

# **BILL OF MATERIALS**

**Product:** *DR TEAL 6LB POUCH*

**Pouch Specifications:**

- Pouch is dark blue, black, red, white, green, and pink
- Dimensions of pouch are: W6.84" x T 12.25"x slid Gusset 3.50"
- Flat bottom, side gusseted pouch with slider closer

**Pouch Machine Recipe:**

- Select program titled (6LB) on manual machine

**Case Specification:**

- Case is brown corrugated with black print and barcode
- Case inside dimensions are: L 13.25" W 11" H 9"

**Packing Specification:**

- 6 ct. pouches / case , packed vertically (standing up ) into case
- Date code to be applied both to pouch and case
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40<sup>th</sup> day of the year 2009
- The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
- No outside label required on case
- 55 cases/pallet double stretch wrapped with outside pouch indicator.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

**Pallet Configuration:**

- 11cases per layer, column stacked 5 high =55 cases per pallet

Rev:00

Date: 03/30/2011