

# **BILL OF MATERIALS**

**Product: QUALITY CHOICE 4LB CARTON**

**Carton Specifications:**

- **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
- Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- Carton reads Net WT 4lb. ( 1.81kg)

**Carton Recipe:**

- Set carton machine at 80 per minute

**Case Specification:**

- Case is brown corrugated with black print and is called 64 auto.
- Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

**Packing Specification:**

- 6 ct. / case , packed vertically into case
- Date code to be applied both to carton and case
- Date code will be day of the month (i.e. 29 ) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP0414)
- Date code will also include product reference (i.e. 29EXP0414QC4)
- 100 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

**Pallet Configuration:**

- 20 cases per layer, stacked 5 high = 100 cases per pallet

**Revision: 00**  
**Date: 09/27/2011**