
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Change Over</b>		
	Title: <b>Dr. Teal's Mandarin Lime 3#</b>	Number: <b>R12-CO-100-030</b>	
	Owner: <b>Ron Hall</b>	Revision: <b>0</b>	
	Effective Date: <b>06/01/12</b>	Page: <b>1 of 1</b>	

## Change Over Sheet

Product: **DR TEAL 3LB. MANDARIN LIME**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

☐ **Line cleared of all prior product components and fragrance?**

### Pouch Specifications:

- Pouch is blue, white, lime green, orange, black and pink
- CPU#: 8 11068 01045 6

### Pouch Machine Recipe:

- 13.60 grams of fragrance per pouch. (1%) Black barrel label says Mandarin lime from MANE in Wayne, NJ MF#:175217
- 40.80 grams of fragrance for the three shot weight test.

### Case Specification:

- Case is brown corrugated with black print
- Requires a printed 4x2 label on one end of each case

### Packing Specification:

- 4 ct. pouches / case , packed vertically into case
- Quantity of Pallets: \_\_\_\_\_
- Date Code on Pouches: \_\_\_\_\_
- Date Code on Boxes: Label only\_\_\_\_\_
- 1st Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_
- 2<sup>nd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_
- 3<sup>rd</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_
- 4<sup>th</sup> Barrel Weight: BEG. \_\_\_\_\_ LB END \_\_\_\_\_ LB Barrel # \_\_\_\_\_

### Pallet Configuration:

- 16cases per layer, column stacked 9 high=144 cases per pallet

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_