BILL OF MATERIALS

Product: *WHITE MOUNTAIN 2 LB CARTON*

Carton Specifications:
- **COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)**
- Dimensions of carton are: 2-3/4"W x 9"D x 2-3/4"L
- Carton reads Net WT.2lb (907g)

Carton Recipe:
- Set carton machine at 80 per minute

Case Specification:
- Case is brown corrugated with blue print and is also called 12 carton.
- Case has 12 carton printed on outside of corrugated box
- Case inside dimensions are: :   9"W x 9-1/4"D x 12"L

Packing Specification:
- 12 ct. / case , packed vertically into case
- Date code to be applied both to carton and case
- Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP04140)
- Date code will also include product reference (i.e. 29EXP0414WM2)
- 90 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

Pallet Configuration:
- 18 cases per layer, stacked 5 high = 90 cases per pallet

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