
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Rexall Eucalyptus 2Kg	Number: R12-CO-100-049	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 10/01/12	Page: 1 of 1	

Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Product: REXALL EUCALYPTUS-MINT 2Kg

Pouch Specifications:

- Pouch color : green, blue, white, and orange
- Box with pouches will say "Rexall eucalyptus-mint 2kg" on outside of box
- Dimensions of pouch are: 9-3/4"W x 11"L
- Pouch fitted with gusseted bottom and zipper top
- **CPU#: 7 71058 05525 9**

Pouch Machine Recipe:

- 20.00 grams of fragrance per pouch. (1%)
- 60.00 grams for the three shot weight test.
- Arylessence label: Blue barrel Eucalyptus Mint **AC 115307**

Case Specification:

- Case is brown corrugated with black print and black bar code

Packing Specification:

- 6 ct. pouches / case , packed horizontal into case
- Bar coded label will have the lot number of the salt being used and the product sku #
- Outside label required on case placed on same side as date code
- Quantity of Pallets: _____
- Date Code on Pouch: _____
- Date Code on Boxes: _____ **Plus Labels** _____
- **1st Barrel Weight: BEG.** _____ **LB END** _____ **LB Barrel #** _____
- **2nd Barrel Weight: BEG.** _____ **LB END** _____ **LB Barrel #** _____
- **3rd Barrel Weight: BEG.** _____ **LB END** _____ **LB Barrel #** _____
- **4th Barrel Weight: BEG.** _____ **LB END** _____ **LB Barrel #** _____

Pallet Configuration:

- 9 cases per layer, column stacked 6 high=54 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____