

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Rite Aid 6#**Number: **R12-CO-100-016**Owner: **Jeff Hill**Revision: **0**Effective Date: **06/01/2012**Page: **1 of 1**

Change Over Sheet

Product: *Rite Aid 6# Pouch*

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet in to your supervisor.

- ☐ **Line cleared of all prior product components and fragrance**

Pouch Specifications:

- ☐ Pouch is blue, red, white and light blue
☐ **CPU #: 0 11822 03709 9 Above Barcode 0370009**
☐ Dimensions of pouch: 12 1/4"H x 9 1/2"W x 3" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with black print
☐ Case has 6 EACH; RITE AID EPSOM SALT POUCH 6LB; ITEM# 0370009; Barcode 1 00 11822 03709 6
☐ Case Dimensions: 7 1/2"H x 19 3/8"W x 9 1/4"D

Packing Specification:

- ☐ 6ct. pouches / case, packed horizontally into case
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ **EXP MMYJ JJY**
☐ Date Code on Box: _____ **EXP MMYJ JJY**

Pallet Configuration:

- ☐ 10 cases per layer, column stacked 5 high = 50 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Reject: _____

Over: _____

Average: _____

Std. Dev.: _____

Max: _____

Min: _____

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