

BILL OF MATERIALS

Product: *EPSOM SALT 5LB*

Pouch Specifications:

- Pouch light blue, light green, gray and white
- Dimensions of pouch are: 9-3/4"W x 11"L
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled (5LB) on Leepack machine
- Use program #5 on the scales
- Set speed at 30 per minute

Case Specification:

- Case is brown corrugated with black print
- Case inside dimensions are: 11-1/4"W x 5-3/4"D x 16-3/4"L

Packing Specification:

- 6 ct. pouches / case , packed horizontally into case
- Date code to be applied both to pouch and case
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
- The { EXP } means expiration which is three years (i.e. EXP 0212) The 0212 means the second month of the year 2009
- 63 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Do not double stack in warehouse

Pallet Configuration:

- 9 cases per layer, column stacked 7 high=63 cases per pallet

Rev: 00
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