BILL OF MATERIALS

Product: *WALGREEN 1 LB CARTON*

Carton Specifications:
- Carton is light blue, white, black print
- Dimensions of carton are: 2-3/4"W x 5-1/4 "D x 2-3/4"L
- Carton reads Net WT 1lb (453g)
- Carton has W Epsom Salt WIC# 500384 and a barcode pre-printed with numbers 3 11917 10735 6

Carton Recipe:
- Set carton machine at 80 per minute

Case Specification:
- Case is brown corrugated with black print
- Case has 24 each, W Epsom Salt WIC# 500384 and a barcode pre-printed on outside with numbers 1 03 11917 10735 3
- Case inside dimensions are: 10-1/2"W x 8-3/4"D x 11-1/2"L

Packing Specification:
- 24 ct. / case , packed horizontally into case
- Date code to be applied both to carton and case
- 75 cases/pallet double stretch wrapped with outside carton indicator.
- Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP0414)
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

Pallet Configuration:
- 15 cases per layer, stacked 5 high = 75 cases per pallet