

BILL OF MATERIALS

Product: *TOP CARE 1LB CARTON*

Carton Specifications:

- **COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)**

- Dimensions of carton are: 2-3/4"W x 5-1/4 "D x 2-3/4"L
- Carton reads Net WT 1lb (454g)

Carton Recipe:

- Set carton machine at 80 per minute

Case Specification:

- Case is brown corrugated with red print and is called 12-1 carton corrugated
- Case has 12-1lb carton printed on outside of corrugated
- Case inside dimensions are: 10-1/2"W x 8-3/4"D x 11-1/2"L

Packing Specification:

- 12ct. / case , packed horizontally into case
- Date code to be applied both to carton and case
- 100 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
- Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton and side of box (29EXP0414)
- Date code for box will also include product reference (i.e. 29EXP0414TC1)
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Rev: 00

Date: 09/27/2011