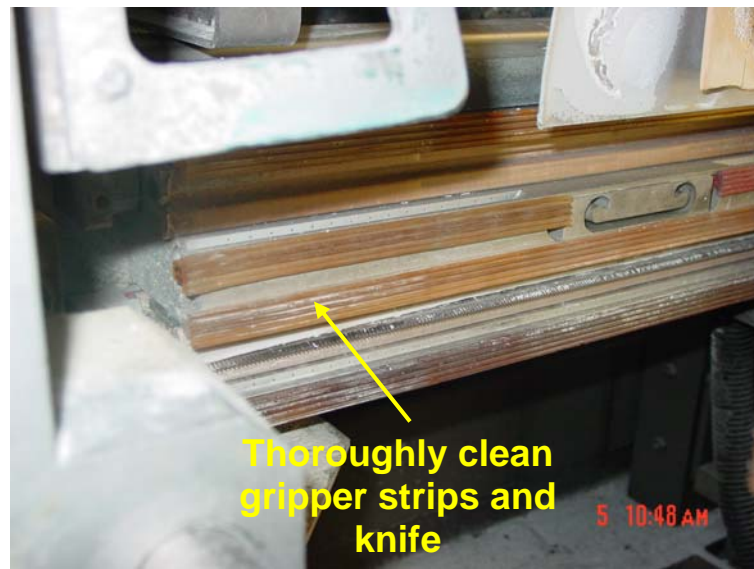
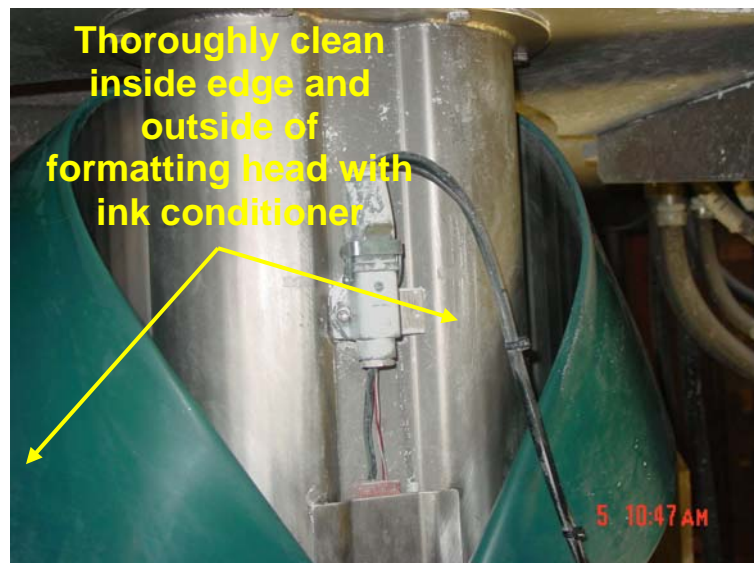
	<b>GILES CHEMICAL</b>		
	<b>STANDARD OPERATING PROCEDURE</b>		
	<b>Bagger - Daily Checks</b>	Page : 1 of 2	Revision : 1
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Author: Maintenance		Report #:	

## Daily Checks


- Clean gripper head and heater bars with wet rag.



- Clean area around machine.
- Check conveyors for wear, alignment, etc.
- Clean formatting head with ink conditioner.



- Clean pinch rollers with ink conditioner
  - (see Weekly Cleaning instructions for more detail)
- Clean eye mark sensor (see weekly cleaning for detailed instructions)
- Zero scales (see Shift Checklist for detailed instructions)

	<b>GILES CHEMICAL</b>		
	<b>STANDARD OPERATING PROCEDURE</b>		
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	Author: Maintenance		Report #:

## TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
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