
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Change Over</b>		
	Title: <b>Dr. Teal's Costco 6#</b>	Number: <b>R12-CO-100-012</b>	
	Owner: <b>Ron Hall</b>	Revision: <b>0</b>	
	Effective Date: <b>06/01/12</b>	Page: <b>1 of 1</b>	

# CHANGE OVER SHEET

**Product: DR TEAL 6 LB POUCH Costco**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

☐ **Line cleared of all prior product components and fragrance**

**Pouch Specifications:**

- ☐ Pouch is dark blue ,black, red, green, white and pink .
- ☐ Dimensions of pouch are W6.84"x T 12.25" x slid Gusset 3.50"
- ☐ CPU#: 8 11068 01035 7 on Box
- ☐ CPU#: 8 11068 01049 7 on Pouch

**Case Specification:**

- ☐ Case is brown corrugated with black print and barcode
- ☐ Case inside dimensions are: L 13.25" W 11" H 9"

**Packing Specification:**

- ☐ 2 ct. pouches / case , packed vertically (standing up ) into case
- ☐ Quantity of Pallets: \_\_\_\_\_
- ☐ Date Code on Pouches: \_\_\_\_\_
- ☐ Date Code on Boxes: Label only on bottom of box

**Pallet Configuration:**

- ☐ 30 case a row, stacked 3 layers high per pallet, 2 pallet high= 180 cases per pallet

**Quality Note: All operators must verify the pouch seal is not over sealed.**

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

**Scale Information Breakdown:**

Reject:\_\_\_\_\_

Over:\_\_\_\_\_

Average:\_\_\_\_\_

Std. Dev.\_\_\_\_\_

Max:\_\_\_\_\_

Min:\_\_\_\_\_