

# **BILL OF MATERIALS**

**Product:** *WHITE MOUNTAIN 2 LB CARTON*

**Carton Specifications:**

- **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
- Dimensions of carton are: 2-3/4"W x 9"D x 2-3/4"L
- Carton reads Net WT.2lb (907g)

**Carton Recipe:**

- Set carton machine at 80 per minute

**Case Specification:**

- Case is brown corrugated with blue print
- Case has 12 carton printed on outside
- Case inside dimensions are: : 9"W x 9-1/4"D x 12"L

**Packing Specification:**

- 12 ct. / case , packed vertically into case
- Date code to be applied both to carton and case
- Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton (29exp04140)
- 90 cases/pallet double stretch wrapped with outside carton indicator. Every other pallet to have top slip sheet ( for double stacking )
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may be double stacked in warehouse

**Pallet Configuration:**

- 18 cases per layer, stacked 5 high = 90 cases per pallet

**Rev: 00**  
**Date: 05/26/2011**