

# **BILL OF MATERIALS**

**Product:** *RITE AID 6LB. POUCH*

**Pouch Specifications:**

- Pouch is blue red white and green
- Dimensions of pouch are: L 12.25 x W 9.5 x 4.50 gusset
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled (6LB) on Leepack machine
- Use program #6 on the scales
- Set speed at 28 per minute

**Case Specification:**

- Case is brown corrugated with black print and barcode
- Case inside dimensions are: 9"W x 8-1/2"D x 19-1/2"L

**Packing Specification:**

- 6 ct. pouches / case , packed horizontally into case
- Date code to be applied both to pouch and case
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40<sup>th</sup> day of the year 2009
- The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
- No outside label required on case
- 50 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

**Pallet Configuration:**

- 10cases per layer, column stacked 5 high=50 cases per pallet

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