

# **REPACK PRODUCTION CHANGEOVER SHEET**

**Product: *PREMIER VALUE 3LB LAVENDER***

Check each block below as the line is prepared for the run. Lead Operator/Supervisor is only authorized signature.  
By signing; you are taking full responsibility for the product.

€ Line cleared of all prior product components and fragrance

## **Pouch Specifications:**

- **COMPARE POUCH TO MASTER FOR ART WORK ( Front and Back of Pouch)**
- Dimensions of pouch are: 7-1/2" W X 10-1/2"T
- Pouch fitted with gusseted bottom and zipper top

## **Pouch Machine Recipe:**

- Select program titled 3lb pouch on the Manuel machine
- Add aspartate mix in the ribbon blender to feed in pouch with fragrance
- Ribbon blender feeder set at 800.
- 10.90 grams of fragrance per pouch. (.80%)

## **Case Specification:**

- Case is brown corrugated with purple print
- Case inside dimensions are: 10-3/4x10x6-1/2

## **Packing Specification:**

- 6 ct. pouches / case , packed horizontally into case
- The four digit julian date code to be applied both to pouch and case
- Date code information will be year-julian date = 9029 [ 9- meaning the year 029 -meaning the 29<sup>th</sup> day of the year ]
- 96 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

## **Pallet Configuration:**

- 16cases per layer, column stacked 6 high=96 cases per pallet

## **Fragrance Specifications**

- Fragrance Manufacturer: Mane
- Label: Lavender "W"
- Drum Color: Black
- Placard Identification: M-LW
- Placard Color: Purple

**FRAGRANCE CHANGEOVER:**\_\_\_\_\_

Date of the run: \_\_\_\_\_

Signature of Lead Operator/Supervisor approving complete line set up:

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**\* This form will be turned in with the Repack production paperwork and kept on file in the Repack office as per procedure\***

Verification Signature\_\_\_\_\_

Rev: 00  
Date: 05/23/2011