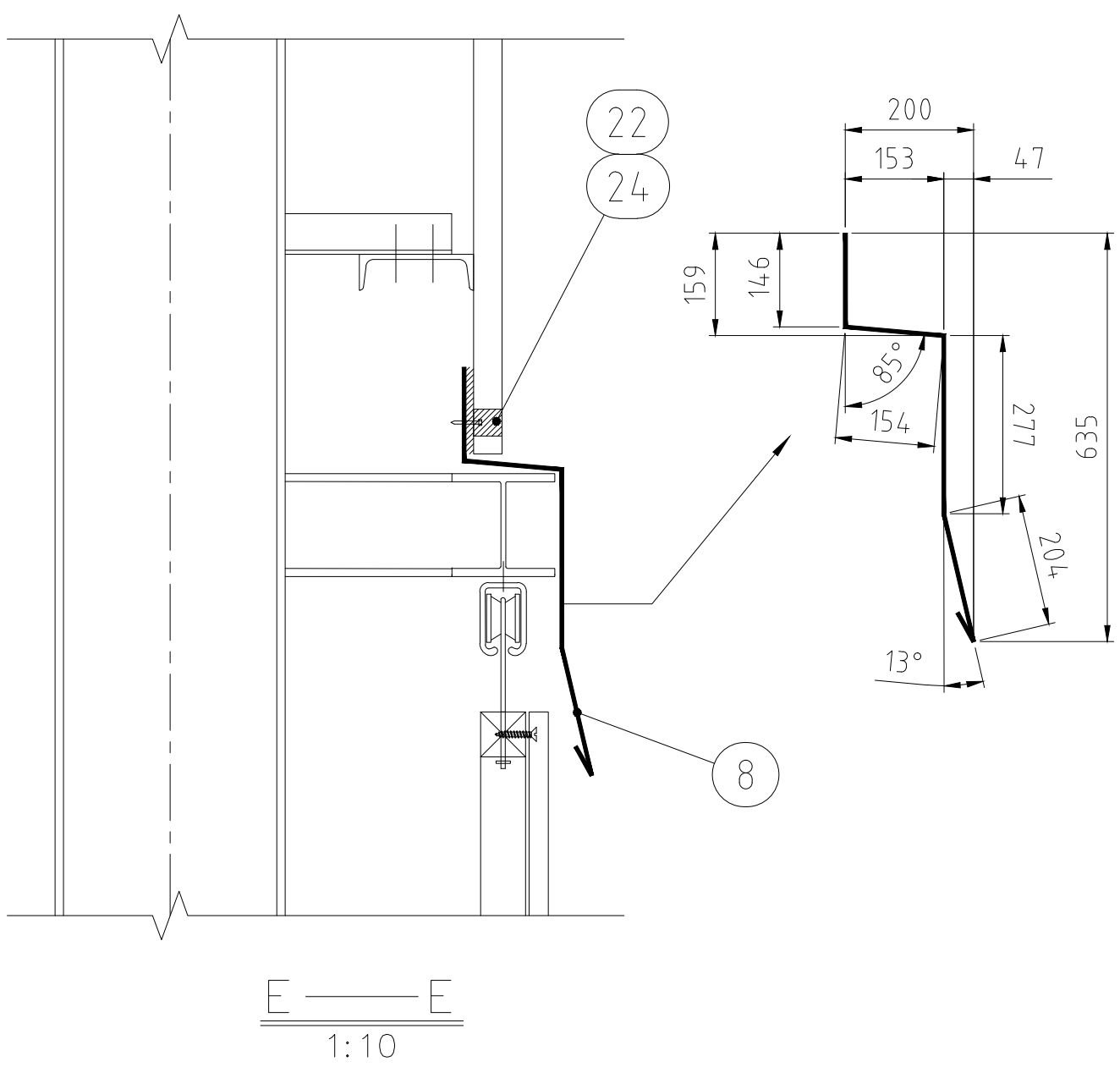
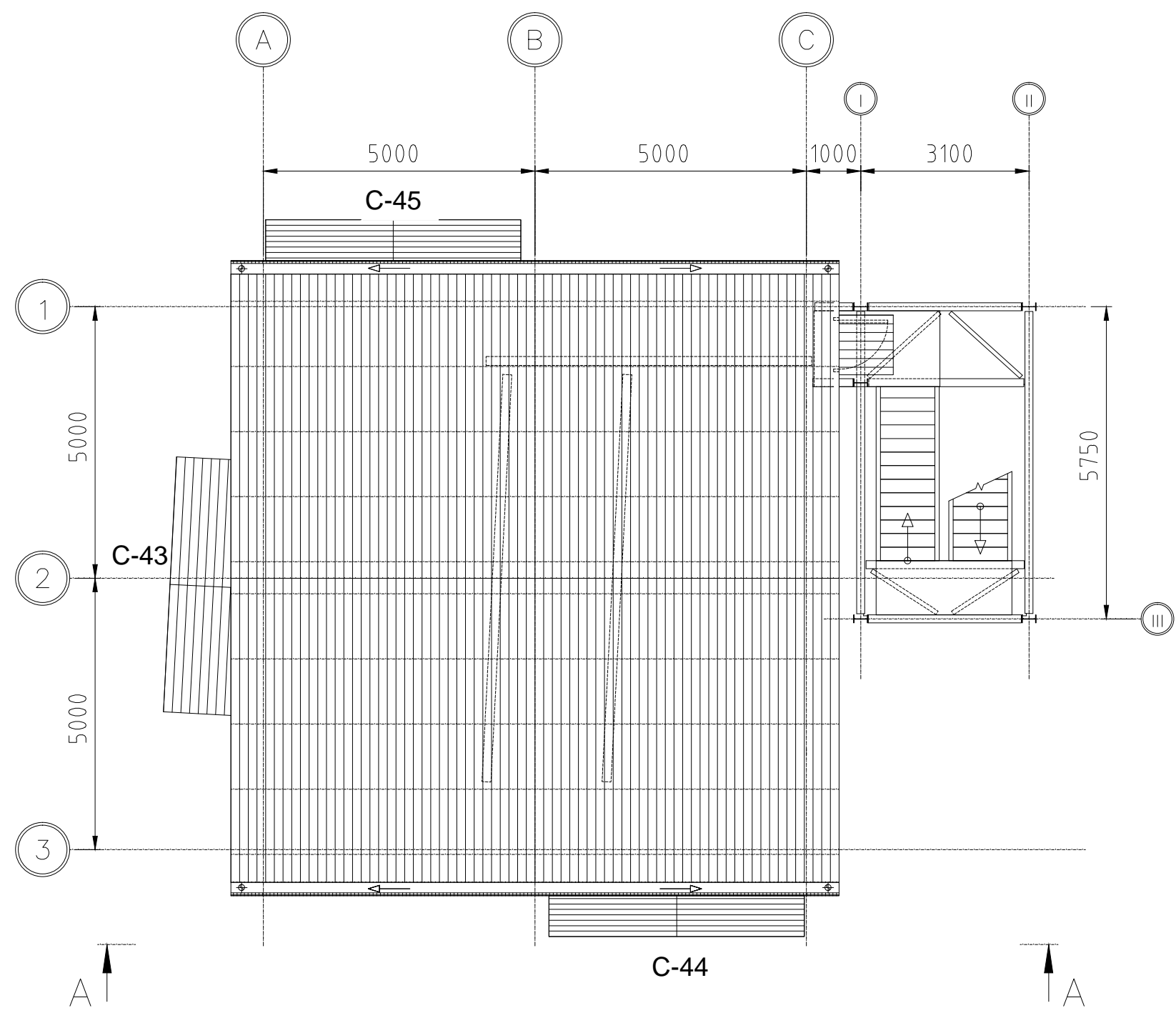
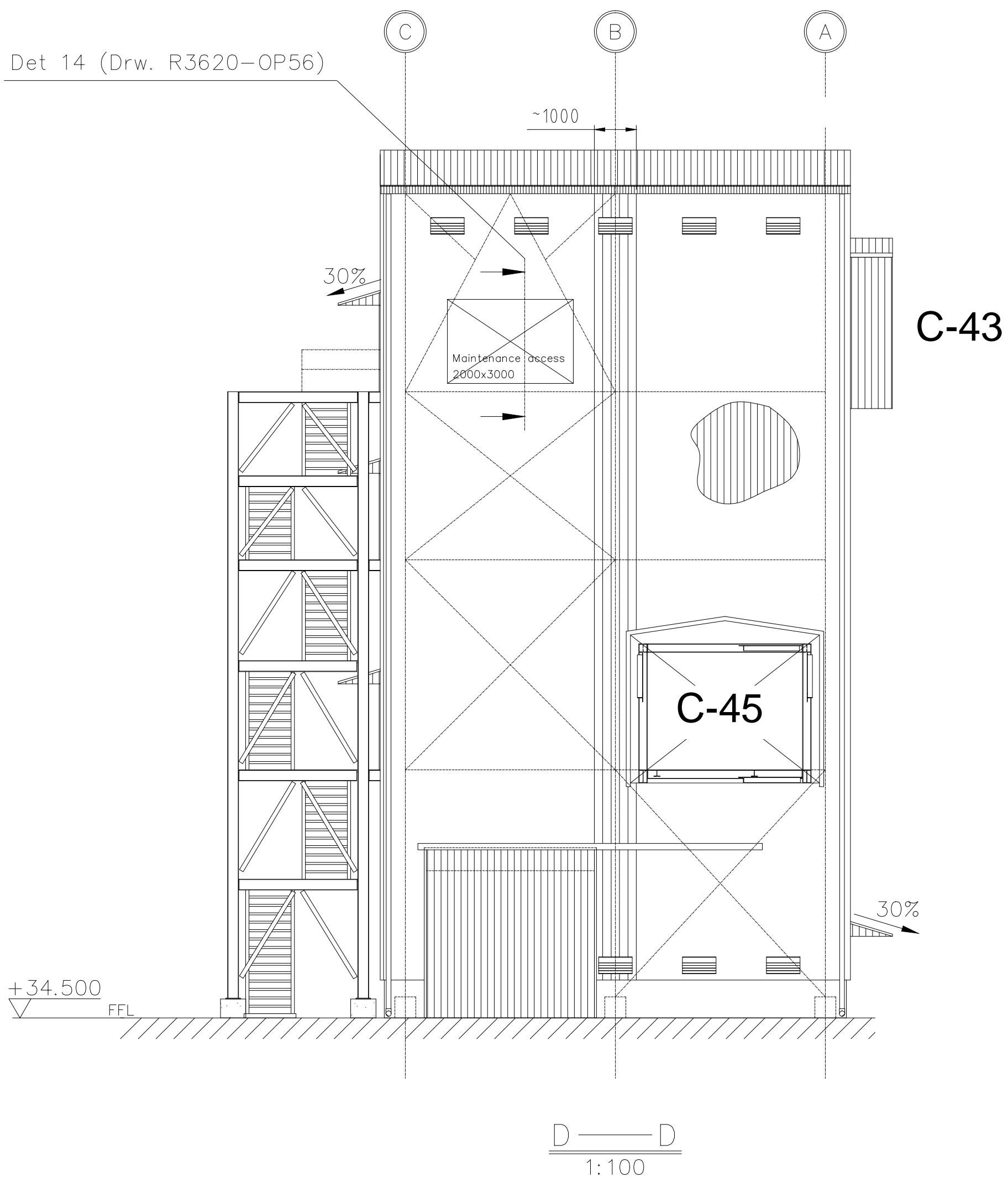
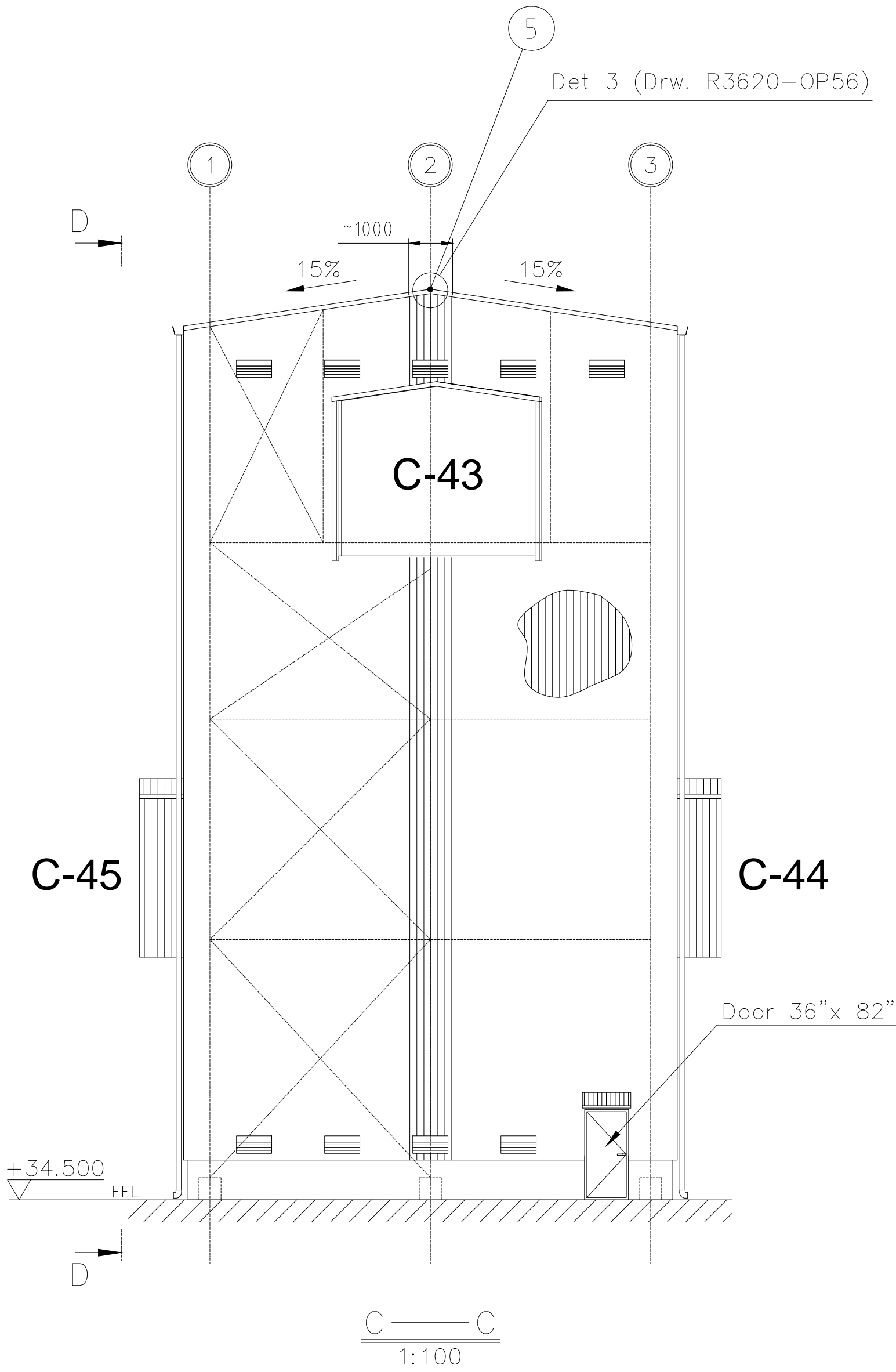
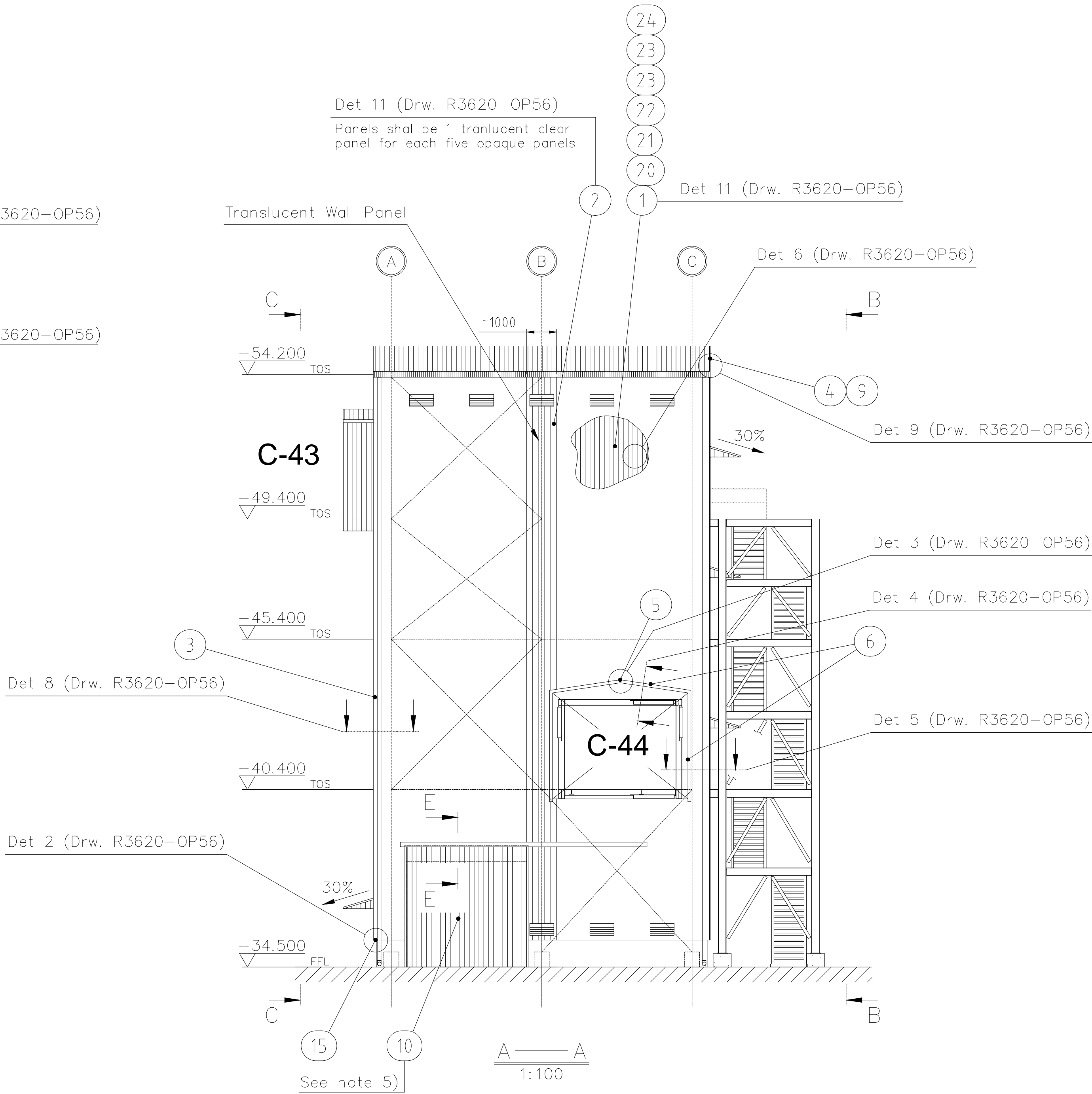
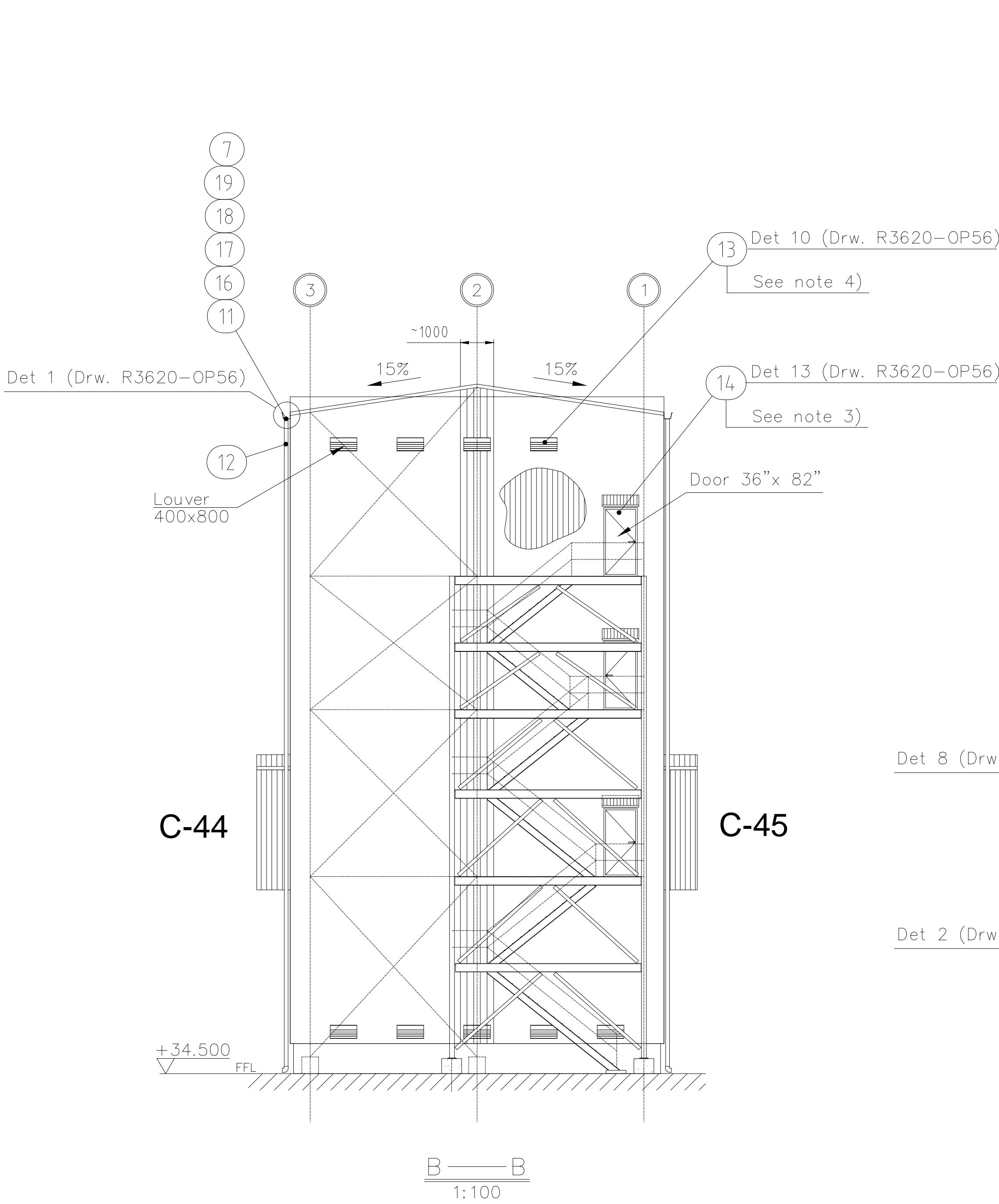
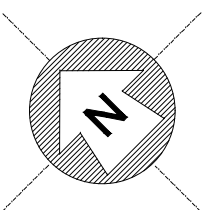


Issue	Author	Revision	Date	Drawn	Appr.	M-file



NOTES:

- Items 10, 11, 12, 13 & 14 according to the manufacturer's assembly instructions
- Typical details & notes shown in the drawing R3620-OP56-b
- DOOR:
Galvanized steel door with louver on top. Standard duty 1-3/8" (34.9mm) full flush door. Each door face shall be formed from a single sheet of zinc-coated steel. Thickness: 0.8mm - 0.032" - 20 GAUGE. Frame: welded frame, thickness: 10mm - 0.042" - 18 GAUGE.
- LOUVER:
Frame: minimum 20 GAUGE, blades: Z type blade minimum 24 GAUGE. Insert type to be mounted into a cutout in the door and an overlapping frame. Finish: zinc-coated painted.
- SLIDING GATE:
Door: one direction galvanized sliding gate standard-duty 1-3/8" (34.9mm). Hardware components: box track, adjustable track brackets, adjustable concealed stay rollers, one pair of four-wheel ball bearing hangers and mounting hardware.

Weight/paino = 6790kg

24	Closure strip	FRB panel 7.20 x 1.75' L=200m	1	
23	Profile sealant (butyl tape)	FRB panel 7.20 x 1.75' L=400m	1	
22	Waterproof rivet	RV6604-6-6W	AISI 304	180
21	Screw self tapping	SL5-5-5/16-4 x 8-420-A4	AISI 304	3700
20	Screw self tapping	T0A-5/16-6.5x19-A4	AISI 304	380
19	Screw self tapping	T0B-5-6.3x25 + 16 washer with EPDM sealant	AISI 304	3000
18	Washer	M12 DIN934		45
17	Hex nut	M12 DIN934		45
16	Cup head square neck bolt	M12x80 DIN603		45
15	Wood	150x50 L=23m		1 2.6
14	Furring channel	D 22x1.25 L=45m	AISI 304	1 0.5
13	Door	36" x 82"		4 50.0
12	Louver	400x800		34 5.0
11	Stormwater pipe	L=78m		1 3.5
10	Roof cutter & cutter support	L=23m		1 4.0
9	Sliding door installation	RS3632-1T		2 212.0
8	L-profile 140x40x3	L=25m	AISI 304	1 2.0
7	Corner profile 1635x200	L=17m (min. thickness 0.08"±0.03mm)	FRB	1 5.0
6	Corner profile 1345x140	L=24m (min. thickness 0.08"±0.03mm)	FRB	1 2.0
5	Corner profile 130x250	L=23m (min. thickness 0.08"±0.03mm)	FRB	1 2.0
4	Corner profile 130x250	L=25m (min. thickness 0.08"±0.03mm)	FRB	1 2.3
3	Corner profile 1250x250	L=80m (min. thickness 0.08"±0.03mm)	FRB	1 2.0
2	FRB - Panel (Translucent)	7.20 x 1.75' x 39.25' (coverage width 36")	FRB	1 5.2
1	FRB - Panel	7.20 x 1.75' x 39.25' (coverage width 36")	FRB	1 5.2

Design Pentti Turku	Drawn Pentti Turku	Check Pentti Turku	Appr. Pentti Turku	Cust.no. Pentti Turku	Issue Mustos
Cladding Transfer tower T-43 Potash handling system					
SANDVIK					
Drawn Pentti Turku					Issue Mustos

1:100/A0

RS3632-K10



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