

<b>GILES CHEMICAL CORPORATION</b>		
<b>COMPANY PROCEDURE</b>		
<b>CARTON MACHINE CLEAN UP</b>	Page : 1 of 1	Date : Revision : 10/2/2006
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### **Objective**

Provide proper instructions on how to clean the carton machines.

### **Scope**

Liquipak 800 Machines #1 and #2

### **Safety**

Proper eye protection and safety shoes are required for carton machine clean up.

### **Responsibility**

Machine Operator, Lead Operator, Repack Manager, and Maintenance

### **Procedure**

1. Turn off the machine main power switch (handle) in the "Off" position.
2. Vacuum the salt out from underneath the carriage.
3. Rinse it out with water twice a week.
4. Cover the salt limit switch at fill station with plastic bag as it contains electrical parts and water can not get inside it.
5. Wash the carriage down with water until all of the water is removed.
6. Wash the mandrels with water once a week.