	<b>GILES CHEMICAL</b>		
	<b>COMPANY POLICY / PROCEDURE</b>		
	<b>Food Grade Lubrication Procedure-Main Plant</b>	Page : 1 of 3	Revision : 00 Date : 11/24/09
	Author: <b>Robert Willis</b>	Job Specific	

**Safety:**


**All safety glasses and appropriate safety apparel is to be worn at all times. This includes wearing the appropriate protection for working at heights above six feet and using the appropriate lockout devices for production equipment.**

**Purpose:**

The purpose of this procedure is to define our lubrication policy as it relates to food grade areas of our Main Plant at 102 Commerce Street

**Procedure:**

- 1. Maintenance uses 195 Supertac food grade grease H-1 (No. 2) for all greasing applications in the Production Room (Discharge pumps at Crystallizers to finished product) where product introduction could occur. We also use pillow-blocks on all bearings and direct drive applications to isolate the bearings and gear box from the product application. Examples of application but not limited to the following: Form, Fill, and Seal bagger, Elevators 1, 2, 3, and 4, and all screw applications where product is conveyed.**
- 2. Maintenance uses 276 H-1 Food Grade Gear Oil (ISO-220) on all gear box applications in the area where product application could occur. We currently isolate with capture pans and pillow blocks on all applications.**

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## TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
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