

Test Procedure Manual

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Title: MEASUREMENT OF LOSS ON IGNITION FOR	No: <b>TP-25</b>	Rev: 0
WHOLE GRAIN MATERIALS		
Cancels & Supersedes No: None	Page No.: 1 of 1	Effective Date: 5-22-14

## 1. SCOPE

1.1 This method of test is intended for measuring the loss on ignition of whole grain, granular refractories.

## 2. APPARATUS

- 2.1 <u>Balance</u>, 200 g capacity, 0.0001 g sensitivity
- 2.2 Porcelain or platinum crucible, 50 ml capacity.
- 2.3 Electric muffle furnace capable of maintaining 1000°C temperature.
- 2.4 <u>Sample bottle</u>, air tight.
- 2.5 Desiccator.
- 2.6 Riffles and pans.

## 3. METHOD

- 3.1 Riffle approximately 100 g of sample material and place immediately in an air-tight sample container.
- 3.2 Ignite the empty crucible for one hour at 1000°C and cool to room temperature in a desiccator.
- 3.3 Weigh to the nearest 0.1 mg 10 to 25 g of sample and place in a tared platinum crucible.
- 3.4 Place crucible and sample in muffle at 1000°C and ignite overnight or to a constant weight.
- 3.3A Test at 400°C and 1000°C for unknown matrix samples.
- 3.5 Remove crucible from muffle. Cool in desiccator and weigh within 10-15 minutes.

## 4. CALCULATION

4.1 Calculate the loss on ignition as follows:

Loss in weight, grams, x 100	
Weight of sample, grams	= % Ignition Loss

NOTE: Unless sample is heated at 105-110°C to a constant weight, the LOI also includes moisture content.

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