

# **BILL OF MATERIALS**

**Product:** *DOLLAR GENERAL 2LB. EUCA*

**Pouch Specifications:**

- Pouch is white, green, black, gray, and yellow
- Dimensions of pouch are: 6-6/8" W X 9-2/8" T
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled 2lb. on the manual machine
- 6.80 grams of fragrance per pouch. (.75%)

**Case Specification:**

- Case is brown corrugated with green print
- Case inside dimensions are: 8-1/2" W x 4" D x 9" L

**Packing Specification:**

- 4 ct. pouches / case , packed horizontally into case
- date code information will consist of letters and numbers such as [A = meaning batch produced during that day ] the next character meaning the year packaged the next character will be a letter representing the month [i.e. A = January ] the next two characters will represent the day of the month [i.e. 22] and the last two characters represent what facility is manufacturing the bulk salt [i.e. AE ] when all put together it should read for example [A9C03AE ] march 3, 2009
- 240 cases/pallet double stretch wrapped with outside pouch indicator. .
- Numeric order of production (i.e. 1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

**Pallet Configuration:**

- 20 cases per layer, column stacked 12 high = 240 cases per pallet

**Fragrance Specifications**

- Fragrance Manufacturer: Mane
- Label: Eucalyptus Spearmint
- Drum Color: Black
- Placard Identification: M-ES
- Placard Color: Forest Green

Rev: 01  
Date: 05/24/11