



# GILES CHEMICAL ~ PREMIER MAGNESIA

## Company Procedure

Title: **Dr Teal's 2# Muscle Recovery V2** Number: **R18-CO-100-244**  
Owner: **Monte Plott** Revision: **00**  
Effective Date: **07/23/18** Page: **1 of 1**



Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: DRT 2LB Muscle Recovery Soak Walmart 04739-3PK**

Check each block below as the line is prepared for the run. Lead Operator, Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

### Line Clearance:

- ☐ *If this is a fragrance change; verify the line flush was completed and the fragrance is actually Pain Relief with Menthol by smelling the first pouch. Verified by: \_\_\_\_\_*
- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
- ☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In ☐ Scent Barrel Removed and Weighed

### Pouch Specifications:

- ☐ Pouch is navy and white with a light teal banner.
- ☐ CPU#: **8 11068 01619 9**
- ☐ Stand up pouch has a Velcro Closure with the following Dimensions 5.25 Wide 9.0 High and 3.25 Flat Bottom

### Pouch Machine Recipe:

- ☐ 9.08 grams of fragrance per pouch (1.00%)
- ☐ **HAS THE FRAGRANCE BEEN MIXED WITH MENTHOL? YES \_\_\_\_\_ NO \_\_\_\_\_ (DO NOT RUN)**
- ☐ 27.24 grams for the three shot weight check. **REQUIRES MUSCLE RECOVERY FRAGRANCE SHEET**
- ☐ Fragrance: Mane Black Barrel Pain Relief 2 E\_ 9005904 **That has been mixed with Menthol**
- ☐ 1<sup>st</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_ Mix Batch # \_\_\_\_\_
- ☐ 2<sup>nd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_ Mix Batch # \_\_\_\_\_

### Case Specification:

- ☐ Case is brown corrugated with black print
- ☐ Case has Dr Teal's Epsom Salt Soaking Solution; 3- Net Wt. 2lbs (0.91kg) Bags
- ☐ Requires a printed 4x2 label on one side of each case or for the label to be printed on by a VideoJet. Label should include ID# 04739-3PK, Lot# YYJJJ and UPC# 10811068017391
- ☐ Case dimensions: 6.00"H x 9.38"W x 8."D

### Packing Specification:

- ☐ 3 ct. pouches / case, packed Vertically into case; 672 pouches per full pallet.
- ☐ Quantity of Pallets: \_\_\_\_\_
- ☐ Date Code on Pouch: \_\_\_\_\_ YYJJJ
- ☐ Date Code on Box: \_\_\_\_\_ Label or Printed on barcode

### Pallet Configuration:

- ☐ 32 cases per layer, column stacked 7 high = 224 cases per pallet

### Carton and Pouch Waste:

- ☐ Starting Inventory Balance: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_
- ☐ Total Used in Production: \_\_\_\_\_
- ☐ Pallet Markers: \_\_\_\_\_
- ☐ Wasted Labels: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_
- ☐ Compactor Form \_\_\_\_\_ Waste Percentage = \_\_\_\_\_
- ☐ Calculated Ending Inventory Balance: \_\_\_\_\_

Actual Ending Inventory: \_\_\_\_\_ Percent Accounted for: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

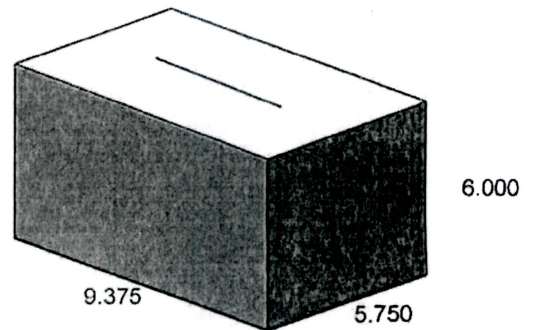
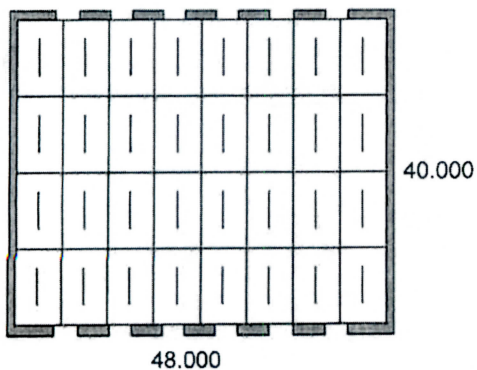
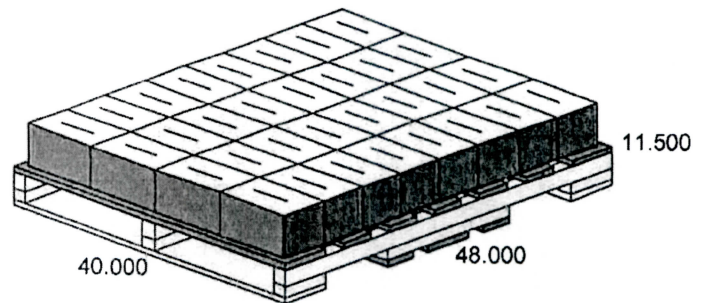
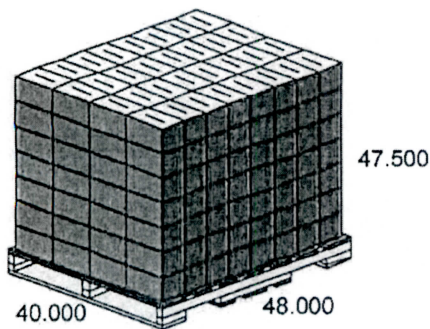
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Product Name            Giles  
 Product Code           2lb MR Standup  
 Datafile Name          giles - 2lb mr standup (6/27/2018)  
 Load Ref.             27 C  
 Cube Used               84.8 %                            32                   Shipper / Layer  
 Area Used               89.8 %                            7                       Layer / Load  
 Pallet type              48X40                            224                   Shipper / Load

	Length	Width	Height	Net	Gross	Volume
Shipper (ID)	8.875	5.250	5.000 in	1.000	1.000 lb	0.13 cuft
Shipper (OD)	9.375	5.750	6.000 in	1.000	1.000 lb	0.19 cuft
Product	46.000	37.500	42.000 in	224.000	224.000 lb	41.93 cuft
Load	48.000	40.000	47.500 in	224.000	274.000 lb	52.78 cuft



CREATED BY: Christopher A. Rogers  
 DATE: June 27, 2018