

## GILES CHEMICAL ~ PREMIER MAGNESIA

**Company Procedure** 

Title: Family Dollar Lavender 3# Number: R14-CO-100-139

Owner: Monte Plott Revision: 0
Effective Date: 01/31/2014 Page: 1 of 1



		Date:	
		<b>Operator:</b>	
Produ	ict: Family Dollar Lavender 3# Pouch		
authoriz		un. Lead Operator also Supervisor and/or Quality are the only ponsibility for the product. Form should be turned into the Production n.	
Line C	Clearance:		
	If this is a fragrance change; verify the line flush we pouch. Verified by:	was completed and the fragrance is actually Lavender by smelling the first	
	Pouches or Cartons Removed   Corrugated Mat	erials Removed   Labels Removed	
	-	Turned In   Scent Barrel Removed and Weighed	
Pouch	<b>Specifications:</b>		
	Pouch is dark purple and light purple		
	CPU#: 0 32251 09295 4 Above Barcode SK	U# 2002241	
	Dimensions of pouch: 10 1/2"H x 7 1/4"W x 3	"Bottom Gusset	
Pouch Machine Recipe:			
	6.80 grams of fragrance per pouch (0.50%)		
	20.40 grams for the three shot weight check.		
	Fragrance: Arylessence Blue Barrel Lavender M	Mod #AF 154956	
	1 <sup>st</sup> Barrel Weight: BEGLB END	LB Barrel #	
	2 <sup>nd</sup> Barrel Weight: BEGLB END		
Case S	pecification:		
	Case is brown corrugated with print		
	Case has is generic 3# corrugate. Lot code plus FAWEL 3lb LAV needs to be rolled onto the box.		
	Case dimensions: 6 7/8"H x 11"W x 10"D		
Packir	ng Specification:		
	6 ct. pouches / case, packed horizontally into ca	ase	
	Date Code on Pouch:		
	Date Code on Box:		
Pallet	Configuration:	<del></del>	
	16 cases per layer, column stacked 6 high = 96	cases per pallet	
Carto	and Pouch Waste:	T T	
	Starting Inventory Balance:		
	Total Used in Production:		
	Pallet Markers:	<del></del>	
	Ending Inventory Balance:	<del></del>	
	Number of cases not making up a full pallet:		
	Number of containers not making a full case:		
	SHIFT ONE	SHIFT TWO	
Supervisor Signature/Date:S		Supervisor Signature/Date:	
Quality Signature/Date: Qua		Quality Signature/Date:	