
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Bulk Feed Hopper #1	Number: M13-MAINT-200-032	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 2	

1.0 Purpose

This procedure establishes the requirements for the preventive maintenance of the bulk feed hopper #1 at the Repackaging facility.

2.0 Scope

This procedure applies to the #1 Bulk Feed Hopper at the Repackaging facility. This procedure shall be performed monthly.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Tools necessary for PM of bulk feed hoppers

6.0 Procedure

Bulk Feed Hopper



1. Check expanded metal at bottom of hopper to ensure proper attachment of "j" bolts
2. Check top hopper to see if flexicon screws are too long
3. Check switch to see if working (start/stop)

Screw and bucket elevator

1. Check belt for loose or missing buckets or bolts and for proper tension
2. Grease bearings top and bottom
3. Grease screw at bottom of hopper

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for the accuracy of the document.

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Bulk Feed Hopper #1	Number: M13-MAINT-200-032	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 2 of 2	

7.0 Reference Documents-

PM Bulk Feed Hopper #1 Form (M13-PR-200-F032)

8.0 Change Information

New Document

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for the accuracy of the document.