
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Company Procedure</b>		
	Title: <b>Conveyor Pouch Line Weekly PM - Repackaging</b>	Number: <b>M12-PR-200-020</b>	
	Owner: <b>Robert Willis</b>	Revision: <b>02</b>	
	Effective Date: <b>05/20/13</b>	Page: <b>1 of 1</b>	

## 1.0 Purpose

The purpose of this procedure is to describe the maintenance requirements for the conveyor on the pouch line for a weekly cleaning and/or pm.

## 2.0 Scope

Schedule: Weekly based on production availability.

## 3.0 Responsibility

Maintenance

## 4.0 Safety Considerations

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

## 5.0 Materials/Equipment

N/A

## 6.0 Procedure

### PM ON CONVEYOR ON POUCH LINE

1. Check belt connector wires for proper connection and repair and/or replace if necessary
2. Clean salt and trash from around end roller
3. Check drive chain and grease/oil as required for proper operation
4. Make sure conveyor is not rubbing control panel on pouch machine.

## 7.0 Reference Documents

N/A

## 8.0 Change Information

Document review- updated format using new template and numbering system.

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