

GILES CHEMICAL						
COMPANY POLICY / 1	PRO	CE	DURE			
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Author: Stacy Lindsey Job Specific

Personnel responsible: Repack Manager, Lead Operators, Maintenance

Safety: All PPE required for the area should be worn during this procedure.

Purpose: This procedure is to ensure pouches at Repacking Facility meet proper specifications.

Procedure:

- 1) Repack Manager will contact pouch suppliers and have them supply samples of pouches for approval.
- 2) Vendor will be required to supply 10-15 pouches in a manila envelope on each pallet that is shipped.
- 3) Repack Manager, Lead Operator, Maintenance, Quality Manager, or Quality Technician may approve or reject pouches.
- 4) When pallet arrives manila envelope will be removed from pallet and designated person will be required to compare pouches to pouch specifications. (Specifications are located on Documentation System- Repack Quality/Safety)
- 5) If pouches do not meet specification immediately report to Repack Manager so this gives Repack Manager adequate time to report to vendor of the issues.
- 6) Repack Facility will keep a log of and acceptance and rejection of pouches.
- 7) In the event of a new vendor, a manufacturing experiment will be conducted to ensure pouches meet qualifications. Manufacturing Experiment will be conducted by Repack Facility and turned into the Quality Department.
- 8) Repack Manager or Repack Business Manager will contact vendor who provides pouches if needed.



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TRAINING DOCUMENTATION

EMPLOYEE	TITLE	SIGNATURE	DATE
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Revision Number	Revision Date	Revision Author	Revision Description
00	12/05/08	SL	New Document