

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Form**Title: **Pinhole Inspection: Dr. Teals**
3lb, 4lb & 6lb PouchesNumber: **R15-FM-100-082**Owner: **Chauncey L. Hyde**Revision: **01**Effective Date: **07/23/18**Page: **1 of 1****Pinhole Inspection: Dr. Teals 3lb, 4lb & 6lb Pouches**

During the check-in process, 3 additional Pouches per product will be collected for Pinhole Testing. Quality Department will collect the 3 empty Pouches to fill with air and heat seal. The air-filled Pouches will be submerged in water for approximately 15 – 30 seconds. During submersion look for air bubbles or any evidence that packaging may be compromised. After elapsed time, Pouches will be removed from water and findings will be recorded in the “Observations” section below. Results will be recorded on a Pass/Fail basis.

****Any failing Pouches should be reported to appropriate personnel, so a Supplier Complaint can be initiated.***

Product Description: _____

Manufacturer: _____

Lot/Job Number: _____

Collection Date: _____

Submersion Date: _____

Submersion Results: **Pass** ☐ **Fail** ☐

Observations: _____

Auditor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

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