

DIGESTER LOG _____ / _____ / _____							
DAY SHIFT		8:00	10:00	12:00	14:00	16:00	18:00
1st digester limits = Sp. Gr. -1.380 ± 0.01 ~ pH - 3.50 ± 0.50 ~ MgO feed - 5 - 10 2nd digester = 1.380 to 1.400 - Sp. Gr. ~ 6.00 to 7.50 - pH							
ALL	Probe vs Paper						
	MgO Pots Cleaned						
SS	1st dig - Sp. Gr.						
	pH - 1st Digester						
	pH - 2nd Digester						
	MgO feed						
Middle	1st dig - Sp. Gr.						
	pH - 1st Digester						
	MgO feed						
LS	1st dig - Sp. Gr.						
	pH - 1st Digester						
	pH - 2nd Digester						
	MgO feed						
Mud & ML	Mud - Level						
	Mud - Sp. Gr.						
	Mud - Temp						
	Brine Storage Tank						
	Brine Feed Tank						
	Mother Liquor	-	-	-	-	-	-
Initial after each round							
NIGHT SHIFT		20:00	22:00	0:00	2:00	4:00	6:00
ALL	Probe vs Paper						
	MgO Pots Cleaned						
SS	1st dig - Sp. Gr.						
	pH - 1st Digester						
	pH - 2nd Digester						
	MgO feed						
Middle	1st dig - Sp. Gr.						
	pH - 1st Digester						
	MgO feed						
LS	1st dig - Sp. Gr.						
	pH - 1st Digester						
	pH - 2nd Digester						
	MgO feed						
Mud & ML	Mud - Level						
	Mud - Sp. Gr.						
	Mud - Temp						
	Brine Storage Tank						
	Brine Feed Tank						
	Mother Liquor						
Initial after each round							
Manager's Initials			Any issues need to be addressed on shift transition Sheet				