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|  | GILES CHEMICAL ~ PREMIER MAGNESIA | |  |
| | Change Over | | |
| | Title: Price Rite 4# | Number: R12-CO-100-101 | |
| | Owner: Ron Hall | Revision: 0 | |
| | Effective Date: 09/18/12 | Page: 1 of 1 | |

Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Product: PRICE RITE 4LB CARTON

Carton Specifications:

- **COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)**
- Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- Carton reads Net WT 4lb. (1.81kg)
- **CPU#: 0 41190 75381 9**

Case Specification:

- Case is brown corrugated with black print and is called 64 auto.
- Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

Packing Specification:

- 6 ct. / case , packed vertically into case
- Quantity of Pallets: _____
- Date Code on Carton: _____
- Date Code on Boxes: _____

Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

| | |
|----------------|----------------|
| Line #1: | Line #2: |
| Reject:_____ | Reject:_____ |
| Over:_____ | Over:_____ |
| Average:_____ | Average:_____ |
| Std. Dev._____ | Std. Dev._____ |
| Min. _____ | Min. _____ |
| Max. _____ | Max. _____ |

Controlled Document