

Part	Main	Modifier	Width	Wall	Infill	Top	Bottom	Weight (L+R)
R05.0	X		0.38mm	1	3,50%	2	2	37g
R05.1		X			7%			
R05.2		X		1	14%			
R04.0	X		0.38mm	1	3,50%	2	2	80g
R04.1		X			7%			
R04.2		X			14%			
R04.3		X		1	14%			
R03.0	X		0.38mm	1	3,50%	2	2	141g
R03.1		X			7%			
R03.2		X			14%			
R03.3		X		1	14%			
R03.4		X		2	28%	2	2	
R03.Block	Support Blocker							
R02.0	X		0.38mm	1	3,50%			170g
R02.1		X			7%	1		
R02.2		X			14%			
R02.3		X		2	14%	2		
R02.4		X		100				
R01.0	X		0.38mm	1	3,50%			207g
R01.1		X			7%	1		
R01.2		X			14%			
R01.3		X		3	28%	5	5	
R01.4		X		100				
R01.Block	Support Blocker							
R00.0	X		0.38mm	1	3,50%			245g
R00.1		X			7%	1		
R00.2		X			14%			
R00.3		X		3	28%	5	5	
R00.4		X		100				
SLW00.0	X		0.38mm	1	3%			
SLW00.1		X			6%			
SLW01.0	X		0.38mm	1	3%			
SLW01.1		X			6%			
Covers	X		0.4mm	1	10%	4	2	
Servo Horns	X		0.4mm	50				
Helling	X		0.4mm	2	10%	4	4	