
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Form		
	Title: PM Acid Filter Check at Digesters	Number: M12-PR-200-F012	
	Owner: Robert Willis	Revision: 0	
	Effective Date: 08/12/2013	Page: 1 of 1	

Maint Prod **Taking Process Down**

		Is area under Primary Digester (Asset Tag# 10154) roped off?
		Is safety shower at digesters working properly?
		Are the digesters stopped per procedure <i>Starting and Stopping the Digesters (P12-PR-200-013)</i>
		Is the Main Disconnect for the Acid Pump locked out?
		Is the Main ball valve servicing product to the acid tanks to the acid pump locked out?
		Is the acid control shutoff valve in the off position on the salt side primary digester (Asset Tag 10154)
		Is the manual valve on the salt side Primary Digester Open? (Asset tag #10154)
		Is the acid control shutoff valve in the off position on the liquid side primary digester? (Asset tag #1131)
		Is the manual valve on the liquid side primary digester open? (Asset tag #10131)

Production Designee: _____ Date: _____

Maintenance Signature: _____ Date: _____

Maint Prod **Bringing Process Back On-line**

		Is the manual valve on the liquid side primary digester closed? (Asset tag #10131)
		Is the acid control shutoff valve in the on position on the liquid side primary digester? (Asset tag #1131)
		Is the acid control shutoff valve in the on position on the salt side primary digester (Asset Tag 10154)
		Is the Main ball valve servicing product to the acid tanks to the acid pump unlocked and returned to open position?
		Is the Main Disconnect unlocked and energized?
		Have the digesters been returned to normal operation per procedure <i>Starting and Stopping the Digesters? (P12-PR-200-013)</i>
		Has the roped area been returned to normal operation and caution tape removed?

Production Designee: _____ Date: _____

Maintenance Signature: _____ Date: _____

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