GILES CHEMICAL ~ PREMIER MAGNESIA
Company Procedure

Title: Dr Teal's Chamomile Bilingual 3#	Number: R12-CO-100-025
Owner: Monte Plott	Revision: 05
Effective Date: 08/24/2015	Page: 1 of 1

Date: _____

Operator: _____

Product: *Dr Teal's Chamomile Bilingual 3# Pouch 04076-4PK*   Line: _____

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ *If this is a fragrance change; verify the line flush was completed and the fragrance is actually Chamomile by smelling the first pouch. Verified by: _____*
- ☐ Pouches or Cartons Removed   ☐☐ Corrugated Materials Removed   ☐☐ Labels Removed
- ☐ Pack and Stack Area Cleared   ☐☐ All Paperwork Turned In   ☐ ☐ Scent Barrel Removed and Weighed

Pouch Specifications:

- ☐ Pouch is navy, white, yellow, green and black
- ☐ **CPU#: 8 11068 01012 8**
- ☐ Quad Pouch has a Velcro Closure with the following Dimensions 6.75 Wide 11.0 High and 2.75 Flat Bottom

Pouch Machine Recipe:

- ☐ 13.60 grams of fragrance per pouch (1.0%)
- ☐ 40.80 grams for the three shot weight check.
- ☐ Fragrance: Mane Black Barrel Chamomile MF# 168342
- ☐ 1st Barrel Weight: BEG._____LB END_____LB Barrel #_____
- ☐ 2nd Barrel Weight: BEG._____LB END_____LB Barrel #_____

Case Specification:

- ☐ Case is brown corrugated with black print
- ☐ Case has Dr Teal's Epsom Salt Soaking Solution; 4- Net Wt. 3lbs (1.36kg) Bags
- ☐ Requires a printed 4x2 YELLOW label on one side of each case or for the label to be printed on by a VideoJet. Label should include ID# 04012-4PB, Lot# YYJJJ and UPC#10811068010125.
- ☐ Case dimensions: 6 5/8"H x 11 7/8"W x 6 7/8"D

Packing Specification:

- ☐ 4 ct. pouches / case, packed horizontally into case
- ☐ Quantity of Pallets: _____
- ☐ Date Code on Pouch: _____ YYJJJ
- ☐ Date Code on Box: _____ Label or Printed on barcode

Pallet Configuration:

- ☐ 23 cases per layer, column stacked 7 high = 161 cases per pallet

Carton and Pouch Waste:

- ☐ Starting Inventory Balance:_____
- ☐ Total Used in Production:_____
- ☐ Pallet Markers:_____
- ☐ Ending Inventory Balance:_____
- ☐ Number of cases not making up a full pallet:_____
- ☐ Number of containers not making a full case:_____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____