
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Procedure</b>		
	Title: <b>PM Carton Machine(s) Part 2</b>	Number: <b>M13-PR-200-040</b>	
	Owner: <b>Randy Lanning</b>	Revision: <b>0</b>	
	Effective Date: <b>05/30/2013</b>	Page: <b>1 of 2</b>	

## 1.0 Purpose

This procedure establishes the requirements for the weekly preventive maintenance for the Carton Machine(s) Part 2.

## 2.0 Scope

This procedure applies to the Carton Machines at the Repackaging Facility. This procedure shall be performed weekly.

## 3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

## 4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials/Equipment

- Tools necessary for PM of Carton Machines



## 6.0 Procedure

### Carton Machine(s):

1. Underneath machine clean with warm water-run a hose from beside the sink to machine-clean one then wait till water warms up then clean the other machine
2. After cleaning both machines-remove all mats on the floor and platform-spray floor and platform with cleaning solution-take a course broom and scrub the floor and platform good-removing all grease between carton machine #1 and carton machine #2
3. Clean trench and drain out and remove all trash and wood from sump pit.
4. Grease all bearings underneath both machines with proper lubricant
5. Wash outside of machines s/s parts
6. Clean heater heads on top seal jaw area
7. Clean all salt and trash from conveyors and both drive motors and packing areas
8. Final sweep of floor completes procedure

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## 7.0 Reference Documents

*PM Carton Machine Part 2 form (M13-PR-200-F019)*

## 8.0 Change Information

New Document

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