

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Dr Teal 7.2lb 2 pack**Number: **R17-CO-100-191**Owner: **Monte Plott**Revision: **03**Effective Date: **02/27/17**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: Dr. Teal 7.2# 2 pack

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is Blue, , white and red. Pouch has a clear window and a yellow stripe.
☐ CPU#: **8 11068 01431 7**
☐ Dimensions of pouch: 13"H x 10"W x 3 7/8" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with black print
☐ Case has Black print: Dr Teal's Epsom Salt and has barcode 1 08 11068 015557 along with 04555-2PK.
☐ Case dimensions: 12.50"L x 8.00"W x 5.625"D

Packing Specification:

- ☐ 2 ct. pouches / case, packed horizontally into case; 210 pouches per full pallet.
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YYJJ
☐ Date Code on Box: _____ YYJJ

Pallet Configuration:

- ☐ 15 cases per layer, column stacked 7 high = 105 cases per pallet

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Ending Inventory Balance: _____
☐ Number of cases not making up a full pallet: _____
☐ Number of containers not making a full case: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject: _____

Over: _____

Average: _____

Std. Dev.: _____

Max: _____

Min: _____

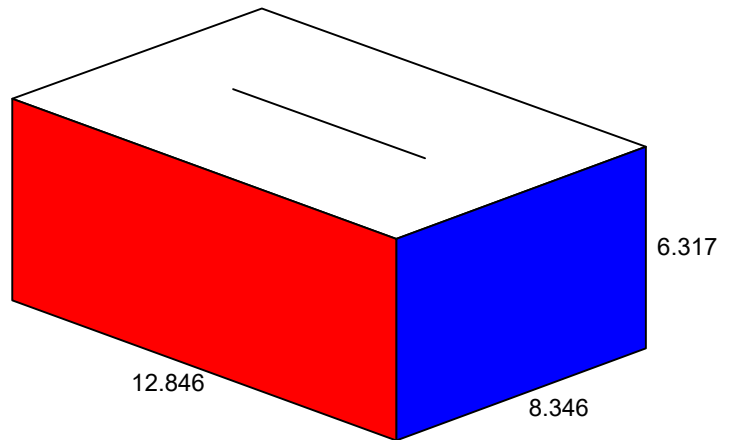
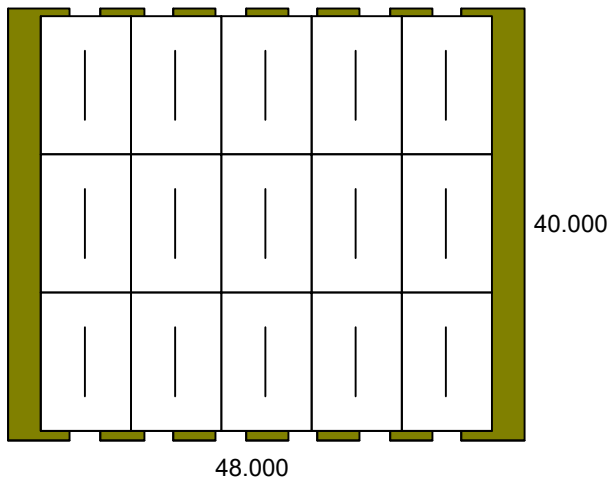
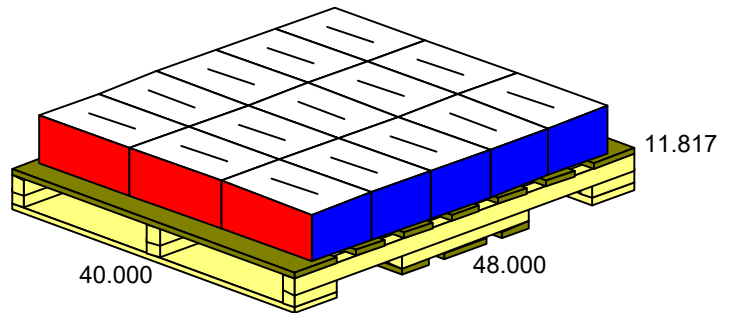
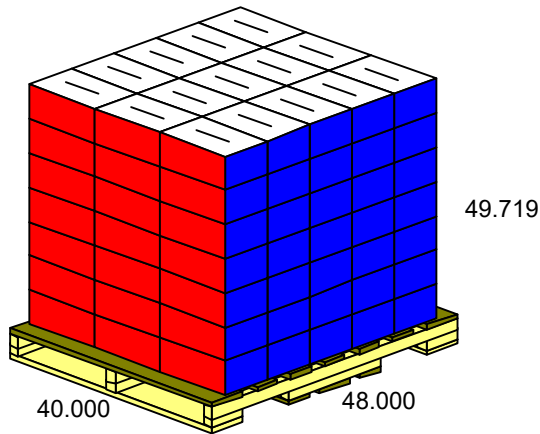
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Product Name Giles Chemical
 Product Code 7.2 Lb 2 Pack
 Datafile Name giles - 7lb 2 pack (12/8/2016)
 Load Ref. 8 C
 Cube Used 83.2 %
 Area Used 83.8 %
 Pallet type 48X40

15 Case / Layer
 7 Layer / Load
 105 Case / Load

		Length	Width	Height	Net	Gross	Volume
Case	(ID)	12.500	8.000	5.625 in	1.000	1.000 lb	0.33 cuft
Case	(OD)	12.846	8.346	6.317 in	1.000	1.000 lb	0.39 cuft
Product		41.730	38.538	44.219 in	105.000	105.000 lb	41.15 cuft
Load		48.000	40.000	49.719 in	105.000	155.000 lb	55.24 cuft



Created by: Christopher A. Rogers
 Date: December 8, 2016