

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Equate Citrus w/ Handle 2kg**Number: **R16-CO-100-179**Owner: **Monte Plott**Revision: **03**Effective Date: **01/15/18**Page: **1 of 1****\*\* 4.41 # Pouch Weight Sheet Required**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: Equate Citrus w/ Handle 2kg (4.41#) Pouch**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**

- ☐ *If this is a fragrance change; verify the line flush was completed and the fragrance is actually Citrus by smelling the first pouch.*  
Verified by: \_\_\_\_\_
- ☐ Pouches or Cartons Removed    ☐ Corrugated Materials Removed    ☐ Labels Removed  
☐ Pack and Stack Area Cleared    ☐ All Paperwork Turned In    ☐ Scent Barrel Removed and Weighed

**Pouch Specifications:**

- ☐ Pouch is White, brown, white, and blue. Pouch has a handle on right side.  
☐ CPU#: **6 28915 36411 8**  
☐ Dimensions of pouch: 12.25"H x 9.625"W x 3.00" Bottom Gusset

**Pouch Machine Recipe:**

- ☐ 15.00 grams of fragrance per pouch (0.75%)  
☐ 45.00 grams for the three shot weight check.  
☐ Fragrance: Arylessence Blue Barrel Grapefruit #AC 122219  
☐ 1<sup>st</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_  
☐ 2<sup>nd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_

**Case Specification:**

- ☐ Case is brown corrugated with black print Giles Item number BP25071GEN  
☐ Case dimensions: 6 1/4"H x 13 1/4"W x 12 1/4"D  
☐ Requires a printed 4x2 label on one side of each case. Label should include  
☐ 32-955EQ Equate Citrus W Handle 6 06 28915 36411 0

**Packing Specification:**

- ☐ Packed horizontally into case; pouches per case = 6; pouches per pallet = 324  
☐ Quantity of Pallets: \_\_\_\_\_  
☐ Date Code on Pouch: \_\_\_\_\_ YYJJJ  
☐ Date Code on Box: \_\_\_\_\_ YYJJJ

**Pallet Configuration:**

- ☐ 9 cases per layer, column stacked 6 high = 54 cases per pallet  
☐ Pallets must be blue Chep pallets

**Carton and Pouch Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Total Used in Production: \_\_\_\_\_  
☐ Pallet Markers: \_\_\_\_\_  
☐ Wasted Labels: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Compactor Form \_\_\_\_\_ Waste Percentage = \_\_\_\_\_  
☐ Calculated Ending Inventory Balance: \_\_\_\_\_

Actual Ending Inventory: \_\_\_\_\_ Percent Accounted for: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

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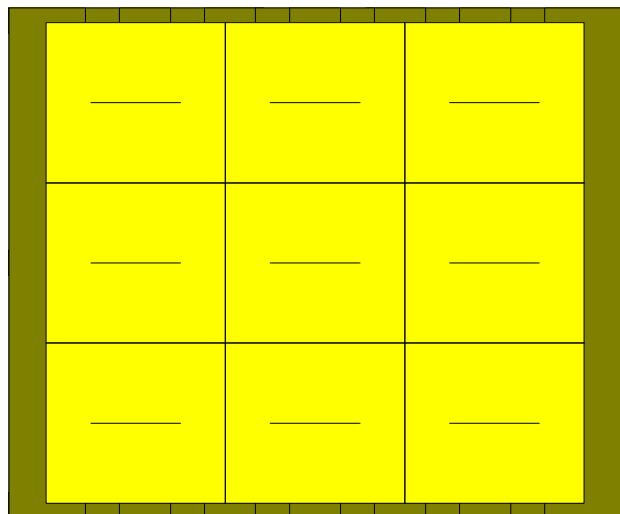


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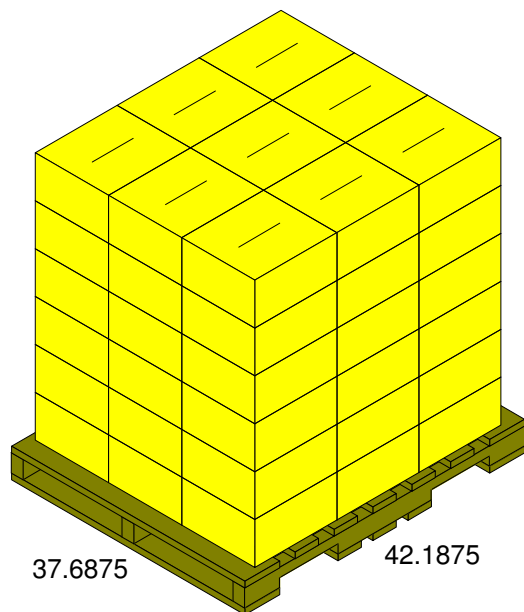
42.1875

37.6875

GMA (Notched) 48.0000x40.0000x5.0000

	Shipper (ID)	Shipper (OD)	UnitLoad (Incl. Pal)
Ln:	13.7500 in	14.0625 in	42.1875 in
Wd:	12.2500 in	12.5625 in	37.6875 in
Ht:	6.5000 in	7.1250 in	47.7500 in
Net:		0.00 lb	0.00 lb
Grs:		0.00 lb	65.00 lb
Cube:	0.634 ft3	0.728 ft3	43.935 ft3
		Height Vert	

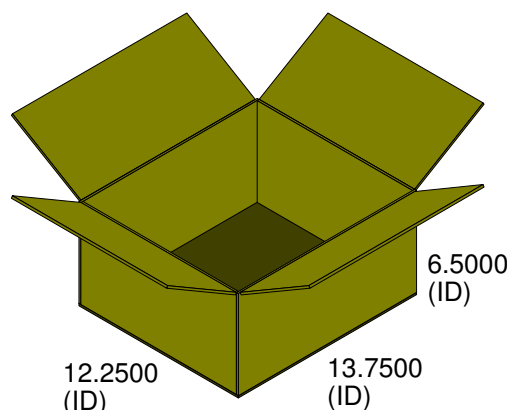
Shipper:		54
Area Efficiency:	0.00 %	82.81 %
Cubic Efficiency:	0.00 %	78.67 %
Cases per layer:		9
Layers/load:		6
Pattern:		Column
RSC Area:	7.28 ft2	393 ft2
Density (gr/cc):		0.0000



47.7500

37.6875

42.1875



12.2500  
(ID)

13.7500  
(ID)

6.5000  
(ID)

Notes: