
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Change Over</b>		
	Title: <b>Rexall Lavender 2Kg</b>	Number: <b>R12-CO-100-050</b>	
	Owner: <b>Ron Hall</b>	Revision: <b>0</b>	
	Effective Date: <b>10/01/12</b>	Page: <b>1 of 1</b>	

# Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

**Product: REXALL LAVENDER 2Kg**

## Pouch Specifications:

- Pouch color : lavender white blue and clear
- Box with pouches will say “rexall lavender 2kg” on outside of box
- Dimensions of pouch are: 9-3/4”W x 11”L
- Pouch fitted with gusseted bottom and zipper top
- **CPU#: 7 71058 04817 6**

## Pouch Machine Recipe:

- 20.00 grams of fragrance per pouch. (1%)
- 60.00 grams for the three shot weight test.
- blue plastic barrel from ARLYESSENCE in Marietta, GA label says SOOTHING LAVENDER  
**AC#:117874**

## Case Specification:

- Case is brown corrugated with black print and black bar code

## Packing Specification:

- 6 ct. pouches / case , packed vertical into case
- Bar coded label will have the lot number of the salt being used and the product sku #
- Outside label required on case placed on same side as date code
- Quantity of Pallets: \_\_\_\_\_
- Date Code on Pouch: \_\_\_\_\_
- Date Code on Boxes: \_\_\_\_\_ **Plus Labels** \_\_\_\_\_
- **1<sup>st</sup> Barrel Weight: BEG.** \_\_\_\_\_ **LB END** \_\_\_\_\_ **LB Barrel #** \_\_\_\_\_
- **2<sup>nd</sup> Barrel Weight: BEG.** \_\_\_\_\_ **LB END** \_\_\_\_\_ **LB Barrel #** \_\_\_\_\_
- **3<sup>rd</sup> Barrel Weight: BEG.** \_\_\_\_\_ **LB END** \_\_\_\_\_ **LB Barrel #** \_\_\_\_\_
- **4<sup>th</sup> Barrel Weight: BEG.** \_\_\_\_\_ **LB END** \_\_\_\_\_ **LB Barrel #** \_\_\_\_\_

## Pallet Configuration:

- 9 cases per layer, column stacked 6 high=54 cases per pallet

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_