

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Target 8# Pouch**Number: **R17-CO-100-192**Owner: **Monte Plott**Revision: **00**Effective Date: **03/06/17**Page: **1 of 2**

Date: _____

Operator: _____

Line: _____

Product: Target 8# Pouch

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is blue, white and red
☐ CPU#: **3 49580 39510 7 Above Barcode PLD-A331D SE000275**
☐ Dimensions of pouch: 13.75" H x 10.0 "W x 4.0" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with blue print
☐ Case has 8LB 4pack ESPOM SALT written on box.
☐ Case dimensions: 6.25"H x 13.375"W x 12.0"D

Packing Specification:

- ☐ 4 ct. pouches / case, packed horizontally into case; 216 pouches per full pallet.
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ **YYJJ EXP MMY**
☐ Date Code on Box/Label: _____ **YYJJ EXP MMY**
☐ Two labels should be placed on box per positioning on attached box print.
☐ Label States Target UP and UP, Barcode 10349580395104.

Pallet Configuration:

- ☐ 9 cases per layer, 6 column stacked high = 54 cases per pallet
☐ Product should be packed on a red PECO pallet.

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Ending Inventory Balance: _____
☐ Number of cases not making up a full pallet: _____
☐ Number of containers not making a full case: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject: _____

Over: _____

Average: _____

Std. Dev.: _____

Max: _____

Min: _____

Controlled Document

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ComPak(TM) Systems 3.0.019

Pattern Reports
Final Report



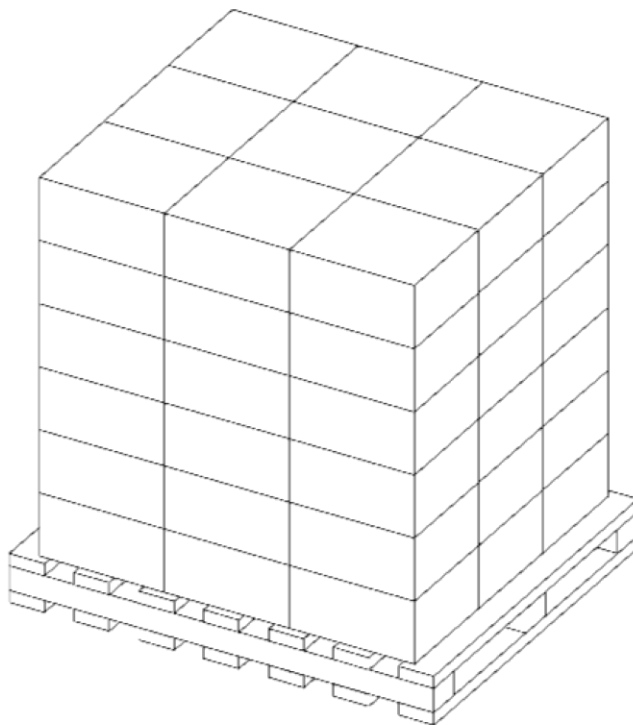
Customer: Giles Chemical
Product/Pkg. Ident: **8lb. 4 pack**

Unit Load Criteria:

Unit Dimension Allowance: 48.5 in x 40.5 in x 52 in
Unit Weight Allowance: 4000 lbs
Pallet Dimensions: 48 in x 40 in x 5.5 in
Pallet Weight: 75 lbs

Container Statistics:

Box I.D.: 13.75 in x 12.25 in x 6.5 in
Box O.D.: 14.125 in x 12.625 in x 7.125 in
Box Weight: 32 lbs



Unit Load Statistics:

Length: 42.375 in
Width: 37.875 in
Depth: 48.25 in
Weight: 1803 lbs (w/pallet)

Boxes/Layer: 9
Layers/Unit: 6
Boxes/Unit: 54

Efficiency:

Pallet (48.00 x 40.00): 83.59%
Unit (48.50 x 40.50): 81.71%
Cubic (Unit x 52.00): 75.82% (w/pallet)

Pattern Type:

Column: Column Horz
Cross: Column Horz

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