

**GILES CHEMICAL ~ PREMIER MAGNESIA****Change Over**Title: **Members Mark 7# Club 2 pack**Number: **R15-CO-100-165**Owner: **Monte Plott**Revision: **00**Effective Date: **08/06/2015**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: Members Mark 7# Club 2 pack

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing, you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is green, yellow and white.
☐ **This pouch has no barcode as it is packed inside a box.**
☐ Dimensions of pouch: 13.0"H x 10.0 W x 4.0" Bottom Gusset

Case Specification:

- ☐ Case is green, yellow and white
☐ Case has Members Mark brand and carries Barcode 0 78742 10376 1
☐ Case dimensions: 6.7" H x 7.33" W x 8"D

Packing Specification:

- ☐ 2 ct. pouches / case, packed horizontally into case
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YYJJJ EXP MMY
☐ Date Code on Box: _____ YYJJJ EXP MMY (Printed by VideoJet)

Pallet Configuration:

- ☐ 20 cases per layer, column stacked 4 high, 2 pallets high = 160 cases per double stack pallet
☐ Pallets must be built in the following manner. 1. Pallet 2. Slip sheet 3. Product 4. Slip sheet REPEAT

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Ending Inventory Balance: _____
☐ Number of cases not making up a full pallet: _____
☐ Number of containers not making a full case: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject: _____

Over: _____

Average: _____

Std. Dev.: _____

Max: _____

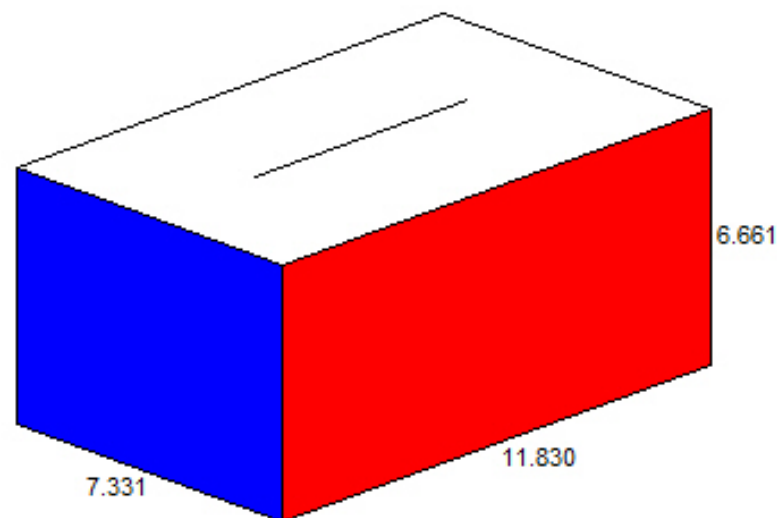
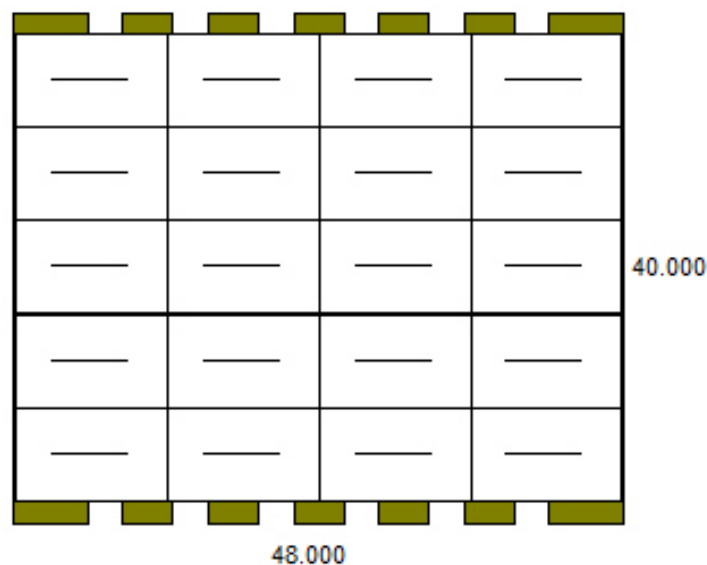
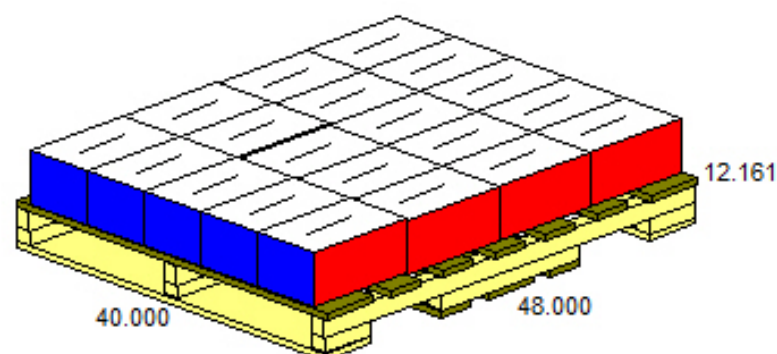
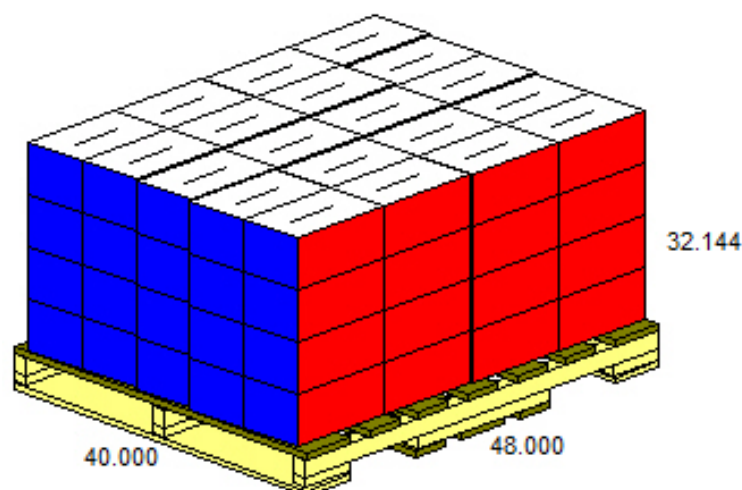
Min: _____

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Product Name	GILES CHEMICAL		
Product Code	2-7 CLUB BOX		
Datafile Name	giles 2.7 club (3/18/2015)		
Load Ref.	1 C		
Cube Used	81.6 %	20	Case / Layer
Area Used	90.3 %	4	Layer / Load
Pallet type	48X40	80	Case / Load

	Length	Width	Height	Net	Gross	
Case (OD)	11.830	7.331	6.661 in	10.000	14.000 lb	
Product	47.322	36.653	26.644 in	800.000	1120.000 lb	
Load	48.000	40.000	32.144 in	1120.000	1170.000 lb	



This is an example of the standard CAPE report, using typical information and dimensions.

To change this text or this report, click on File, Page Setup.

To create a customized report, click on File, Print Custom Report.

These 6 lines can be customized with any information you need.