

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Pennington 7#**Number: **R12-CO-100-018**Owner: **Jeff Hill**Revision: **0**Effective Date: **06/01/2012**Page: **1 of 1**

Change Over Sheet

Product: *Pennington 7# Pouch*

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet in to your supervisor.

- ☐ **Line cleared of all prior product components and fragrance**

Pouch Specifications:

- ☐ Pouch is black, green, yellow, red, blue, white and yellow
- ☐ **CPU #: 0 21496 28100 1**
- ☐ Dimensions of pouch: 13"H x 10"W x 3 7/8" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with black print
- ☐ Case has PENNINGTON EPSOM SALT; Product size: 6/7lb BAGS; Product UPC: 0-21496-28100-1; Vendor: 730028; Manf: # 397606; Barcode 0 21496 28100 1
- ☐ Case Dimensions: 8 3/8"H x 15 1/4"W x 13 3/4"D

Packing Specification:

- ☐ 6ct. pouches / case, packed horizontally into case
- ☐ Quantity of Pallets: _____
- ☐ Date Code on Pouch: _____ EXP MMYJ JJY
- ☐ Date Code on Box: _____ EXP MMYJ JJY

Pallet Configuration:

- ☐ 9 cases per layer, column stacked 5 high = 45 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject: _____

Over: _____

Average: _____

Std. Dev.: _____

Max: _____

Min: _____

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