

GILES CHEMICAL CORPORATION		
COMPANY PROCEDURE		
Standard Operating Procedure	Page : 1 of 2	Revision : Date : 02/12/07
Author: Maintenance	Title: Back Flush Cleaning of Creek Pumps #3 & #4	

**Safety:** *All safety glasses and appropriate safety apparel is to be worn at all times while performing any operation in the facility*

**Purpose or Objective:** *The purpose of this procedure is to define the process required to back flush creek pumps #3 and #4 to facilitate removal of debris from the screens in the creek*

**Procedure:** *The proper procedure to be followed by personnel when back flushing creek pumps #3 and #4 is as follows:*

- 1. Pump to be back flushed will be cut off at the start/stop button located on the bridge that corresponds to the pump you wish to remove from operation.*
- 2. Close the inlet valve on the pump that is being back flushed.*
- 3. Open the by-pass valve on the companion pump still running to allow water to flow back through the pump you are back flushing with water.*
- 4. Close the outlet valve on the companion pump still in operation to force entire flow of water back through the pump you wish to back flush.*
- 5. Reverse Procedure to restore system to proper operation for production.*

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**TRAINING DOCUMENTATION**

	EMPLOYEE	TITLE	SIGNATURE	DATE
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