
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Autopouches #3	Number: M14-PR-200-052	
	Owner: Sammy Joe Henson	Revision: 0	
	Effective Date: 06/30/2014	Page: 1 of 2	

1.0 Purpose

This procedure establishes the requirements for weekly preventive maintenance for Autopouches #3.

2.0 Scope

This procedure applies to Autopouches #3 at the Repackaging Facility. This procedure shall be performed weekly.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment



- Tools necessary for PM of autopouches

6.0 Procedure

- Clean up all salt inside and out.
- Clean gripper jaws.
- Check vacuum cups for wear and replace as necessary.
- Check vacuum lines for dust and blow out any trash or dust that is noticeable.
- Change all vacuum filters.
- Check all bearings for sticking/ not moving freely, if sticking replace as necessary (bolt size on mounting bearings are M3X20 SHCS A-2 and will be located in the PM box labeled Auto 3).
- Grease all grease fittings inside the cabinet with food grade grease and wipe off any excess grease.
- In back of cabinet, where cams are located, use Extreme grease on cam, Red grease on fitting, Chain Lube on all chains, and check the springs for wear.
- Change Teflon tape on seal bars and cooling bars.
- Check all door switches for salt build-up and blow them out with compressed air.
- Check the drive belt on the conveyor for wear and replace as necessary.

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12. Check leakage on scale.
13. Drain water from air tank in the back of the cabinet.
14. Wash with diluted Dawn detergent; do not get electrical switches wet.
15. Once finished with PM on the machine, PM the taper following *Taper Weekly PM (M12-PR-200-021)*.

7.0 Reference Documents

<i>Taper Weekly PM</i>	<i>(M12-PR-200-021)</i>
<i>PM Autopouches #3 form</i>	<i>(M13-PR-200-F052)</i>

8.0 Change Information

New Document

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