
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Procedure</b>		
	Title: <b>PM Air Dryer(s)</b>	Number: <b>M13-PR-200-031</b>	
	Owner: <b>Lee Cagle</b>	Revision: <b>01</b>	
	Effective Date: <b>07/31/2014</b>	Page: <b>1 of 1</b>	

## 1.0 Purpose

This procedure establishes the requirements for the monthly preventive maintenance of the air dryer(s) for the compressed air system.

## 2.0 Scope

This procedure applies to the air dryer(s) for the compressed air system at the Repackaging Facility. This procedure shall be performed monthly at a minimum or as necessary.

## 3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

## 4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials/Equipment

- Tools necessary for PM of air dryers

## 6.0 Procedure

1. Turn off power supply and unplug from receptacle on wall
2. Blow grill out on both front and back with air.
3. Wash with water hose if required for proper cleaning
4. After cleaning ensure that air dryer is powered up and operating properly

## 7.0 Reference Documents

*PM Air Dryer(s) form (M13-PR-200-F031)*

## 8.0 Change Information

Changed the frequency which PM is to be performed.

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