

	<b>GILES CHEMICAL</b>		
	<b>COMPANY POLICY / PROCEDURE</b>		
	<b>6 lb. Pouch Specifications</b>	Page : 1 of 3	Revision : 02/18/2009 Date : 10/30/2008
	Author: <b>Clark Williams</b>	Job Specific	

**Giles Chemical  
Repackaging Facility  
Waynesville, NC**

**Material:** 3.75 mil +/- 10% Reverse printed polyester/polyethylene white lamination. Pouch must withstand a drop from one meter when full of Epsom salt and not burst.

**Size :** All sizing is +/- 2mm ONLY

**Overall:** 310mm X 240mm

**Side Seam:** 8mm

**Gusset:** K-style 114mm & 40mm up the sides of the pouch

**Center of zipper to the top of the bag:** 40mm – Zipper must be able to reseal as such that it can not be pulled apart from the pouch. Zipper must be able to reseal after it is opened.

**Ink/Art:** Business Manager or customer will supply

**Packaging:** No more than 500 pouches per box. Zippers OPEN. Pouches will lay on their sides 25 facing to the right and then 25 facing to the left to make sure they lay flat and that the zippers remain open. Boxes will be of sufficient height/width/depth so that the pouches are not curled or cramped in the least. Boxes will be on a standard 48 X 40 pallet. 6 boxes to a layer and stacked 6 layers high. (36 cases per pallet) Boxes will be labeled with a minimum of product name and quantity and turned so the labels face outward. Pallets will be wrapped.



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Page : 2 of 3

Revision : 02/18/2009  
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**TRAINING DOCUMENTATION**

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Revision	:	02/18/2009
Date	:	10/30/2008

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Revision Number	Revision Date	Revision Author	Revision Description
00	10/30/2008	CW	New Document
01	02/18/2009	SL	Zipper must be able to reseal as such that it can not be pulled apart from the pouch. Zipper must be able to reseal after it is opened.