

BILL OF MATERIALS

Product: *WALGREEN EUCALYPTUS 3LB.*

Pouch Specifications:

- Pouch is green, black, red, and green leaves
- Dimensions of pouch are: 7-1/2" W X 10-1/2" T
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled 3lb pouch on the Manuel machine
- Add **aspartate mix** in the ribbon blender to feed in pouch with fragrance
- Ribbon blender feeder set at 800.
- 20.40 grams of fragrance per pouch. (0.50%)

Case Specification:

- Case is brown corrugated with green print
- Case inside dimensions are: 10-3/4x10x6-1/2

Packing Specification:

- 6 ct. pouches / case , packed horizontally into case
- The four digit julian date code to be applied both to pouch and case
- Date code information will be year-julian date = 9029 [9- meaning the year 029 - meaning the 29th day of the year]
- 96 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

Pallet Configuration:

16cases per layer, column stacked 6 high=96 cases per pallet

Fragrance Specifications

- Fragrance Manufacturer: Arylessence
- Label: Eucalyptus Duplication for Bath Salts
- Drum Color: Blue
- Placard Identification: A-ED
- Placard Color: Olive Green

Rev: 00
Date: 03/29/2011