

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
Standard Operating Procedure	Page : 1 of 3	Revision : Date : 10/31/2005
Author: Patrick Owen	Title: (00) Pressure Washing the K-S Filter Press	

Manuf-Press-04

Personnel responsible:

1. Lead Operator, Material Handler, Assistant Operator

Safety equipment:

Safety glasses and safety shoes.

Summary:

This is done rather infrequently, at the direction of Management, only when indications arise that the filtering is being slowed by minute particulate matter embedded in the weave of the press cloths.

The press has been washed and shut down following the previous run.

Procedure:

1.) TO PRESSURE WASH PRESS CLOTHS

- a) Locate the pressure washing machine and bring it to the press area.
- b) Connect a water hose (garden size) to the inlet side of the pressure pump and turn on water.
- c) Start the pressure washer.
- d) Proceed to the press catwalk with the wand end of the pressure washer hose.
- e) Manually spread the plates one at a time, washing each cloth surface with high pressure spray.
- f) Take care not to cut or injure the press cloths with the high pressure stream.
- g) Do not close the press. Leave it open until the next cycle.
- h) Return the pressure washer to the proper storage location.

THE PRESS IS NOW READY FOR THE NEXT RUN

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TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
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REVISION HISTORY

<u>Revision Date</u>	<u>Revision Number</u>	<u>Revision Description</u>
11/28/05	00	New Document