
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Dr. Teal's Perppermint Foot Soak 2#	Number: R12-CO-100-022	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 06/01/12	Page: 1 of 1	

CHANGE OVER SHEET

Product: **DR TEAL 2LB. PEPPERMINT FOOT SOAK**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

☐ **Line cleared of all prior product components and fragrance.**

Pouch Specifications:

- Pouch is blue, white, green, black, purple
- CPU#: **8 11068 01089 0**

Pouch Machine Recipe:

- Add baking soda in ribbon blender to feed into pouch with fragrance. **Set ribbon feeder on 500.**
- 6.81 grams of fragrance per pouch. (075%)
- 20.40 grams of fragrance for the three shot weight test.
- Black barrel from MANE in Wayne, NJ label says COOLING PEPPERMINT MF #: **174153**

Case Specification:

- Case is brown corrugated with black print with peppermint foot soak in print

Packing Specification:

- 4 ct. pouches / case , packed horizontally into case
- Quantity of Pallets: _____
- Date Code on Pouch: _____
- Date Code on Box: _____
- **1st Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **2nd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **3rd Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**
- **4th Barrel Weight: BEG. _____ LB END _____ LB Barrel # _____**

Pallet Configuration:

- 20 cases per layer, column stacked 12 high = 240 cases per pallet *with 48 inch corner boards on all four corners.

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____