

**COMPANY POLICY** 

Waynesville

Slurry Determination of % Solids Pag

Plant:

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Date : 10/20/2011
Area: QC Lab

Revision

giles

**Purpose: Determine percent solids of slurry product** 

Lee Cagle

#### **Equipment:**

Weighing balance -- B440 Satorius

Author:

Gardner cup with lid

#### **Procedure:**

- 1. After recording data from slurry sample bottle shake sample until all settling has re-suspended.
- 2. Place empty Gardner cup with lid on balance and tare to zero.
- 3. Remove cup from balance, remove lid and fill cup to just below the top edge.
- 4. Replace lid on cup evenly.
- 5. Excess slurry should seep out the hole in the lid, if no slurry comes out hole then remove lid and add more slurry.
- 6. Wipe excess slurry off the cup and place back on the balance.
- 7. For Gabbs, Superior and Aspers use the **exact sequence** of the following formula for solids results:

weight (g) 
$$\div 10 - 7.20 \div 95\% \times 10 = \%$$
 solids

Example: 
$$128.20g \div 10 - 7.20 \div 95\% \times 10 = 59.16$$

For Martin Marietta (MM) and Tetra material divide the weight by 10 and use the % solids chart.



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### % SOLIDS CHART

% Solids	lbs/gal	% Solids	lbs/gal	% Solids	lbs/gal
40.0	10.82	50.0	11.68	60.0	12.67
40.5	10.85	50.5	11.72	60.7	12.74
41.0	10.90	51.0	11.76	61.1	12.78
41.5	10.95	51.5	11.80	62.0	12.87
42.0	10.99	52.0	11.85	62.3	12.92
42.5	11.05	52.5	11.90	62.5	12.94
43.0	11.09	53.0	11.94	63.0	12.99
43.5	11.11	53.5	11.99	63.4	13.03
44.0	11.15	54.0	12.03	64.0	13.07
44.5	11.20	54.5	12.09	64.2	13.09
45.0	11.25	55.0	12.14	64.3	13.10
45.5	11.29	55.5	12.20	65.0	13.17
46.0	11.33	56.0	12.25	65.4	13.21
46.5	11.37	56.5	12.30	65.6	13.23
47.0	11.41	57.0	12.35	67.1	13.36
47.5	11.45	57.5	12.40	67.6	13.41
48.0	11.50	58.0	12.46	68.2	13.47
48.5	11.54	58.5	12.51	68.5	13.50
49.0	11.59	59.0	12.56	68.8	13.53
49.5	11.63	59.5	12.62	69.1	13.59



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Author: Lee Cagle Plant: Waynesville Area: QC Lab

#### TRAINING DOCUMENTATION

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Revision Date	Revision Author	Revision Description
10/20/11	LC	New Document
	Date	Date Author