
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Dr. Teal's English 6#	Number: R12-CO-100-013	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 06/01/12	Page: 1 of 1	

CHANGE OVER SHEET

Product: DR TEAL 6 LB POUCH ENGLISH

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

☐ **Line cleared of all prior product components and fragrance**

Pouch Specifications:

- ☐ Pouch is dark blue ,black, red, green, white and pink
- ☐ **CPU: 8 11068 01049 4**
- ☐ Dimensions of pouch are W6.84"x T 12.25" x slid Gusset 3.50"

Case Specification:

- ☐ Case is brown corrugated with black print and barcode
- ☐ Case inside dimensions are: L 13.25" W 11" H 9"

Packing Specification:

- ☐ 6 ct. pouches / case , packed Horizontal (lay down) into case
- ☐ Quantity of Pallets: _____
- ☐ Date Code on Pouches: _____
- ☐ Date Code on Boxes: _____

Pallet Configuration:

- ☐ 14 cases per layer, column stacked 5 layers high = 70 cases per pallet

Quality Note: All operators must verify the pouch seal is not over sealed.

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject:_____

Over:_____

Average:_____

Std. Dev._____

Max:_____

Min:_____