



GILES CHEMICAL ~ PREMIER MAGNESIA

Company Statement

Title: Repack Check Weigher Calibration	Number: R16-PL-100-002
Owner: Thomas Evans	Revision: 0
Effective Date: May 16, 2016	Page: 1 of 1



1.0

Purpose

The purpose of this statement is to describe the manner in which an automated check weigher is used on a production line in the Giles Repackaging facility. The statement will explain why the automated check weigher is not required to be calibrated on a routine basis.

2.0 Scope

A statement providing clarification as to why an automated check weigher is not required to be calibrated on a routine basis in the Giles Repackaging facility.

3.0 Statement

Pouch and carton machine automated check weighers are not the sole source of weight verification in the Giles Repackaging production process. These machines are merely a visual tool for the machine operator to monitor the weight of product being dispensed during a production run and aid in making machine adjustments accordingly. Therefore, these scales are not calibrated on a routine basis. Operators are required to perform all weight verifications on the monthly calibrated Mettler Toledo scales.

4.0 Change Information

New Document

Controlled Document

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