
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Autopouches #1	Number: M13-PR-200-028	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 2	

1.0 Purpose

This procedure establishes the requirements for weekly preventive maintenance for Autopouches #1.

2.0 Scope

This procedure applies to Autopouches #1 at the Repackaging Facility. This procedure shall be performed weekly.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment



- Tools necessary for PM of autopouches

6.0 Procedure

1. Clean gripper jaws
2. Check springs on gripper arms for proper tension and attachment
3. Clean bushing(s) on gripper arms (both big hole and small)
4. Check black nylon bushing for wear and replace if necessary
5. Check vacuum cups for wear and replace as necessary
6. Check vacuum lines for dust and blow out any trash or dust that is noticeable
7. Change all vacuum filters (quantity of three)
8. Grease all fittings on moving parts
9. Change Teflon tape on seal bars and cooling bars
10. Check bag
11. Check leakage on scale (above platform toward machine.)

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7.0 Reference Documents

PM Autopouches #1 form (M13-PR-200-F028)

8.0 Change Information

New Document

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