
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Form</b>		
	Title: <b>Film Check – USP Film 50 Kg</b>	Number: <b>Q12-PR-100-F022c</b>	
	Owner: <b>Louis Martin</b>	Revision: <b>0</b>	
	Effective Date: <b>01/30/07</b>	Page: <b>1 of 1</b>	

GILES CHEMICAL CORPORATION  
WAYNESVILLE, NC

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REPLACES:

POLY FILM SPECIFICATION

**50 lb/22.7kg USP EPSOM SALT**

Material: 6.0 mil (0.006”) ±10%  
White opaque co-extruded polyethylene sheeting with UV inhibitor and differential slip. LLDPE blend with mLLDPE in the skins and HDPE in the core.

Coefficient of Friction, Film-to-Film:      Inside:      0.20 to 0.35  
   Outside:      0.40 to 0.60

Size      Film Width = 35-1/2” ± 1/4”  
            Repeat Length = 25”- 1/4 ± 1/4”

Inks:      PMS 485 RED BLACK  
            Use low-slip inks that are scuff and fade resistant.

Printing:      2 colors face.  
                    Unwind Style #2  
                    Do not treat 3” along each edge of the film.  
                    Skip treat between impressions: 2 1/2” border on top and bottom equaling 5” of untreated area between print impressions

Photo-eye:      1/2” x 3” in Black,  
                    Located 12-1/4” from center of film and 9-1/2” from bottom of Imprint

Perforations:      100 Micron perforations; two 3-5” strips, 4-1/2” to 9-1/2” from each edge.

Rolls:      23-1/2” OD Rolls (approx 500 lb, 2670 impressions)  
            Wind on 3” ID cardboard cores, 35-1/2 wide. Roll edges to be flush with edge of core.

Packaging:      48” x 40” pallet, two rolls per pallet, laid down with cradles on top and bottom.  
                    Wrap each roll in plastic and use core plugs  
                    Band, wedge and stretch wrap  
                    Placards on the side of each pallet stating;  
                            Vendor Name, Production Date, Product Id and Impression Count