

BILL OF MATERIALS

Product: *PREMIER VALUE 6LB.*

Pouch Specifications:

- **COMPARE POUCH TO MASTER FOR ART WORK (Front and Back of Pouch)**
- Dimensions of pouch are: L 12.25" x W 9.5" x 3.0" gusset
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled (6LB) on Leepack machine
- Use program #6 on the scales
- Set speed at 28 per minute

Case Specification:

- Case is brown corrugated with black print and barcode – Black Print reads
PREMIER VALUE 6LB. EPSOM SALT POUCHES – 6 EACH
BARCODE READS – 00840986026720
- Case inside dimensions are: 9"W x 8-1/2"D x 19-1/2"L

Packing Specification:

- 6 ct. pouches / case , packed horizontally into case
- Date code to be applied both to pouch and case
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
- The { EXP } means expiration which is three years (i.e. EXP 0212) The 0212 means the second month of the year 2009
- No outside label required on case
- 50 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

Pallet Configuration:

- 10cases per layer, column stacked 5 high=50 cases per pallet

Rev: 00

Date: 05/19/2011

