

GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: Taper Weekly PM - Repackaging Number: M12-PR-200-021

Owner: Robert Willis Revision: 2
Effective Date: 05/20/13 Page: 1 of 1



1.0 Purpose

The purpose of this procedure is to describe the maintenance requirements for the tapers.

2.0 Scope

Schedule: Weekly based on production availability.

3.0 Responsibility

Maintenance

4.0 Safety Considerations

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

N/A

6.0 Procedure

WEEKLY CLEANING OF THE TAPER (PM)

- 1. Check knives and clean where necessary
- 2. Oil the pad that the knives stop on
- 3. Clean machine and use compressed air to blow out all trash accumulated to the machine.

7.0 Reference Documents

N/A

8.0 Change Information

Document review – updated format using new template and numbering system.