

# **BILL OF MATERIALS**

**Product:** *DR TEAL 3LB. LAVENDER DISPLAY*

## **Pouch Specifications:**

- Pouch is blue, lavender, black, green, and red
- Dimensions of pouch are: 7-1/2" W X 10-1/2"T
- Pouch fitted with gusseted bottom and zipper top

## **Pouch Machine Recipe:**

- Select program titled dr teal 3lb on the lee pack machine and dr teal 3lb. on the manual machine
- Use program #6 on the scales
- Set speed at 22 per minute
- 40.8 grams of fragrance per pouch. (1%)

## **Case Specification:**

- Case is brown corrugated plain
- Display is pink with pink divider
- Requires a printed 4x2 label on one end of each case

## **Packing Specification:**

- 12 pouches per display / 1 display per case, packed vertically ( standing up ) into case
- outside label required on each case
- date code information will consist of letters and numbers such as [A = meaning batch produced during that day ]the next character meaning the year packaged the next character will be a letter representing the month [i.e. A = January ] the net two characters will represent the day of the month [i.e. 22] and the last two characters represent what facility is manufacturing the bulk salt [i.e. AE ]when all put together it should read for example [A9C03AE ] march 3, 2009
- 1 display per case, 36 cases per pallet double stretch wrapped with outside pouch indicator
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

## **Pallet Configuration:**

- 1 display per case, 6 cases per layer, column stacked 6 high = 36 cases per pallet

## **Fragrance Specifications**

- Fragrance Manufacturer: Mane
- Label: Lavender B
- Drum Color: Black
- Placard Identification: M-LB
- Placard Color: Dark Blue

Rev: 00

Date: 03/29/2011