
 <b>PREMIER</b> <b>MAGNESIA, LLC</b>	<b>PREMIER MAGNESIA - GILES CHEMICAL</b>			
	<b>COMPANY POLICY</b>			
	<b>Product weight verification</b>	Page : 1 of 3	Revision : 01/09/2012 Date :	
Author: <b>Monte Plott</b>	Plant: <b>Repack</b>	Area: <b>Cartons/ Auto Pouchers</b>		

**Purpose:** Assure that all products being shipped to customer is within acceptable range for sale based on stated selling weight.

Weight verification should take place every five (5) minutes. Operator will need to make sure to tare out empty carton or pouch prior to taking weight measurement.

Weight measurement should be registered on the weight sheet for the appropriate product being ran. I.e. 4lb carton, 4# pouch etc

Operator should note the following items on the weight sheet with each measurement.

1. Time
2. Weight
3. Within limits
4. Whether an is adjustment made
5. Place dot on the chart to represent the weight taken.

Operator should strive to achieve targeted weight that was established using statistical sampling.



The targeted weight is represented by the middle line in the graph. Upper and lower control limits are also represented on the graph. One line above the target line (UCL) and one below the target line (LCL).

The line that is below the lower control limit (LCL) represents the quarantine line (QL). Any weight taken below the quarantine line should signal the operator to stop the machine. Once machine is stopped, operator should inform Supervisor of stoppage.

Operator and Supervisor should quarantine all product that was packaged since last acceptable weight check.

All quarantined product will be inspected and reweighed to assure that the product is acceptable for shipment. All product that is found below the quarantine weight limit will be opened and poured back to recover salt.

Product	Quarantine	LCL	Target	UCL
1.375 (22Ounce)	1.34	1.35	1.48	1.61
1 lb	.98	.99	1.02	1.05
2 lb	TBD	TBD	TBD	TBD
3 lb	2.96	2.99	3.10	3.21
4 lb	3.94	4.00	4.13	4.25
5 lb	TBD	TBD	TBD	TBD
6 lb	TBD	TBD	TBD	TBD

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## TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
1				
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