
	<b>GILES CHEMICAL CORPORATION</b>		
	<b>COMPANY PROCEDURE</b>		
	<b>CONVEYOR-CARTON LINE WEEKLY PM</b>	Page : 1 of 2	Revision : 1 Date : 06/18/07
	Author: <b>Randy Lanning</b>		Report #:

**Safety:** Follow all area safety rules. Wear the appropriate PPE when working.

**Purpose:** The purpose of this procedure is to describe the maintenance requirements for the conveyor on the pouch line for a weekly cleaning and/or pm.

### **PM ON CONVEYOR ON CARTON LINE**

1. Grease all ninety degree bends and end bearing
2. Check for salt buildup at the end of conveyor where push table is located
3. Blow out all salt and trash using compressed air
4. Ensure machine is up and running and available for production at beginning of week startup.

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## TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
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