

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **White Mountain 1# for Walmart**Number: **R14-CO-100-143**Owner: **Lee Cagle**Revision: **01**Effective Date: **08/01/2014**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: White Mountain 1# Carton for WALMART

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Carton Specifications:

- ☐ Carton is green, blue, white and black
☐ CPU#: **0 76275 00001 4**
☐ Dimensions of carton: 5 1/4"H x 2 3/4"W x 2 3/4"D

Case Specification:

- ☐ Case is brown corrugated know 8-1carton
☐ Case has Epsom Salt; 8 – 11b Cartons
☐ Case dimensions: 6"H x 12"W x 6"D
☐ *WALMART orders require a 4x2 label with WHT MTN EPSOM SALT 11b; 11b Carton 8pk;
Barcode 40076275000012

Packing Specification:

- ☐ 8 ct. cartons / case, packed vertically into case
☐ Quantity of Pallets: _____
☐ Date Code on Carton: _____ YYJJ EXP MMY
☐ Date Code on Box: _____ YYJJ EXP MMY WM 1LB

Pallet Configuration:

- ☐ 21 cases per layer, column stacked 9 high = 189 cases per pallet

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Ending Inventory Balance: _____
☐ Number of cases not making up a full pallet: _____
☐ Number of containers not making a full case: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document

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STANDARD CANDY

Product Name	GILES CHEMICAL		
Product Code	8-1 CARTON		
Datafile Name	8-1 carton (8/21/2014)		
Load Ref.	20 S		
Cube Used	76.8 %	21	Case / Layer
Area Used	80.1 %	9	Layer / Load
Pallet type	48X40	189	Case / Load

	Length	Width	Height	Net	Gross	Volume
Case (OD)	12.070	6.070	6.015 in	1.000	1.000 lb	0.26 cuft
Product	42.420	36.350	54.135 in	189.000	189.000 lb	48.31 cuft
Load	48.000	40.000	59.635 in	189.000	239.000 lb	66.26 cuft

			
Length	Width	Height	Pad

