

# **BILL OF MATERIALS**

**Product:** *OPTION EUCALYPTUS 4.41LB*

**Pouch Specifications:**

- Pouch color : green, blue, green, white and clear
- Box with pouches will say “option euca 2 kg.” on outside of box
- Dimensions of pouch are: 9-3/4”W x 11”L
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled 4.41lb. on lee pack machine and 4.41lbs, on the manual pack machine
- Use #8 on the scale and on the Manuel packs use 4.41lb
- Set speed at 22 per minute
- 20.00 grams of fragrance per pouch. (1%)

**Case Specification:**

- Case is brown with black print and black bar code
- Special date code to comply with Canadian standards

**Packing Specification:**

- 6 ct. pouches / case , packed vertical into case
- Date code to be applied both to pouch and case
- Date code information will be year-julian date = 9029 [9- meaning the year 029 – meaning the 29<sup>th</sup> day of the year ]
- Bar coded label will have the lot number of the salt being used and the product sku #
- Outside label required on case placed on same side as date code
- 54 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Requires to be stacked on blue CHEP Canadian stringer pallets
- Do not double stack in warehouse

**Pallet Configuration:**

- 9 cases per layer, column stacked 6 high=54 cases per pallet

**Fragrance Specifications**

- Fragrance Manufacturer: Arylessence
- Label: Eucalyptus Mint
- Drum Color: Blue
- Placard Identification: A-EM
- Placard Color: Light Blue

Rev: 01  
Date: 05/24/2011