1.	Check	weight	every	15	minutes.
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Check weight every 15 minutes.
Any single data point out of limits high or low

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PRODUCT	

3. Any 3 data points drifting high or low

Date	TIME (Hora)	Adjust	Operator			5.00	5.01	5.02	5.03	5.04	5.05	5.06	5.07	5.08	5.09	5.10	
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(Rev: 00 Date: 05/31/11)