
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: Bagger Daily Checks	Number: P12-PR-100-041	
	Owner: Jason Bumgarner	Revision: 2	
	Effective Date: 05/14/13	Page: 1 of 3	

1.0 Purpose

The purpose of this procedure is to establish that the bagger is very clean and will function flawlessly for each shift.

2.0 Scope

This procedure applies to all manufacturing workers.

3.0 Responsibility

Lead Operator and / or Salt Operator

4.0 Safety Considerations

All safety glasses and appropriate safety apparel is to be worn at all times.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.



5.0 Materials/Equipment

N/A

6.0 Procedure

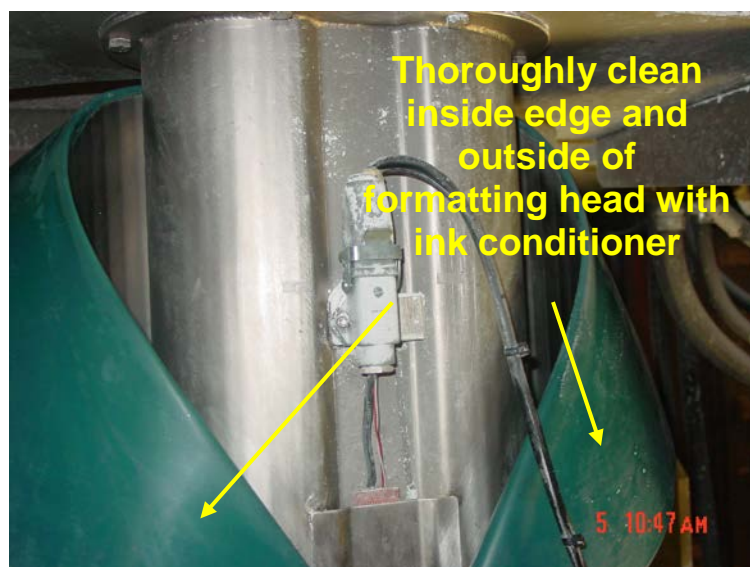
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Daily Checks

- Clean gripper head and heater bars with wet rag.
- Clean area around machine.
- Check conveyors for wear, alignment, etc.
- Clean formatting head with ink conditioner.
- Clean pinch rollers with ink conditioner (see Weekly Cleaning instructions for more detail)
- Clean eye mark sensor (see weekly cleaning for detailed instructions)
- Zero scales (see Shift Checklist for detailed instructions)



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7.0 Reference Documents

N/A

8.0 Change Information

Document review- updated format using new template and numbering system.

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