



## GILES CHEMICAL ~ PREMIER MAGNESIA

### Company Procedure

Title: Pinhole Inspection for 3lb & 6lb box pouches	Number: R15-FM-100-082
Owner: Brook Vaughn	Revision: 00
Effective Date: 05/06/14	Page: 1 of 1



## Pinhole Inspection for PPT 3lb. & 6lb. box pouches

During the check-in process, 3 additional pouches per product will be collected for additional pinhole testing. Incoming pouches shall be given to Plant Manager (or designee) to have empty pouches run on applicable line for air filling and sealing. These air filled pouches will be collected by the Quality Department and submerged in water for approximately 15 – 30 seconds. During submersion look for bubbles or any evidence that packaging may be compromised. After elapsed time, pouches will be removed from water and findings will be recorded in the “Observations” section below. Results will be recorded on a Pass/Fail basis.

*\*Any failing pouches should be reported to appropriate personnel so a Supplier Complaint can be initiated.*

Product Description: \_\_\_\_\_

Lot/Job Number: \_\_\_\_\_

Collection Date: \_\_\_\_\_

Submersion Date: \_\_\_\_\_

Submersion Results: **Pass** ☐ **Fail** ☐

Observations: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Auditor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

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