
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Walgreens Eucalyptus 3#	Number: R12-CO-100-037	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 06/01/12	Page: 1 of 1	

CHANGE OVER SHEET

Product: WALGREEN EUCALYPTUS 3#

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

☐ **Line cleared of all prior product components and fragrance**

Pouch Specifications:

- Compare pouch to master copy for art wok (Front and Back of pouch)
- CPU#: 3 11917 14389 7 Item #: 157828

Pouch Machine Recipe:

- Add **aspartate mix** in the ribbon blender to feed in pouch with fragrance. **Set ribbon feeder at 800.**
- 6.81 grams of fragrance per pouch. (0.50%)
- 20.40 grams for the three shot weight test.
- Blue barrel from **ARYLESSENCE IN MARIETTA GA** label says **EUCALYPTUS**
DUPLICATION FOR BATH SALTS AE #: 148694

Case Specification:

- Case is brown corrugated with green print

Packing Specification:

- 6 ct. pouches / case , packed horizontally into case
- Quantity of Pallets: _____
- Date Code on Pouches: _____
- Date Code on Boxes: _____ **Plus Labels** _____
- 1st Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____
- 2nd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____
- 3rd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____
- 4th Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____

Pallet Configuration:

- 16cases per layer, column stacked6 high=96 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____