

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
CARTON MACHINE SHUTOFF	Page : 1 of 1	Date : Revision : 10/2/2006
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Objective

Inform Repack facility employees how to stop production on the carton machines.

Scope

Liquipak 800 Machines #1 and #2

Responsibility

Machine Operator, Lead Operator, Plant Manager, and Maintenance

Procedure

1. Press the red "Picker Stop" button. Wait until the light shuts off.
2. Let all of the cartons in the machine finish being packaged.
3. Once the last carton is packaged, press the red "Index Stop" button. Wait until the light shuts off.
4. Press the red "Pump Stop" button. Wait until the light shuts off.
5. Turn the main power switch (handle) from "On" to "Off"