

DIRECTIONS TO GILES CHEMICAL CORPORATION

102 Commerce Street, Waynesville, NC

Recorded directions Ext 55 press zero to replay

Atlanta, GA

I-85N to I-985N to Hwy 23-441 North to Hwy 64 E

Hwy 64 East from Franklin to Dillsboro

23 North to Waynesville

Take Hazelwood Exit, Exit 100

Turn right at stop sign

Then immediately turn left

Go straight thru under the light at 4-way intersection

From light go 1.5 mile and cross the bridge

Immediately turn left

Plant is on the left

Spartanburg, SC

I-26 W to junctions with I-40W

I-40W to Waynesville exit (Exit 27)

Exit 27 to Hwy 23-74S to Exit 100

At end of ramp, turn left onto Eagles Nest Road to traffic light

Turn left onto Sulphur Springs Road.

Go 1.5 mile and cross bridge

Immediately turn left

Plant is on the left.

Knoxville, TN

Take I-40 E to Exit 27

Exit 27 to Hwy 23-74S to Exit 100

At end of ramp, turn left onto Eagles Nest Road to traffic light

Turn left onto Sulphur Springs Road.

Go 1.5 mile and cross bridge

Immediately turn left

Plant is on the left.

Raleigh, NC

I-40 W to Exit 27

Exit 27 to Hwy 23-74S to Exit 100

At end of ramp, turn left onto Eagles Nest Road to traffic light

Turn left onto Sulphur Springs Road.

Go 1.5 mile and cross bridge

Immediately turn left

Plant is on the left.

GILES CHEMICAL CORPORATION RE-PACK DIVISION
396 Smathers Street, Waynesville, NC
Recorded directions Ext 57 press zero to replay

Atlanta, GA

I-85N to I-985N to Hwy 23-441North to Hwy 64 E
Hwy 64 East from Franklin to Dillsboro
Hwy 23 North to Waynesville
Exit 102 (Waynesville-Brevard Exit) Hwy 276 S
Bottom of exit ramp turn right
Second light take a right
Next light take a right
At the end of street, turn right at stop sign
Cross bridge, first metal building on the right

Spartanburg, SC

I-26 W to junctions with I-40W
I40W to Waynesville exit (Exit 27)
Exit 27 to Hwy 23-74S to Exit 102
Exit 102 (Waynesville-Brevard Exit) Hwy 276 S
Bottom of exit ramp turn right
Second light take a right
Next light take a right
At the end of street, turn right at stop sign
Cross bridge, first metal building on the right

Knoxville, TN

Take I-40 E to Exit 27
Exit 27 to Hwy 23-74S to Exit 102
Exit 102 (Waynesville-Brevard Exit) Hwy 276 S
Bottom of exit ramp turn right
Second light take a right
Next light take a right
At the end of street, turn right at stop sign
Cross bridge, first metal building on the right

Raleigh, NC

I-40 W to Exit 27
Exit 27 to Hwy 23-74S to Exit 102
Exit 102 (Waynesville-Brevard Exit) Hwy 276 S
Bottom of exit ramp turn right
Second light take a right
Next light take a right
At the end of street, turn right at stop sign
Cross bridge, first metal building on the right

Directions to Giles Chemical Industries
109 Giles Place, Waynesville, NC
No Recorded directions at this time

Atlanta, GA

I-85N to I-985N to Hwy 23-441North to Hwy 64 E

Hwy 64 East from Franklin to Dillsboro

Hwy 23 North to Waynesville to Exit 100

Bottom of exit ramp turn right onto Hazelwood Avenue to Bedding Store and Beauty Shop on Right

Immediately after passing Bedding Store and Beauty Shop on right, turn right onto Giles Place to Giles Chemical Industries

***If you cross railroad tracks you have missed the entrance**

Spartanburg, SC

I-26 W to junctions with I-40W

I40W to Waynesville exit (Exit 27)

Exit 27 to Hwy 23-74S to Exit 100

Bottom of exit ramp turn left onto Eagles Nest Rd. and go to traffic light

At light go straight thru to Elysina Avenue to stop sign

Turn left onto Hazelwood Avenue

Immediately after passing Bedding Store and Beauty Shop on right, Turn right onto Giles Place to Giles Chemical Industries

***If you cross railroad tracks you have missed the entrance**

Knoxville, TN

Take I-40 E to Exit 27

Exit 27 to Hwy 23-74S to Exit 100

Bottom of exit ramp turn left onto Eagles Nest Rd. and go to traffic light

At light go straight thru to Elysina Avenue to stop sign

Turn left onto Hazelwood Avenue

Immediately after passing Bedding Store and Beauty Shop on right, Turn right onto Giles Place to Giles Chemical Industries

***If you cross railroad tracks you have missed the entrance**

Raleigh, NC

I-40 W to Exit 27

Exit 27 to Hwy 23-74S to Exit 100

Bottom of exit ramp turn left onto Eagles Nest Rd. and go to traffic light

At light go straight thru to Elysina Avenue to stop sign

Turn left onto Hazelwood Avenue

Immediately after passing Bedding Store and Beauty Shop on right, Turn right onto Giles Place to Giles Chemical Industries

***If you cross railroad tracks you have missed the entrance**

Directions to Lea Warehouse
Lea Plant Road, Waynesville, NC
Recorded directions Ext 56 press zero to replay

Atlanta, GA

I-85N to I-985N to Hwy 23-441North to Hwy 64 E
Hwy 64 East from Franklin to Dillsboro
Hwy 23 North to Waynesville to Exit 98
Bottom of exit ramp turn right and go to traffic light
At light turn left on US23Bus North and go to first traffic light
Turn left onto Brown Avenue
Turn left again at Ingles & Family Dollar onto Lea Plant Road
Cross Railroad track and go thru gate
Warehouse is to right after passing thru gate

Spartanburg, SC

I-26 W to junctions with I-40W
I40W to Waynesville exit (Exit 27)
Exit 27 to Hwy 23-74S to Exit 98
Bottom of exit ramp turn left and go to traffic light
At light turn left on US23Bus North and go to first traffic light
Turn left onto Brown Avenue
Turn left again at Ingles & Family Dollar onto Lea Plant Road
Cross Railroad track and go thru gate
Warehouse is to right after passing thru gate

Knoxville, TN

Take I-40 E to Exit 27
Exit 27 to Hwy 23-74S to Exit 98
Bottom of exit ramp turn left and go to traffic light
At light turn left on US23Bus North and go to first traffic light
Turn left onto Brown Avenue
Turn left again at Ingles & Family Dollar onto Lea Plant Road
Cross Railroad track and go thru gate
Warehouse is to right after passing thru gate

Raleigh, NC

I-40 W to Exit 27
Exit 27 to Hwy 23-74S to Exit 98
Bottom of exit ramp turn left and go to traffic light
At light turn left on US23Bus North and go to first traffic light
Turn left onto Brown Avenue
Turn left again at Ingles & Family Dollar onto Lea Plant Road
Cross Railroad track and go thru gate
Warehouse is to right after passing thru gate

LOADING HOURS:

Giles Chemical

Crystal Material: 24 Hours unless during school which will mandate no loading during 7:30 to 8:30 am and 2:30 to 3:30 pm

Liquid Material: Each load is assigned an appointment time – refer to the Customer Order Log

Re-packer

Usually 7:00 a.m. to 3:00 p.m. Monday – Friday **Check with Repack CSR or Repack Manager

Giles Industries

7:00 am to 2:00 pm Monday – Thursday

7:00 am to 1:30 pm on Friday

Lea Warehouse

7:00 a.m. to 2:00 p.m. Monday – Friday (Preferably – check with GCC Plant Manager)

GILES LOADING POLICY:

- Each load shipped from a Giles location will have a pick-up number assigned to it.
- Location for pick-up is to be designated by person arranging transportation.
- Dispatchers will be responsible for providing each driver with complete pick up information including:
 - Street address of pick up location
 - Pick Up number assigned by Giles
 - Delivery address for Customer
- Any driver calling for directions without the above information will be referred back to their dispatcher.