
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Carton Machine(s) Part 1	Number: M13-PR-200-039	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 2	

1.0 Purpose

This procedure establishes the requirements for the weekly preventive maintenance for the Carton Machine(s) Part 1.

2.0 Scope

This procedure applies to the Carton Machines at the Repackaging Facility. This procedure shall be performed weekly.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Tools necessary for PM of Carton Machines



6.0 Procedure

Carton Machine(s):

1. Clean blower intake filter
2. Check auto lube
3. Check chain lube 30#
4. Check grease in drives and carriage
5. Check air oil level
6. Grease conveyor at 90 degree bends and ends; also check for salt build up at push table (clean and wash)
7. Grease un-loader on machine
8. Check hydraulic fluid level (#3 Machine only)
9. Grease all fittings on machine

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7.0 Reference Documents

PM Carton Machine Part 1 Form (M13-PR-200-F039)

8.0 Change Information

New Document

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