

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Dr. Teal's Detox 3#**Number: **R14-CO-100-156**Owner: **Monte Plott**Revision: **05**Effective Date: **01/15/18**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: Dr Teal's DETOX 3# Pouch 04342-4PK

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing, you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ *If this is a fragrance change; verify the line flush was completed and the fragrance is actually Pink Clay by smelling the first pouch. Verified by: _____*
- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
- ☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In ☐ Scent Barrel Removed and Weighed

Pouch Specifications:

- ☐ Pouch is navy, white, black, with teal colored banner
- ☐ CPU#: **8 11068 01342 6**
- ☐ Quad Pouch has a Velcro Closure with the following Dimensions 6.75 Wide 11.0 High and 2.75 Flat Bottom

Pouch Machine Recipe:

- ☐ 13.60 grams of fragrance per pouch (1.0%)
- ☐ 40.80 grams for the three shot weight check.
- ☐ Fragrance: Mane Black Barrel Pink Clay MF# 210425
- ☐ Dry additive: Bentonite Clay MIX with Ribbon Blender at 500
 - BEGINNING WEIGHT _____ ENDING WEIGHT _____
 - Dry Add Verification should be documented on form R12-PR-100-F005 Auto Scent and Weight Check
- ☐ 1st Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____
- ☐ 2nd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____

Case Specification:

- ☐ Case is brown corrugated with black print
- ☐ Case has Dr Teal's Epsom Salt Soaking Solution; 4- Net Wt. 3lbs (1.36kg) Bags
- ☐ Requires a printed 4x2 label on one side of each case or for the label to be printed on by a Labeler. Label should include ID# 04342-4PK, Lot# YYJJJ and UPC#10811068013423
- ☐ Case dimensions: 6 5/8"H x 11 7/8"W x 6 7/8"D

Packing Specification:

- ☐ 4 ct. pouches / case, packed horizontally into case; 644 pouches per full pallet.
- ☐ Quantity of Pallets: _____
- ☐ Date Code on Pouch: _____ YYJJJ
- ☐ Date Code on Box: _____ Label or Printed on barcode

Pallet Configuration:

- ☐ 23 cases per layer, column stacked 7 high = 161 cases per pallet

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____ + _____ + _____ = _____
- ☐ Total Used in Production: _____
- ☐ Pallet Markers: _____
- ☐ Wasted Labels: _____ + _____ + _____ + _____ + _____ = _____
- ☐ Compactor Form _____ Waste Percentage = _____
- ☐ Calculated Ending Inventory Balance: _____

Actual Ending Inventory: _____ Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document

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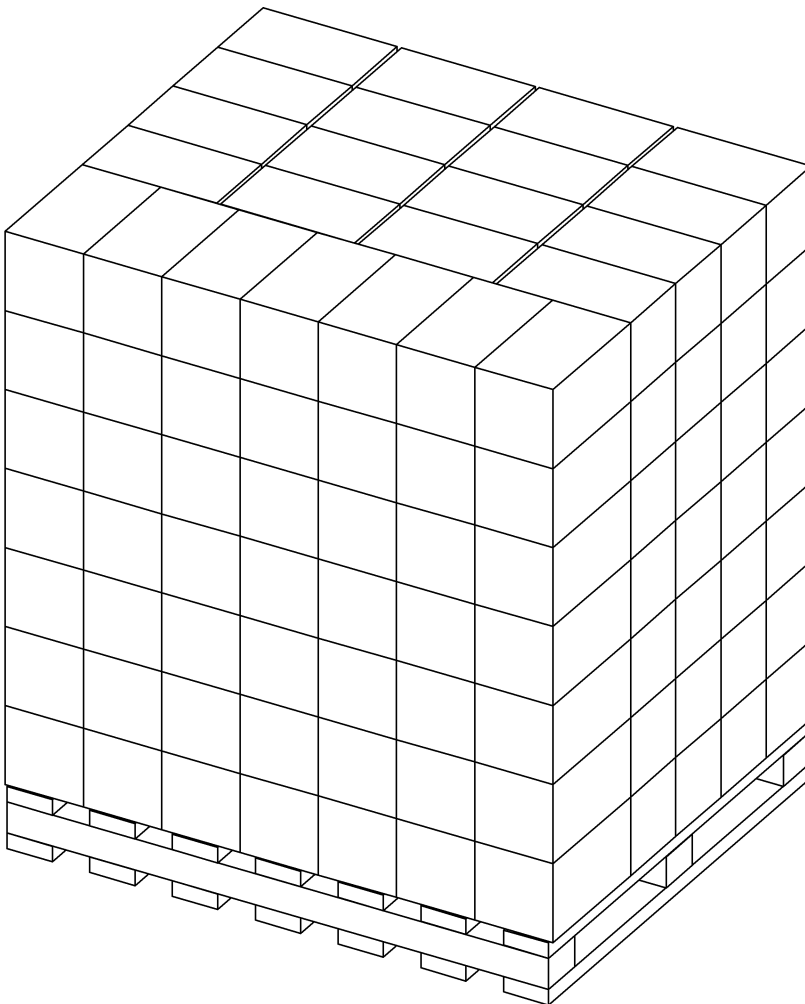
Customer: Giles Chemical
Product/Pkg. Ident: BP25048DRT

Unit Load Criteria:

Unit Dimension Allowance: 49.5 in x 40.5 in x 60 in
Unit Weight Allowance: 4000 lbs
Pallet Dimensions: 48 in x 40 in x 5.5 in
Pallet Weight: 75 lbs

Container Statistics:

Box I.D.: 11.5 in x 6.5625 in x 6.375 in
Box O.D.: 11.875 in x 6.9375 in x 7 in
Box Weight: 0 lbs

**Unit Load Statistics:**

Length: 48.5625 in
Width: 39.625 in
Depth: 54.5 in
Weight: 75 lbs (w/pallet)

Boxes/Layer: 23
Layers/Unit: 7
Boxes/Unit: 161

Efficiency:

Pallet (48.00 x 40.00): 98.69%
Unit (49.50 x 40.50): 94.52%
Cubic (Unit x 60.00): 85.85% (w/pallet)

Pattern Type:

Column: Interlock Horz
Cross: Interlock Horz