giles	**GILES CHEMICAL ~ PREMIER MAGNESIA** **Company Procedure**	PREMIER MAGNESIA, LLC
	Title: 3lb Carton	Number: R12-FM-100-028
	Owner: Jeff Hill	Revision: 01
	Effective Date: 06/10/13	Page: 1 of 1

Adjust if:
1. Check weight every ten minutes.
2. Any single data point is out of limits, high or low.
3. Any three data points in a row are drifting high or low.

Machine:_____
Product:_____
Lot:_____
Operator:_____

DATE	TIME	ADJUST AMS?	OPERATOR	2.94	2.96	2.98	3.00	3.02	3.04	3.06	3.08	3.10	3.12	3.14	3.16	3.18	3.20	3.22	3.24	3.26

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.