

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Equate Eucalyptus 2.72kg**Number: **R13-CO-100-114**Owner: **Monte Plott**Revision: **03**Effective Date: **4/09/2014**Page: **1 of 1**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: *Equate Eucalyptus 2.72kg (6#) Pouch***

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the day or end of the product run.

**Line Clearance:**

- ☐ *If this is a fragrance change; verify the line flush was completed and the fragrance is actually Eucalyptus by smelling the first pouch. Verified by: \_\_\_\_\_*
- ☐ Pouches or Cartons Removed      ☐ Corrugated Materials Removed      ☐ Labels Removed
- ☐ Pack and Stack Area Cleared      ☐ All Paperwork Turned In      ☐ Scent Barrel Removed and Weighed

**Pouch Specifications:**

- ☐ Pouch is green, yellow, white and red
- ☐ CPU#: **6 28915 01541 6**
- ☐ Dimensions of pouch: 12 1/4"H x 9 1/2"W x 3" Bottom Gusset

**Pouch Machine Recipe:**

- ☐ 27.24 grams of fragrance per pouch (1.0%)
- ☐ 81.70 grams for the three shot weight check.
- ☐ Fragrance: Arylessence Blue Barrel Eucalyptus Mint #AC 115307
- ☐ 1<sup>st</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_
- ☐ 2<sup>nd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_

**Case Specification:**

- ☐ Case is brown corrugated with black print
- ☐ Case has 32-937EQ; EQUATE SCENTED EPSOM SALT; EUCALYPTUS; 3 x2.72kg; Barcode 3 00 59934 90530 2
- ☐ Case dimensions: 7 1/2"H x 19 1/2"W x 9 1/4"D

**Packing Specification:**

- ☐ 3 ct. pouches / case, packed horizontally into case
- ☐ Quantity of Pallets: \_\_\_\_\_
- ☐ Date Code on Pouch: \_\_\_\_\_ YJJJ
- ☐ Date Code on Box: \_\_\_\_\_ YJJJ

**Pallet Configuration:**

- ☐ 15 cases per layer, column stacked 6 high = 90 cases per pallet
- ☐ Pallets must be blue Chep pallets

**Carton and Pouch Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_
- ☐ Total Used in Production: \_\_\_\_\_
- ☐ Pallet Markers: \_\_\_\_\_
- ☐ Ending Inventory Balance: \_\_\_\_\_
- ☐ Number of cases not making up a full pallet: \_\_\_\_\_
- ☐ Number of containers not making a full case: \_\_\_\_\_

**SHIFT ONE****SHIFT TWO**

Operator Signature/Date: \_\_\_\_\_ Operator Signature/Date: \_\_\_\_\_

Supervisor Signature/Date: \_\_\_\_\_ Supervisor Signature/Date: \_\_\_\_\_

Quality Signature/Date: \_\_\_\_\_ Quality Signature/Date: \_\_\_\_\_

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