
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: Food Grade Lubricant - Repackaging	Number: M12-PR-100-024	
	Owner: Robert Willis	Revision: 02	
	Effective Date: 05/20/13	Page: 1 of 1	

1.0 Purpose

The purpose of this procedure is to define our lubrication policy as it relates to food grade areas of our Repackaging facility at 396 Smathers Street.

2.0 Scope

To maintain lubrication of machinery at the repack facility.

3.0 Responsibility

Maintenance

4.0 Safety Considerations

Safety glasses and appropriate safety apparel is to be worn at all times. This includes wearing the appropriate protection for working at heights above six feet and using the appropriate lockout devices for production equipment.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- synthetic food grade grease
- pillow blocks

6.0 Procedure

1. Maintenance uses 271 Synthetic food grade grease H.1 for all greasing applications in the food grade area. We also use pillow-blocks on all bearings to isolate the bearings from the product application.
2. Maintenance uses 276 H-1 Food Grade Gear Oil (ISO-220) on all gear box applications in the area where product is packaged.

7.0 Reference Documents

N/A

8.0 Change Information

Document review- updated format using new template and numbering system.

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