

GILES CHEMICAL									
COMPANY PROCEDURE									
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uthor:	Jason Bumgarner	Job Specific							

#### **Personnel responsible:**

Lead Operator and / or Salt Operator

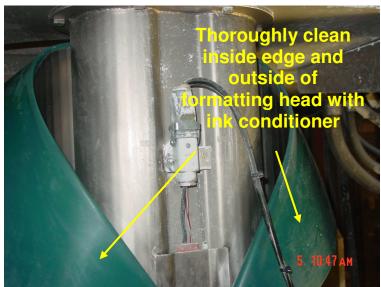
#### **Safety equipment:**

All safety glasses and appropriate safety apparel is to be worn at all times.

## **Daily Checks**

- Clean gripper head and heater bars with wet rag.
- Clean area around machine.
- Check conveyors for wear, alignment, etc.
- Clean formatting head with ink conditioner.
- Clean pinch rollers with ink conditioner (see Weekly Cleaning instructions for more detail)
- Clean eye mark sensor (see weekly cleaning for detailed instructions)
- Zero scales
   (see Shift Checklist for detailed instructions)







### **GILES CHEMICAL COMPANY PROCEDURE**

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## TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
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Author:

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Revision Number	Revision Date	Revision Author	Revision Description
00	10/15/07	JB	New Document
01	05/27/09	JB	Updated to new Company Format