

	GILES CHEMICAL		
	COMPANY PROCEDURE		
	1 Meter Drop Test - Repack	Page : 1 of 3	Revision : 00 Date : 06/28/2010
	Author: Stacy Lindsey		Job Specific

Safety: All proper safety equipment for the area.

Purpose: The purpose of this procedure is to perform a standardized drop test and ensure that drop test is performed properly.

Procedure:

1. Each line at the Repackaging facility is equipped with a standard 1 meter bar to perform the drop test.
2. When dropping a pouch employee shall hold top of pouch evenly with top of drop test bar.
3. Employee will drop pouch vertically to the floor.
4. Result of drop test will be documented as a P for Pass and F for Fail on weight sheets in the drop test block.

Passing = Pouch appears as it was before it was dropped.

Fail = Any part of the pouch has weakened seams or torn open

5. Drop Test is to be performed every 15 minutes.
6. See picture below for demonstration of drop test.





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COMPANY PROCEDURE**

1 Meter Drop Test - Repack

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Job Specific

TRAINING DOCUMENTATION

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