

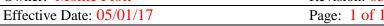
GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: Bilingual Calgon Mint Green Tea

Number: R14-CO-100-149 (C355F) 3#

Owner: Monte Plott Revision: 05





			Date:
			Operator:
Produ	ict: Bilingual Calgon	Mint Green	<i>Tea</i> (C355F) 3# Pouch Line:
authori		are taking full res	un. Lead Operator also Supervisor and/or Quality are the only ponsibility for the product. Form should be turned into the Productio un.
Line (Clearance:		
	If this is a fragrance change; ve	erify the line flush v	was completed and the fragrance is actually Mint Green Tea by smelling th
	first pouch. Verified by:		
		-	terials Removed Labels Removed
		☐ All Paperwork	Turned In Scent Barrel Removed and Weighed
	Specifications:		
	Pouch is Green and White w	ith Black and Gre	en writing
	CPU#: 8 15890 01435 4	1 : 1	20"D # C
D1	Dimensions of pouch: 10.5 I	Height x 7.25 Wid	e x 3.0" Bottom Gusset
	h Machine Recipe:	r c	1 (0.50%)
	Approximately 6.80 grams of		
	Approximately 20.40 grams		
	Fragrance: Takasago RZ-011		
	1 st Barrel Weight: BEG 2 nd Barrel Weight: BEG		
_	_	LD END	LB Ballel #
	Specification:	h blook maint	
П	Case dimensions: 6 "H x 10		III# C333F, Balcode 20813890014338
			e required. Label should include ID# C355 3PK, Lot# YYJJJ and
Ш			ENGLISH AND FRENCH)
Packii	ng Specification:		
		orizontally into ca	ase; 576 pouches per full pallet.
	Quantity of Pallets:		
			YYJJJ
	Date Code on Box:		
Pallet	Configuration:		
	24 cases per layer, column st	acked 8 high = 19	2 cases per pallet
Carto	n and Pouch Waste:	C	
	Starting Inventory Balance:	+	+ =
	Total Used in Production:		
	Pallet Markers:		
П			+=
			Waste Percentage =
Ш	Calculated Ending Inventory Balance	e:	
Actual Ending Inventory:			Percent Accounted for:
Operator Signature:			Date:
Supervisor Signature:			Date:
Ouality Signature:			Date: