

Layer Height	0,16
Line Width	0,38
Wall line count	1
Top Layers	2
Bottom Layers	2
Outer before inner walls	X
Compensate wall overlaps	X
Compensate inner wall overlaps	X
Compensate outer wall overlaps	X
Fill gaps between walls	Nowhere
Infill overlap percentage	-35%
Z-Hop when retracted	X
Z-Hop height	0,4
Support	X
Build plate adhesion	Brim
Brim line count	4