

GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: Dr. Teal Eucalyptus 1# International Number: R17-CO-100-203

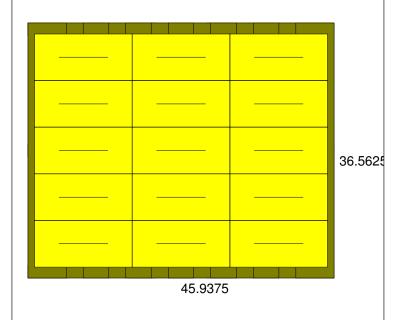
Owner: Monte Plott Revision: 01
Effective Date: 01/15/2018 Page: 1 of 1



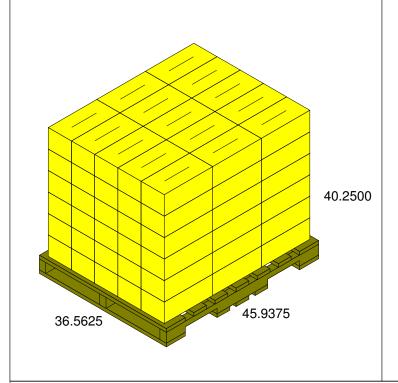
			Date:
			Operator:
Produ	ct: Dr Teal Eucalyptus 1# International	04489-12 pk	Line:
By signi	ach block below as the line is prepared for the run. Lead Opng; you are taking full responsibility for the product. Form f the product run.		
Line C	learance:		
	If this is a fragrance change; verify the line flush was consoler. Verified by:	ompleted and the fra	grance is actually Eucalyptus by smelling the first
	Pouches or Cartons Removed Corrugated Materials	s Removed 🗆 Lab	pels Removed
	*	ned In Scent	Barrel Removed and Weighed
Pouch	Specifications:		
	Pouch is Blue, Purple and Green		
	CPU#: 8 11068 014898	_	
	Dimensions of pouch: 8 1/2"H x 5 1/4"W x 2 1/2"	Bottom Gusset	
	Machine Recipe:		
	4.54 grams of fragrance per pouch (1.0%)		
	13.60 grams for the three shot weight check.		
	Fragrance: Mane Black Barrel MF157381	D Downal #	
	1 st Barrel Weight: BEGLB ENDI 2 nd Barrel Weight: BEGLB END	LB Barrel #	
	pecification:	LD Dariel #	
	Case is brown corrugated with black print		
	Case is Brown and requires a label with the followi	ng information 04	489-12 PK 10811068014895
	Case dimensions: 7 1/2"H x 15"W x 7"D	ing information. 04	40) 12 1 K 100110000140/3
	g Specification:		
	12 ct. pouches / case, packed horizontally into case.	: 1080 pouches per	full pallet.
	Quantity of Pallets:		•
	Date Code on Pouch:		YYJJJ
	Date Code on Box:		YYJJJ
Pallet	Configuration:		
	15 cases per layer, column stacked 6 high = 90 cas	ses per pallet	
	Pallets must be Grade A GMA 40" x 48" pallets		
Carton	and Pouch Waste:		
	Starting Inventory Balance: +	+	=
	Total Used in Production: Pallet Markers:		
	Wasted Labels:++		_
	Compactor Form		
			waste i creentage =
	Calculated Ending Inventory Balance:		. 16
Actual Ending Inventory: Pero			nted for:
Operat	or Signature:		Date:
Supervisor Signature: Da		Date:	
Quality	Zignature:		Date:

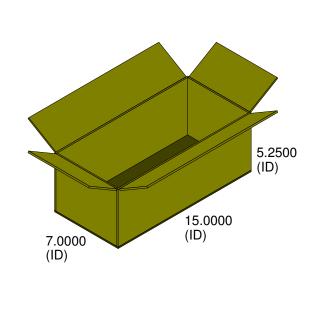


BP20016GEN Date Printed: 4/13/2016 Last Saved: 4/13/2016



GMA (Notched) 48.0000x40.0000x5.0000				
	Shipper	Shipper	UnitLoad	
	(ID)	(OD)	(Incl. Pal)	
Ln:	15.0000 in	15.3125 in	45.9375 in	
Wd:	7.0000 in	7.3125 in	36.5625 in	
Ht:	5.2500 in	5.8750 in	40.2500 in	
Net:		0.00 lb	0.00 lb	
Grs:		0.00 lb	65.00 lb	
Cube:	0.319 ft3	0.381 ft3	39.122 ft3	
		Height Vert		
Shipper:			90	
Area Effi	ciency:	0.00 %	87.48 %	
Cubic Ef	ficiency:	0.00 %	83.34 %	
Cases p	er layer:		15	
Layers/lo	oad:		6	
Pattern:			Column	
RSC Are	ea:	4.14 ft2	373 ft2	
Density ((gr/cc):		0.0000	





Notes: