

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Walgreen 6#**Number: **R12-CO-100-017**Owner: **Jeff Hill**Revision: **0**Effective Date: **06/01/2012**Page: **1 of 1**

Change Over Sheet

Product: *Walgreen 6# Pouch*

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet in to your supervisor.

- ☐ **Line cleared of all prior product components and fragrance**

Pouch Specifications:

- ☐ Pouch is light blue, black, red, white and gray
- ☐ **CPU #: 3 11917 14392 7**
- ☐ Dimensions of pouch: 12 1/4"H x 9 3/8"W x 3" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with blue print
- ☐ Case has W EPSOM SALT 6lb; 6 each; Wic #432514; Barcode 2 03 11917 10737 4
- ☐ Case Dimensions: 7 1/2"H x 19 3/8"W x 9 1/4"D

Packing Specification:

- ☐ 6ct. pouches / case, packed horizontally into case
- ☐ Quantity of Pallets: _____
- ☐ Date Code on Pouch: _____ EXP MMYJ JJY
- ☐ Date Code on Box: _____ EXP MMYJ JJY

Pallet Configuration:

- ☐ 10 cases per layer, column stacked 5 high = 50 cases per pallet
- ☐ Finished pallet gets 38" corner boards

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject: _____

Over: _____

Average: _____

Std. Dev.: _____

Max: _____

Min: _____

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