

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Swab Test Carton Line**Number: **R12-PR-100-F015c**Owner: **Jeff Hill**Revision: **02**Effective Date: **6/02/2013**Page: **1 of 1****CARTON MACHINE SWAB TEST**

AREAS TO BE CLEANED	COMPLETED
1. SCREW DRIVE HOUSING	
2. TOP OF AMS	
3. AMS BELL HOPPER	
4. BLENDER	
5. ADAPTER FOR FILL FUNNEL	
6. FUNNEL COLLAR	
7. FUNNEL AUGER	
8. FILL FUNNEL	
9. FUNNEL GUIDE	
10. CHAIN	
11. BLOCKS	
12. SEAL GUIDE	
13. SEAL JAWS	
14. DATE CODER	
15. DISCHARGE GUIDES	
16. LONG CONVEYOR BELT	
17. PACKING TABLE	

NOTE: AFTER CLEANING AND PUTTING PARTS BACK ON

MACHINE THE AUGER NEEDS LINED BACK UP

ATTEN: MAINT. PERSONAL ONLY

CARTON MACHINE #
CLEANED BY:
DATE
TESTER
RESULT P/F
DATE

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