
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Change Over</b>		
	Title: <b>Premier Value Lavender 3#</b>	Number: <b>R12-CO-100-035</b>	
	Owner: <b>Ron Hall</b>	Revision: <b>0</b>	
	Effective Date: <b>06/01/12</b>	Page: <b>1 of 1</b>	

# CHANGE OVER SHEET

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

**Product: PREMIER VALUE LAVENDER 3#**

☐ **Line cleared of all prior product components and fragrance**

## Pouch Specifications:

- Compare pouch to master for art work (Front and Back of pouch )
- CPU #: 8 40986 02934 9 Above Barcode PV-02934A

## Pouch Machine Recipe:

- Add **aspartate mix** in the ribbon blender to feed in pouch with fragrance. **Set ribbon feeder at 800.**
- 6.81 grams of fragrance per pouch. (0.80%)
- 20.40 grams for the three shot weight test.
- Blue barrel from **ARYLESSENCE** in Marietta, GA label says **SOOTHING LAVENDER AC#:117874**

## Case Specification:

- Case is brown corrugated with black print

## Packing Specification:

- 6 ct. pouches / case , packed horizontally into case
- Quantity of Pallets: \_\_\_\_\_
- Date Code on Pouches: \_\_\_\_\_
- Date Code on Boxes: \_\_\_\_\_ **Add Label over all Barcodes**
- **1<sup>st</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**
- **2<sup>nd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**
- **3<sup>rd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**
- **4<sup>th</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**

## Pallet Configuration:

- 16cases per layer, column stacked6 high=96 cases per pallet

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_