
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Shrink wrapper(s)	Number: M13-PR-200-030	
	Owner: Lee Cagle	Revision: 01	
	Effective Date: 07/31/2014	Page: 1 of 1	

1.0 Purpose

This procedure establishes the requirements for the monthly preventive maintenance of the shrink wrappers at the Repackaging facility.

2.0 Scope

This procedure applies to the shrink wrappers at the Repackaging facility. This procedure shall be performed monthly at a minimum or as necessary.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Tools necessary for PM of shrink wrappers

6.0 Procedure

1. Turn off power supply and unplug from receptacle on wall
2. Remove turn table 4-3/8" bolts from top and then screw 1/2" lifting eye into center of the table, take choker and shackle and using lifting eye remove with fork truck.
3. Check chain for proper lubrication and tension
4. Grease guide wheels (qt=4) with red grease
5. Check and clean photo eye switch
6. After completion of servicing; reverse sequence and re-install table

7.0 Reference Documents

PM Shrink Wrapper(s) form (M13-PR-200-F030)

8.0 Change Information

Changed the frequency which PM is to be performed.

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