

BILL OF MATERIALS

Product: *Life Peppermint Foot Soak 1lb. (454grams)*

Pouch Specifications:

- Pouch is light blue with yellow, white, red, green, and black. Pouch has picture of feet with blue flowers on front.
- Dimensions of pouch are: 7.50" Tall x 6.00" Wide x 2.50" Bottom Gusset
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled (1LB) on manual machine
- Add **baking soda** in the ribbon blender to feed in pouch with fragrance
- Ribbon blender feeder set at 500
- 4.54 grams of fragrance per pouch (1.0%)

Case Specification:

- Case is brown corrugated with red print and black bar code
- Case has Life Brand Epsom Salt Peppermint Foot Soak (Product Code 32-910LIFE along quantity 12 x 454 gram)
- Case dimensions are: 15W"x 7L"x 7.50H"

Packing Specification:

- 12 ct. pouches / case , packed horizontally into case
- Date code to be applied to both pouch and case
- Date code information will be year- Julian date = 9029 [9- meaning the year 0029-meaning the 29th day of the year]
- 120 cases/pallet corner board on each corner double stretch wrapped with outside pouch indicator.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap.
- Requires to be stacked on blue CHEP Canadian stringer pallets
- Pallets may not be double stacked in warehouse

Pallet Configuration:

- 15 cases per layer, column stacked 6 high = 90 cases per pallet

Fragrance Specifications

- Fragrance Manufacturer: Arylessence
- Label: Peppermint
- Drum Color: Blue
- Placard Identification: A-P
- Placard Color: Light Pink

Rev: 02
Date: 05/24/2011