
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Dr. Teal's Chamomile Bi-lingual 3#	Number: R12-CO-100-025	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 06/01/12	Page: 1 of 1	

CHANGE OVER SHEET

Product: ***DR TEAL 3LB. CHAMOMILE Bi-Lingual***

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

☐ **Line cleared of all prior product components and fragrance?**

Pouch Specifications:

- Pouch navy, white, yellow, green, and black
- CPU#: **8 11068 01076 0**

Pouch Machine Recipe:

- 13.60 grams of fragrance per pouch. (1%)
- 40.80 grams of fragrance for the three shot weight test.
- **Black barrel from MANE in Wayne, NJ label says Chamomile MF#: 168342**

Case Specification:

- Case is brown corrugated with black print
- Requires a printed 4x2 label on one end of each case

Packing Specification:

- 4 ct. pouches / case , packed vertically into case
- Quantity of Pallets: _____
- Date Code on Pouch: _____
- Date Code On Box: _____
- **1st Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **2nd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **3rd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **4th Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**

Pallet Configuration:

- 16cases per layer, column stacked 9 high=144 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document