

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Incoming Pouch Specification**Number: **R12-QA-100-F013a**Owner: **Brook Vaughn**Revision: **06**Effective Date: **03/01/2016**Page: **1 of 1****Pouch Specification Checklist**

Description:					
Vendor: <input type="checkbox"/> Interflex <input type="checkbox"/> Accredo <input type="checkbox"/> PPT <input type="checkbox"/> Mondi <input type="checkbox"/> Other					
Lot #:			Item #:		
Pass	Fail	Specification			
		Graphics Match Master Copy			
		Print Matches Master Copy			
		Side Seals			
		Bottom Seal			
		Top of Pouch Flush			
		Barcode			
		Thickness of One Side: Interflex 4.63 mils = 0.1176 mm			Actual #1:
		Thickness of One Side: PPT 3.46 mils = 0.088 mm			Actual #2:
		Thickness of One Side: Accredo 4.55 mils = 0.1155 mm			Actual #3:
		Thickness of One Side: Mondi 4.55 mils = 0.1155 mm			
Thickness for pouches up to 4 lbs is 3.0 mils (0.0762 mm) - 3.5 mils (0.089 mm); 6 lbs and up is 4.0 mils (0.1016 mm) - 4.5 mils (0.1143 mm).					
P/F	Vendor Specs (mm)	Actual Measurements (mm)			Section to be Measured
	+/- 1/8"				Zipper to Top of Pouch
	+/- 1/8"				Overall Length
	+/- 1/8"				Overall Width
Out of Specification Dimensions:					
Specifications not met:					
Auditor Signature:				Date:	
Quality Signature:				Date:	

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