
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Procedure</b>		
	Title: <b>Adjusting the Powder Feeder</b>	Number: <b>R12-PR-100-016</b>	
	Owner: <b>Patrick Owen</b>	Revision: <b>01</b>	
	Effective Date: <b>05/29/13</b>	Page: <b>1 of 2</b>	

## 1.0 Purpose

The purpose of this procedure is to ensure the Powder Feeder is adjusted correctly for the use in products that require milk and honey, baking soda or aspartate.

## 2.0 Scope

This procedure applies to all products that require the use of powder additives.

## 3.0 Responsibility

The Lead operator performs the procedure. The operator/supervisor is responsible for the feeder to be correct and should be checked during change over procedures.

## 4.0 Safety Considerations

Steel toe shoes, safety glasses, hair net, and standard safety attire for the area. Individuals who are sensitive to scented salt product must inform their supervisor. Individuals who are working during production of scented salt must take extra precaution when handling product.

Safety is a condition of Employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials/Equipment

- Baking Soda
- Aspartate
- Appropriate Change Over Sheet
- Milk and Honey Mixture



## 6.0 Procedure

When running products that require powder additives, the feeder needs to be set for the product. A label is on the feeder control to assist with the set up.

1. If the product requires Aspartates or Milk and Honey Mixture adjust the feeder to “800”.
2. If the product requires Baking Soda, adjust the feeder to “500”.
3. All adjustments are made by pushing the “+” or “-” to rotate the readout dial.

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4. Verify the correct setting before beginning production of a product requiring additives.

## 7.0 Reference Documents

Associated *Change Over Sheet*

## 8.0 Amendment Record

Updated procedure using *SOP Template Instructions (Q12-PR-100-004)* and *Document Numbering (Q12-PR-100-003)* as well as added Milk and Honey

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