
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: Conveyor Carton Line Weekly PM	Number: M12-PR-100-019	
	Owner: Robert Willis	Revision: 2	
	Effective Date: 05/20/13	Page: 1 of 1	

1.0 Purpose

The purpose of this procedure is to describe the maintenance requirements for the conveyor on the pouch line for a weekly cleaning and/or pm.

2.0 Scope

Schedule: Weekly based on production availability.

3.0 Responsibility

Maintenance

4.0 Safety Considerations

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- grease gun

6.0 Procedure

PM ON CONVEYOR ON CARTON LINE

1. Grease all ninety degree bends and end bearing
2. Check for salt buildup at the end of conveyor where push table is located
3. Blow out all salt and trash using compressed air
4. Ensure machine is up and running and available for production at beginning of week startup.

7.0 Reference Documents

N/A

8.0 Change Information

Document review- updated format using new template and numbering system.

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