

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Pennington 7# 4 Pack**Number: **R15-CO-100-167**Owner: **Monte Plott**Revision: **00**Effective Date: **11/04/15**Page: **1 of 1**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

**Product: Pennington 7# Pouch 4 Pack****Line:** \_\_\_\_\_

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**

- ☐ Pouches or Cartons Removed    ☐ Corrugated Materials Removed    ☐ Labels Removed  
☐ Pack and Stack Area Cleared    ☐ All Paperwork Turned In

**Pouch Specifications:**

- ☐ Pouch is black, green, yellow, red, blue and white  
☐ CPU#: **0 21496 28100 1**  
☐ Dimensions of pouch: 13"H x 10"W x 3 7/8" Bottom Gusset

**Case Specification:**

- ☐ Case is brown corrugated with black print  
☐ Case has PENNINGTON EPSOM SALT; Product size: 4/7lb BAGS; Product UPC: 0-21496-28100-1; Vendor: 730028; SAP#: 100523764 ; Barcode 3 00 21496 28100 2  
☐ Case dimensions: 6.56" H x 15.25"W x 11.375"D

**Packing Specification:**

- ☐ 4 ct. pouches / case, packed horizontally into case  
☐ Quantity of Pallets: \_\_\_\_\_  
☐ Date Code on Pouch: \_\_\_\_\_ YYJJ EXP MMY  
☐ Date Code on Box: \_\_\_\_\_ YYJJ EXP MMY

**Pallet Configuration:**

- ☐ 10 cases per layer, column stacked 6 high = 60 cases per pallet

**Carton and Pouch Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_  
☐ Total Used in Production: \_\_\_\_\_  
☐ Pallet Markers: \_\_\_\_\_  
☐ Ending Inventory Balance: \_\_\_\_\_  
☐ Number of cases not making up a full pallet: \_\_\_\_\_  
☐ Number of containers not making a full case: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

**Scale Information Breakdown:**

Reject: \_\_\_\_\_

Over: \_\_\_\_\_

Average: \_\_\_\_\_

Std. Dev.: \_\_\_\_\_

Max: \_\_\_\_\_

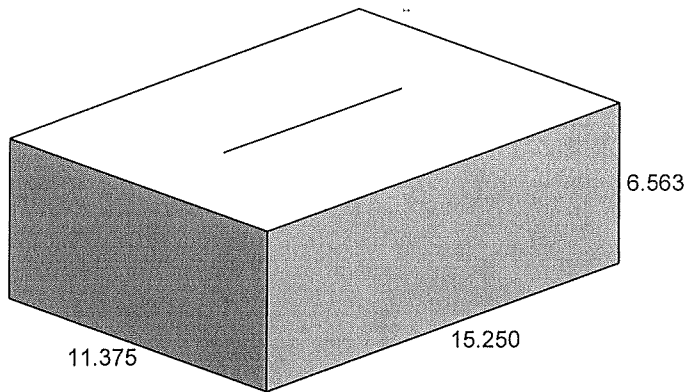
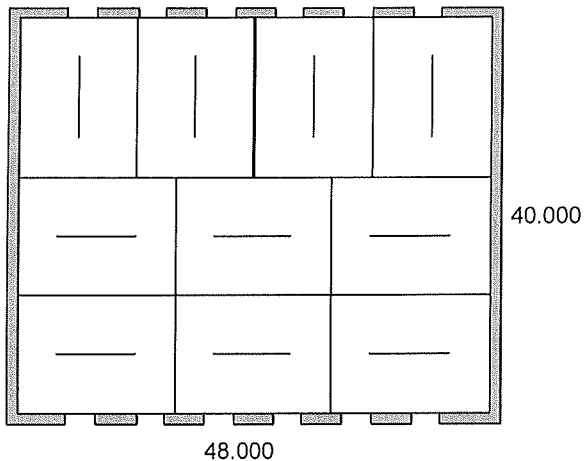
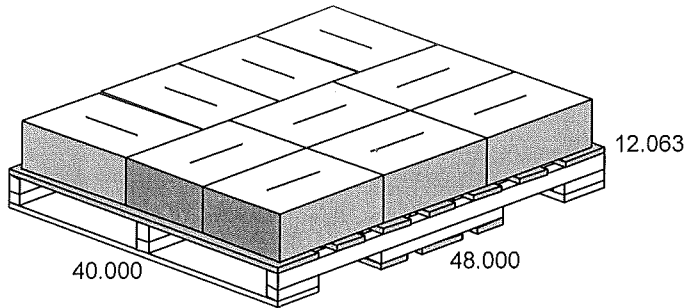
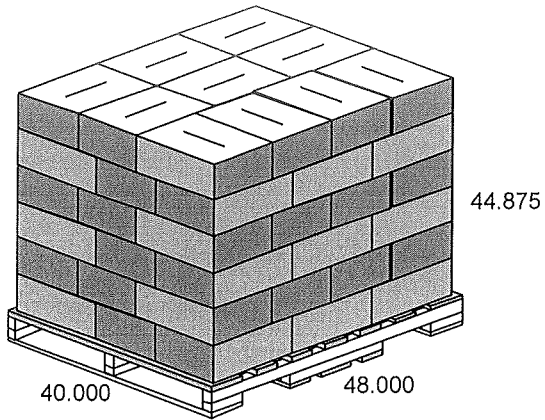
Min: \_\_\_\_\_

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Product Name	#7 Epsom Salt 4 Pk		
Product Code	#7 Epsom Salt 4 Pk		
Datafile Name	#7 epsom salt 4 pk (7/10/2015)		
Load Ref.	1 I		
Cube Used	79.9 %	10	Case / Layer
Area Used	90.3 %	6	Layer / Load
Pallet type	48X40	60	Case / Load

	Length	Width	Height	Net	Gross	Volume
Case (OD)	15.250	11.375	6.563 in	28.000	28.000 lb	0.66 cuft
Product	45.750	38.000	39.375 in	1680.000	1680.000 lb	39.61 cuft
Load	48.000	40.000	44.875 in	1680.000	1730.000 lb	49.86 cuft



CREATED BY:  
 DATE: