
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Air Compressors	Number: M13-PR-200-036	
	Owner: Lee Cagle	Revision: 01	
	Effective Date: 07/31/2014	Page: 1 of 1	

1.0 Purpose

This procedure establishes the requirements for the monthly preventive maintenance for the air compressor(s)

2.0 Scope

This procedure applies to the air compressors at the Repackaging Facility. This procedure shall be performed monthly at a minimum or as needed.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Tools necessary for PM of air compressors

6.0 Procedure

1. Get key from middle drawer of maintenance tool box
2. Check air intake filter (inside cabinet)
3. Check oil level
4. Clean radiator filter
5. Wash with water
6. Blow out radiator (all dust)
7. Return key to maintenance tool box

7.0 Reference Documents

PM Air Compressor(s) form (M13-PR-200-F036)

8.0 Change Information

Changed the frequency which PM is to be performed

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