SPECIAL CUSTOMER REQUIREMENTS #28

TO: PRODUCTION

FROM: SALES

DATE: 1/31/2006 (revised)

The following customer has special production and/or shipping

requirements:

CUSTOMER: KAY CHEMICAL

8300 CAPITAL DRIVE

GREENSBORO, NC 27409

PRODUCTION REQUIREMENTS:

SHIPPING REQUIREMENTS: Load 3700 GALLONS (40,000 LBS.) ITEM

#143004 MUST BE WRITTEN ON CERTIFICATE OF ANALYSIS.