

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
AMS CONTROLS	Page : 1 of 1	Date : Revision : 10/2/06
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## Objective

Provide guidelines to setup and adjust the AMS controls

## Scope

AMS feeder controls on Liquipak 800 Machine's #1 and #2

## Responsibility

Machine Operator, Lead Operator, and Maintenance

## Definitions

Initial Setup – Follow when the AMS control has just been powered on.

Adjustments – Follow when the AMS control has already been through the initial setup.

## Procedure

### *Initial Setup*

1. Flip the Power switch to the “On” position.
2. Flip the Fill switch to the “On” position.
3. Flip the Agitation switch to the “W/Fill” position.
4. Make sure the Manual Fill Switch is in the up position.
5. Press **PRG** until the screen displays “PSet”
6. Press ►.
7. Change each number to the desired setting by pressing ▼. Scroll over to different number places using ►.
8. Press **PRG** once the correct number is entered.

### *Adjustments*

9. Press ►.
10. Change each number to the desired setting by pressing ▼. Scroll over to different number places using ►.
11. Press **PRG** once the correct number is entered.