

	GILES CHEMICAL		
	COMPANY PROCEDURE		
	Bagger Calibration	Page : 1 of 3	Revision : ⁰¹
	Author: Selwyn Scoggin	Date : 05/27/09	
		Job Specific	

Personnel responsible:

Lead Operator and / or Salt Operator

Safety equipment:

All safety glasses and appropriate safety apparel is to be worn at all times.

Summary:

Calibration of the machine is necessary for proper operation. The goal is to provide the customer with consistent weights +/- 0.5 lbs. (on 50-lb bags)

Procedure:

- A. Preparation
 1. Stop the bagger and clean the scales. See cleaning procedure.
 2. Turn scale off (switch directly under screens)
 3. On the scale screen press the “main” button. (Top Screen)
 4. Press “config” button
 5. Press “weight controller” button
 6. Press “cal” button
 7. Press “next” button. Check that reading in upper right is 100
 8. Press “next” button again
 9. Press “cal-zero” button. Bar graph will advance from left to right, and weight reading will update.
 10. Press “lower weight” button. Weight reading will increase.
 11. Press “cal-wgt” button. Bar graph will advance from right to left. Weight reading should read 100.00 +/- 0.2.
 12. Press “raise weight” button. Weight reading should go to 0.00 +/- 0.2. If not repeat steps 8-10.
 13. Press “done” button.
 14. Press “main” button.
 15. Turn scale on (switch directly under screens)
 16. Scale is calibrated. You can now restart the machine.



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Revision : 01
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Job Specific

TRAINING DOCUMENTATION

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