

# **BILL OF MATERIALS**

**Product:** *DR TEAL 2LB PEPPERMINT FOOT SOAK*

## **Pouch Specifications:**

- Pouch is blue, white, green, black, purple
- Dimensions of pouch are: 7-1/2" W X 9-1/2"T
- Pouch fitted with gusseted bottom and zipper top

## **Pouch Machine Recipe:**

- Select program titled dr teal 3lb on the lee pack machine and 2lb. pouch on the manuel machine
- Use program #8 on the scales
- Set speed at 22 per minute
- Add baking soda in ribbon blender to feed into pouch with fragrance
- Ribbon blender feeder set at 500
- 6.80 grams of fragrance per pouch. (0.75%)

## **Case Specification:**

- Case is brown corrugated with black print
- Case will say therapeutic solutions peppermint foot soak
- Case inside dimensions are: 9 X 8 X 3-1/2
- Requires a printed 4x2 label on one end of each case

## **Packing Specification:**

- 4 ct. pouches / case , packed horizontally into case
- outside label required on each case
- date code information will consist of letters and numbers such as [A = meaning batch produced during that day ]the next character meaning the year packaged the next character will be a letter representing the month [i.e. A = January ] the net two characters will represent the day of the month [i.e. 22] and the last two characters represent what facility is manufacturing the bulk salt [i.e. AE ]when all put together it should read for example [A9C03AE ] march 3, 2009
- 144 cases/pallet corner boards on each corner and double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

## **Pallet Configuration:**

- 20 cases per layer, column stacked 12 high = 240 cases per pallet

## **Fragrance Specifications**

- Fragrance Manufacturer: Mane
- Label: Cooling Peppermint
- Drum Color: Black
- Placard Identification: M-CP
- Placard Color: Hot Pink

Rev: 01  
Date: 05/24/2011

