
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Form</b>		
	Title: <b>PM Manual Line(s)</b>	Number: <b>M13-PR-200-F035</b>	
	Owner: <b>Randy Lanning</b>	Revision: <b>0</b>	
	Effective Date: <b>05/30/2013</b>	Page: <b>1 of 2</b>	

**Manual Line #** \_\_\_\_\_

**Sealer:**      **Asset Tag #:** \_\_\_\_\_

	Blow off machine
	Remove top plate(s) on in feed rail
	Lower in feed rail
	Check seal belts for wear or improper tracking
	Clean in feed rail with steam cleaner and then finish by blowing off with air
	After cleaning, reverse steps to re-install rails
	Replace top covers on rail
	Open front control panel with screwdriver, blow off with air, and then reinstall
	If speed controllers available on sealer check to ensure they are not loose on motor

Production Supervisor: \_\_\_\_\_ Date: \_\_\_\_\_

Maintenance Signature: \_\_\_\_\_ Date: \_\_\_\_\_

**AMS:**



	Remove fill funnel from AMS and clean
	Remove auger from AMS and clean
	Remove adapter piece from AMS and clean
	Remove cover from top of AMS and blow out with air and check to ensure drive belt is in proper condition and tensioned correctly
	Rmove cover from front of AMS and oil chain if needed (lightly).
	Blow AMS motor fan out with air
	Replace all covers removed in prior steps

Production Supervisor: \_\_\_\_\_ Date: \_\_\_\_\_

Maintenance Signature: \_\_\_\_\_ Date: \_\_\_\_\_

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**STAMPER:**

	Check for missing or loose bolts on head
	Check air supply tube to see if leaking air
	Check table for ink build-up
	Clean off with air lightly-remove all dirt and debris from control panel....wash with wet rag lightly--- Do not let any water get in control box

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