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| GILES CHEMICAL CORPORATION | | |
| COMPANY PROCEDURE | | |
| Standard Operating Procedure | Page : 1 of 2 | Revision : Date : 02/12/07 |
| Author: Maintenance | Title: Lock Out Tag Out #1 MGO Rotary | |

Safety: *All safety glasses and appropriate safety apparel is to be worn at all times.*

Purpose or Objective: *The purpose of this procedure is to define the process required to lock out the #1 MGO Rotary in the main facility at 102 Commerce Street*

Procedure: *The proper process to lockout #1 MGO Rotary is as follows:*

1. *Notify all affected employees that the machine is being taken out of production.*
2. *Locate disconnect for #1 MGO Rotary*
3. *Turn disconnect to the off position*
4. *Install multi lockout device*
5. *ID tag with name, date and time*
6. *Test start switch to ensure that #1 MGO Rotary is not operational*

Proper procedure to return equipment to operation:

1. *Make sure all work is complete and all tools and maintenance equipment has been removed from the machine.*
2. *Notify all affected employees that equipment is about to be put back into service.*
3. *Remove ID tag with name, date and time*
4. *Remove multi lockout device*
5. *Turn disconnect to the on position*
6. *Ensure that equipment is operational and available to be returned to production*

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TRAINING DOCUMENTATION

| | EMPLOYEE | TITLE | SIGNATURE | DATE |
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