

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
Standard Operating Procedure	Page : 1 of 2	Revision : Date : 02/12/07
Author: Maintenance	Title: Lock Out Tag Out Pallet stretch wrap machine	

Safety: *All safety glasses and appropriate safety apparel is to be worn at all times.*

Purpose or Objective: *The purpose of this procedure is to define the process required to lock out the pallet stretch wrap machine*

Procedure: *The proper process to lockout the pallet stretch wrap machine is as follows:*

1. *Notify all affected employees that the machine is being taken out of production.*
2. *Make sure machine is in the off position*
3. *Unplug cord and install cord end locking device*
4. *Install padlock-multi locking device*
5. *ID tag with name, date and time*
6. *Test to see if pallet stretch wrap machine will operate*

Proper procedure to return equipment to operation:

1. *Make sure all work is complete and all tools and maintenance equipment has been removed from the machine.*
2. *Notify all affected employees that equipment is about to be put back into service.*
3. *Remove Id tag with name, date and time*
4. *Remove padlock-multi locking device*
5. *Remove cord end locking device and plug in cord*
6. *Make sure machine is in the on position and test to make sure machine is operational.*

GILES CHEMICAL CORPORATION			
COMPANY PROCEDURE			
Standard Operating Procedure		Page : 2 of 2	Revision : Date : 02/12/07
	Author: Maintenance Title: Lock Out Tag Out Pallet stretch wrap machine		

TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				