetModuleParameters(short sModuleID, F28_PARAMETERS* pPara);

Visual Basic (Vb.Net):

Public Declare Function F28_SetModuleParameters Lib _ "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short, _ ByRef Para As F28 PARAMETERS) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pPara	F28 PARAMETERS*	Pointer to a F28 PARAMETERS structure to write

Return Value: short

X28_OK: if the function succeeds.
X28_FAIL: if the function fails.

Nota: the parameters must be written to the F28 module at least once after power on.

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 68/121

5.7.2 B28 parameters

5.7.2.1 Parameters structure B28 PARAMETERS

Element	Data type	Description
wTypeTest	WORD	Test type parameter
wTpsTest	WORD	Test time in 0.01 sec (0 – 650 sec)
wFallTime	WORD	Fall time in 0.01 sec (0 – 650 sec)
fVoltageSetPoint	float	Target voltage
wVoltageUnit	WORD	Voltage unit
fMeasurementMax	float	Maximum measurement
wMeasurementUnit	WORD	Measurement unit
wRiseTime	WORD	Rise time in 0.01 sec (0 – 650 sec)
wOptions	WORD	Options
IPressureMin	long	Pressure minimum (Pa)
IPresureMax	long	Pressure maximum (Pa)

Declaration in C/C++:

```
typedef struct
{
    WORD wTypeTest;
    WORD wTestTime;
    WORD wFallTime;
    float fVoltageSetPoint;
    WORD wVoltageUnit;
    float fMeasurementMax;
    WORD wMeasurementUnit;
    WORD wRiseTime;
    WORD wOptions;
    long lPressureMin;
    long lPressureMax;
}B28 PARAMETERS;
```

Declaration in Visual Basic 2013:

```
<StructLayout(LayoutKind.Sequential, Pack:=1)> _
Structure B28_PARAMETERS
    Dim wTypeTest As UShort
    Dim wFallTime As UShort
    Dim fVoltageSetPoint As Single
    Dim wVoltageUnit As UShort
    Dim fMeasurementMax As Single
    Dim wMeasurementUnit As Ushort
    Dim wRiseTime As UShort
    Dim wOptions As Ushort
    Dim uiPressureMin As Uinteger
    Dim uiPressureMax As UInteger
End Structure
```

Declaration in C#.Net:

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 69/121

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct B28_PARAMETERS
{
    public ushort usTypeTest;
    public ushort usTestTime;
    public ushort usFallTime;
    public float fVoltageSetPoint;
    public ushort usVoltageUnit;
    public float fMeasurementMax;
    public ushort usMeasurementUnit;
    public ushort usRiseTime;
    public ushort usOptions;
    public uint uiPressureMin;
    public uint uiPressureMax;
};
```

5.7.2.2 B28 GetModuleParameters

The function reads parameters from the defined module.

When querying the parameters the above B28_PARAMETERS structure is expected in the function call.

Function call:

C++:

short B28API B28 GetModuleParameters(short sModuleID, B28 PARAMETERS* pPara);

Visual Basic (Vb.Net):

```
Public Declare Function B28_GetModuleParameters Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, _ ByRef Para As B28_PARAMETERS) As Short
```

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pPara	B28 PARAMETERS*	Pointer to a B28_PARAMETERS structure, to
μεαια	DZO_FANAIVIETENS	place returned values in.

Return Value: short

X28_OK: if the function succeeds.

X28 FAIL: if the function fails.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 70/121

5.7.2.3 B28 SetModuleParameters

The function writes parameters, B28_PARAMETERS structure, to the defined module.

Function call:

C++:

short B28API B28 SetModuleParameters(short sModuleID, B28 PARAMETERS* pPara);

Visual Basic (Vb.Net):

```
Public Declare Function B28_SetModuleParameters Lib _ "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short, _ ByRef Para As B28 PARAMETERS) As Short
```

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pPara	B28_PARAMETERS*	Pointer to a B28_ PARAMETERS structure to write

Return Value: short

X28_OK: if the function succeeds.

X28 FAIL: if the function fails.

Nota: the parameters must be written to the B28 module at least once after power on.

5.8 Special cycle related functions

5.8.1 B28 functions

5.8.1.1 B28_StartVoltageAdjust

This function allows adjusting the distorsion voltage.

Nota: When running, a "**Reset cycle**" must be called to exit the function.

Function call:

C++:

short B28API B28 StartVoltageAdjust(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function B28_ StartVoltageAdjust Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short) As Short

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 71/121

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short B28 StartVoltageAdjust(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28 OK: if the function succeeds.

X28_FAIL: if the function fails.

5.8.1.2 B28_StartRegulatorAdjust

This function allows adjusting manually the regulator.

Nota: When running, a "Reset cycle" must be called to exit the function.

Function call:

C++:

short B28API B28 StartRegulatorAdjust(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function B28_StartRegulatorAdjust Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short B28 StartRegulatorAdjust(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28 FAIL: if the function fails.

5.8.2 F28 functions

5.8.2.1 F28 StartAutoZeroPressure

The function starts an auto-zero pressure special cycle of the defined module.

Function call:

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 72/121

C++:

short F28API F28 StartAutoZeroPressure(short sModuleID, float fDumpTime);

Visual Basic (Vb.Net):

Public Declare Function F28_StartAutoZeroPressure Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByVal _ fDumpTime As Single) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
fDumpTime	float	Dump time in seconds.

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.8.2.2 F28_StartRegulatorAdjust

This function allows adjusting manually the regulator.

Nota: When running, a "**Reset cycle**" must be called to exit the function.

Function call:

C++:

short F28API F28 StartRegulatorAdjust(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_StartRegulatorAdjust Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")] private static extern short F28_StartRegulatorAdjust(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AILG	DLL Version 2.018	Page 73/121

5.8.2.3 F28_StartLearningRegulator

The function starts an auto-zero for the pressure sensor and then starts an electronic regulator learning special cycle of the defined module.

This special cycle starts automatically at the module power on.

Function call:

C++:

short F28API F28 StartLearningRegulator(short sModuleID, float fDumpTime);

Visual Basic (Vb.Net):

Public Declare Function F28_ StartLearningRegulator Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByVal fDumpTime As Single) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
fDumpTime	float	Dump time in seconds.

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

Nota: the Dump time (fDumpTime parameter) is the pressure sensor auto-zero time, after this time, the regulator learning cycle begins.

5.8.2.4 F28 StartJetCheck

The function start a Jet check special cycle of the defined module.

Function call:

C++:

short F28API F28 StartJetCheck(short sModuleID);

Visual Basic (Vb.net)

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 74/121

Public Declare Function F28_StartJetCheck Lib _ "F28LightControl_Eth.dll" (ByVal sModuleID As Short) As Short

C#.Net

[dllImport("F28LightControl_ETH.dll")]
private static extern short F28 StartJetCheck(short sModuleID);

Argument:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds. **X28_FAIL**: if the function fails.

Warning! When this special cycle has run, the leak unit value (wLeakUnit) in the results becomes 255 that is a millimeters unit (mm).

5.8.2.5 X28_StartVolumeLearning

The function start a volume learning (test or reference) special cycle of the defined module.

Function call:

C++:

Visual Basic (Vb.net)

Public Declare Function X28_StartVolumeLearning Lib _ "F28LightControl_Eth.dll" (ByVal sModuleID As Short, ByRef pPara As X28_VOLUME_LEARNING_TEST, Integer bTest) As Short

C#.Net

Argument:

Argument	Data type	Description
sModuleID	short	Identifier of module
pPara	X28_VOLUME_LEARNING_TEST	Parameters for the test
bTest	int	0 to compute reference volume 1 to compute test volume

Return Value: short

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 75/121

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.8.2.6 X28_StartVidageInfini

The function start an infinite dump special cycle of the defined module.

Function call:

C++:

short F28API X28 StartVidageInfini(short sModuleID);

Visual Basic (Vb.net)

Public Declare Function X28_ StartVidageInfini Lib _ "F28LightControl_Eth.dll" (ByVal sModuleID As Short) As Short

C#.Net

[dllImport("F28LightControl_ETH.dll")]
private static extern short X28 StartVidageInfini(short sModuleID);

Argument:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds. **X28_FAIL**: if the function fails.

5.9 Result related functions

5.9.1 F28 functions

5.9.1.1 F28 ClearFIFOResults

This function clears the result inside the FIFO.

Note: the FIFO contains only one result.

Function call:

C++:

short F28API F28 ClearFIFOResults(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_ClearFIFOResults Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 76/121

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short F28 ClearFIFOResults(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28 OK: if the function succeeds.

X28_FAIL: if the function fails.

5.9.1.2 F28_GetResultsCount

This function reads the number of results available in FIFO.

Nota: when the result is available, the result count is equal to 1.

Function call:

C++:

WORD F28API F28_GetResultsCount(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_GetResultsCount Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As UShort

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern ushort F28_GetResultsCount(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	Short	Identifier of module

Return Value: short

Number of results: 0 / 1

Nota: the FIFO contains only one result.

5.9.1.3 Result structure F28 RESULT

Element	Data type	Description
ucStatus	UCHAR	Status of result
fPressureValue	float	Pressure value
fLeakValue	float	Leak value
ucUnitPressure	UCHAR	Pressure unit
ucUnitLeak	UCHAR	Leak unit

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 77/121

Element	Data type	Description
ucGroupID	UCHAR	Group identifier
ucModuleAddr	UCHAR	Module identifier
wYear	WORD	Year
wMonth	WORD	Month
wDay	WORD	Day
wHour	WORD	Hour
wMinute	WORD	Minute
wSecond	WORD	Second

See result status below.

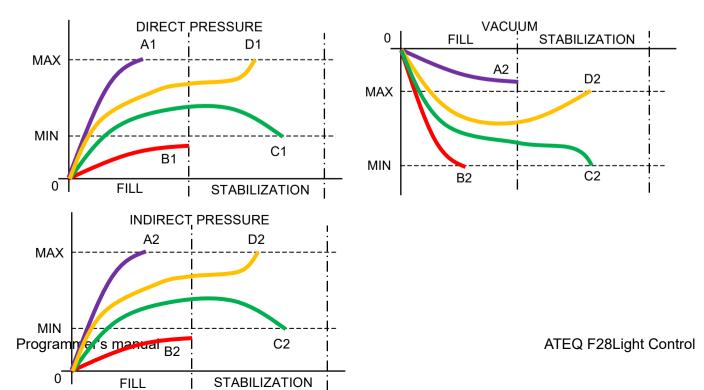
5.9.1.4 Result status and alarms

Element	Data type	valueCode	Description		Leak result value*
tus	AR	0	STATUS_GOOD_PART	Pass part	Value
ucStatus	UCHAR	1	STATUS_TEST_FAIL_PART	Test fail part. Not used (Reject level at 999)	Value
		2	STATUS_REF_FAIL_PART	Reference fail part	Value
		3	STATUS_ALARM_EEEE	Large leak on Test side, over full scale	Value
		4	STATUS_ALARM_MMMM	Large leak on Reference side, over full scale	Value
		5	STATUS_ALARM_PPPP	Pressure over the maximum pressure range (Tester error)	-399.99
		6	STATUS_ALARM_MPPP	Pressure below the minimum pressure range (Tester error)	-399.99
		7	STATUS_ALARM_OFFD_FUITE	Differential sensor auto-zero error (Tester error)	-399.99
		8	STATUS_ALARM_OFFD_PRESSION	Piezo sensor auto-zero error (Tester error)	-399.99
		•	CTATUC ALADM DCT	Over maximum pressure (pressure too high)	-399.99
		9	STATUS_ALARM_PST	if "Sign" is checked (vacuum or indirect test)	Value
		40	OTATIO ALADM MOOT	Below minimum pressure (pressure too low)	Value
		10	STATUS_ALARM_MPST	if "Sign" is checked (vacuum or indirect test)	-399.99
		11	STATUS_ALARM_CS_VOLUME_PET IT	Fail Sealed components volume too small (Tester error)	-399.99
		12	STATUS_ALARM_CS_VOLUME_ GRAND	Fail Sealed components volume too large (Tester error)	-399.99
		13	STATUS_ALARM_ERREUR_PRESS_ CALIBRATION	Calibration pressure error (Tester error)	-399.99

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 78/121

Element	Data type	valueCode	Description		Leak result value*
		14	STATUS_ALARM_ERREUR_LEAK_ CALIBRATION	Calibration leak error (Tester error)	-399.99
		15	STATUS_ALARM_ERREUR_LINE_ PRESS_CALIB	Calibration line pressure error (Tester error)	-399.99
		16	STATUS_ALARM_APPR_REG_ ELEC_ERROR	Electronic regulator learning fail	-399.99
		17	STATUS_ALARM_TEST_PART_ LARGE LEAK	Large leak on Test side Alarm (no value)	+998.00
		18	STATUS_ALARM_REF_SIDE_ LARGE LEAK	Large leak on Reference side Alarm (no value)	-399.99
			STATUS_ALARM_P_TOO_LARGE_	Over maximum pressure (pressure too high). Case A1	-399.99
		19	FILL See diagrams below	If "Sign" is checked (vacuum or indirect test) and over max pressure. Case A2	+999.00
			STATUS_ALARM_P_TOO_LOW_	Pressure Below min pressure (pressure too low). Case B1	+999.00
		20	See diagrams below	If "Sign" is checked (vacuum or indirect test) and below min pressure. CaseB2	-399.99
		21	STATUS_ALARM_JET_CHECK_FAIL	Jet Check out of limits (Jet air supply out of limits or Jet damaged).	-399.99
		22	STATUS_ALARM_JET_CHECK_PASS	Jet Check special cycle succeed	-399.99
		23	INCOMPATIBLE_DEVICE	Used test type is not compatible with the device.	

^{*}The "**Leak result value**" is sent in the result frame, these specific values are only available from the 1.500 DLL version.



BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 79/121

Declaration in C/C++:

```
typedef struct
    WORD wYear;
    WORD wMonth;
    WORD wDay;
    WORD wHour;
    WORD wMinute;
    WORD wSecond;
}X28 DATE;
typedef struct
    UCHAR ucStatus;
    float fPressureValue;
    float fLeakValue;
    UCHAR ucUnitPressure;
    UCHAR ucUnitLeak;
    BYTE ucGroupID;
    BYTE ucModuleAddr;
    X28 DATE dateReceived;
}F28 RESULT;
```

Declaration in Visual Basic 2013:

```
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure X28 DATE
    Dim wYear As UShort
    Dim wMonth As UShort
    Dim wDay As UShort
    Dim wHour As UShort
    Dim wMinute As UShort
    Dim wSecond As UShort
End Structure
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure F28 RESULT
    Dim ucStatus As Byte
    Dim fPressureValue As Single
    Dim fLeakValue As Single
    Dim ucUnitPressure As Byte
    Dim ucUnitLeak As Byte
    Dim GroupID As Byte
                                   'F28 GROUP ID
    Dim ModuleAddr As Byte
                                   'F28 MODULE ADDR
    Dim dateReceived As X28 DATE
End Structure
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 80/121

Declaration in C#.Net:

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct X28 DATE
     public ushort usYear;
     public ushort usMonth;
     public ushort usDay;
     public ushort usHour;
     public ushort usMinute;
     public ushort usSecond;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 RESULT
     public byte
                    bStatus;
     public float
                    fPressureValue;
     public float
                    fLeakValue;
     public byte
                   bUnitPressure;
     public byte
                    bUnitLeak;
                   bGroupID;
bModuleAddr;
     public byte
     public byte
     public X28 DATE dateReceived;
};
```

5.9.1.5 F28_GetNextResult

This function retrieves one result from the FIFO. When querying the above **F28_RESULT** structure is expected in the function call.

Nota: after reading, the result count is equal to 0.

Function call:

C++:

```
short F28API F28 GetNextResult(short sModuleID, F28 RESULT* pResult);
```

Visual Basic (Vb.Net):

```
Public Declare Function F28_GetNextResult Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByRef Result As F28_RESULT) As Short
```

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pResult	F28 RESULT*	Pointer to a F28 RESULT structure, to place returned

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AILG	DLL Version 2.018	Page 81/121

	valuas in
	Values in
	values in.

Return Value: short

X28_OK: if the function succeeds.
X28 FAIL: if the function fails.

5.9.1.6 F28 GetLastResult

This function retrieves the last cycle result. When querying the above **F28_RESULT** structure is expected in the function call.

Function call:

C++:

short F28API F28 GetLastResult(short sModuleID, F28 RESULT* pResult);

Visual Basic (Vb.Net):

Public Declare Function F28_GetLastResult Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByRef Result As F28_RESULT) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pResult	F28_RESULT*	Pointer to a F28_RESULT structure, to place returned values in.

Return Value: short

X28_OK: if the function succeeds.

X28 FAIL: if the function fails.

Note: if the result is valid, this function can be called one or more times.

5.9.2 B28 functions

5.9.2.1 B28 ClearFIFOResults

This function clears the result inside the FIFO.

Nota: the FIFO contains only one result.

Function call:

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 82/121

C++:

short X28API X28 ClearFIFOResults(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function X28_ClearFIFOResults Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern short X28_ClearFIFOResults(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.9.2.2 B28 GetResultsCount

This function reads the number of results available in FIFO.

Nota: when the result is available, the result count is equal to 1.

Function call:

C++:

WORD B28API B28 GetResultsCount(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function B28_GetResultsCount Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As UShort

C#.Net:

[DllImport("F28LightControl_ETH.dll")]
private static extern ushort B28_GetResultsCount(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	Short	Identifier of module

Return Value: short

Number of results: 0 / 1

Nota: the FIFO contains only one result.

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 83/121

5.9.2.3 Result structure B28_RESULT

Element	Data type	Description
ucStatus	UCHAR	Status of result
fVoltageValue	float	Voltage value
fMeasurementValue	float	Measurement value
ucUnitVoltage	UCHAR	Voltage unit
ucUnitMeasurement	UCHAR	Measurement unit
ucGroupID	UCHAR	Group identifier
ucModuleAddr	UCHAR	Module identifier
wYear	WORD	Year
wMonth	WORD	Month
wDay	WORD	Day
wHour	WORD	Hour
wMinute	WORD	Minute
wSecond	WORD	Second

See result status below.

5.9.2.4 Result status and alarms

Element	Data type	valueCode	Decription		Measurement result value*
	ius	0	STATUS_GOOD_PART	Pass part	Value
	JCHARucStatus	1	STATUS_TEST_FAIL_PART	Test fail part Over maximum measurement	Value
	ਮੂ	2	STATUS_VOLTAGE_OUT	Voltage out of limit	Value
	ЛСНА	3	STATUS_ALARM_EEEE	Large measurement, over full scale	999.99
	_ ر	4	STATUS_ALARM_PST	Pressure out of limit	Value

^{*}The "Measurement result value" is sent in the result frame.

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 84/121

Declaration in C/C++:

```
typedef struct
    WORD wYear;
    WORD wMonth;
    WORD wDay;
    WORD wHour;
    WORD wMinute;
    WORD wSecond;
}X28 DATE;
typedef struct
     UCHAR ucStatus;
     float fVoltageValue;
     float fMeasurementValue;
     UCHAR ucUnitVoltage;
     UCHAR ucUnitMeasurement;
     BYTE ucGroupID;
     BYTE ucModuleAddr;
     X28 DATE dateReceived;
} B28 RESULT;
```

Declaration in Visual Basic 2013:

```
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure X28 DATE
    Dim wYear As UShort
    Dim wMonth As UShort
    Dim wDay As UShort
    Dim wHour As UShort
    Dim wMinute As UShort
    Dim wSecond As UShort
End Structure
<StructLayout(LayoutKind.Sequential, Pack:=1)>
Structure B28 RESULT
     Dim ucStatus As Byte
     Dim fVoltageValue As Single
     Dim fMeasurementValue As Single
     Dim ucUnitVoltage As Byte
     Dim ucUnitMeasurement As Byte
     Dim GroupID As Byte
                                            ' X28 GROUP ID
                                            ' X28 MODULE ADDR
     Dim ModuleAddr As Byte
     Dim dateReceived As X28 DATE
End Structure
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 85/121

Declaration in C#.Net:

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct X28 DATE
     public ushort usYear;
     public ushort usMonth;
     public ushort usDay;
     public ushort usHour;
     public ushort usMinute;
     public ushort usSecond;
};
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct B28 RESULT
     public byte
                      bStatus;
     public float fVoltageValue;
public float fMeasurementValue;
     public byte bUnitVoltage;
     public byte
                      bUnitMeasurement;
     public byte bGroupID;
public byte bModuleAddr;
     public X28 DATE dateReceived;
};
```

5.9.2.5 B28_GetNextResult

This function retrieves one result from the FIFO. When querying the above **B28_RESULT** structure is expected in the function call.

Nota: after reading, the result count is equal to 0.

Function call:

C++:

short B28API B28 GetNextResult(short sModuleID, B28 RESULT* pResult);

Visual Basic (Vb.Net):

Public Declare Function B28_GetNextResult Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByRef Result As B28 RESULT) As Short

C#.Net:

Arguments:

Argument	Data type Description	
sModuleID	short	Identifier of module
pResult	B28 RESULT*	Pointer to a B28 RESULT structure, to place returned

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 86/121

	values in.
1	values iiii

Return Value: short

X28_OK: if the function succeeds.
X28_FAIL: if the function fails.

5.9.2.6 B28 GetLastResult

This function retrieves the last cycle result. When querying the above B28_RESULT structure is expected in the function call.

Function call:

C++:

short B28API B28 GetLastResult(short sModuleID, B28 RESULT* pResult);

Visual Basic (Vb.Net):

Public Declare Function B28_GetLastResult Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByRef Result As B28_RESULT) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pResult	B28_RESULT*	Pointer to a B28_RESULT structure, to place returned values in.

Return Value: short

X28_OK: if the function succeeds.

X28 FAIL: if the function fails.

Note: if the result is valid, this function can be called one or more times.

5.10 Real time cycle related functions

5.10.1 F28 functions

5.10.1.1 Real time data structure F28_REALTIME_CYCLE

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 87/121

Element	Data type	Description
ucEndCycle	UCHAR	1 = End of cycle, 0 = Cycle in progress
ucStatus	UCHAR	see Step code
fPressureValue	float	Pressure value
fLeakValue	float	Leak value
ucUnitPressure	UCHAR	Pressure unit
ucUnitLeak	UCHAR	Leak unit
fInternalTemperature	float	Temperature in °C (NU)
fPatm	float	Absolute pressure in hPa

Declaration in C/C++:

```
// Real time structure
typedef struct F28_REALTIME_CYCLE
{
     UCHAR ucEndCycle;
     UCHAR ucStatus;
     float fPressureValue;
     float fLeakValue;
     UCHAR ucUnitPressure;
     UCHAR ucUnitLeak;
     float fInternalTemperature;
     float fPatm;
}F28_REALTIME_CYCLE;
```

Declaration in Visual Basic 2013:

C#.Net:

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28 REALTIME CYCLE
{
     public byte
                     bEndCycle;
     public byte
                     bStatus;
     public float
                    fPressureValue;
     public float
                    fLeakValue;
     public byte
                    bUnitPressure;
                     bUnitLeak;
     public byte
     public float
                    fInternalTemperature;
     public float
                    fPatm;
};
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 88/121

5.10.1.2 F28 GetRealTimeData

The function reads real time data from the defined module. When querying, the above F28 REALTIME CYCLE structure is expected in the function call.

Function call:

C++:

short F28API F28_GetRealTimeData(short sModuleID, F28_REALTIME CYCLE* pCycle);

Visual Basic (Vb.Net):

Public Declare Function F28_GetRealTimeData Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByRef Cycle As F28 REALTIME CYCLE) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pCycle	F28 REALTIME CYCLE*	Pointer to a F28_REALTIME_CYCLE
Poyoic	120_NEALTIME_CTOLE	structure, to place returned values in.

Return Value: short

X28_OK: if the function succeeds.
X28 FAIL: if the function fails.

5.10.2 B28 functions

5.10.2.1 Real time data structure B28 REALTIME CYCLE

Element	Data type	Description
ucEndCycle	UCHAR	1 = End of cycle, 0 = Cycle in progress
ucStatus	UCHAR	see Step code
fVoltageValue	float	Voltage value
fMeasurementValue	float	Measurement value
ucUnitVoltage	UCHAR	Voltage unit
ucUnitMeasurement	UCHAR	Measurement unit
fInternalTemperature	float	Temperature in °C (NU)
fPatm	float	Abs pressure in Pa

Declaration in C/C++:

```
// Real time structure
typedef struct B28_REALTIME_CYCLE
{
     UCHAR ucEndCycle;
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 89/121

```
UCHAR ucStatus;
float fVoltageValue;
float fMeasurementValue;
UCHAR ucUnitVoltage;
UCHAR ucUnitMeasurement;
float fInternalTemperature;
float fPatm;
}B28 REALTIME CYCLE;
```

Declaration in Visual Basic 2013:

C#.Net:

5.10.2.2 B28 GetRealTimeData

The function reads real time data from the defined module. When querying, the above B28_REALTIME_CYCLE structure is expected in the function call.

Function call:

C++:

```
short B28API B28 GetRealTimeData(short sModuleID, B28 REALTIME CYCLE* pCycle);
```

Visual Basic (Vb.Net):

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 90/121

Public Declare Function B28_GetRealTimeData Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short, ByRef Cycle As B28 REALTIME CYCLE) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pCycle	B28_REALTIME_CYCLE*	Pointer to a B28_REALTIME_CYCLE structure, to place returned values in.

Return Value: short

X28_OK: if the function succeeds. **X28_FAIL**: if the function fails.

5.11 Statistics counter related functions

These functions concern all device B28/F28.

5.11.1 Cycle statistics X28 CYCLE STATISTICS

Element	Data type	Description
dwTotalCycles	DWORD	Cycle counter
dwFailCycles	DWORD	Fail counter
dwSuccessCycles	DWORD	Pass counter

Declaration in C/C++:

```
typedef struct
{
          DWORD dwTotalCycles;
          DWORD dwFailCycles;
          DWORD dwSuccessCycles;
}F28_CYCLE_STATISTICS;
```

Declaration in Visual Basic 2013:

```
<StructLayout(LayoutKind.Sequential, Pack:=1)> _
Structure F28_CYCLE_STATISTICS
    Dim dwTotalCycles As UInteger
    Dim dwFailCycles As UInteger
    Dim dwSuccessCycles As UInteger
End Structure
```

Declaration in C#.Net:

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct F28_CYCLE_STATISTICS
{
    public uint uiTotalCycles;
    public uint uiFailCycles;
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 91/121

```
public uint uiSuccessCycles;
};
```

5.11.2 X28_GetCycleStatistics

This function allows reading the cycle statistics.

When querying the above cycle statistic, F28_CYCLE_STATISTICS, structure is expected in the function call.

Function call:

C++:

short X28API X28 GetCycleStatistics(short sModuleID, X28 CYCLE STATISTICS* pInfo);

Visual Basic (Vb.Net):

Public Declare Function X28_GetCycleStatistics Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByRef Info As X28 CYCLE STATISTICS) As Short

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
plnfo	X28_CYCLE_STATISTICS*	Pointer to a X28_CYCLE_STATISTICS structure, to place returned values in.

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.11.3 Communication statistics structure X28_COMMUNICATION_STATISTICS

Element	Data type	Description
dwTransmited	DWORD	Transmit counter
dwReceived	DWORD	Receive counter
dwErrors	DWORD	Error counter

Declaration in C/C++:

```
typedef struct
{
    DWORD dwTransmited;
    DWORD dwReceived;
    DWORD dwErrors;
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 92/121

```
}X28 COMMUNICATION STATISTICS;
```

Declaration in Visual Basic 2013:

```
<StructLayout(LayoutKind.Sequential, Pack:=1)> _
Structure X28_COMMUNICATION_STATISTICS
    Dim dwTransmited As UInteger
    Dim dwReceived As UInteger
    Dim dwErrors As UInteger
End Structure
```

Declaration in C#.Net:

```
[StructLayout(LayoutKind.Sequential, Pack = 1, CharSet = CharSet.Ansi)]
public struct X28_CYCLE_STATISTICS
{
    public uint uiTotalCycles;
    public uint uiFailCycles;
    public uint uiSuccessCycles;
};
```

5.11.4 X28_GetCommunicationStatistics

This function allows reading the communication statistics.

When querying the above communication statistic structure, X28_COMMUNICATION_STATISTICS, is expected in the function call.

Function call:

C++:

Visual Basic (Vb.Net):

```
Public Declare Function X28_GetCommunicationStatistics Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByRef _ Info As X28 COMMUNICATION STATISTICS) As Short
```

C#.Net:

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
pInfo	X28_COMMUNICATION_STATISTICS*	Pointer to a X28_COMMUNICATION_STATISTICS structure, to place returned values in.

Return Value: short

X28_OK: if the function succeeds.

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 93/121

X28_FAIL: if the function fails.

5.12 Auto calibration functions

5.12.1 F28 functions

5.12.1.1 F28 GetEOCOffset

This function allows reading the end of cycle for the offset calculation.

Function call:

C++:

UCHAR F28API F28 GetEOCOffset(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_GetEOCOffset Lib "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short) As Byte

C#.Net:

[DllImport(strDllName)]
private static extern byte F28 GetEOCOffset(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

0: Cycle in progress.

1: End of cycle

5.12.1.2 F28_GetEOCVolume

This function allows reading the end of cycle for the volume measurement.

Function call:

C++:

UCHAR F28API F28 GetEOCVolume(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_GetEOCVolume Lib "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short) As Byte

C#.Net:

[DllImport(strDllName)]

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AILG	DLL Version 2.018	Page 94/121

private static extern byte F28_GetEOCVolume(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

0: Cycle in progress.

1: End of cycle.

5.12.1.3 **F28_GetEOCRatio**

This function allows reading the end of cycle for the auto-ratio measurement.

Function call:

C++:

UCHAR F28API F28 GetEOCRatio(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_ GetEOCRatio Lib "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short) As Byte

C#.Net:

[DllImport(strDllName)]
private static extern byte F28 GetEOCRatio(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

0: Cycle in progress.

1: End of cycle.

5.12.1.4 F28_GetEOCEasyAutoLearning

This function allows reading the end of cycle for the easy auto learning measurement.

Function call:

C++:

UCHAR F28API F28_GetEOCEasyAutoLearning(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_ GetEOCEasyAutoLearning Lib "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short) As Byte

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 95/121

C#.Net:

[DllImport(strDllName)]

private static extern byte F28 GetEOCEasyAutoLearning(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

0: Cycle in progress.

1: End of cycle.

5.12.1.5 F28_StartAutoCalOffsetOnly

This function allows calculating the offset of the measurement only.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function F28_StartAutoCalOffsetOnly Lib _ "F28LightControl_ETH.dll" (ByVal sModuleID As Short, ByVal _ wNbCycles As UShort, ByVal wInterCycleTime As UShort, ByVal _ fOffsetMax As Single) As Short

C#.Net:

[DllImport(strDllName)]

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
wNbCycles	WORD	Number of cycles of offset calculation
wInterCycleTime	WORD	Time between each offset cycle (ms)
fOffsetMax	float	Maximum reject for the calculated offset (sccm)

Return Value: short

X28_OK: if the function succeeds.

X28 FAIL: if the function fails.

Important! For complete calibration, the offset calibration must be carried on and succeed in first step and then the volume measurement succeed in second step.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 96/121

5.12.1.6 F28_StartAutoCalOffset (first step)

This function allows calculating the offset of the measurement; it is the first step of volume and offset calculation.

Function call:

C++:

Visual Basic (Vb.Net):

Public Declare Function F28_StartAutoCalOffset Lib "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short, ByVal wNbCycles As UShort, ByVal _ wInterCycleTime As UShort, ByVal fOffsetMax As Single) As Short

C#.Net:

[DllImport(strDllName)]

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
wNbCycles	WORD	Number of cycles of offset calculation
wInterCycleTime	WORD	Time between each offset cycle
fOffsetMax	float	Maximum reject for the calculated offset

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

Nota: if this function succeeds, the second step (volume measurement) is required to complete the calibration.

5.12.1.7 F28_StartAutoCalVolume (second step)

This function allows measuring the volume of the installation; it is the second step of volume and offset calculation.

Function call:

C++:

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 97/121

Visual Basic (Vb.Net):

Public Declare Function F28_StartAutoCalVolume Lib "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short, ByVal wNbCycles As UShort, ByVal _ wInterCycleTime As UShort, ByVal fLeak As Single, ByVal _ fPressure As Single, ByVal fVolMin As Single, ByVal fVolMax _ As Single) As Short

C#.Net:

[DllImport(strDllName)]

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module
wNbCycles	WORD	Number of cycles of offset calculation
wInterCycleTime	WORD	Time between each offset cycle (ms)
fLeak	float	Value of the master leak (sccm)
fPressure	float	Pressure value of the master leak (bar)
fVolMin	float	Maximum reject for the measured volume (cm³)
fVolMax	float	Minimum reject for the measured volume (cm³)

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

Nota: if this second function succeeds, the calibration is complete.

5.12.1.8 F28_StartAutoRatio

The function start an auto-ratio special cycle of the defined module (for sealed component test).

Function call:

C++:

short F28API F28_StartAutoRatio(short sModuleID, WORD wNbCycles, WORD
wInterCycleTime, float fRatioMax, float fRatioMin);

Visual Basic (Vb.net)

Public Declare Function F28_StartAutoRatio Lib _ "F28LightControl_Eth.dll" (ByVal sModuleID As Short, ByVal wNbCycles As UShort, ByVal _ wInterCycleTime As UShort, ByVal fRatioMax As Single, ByVal fRatioMin As Single) As Short

C#.Net

[dllImport("F28LightControl ETH.dll")]

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 98/121

private static extern short F28_StartAutoRatio(short sModuleID, ushort wNbCycles, ushort wInterCycleTime, float fRatioMax, float fRatioMin);

Argument:

Argument	Data type	Description
sModuleID	short	Identifier of module
wNbCycles	WORD	Number of cycles of auto-ratio cycle
wInterCycleTime	WORD	Time between each auto-ratio cycle (ms)
fRatioMax	float	Maximum ratio (%)
fRatioMin	float	Minimum ratio (%)

Return Value: short

X28_OK: if the function succeeds. **X28_FAIL**: if the function fails.

5.12.1.9 F28 StartEasyAutoLearning

The function start an easy auto learning special cycle of the defined module (for fill mode easy auto).

Function call:

C++:

short F28API F28_StartEasyAutoLearning(short sModuleID, WORD wNbCycles, WORD
wInterCycleTime);

Visual Basic (Vb.net)

Public Declare Function F28_StartEasyAutoLearning Lib _ "F28LightControl_Eth.dll" (ByVal sModuleID As Short, ByVal wNbCycles As UShort, ByVal _ wInterCycleTime As UShort) As Short

C#.Net

[dllImport("F28LightControl_ETH.dll")]
private static extern short F28_StartEasyAutoLearning(short sModuleID, ushort
wNbCycles, ushort wInterCycleTime);

Argument:

Argument	Data type	Description	
sModuleID	short	Identifier of module	
wNbCycles	WORD	Number of cycles of auto-ratio cycle	
wInterCycleTime	WORD	Time between each auto-ratio cycle (ms)	

Return Value: short

X28_OK: if the function succeeds. **X28_FAIL**: if the function fails.

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEW	DLL Version 2.018	Page 99/121

5.12.1.10 F28_StopAutoCal

This function allows aborting any auto calibration cycles. This function must be called to abort a current calibration process.

Function call:

C++:

short F28API F28 StopAutoCal(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_StopAutoCal Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport(strDllName)]
private static extern short F28 StopAutoCal(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.12.1.11 F28_StopAutoRatio

This function allows aborting any auto-ratio cycles. This function must be called to abort a current auto-ratio process.

Function call:

C++:

short F28API F28_StopAutoRatio(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_StopAutoRatio Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport(strDllName)]
private static extern short F28_StopAutoRatio(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

BEL	Programmers' manual	IDENTIFICATION
4TEQ	F28Light Control	
AILG	DLL Version 2.018	Page 100/121

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.12.1.12 F28_StopEasyAutoLearning

This function allows aborting any easy auto learning cycles. This function must be called to abort a current easy auto learning process.

Function call:

C++:

short F28API F28 StopEasyAutoLearning(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_StopEasyAutoLearning Lib "F28LightControl_ETH.dll" _ (ByVal sModuleID As Short) As Short

C#.Net:

[DllImport(strDllName)]
private static extern short F28 StopEasyAutoLearning(short sModuleID);

Arguments:

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

X28_OK: if the function succeeds.

X28_FAIL: if the function fails.

5.12.1.13 F28_GetAutoCalAlarm

This function allows reading the if an alarm has been triggered during the calibration cycles.

Function call:

C++:

UCHAR F28API F28 GetAutoCalAlarm(short sModuleID);

Visual Basic (Vb.Net):

Public Declare Function F28_GetAutoCalAlarm Lib "F28LightControl_ETH.dll"_ (ByVal sModuleID As Short) As Byte

C#.Net:

```
[DllImport(strDllName)]
private static extern byte F28 GetAutoCalAlarm(short sModuleID);
```

Arguments:

BEL	Programmers' manual	IDENTIFICATION
/ATEO	F28Light Control	
AIEQ	DLL Version 2.018	Page 101/121

Argument	Data type	Description
sModuleID	short	Identifier of module

Return Value: short

= 0: no Alarm.

≠ 0: Alarm triggered.

5.13 How to run calibration functions

5.13.1 F28

5.13.1.1 Offset calculation only

1) Start Offset calculation:

// Use: F28 StartAutoCalOffsetOnly(m hDevice, m wNbCycles, m wInterCycle);

2) Wait End of Cycle of Offset calculation:

// Use: While (!F28 GetEOCOffset(m hDevice))

3) Read Auto Calibration alarm:

// Use: F28 GetAutoCalAlarm(m hDevice)

4) If no alarm, read and save parameters:

// Use: F28_GetParameters(m_DeviceInfo.hHandle, &tPara) == X28_OK)

5.13.1.2 Volume and offset calculation

1) State Offset calculation:

// Use: F28_StartAutoCalOffset(m_hDevice, m_wNbCycles, m_wInterCycle);

2) Wait End of Cycle of Offset calculation:

// Use: While (!F28_GetEOCOffset(m_hDevice))

3) Wait Master leak:

// Ask user to plug master leak

4) if (Wait master leak Ok) start volume calculation:

// Use: F28_StartAutoCalVolume(m_hDevice, m_wNbCycles, m_wInterCycle,

m_fVolumeLeak, m_fVolumePressure,

m_fVolumeMin, m_fVolumeMax)

5) Wait End of Cycle of Volume calculation:

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 102/121

```
// Use: (!F28_GetEOCVolume(m_hDevice))
```

6) Read Auto Calibration alarm:

```
// Use: F28 GetAutoCalAlarm( m hDevice)
```

7) If no alarm, read and save parameters:

```
// Use: F28 GetParameters((m hDevice, &tPara) == X28 OK)
```

5.14 Calibration code sample

5.14.1 F28

5.14.1.1 Start calibration (first step)

```
***************
 Start Calibration
 ******************
Public Function StartCal(sModuleID As Short, ucMode As Byte, _
wNbCycles As UShort, _
wInterCycle As UShort, _
fOffsetMax As Single,
Optional fVolumeLeak As Single = 0,
Optional fVolumePressure As Single = 0, _
Optional fVolumeMin As Single = 0,
Optional fVolumeMax As Single = 0) As Boolean
Dim bRet As Boolean
bRet = False
If sModuleID > 0 Then
      m wNbCycles = wNbCycles
      m wInterCycle = wInterCycle
      m fOffsetMax = fOffsetMax
      m_fVolumeLeak = fVolumeLeak
      m_fVolumePressure = fVolumePressure
      m_fVolumeMin = fVolumeMin
      m_fVolumeMax = fVolumeMax
      m_sModuleId = sModuleID
      m_ucMode = ucMode
      m \text{ wError} = 0
      m_ucPhase = CAL_AUTO_PHASES.AUTO_START_OFFSET ' CAL_AUTO_PHASES.AUTO_INIT
      m bRunning = True
      bRet = True
End If
Return bRet
End Function
```

5.14.1.2 Abort calibration

```
' *************
' Stop Calibration
' *****************
Public Function StopCal() As Short
Dim sRet As Short
sRet = F28_RETURN.F28_FAIL
If (m_sModuleId > 0) And (m_ucPhase <> CAL_AUTO_PHASES.AUTO_IDDLE) Then
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 103/121

```
sRet = F28_StopAutoCal(m_sModuleId)
End If
m_ucPhase = CAL_AUTO_PHASES.AUTO_IDDLE
m_bRunning = False
Return sRet
End Function
```

5.14.1.3 Continue calibration (second step)

5.14.1.4 Running calibration process

```
**************
 Purpose : Run Calibration
 Return:
 - True : EOC calibration
 - False : Running
                   **********
Public Function RunCal() As Boolean
Dim sRet As Short
Dim bReturn As Boolean
 Not End of Run
bReturn = False
Select Case m ucPhase
Case CAL_AUTO_PHASES.AUTO_START_OFFSET ' Start auto Cal
      If (m_ucMode = MODE_AUTO_CAL.OFFSET) Then
             sRet = F28_StartAutoCalOffsetOnly(m_sModuleId, m_wNbCycles, m_wInterCycle, m_f0ffsetMax)
             sRet = F28_StartAutoCalOffset(m_sModuleId, m_wNbCycles, m_wInterCycle, m_f0ffsetMax)
      End If
      If (sRet = F28_RETURN.F28_OK) Then
             m_ucPhase = CAL_AUTO_PHASES.AUTO_WAIT_EOC_OFFSET
      Else
             m_wError = m_ucPhase
             m_ucPhase = CAL_AUTO_PHASES.AUTO_END
      End If
Case CAL_AUTO_PHASES.AUTO_WAIT_EOC_OFFSET ' Wait EOC Offset
      If (F28_GetEOCOffset(m_sModuleId) > 0) Then
             If (m_ucMode = MODE_AUTO_CAL.OFFSET) Then
                    m_wError = 0 ' Pas d'erreur
                    m_ucPhase = CAL_AUTO_PHASES.AUTO_END
             Else
                    m_wError = m_ucPhase
                    m_ucPhase = CAL_AUTO_PHASES.AUTO_WAIT_MASTER_LEAK
             End If
      End If
Case CAL_AUTO_PHASES.AUTO_WAIT_MASTER_LEAK ' Waiting master leak
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
	DLL Version 2.018	Page 104/121

```
' Wait validation from user
       ' Do nothing
Case CAL_AUTO_PHASES.AUTO_START_VOLUME ' Start auto volume
       If (F28_StartAutoCalVolume(m_sModuleId, _
              m_wNbCycles, _
              m wInterCycle, _
              m fVolumeLeak,
              m_fVolumePressure, _
              m_fVolumeMin, 
              m fVolumeMax) = F28 RETURN.F28 OK) Then
              m_ucPhase = CAL_AUTO_PHASES.AUTO_WAIT_EOC_VOLUME
       Else
              m_wError = m_ucPhase
              m_ucPhase = CAL_AUTO_PHASES.AUTO_END
       End If
Case CAL_AUTO_PHASES.AUTO_WAIT_EOC_VOLUME ' Wait EOC Auto volume
       If (F28_GetEOCVolume(m_sModuleId) > 0) Then
              m wError = 0 ' Pas d'erreur
              m ucPhase = CAL AUTO PHASES.AUTO END
       End If
Case CAL AUTO PHASES.AUTO END ' End of auto calibration
       m_wError = m_ucPhase
       m ucPhase = CAL AUTO PHASES.AUTO IDDLE
       m bRunning = False
       bReturn = True
Case CAL_AUTO_PHASES.AUTO_IDDLE ' Ready do nothing
       ' do nothing
End Select
Return bReturn
End Function
```

5.15 How to run calibration functions for 5 devices

5.15.1 F28

5.15.1.1 We have 5 devices

The device ID's are in the:

```
arrayID(5) = {sModuleID1, sModuleID2, sModuleID3, sModuleID4, sModuleID5}
```

5.15.1.2 Offset calculation only

```
1) Start Offset Calculation for 5 devices.
```

```
1.1) Repeat F28_StartAutoCalOffsetOnly for each unit,
For Id = 0 to 4,
    F28_StartAutoCalOffsetOnly(arrayID[i], m_wNbCycles, m_wInterCycle);
```

2) Wait EOC of Offset for 5 devices.

Do:

Next.

2.1) Read Real time for each unit,

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILE	DLL Version 2.018	Page 105/121

```
F28 GetRealTimeData(arrayID[i], m realTime)
    2.2) Display "Real time" for each unit,
    2.3) If End of cycle, read last result,
        F28 GetLastResult(arrayID[i], m Result)
    2.4) Display last result,
    2.5) If Number of cycles is not reached, start group (start next cycle for all unit),
       F28 StartCycleByGroup(ucGroup)
       Or.
       For Id = 0 to 4,
           F28 StartCycle(arrayID[i])
       Next,
       Or.
       Wait till intercycle elapsed,
    While (not F28 GetEOCOffset(arrayID[i]))
3) Read Auto-calibration alarm for the 5 units, at the end of calibration,
    For Id = 0 to 4
    Read alarm code
       F28 GetAutoCalAlarm(arrayID[i])
    If no Alarm read and save parameters,
        F28 GetParameters(arrayID[i], &tPara)
       Save parameters
    Next
        5.15.1.3 Volume & offset calculation
1) Start Offset calculation
    1.1) Repeat F28 StartAutoCalOffsetOnly for each unit
    For Id = 0 to 4
       F28 StartAutoCalOffsetOnly(arrayID[i], m wNbCycles, m wInterCycle);
   Next
2) Wait EOC of Offset for 5 devices,
    Do:
    2.1) Read Real time for each unit,
        F28 GetRealTimeData(arrayID[i], m realTime)
    2.2) Correction leak to Pa/s,
       m realTime.fLeakValue = m realTime.fLeakValue * 1000
       m realTime.ucUnitLeak = F28_LEAK_UNITS.LEAK_PASEC
    2.3) Display Real time for each unit,
    2.4) If end of cycle, last result,
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 106/121

```
F28 GetLastResult(arrayID[i], m Result)
   2.5) Correction leak to Pa/s
       m Result.fLeakValue = m Result.fLeakValue * 1000
       m Result.ucUnitLeak = F28 LEAK UNITS.LEAK PASEC
   2.6) Display Last Result,
   2.7) If Number of Cycles is not reached, start group (start next cycle for all units),
       F28 StartCycleByGroup(ucGroup)
       Or,
       For Id = 0 to 4,
           F28 StartCycle(arrayID[i])
       Next.
       Or.
       Wait till intercycle elapsed,
   While (not F28 GetEOCOffset(arrayID[i]))
3) Select/Plug master leak for all devices.
4) Start volume Calculation for all devices,
    1.1 Repeat F28 StartAutoCalVolume for each unit
       For Id = 0 to 4
       F28_StartAutoCalVolume(arrayID[i], m_wNbCycles, m_wInterCycle,
                    m_fVolumeLeak, m_fVolumePressure, m_fVolumeMin, m_fVolumeMax)
   Next
5) Wait EOC of Volume Calibration for 5 devices
   Do:
   5.1) Read Real time for each unit,
           F28_GetRealTimeData(arrayID[i], m_realTime)
   5.2) Correction leak to Pa/s,
       m realTime.fLeakValue = m realTime.fLeakValue * 1000
       m realTime.ucUnitLeak = F28 LEAK UNITS.LEAK PASEC
   5.3) Display Real time for each unit,
   5.4) If end of cycle, Read last result,
       F28_GetLastResult(arrayID[i], m_Result)
   5.5) Correction leak to Pa/s,
       m_Result.fLeakValue = m_Result.fLeakValue * 1000
       m_Result.ucUnitLeak = F28_LEAK_UNITS.LEAK_PASEC
   5.6 Display last result,
   5.7 If Number Of Cycles Not Reached, Start next cycle for all unit,

    F28 StartCycleByGroup(ucGroup)

       Or,
```

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 107/121

```
For Id = 0 to 4,
    F28_StartCycle(arrayID[i])
Next,
Or,
Wait till intercycle elapsed
While (not F28_GetEOCVolume(arrayID[i]))
```

6) Read Auto-calibration alarm for the 5 units, at the end of calibration,

For Id = 0 to 4,

Read alarm code,

F28 GetAutoCalAlarm(arrayID[i])

If no alarm, read and save parameters,

F28_GetParameters(arrayID[i], &tPara)

Save parameters,

Next.

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
	DLL Version 2.018	Page 108/121

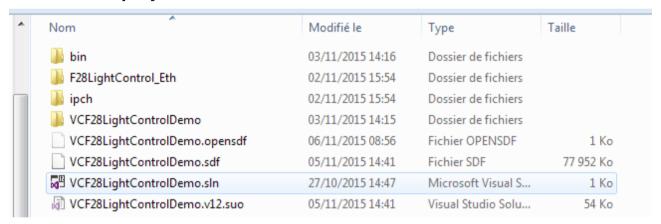
6 Appendices 1

6.1 What's needed for using the samples project C++/MFC/C#/VB.NET

- Microsoft Visual Studio 2013 Update5 must be installed,
- Microsoft.Net Framework 4.5,
- > DLL Ethernet interface: F28LightControl_ETH.dll or F28LightControl_ETH64.dll

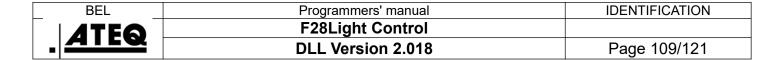
6.2 Visual C++/MFC sample

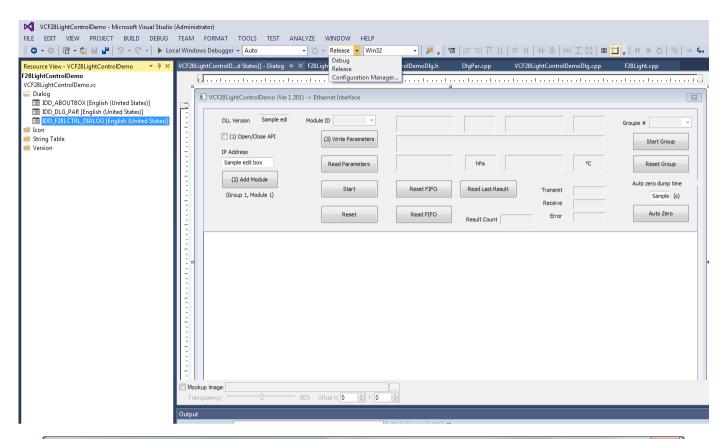
6.2.1 Build project

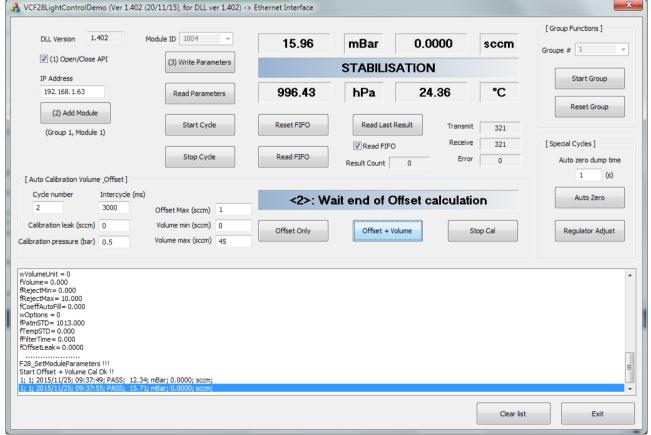


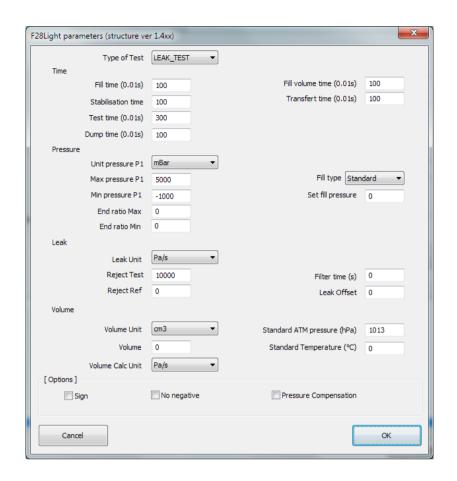
Release → for Release,

Debug \rightarrow for debug.



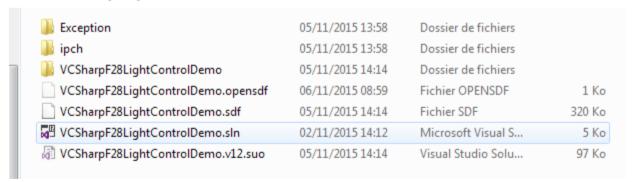






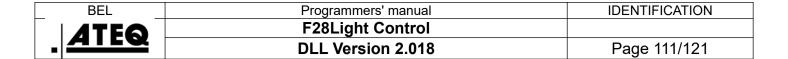
6.3 Visual C# sample

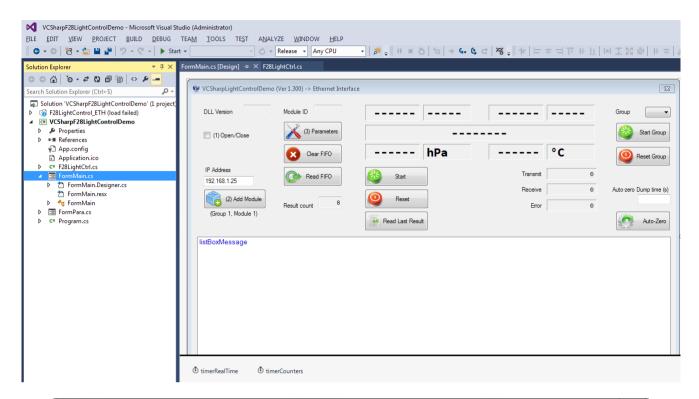
6.3.1 Build project



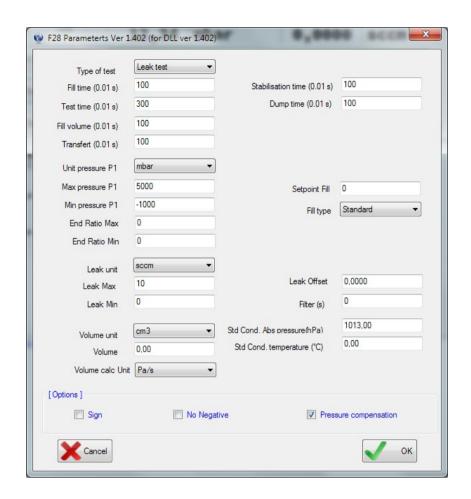
Release → for Release,

Debug \rightarrow for debug.



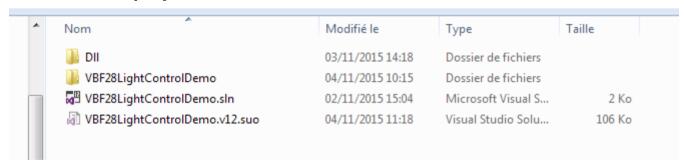






6.4 Visual Basic.NET sample

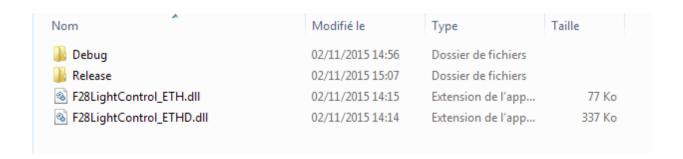
6.4.1 Build project

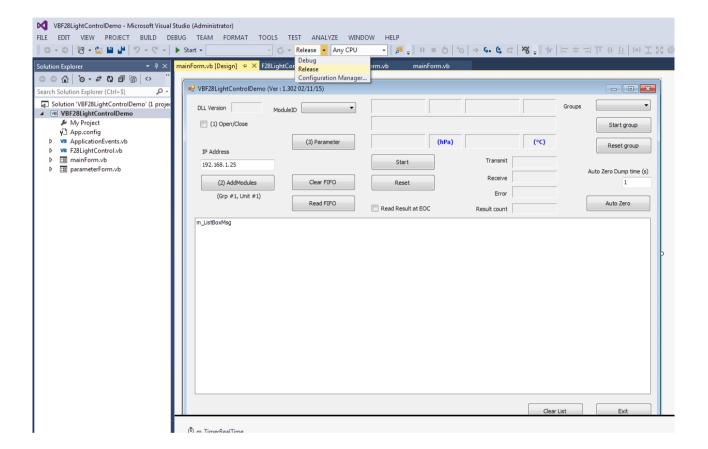


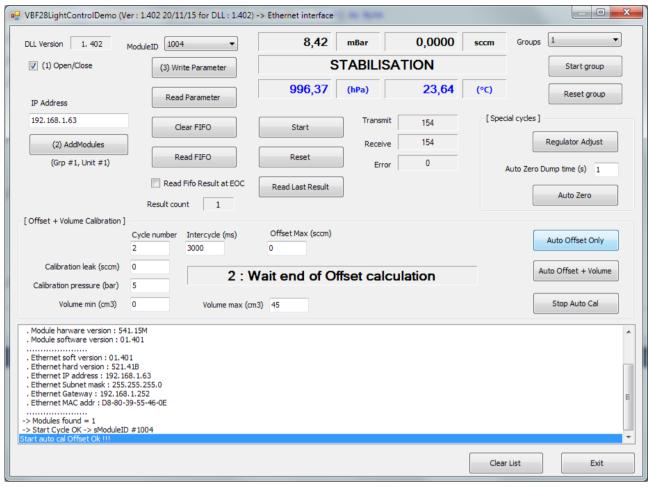
Release → for Release,

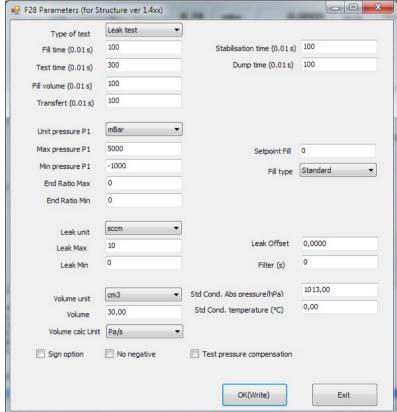
Debug \rightarrow for debug.

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 113/121









BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
AILG	DLL Version 2.018	Page 115/121

6.5 Sample code in VB.NET

6.5.1 Get & Display Ethernet information

```
Convert from IP string to Long
Private Function IPString2Long(ByVal DottedIP As String) As Long
      Dim arrDec() As String
      Dim lResult As Long
      lResult = 0
      If DottedIP <> "" Then
             arrDec = DottedIP.Split(".")
             If (arrDec.Length = 4) Then
                    lResult = CLng(arrDec(3)) * 2 ^ 24 + CLng(arrDec(2)) * 2 ^ 16 + CLng(arrDec(1)) * 2 ^ 8
                    + CLng(arrDec(0))
             End If
      End If
      Return lResult
End Function
' Read & display Ethernet information
· -----
Private Function GetEthernetInformation(ByVal sModuleID As Short, ByRef Info As T_ETH_INFO) As Short
      Dim sRet As Short
      Dim strBuff As String
      Dim ulIP As ULong
      Dim strMsg As String
      Const ucMaxBuff As Byte = 30
      strMsg = " ....."
      DisplayTxt(strMsg)
       ' Read soft version
      If (sRet = F28_RETURN.F28_OK) Then
             strBuff = Space(ucMaxBuff)
             sRet = F28_GetETHSoftVersion(sModuleID, strBuff, ucMaxBuff - 1)
             If (sRet = F28_RETURN.F28_OK) Then
                    Info.strVersion = strBuff
                    strMsg = " . Ethernet soft version : " + Info.strVersion
                    DisplayTxt(strMsg)
             End If
      End If
       ' Read hard version
      If (sRet = F28 RETURN.F28 OK) Then
             strBuff = Space(ucMaxBuff)
             sRet = F28_GetETHHardVersion(sModuleID, strBuff, ucMaxBuff - 1)
             If (sRet = F28_RETURN.F28_OK) Then
                    Info.strHardVersion = strBuff
                    strMsg = " . Ethernet hard version : " + Info.strHardVersion
                    DisplayTxt(strMsg)
```

```
End If
End If
' Read IP address
sRet = F28_GetAddressIP(sModuleID, ulIP)
If (sRet = F28_RETURN.F28_OK) Then
       Dim curIPAdd As New IPAddress(ulIP)
       Info.strIP = curIPAdd.ToString()
       strMsg = " . Ethernet IP address : " + Info.strIP
       DisplayTxt(strMsg)
End If
' Read Mask
If (sRet = F28_RETURN.F28_OK) Then
       sRet = F28_GetSubnetMask(sModuleID, ulIP)
       If (sRet = F28_RETURN.F28_OK) Then
              Dim curIPAdd As New IPAddress(ulIP)
              Info.strSubnetMask = curIPAdd.ToString()
              strMsg = " . Ethernet Subnet mask : " + Info.strSubnetMask
              DisplayTxt(strMsg)
       End If
End If
' Read gateway
If (sRet = F28 RETURN.F28 OK) Then
       sRet = F28_GetGatewayAddressIP(sModuleID, ulIP)
       If (sRet = F28_RETURN.F28_OK) Then
              Dim curIPAdd As New IPAddress(ulIP)
              Info.strGateway = curIPAdd.ToString()
              strMsg = " . Ethernet Gateway : " + Info.strGateway
              DisplayTxt(strMsg)
       End If
End If
' Read MAC address
If (sRet = F28_RETURN.F28_OK) Then
       strBuff = Space(ucMaxBuff)
       sRet = F28_GetMACAddress(sModuleID, strBuff, ucMaxBuff - 1)
       If (sRet = F28_RETURN.F28_OK) Then
              Info.strMACAddress = strBuff
              strMsg = " . Ethernet MAC addr : " + Info.strMACAddress
              DisplayTxt(strMsg)
       End If
End If
strMsg = " ....."
DisplayTxt(strMsg)
Return sRet
```

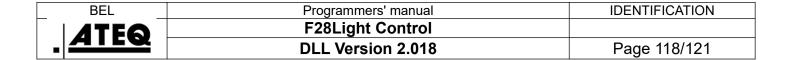
End Function

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
	DLL Version 2.018	Page 117/121

6.5.2 Get module information

```
GetModuleInfo
Private Function GetModuleInfo(ByVal sModuleID) As Short
      Dim sRetCode As Short
      Dim strBuff As String
      Dim strMsg As String
      sRetCode = F28_RefreshModuleInformations(sModuleID)
      If (sRetCode = F28_RETURN.F28_OK) Then
             strBuff = Space(100)
             sRetCode = F28 GetSerialNumber(sModuleID, strBuff, 20)
             If (sRetCode = F28 RETURN.F28 OK) Then
             strMsg = strBuff.Insert(0, " . Serial number : ")
             DisplayTxt(strMsg)
             End If
      End If
      If (sRetCode = F28LightControl.F28_RETURN.F28_OK) Then
             strBuff = Space(100)
             sRetCode = F28 GetModuleHardVersion(sModuleID, strBuff, 20)
             If (sRetCode = F28LightControl.F28_RETURN.F28_OK) Then
                   strMsg = strBuff.Insert(0, " . Module harware version : ")
                   DisplayTxt(strMsg)
             End If
      End If
      If (sRetCode = F28LightControl.F28 RETURN.F28 OK) Then
             strBuff = Space(100)
             sRetCode = F28 GetModuleSoftVersion(sModuleID, strBuff, 20)
             If (sRetCode = F28LightControl.F28 RETURN.F28 OK) Then
                   strMsg = strBuff.Insert(0, " . Module software version : ")
                   DisplayTxt(strMsg)
             End If
      End If
      ' 1.301 Get Ethernet info
      If (sRetCode = F28_RETURN.F28_OK) Then
             sRetCode = GetEthernetInformation(sModuleID, m_deviceEthernetInfo)
      End If
      GetModuleInfo = sRetCode
End Function
```

6.5.3 Read real time status & Read result cycle



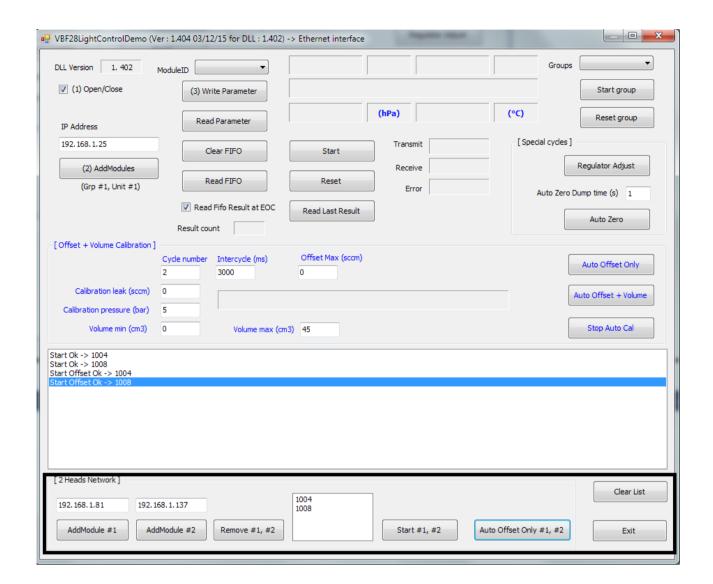
```
Dim wCount As UShort
      If m bAPIOpened And F28 IsModuleConnected(m sModuleID) Then
             ' Read real time status & measurement
             sRetCode = F28 GetRealTimeData(m sModuleID, m realTime)
             If sRetCode = F28 RETURN.F28 OK Then
                   ' Display real time
                   DisplayRealTime()
                   ' If end of cycle -> Read last result & display
                   If (m_realTime.ucEndCycle > 0) Then
                          ' Stop real time reading at EOC
                          m TimerRealTime.Stop()
                          ' Read Last Result
                          sRetCode = F28_GetLastResult(m_sModuleID, m_Result)
                          If sRetCode = F28_RETURN.F28_OK Then
                                DisplayResult(0)
                          End If
                          ' Read Get fifo Result count
                          wCount = F28_GetResultsCount(m_sModuleID)
                          m_labelFifoCount.Text = wCount.ToString
                          ' Read fifo if demands
                          If wCount > 0 And m_chkReadFifo.Checked Then
                                 ' Read fifo
                                sRetCode = F28 GetNextResult(m sModuleID, m Result)
                                If sRetCode = F28 RETURN.F28 OK Then
                                       DisplayResult(1)
                                End If
                                wCount = F28_GetResultsCount(m_sModuleID)
                                m_labelFifoCount.Text = wCount.ToString
                          End If
                   End If
            End If
      End If
' Read & display counter
If sRetCode = F28 RETURN.F28 OK Then
      sRetCode = F28_GetCommunicationStatistics(m_sModuleID, m_rCptComm)
      If sRetCode = F28 RETURN.F28 OK Then
             DisplayCounter()
      End If
End If
End Sub
     6.5.4 Auto-zero pressure
```

Auto Zero pressure

BEL	Programmers' manual	IDENTIFICATION
1 ATEO	F28Light Control	
AIE	DLL Version 2.018	Page 119/121

6.6 Start cal offset for more than one head in VB.NET

End Sub



Below is a example of VB.net code, how to do a Start /Start Auto Cal Offset only for more than one heads.

We need only to repeat the command to each heads.

```
'Start auto cal offset for all heads inside the listBox
'
Private Sub Button5_Click(sender As Object, e As EventArgs) Handles btnOffset2.Click
Dim n As Integer
    Dim strBuff As String
    Dim sNum As Short
    Dim sRet As Short
    Dim wNbCycles As UShort
    Dim wInterCycle As UShort
    Dim fOffsetMax As Single

wNbCycles = Convert.ToInt16(textBoxCycleNumber.Text)
    wInterCycle = Convert.ToSingle(textBoxOffset.Text)
```

BEL	Programmers' manual	IDENTIFICATION
ATEQ	F28Light Control	
	DLL Version 2.018	Page 121/121

```
' Get number of heads inside the listbox
      n = m listBox2Heads.Items.Count
      ' If not empty
      If n > 0 Then
' Repeat for all heads
      For i = 0 To n - 1
            ' Get sModuleID for head i
            strBuff = m_listBox2Heads.Items.Item(i)
            sNum = CShort(strBuff)
            ' Check if the module is connected
            If m_bAPIOpened And F28_IsModuleConnected(sNum) Then
                   ' Start auto Cal Offset for head i
                   sRet = F28_StartAutoCalOffsetOnly(sNum, wNbCycles, wInterCycle, f0ffsetMax)
                   If (sRet = F28 RETURN.F28 OK) Then
                         DisplayTxt("Start Offset Ok -> " + sNum.ToString())
                   Else
                         DisplayTxt("Start Offset error -> " + sNum.ToString())
                   End If
            End If
            Next
      End If
```

End Sub