
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Procedure</b>		
	Title: <b>AMS Controls - Repackaging</b>	Number: <b>M12-PR-200-016</b>	
	Owner: <b>Robert Willis</b>	Revision: <b>02</b>	
	Effective Date: <b>05/20/13</b>	Page: <b>1 of 2</b>	

## 1.0 Purpose

Provide guidelines to setup and adjust the AMS controls.

## 2.0 Scope

Schedule: Based on production scheduling requirements.

## 3.0 Responsibility

Machine Operator, Lead Operator, and Maintenance

## 4.0 Safety Considerations

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials/Equipment

N/A

## 6.0 Procedure

Initial Setup – Follow when the AMS control has just been powered on.

Adjustments – Follow when the AMS control has already been through the initial setup.

### *Initial Setup*



1. Flip the Power switch to the “On” position.
2. Flip the Fill switch to the “On” position.
3. Flip the Agitation switch to the “W/Fill” position.
4. Make sure the Manual Fill Switch is in the up position.
5. Press **PRG** until the screen displays “PSet”
6. Press ►.
7. Change each number to the desired setting by pressing ▼. Scroll over to different number places using ►.
8. Press **PRG** once the correct number is entered.

### *Adjustments*

9. Press ►.
10. Change each number to the desired setting by pressing ▼. Scroll over to different number places using ►.
11. Press **PRG** once the correct number is entered.

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## 7.0 Reference Documents

N/A

## 8.0 Change Information

Document review- updated format using new template and numbering system.

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