

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**

Title: Walmart 8# Pouch ½ Pallet Display	Number: R15-CO-100-172
Owner: Monte Plott	Revision: 00
Effective Date: 12/17/15	Page: 1 of 1



Date: _____

Operator: _____

Line: _____

Product: Walmart 8# Pouch ½ Pallet Display

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is blue, white and red
☐ CPU#: **3 49580 39508 4 Above Barcode PLD-A331C SE000191**
☐ Dimensions of pouch: 13.75" H x 10.0 "W x 4.0" Bottom Gusset

Case Specification:

- ☐ This ½ pallet uses open top cases and full layer trays.
☐ Cases are white and are 15.88 "wide x 9.63" wide x 10.76" high
☐ 4 pouches standing up per case.

Packing Specification:

- ☐ 4 ct. pouches / case, packed horizontally into case
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YYJJ EXP MMY
☐ Date Code on Box: _____ YYJJ EXP MMY

Pallet Configuration:

- ☐ 6 cases per layer, 4column stacked high = 24 cases per pallet
☐ Pallet requires four 38 "corner boards.
☐ 1 Tray, 6 cases, 1 tray, 6 cases, 1 tray, 6 cases, 1 tray, 6 cases, and finally 1 tray upside down.
☐ Pallet must be shrink wrapped prior to applying tape as it will be place on store floor.

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Ending Inventory Balance: _____
☐ Number of cases not making up a full pallet: _____
☐ Number of containers not making a full case: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject: _____

Over: _____

Average: _____

Std. Dev.: _____

Max: _____

Min: _____

Controlled Document

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Product Name Giles Chemical - ½ Pallet Display
 Product Code
 Datafile Name giles - half pallet display 4 Lyr
 Load Ref. 1 C
 Cube Used 87.4 % 6
 Area Used 95.5 % 4
 Pallet type 4820-7BD 24

Box / Layer
 Layer / Load
 Box / Load

		Length	Width	Height	Net	Gross	Volume
Box	(ID)	15.250	9.000	9.500 in	8.000	32.000 lb	0.75 cuft
Box	(OD)	15.875	9.625	10.750 in	8.000	32.000 lb	0.95 cuft
Product		192.000	19.250	32.250 in	192.000	192.000 lb	17.11 cuft
Load		192.000	20.000	47.750 in	768.000	795.000 lb	20.56 cuft

