

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
16.8 kg. USP FILM	Page : 1 of 1	Revision : Date : 7/26/06
Author	Title: 16.8 kg USP FILM SPECIFICATIONS	

GILES CHEMICAL CORPORATION
WAYNESVILLE, NC

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REPLACES:

POLY FILM SPECIFICATION

16.8kg USP EPSOM SALT

Material: 6.0 mil (0.006") $\pm 10\%$
White opaque co-extruded polyethylene sheeting with UV inhibitor and differential slip. LLDPE blend with mLLDPE in the skins and HDPE in the core.

Coefficient of Friction, Film-to-Film:	Inside:	0.20 to 0.35
	Outside:	0.40 to 0.60

Size Film Width = 35-1/2" $\pm 1/4$ "
Repeat Length = 19" - $1/4 \pm 1/4$ "

Inks: PMS 485 RED
BLACK

Use low-slip inks that are scuff and fade resistant.

Printing: 2 colors face.
Unwind Style #2
Do not treat 3" along each edge of the film.
Skip treat between impressions; 5" minimum

Photo-eye: 1/2" x 2-1/2" in Black, located 12-1/4" from center of film

Perforations: 100 Micron perforations; two 5" strips, 4-1/2" to 9-1/2" from each edge.

Rolls: 23-1/2" OD Rolls (approx 500 lb, 2670 impressions)
Wind on 3" ID cardboard cores, 35-1/2" wide.
Roll edges to be flush with edge of core.

Packaging: 48" x 40" pallet, two rolls per pallet, laid down with cradles on top and bottom.
Wrap each roll in plastic and use core plugs
Band, wedge and stretchwrap