
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Fans	Number: M14-PR-100-053	
	Owner: Rick Hall	Revision: 01	
	Effective Date: 06/30/2015	Page: 1 of 1	

1.0 Purpose

This procedure establishes the requirements for the monthly preventive maintenance for fans.

2.0 Scope

This procedure applies to the fans at the Repackaging Facility. This procedure shall be performed monthly at a minimum or as necessary.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Compressed air

6.0 Procedure

1. Disconnect fan from power source.
2. Remove and clean cover.
3. Clean fan blades to remove any dust.
4. Clean outside of fan.
5. Inspect fan for any signs of rust.
6. Replace cover.
7. Reconnect fan to power source.
8. Record completion on *M14-PR-100-F053*

7.0 Reference Documents

PM Fans (M14-PR-200-F053)

8.0 Change Information

New owner, general update, document number change (200 to 100), revised materials/equipment

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