

GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: GNP 4# Number: R12-CO-100-091

Owner: Jeff Hill Revision: 02
Effective Date: 10/22/2013 Page: 1 of 1



		Date:
		Operator:
Produ	ct: GNP 4# Carton	Line:
authoriz		run. Lead Operator also Supervisor and/or Quality are the only esponsibility for the product. Form should be turned into the Production run.
Line C	learance:	
	Pouches or Cartons Removed Corrugated M.	faterials Removed Labels Removed
	Pack and Stack Area Cleared All Paperwo	ork Turned In
	Specifications:	
	Carton is blue, white, and red	
	CPU#: 0 87701 40239 5 Above Barcode	
	Dimensions of carton: 9"H x 3 3/4"W x 3 3/4	4"D
	pecification:	
	Case is brown corrugated with black print	
	Case has 6-1/2 DOZ; EPSOM SALT	
	Case dimensions: 10"H x 12"W x 8"D	
	g Specification:	
	6 ct. cartons / case, packed vertically into cas	
	Quantity of Pallets:	
		YJJJ EXP MMYY
	Date Code on Box:	YJJJ EXP MMYY GNP 4LB
Pallet (Configuration:	
	20 cases per layer, column stacked 5 high = 1	100 cases per pallet
Carton	and Pouch Waste:	
	Starting Inventory Balance:	
	Total Used in Production:	
	Pallet Markers:	
	Ending Inventory Balance:	
	Number of cases not making up a full pallet:	
	Number of containers not making a full case:	·
	SHIFT ONE	SHIFT TWO
Operator Signature/Date:		Operator Signature/Date:
Supervisor Signature/Date:		
Quality Signature/Date:		
		_
	nformation Breakdown:	I in a #2.
Line #1:		Line #2:
Reject:		Reject:
Over:		Over:
Average:		Average:
Std. Dev.:		Std. Dev.:
Min:		Min:
Max:		Max: