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|  | GILES CHEMICAL | | |
| | COMPANY POLICY / PROCEDURE | | |
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| | Author: Clark Williams | General Awareness | |

**Giles Chemical
Repackaging Facility
Waynesville, NC**

Material: 3.0 mil +/- 10%. Reverse printed polyester/polyethylene. Pouch must withstand a drop from one meter when full of Epsom salt and not burst.

Size: All sizing is +/- 2mm ONLY

Overall: 190mm X 165mm

Side Seam: 10mm

Gusset: K-style 76mm

Center of zipper to the top of the bag: 40mm

Inks/Art: Business Manager or the customer will supply

Packaging: No more than 800 pouches per box. Zippers OPEN. Pouches will lay on their sides 25 facing to the right, then 25 facing to the left to make sure they lay flat and the zippers stay open. Boxes will be of sufficient height/length/width so that the pouches are not curled or cramped in the least. Boxes will be on a 48 X 40 pallet. 8 boxes to a layer and no more than 40 boxes per pallet. Boxes will be labeled with at least product description and quantity and turned on the pallet so they can read. Pallets will be wrapped.



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TRAINING DOCUMENTATION

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