

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Pennington 7# 4 Pack**Number: **R15-CO-100-167**Owner: **Monte Plott**Revision: **04**Effective Date: **01/15/18**Page: **1 of 1**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: *Pennington 7# Pouch 4 Pack***

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**

- ☐ Pouches or Cartons Removed    ☐ Corrugated Materials Removed    ☐ Labels Removed  
☐ Pack and Stack Area Cleared    ☐ All Paperwork Turned In

**Pouch Specifications:**

- ☐ Pouch has a floral top over a beige bottom  
☐ CPU#: **0 21496 28100 1**  
☐ Dimensions of pouch: 13"H x 10"W x 3 7/8" Bottom Gusset

**Case Specification:**

- ☐ Case is brown corrugated with black print  
☐ Case has PENNINGTON EPSOM SALT; Product size: 4/7lb BAGS; Product UPC: 0-21496-28100-1; Vendor: 730028; SAP#: 100524479; Barcode 3 00 21496 28100 2  
☐ Case dimensions: 6.56" H x 15.25"W x 11.375"D  
☐ SAP # can be overlaid with a 2x4 label with new number if necessary on both sides of the box.

**Packing Specification:**

- ☐ 4 ct. pouches / case, packed horizontally into case; 240 pouches per full pallet.  
☐ Quantity of Pallets: \_\_\_\_\_  
☐ Date Code on Pouch: \_\_\_\_\_ YYJJ EXP MMY  
☐ Date Code on Box: \_\_\_\_\_ YYJJ EXP MMY

**Pallet Configuration:**

- ☐ 10 cases per layer, column stacked 6 high = 60 cases per pallet

**Carton and Pouch Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Total Used in Production: \_\_\_\_\_  
☐ Pallet Markers: \_\_\_\_\_  
☐ Wasted Labels: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Compactor Form \_\_\_\_\_ Waste Percentage = \_\_\_\_\_  
☐ Calculated Ending Inventory Balance: \_\_\_\_\_

Actual Ending Inventory: \_\_\_\_\_

Percent Accounted for: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

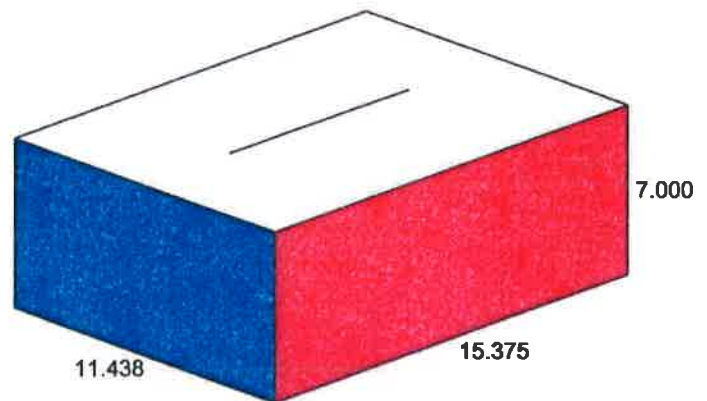
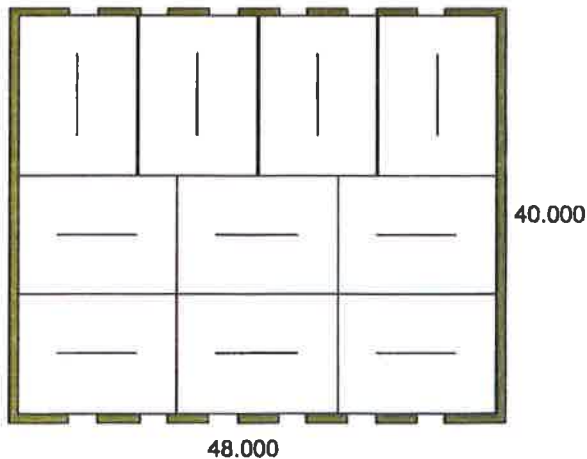
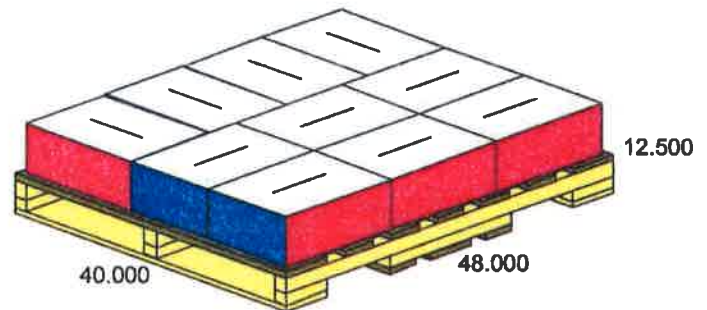
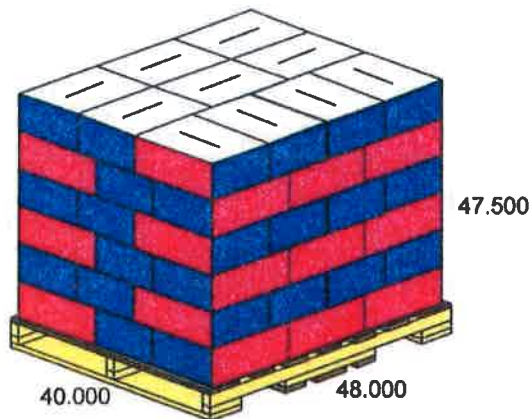
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Product Name	Giles Chemical		
Product Code	BP20112PEN4PK		
Datafile Name	bp20112pen4pk (12/20/2017)		
Load Ref.	1 I		
Cube Used	86.4 %	10	Box / Layer
Area Used	91.6 %	6	Layer / Load
Pallet type	48X40	60	Box / Load

		Length	Width	Height	Net	Gross	Volume
Box	(ID)	14.875	10.938	6.000 in	28.000	28.000 lb	0.56 cuft
Box	(OD)	15.375	11.438	7.000 in	28.000	28.000 lb	0.71 cuft
Product		46.125	38.251	42.000 in	1680.000	1680.000 lb	42.88 cuft
Load		48.000	40.000	47.500 in	1680.000	1730.000 lb	52.78 cuft



CREATED BY: MATT BARBER  
DATE:12/20/17