

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Good Sense 4#**Number: **R12-CO-100-003**Owner: **Monte Plott**Revision: **07**Effective Date: **01/15/18**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: Good Sense 4# Pouch

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is green, white, gold and black
☐ CPU#: **8 46036 00256 0 Above Barcode PLD-D331C GS-00256**
☐ Dimensions of pouch: 11"H x 8 1/4"W x 3" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with black print
☐ Case has MAGNESIUM SULFATE U.S.P.; EPSOM SALT
☐ Case dimensions: 5 5/8"H x 16 3/4"W x 11 1/8"D
☐ Requires a printed 4x2 label on one side of each case. Label should include UPC# 8 46036002560 0, 4lb Pouch 6pk and barcode 10846036002567

Packing Specification:

- ☐ 6 ct. pouches / case, packed horizontally into case; 378 pouches per full pallet.
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YYJJ EXP MMY
☐ Date Code on Box: _____ YYJJ EXP MMY GS 4LB

Pallet Configuration:

- ☐ 9 cases per layer, column stacked 7 high = 63 cases per pallet
☐ Finished pallet gets 38" corner boards

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____ + _____ + _____ = _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Wasted Labels: _____ + _____ + _____ + _____ + _____ = _____
☐ Compactor Form _____ Waste Percentage = _____
☐ Calculated Ending Inventory Balance: _____

Actual Ending Inventory: _____ Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document

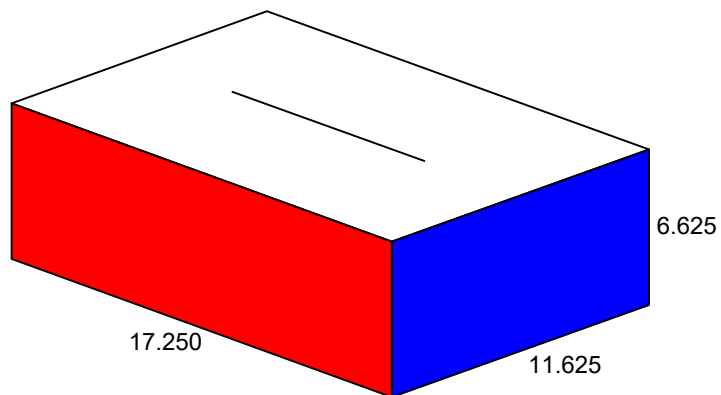
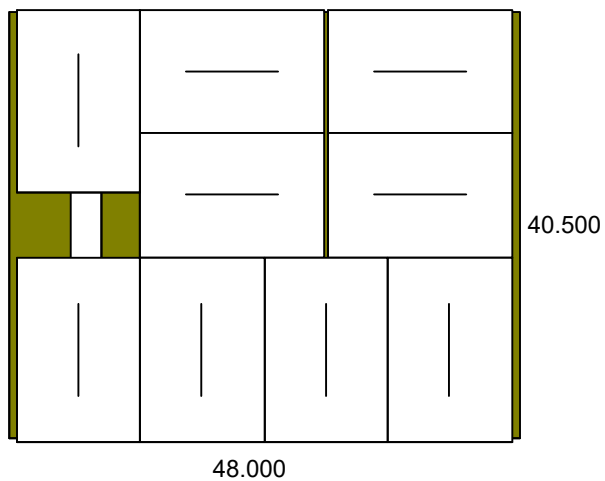
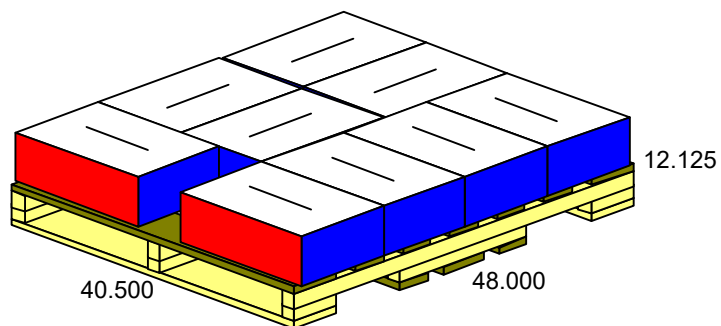
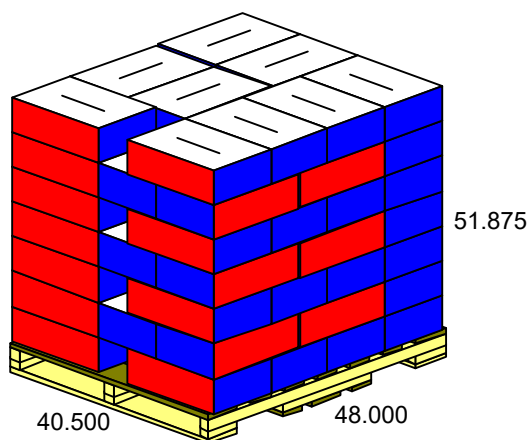
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Product Name Giles Chemical
 Product Code #4
 Datafile Name giles - #4 (1/12/2018)
 Load Ref. 1 T (Edited)
 Cube Used 98.0 %
 Area Used 94.0 %
 Pallet type 48X40

9 Box / Layer
 7 Layer / Load
 63 Box / Load

		Length	Width	Height	Net	Gross	Volume
Box	(ID)	16.750	11.125	5.625 in	1.000	1.000 lb	0.61 cuft
Box	(OD)	17.250	11.625	6.625 in	1.000	1.000 lb	0.77 cuft
Product		46.500	40.500	46.375 in	63.000	63.000 lb	50.54 cuft
Load		48.000	40.500	51.875 in	63.000	113.000 lb	58.36 cuft



CREATED BY:MATT BARBER
 DATE:01/09/18