

BILL OF MATERIALS

Product: *DUANE READE 4LB.*

Pouch Specifications:

- Pouch is white, blue, black and gray
- Dimensions of pouch are: 7-11/16" W X 10-3/4" T
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled (4LB) on Leepack machine
- Use program # 4 on the scales
- Set speed at 30 per minute

Case Specification:

- Case is brown corrugated with black print
- Case inside dimensions are: 11- 1/16" W x 5-5/8" D x 16 - 5/8" L

Packing Specification:

- 6 ct. pouches / case , packed horizontally into case
- Date code to be applied both to pouch and cases
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
- The { EXP } means expiration which is three years (i.e. EXP 0212) The 0212 means the second month of the year 2009
- 63 cases/pallet **no corner board** on each corner double stretch wrapped with outside pouch indicator.
- Numeric order of production (i.e. 1,2,3,4) and date of manufacture to be written outside stretch wrap
- Do NOT double stack in warehouse

Pallet Configuration:

- 9 cases per layer, column stacked 7 high = 63 cases per pallet

Rev: 00

Date: 03/30/2011