

BILL OF MATERIALS

Product: *CARE 4 LB CARTON*

Carton Specifications:

- **COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)**
- Dimensions of carton are: 3-3/4"W x 9 "D x 3-3/4"L
- Carton reads Net WT 4lb (1.81kg)

Carton Recipe:

- Set carton machine at 80 per minute

Case Specification:

- Case is brown corrugated with black print and is called 64 auto.
- Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

Packing Specification:

- 6 ct. / case , packed vertically into case
- Date code to be applied both to carton and case
- Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton and side of box (29EXP0414)
- Date code will also include product reference (i.e. 29EXP0414CARE4)
- 100 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Rev: 00
Date: 09/27/2011