

# **BILL OF MATERIALS**

**Product:** *PUBLIX 4LB*

**Pouch Specifications:**

- Pouch is white with green and black
- Dimensions of pouch are: 7-11/16" W X 10-3/4" T
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled (4LB) on Repack machine
- Use program # 4 on the scales
- Set speed at 30 per minute

**Case Specification:**

- Case is brown corrugated with black print
- Case inside dimensions are: 11- 1/16" W x 5-5/8" D x 16 – 5/8" L

**Packing Specification:**

- 6 ct. pouches / case , packed horizontally into case
- Date code to be applied both to pouch and case
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40<sup>th</sup> day of the year 2009
- The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
- 54 cases/pallet corner boards on each corner double stretch wrapped with outside pouch indicator. Every pallet to have bottom slip sheet.
- Numeric order of production (i.e. 1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse
- Pallets must be new – oak – and beveled

**Pallet Configuration:**

- 9 cases per layer, column stacked 6 high=54 cases per pallet

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