
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Form</b>		
	Title: <b>Film Check - Tech Film 25 Kg Checklist</b>	Number: <b>Q12-PR-100-F022a</b>	
	Owner: <b>Louis Martin</b>	Revision: <b>0</b>	
	Effective Date: <b>10/01/05</b>	Page: <b>1 of 1</b>	

GILES CHEMICAL CORPORATION  
WAYNESVILLE, NC

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REPLACES:

POLY FILM SPECIFICATION:     **25kg TEC EPSOM SALT**

Material:     6.0 mil (0.006")  $\pm 10\%$   
                   White opaque co-extruded polyethylene sheeting with UV inhibitor and differential slip. LLDPE blend with mLLDPE in the skins and HDPE in the core.

Coefficient of Friction, Film-to-Film:	Inside:	0.20 to 0.35
	Outside:	0.40 to 0.60

Size            Film Width = 37-1/2"  $\pm 1/4$ "  
                   Repeat Length = 25"- 1/4  $\pm 1/4$ "

Inks:           PMS REFLEX BLUE BLACK

Use low-slip inks that are scuff and fade resistant.

Printing:      2 colors face.  
                   Unwind Style #2  
                   Do not treat 2" along each edge of the film. Skip treat between impressions; 3.0" minimum

UPC code = 6 62835 11050 9

Photo-eye:    1/2" x 2-1/2" in Black, located 12-1/4" from center of film

Perforations: 100 Micron perforations; two 5" strips, 4-1/2" to 9-1/2" from each edge. Rolls:

Rolls:          23-1/2" OD Rolls (approx 500 lb, 2670 impressions)  
                   Wind on 3" ID cardboard cores, 35-1/2 wide. Roll edges to be flush with edge of core.

Packaging:    48" x 40" pallet, two rolls per pallet, laid down with cradles on top and bottom.  
                   Wrap each roll in plastic and use core plugs, Band, wedge and stretchwrap.