

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Equate 8# FFS pouch**Number: **R17-CO-100-204**Owner: **Monte Plott**Revision: **01**Effective Date: **01/15/2018**Page: **1 of 1**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: EQUATE 8# FFS pouch**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**

- ☐ Pouches or Cartons Removed    ☐ Corrugated Materials Removed    ☐ Labels Removed  
☐ Pack and Stack Area Cleared    ☐ All Paperwork Turned In

**Film Specifications:**

- ☐ Film is Turquoise and White  
☐ CPU#: **6 81131 15005 7** On opposite panel film has **PLD-C331E SE000276**.  
☐ Film is 19.625" wide.

**Case Specification:**

- ☐ Case is brown corrugated  
☐ Case has EQUATE 8lb EPSOM SALT; Item# ; UPC# ; Barcode  
☐ Case dimensions: 6.25"H x 13.375"W x 12.0"D  
☐ Case has printed EQUATE 8lb; Item #565232280 with Barcode 1 06 81131 15005 4.

**Packing Specification:**

- ☐ 4 ct. pouches / case, packed horizontally into case; 216 pouches per full pallet.  
☐ Quantity of Pallets: \_\_\_\_\_  
☐ Date Code on Pouch: \_\_\_\_\_ YYJJ EXP MMY  
☐ Date Code on Box: \_\_\_\_\_ YYJJ EXP MMY

**Pallet Configuration:**

- ☐ 9 cases per layer, 6 column stacked high = 54 cases per pallet  
☐ Product should be packed on a red PECO pallet.  
☐ Product requires four 41.5 inch corner boards.

**Film Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Total Used in Production: \_\_\_\_\_  
☐ Pallet Markers: \_\_\_\_\_  
☐ Wasted Labels: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Compactor Form \_\_\_\_\_ Waste Percentage = \_\_\_\_\_  
☐ Calculated Ending Inventory Balance: \_\_\_\_\_

Actual Ending Inventory: \_\_\_\_\_

Percent Accounted for: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

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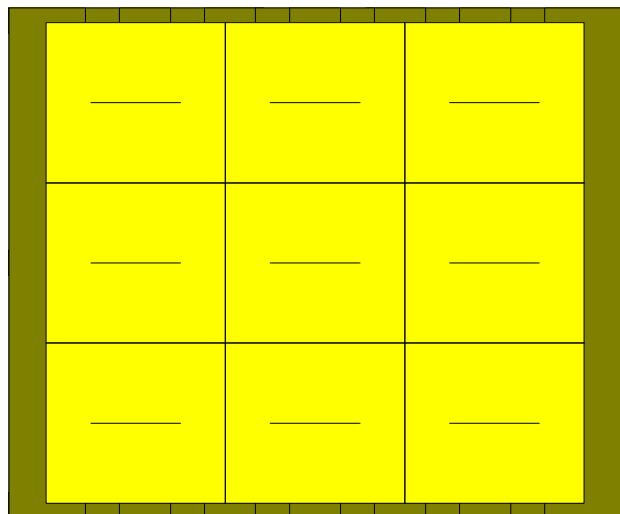


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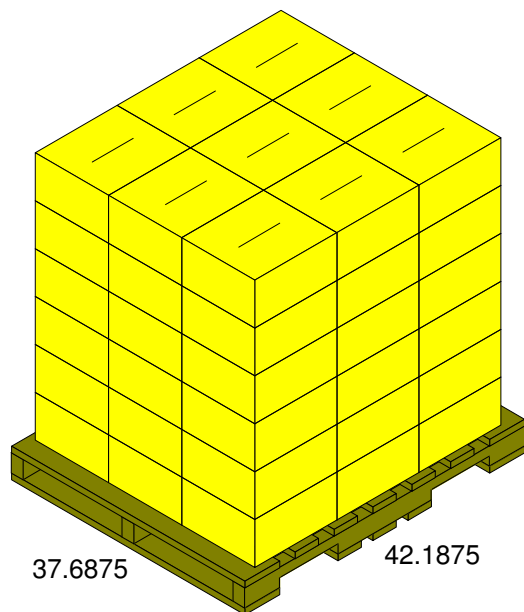
42.1875

37.6875

GMA (Notched) 48.0000x40.0000x5.0000

	Shipper (ID)	Shipper (OD)	UnitLoad (Incl. Pal)
Ln:	13.7500 in	14.0625 in	42.1875 in
Wd:	12.2500 in	12.5625 in	37.6875 in
Ht:	6.5000 in	7.1250 in	47.7500 in
Net:		0.00 lb	0.00 lb
Grs:		0.00 lb	65.00 lb
Cube:	0.634 ft3	0.728 ft3	43.935 ft3
		Height Vert	

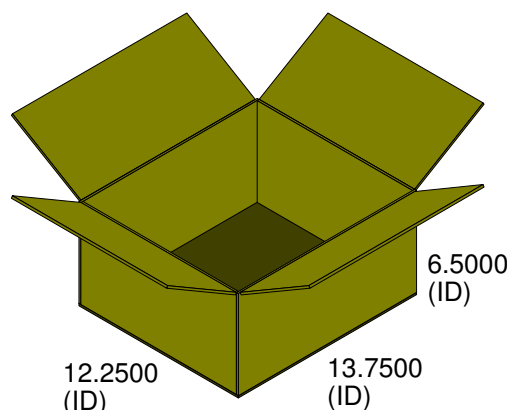
Shipper:		54
Area Efficiency:	0.00 %	82.81 %
Cubic Efficiency:	0.00 %	78.67 %
Cases per layer:		9
Layers/load:		6
Pattern:		Column
RSC Area:	7.28 ft2	393 ft2
Density (gr/cc):		0.0000



47.7500

37.6875

42.1875



12.2500  
(ID)

13.7500  
(ID)

6.5000  
(ID)

Notes: