
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: Repackaging PM Schedule of Equipment	Number: M13-PR-200-027	
	Owner: Lee Cagle	Revision: 01	
	Effective Date: 07/26/2014	Page: 1 of 2	

1.0 Purpose

This procedure establishes the PM schedule for equipment at the Repackaging facility.

2.0 Scope

This procedure applies to all equipment at the Repackaging Facility. This procedure shall be performed monthly at a minimum or as necessary.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials and Equipment

- PM Book for equipment
- Proper PM procedure for equipment

6.0 Procedure

The following list of equipment will have preventive maintenance performed at the frequency listed.

List of equipment

Equipment	Asset Tag #	PM Frequency
Auto 1	10243	Monthly
Auto 2	10716	Monthly
Auto 3	10747	Monthly
Auto 3 Scales	10754	Monthly
Carton Machine 1	10185	Monthly
Carton Machine 2	10184	Monthly
AMS – Mini Feeder	10241	Monthly
AMS	10270	Monthly
AMS – Mini Feeder	10266	Monthly
AMS	10265	Monthly
Sealer –Zipper Model	10267	Monthly
Sealer	10259	Monthly
Sealer	10207	Monthly

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Sealer	10266	Monthly
Sealer –Zipper Model	10264	Monthly
Sealer	10248	Monthly
Stamper – Coder	10240	Monthly
Stamper – Coder	10260	Monthly
Stamper – Coder	10239	Monthly
Stamper – Coder	10283	Monthly
Taper #1	10186	Monthly
Taper #2	10187	Monthly
Taper #3	10703	Monthly
Taper #4	10246	Monthly
Taper #5	10205	Monthly
Taper #6	10269	Monthly
Taper #7	10258	Monthly
Taper #8	10244	Monthly
Taper #9	10711	Monthly
Taper #10	10745	Monthly
Taper #11	10749	Monthly
Costco Taper/Gluer	10742	Monthly
Costco Taper/Gluer	10713	Monthly
Weight Checker #1	10741	Monthly
Weight Checker #2	10718	Monthly
#1 Air Compressor	10250	Monthly
#2 Air Compressor	10251	Monthly
#3 Air Compressor	10267	Monthly
Air Dryer #1	10245	Monthly
Air Dryer #2	10286	Monthly
Shrink Wrapper #1	10702	Monthly
Shrink Wrapper #2	10247	Monthly
Dust Collector	10751	Monthly

7.0 Reference Documents

N/A

8.0 Change Information

Updated list of equipment and changed the format of the procedure.

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