

# **BILL OF MATERIALS**

**Product:** *OUR FAMILY 4LB.*

**Pouch Specifications:**

- Pouch is white with blue ,red , green and gold
- Dimensions of pouch are: 7-11/16" W X 10-3/4"T
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled (4LB) on Repack machine
- Use program # 4 on the scales
- Set speed at 30 per minute

**Case Specification:**

- Case is brown corrugated with black print
- Case inside dimensions are: 11- 1/16"W x 5-5/8"D x 16 – 5/8"L

**Packing Specification:**

- 6 ct. pouches / case , packed horizontally into case
- Date code to be applied both to pouch and case
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40<sup>th</sup> day of the year 2009
- The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
- Date code on outside of box will be two lines the top will be the date code the bottom will be (OUR FAM )
- 63 cases/pallet corner boards on each corner double stretch wrapped with outside pouch indicator. Every pallet to have bottom slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

**Pallet Configuration:**

- 9 cases per layer, column stacked 7 high=63 cases per pallet

Rev: 01  
Date: 03/30/2011