

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Form**Title: **Swab Test for Carton Machine**Number: **R12-PR-100-015c**Owner: **Jeff Hill**Revision: **01**Effective Date: **06/01/13**Page: **1 of 1****SWAB TEST-Log For Carton Machine**

Area To Be Cleaned	Pass or Fail
1. Top Of Hopper	
2. Bottom Of Hopper	
3. Grate In Hopper	
4. Screw	
5. Screw Housing	
6. Screw Housing Hangers	
7. Screw Drive Housing	
8. Chute To AMS	
9. AMS Bell	
10. Blender	
11. Top Of AMS Bell	
12. AMS Chute Union	
13. Flow Tube To AMS Funnel	
14. Funnel Collar	
15. Funnel Auger	
16. Funnel	
17. Funnel Guide	
18. Chain	
19. Blocks	
20. Seal Guide	
21. Seal Jaws	
22. Date Coder	
23. Discharge Guide	
24. Packing Table	

Carton Machine:**Cleaned By:****Date:****Production Start Date:** _____ **Production End Date:** _____**Controlled Document**

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.