

BILL OF MATERIALS

Product: WALGREEN 9LB JUGS

Jug Specification:

- Jug is clear plastic with handle
- White lid with seal in cap
- Jug has two labels
 1. Front label is shades of blue, shades of gray, white, red, and black
 2. back label is white with black print
- Paper insert white with blue print folded , fits in the top of filled jug

Manuel Machine Recipe:

- Select (3lb.) settings – filling 3lbs. at a time until it reaches 9 pounds
- 3 X 3lb. = 9lbs

Case Specification:

- Case is brown with black print
- Case dimensions are: 14X 9-1/2 X10

Packing Specifications:

- 4 ct. jugs per case, packed vertically into case = 192 jugs per pallet
- Date code to be applied to both jug and case
- No outside label required on case
- The three digit date code represents the date of packaging (i.e. 2-9-2009 = 409) which means the 40th day of the year 2009
- The {EXP} means expiration which is three years (i.e. **EXP 212**) The 212 means the second month of the year 2009
- 48 cases per pallet double stretch wrapped with the word **JUG** written on as a indicator
- Numeric or alphabetical order of production (i.e. 1,2,3 or A,B,C,) and date of manufacture to be written on the outside of stretch wrap
- Pallets may be double stacked in warehouse

Pallet Configuration:

- 12 cases per layer, column stacked 4 high = 48 cases per pallet
- Total of 192 jugs per pallet

SHIPPING INFORMATION:

- Walgreen requires a Bar coded label to be placed on each pallet along with BOL and MSDS information

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