

	GILES CHEMICAL		
	COMPANY POLICY / PROCEDURE		
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	Author: Clark Williams	General Awareness	

**Giles Chemical
Repackaging Facility
Waynesville, NC**

Material: 3.7 mil Reverse printed polyester/polyethylene. Pouch suppliers have proprietary “additives” to this film, because this size requires the use of fragranced oil that cannot leak through the pouch or be smelled through the pouch and cannot ruin the art work on the pouch. Pouch must withstand a drop from one meter when full of Epsom salt and not burst.

Size : All sizing is +/- 2mm ONLY

Overall: 290mm X 225mm

Side Seam: 10mm

Gusset: K-style 76mm

Center of zipper to the top of the bag: 40mm

Ink/Art: Business Manager or customer will supply

Packaging: No more than 500 pouches per box. Zippers OPEN. Pouches will lay on their sides 25 facing to the right and then 25 facing to the left to make sure they lay flat and that the zippers remain open. Boxes will be of sufficient height/width/depth so that the pouches are not curled or cramped in the least. Boxes will be on a standard 48 X 40 pallet. 8 boxes to a layer and stacked 6 layers high. (48 cases per pallet) Boxes will be labeled with a minimum of product name and quantity and turned so the labels face outward. Pallets will be wrapped.



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TRAINING DOCUMENTATION

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