
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Smart Choice 1#	Number: R12-CO-100-072	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 10/01/12	Page: 1 of 1	

Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Product: **SMART CHOICE 1 LB CARTON**

Carton Specifications:

- COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)
- Dimensions of carton are: 2-3/4"W x 5-1/4 "D x 2-3/4"L
- Carton reads Net WT 1lb (454g)
- CPU#: **7 52901 10044 9 Above Barcode SC-1044B**

Case Specification:

- Case is brown corrugated with red print and is called 12-1 carton corrugated
- Case has 12-1lb carton printed on outside of corrugated
- Case inside dimensions are: 10-1/2"W x 8-3/4"D x 11-1/2"L

Packing Specification:

- 12ct. / case , packed horizontally into case
- Quantity of Pallets: _____
- Date Code on Carton: _____
- Date Code on Boxes: _____

Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject:_____

Over:_____

Average:_____

Std. Dev._____

Max:_____

Min:_____