
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: HyVee 4#	Number: R12-CO-100-096	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 09/19/12	Page: 1 of 1	

Change Over Sheet

Product: HYVEE 4 LB CARTON

Check each block below as the line is prepared for the run. Lead Operator, also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Carton Specifications:

- COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)
- Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- Carton reads Net WT 4lb. (1.81kg)
- CPU#: **0 75450 29722 5** Above Barcode: **HV-29722A**

Case Specification:

- Case is brown corrugated with black print and is called 64 auto.
- Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

Packing Specification:

- 6 ct. / case , packed vertically into case
- Quantity of Pallets: _____
- Date Code on Carton: _____
- Date Code on Boxes: _____

Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Line #1:	Line #2:
Reject:_____	Reject:_____
Over:_____	Over:_____
Average:_____	Average:_____
Std. Dev._____	Std. Dev._____
Min. _____	Min. _____
Max. _____	Max. _____