

Special Customer Requirement
(Production and Shipping requirements)

#216

Customer(s):

16.8 Kg
Regular USP Grade

Product:

☐ - Tech Grade ☒ - USP Grade ☐ - Liquid _____
☐ - Screened 20/60 ☐ - Screened 60 ☐ - Other _____

Production / Packaging:

Type of Film - Giles USP 16.8Kg Film Weight per Bag 37-lbs

Number of Bags per pallet 60 Pallet Configuration 6 layers X 10 per layer

☒ - Shrink Wrap - ☒ - Date & Lot # on each Bag ☒ - Number and Initial each pallet
☐ - Liners Required - ☐ - Bottom Tie Grommets ☐ - Super sack Tags

☒ - Placards or Tags Required - Two placard on the front of each pallet - Placards supplied by CSR
1st placard - Sauda Placard
2nd Placard - Harris & Ford pallet sheets

☐ - Stickers Required - _____

- Bagger
 - Empty bagger scale before switching program
 - Switch to program 2
 - Turn on motor film drive with gripper stroke
 - Bottom screen – Program then service/timer (code 4786)
 - Under Bag/Film, press next screen and look for button that says “no motor film drive with gripper stroke”
 - Press the no motor film button and it will change to “Motor film drive with...” (switch back after run)
- Palletizer
 - 6X6 (6 layers X code 6 (6 is the program for 10 per layer))

☒ - Other Requirements - _____

Weight Requirements - 37-lb ± 2.0 % or between 36.46 & 37.95 lbs
37.044 lbs ± 0.17 bag weight =(36.46 to 37.95)

Production Scale checks need to be between 36.46 and 37.95
Scrap all bags out of specification ~ adjust and/or recalibrate scales

Shipping:

☒ - General - Load according to Giles loading chart and quantity on Bill of Lading

☒ - Air Bags ☐ - Double Wrap ☐ - Corner Boards ☐ - _____

☐ - Must have Quality Approval before loading ☐ - Must have Management Approval before loading

☒ - Other - Must send a corresponding Certificate of Analysis with each shipment

Revision History:

Date	Change
09/03/08	Added "Other Instructions" section
03/27/09	Revised weight tolerance from .5% to 2.0%