
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Weight checker #1	Number: M13-PR-200-033	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 1	

1.0 Purpose

This procedure establishes the requirements for the weekly preventive maintenance for Weight checker #1.

2.0 Scope

This procedure applies to the weight checker #1 at the Repackaging Facility. This procedure shall be performed weekly.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Tools necessary for PM of air dryers

6.0 Procedure

1. Clean all rollers removing all salt.
2. Check belts on all 3 sections of machine (in feed, middle weight, and exit)
3. Make sure all salt is out from under conveyor including load cell on middle section.
4. Clean around all air and electrical connections
5. Check chain on conveyor and use air to blow out chain

7.0 Reference Documents-

PM Weight Checker #1 form (M13-PR-200-F033)

8.0 Change Information

New Document

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