

	<b>GILES CHEMICAL</b>		
	<b>COMPANY POLICY / PROCEDURE</b>		
	<b>1 lb. Pouch Specifications</b>	Page : 1 of 3	Revision : 02/18/2009 Date : 10/30/2008
	Author: <b>Clark Williams</b>		Job Specific

**Giles Chemical**  
**Repackaging Facility**  
**Waynesville, NC**

**Material:** 3.0 mil +/- 10%. Reverse printed polyester/polyethylene. Pouch must withstand a drop from one meter when full of Epsom salt and not burst.

**Size:** All sizing is +/- 2mm ONLY

**Overall:** 190mm X 165mm

**Side Seam:** 10mm

**Gusset:** K-style 76mm

**Center of zipper to the top of the bag:** 40mm – Zipper must be sealed to pouch as such that it cannot be pulled apart from the pouch. Zipper must be able to reseal after it is opened.

**Inks/Art:** Business Manager or the customer will supply

**Packaging:** No more than 800 pouches per box. Zippers OPEN. Pouches will lay on their sides 25 facing to the right, then 25 facing to the left to make sure they lay flat and the zippers stay open. Boxes will be of sufficient height/length/width so that the pouches are not curled or cramped in the least. Boxes will be on a 48 X 40 pallet. 8 boxes to a layer and no more than 40 boxes per pallet. Boxes will be labeled with at least product description and quantity and turned on the pallet so they can read. Pallets will be wrapped.



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**TRAINING DOCUMENTATION**

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