

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
Standard Operating Procedure	Page : 1 of 2	Revision : Date : 02/12/07
Author: Maintenance	Title: Lock Out Tag Out Load Tank No. 1 Mixer	

**Safety:** *All safety glasses and appropriate safety apparel is to be worn at all times.*

**Purpose or Objective:** *The purpose of this procedure is to define the process required to lock out the Load Tank No. 1 Mixer in the main facility at 102 Commerce Street*

**Procedure:** *The proper process to lockout Load Tank No. 1 Mixer is as follows:*

- 1. Notify all affected employees that the machine is being taken out of production.*
- 2. Locate Breaker Panel D1-A1 and appropriate breaker for Load Tank No. 1 Mixer*
- 3. Turn breaker for Load Tank No. 1 Mixer to the off position*
- 4. Attach breaker lock out device and multi lock out device*
- 5. ID tag with name, date and time*
- 6. Test start switch to ensure that Load Tank No. 1 Mixer is not operational*

*Proper procedure to return equipment to operation:*

- 1. Make sure all work is complete and all tools and maintenance equipment has been removed from the machine.*
- 2. Notify all affected employees that equipment is about to be put back into service.*
- 3. Remove ID tag with name, date and time*
- 4. Remove multi lockout device*
- 5. Remove breaker lock out device from breaker*
- 6. Engage breaker to the on position*
- 7. Ensure that equipment is operational and available to be returned to production*

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**TRAINING DOCUMENTATION**

	EMPLOYEE	TITLE	SIGNATURE	DATE
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