

	GILES CHEMICAL		
	COMPANY PROCEDURE		
	Screener Break Procedure	Page : 1 of 3	Revision : 00 Date : 3/13/2009
	Author: Patrick Owen Work Instruction		

Personnel responsible:

Lead Operator, Assistant Operator

Safety:

Safety shoes and safety glasses are required when working in the production area.

Summary:

When a screen breaks in the screener, wire may come loose and work its way through our system. This could contaminate our salt.

Procedure:

1. If a screen breaks in the screener, tan rubber balls will come out one or both of the reject chutes near the Assistant Operator's desk.
2. When the screen breaks, shut the crystallizers down and stop production (see appropriate procedures). Also stop the screener.
3. Inform Maintenance, so they can begin replacing the screen or screens.
4. Inspect all screws, chutes, and hoppers that the salt coming out of the screener goes to for pieces of wire.
5. Empty all hoppers and put the bags and/or sacks in the Quality Hold Area.
6. Inspect the Flexicon screw for pieces of wire wrapped around it.
7. After screens are replaced, production may start back up.
8. On start-up, run a sack of screened material and put it in Quality Hold before resuming normal production.
9. Inform the Plant Manager of the screen break.



**GILES CHEMICAL
COMPANY PROCEDURE**

Screener Break Procedure

Page : 2 of 3

Revision : 00
Date : 3/13/2009

Author: **Patrick Owen**

Work Instruction

TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				



Revision	:	00
Date	:	3/13/2009

Work Instruction

[illegible]