

MATERIAL HANDLER LOG _____ / _____ / _____

MgO Supply			Acid Supply			
#1 (P or B) ~ Feed : _____ Level : _____			CHECKS	07:00	11:00	15:00
#2 (P or B) ~ Feed : _____ Level : _____			Car, Chocks, Sign & Lock			
#3 (P or B) ~ Feed : _____ Level : _____			Tank Level graph			
	07:00	13:00	Pit & Pump House			
MgO rotary Valve check			Acid Line check			
Clean Mixing Pot			Acid at Digesters			
Call or Text RM switch requirements to Quality department by 11:00 am ~ initial _____ MgO-Y / N ~ Acid Y / N						

Air Compressor			Boiler Checks			
	07:00	15:00		07:00	11:00	15:00
Main Tank Pressure			Blow Down (yes / no)			
Test Water Drain Valve			Pressure - #1			
Oil Level Check			Pressure - #2			
Visual leak check			Water level on #1 / #2			
			Level in Boiler Feed Tank			
Air Compressor and Boiler check instructions are on Documentation center - Always refer to procedure with any questions						
Operator - _____ Time _____						

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|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-------|------------------------------------------------------------|--------------------------|-------|-------|-------|
| Night Shift                                                                                                                                                                                  | <b>MgO Supply</b>                                                                                  |       |                                                            | <b>Acid Supply</b>       |       |       |       |
|                                                                                                                                                                                              | #1 ( P or B ) ~ Feed : _____ Level : _____                                                         |       |                                                            | CHECKS                   | 19:00 | 23:00 | 03:00 |
|                                                                                                                                                                                              | #2 ( P or B ) ~ Feed : _____ Level : _____                                                         |       |                                                            | Car, Chocks, Sign & Lock |       |       |       |
|                                                                                                                                                                                              | #3 ( P or B ) ~ Feed : _____ Level : _____                                                         |       |                                                            | Tank Level graph         |       |       |       |
|                                                                                                                                                                                              |                                                                                                    | 19:00 | 01:00                                                      | Pit & Pump House         |       |       |       |
|                                                                                                                                                                                              | MgO rotary Valve check                                                                             |       |                                                            | Acid Line check          |       |       |       |
|                                                                                                                                                                                              | Clean Mixing Pot                                                                                   |       |                                                            | Acid at Digesters        |       |       |       |
|                                                                                                                                                                                              | <i>Acid tanks must be switched over every night ~ Initial and time of completion _____ - _____</i> |       |                                                            |                          |       |       |       |
|                                                                                                                                                                                              | <b>Air Compressor</b>                                                                              |       |                                                            | <b>Boiler Checks</b>     |       |       |       |
|                                                                                                                                                                                              |                                                                                                    | 19:00 | 03:00                                                      |                          | 19:00 | 23:00 | 03:00 |
| Main Tank Pressure                                                                                                                                                                           |                                                                                                    |       | Blow Down ( yes / no)                                      |                          |       |       |       |
| Test Water Drain Valve                                                                                                                                                                       |                                                                                                    |       | Pressure - #1                                              |                          |       |       |       |
| Oil Level Check                                                                                                                                                                              |                                                                                                    |       | Pressure - #2                                              |                          |       |       |       |
| Visual leak check                                                                                                                                                                            |                                                                                                    |       | Water level on #1 / #3                                     |                          |       |       |       |
|                                                                                                                                                                                              |                                                                                                    |       | Level in Boiler Feed Tank                                  |                          |       |       |       |
| Air Compressor and Boiler check instructions are on Documentation center - Always refer to procedure with any questions<br><div style="text-align: right;">Operator - _____ Time _____</div> |                                                                                                    |       |                                                            |                          |       |       |       |
| Manager's Initials                                                                                                                                                                           |                                                                                                    |       | Any issues need to be addressed on Shift Transition report |                          |       |       |       |