

# **CHANGE OVER AUTHORIZATION**

**Product: WALGREEN 3 + 1 CARTON**

Check each block below as the line is prepared for the run. Lead Operator/Supervisor is only authorized signature. By signing; you are taking full responsibility for the product.

€ **Line cleared of all prior product components and fragrance**

**Carton Specifications:**

- **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
- Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- Carton reads Net WT 4lb. ( 1.81kg)

**Carton Recipe:**

- Set carton machine at 80 per minute

**Case Specification:**

- Case is brown corrugated with black print
- Case has Walgreen Epsom salt 1lb FREE printed on outside
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

**Packing Specification:**

- 6 ct. / case , packed vertically into case
- Date code to be applied both to carton and case
- Date code will be day of the month (i.e. 29 ) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP0414)
- 100 cases/pallet double stretch wrapped with outside carton indicator. Every other pallet to have top slip sheet ( for double stacking )
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may be double stacked in warehouse

**Pallet Configuration:**

- 20 cases per layer, stacked 5 high = 100 cases per pallet

**PROMO:**

**Bonus Size 33% more free. Get 4lbs. for the price of 3 in Red and White**

Date of the run \_\_\_\_\_

Signature of the lead operator / supervisor approving complete line set up:

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**\*This form will be turned in with the repack production paperwork and kept on file in the Repack office as per procedure\***

**Rev: 00**  
**Date: 05/27/2011**