

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **White Mountain 2# FFS**Number: **R17-CO-100-213**Owner: **Monte Plott**Revision: **00**Effective Date: **12/12/17**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: White Mountain 2# FFS

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Film Specifications:

- ☐ Film is black and white
☐ CPU#: **0 76275 00002 1**
☐ Dimensions of pouch: 9.25"H x 3.25"W x 2.63"D

Case Specification:

- ☐ Case is brown corrugated with blue print
☐ Case has 12-POUCHES; EPSOM SALT
☐ Case dimensions: 8.5"H x 10"W x 11.5"D

Packing Specification:

- ☐ 12 ct. pouches / case, packed vertically into case
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YYJJ EXP MMY
☐ Date Code on Box: _____ YYJJ EXP MMY WM 2LB

Pallet Configuration:

- ☐ 16 cases per layer, column stacked 6 high = 96 cases per pallet

Pouch Waste:

- ☐ Starting Inventory Balance: _____ + _____ + _____ = _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Wasted Labels: _____ + _____ + _____ + _____ + _____ = _____
☐ Compactor Form _____ Waste Percentage = _____
☐ Calculated Ending Inventory Balance: _____
☐ Actual Ending Inventory: _____ Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document

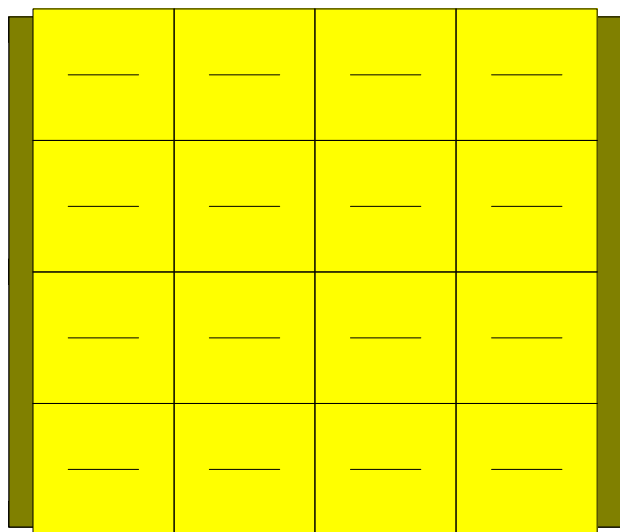
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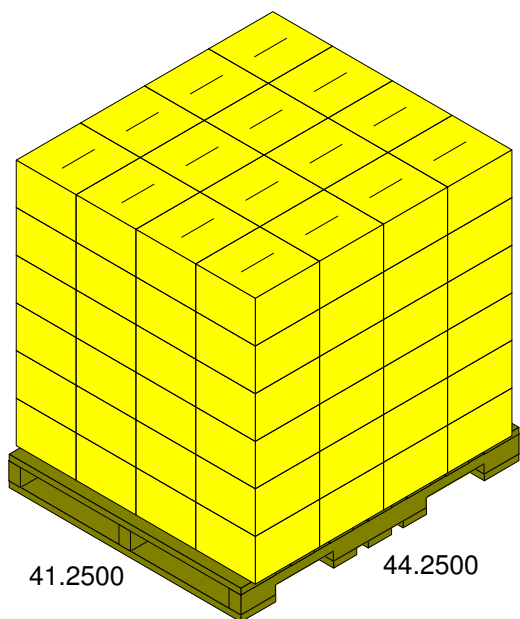


44.2500

GMA (Notched) 48.0000x40.0000x5.0000

	Shipper (ID)	Shipper (OD)	UnitLoad (Incl. Pal)
Ln:	10.7500 in	11.0625 in	44.2500 in
Wd:	10.0000 in	10.3125 in	41.2500 in
Ht:	6.5000 in	7.1250 in	47.7500 in
Net:		0.00 lb	0.00 lb
Grs:		0.00 lb	65.00 lb
Cube:	0.404 ft3	0.470 ft3	50.439 ft3
		Height Vert	

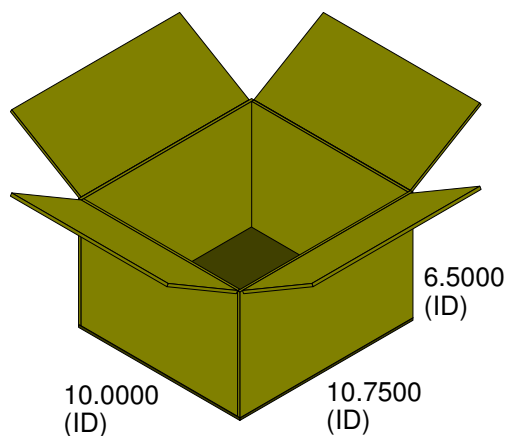
Shipper:		96
Area Efficiency:	0.00 %	95.07 %
Cubic Efficiency:	0.00 %	90.31 %
Cases per layer:		16
Layers/load:		6
Pattern:		Column
RSC Area:	5.18 ft2	497 ft2
Density (gr/cc):		0.0000



47.7500

41.2500

44.2500



10.0000
(ID)

10.7500
(ID)

6.5000
(ID)

Notes: