
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Procedure</b>		
	Title: <b>LOTO Omni Belt Bucket Conveyor</b>	Number: <b>S12-PR-200-054</b>	
	Owner: <b>Robert Willis</b>	Revision: <b>02</b>	
	Effective Date: <b>05/21/13</b>	Page: <b>1 of 2</b>	

## 1.0 Purpose

The purpose of this procedure is to define the process required to lock out the Omni belt bucket conveyor at the Manufacturing facility.

## 2.0 Scope

This procedure applies to all maintenance workers.

## 3.0 Responsibility

Maintenance and Production

## 4.0 Safety Considerations

Safety glasses and appropriate safety apparel is to be worn at all times.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials/Equipment

- Lock
- Tag
- Lock out device

## 6.0 Procedure

The proper process to lockout the Omni Bucket Conveyor is as follows:



1. Notify all affected employees that the machine is being taken out of production.
2. Locate disconnect for omni lift on MCC #2
3. Turn disconnect off for omni lift on MCC #2
4. Install multi-locking lockout device
5. ID tag with name, date and time
6. Test start switch to ensure machine is not operational

Proper procedure to return equipment to operation:

1. Make sure all work is complete and all tools and maintenance equipment has been removed from the machine.
2. Notify all affected employees that equipment is about to be put back into service

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3. Remove ID tag with name, date and time
4. Remove multi-locking device
5. Turn disconnect on for omni lift on MCC #2
6. Test equipment to ensure that it is available for production

## 7.0 Reference Documents

N/A

## 8.0 Change Information

Document review- updated format using new template and numbering system.

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