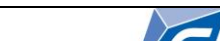
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: Bagger Calibration	Number: P12-PR-100-036	
	Owner: Kenneth Basehore	Revision: 04	
	Effective Date: 2/28/17	Page: 1 of 3	

1.0 Purpose

The purpose of this procedure is to ensure correct calibration of the Hayssen Bagger for proper operation.

2.0 Scope

This procedure applies to all finished 50-lb products produced at the Manufacturing facility.

3.0 Responsibility

Lead Operator and/or Process Operator

4.0 Safety Considerations

All safety glasses and appropriate safety apparel is to be worn at all times.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- 21 lb weight



6.0 Procedure

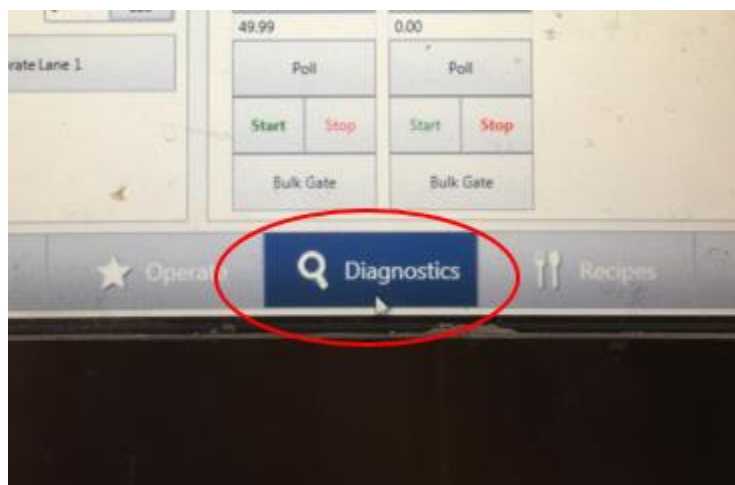
Calibration of the machine is necessary for proper operation. The goal is to provide the customer with consistent weights (+/- 0.5 lbs. for 50-lb bags) for their product. This strict standard allows Giles to maintain a reputation for a quality finished product to its customers.

1. Stop the bagger and clean the scales. See cleaning procedure.
2. From the WeighPack software screens, select the Diagnostics screen.

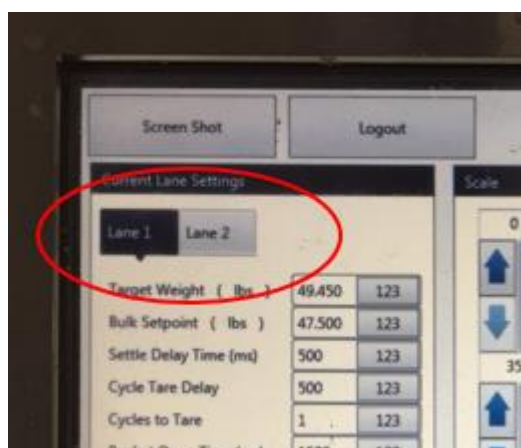
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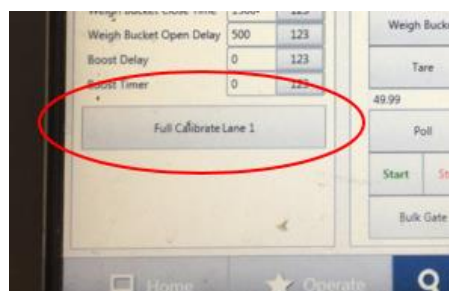
	GILES CHEMICAL ~ PREMIER MAGNESIA		
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3. Select the line to calibrate





4. Press the 'Full Calibrate' button



5. Follow the on screen prompts
6. When instructed, enter 21 pounds into the scale as the standard weight
7. When instructed, hook the 21 pound weight

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Over the side of the bucket on the line being calibrated



8. The scale will complete the calibration, and save the data.

7.0 Reference Documents

N/A

8.0 Change Information

- Changed the document owner
- Updated the calibration procedure to reflect the WeighPack software algorithm

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