

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Dr Teals 4# Unscented**Number: **R18-CO-100-227**Owner: **Monte Plott**Revision: **00**Effective Date: **01/02/18**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: Dr. Teals 4# unscented

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Carton Specifications:

- ☐ Pouch is Blue, White, and has a gold emblem with green banner.
☐ CPU#: **8 11068 01624 3**
☐ Dimensions of pouch: 11.0"H x 7.25"W x 2.50" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with black print
☐ Case has DR TEAL's EPSOM SALT DRT UNSCENTED 4LB. SALT 4/4; ITEM # 04624-4PK
☐ Barcode 1 08 11068 01624 0 is printed on the box.
☐ Case dimensions: 6.25"H x 11.50"W x 7.25"D

Packing Specification:

- ☐ 4 ct. pouches/case, packed horizontally into case ; 480 cartons per full pallet
☐ Quantity of Pallets: _____
☐ Date Code on Carton: _____ YYJJ
☐ Date Code on Box\Label: _____ YYJJ

Pallet Configuration:

- ☐ 20 cases per layer, column stacked 6 high =120 cases per pallet

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____ + _____ + _____ = _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Wasted Labels: _____ + _____ + _____ + _____ + _____ = _____
☐ Compactor Form _____ Waste Percentage = _____
☐ Calculated Ending Inventory Balance: _____

Actual Ending Inventory: _____ Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document

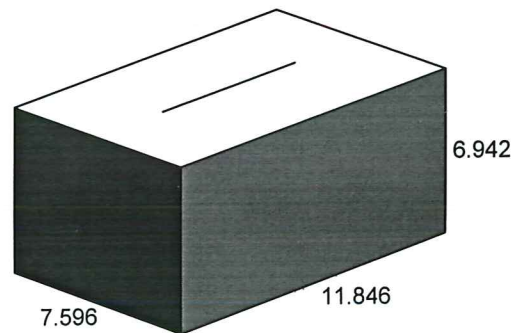
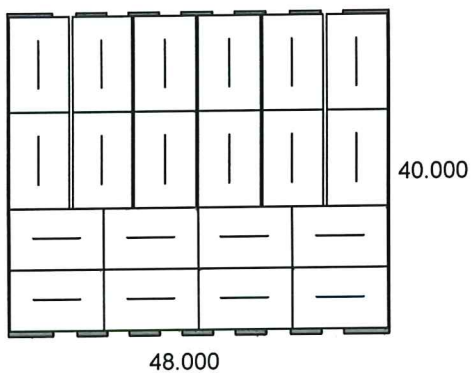
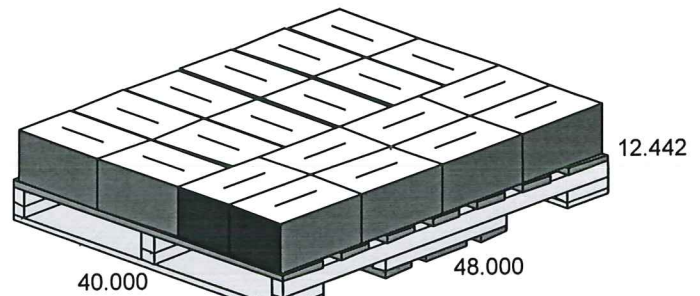
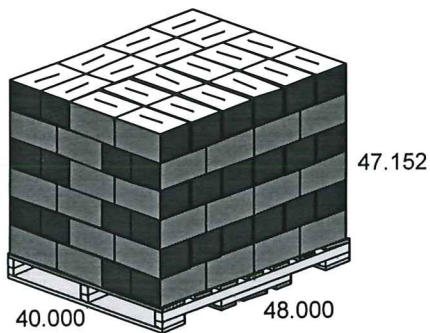
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Product Name Giles
 Product Code 4 lb - 4 bk
 Datafile Name giles - 4lb-4bk option b (9/6/2017)
 Load Ref. 2 I
 Cube Used 87.7 %
 Area Used 93.7 %
 Pallet type 48x40

Box / Layer
 Layer / Load
 Box / Load

		Length	Width	Height	Net	Gross	Volume
Box	(ID)	11.500	7.250	6.250 in	1.000	1.000 lb	0.30 cuft
Box	(OD)	11.846	7.596	6.942 in	1.000	1.000 lb	0.36 cuft
Product		47.384	38.884	41.652 in	120.000	120.000 lb	44.41 cuft
Load		48.000	40.000	47.152 in	120.000	170.000 lb	52.39 cuft



CREATED BY: Christopher A. Rogers
 DATE: September 6, 2017