

# **BILL OF MATERIALS**

**Product:** *DR TEAL 3LB. MANDARIN LIME*

## **Pouch Specifications:**

- Pouch is blue, white, lime green, orange, black and pink
- Dimensions of pouch are: 7-1/2" W X 10-1/2" T
- Pouch fitted with gusseted bottom and zipper top

## **Pouch Machine Recipe:**

- Select program titled dr teal 3lb on the lee pack machine and dr teal 3lb. on the manual machine
- Use program #6 on the scales
- Set speed at 22 per minute
- 13.60 grams of fragrance per pouch. (1%)

## **Case Specification:**

- Case is brown corrugated with black print
- Case inside dimensions are: 10-3/4" W x 6" D x 10" L
- Requires a printed 4x2 label on one end of each case

## **Packing Specification:**

- 4 ct. pouches / case , packed horizontally into case
- outside label required on each case
- date code information will consist of letters and numbers such as [A = meaning batch produced during that day ]the next character meaning the year packaged the next character will be a letter representing the month [i.e. A = January ] the next two characters will represent the day of the month [i.e. 22] and the last two characters represent what facility is manufacturing the bulk salt [i.e. AE ]when all put together it should read for example [A9C03AE ] march 3, 2009
- 144 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

## **Pallet Configuration:**

- 16 cases per layer, column stacked 9 high=144 cases per pallet

## **Fragrance Specifications**

- Fragrance Manufacturer: Mane
- Label: Mandarin Lime
- Drum Color: Black
- Placard Identification: M-ML
- Placard Color: Orange

Rev: 01  
Date: 05/24/2011