



|  |  |                               |   |
|--|--|-------------------------------|---|
|  | <b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>           |                               |  |
|  | <b>Company Procedure</b>                           |                               |   |
|  | Title: <b>Repackaging PM Schedule of Equipment</b> | Number: <b>M13-PR-200-027</b> |   |
|  | Owner: <b>Patrick Owen</b>                         | Revision: <b>02</b>           |   |
|  | Effective Date: <b>07/14/2015</b>                  | Page: <b>1 of 2</b>           |   |

## 1.0 Purpose

This procedure establishes the PM schedule for equipment at the Repackaging facility.

## 2.0 Scope

This procedure applies to all equipment at the Repackaging Facility. This procedure shall be performed monthly at a minimum or as necessary.

## 3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees

## 4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials and Equipment

- PM Book for equipment
- Proper PM procedure for equipment

## 6.0 Procedure



The following list of equipment will have preventive maintenance performed at the frequency listed.

### List of equipment

| Equipment         | Asset Tag # | PM Frequency |
|-------------------|-------------|--------------|
| Auto 1            | 10243       | Monthly      |
| Auto 2            | 10716       | Monthly      |
| Auto 3            | 10747       | Monthly      |
| Auto 4            | 10611       | Monthly      |
| Carton Machine 1  | 10185       | Monthly      |
| Carton Machine 2  | 10184       | Monthly      |
| #1 Air Compressor | 10250       | Monthly      |
| #2 Air Compressor | 10251       | Monthly      |
| #3 Air Compressor | 10267       | Monthly      |
| Air Dryer #1      | 10245       | Monthly      |
| Air Dryer #2      | 10286       | Monthly      |
| Wall Fans 1-14    | Multiple    | Monthly      |

### Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for the accuracy of the document.

|  |  |                               |   |
|--|--|-------------------------------|---|
|  | <b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>           |                               |  |
|  | <b>Company Procedure</b>                           |                               |   |
|  | Title: <b>Repackaging PM Schedule of Equipment</b> | Number: <b>M13-PR-200-027</b> |   |
|  | Owner: <b>Patrick Owen</b>                         | Revision: <b>02</b>           |   |
|  | Effective Date: <b>07/14/2015</b>                  | Page: <b>2 of 2</b>           |   |

## 7.0 Reference Documents

N/A

## 8.0 Change Information

Updated list of equipment/lines to match reality.

### Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for the accuracy of the document.