
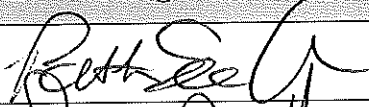
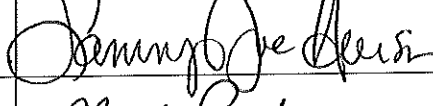
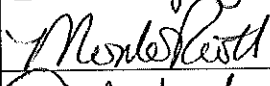
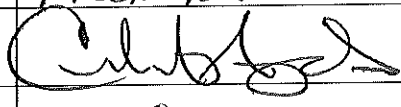

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Final Report	Number: E13-VAL-RFR-610	
	Owner: Patrick Owen	Revision: 1	
Effective Date: July 17, 2014		Page: 1 of 6	

Approvals

Signing below indicates agreement that the execution of the Installation and Operational Qualification Protocol for the Air Compressors located at 396 Smathers Street at the Repackaging facility is complete and the equipment is installed and suitable for use at that facility.

Project Team Member	Functional Area	Signature	Date
Patrick Owen	Engineering		7/17/14
Sammy Henson	Maintenance		7/17/14
Monte Plott	Production		7/17/14
Matt Haynes	Operations		7/17/14
Deborah Durbin	Quality		7/17/14

A copy of the executed protocol will be attached behind this report.

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Final Report

Number: E13-VAL-RFR-610

Owner: Patrick Owen

Revision: 1

Effective Date: July 17, 2014



Page: 2 of 6

PREMIER
MAGNESIA, LLC

TABLE OF CONTENTS		Page #
APPROVAL PAGE		1
TABLE OF CONTENTS		2
I. PURPOSE		3
II. SUMMARY		3
III. CONCLUSION		3
IV. RECOMMENDATIONS		3
V. REFERENCE		3
APPENDIX I:	INSTALLATION QUALIFICATION	4
APPENDIX II:	OPERATIONAL QUALIFICATION	6
ATTACHMENT I	COMPLETED IQ/OQ PROTOCOL	END

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Final Report	Number: E13-VAL-RFR-610	
	Owner: Patrick Owen	Revision: 1	
	Effective Date: July 17, 2014	Page: 3 of 6	

I. PURPOSE:

The purpose of the protocol is to certify with documented evidence that the Air Compressors function as intended and are installed properly at Repackaging. This final report provides documented evidence that the objectives, methodology, documentation, and test activities needed to complete the Installation Qualification (IQ) and Operational Qualification (OQ) for the Air Compressors at 396 Smathers Street in Waynesville, NC were executed and all acceptance criteria were met.

II. SUMMARY

Three air compressors supply compressed air for Giles' Repackaging facility. All 3 compressors are tied to a common header system.

The products that are impacted by this study were all Epsom Salt products manufactured by Giles Chemical. No other departments or systems were be affected by the installation or use of this equipment.

The following tests were performed in this qualification:

Installation Documentation – the serial number or asset tag number of each compressor was documented

Controls/Indicators Verification – verified and documented that the switches work properly.

Utility Verification – verified that the voltage to each compressor was correct

All Installation and Operational acceptance criteria were met as displayed in the tables in the Appendices.

III. CONCLUSION

The results of the completed Installation and Operational Qualification protocol show that all acceptance criteria were met. All testing results provide documented evidence that the Air Compressors are installed and operating as expected. The Air Compressors are considered to be qualified for use.

IV. RECOMMENDATIONS

1. It is recommended that the Air Compressors located at Giles Chemical Repackaging, 396 Smathers Street, Waynesville, NC 28786 be considered qualified based on meeting the acceptance criteria of the IQ/OQ protocol.

V. REFERENCE:

E13-VAL-RIQ-601, Air Compressor IQ/OQ Protocol, rev 1, 7/15/2014

Controlled Document

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Final Report

Number: E13-VAL-RFR-610

Owner: Patrick Owen

Revision: 1

Effective Date: July 17, 2014

Page: 4 of 6

**Appendix I - Air Compressors: INSTALLATION QUALIFICATION****A. Installation Qualification****01. Location****a. Air Compressor #1:**

Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)
Allow sufficient room around the machine for access doors and panels to be opened	YES
The machine must be located in an area that is adequately ventilated	YES

b. Air Compressor #2:

Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)
Allow sufficient room around the machine for access doors and panels to be opened	YES
The machine must be located in an area that is adequately ventilated	YES

c. Air Compressor #3:

Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)
Allow sufficient room around the machine for access doors and panels to be opened	YES
The machine must be located in an area that is adequately ventilated	YES

d. Air Dryer #1:

Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)
Allow sufficient room around the machine for access doors and panels to be opened	YES
The machine must be located in an area that is adequately ventilated	YES

e. Air Dryer #2:

Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)
Allow sufficient room around the machine for access doors and panels to be opened	YES
The machine must be located in an area that is adequately ventilated	YES

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Final Report Number: E13-VAL-RFR-610

Owner: Patrick Owen Revision: 1

Effective Date: July 17, 2014 Page: 5 of 6

**02. Equipment Identification**

Equipment Identification	
Equipment	Serial or Tag Identifier
Air Compressor #1	CBV262561
Air Compressor #2	PX1086U03010
Air Compressor #3	PX0413U02200
Air Dryer #1	548540
Air Dryer #2	11M-003950



03. Utilities

- a. Verify that unit is receiving its specified utility requirements.

Electrical	
Specified	Actual
210 – 240 V Air Compressor #1	234V
210 – 240 V Air Compressor #2	234V
210 – 240 V Air Compressor #3	234V
105 - 125 V Air Dryer #1	120V
105 – 125 V Air Dryer #2	120V

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Final Report	Number: E13-VAL-RFR-610	
	Owner: Patrick Owen	Revision: 1	
	Effective Date: July 17, 2014	Page: 6 of 6	

APPENDIX II - Air Compressor: OPERATIONAL QUALIFICATION

B. Operation Qualification



01. Controls Verification – to document that the Air Compressor controls work properly

Controls/Indicators Verification		
Description	Function	Did Item function properly (Yes/No)
Air Compressor #1		
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	YES
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	YES
Air Compressor #2		
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	YES
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	YES
Air Compressor #3		
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	YES
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	YES
Air Dryer #1		
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	YES
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	YES
Air Dryer #2		
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	YES
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	YES

AIR COMPRESSOR: CALIBRATION VERIFICATION

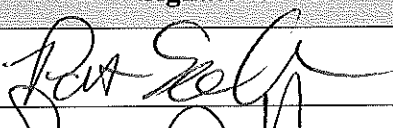
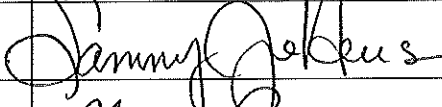
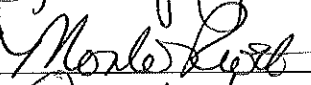
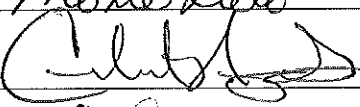
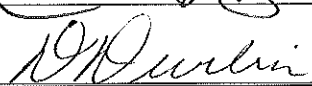
Equipment	Serial #	Calibration Date	Calibration Due Date
Multimeter	100100221	At manufacture	n/a

Controlled Document

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Protocol	Number: E13-VAL-RIQ-601	
	Owner: Patrick Owen	Revision: 1	
	Effective Date: July 15, 2014	Page: 1 of 12	

Approvals

Signing below indicates agreement that the protocol is ready for execution of the Installation and Operational Qualification for the Air Compressors located at 396 Smathers Street in Waynesville, NC.

Project Team Member	Functional Area	Signature	Date
Patrick Owen	Engineering		7/15/14
Sammy Henson	Maintenance		7/15/14
Monte Plott	Production		7/15/14
Matt Haynes	Operations		7/15/14
Deborah Durbin	Quality		7/15/14

A final summary report that consists of results and conclusions based on the data collected after protocol execution will be written and approved. The executed protocol will be attached behind the report.

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Protocol

Number: E13-VAL-RIQ-601

Owner: Patrick Owen

Revision: 1

Effective Date: July 15, 2014



Page: 2 of 12

PREMIER
MAGNESIA, LLC

TABLE OF CONTENTS		Page #
APPROVAL PAGE		1
TABLE OF CONTENTS		2
I. PURPOSE		3
II. BACKGROUND		3
III. OVERVIEW		3
IV. SYSTEM DESCRIPTION		3
V. SCOPE		3
VI. ROLES AND RESPONSIBILITIES		3
VII. TEST PROGRAM		4-5
A	INSTALLATION QUALIFICATION	4
B	OPERATIONAL QUALIFICATION	5
VIII. CALIBRATION		5
ATTACHMENT I:	INSTALLATION QUALIFICATION	6-7
ATTACHMENT II:	OPERATIONAL QUALIFICATION	8
ATTACHMENT IV	CALIBRATION DATA SHEET	9
ATTACHMENT V:	PROTOCOL DEVIATION REPORT LOG	10
ATTACHMENT VI:	PROTOCOL DEVIATION REPORT	11
ATTACHMENT VII	SIGNATURE IDENTIFICATION LOG SHEET	12

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Protocol	Number: E13-VAL-RIQ-601	
	Owner: Patrick Owen	Revision: 1	
	Effective Date: July 15, 2014	Page: 3 of 12	

I. PURPOSE:

The purpose of this protocol is to certify with documented evidence that the Air Compressors are installed and function as intended. This protocol sets forth the objectives, methodology, documentation, and test activities needed to complete the Installation Qualification (IQ) and Operational Qualification (OQ) for the Air Compressors located at Giles Chemical Repackaging Unit, 396 Smathers Street, Waynesville, NC.

II. BACKGROUND:

Many of the automated packaging machines at the Repackaging facility use compressed air for operating purposes. Giles has installed 3 compressors, tied to a common header system, to provide air for all of these machines.

The products that are impacted by this study are all Epsom Salt products manufactured by Giles Chemical.

III. OVERVIEW

No other departments or systems will be affected by the installation or use of this equipment.

The following tests will be performed in this qualification:

Installation Documentation – the serial number or asset tag number of each compressor will be documented.

Utility Verification – the voltage to each compressor will be documented and verified to be correct.

Control / Operation Verification – the controls will be verified

IV. SYSTEM DESCRIPTION:

A. The system consists of 3 air compressors and 2 air dryers. These are all tied into a common header system.

B. Description of Operation

01. The air compressors are started by turning the switch to “on” and are stopped by turning the switch to “off”.

02. The air dryers are started by pressing the “on” button and are stopped by pressing the “off” button.

V. SCOPE



The Installation and Operational Qualification protocol is intended to certify with documented evidence that the air compressor system is installed properly and functions as desired by Giles..

VI. ROLES AND RESPONSIBILITIES

1. Engineering

- ❖ Write and issue the protocol

Controlled Document

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Protocol	Number: E13-VAL-RIQ-601	
	Owner: Patrick Owen	Revision: 1	
Effective Date: July 15, 2014		Page: 4 of 12	

- ❖ Investigate protocol deviation reports
 - ❖ Execute the IQ and OQ.
 - ❖ Review raw data and originate interim notification to Quality Assurance
 - ❖ Write and route the final report
2. Quality Assurance
- ❖ Review and approve the protocol.
 - ❖ Review and approve raw data and notifications.
 - ❖ Review, approve, and store the final report.
3. Maintenance
- ❖ Provide Equipment Manuals, if available, to execute operational qualification.
 - ❖ Review and approve the protocol.
 - ❖ Assist with executing the IQ and OQ if needed.
 - ❖ Review and approve raw data and notifications.
 - ❖ Review and approve the final report
4. Production
- ❖ Review and approve the final report.

VII. TEST PROGRAM

A. INSTALLATION QUALIFICATION

Objective

The objective of the installation verification is to document each piece of Air Compressor equipment.

Equipment/Materials

Air Compressors

Air Dryer



Ideal Digital Multimeter Model #61-340 (SN 100100221)

Procedure

Perform each listed below for Air Compressors and Air Dryer

- Location: Verify that the equipment is situated to allow sufficient room around the machine for access doors and panels to be opened.
- Equipment: Document the Model and Serial or Asset Tag number of each piece of each compressor and air dryer

Controlled Document

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Protocol	Number: E13-VAL-RIQ-601	
	Owner: Patrick Owen	Revision: 1	
	Effective Date: July 15, 2014	Page: 5 of 12	

- Utilities
 - Electrical Requirements: Verify that instrument is receiving its specified Voltage.

Acceptance Criteria

If the voltage is correct, each piece is uniquely identified, and sufficient access for all doors and panels is available, the Air Compressors will be considered installed properly.

B. OPERATION QUALIFICATION

Objective

The objective of Controls Verification is to document that the Air Compressors operate as needed by Giles. The controls will be operated to test the ability of the Air Compressors to be started and stopped as needed.

Equipment/Materials

Air Compressors

Air Dryer

Procedure

Start and stop each compressor and air dryer. Verify function.

Acceptance Criteria

If the air compressors and air dryer start and stop then the controls are considered to be operationally qualified.

VIII. CALIBRATION

Verify that all instrumentation that requires calibration is calibrated.

- Ideal Digital Multimeter Model #61-340 (SN 100100221)

Controlled Document

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Protocol

Number: E13-VAL-RIQ-601

Owner: Patrick Owen

Revision: 1

Effective Date: July 15, 2014

Page: 6 of 12

**Air Compressors: INSTALLATION QUALIFICATION****A. Installation Qualification****01. Location****a. Air Compressor #1:**

LOCATION			
Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)	Verified By	Date
Allow sufficient room around the machine for access doors and panels to be opened	Yes	per	7/16/14
The machine must be located in an area that is adequately ventilated	Yes	per	7/16/14

b. Air Compressor #2:

LOCATION			
Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)	Verified By	Date
Allow sufficient room around the machine for access doors and panels to be opened	Yes	per	7/16/14
The machine must be located in an area that is adequately ventilated	Yes	per	7/16/14

c. Air Compressor #3:

LOCATION			
Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)	Verified By	Date
Allow sufficient room around the machine for access doors and panels to be opened	Yes	per	7/16/14
The machine must be located in an area that is adequately ventilated	Yes	per	7/16/14

d. Air Dryer #1:

LOCATION			
Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)	Verified By	Date
Allow sufficient room around the machine for access doors and panels to be opened	Yes	per	7/16/14
The machine must be located in an area that is adequately ventilated	Yes	per	7/16/14

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.



GILES CHEMICAL ~ PREMIER MAGNESIA

Validation Protocol

Title: Air Compressor IQ/OQ Protocol

Number: E13-VAL-RIQ-601

Owner: Patrick Owen

Revision: 1

Effective Date: July 15, 2014

Page: 7 of 12



e. Air Dryer #2:

Distance Criterion	Is the current area sufficient to open the access without obstructions (Yes/No)	Verified By	Date
Allow sufficient room around the machine for access doors and panels to be opened	Yes	Per	7/16/14
The machine must be located in an area that is adequately ventilated	Yes	Per	7/16/14

Reviewed By: PerDate: 7-16-14

02. Equipment Identification

Equipment Identification			
Equipment	Serial or Tag Identifier	Verified By	Date
Air Compressor #1	CBV262561	Per	7/16/14
Air Compressor #2	PX1086U03010	Per	7/16/14
Air Compressor #3	PX0413U0220	Per	7/16/14
Air Dryer #1	548540	Per	7/16/14
Air Dryer #2	11M-003950	Per	7/16/14
Comments:			

03. Utilities

a. Verify that unit is receiving its specified utility requirements.

Electrical			
Specified	Actual	Verified By	Date
210 - 240 V Air Compressor #1	234V	Per	7/16/14
210 - 240 V Air Compressor #2	234V	Per	7/16/14
210 - 240 V Air Compressor #3	234V	Per	7/16/14
105 - 125 V Air Dryer #1	120V	Per	7/16/14
105 - 125 V Air Dryer #2	120V	Per	7/16/14
Comments:			

Reviewed By: PerDate: 7-16-14

Controlled Document

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Protocol

Number: E13-VAL-RIQ-601

Owner: Patrick Owen

Revision: 1

Effective Date: July 15, 2014

Page: 8 of 12

**Air Compressor: OPERATIONAL QUALIFICATION****B. Operation Qualification**

01. Controls Verification – to document that the Air System controls work properly

Controls/Indicators Verification				
Description	Function	Did Item function properly (Yes/No)	Verified By	Date
Air Compressor #1				
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	Yes	POW	7/16/14
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	Yes	POW	7/16/14
Air Compressor #2				
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	Yes	POW	7/16/14
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	Yes	POW	7/16/14
Air Compressor #3				
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	Yes	POW	7/16/14
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	Yes	POW	7/16/14
Air Dryer #1				
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	Yes	POW	7/16/14
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	Yes	POW	7/16/14
Air Dryer #2				
On Switch	With line power to the machine, does turning the switch to On cause the machine to start?	Yes	POW	7/16/14
Off Switch	With line power to the machine, does turning the switch to Off cause the machine to stop?	Yes	POW	7/16/14
Comments:				

POW
7/16/14

Reviewed By:

Date:

7-16-14

Controlled Document

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Protocol

Number: E13-VAL-RIQ-601

Owner: Patrick Owen

Revision: 1

Effective Date: July 15, 2014

Page: 9 of 12

**CALIBRATION VERIFICATION**

Equipment	Serial #	Calibration Date	Calibration Due Date	Verified By	Date
Multimeter	100100221	At Factory	N/A	Par	7/16/14



Reviewed By:

Date:

7-16-14

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Validation Protocol		
	Title: Air Compressor IQ/OQ Protocol	Number: E13-VAL-RIQ-601	
	Owner: Patrick Owen	Revision: 1	
	Effective Date: July 15, 2014	Page: 10 of 12	

ATTACHMENT I - PROTOCOL DEVIATION REPORT LOG

Log each Protocol Deviation Report in the table below. Attach the PDRs to this Attachment.

PDR #	DESCRIPTION	DATE INITIATED	DATE RESOLVED
Comments:			

Pow
7/16/14

Controlled Document

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Protocol

Number: E13-VAL-RIQ-601

Owner: Patrick Owen

Revision: 1

Effective Date: July 15, 2014

Page: 11 of 12

**IX. PROTOCOL DEVIATION REPORT (PDR)**

General Information

System Name: Protocol Number:

Deviation Report Number: Protocol Step & Page No.: -

Instructions

1. The validation specialist assigns a sequential report number for each deviation with a specific protocol. For example, 001, 002, etc. can be easily referenced in a report.
2. Reference the relevant protocol number, step and page number of the noted deviation above.
3. Complete the below listed sections. If necessary, use additional pages and attach any supporting info.
4. Include the original PDR(s) with the protocol as an attachment. Summarize the impact of the deviation in the Validation Report.

Description of Deviation:

Investigation Evaluation and Results:

Corrective Action and Resolution:

Overall Investigation Review:

Prepared By: Date:

*Per 7/16/14***Controlled Document**

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

**GILES CHEMICAL ~ PREMIER MAGNESIA****Validation Protocol**

Title: Air Compressor IQ/OQ Protocol

Number: E13-VAL-RIQ-601

Owner: Patrick Owen

Revision: 1

Effective Date: July 15, 2014

Page: 12 of 12

**ATTACHMENT III - SIGNATURE IDENTIFICATION LOG SHEET**

Identify in the table below any personnel involved in the execution of this protocol.

Name	Affiliation	Signature	Initial	Date
Patrick Lee Owen	Eng. / Maint. Mgr.	<i>Patrick Lee Owen</i>	PO	7/16/14
Brian Vaughn	Repair D/S Coordinator	<i>Brian Vaughn</i>	BV	7-16-14

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.