

BILL OF MATERIALS

Product: *RITE AID 3LB*

Pouch Specifications:

- Pouch is green, red, white, and blue
- Dimensions of pouch are: 7-1/2" W X 10-1/2"T
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled (3LB) on Repack machine
- Use program # 6 on the scales
- Set speed at 30 per minute

Case Specification:

- Case is brown corrugated with black print
- Print reads RITE AID on the sides
- Case inside dimensions are: 10-3/4 x 10 x 6-1/2

Packing Specification:

- 6 ct. pouches / case , packed horizontally into case
- Date code to be applied both to pouch and case
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
- The { EXP } means expiration which is three years (i.e. EXP 0212) The 0212 means the second month of the year 2009
- 96 cases/pallet stretch wrapped with outside pouch indicator. Every pallet to have bottom slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

Pallet Configuration:

- 16 cases per layer, column stacked 6 high = 96 cases per pallet

Rev: 00
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