GILES CHEMICAL CORPORATION							
COMPANY PROCEDURE							
	GCC Freight Purchase Order Paper Flow	Page	:	1 of 1	Date Revision	:	04/22/04
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Effective May 1, 2004 the following procedure will be used for Giles Chemical Corporation Freight Purchase Order Paperwork flow.

- Use 2-Part PO for freight.
- PO must indicate customer name, ship to location and authorized amount.
- Because of fluctuations in fuel surcharge percentages, logistics manager will ensure a current schedule has been forwarded to payables.
- PO remains with "office copy" of order until shipped.
- BOL number is noted on freight PO.
- When the load is shipped:
 - 1. Note the actual ship date on the PO.
 - 2. Staple the yellow copy to the order.
 - 3. Forward the white copy to payables (referenced with the BOL number and actual ship date).
- Payables will match PO to freight invoice and, if applicable, verify fuel surcharge amount with schedule forwarded from logistics manager.
- Any discrepancy will require the (signature) approval of the CSR or logistics manager.