

## GILES CHEMICAL ~ PREMIER MAGNESIA

**Company Procedure** 

Title: Dr Teal's Chamomile 3# Number: R12-CO-100-024

Owner: Monte Plott Revision: 05
Effective Date: 05/01/2017 Page: 1 of 1



Product: Dr Teal's Chamomile 3# Pouch 04012-4PK  Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature.  Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. Spring you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the produce run.  Line Clearance:    If this is a fragrance change; verify the line flush was completed and the fragrance is actually Chamomile by smelling the first pouch. Verified by:   Pouch so Clearing Removed   Labels Removed   Labels Removed   Puck Specifications:   Puck and Stack Area Cleared   All Paperwork Turned In   Scent Barrel Removed and Weighed  Pouch Specifications:   Pouch is navy, white, yellow, green and black   CPU# 8 11068 01012 8     Quad Pouch has a Velcro Closure with the following Dimensions 6.75 Wide 11.0 High and 2.75 Flat Bottom  Pouch Machine Recipe:   13.66 grams of fragrance per pouch (1.0%)     40.80 grams for the three shot weight check   Fragrance: Mane Black Barrel Chamomile MF# 168342     Fragrance: Mane Black Barrel Chamomile MF# 168342     Paramerice: Mane Black Barrel Chamomile MF# 168342     Paramerice: Mane Black Barrel Chamomile MF# 168342     Paramerice: Mane Black Barrel Chamomile MF# 168342     Requires a printed 4x2 label on one side of each case or for the label to be printed on by a VideoJet. Label should include ID# 04012-4PK, Lortf YYJIJ and UPE# 10811068010125     Case dimensions: 6.58°H x 11.78°W x 6.78°D     Pack may be a subject of the printed of the printed on barcode Pallet Configuration:   YYJJ     Date Code on Box:   Label or Printed on barcode Pallet Configuration:   YyJJ     Date Code on Box:   Label or Printed on barcode Pallet Configuration:   Ywaste Percentage =   YyJJ     Pallet Configuration:   Ywaste Percentage =   YyJJ     Pallet Configuration:   Ywaste Percentage =   YyJJ     P			<b>Date:</b>	
Product: Dr Teal's Chamomile 3# Pouch 04012-4PK  Line:  Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.  Line Clearance:    If this is a fragrance change; verify the line flush was completed and the fragrance is actually Chamomile by smelling the first punch. Verified by:   Pouchs or Cartons Removed   Corrugated Materials Removed   Labels Removed   Pack and Stack Area Cleared   All Paperwork Turned In   Scent Barrel Removed and Weighed  Pouch Specifications:   Pouch is navy, white, yellow, green and black   CPU#: 8 11068 01012 8   Quad Pouch has a Velcro Closure with the following Dimensions 6.75 Wide 11.0 High and 2.75 Flat Bottom  Pouch Machine Recipe:   13.60 grams of fragrance per pouch (1.0%)   40.80 grams for the three shot weight check.   Fragrance: Mane Black Barrel Chamomile MF# 168342   18 Barrel Weight: BEG. LB END LB Barrel #     Case Specification:   Case is brown corrugated with black print   Case dimensions: 6 5/8"H x 11 7/8"W x 6 7/8"D  Packing Specification:   4 ct, pouches / case, packed horizontally into case: 644 pouches per full pallet.   Quantity of Pallets:   23 cases per layer, column stacked 7 high = 161 cases per pallet  Carton and Pouch Waste:   Starting Inventory Balance:   4 ct. pouches / case, packed horizontally into case: 644 pouches per full pallet.   Case in Production:   Pallet Configuration:   23 cases per layer, column stacked 7 high = 161 cases per pallet  Carton and Pouch Waste:   Starting Inventory Balance:   4 ct. pouches / case, packed horizontally into case: 644 pouches per full pallet.   Case in Production:   Pallet Configuration:   Case in Production:   Pallet Configuration:   Case				
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Case Specification:  Case is brown corrugated with black print  Case has Dr Teal's Epsom Salt Soaking Solution; 4- Net Wt. 3lbs (1.36kg) Bags  Requires a printed 4x2 label on one side of each case or for the label to be printed on by a VideoJet. Label should include ID# 04012-4PK, Lot# YYJJJ and UPC# 10811068010125  Case dimensions: 65/8"H x 11 7/8"W x 67/8"D  Packing Specification:  4 ct. pouches / case, packed horizontally into case; 644 pouches per full pallet.  Quantity of Pallets:  Date Code on Pouch:  TYJJJ  Date Code on Box:  Label or Printed on barcode  Pallet Configuration:  2 3c ases per layer, column stacked 7 high = 161 cases per pallet  Carton and Pouch Waste:  Starting Inventory Balance:  Pallet Markers:  Wasted Labels:  Pallet Markers:  Compactor Form  Calculated Ending Inventory Balance:  Percent Accounted for:  Operator Signature:  Date:  Date:  Date:  Date:  Date:  Date:		•	rel #	
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