
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Procedure</b>		
	Title: <b>PM Fans</b>	Number: <b>M14-PR-200-053</b>	
	Owner: <b>Lee Cagle</b>	Revision: <b>00</b>	
	Effective Date: <b>07/28/2014</b>	Page: <b>1 of 1</b>	

## 1.0 Purpose

This procedure establishes the requirements for the monthly preventive maintenance for fans.

## 2.0 Scope

This procedure applies to the fans at the Repackaging Facility. This procedure shall be performed monthly at a minimum or as necessary.

## 3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

## 4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials/Equipment

- Tools necessary for PM of fans

## 6.0 Procedure

1. Disconnect fan from power source.
2. Remove and clean cover.
3. Clean fan blades to remove any dust.
4. Clean outside of fan.
5. Inspect fan for any signs of rust.
6. Replace cover.
7. Reconnect fan to power source.

## 7.0 Reference Documents

*PM Fans* (M14-PR-200-F053)

## 8.0 Change Information

New Document

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