

	GILES CHEMICAL		
	COMPANY PROCEDURE		
	Starting Digester From Empty	Page : 1 of 3	Revision : 01 Date : 6/4/2009
	Author: Patrick Owen	Job Specific	

Personnel responsible:

1. Lead Operator

Safety equipment:

Safety glasses and safety shoes. Sulfuric acid is in use, take necessary precautions to prevent contact.

Summary:

Start the brine making process from an empty digester by filling it with water or mother liquor and feeding raw materials.

Procedure:

1. Ensure all valves on the bottom of the digester except the circulation line are closed.
2. If mother liquor tank is over 66% full, fill with mother liquor by opening mother liquor valve to digester fully and ensuring the mother liquor recirculation valve is closed.
3. If mother liquor tank is less than 66% full, fill digester with water by opening the water valve near the hose and possibly using the hose as well.
4. Fill digester to approximately 50% full or at least 2 feet above the bottom agitator blades.
5. Stop mother liquor or water addition.
6. Proceed with normal Digester Operation Procedure.



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Job Specific

TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
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