
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: HyVee 1#	Number: R12-CO-100-108	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 12/20/12	Page: 1 of 1	

Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Product: HY VEE 1 LB CARTON

Carton Specifications:

- COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)
- Dimensions of carton are: 2-3/4"W x 5-1/4 "D x 2-3/4"L
- Carton reads Net WT 1lb (454g)
- **CPU#: 0 75450 29720 1 Above barcode HV-29720A**

Case Specification:

- Case is brown corrugated with red print and is called 12-1 carton corrugated
- Case has 12-1lb carton printed on outside of corrugated
- Case inside dimensions are: 10-1/2"W x 8-3/4"D x 11-1/2"L

Packing Specification:

- 12ct. / case, packed horizontally into case
- Quantity of Pallets: _____
- Date Code on Carton: _____
- Date Code on Boxes: _____

Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____