

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Dr Teal 7.2lb Bonus Pouch**Number: **R15-CO-100-163**Owner: **Monte Plott**Revision: **00**Effective Date: **06/03/15**Page: **1 of 1**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: Dr. Teal 7.2# Bonus Pouch**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**

- ☐ Pouches or Cartons Removed    ☐ Corrugated Materials Removed    ☐ Labels Removed  
☐ Pack and Stack Area Cleared    ☐ All Paperwork Turned In

**Pouch Specifications:**

- ☐ Pouch is Blue, , white and red. Pouch has a clear window and a yellow stripe.  
☐ CPU#: **8 11068 01431 7**  
☐ Dimensions of pouch: 13"H x 10"W x 3 7/8" Bottom Gusset

**Case Specification:**

- ☐ Case is brown corrugated with black print  
☐ Case has Black print: Dr Teal's Epsom Salt and has barcode 1 08 11068 01431 4  
☐ Case dimensions: 8 15/16"H x 12.625"W x 8.25"D

**Packing Specification:**

- ☐ 3 ct. pouches / case, packed horizontally into case  
☐ Quantity of Pallets: \_\_\_\_\_  
☐ Date Code on Pouch: \_\_\_\_\_ **YYJJ EXP MMY**  
☐ Date Code on Box: \_\_\_\_\_ **YYJJ EXP MMY**

**Pallet Configuration:**

- ☐ 15 cases per layer, column stacked 6 high = 90 cases per pallet

**Carton and Pouch Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_  
☐ Total Used in Production: \_\_\_\_\_  
☐ Pallet Markers: \_\_\_\_\_  
☐ Ending Inventory Balance: \_\_\_\_\_  
☐ Number of cases not making up a full pallet: \_\_\_\_\_  
☐ Number of containers not making a full case: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

**Scale Information Breakdown:**

Reject: \_\_\_\_\_

Over: \_\_\_\_\_

Average: \_\_\_\_\_

Std. Dev.: \_\_\_\_\_

Max: \_\_\_\_\_

Min: \_\_\_\_\_

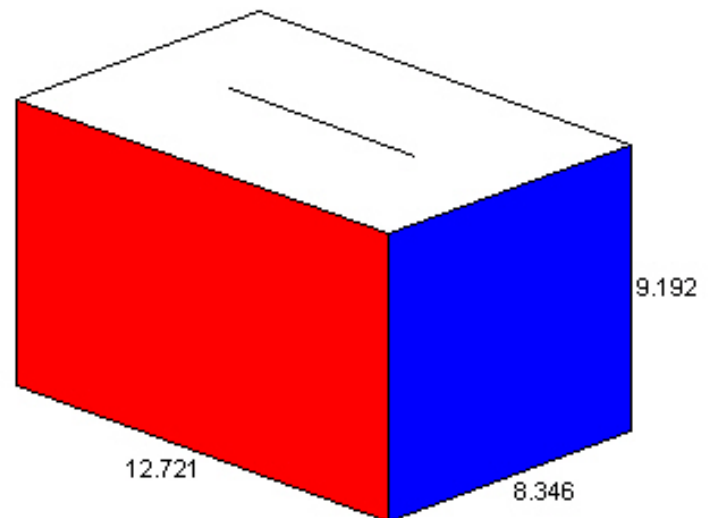
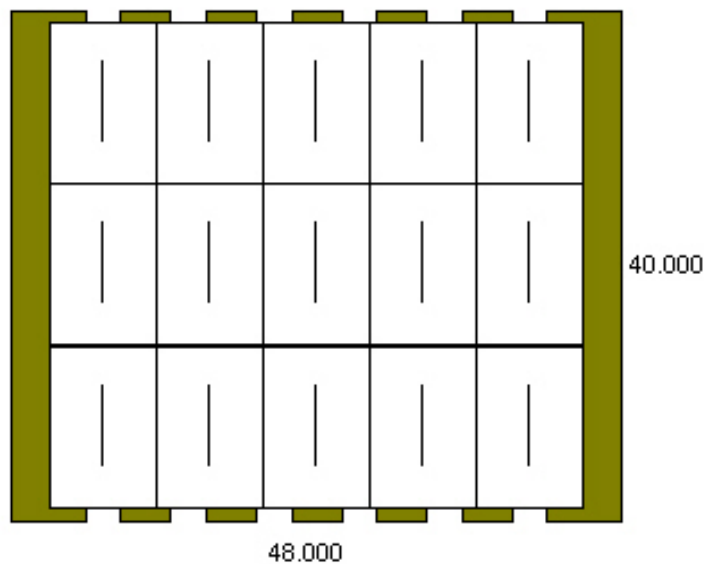
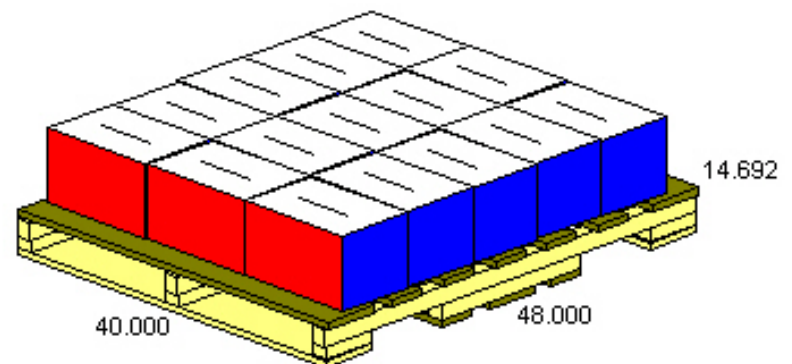
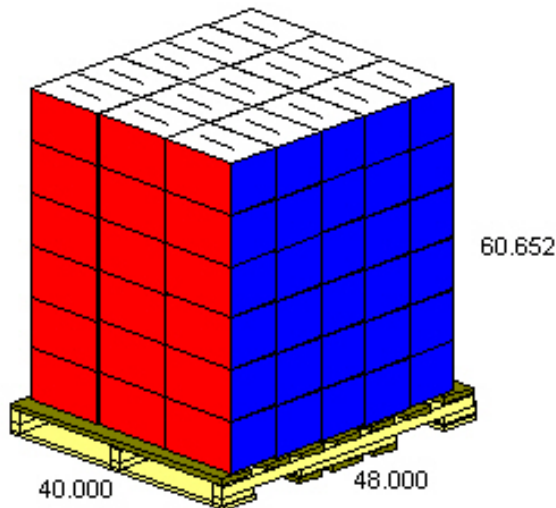
**Controlled Document**

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

Product Name	DR TEAL 7.2 LB 3PK		
Product Code			
Datafile Name	dr teal 7.2 lb 3 pk (4/1/2015)		
Load Ref.	1 C		
Cube Used	76.9 %	15	Case / Layer
Area Used	82.9 %	6	Layer / Load
Pallet type	48X40	90	Case / Load

	Length	Width	Height		Net	Gross	Volume
Case (OD)	12.721	8.346	9.192 in		21.600	21.600 lb	0.56 cuft
Product	41.730	38.163	55.152 in		1944.000	1944.000 lb	50.83 cuft
Load	48.000	40.000	60.652 in		1944.000	1994.000 lb	67.39 cuft

			
Length	Width	Height	Pad



CREATED BY:  
DATE: