
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: <b>Select Brand 1#</b>	Number: <b>R12-CO-100-070</b>	
	Owner: <b>Ron Hall</b>	Revision: <b>0</b>	
	Effective Date: <b>09/24/12</b>	Page: <b>1 of 1</b>	

## Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

**Product: *SELECT BRAND 1 LB CARTON***

### Carton Specifications:

- COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)
- Dimensions of carton are: 2-3/4"W x 5-1/4 "D x 2-3/4"L
- Carton reads Net WT 1lb (454g)
- **CPU#: 0 15127 00167 0 Above Barcode SE-00167A**

### Case Specification:

- Case is brown corrugated with red print and is called 12-1 carton corrugated
- Case has 12-1lb carton printed on outside of corrugated
- Case inside dimensions are: 10-1/2"W x 8-3/4"D x 11-1/2"L

### Packing Specification:

- 12ct. / case , packed horizontally into case
- Quantity of Pallets: \_\_\_\_\_
- Date Code on Cartons: \_\_\_\_\_
- Date Code on Boxes: \_\_\_\_\_ **Plus Labels**

### Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

### Scale Information Breakdown:

Reject: \_\_\_\_\_

Over: \_\_\_\_\_

Average: \_\_\_\_\_

Std. Dev. \_\_\_\_\_

Max: \_\_\_\_\_

Min: \_\_\_\_\_