

# **BILL OF MATERIALS**

**Product:** *REXALL EUCALYPTUS-MINT 4.41LB*

**Pouch Specifications:**

- Pouch color : green, blue, white, and orange
- Box with pouches will say “rexall eucalyptus-mint 2kg” on outside of box
- Dimensions of pouch are: 9-3/4”W x 11”L
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled shoppers 4.41lbs on the lee pack machine and 4.41lbs. on the manuel machine
- Use #8 on the scale and on the Manuel packs use shoppers 4.41lb.
- Set speed at 22 per minute
- 20.00 grams of fragrance per pouch. (1%)

**Case Specification:**

- Case is brown corrugated with black print and black bar code

**Packing Specification:**

- 6 ct. pouches / case , packed horizontal into case
- Date code to be applied both to pouch and case
- Date code information will be year-julian date = 9029 [9- meaning the year 029 – meaning the 29<sup>th</sup> day of the year ]
- Bar coded label will have the lot number of the salt being used and the product sku #
- Outside label required on case placed on same side as date code
- 54 cases/pallet double stretch wrapped with outside pouch indicator.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Requires to be stacked on blue CHEP Canadian stringer pallets
- Do not double stack in warehouse

**Pallet Configuration:**

- 9 cases per layer, column stacked 6 high=54 cases per pallet

**Fragrance Specifications**

- Fragrance Manufacturer: Arylessence
- Label: Eucalyptus Mint
- Drum Color: Blue
- Placard Identification: A-EM
- Placard Color: Light Blue

Rev: 01  
Date: 05/24/2011