

GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: Harmon Lavender 3# Number: R12-CO-100-034

Owner: Jeff Hill Revision: 01
Effective Date: 05/13/2013 Page: 1 of 1



Date:

		Operator:
Produ	ct: Harmon Face Values Lavender 3# Pouch	Line:
authoriz	each block below as the line is prepared for the run. Lead Operator also ded signature. By signing; you are taking full responsibility for the product run.	
Line C	learance:	
	If this is a fragrance change; verify the line flush was completed and the fragrance. Verified by:	agrance is actually Lavender by smelling the first
	Pouches or Cartons Removed Corrugated Materials Removed La	abels Removed
	Pack and Stack Area Cleared $\ \square$ All Paperwork Turned In $\ \square$ Scen	t Barrel Removed and Weighed
Pouch	Specifications:	
	Pouch is lavender, white and black	
	CPU#: 0 76275 10106 3 Above Barcode Item# 201S048HRMLV	76-3LB
	Dimensions of pouch: 10 1/2"H x 7 1/2"W x 3" Bottom Gusset	
Pouch	Machine Recipe:	
	Add Aspertate mix in the ribbon blender to feed in pouch. Set ribbon Start Weight End Weight	blender to 800.
	6.80 grams of fragrance per pouch (0.50%)	
	20.40 grams for the three shot weight check.	
	Fragrance: Arylessence Blue Barrel Soothing Lavender #AC 117874	
	1 st Barrel Weight: BEGLB ENDLB Barrel #	
	2 nd Barrel Weight: BEGLB ENDLB Barrel #	
Case S	pecification:	
	Case is brown corrugated with blue print	
	Case dimensions: 6 1/2"H x 10 3/4"W x 10"D	
Packin	g Specification:	
	6 ct. pouches / case, packed horizontally into case	
	Quantity of Pallets:	
	Date Code on Pouch:	
	Date Code on Box:	
Pallet (Configuration:	
	16 cases per layer, column stacked 6 high = 96 cases per pallet	
Carton	and Pouch Waste:	
	Starting Inventory Balance:	
	Total Used in Production:	
	Pallet Markers:	
	Ending Inventory Balance:	
	Number of cases not making up a full pallet:	
	Number of containers not making a full case:	
Operat	or Signature: Date:	
	_	
Quality	y Signature: Date:	