
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Change Over</b>		
	Title: <b>Life Citrus 2Kg</b>	Number: <b>R12-CO-100-043</b>	
	Owner: <b>Ron Hall</b>	Revision: <b>0</b>	
	Effective Date: <b>06/01/12</b>	Page: <b>1 of 1</b>	

## CHANGE OVER SHEET

Product: ***LIFE CITRUS 2Kg***

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

☐ **Line cleared of all prior product components and fragrance?**

### Pouch Specifications:

- Pouch color: orange, red, white, picture of orange and lime halves
- CPU#: **0 57800 71901 4**

### Pouch Machine Recipe:

- 20.00 grams per pouch. (1%) Blue barrel GRAPEFRUIT II from ARYLESSENCE in Marietta, GA  
AC#: **122219**
- 60.00 grams for the three shot weight test.

### Case Specification:

- Case is brown corrugated with red print and black bar code

### Packing Specification:

- 6 ct. pouches / case , packed horizontal into case
- Quantity of Pallets: \_\_\_\_\_
- Date Code on Pouch: \_\_\_\_\_
- Date Code On Box: \_\_\_\_\_
- ☐ **1<sup>st</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**
- ☐ **2<sup>nd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**
- ☐ **3<sup>rd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**
- ☐ **4<sup>th</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_**

### Pallet Configuration:

- 9 cases per layer, column stacked 6 high=54 cases per pallet

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_