

BILL OF MATERIALS

Product: *PUBLIX 1LB POUCH*

Pouch Specifications:

- Pouch is white and green
- Dimensions of pouch are: 5-1/4"Wx 6-7/8"L
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled (1LB) on Leepack machine
- Use program # 1 on the scales
- Set speed at 40 per minute

Case Specification:

- Case is brown corrugated
- Case has 1 lb. publix Epsom salt 15x7x7 printed on bottom
- Case inside dimensions are: 15W"x 7D"x 7L"

Packing Specification:

- 12 ct. pouches / case , packed horizontally into case
- Date code to be applied to pouch
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
- The { EXP } means expiration which is three years (i.e. EXP 0212) The 0212 means the second month of the year 2009
- 90cases/pallet corner board on each corner double stretch wrapped with outside pouch indicator.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse
- Pallets must be new – oak – and beveled.

Pallet Configuration:

- 15 cases per layer, column stacked 6 high=90 cases per pallet

Rev: 00
Date: 03/30/2011