
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Harman's Lavender 3#	Number: R12-CO-100-034	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 06/01/12	Page: 1 of 1	

Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Product: *HARMON Face Values LAVENDER 3LB.*

Pouch Specifications:

- Pouch is lavender, white, with purple flowers
- Dimensions of pouch are: 7-1/2" W X 10-1/2"T
- Pouch fitted with gusseted bottom and zipper top
- **CPU#: 0 76275 10106 3 Item #: 201S048HRMLV6-3LB**

Pouch Machine Recipe:

- Add aspertate mix in the ribbon blender to feed in pouch with fragrance
- Ribbon blender feeder set at 800.
- 13.60 grams of fragrance per pouch (1%) Blue Barrel Arylessences soothing lavender AC #: **117874**
- 20.40 grams for the three shot weight test.

Case Specification:

- Case is brown corrugated with blue print
- Case inside dimensions are: 10-3/4x10x6-1/2

Packing Specification:

- 6 ct. pouches / case, packed horizontally into case
- Quantity of Pallets: _____
- Date Code on Pouches: _____
- Date Code on Boxes: _____
- 1st Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____
- 2nd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____
- 3rd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____
- 4th Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____

Pallet Configuration:

- 16 cases per layer, column stacked 6 high = 96 cases per pallet
- Operator Signature: _____ Date: _____
- Supervisor Signature: _____ Date: _____
- Quality Signature: _____ Date: _____