

BILL OF MATERIALS

Product: *HUMCO 4 LB CARTON*

Carton Specifications:

- **COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)**
- Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- Carton reads Net WT 4lb. (1.81kg)

Carton Recipe:

- Set carton machine at 80 per minute

Case Specification:

- Case is brown corrugated with black print and is called 64 auto.
- Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

Packing Specification:

- 6 ct. / case , packed vertically into case
- Date code to be applied both to carton and case
- Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP0414)
- Date code will also include product reference (i.e. 29EXP0414HUM4)
- 100 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Revision: 00
Date: 09/27/2011