



# GILES CHEMICAL ~ PREMIER MAGNESIA

## Change Over

Title: **Select Brand 4#**

Number: **R12-CO-100-103**

Owner: **Ron Hall**

Revision: **0**

Effective Date: **10/10/12**

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# Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

**Product: *SELECT BRAND 4 LB CARTON***

### Carton Specifications:

- COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)
- Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- Carton reads Net WT 4lb. ( 1.81kg)
- CPU#: **0 15127 00168 7 Above Barcode SE-00168A**

### Case Specification:

- Case is brown corrugated with black print and is called 64 auto.
- Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

### Packing Specification:

- 6 ct. / case, packed vertically into case
- Quantity of Pallets: \_\_\_\_\_
- Date Code on Cartons: \_\_\_\_\_
- Date Code on Boxes: \_\_\_\_\_ **Plus Labels**

### Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

### Scale Information Breakdown:

Line #1:

Line #2:

Reject: \_\_\_\_\_

Reject: \_\_\_\_\_

Over: \_\_\_\_\_

Over: \_\_\_\_\_

Average: \_\_\_\_\_

Average: \_\_\_\_\_

Std. Dev. \_\_\_\_\_

Std. Dev. \_\_\_\_\_

Min. \_\_\_\_\_

Min. \_\_\_\_\_

Max. \_\_\_\_\_

Max. \_\_\_\_\_

**Controlled Document**