
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Policy		
	Title: Repackaging Line Operator and Salt Hanger Training Test Answer Key	Number: R13-FM-100-054c	
	Owner: Lee Cagle	Revision: 0	
	Effective Date: 6/10/13	Page: 1 of 1	

1. **False** Food and tobacco products are not allowed in any production areas.
2. **True**
3. **True**
4. **False** The operator must make sure the line is completely cleared of all prior product components and fragrance.
5. **True**
6. **True**
7. **False** Results of drop test will be documented as a P for Passing and an F for Failing on the weight sheet in the drop test block.
8. **True**
9. **True**
10. **False** Clean fill table with diluted Dawn, then wipe down with a damp rag.
11. **True**
12. **False** Any weight taken below the quarantine line should signal the operator to stop the machine.
13. **True**
14. **True**
15. **True**
16. **False** When performing line clearance any rejected materials should be removed from the line, documented, and disposed of properly.
17. **True**
18. **True**
19. **False** Bulk salt that has a manufacturing date greater than 1 year cannot be used at the Repackaging facility.
20. **True**

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.