

# **BILL OF MATERIALS**

**Product:** *MEIJER 6LB DISPLAY*

**Pouch Specifications:**

- Pouch is white, blue, black, and red
- Dimensions of pouch are: 12.25 x 9.5 x 4.50 gusset
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled (6LB) on Leepack machine
- Use program #6 on the scales
- Set speed at 28 per minute

**Display Specification:**

- Display Case is white corrugated. Top and bottom trays are yellow highlight red font and say plant nutrients and the middle tray is white and says Meijer in blue and blue and black writing
- Unit of measure is ( Set )
- One set is made up of : meijer plant nutrient (yellow highlight with red font tray on top and bottom(2 pc.) middle tray with black and blue font goes in middle ( 1 pc.) pallet wrap (2 pcs.) part A ( 3 pcs. ) part B (2 pcs.)

**Packing Specification:**

- Top and bottom layers 10 outside slots with 6 pouches and 2 inside slots with 8 pouches per, packed two vertically balance horizontally into slots
- 76 pouches in top layer and 76 pouches in the bottom layer
- Date code to be applied to pouch
- Date code must placed on back of pouch on lower left side
- The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40<sup>th</sup> day of the year 2009
- The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
- Wrap bottom layer with clear tape after top layer is placed on to of bottom layer
- 152 pouches/ pallet double stretch wrap
- No slip sheet on pallet
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

**Pallet Configuration:**

- 76 pouch on bottom layer and 76 pouches on top layer = 152 pouches per pallet

**Shipping information:**

- Meijer pallets require a header sheet placed under stretch wrap on forklift side of pallet. header sheets will be found attached to BOL

Rev: 00  
Date: 03/30/2011