

# **BILL OF MATERIALS**

**Product:** *QUALITY KING 1 LB CARTON*

**Carton Specifications:**

- **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
- Dimensions of carton are: 2-3/4"W x 5-1/4 "D x 2-3/4"L
- Carton reads Net WT 1lb (454g)

**Carton Recipe:**

- Set carton machine at 80 per minute

**Case Specification:**

- Case is brown corrugated with red print and is called 12-1 carton corrugated
- Case has 12-1lb carton printed on outside of corrugated
- Case inside dimensions are: 10-1/2"W x 8-3/4"D x 11-1/2"L

**Packing Specification:**

- 12ct. / case , packed horizontally into case
- Date code to be applied both to carton and case
- 100 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
- Date code will be day of the month (i.e. 29 ) exp meaning month and year product expires (0414) it will appear at top of the carton and side of box (29EXP0414)
- Date code will also include product reference (i.e. 29EXP0414QK1)
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

**Pallet Configuration:**

- 20 cases per layer, stacked 5 high = 100 cases per pallet

**Rev: 00**

**Date: 09/27/2011**