
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Life Peppermint Foot Soak 1#	Number: R12-CO-100-019	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 06/01/12	Page: 1 of 1	

Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Product: *Life Peppermint Foot Soak 1lb. (454grams)*

Pouch Specifications:

- Pouch is light blue with yellow, white, red, green, and black. Pouch has picture of feet with blue flowers on front. **CPU#: 0 57800 00280 2**
- Dimensions of pouch are: 7.50" Tall x 6.00" Wide x 2.50" Bottom Gusset
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Add **baking soda** in the ribbon blender to feed in pouch with fragrance
- Ribbon blender feeder set at 500
- 4.54 grams of fragrance per pouch (1.0%)
- 13.60 grams for the three shot weight check.
- **Fragrance:** Arylessence Blue Drum **Peppermint 1 AD133949**

Case Specification:

- Case is brown corrugated with red print and black bar code
- Case has Life Brand Epsom Salt Peppermint Foot Soak (Product Code 32-910LIFE along quantity 12 x 454 gram)
- Case dimensions are: 15W"x 7L"x 7.50H"

Packing Specification:

- 12 ct. pouches / case , packed horizontally into case
- Quantity of Pallets: _____
- Date Code on Pouch: _____
- Date Code on Box: _____
- **1st Barrel Weight: BEG.**_____ **LB END**_____ **LB Barrel #**_____
- **2nd Barrel Weight: BEG.**_____ **LB END**_____ **LB Barrel #**_____
- **3rd Barrel Weight: BEG.**_____ **LB END**_____ **LB Barrel #**_____
- **4th Barrel Weight: BEG.**_____ **LB END**_____ **LB Barrel #**_____

Pallet Configuration:

- 15 cases per layer, column stacked 6 high = 90 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

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