

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
50 LB. TEC FILM	Page : 1 of 1	Revision : Date :
Title: 50 LB TEC FILM SPECIFICATIONS		

GILES CHEMICAL
WAYNESVILLE, NC

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POLY FILM SPECIFICATIONS

50 lb/22.7kg TEC EPSOM SALT

Material: 6.0 mil (0.006") +/- 10%
 Opacity = minimum of 1.8
 White opaque co-extruded polyethylene sheeting with UV inhibitor and differential slip.
 LLDPE blend with mLLDPE in the skins and HDPE in the core.

Coefficient of Friction, Film-to-Film: Inside: 0.20 to 0.35
 Outside: 0.40 to 0.60

Size: Film Width = 35 1/2" +/- 1/4"
 Repeat Length = 25 1/4 +/- 1/4"

Inks: PMS REFLEX BLUE
 BLACK
 Use low-slip inks that are scuff and fade resistant.

Printing: 2 colors face
 Unwind style #2
 Do not treat a minimum of 3" along each edge of the film.
 Skip between impressions: 2 1/2" border on top and bottom equaling 5-7" of untreated
 area between print impressions.
 UPC code: 6 62835 02050 1

Photo eye: 1/2" X 3" in Black
 Located 12 1/4" from center of film and 9 1/2" from bottom of imprint.

Perforations: 100 Micron perforations: two 5-6" strips, 4 1/2" to 9 1/2" from each edge

Rolls: 23 1/2" O.D. rolls (approx 500 lb, 2670 impressions)
 Wind on 3" I.D. cardboard cores, 35 1/2" wide.
 Roll edges to be flush with edge of core
 A sample imprint of each roll must be placed in an envelope and taped to the roll.

Packaging: 40" x 48" pallet, two rolls per pallet, laid down with cradles on top and bottom.
 Wrap each roll in plastic and use core plugs.
 Band, wedge and stretch wrap.
 Placards on each pallet stating vendor name, production date, product ID, impression

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