

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Form**Title: **PM Autopouch 3**Number: **M14-PR-200-F052**Owner: **Sammy Joe Henson**Revision: **0**Effective Date: **06/30/2014**Page: **1 of 1**

	Clean Gripper jaws
	Check vacuum cups for wear and replace as necessary
	Check vacuum lines for dust and blow out any trash or dust that is noticeable
	Change all vacuum filters
	Check all bearings for sticking and replace as necessary
	Grease all fittings inside the cabinet with food grade grease
	In back of cabinet use Extreme grease on cam, Red grease on fitting, Chain lube on all chains, and check springs for wear
	Change Teflon tape on seal bars and cooling bars
	Check all door switches
	Check the drive belt on the conveyor for wear and replace as necessary
	Check leakage on scale
	Drain water from air tank in the back of the cabinet
	Wash with diluted Dawn detergent, DO NOT GET ELECTRICAL SWITCHES WET

Maintenance Signature: _____ Date: _____

Production Supervisor: _____ Date: _____

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