

BILL OF MATERIALS

Product: *FAMILY DOLLAR 2LB CARTON*

Carton Specifications:

- **COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)**
- Dimensions of carton are: 2-3/4"W x 5-1/4 "D x 2-3/4"L
- Carton reads Net WT 2lb (907g)

Carton Recipe:

- Set carton machine at 80 per minute

Case Specification:

- Case is brown corrugated with red print and is called 12 carton.
- Case has 12 carton printed on outside of corrugated
- Case inside dimensions are: 9"W x 9-1/4"D x 12"L

Packing Specification:

- 6ct. / case , packed vertically into case
- Date code to be applied both to carton and case
- Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton and side of box (29EXP04140)
- Date code will also include product reference (i.e. 29EXP0414FD2)
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

Pallet Configuration:

- 34 cases per layer, stacked 4 high = 128 cases per pallet

Rev: 00

Date: 09/27/2011