
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Manual Line(s)	Number: M13-PR-200-035	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 2	

1.0 Purpose

This procedure establishes the requirements for the weekly preventive maintenance for Manual Lines #1, #2, #3, and #4.

2.0 Scope

This procedure applies to the manual lines #1, #2, #3 and #4 at the Repackaging Facility. This procedure shall be performed weekly.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Tools necessary for PM of air dryers



6.0 Procedure

Sealers:

1. Blow off machine
2. Remove Top plate(s) on in feed rail
3. Lower in feed rail
4. Check seal belts for wear or improper tracking
5. Clean in feed rail with steam cleaner and then finish by blowing off with air
6. After cleaning, reverse steps to re-install rails
7. Replace top covers on rail
8. Open front control panel with screwdriver, blow off with air, and then reinstall
9. If speed controllers available on sealer check to ensure they are not loose on motor

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AMS:

1. Remove fill funnel from AMS and clean
2. Remove auger from AMS and clean
3. Remove adapter piece from AMS and clean
4. Remove cover from top of AMS and blow out with air and check to ensure drive belt is in proper condition and tensioned correctly
5. Remove cover from front of AMS and oil chain if needed (lightly).
6. Blow AMS motor fan out with air.
7. Replace all covers removed in prior steps.

Hot Stamper:

1. Check for missing or loose bolts on head
2. Check air supply tube to see if leaking air
3. Check table for ink build-up
4. Clean off with air lightly-remove all dirt and debris from control panel-wash with wet rag lightly-do not let any water get in control box.

7.0 Reference Documents

PM Manual Line(s) form (M13-PR-200-F035)

8.0 Change Information

New Document

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