



## GILES CHEMICAL ~ PREMIER MAGNESIA

### Company Procedure

Title: **Swab Test Auto Lines**

Number: **R12-PR-100-F015a**

Owner: **Brook Vaughn**

Revision: **04**

Effective Date: **07/21/15**

Page: **1 of 1**



## Swab Test Auto Lines

Swab tests are to be performed any time a line is being switched from scented salt production to unscented production. When performing a swab test follow *Residual Fragrance Test using TLC (R12-PR-100-015)*.

- Label a zip lock bag for each of the following 24 points to be swabbed.
- Wearing latex gloves roll each end of the swab on the station being swabbed, place in the zip lock bag labeled for that station and close seal.
- Submit bags to the Quality Unit for testing and wait for results before starting production on the line being tested.

- |                                    |                          |
|------------------------------------|--------------------------|
| 1. Bag Loader                      | <input type="checkbox"/> |
| 2. Zipper Opener                   | <input type="checkbox"/> |
| 3. Air Blast #1                    | <input type="checkbox"/> |
| 4. Bag Bottom Opening Air Blast #2 | <input type="checkbox"/> |
| 5. Bag Top Open Air Blast          | <input type="checkbox"/> |
| 6. Settling Table                  | <input type="checkbox"/> |
| 7. Bag Deflector                   | <input type="checkbox"/> |
| 8. Dust Remover Air Blast #4       | <input type="checkbox"/> |
| 9. Seal Bars                       | <input type="checkbox"/> |
| 10. Cooling Bars                   | <input type="checkbox"/> |
| 11. Discharge Deflector            | <input type="checkbox"/> |
| 12. Discharge Belt                 | <input type="checkbox"/> |
| 13. Bed of Auto                    | <input type="checkbox"/> |
| 14. Arm #1                         | <input type="checkbox"/> |
| 15. Arm #2                         | <input type="checkbox"/> |
| 16. Arm #3                         | <input type="checkbox"/> |
| 17. Arm #4                         | <input type="checkbox"/> |
| 18. Arm #5                         | <input type="checkbox"/> |
| 19. Arm #6                         | <input type="checkbox"/> |
| 20. Arm #7                         | <input type="checkbox"/> |
| 21. Arm #8                         | <input type="checkbox"/> |
| 22. Funnel                         | <input type="checkbox"/> |
| 23. Green Conveyor                 | <input type="checkbox"/> |
| 24. Packing Table                  | <input type="checkbox"/> |

Start Date: \_\_\_\_\_

End Date: \_\_\_\_\_

Cleaned By: \_\_\_\_\_

Date: \_\_\_\_\_

Tested By: \_\_\_\_\_

Date: \_\_\_\_\_

Results: **Pass / Fail**

Reviewed By: \_\_\_\_\_

Date: \_\_\_\_\_

### Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.