

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Target 8# Pouch**Number: **R17-CO-100-192**Owner: **Monte Plott**Revision: **04**Effective Date: **01/15/18**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: Target 8# Pouch

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is blue, white and red
☐ CPU#: **3 49580 39510 7 Above Barcode PLD-C331E SE000275**
☐ Dimensions of pouch: 13.75" H x 10.0 "W x 4.0" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with blue print
☐ Case has 8LB 4pack ESPOM SALT written on box along with Target UP and UP; Item # 245-07-0641
☐ There is a barcode 1 03 49580 39510 4 on each side of the box
☐ Case dimensions: 6.25"H x 13.375"W x 12.0"D

Packing Specification:

- ☐ 4 ct. pouches / case, packed horizontally into case; 216 pouches per full pallet.
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YYJJ EXP MMY
☐ Date Code on Box/Label: _____ YYJJ EXP MMY

Pallet Configuration:

- ☐ 9 cases per layer, 6 column stacked high = 54 cases per pallet
☐ Product should be packed on a red PECO pallet.

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____ + _____ + _____ = _____

☐ Total Used in Production: _____

☐ Pallet Markers: _____

☐ Wasted Labels: _____ + _____ + _____ + _____ + _____ = _____

☐ Compactor Form _____ Waste Percentage = _____

☐ Calculated Ending Inventory Balance: _____

Actual Ending Inventory: _____

Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

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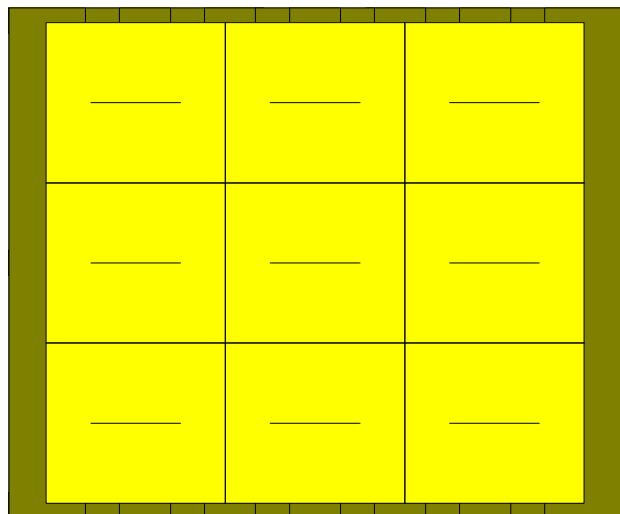


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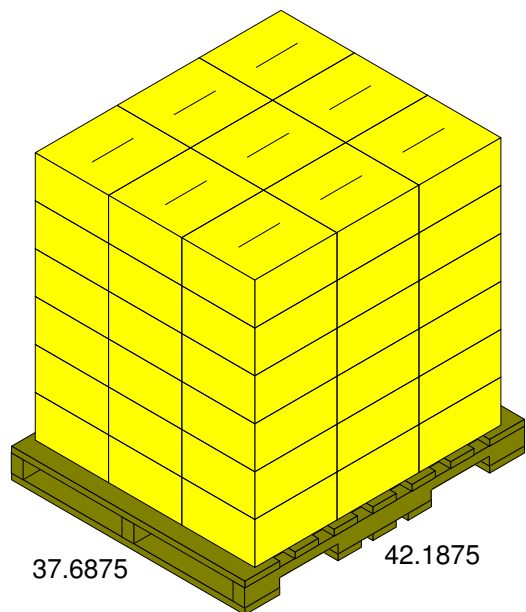
42.1875

37.6875

GMA (Notched) 48.0000x40.0000x5.0000

	Shipper (ID)	Shipper (OD)	UnitLoad (Incl. Pal)
Ln:	13.7500 in	14.0625 in	42.1875 in
Wd:	12.2500 in	12.5625 in	37.6875 in
Ht:	6.5000 in	7.1250 in	47.7500 in
Net:		0.00 lb	0.00 lb
Grs:		0.00 lb	65.00 lb
Cube:	0.634 ft3	0.728 ft3	43.935 ft3
		Height Vert	

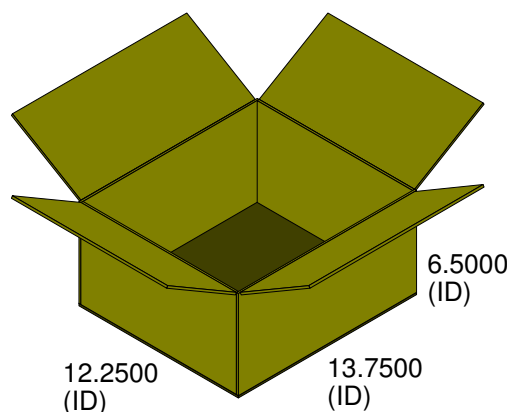
Shipper:		54
Area Efficiency:	0.00 %	82.81 %
Cubic Efficiency:	0.00 %	78.67 %
Cases per layer:		9
Layers/load:		6
Pattern:		Column
RSC Area:	7.28 ft2	393 ft2
Density (gr/cc):		0.0000



47.7500

37.6875

42.1875



12.2500
(ID)

13.7500
(ID)

6.5000
(ID)

Notes: