

	<b>GILES CHEMICAL</b>		
	<b>COMPANY PROCEDURE</b>		
	<b>Lock Out Tag Out: Digester #1 Agitator</b>	Page : 1 of 3	Revision : 00 Date : 10/30/2009
	Author: <b>Mike Sonderman</b>		Safety

**Safety:** All safety glasses and appropriate safety apparel is to be worn at all times.

**Purpose or Objective:** The purpose of this procedure is to define the process required to lock out the Digester#1 Agitator at the facility at 200 Brown St. Greendale IN.

**Procedure: The proper process to lockout Digester#1 Agitator is as follows:**

1. Notify all affected employees that the machine is being taken out of production.
2. Locate disconnect for Digester#1 Agitator
3. Turn disconnect for Digester#1 Agitator to the off position
4. Install multi-locking device on the disconnect
5. ID tag with name, date and time
6. Test start switch to ensure equipment is not operational

**Proper procedure to return equipment to operation:**

1. Make sure all work is complete and all tools and maintenance equipment has been removed from the machine.
2. Notify all affected employees that equipment is about to be put back into service.
3. Remove Id tag with name, date and time
4. Remove padlock-multi locking device from disconnect for Digester#1 Agitator
5. Turn disconnect handle to the on position
6. Ensure that Digestor#1 Agitator is operating properly and available to be returned to production



**GILES CHEMICAL  
COMPANY PROCEDURE**

Lock Out Tag Out: Digester #1 Agitator

Page : 2 of 3

Revision : 00  
Date : 10/30/2009

Author: Mike Sonderman

Safety

**TRAINING DOCUMENTATION**

	EMPLOYEE	TITLE	SIGNATURE	DATE
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				

