

GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: Semi-Annual Clean-up for Repackaging Number: R14-PR-100-F034

Owner: Monte Plott Revision: 04
Effective Date: 6/19/18 Page: 1 of 2



Semi-Annual Clean-up Form

Semi-Annual cleaning will be done using compressed air to remove salt and then cleaned using warm water, dawn and Isopropyl alcohol. After cleaning is complete turn form into supervisor. Semi-Annual is referring to once within first 6 months of a calendar year and again within the last 6 months of the same calendar year.

Items to be moved before cleaning: (check each box after completion)		
Remove all raw materials:	,	
☐ Boxes		
Pouches		
☐ Finished good pallets		
Equipment to be moved before cleaning:		
Taper		
☐ Sealer		
☐ Production tables		
Cleaning: (check each box after completion)		
☐ Ceiling sprayed down		
☐ Walls sprayed down		
☐ Hopper # 1 blown out with compressed air		
☐ Hopper # 1 cleaned with Isopropyl alcohol		
☐ Hopper # 2 blown out with compressed air		
☐ Hopper # 2 cleaned with Isopropyl alcohol		
☐ Hopper # 3 blown out with compressed air		
☐ Hopper # 3 cleaned with Isopropyl alcohol		
Hopper # 4 blown out with compressed air		
☐ Hopper # 4 cleaned with Isopropyl alcohol		
Hopper # 5 blown out with compressed air		
Hopper # 5 cleaned with Isopropyl alcohol	D FOR WEAR	
All happers must remain covered during the well and coiling al		
All hoppers must remain covered during the wall and ceiling cl	eaning. Hopper covers will be removed and cleaned	
as each hopper is cleaned.		
Items to be replaced after cleaning: (check each box after comple	etion)	
Replace all raw materials:	,	
Boxes		
☐ Pouches		
☐ Finished good pallets		
 Equipment to be replaced after cleaning: 		
Taper		
☐ Sealer		
☐ Production tables		
a : , a. ,	D. (
Supervisor's Signature:	Date:	



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Reviewed By:	Date: