

# **REPACK PRODUCTION CHANGEOVER SHEET**

**Product: *DOLLAR GENERAL LAVENDER 2lb.***

Check each block below as the line is prepared for the run. Lead Operator/Supervisor is only authorized signature. By signing; you are taking full responsibility for the product.

€ **Line cleared of all prior product components and fragrance**

## **Pouch Specifications:**

- **COMPARE POUCH TO MASTER FOR ART WORK( Front and Back of Pouch)**
- Dimensions of pouch are: 6-6/8" W X 9-2/8"T
- Pouch fitted with gusseted bottom and zipper top

## **Pouch Machine Recipe:**

- Select program titled 2lb. on the manual machine
- 6.80 grams of fragrance per pouch. (.75%)

## **Case Specification:**

- Case is brown corrugated with purple print
- Case inside dimensions are: 8-1/2"W x 4"D x 9"L

## **Packing Specification:**

- 4 ct. pouches / case , packed horizontally into case
- date code information will consist of letters and numbers such as [A = meaning batch produced during that day ]the next character meaning the year packaged the next character will be a letter representing the month [i.e. A = January ] the net two characters will represent the day of the month [i.e. 22] and the last two characters represent what facility is manufacturing the bulk salt [i.e. AE ]when all put together it should read for example [A9C03AE ] march 3, 2009
- 240cases/pallet double stretch wrapped with outside pouch indicator. .
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

## **Pallet Configuration:**

- 20cases per layer, column stacked 9 high =180 cases per pallet

## **Fragrance Specifications**

- Fragrance Manufacturer: Mane
- Label: Lavender B
- Drum Color: Black
- Placard Identification: M-LB
- Placard Color: Dark Blue

**FRAGRANCE CHANGEOVER:**\_\_\_\_\_

Date of the run: \_\_\_\_\_

Signature of Lead Operator/Supervisor approving complete line set up:

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**\* This form will be turned in with the Repack production paperwork and kept on file in the Repack office as per procedure\***

Rev: 02  
Date: 08/01/2011