

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Swab Test Carton Lines**Number: **R12-PR-100-F015c**Owner: **Brook Vaughn**Revision: **04**Effective Date: **07/21/15**Page: **1 of 1**

Swab Test Carton Lines 1 & 2

Swab tests are to be performed any time a line is being switched from scented salt production to unscented production. When performing a swab test follow *Residual Fragrance Test using TLC (R12-PR-100-015)*.

- Label a zip lock bag for each of the following 17 points to be swabbed.
- Wearing latex gloves roll each end of the swab on the station being swabbed, place in the zip lock bag labeled for that station and close seal.
- Submit bags to the Quality Unit for testing and wait for results before starting production on the line being tested.

☐ **Carton Machine #1**☐ **Carton Machine #2**

1. Screw Drive Housing
2. Top of AMS
3. AMS Bell Hopper
4. Blender
5. Adapter for Fill Funnel
6. Funnel Collar
7. Funnel Auger
8. Fill Funnel
9. Funnel Guide
10. Chain
11. Blocks
12. Seal Guide
13. Seal Jaws
14. Date Coder
15. Discharge Guides
16. Long Conveyor Belt
17. Packing Table

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Start Date: _____

End Date: _____

Cleaned By: _____

Date: _____

Tested By: _____

Date: _____

Results: Pass / Fail

Reviewed By: _____

Date: _____

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