
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Form		
	Title: PM Autopouches #2	Number: M13-PR-200-F029	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 1	

	Clean out all-fill and wash out with water (remove cups and bottom plate.... Note: Do not allow motor to get wet!
	Steam clean gripper arm(s) and all linkages connecting gripper arms
	Clean all vacuum filters (be careful they will break)
	Check all vacuum cups for defects
	Grease all fittings on top and bottom and on cams
	Replace all grease caps on fittings
	Wash down machine using water on all stainless parts
	Clean door and all plexiglass panels with clean water only
	Inspect tape on sealing and cooling bars and replace as necessary
	Inspect discharge belt to ensure there is no salt under belt, it is tracking properly, and tension is appropriate to maintain proper operation
	Inspect floor and clean all salt from under machine and all-fill stand

Maintenance Signature: _____ Date: _____

Production Supervisor: _____ Date: _____

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