

GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: Annual Clean-up for Repackaging Number: R14-PR-100-F034

Owner: Monte Plott Revision: 2
Effective Date: 4/29/16 Page: 1 of 1



Annual Clean-up Form

Annual cleaning will be done using compressed air to remove salt and then cleaned using warm water, dawn and Isopropyl alcohol. After cleaning is complete turn form into supervisor.

tems to be moved before cleaning: (check each box after completion)	
Remove all raw materials:	
☐ Boxes	
□ Pouches	
Finished good pallets	
Equipment to be moved before cleaning:	
Taper	
☐ Sealer	
☐ Production tables	
Cleaning: (check each box after completion)	
☐ Ceiling sprayed down	
☐ Walls sprayed down	
☐ Hopper # 1 blown out with compressed air	
☐ Hopper # 1 cleaned with Isopropyl alcohol	
Hopper # 2 blown out with compressed air	
☐ Hopper # 2 cleaned with Isopropyl alcohol	
Hopper # 3 blown out with compressed air	
☐ Hopper # 3 cleaned with Isopropyl alcohol	
☐ Hopper # 4 blown out with compressed air	
☐ Hopper # 4 cleaned with Isopropyl alcohol	
☐ Hopper # 5 blown out with compressed air	
☐ Hopper # 5 cleaned with Isopropyl alcohol	
All hoppers must remain covered during the wall and ceiling cleaning. It as each hopper is cleaned. Items to be replaced after cleaning: (check each box after completion) Replace all raw materials: Boxes Pouches Finished good pallets	Hopper covers will be removed and cleaned
Equipment to be replaced after cleaning:	
☐ Taper	
☐ Sealer	
☐ Production tables	
Supervisor's Signature:	Date:
Reviewed By:	Date: