

BILL OF MATERIALS

Product: *DR TEAL 3LB. CHAMOMILE*

Pouch Specifications:

- Pouch is navy with white, yellow, green, and black
- Dimensions of pouch are: 7-1/2" W X 10-1/2" T
- Pouch fitted with gusseted bottom and zipper top

Pouch Machine Recipe:

- Select program titled dr teal 3lb. on the lee pack machine and dr teal 3lb. on the manual machine
- Use program #6 on the scales
- Set speed at 22 per minute
- 13.60 grams of fragrance per pouch. (1%)

Case Specification:

- Case is brown corrugated with black print
- Case inside dimensions are: 10-3/4" W x 6" D x 10" L
- Requires a printed 4x2 label on one end of each case

Packing Specification:

- 4 ct. pouches / case , packed horizontally into case
- outside label required on each case
- date code information will consist of letters and numbers such as [A = meaning batch produced during that day]the next character meaning the year packaged the next character will be a letter representing the month [i.e. A = January] the next two characters will represent the day of the month [i.e. 22] and the last two characters represent what facility is manufacturing the bulk salt [i.e. AE]when all put together it should read for example [A9C03AE] March 3,2009
- 144 cases/pallet double stretch wrapped with outside pouch indicator.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

Pallet Configuration:

- 16cases per layer, column stacked 9 high=144 cases per pallet

Fragrance Specifications

- Fragrance Manufacturer: Mane
- Label: Chamomile
- Drum Color: Black
- Placard Identification: M-C
- Placard Color: Tan

Rev: 01
Date: 05/24/2011