

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
Standard Operating Procedure	Page : 1 of 1	Revision : Date : 5/16/2006
Author: Patrick Owen	Title: (00)Filter Press Set Points	

MANUF-PRESS_06

Personnel responsible:

1. Lead Operator, Material Handler

Safety:

Safety shoes and safety glasses are required when working in, on, or around the filter press.

Summary:

The following is a list of filter press set points for the large Komline-Sanderson filter press. The purpose of this procedure is to document these settings in case they are changed or lost. You can access these settings from the Overview screen by pressing F10. You can scroll through the setpoints by using the right arrow key and select them by pressing enter (return arrow). You then enter the setpoint and press enter (return arrow) to confirm.

Procedure:

PRE HEAT END TEMP **35** DEG C

PRODUCT GALLONS **0** GAL

FEED LOW FLOW TO END FILTRATION **30** GPM (This one may be changed to 40 when high productivity is needed or changed to end the press run)

FEED HI PRESS TO END FILTRATION **65** PSI

WATER FLUSH GALLONS **10** GAL (Reads 10 but is actually 100 – always put in 10)

PRE SQUEEZE PRESSURE **20** PSI

FINAL SQUEEZE PRESSURE **80** PSI

GILES CHEMICAL CORPORATION			
COMPANY PROCEDURE			
Standard Operating Procedure		Page : 2 of 1	Revision : Date : 5/16/2006
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MANUF-PRESS_06

TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
1				
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GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
Standard Operating Procedure	Page : 3 of 1	Revision : Date : 5/16/2006
Author: Patrick Owen	Title: (00)Filter Press Set Points	

MANUF-PRESS_06

14				
15				
16				
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