

	GILES CHEMICAL		
	COMPANY POLICY / PROCEDURE		
	3 lb. Pouch Specifications	Page : 1 of 3	Revision : 02/18/2009 Date : 10/30/2008
	Author: Clark Williams	Job Specific	

**Giles Chemical**  
**Repackaging Facility**  
**Waynesville, NC**

**Material:** 3.7 mil Reverse printed polyester/polyethylene. Pouch suppliers have proprietary “additives” to this film, because this size requires the use of fragranced oil that cannot leak through the pouch or be smelled through the pouch and cannot ruin the art work on the pouch. Pouch must withstand a drop from one meter when full of Epsom salt and not burst.

**Size:** All sizing is +/- 2mm ONLY

**Overall:** 265mm X 187mm

**Side Seam:** 8mm

**Gusset:** K-style 70mm

**Center of zipper to the top of the bag:** 40mm – Zipper must be sealed to pouch as Such that it can not be pulled apart from the pouch. Zipper must be able to be resealed after opened.

**Ink/Art:** Business Manager or customer will supply

**Packaging:** No more than 500 pouches per box. Zippers OPEN. Pouches will lay on their sides 25 facing to the right and then 25 facing to the left to make sure they lay flat and that the zippers remain open. Boxes will be of sufficient height/width/depth so that the pouches are not curled or cramped in the least. Boxes will be on a standard 48 X 40 pallet. 8 boxes to a layer and stacked 6 layers high. (48 cases per pallet) Boxes will be labeled with a minimum of product name and quantity and turned so the labels face outward. Pallets will be wrapped.



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**TRAINING DOCUMENTATION**

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Job Specific

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