

GILES CHEMICAL ~ PREMIER MAGNESIA

Company Form

Title: Incoming Pouch Specification Number: R12-PR-100-F013a

Owner: Eric Downs Revision: 8
Effective Date: 09/18/2017 Page: 1 of 1



Pouch Specification Checklist

Description:											
Vendor: Interflex Accredo PPT Bryce Other											
Lot #: Item #:											
Pas	S	Fai	il I				Speci	fication			
				•							
			G	Graphics Match Master Copy							
			Pr	Print Matches Master Copy							
			Si	Side Seals							
			Во	Bottom Seal							
			Т	Top of Dough Flush							
			10	Top of Pouch Flush							
			Ва	Barcode							
			Th	hickness of	of One Side: Interflex 4.63 mils = 0.1176 mm				mm	Actual #1:	
			Th	hickness of	of One Side: PPT 3.46 mils = 0.088 mm					Actual #2:	
			Th	nickness of	of One Side: Accredo 4.55 mils = 0.1155 mm				Actual #3:		
			Thickness of One Side: Bryce 3lb 3.52 mils = 0.089 m Bryce 6lb 4.52 mils = 0.115 m								
Thickness for pouches up to 4 lbs is approx 3.0 mils (0.0762 mm) - 3.5 mils (0.089 mm); 6 lbs and up is approx. 4.0 mils (0.1016 mm) - 4.5 mils (0.1143 mm).											
P/F					Actual Measurements (mm)					Section to be Measured	
			+/-	/- 3.17 mm						Zipper to Top of Pouch	
	+/- 3.17 mm									Overall Length	
+/- 3.17 mm										Overall Width	
Out of Specification Dimensions:											
Specifications not met:											
Quality Signature:									Date:		
Qual	Quality Reviewed:								Date:		