Date:_____

Operator:_____

Product: *Smart Sense 1# FFS*   Line:_____

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the day or end of the product run.

Line Clearance:
- ☐ Pouches Removed ☐ Corrugated Materials Removed ☐ Labels Removed
- ☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Film Specifications:
- ☐ Film is white, black, blue and green.
- ☐ **CPU#: 8 83967 38804 2 Below Barcode PLD-A331F SE000353**
- ☐ Dimensions of pouch: 6.25"H x 3.25"W x 2.63"D

Case Specification:
- ☐ Case is brown corrugated with red print
- ☐ Case has Epsom Salt; 12 – 1lb Pouches
- ☐ Case dimensions: 5"H x 9"W x 10.25"D
- ☐ One 2x4 label attached to one side of the shipper. Label should include UPC#10883967388049

Packing Specification:
- ☐ 12 ct. pouches / case, packed horizontally into case ; 1,344 pouches per full pallet
- ☐ Quantity of Pallets: _____
- ☐ Date Code on Pouch: _____YJJJ EXP MMYY_____
- ☐ Date Code on Box/Label: _____YJJJ EXP MMYY

Pallet Configuration:
- ☐ 16 cases per layer, column stacked 7 high = 112 cases per pallet

Pouch Waste:
- ☐ Starting Inventory Balance:_____ + _____ + _____ = _____
- ☐ Total Used in Production:_____
- ☐ Pallet Markers:_____
- ☐ Wasted Labels: _____+_____ + _____+_____+_____=_____
- ☐ Compactor Form _____ _____ _____ _____ _____ Waste Percentage = _____
- ☐ Calculated Ending Inventory Balance:_____

Actual Ending Inventory: _____   Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

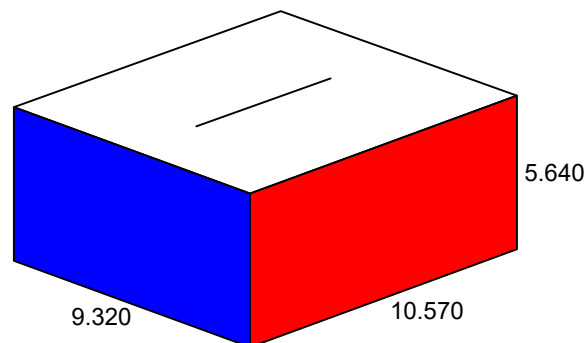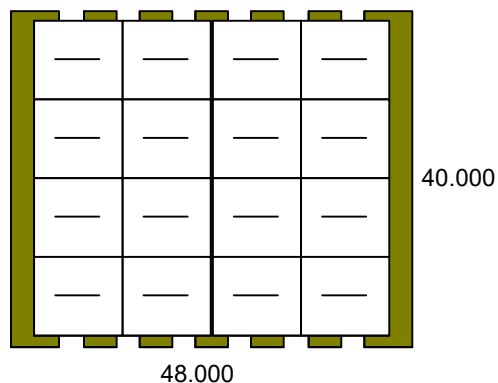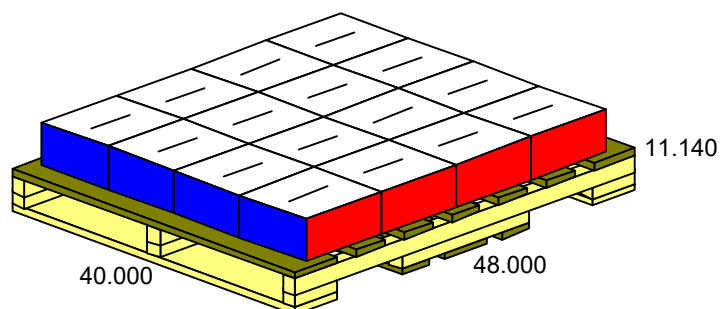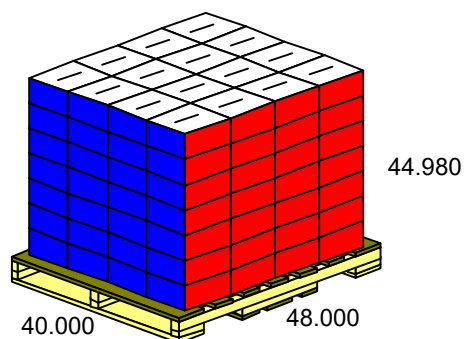Quality Signature: _____ Date: _____

Controlled Document

		Length	Width	Height		Net	Gross		Volume	
Box	(ID)	10.250	9.000	5.000	in	1.000	1.000	lb	0.27	cuft
Box	(OD)	10.570	9.320	5.640	in	1.000	1.000	lb	0.32	cuft
Product		42.280	37.280	39.480	in	112.000	112.000	lb	36.01	cuft
Load		48.000	40.000	44.980	in	112.000	162.000	lb	49.98	cuft

Product Name   Gile Chemical
Product Code   1lb 12pk Standup
Datafile Name   giles-1lb 12pk (10/20/2017)
Load Ref.   20 C

Cube Used	72.8 %	16	Box / Layer
Area Used	82.1 %	7	Layer / Load
Pallet type	48x40	112	Box / Load

CREATED BY: Matt Barber
DATE:10/20/17