	<b>GILES CHEMICAL</b>		
	<b>COMPANY POLICY / PROCEDURE</b>		
	<b>Plant Lubrication Procedure-Repack</b>	Page : 1 of 3	Revision : 00 Date : 12/08/09
	Author: <b>Robert Willis</b>		Job Specific

**Safety:**


**All safety glasses and appropriate safety apparel is to be worn at all times. This includes wearing the appropriate protection for working at heights above six feet and using the appropriate lockout devices for production equipment.**

**Purpose:**

The purpose of this procedure is to define our lubrication policy as it relates to food grade areas of our Repackaging facility at 396 Smathers Street.

**Procedure:**

- 1. Maintenance uses 271 Synthetic food grade grease H.1 for all greasing applications in the food grade area. We also use pillow-blocks on all bearings to isolate the bearings from the product application.**
- 2. Maintenance uses 276 H-1 Food Grade Gear Oil (ISO-220) on all gear box applications in the area where product is packaged.**

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### TRAINING DOCUMENTATION

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