	GILES CHEMICAL ~ PREMIER MAGNESIA	
	Company Procedure	
	Title: Repackaging PM Schedule of Equipment	Number: M13-PR-200-027
	Owner: Thomas Evans	Revision: 03
	Effective Date: 04/27/2017	Page: 1 of 2

1.0 Purpose

This procedure establishes the PM schedule for equipment at the Repackaging facility.

2.0 Scope

This procedure applies to all equipment at the Repackaging Facility. This procedure shall be performed monthly at a minimum or as necessary.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials and Equipment

- PM Book for equipment
- Proper PM procedure for equipment

6.0 Procedure


The following list of equipment will have preventive maintenance performed at the frequency listed.

List of equipment

Equipment	Asset Tag #	PM Frequency
Auto 1	10243	Monthly
Auto 2	10716	Monthly
Auto 3	10747	Monthly
Auto 4	10611	Monthly
Auto 5	10760	Monthly
Auto 6	10767	Monthly
Carton Machine 1	10737	Monthly
Carton Machine 2	10184	Monthly
Manual Line 1	10241	Monthly
#1 Air Compressor	10250	Monthly
#3 Air Compressor	10267	Monthly
#4 Air Compressor	10765	Monthly
Air Dryer #1	10245	Monthly

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Combi #1	10764	Monthly
Combi #2	10773	Monthly
Wall Fans 1-14	Multiple	Monthly
Dust Collector	10763	Monthly

7.0 Reference Documents

N/A

8.0 Change Information

Updated list of equipment/lines to match reality.

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