

**GILES CHEMICAL ~ PREMIER MAGNESIA****Change Over**Title: **Members Mark 7# Club 2 pack**Number: **R15-CO-100-165**Owner: **Monte Plott**Revision: **01**Effective Date: **09/01/2015**Page: **1 of 1**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: Members Mark 7# Club 2 pack**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**

- ☐ Pouches or Cartons Removed    ☐ Corrugated Materials Removed    ☐ Labels Removed  
☐ Pack and Stack Area Cleared    ☐ All Paperwork Turned In

**Pouch Specifications:**

- ☐ Pouch is green, yellow and white.  
☐ **This pouch has no barcode as it is packed inside a box.**  
☐ Dimensions of pouch: 13.0"H x 10.0 W x 4.0" Bottom Gusset

**Case Specification:**

- ☐ Case is green, yellow and white  
☐ Case has Members Mark brand and carries Barcode 0 78742 10376 1  
☐ Case dimensions: 6.7" H x 7.33" W x 8"D

**Packing Specification:**

- ☐ 2 ct. pouches / case, packed horizontally into case  
☐ Quantity of Pallets: \_\_\_\_\_  
☐ Date Code on Pouch: \_\_\_\_\_ YYJJJ EXP MMY  
☐ Date Code on Box: \_\_\_\_\_ YYJJJ EXP MMY (Printed by VideoJet)

**Pallet Configuration:**

- ☐ 20 cases per layer, column stacked 6 high 120 cases per pallet  
☐ Pallets must be built in the following manner. 1. Pallet 2. Slip sheet 3. Product 4. Slip sheet REPEAT

**Carton and Pouch Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_  
☐ Total Used in Production: \_\_\_\_\_  
☐ Pallet Markers: \_\_\_\_\_  
☐ Ending Inventory Balance: \_\_\_\_\_  
☐ Number of cases not making up a full pallet: \_\_\_\_\_  
☐ Number of containers not making a full case: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

**Scale Information Breakdown:**

Reject: \_\_\_\_\_

Over: \_\_\_\_\_

Average: \_\_\_\_\_

Std. Dev.: \_\_\_\_\_

Max: \_\_\_\_\_

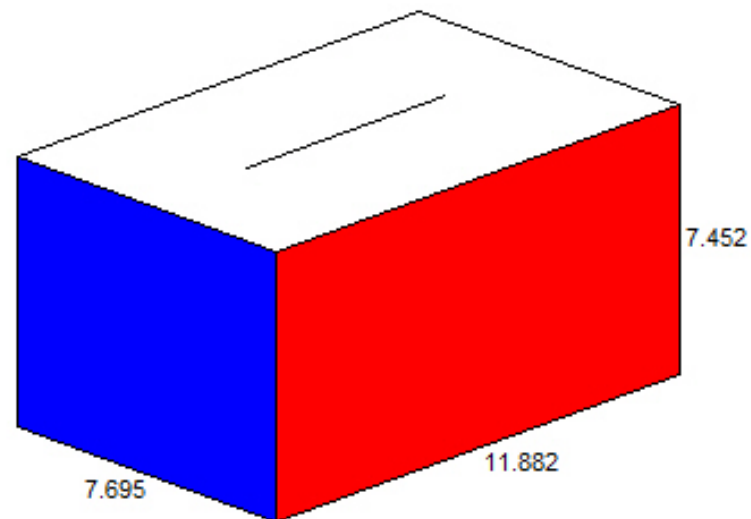
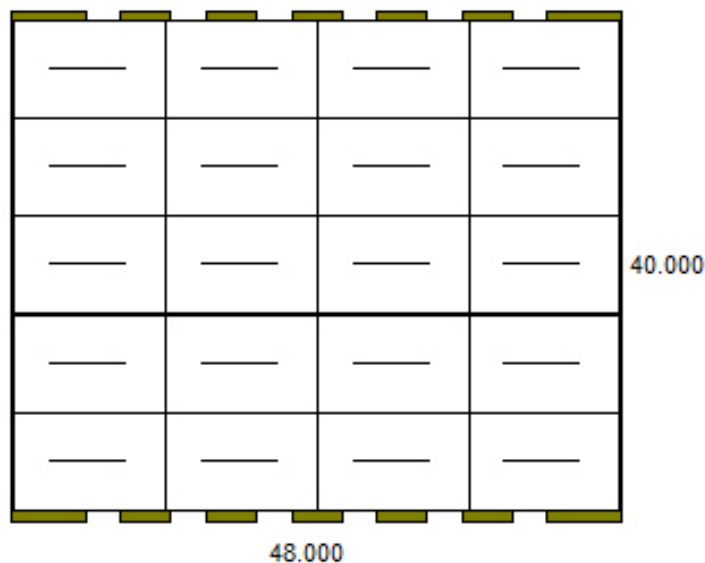
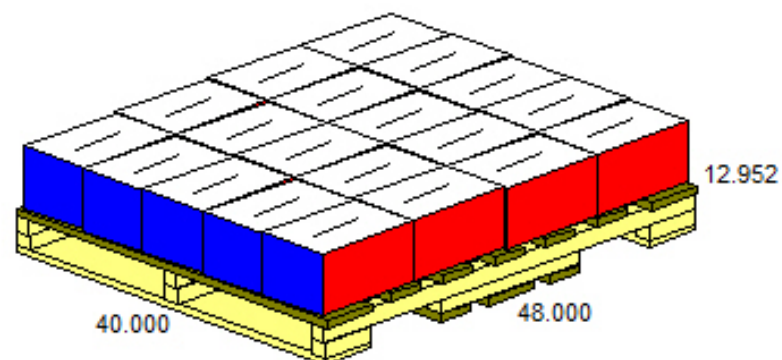
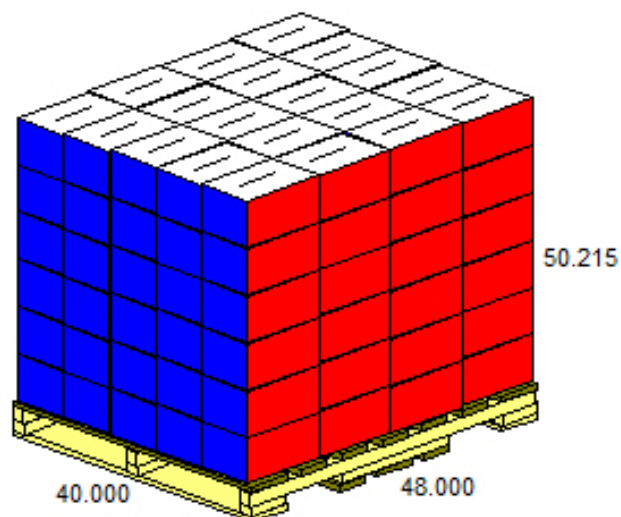
Min: \_\_\_\_\_

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Product Name	GILES 2-7 CLUB		
Product Code			
Datafile Name	2-7 club box (8/19/2015)		
Load Ref.	1 C		
Cube Used	86.0 %	20	Box / Layer
Area Used	95.2 %	6	Layer / Load
Pallet type	48X40	120	Box / Load

	Length	Width	Height	Net	Gross	
Box (OD)	11.882	7.695	7.452 in	14.000	14.000 lb	
Product	47.530	38.475	44.715 in	1680.000	1680.000 lb	
Load	48.000	40.000	50.215 in	1680.000	1730.000 lb	



This is an example of the standard CAPE report, using typical information and dimensions.

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These 6 lines can be customized with any information you need.