

See "Changing Loop Parameters on the DCS Monitoring System"

Area	Loop	LIN .dbf File	LIN Block	SL	Timebase	XP	TI	TD	Other
Primary Digester 1	pH	D.dbf	PIDPD1ph		3.2 Sec		5.00	20.00	5.00
Primary Digester 2	pH	D.dbf	PIDPD2ph		3 Sec		5.00	20.00	5.00
Primary Digester 1	Density	D.dbf	PIDPD1SG		1.385 Sec		0.00	0.01	0.00 on/off control, HL_OP 40.0, HR_SP 2.000
Primary Digester 2	Density	D.dbf	PIDPD2SG		1.385 Sec		0.00	0.01	0.00 on/off control, HL_OP 40.0, HR_SP 2.000
Crystallizer #1	Fine Salt Temp	c1.dbf	PIDC1FST		35 Sec		8.40	35.00	8.80
Crystallizer #1	Vacuum	c1.dbf	PIDC1Vac		0.9 Sec		1.70	24.00	3.00
Crystallizer #1	Level	c1.dbf	PIDC1Lvl		220 Min		20.00	20.00	5.00
Crystallizer #2	Fine Salt Temp	C2.dbf	PIDC2FST		35 Sec		8.40	35.00	8.80
Crystallizer #2	Vacuum	C2.dbf	PIDC2Vac		0.9 Sec		1.70	24.00	3.00
Crystallizer #2	Level	C2.dbf	PIDC2Lvl		220 Min		20.00	20.00	5.00
Crystallizer #3	Fine Salt Temp	C3.dbf	PIDC3FST		35 Sec		20.00	28.29	4.31
Crystallizer #3	Vacuum	C3.dbf	PIDC3Vac		0.9 Sec		1.70	24.00	3.00
Crystallizer #3	Level	C3.dbf	PIDC3Lvl		220 Min		20.00	20.00	5.00
Dryer #1	Exhaust Temp	Dryers.dbf	PIDD1EXT		45 Min		12.00	1.50	0.25
Dryer #2	Exhaust Temp	Dryers.dbf	PIDD2EXT		45 Min		12.00	1.50	0.25

Change Log

01/26/2006 Retuned PIDC3FST because steam valve has been adjusted

02/09/2006 Retuned PIDD2EXT because output moved to working analog Rack 0 Slot 11 Channel 2

02/13/2006 Used Dryer2 parameters for dryer 1 - rack 0 slot 10 Channel 1