
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Dollar General Eucalyptus 2#	Number: R12-CO-100-020	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 06/01/12	Page: 1 of 1	

CHANGE OVER SHEET

Product: *DOLLAR GENERAL EUCALYPTUS 2#*

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

- ☐ **Line cleared of all prior product components and fragrance**

Pouch Specifications:

- Pouch is white, green, black, gray, and yellow
- **CPU# 0 84110 01015 9**

Pouch Machine Recipe:

- 6.80 grams of fragrance per pouch. (.75%)
- 20.40 grams for the three shot test.
- **BLACK BARREL EUCALYPTUS** from MANE in Wayne, NJ label says EUCALYPTUS
SPEARMINT MF#: 157381

Case Specification:

- Case is brown corrugated with green print

Packing Specification:

- 4 ct. pouches / case , packed horizontally into case
- Quantity of Pallets: _____
- Date Code on Pouches: _____
- Date Code on Boxes: _____
- **1st Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **2nd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **3rd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **4th Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**

Pallet Configuration:

- 20cases per layer, column stacked 6 high= 120 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____