

	GILES CHEMICAL CORPORATION		
	COMPANY PROCEDURE		
	CONVEYOR-POUCH LINE WEEKLY PM	Page : 1 of 2	Revision : 1 Date : 06/18/07
	Author: Randy Lanning		Report #:

Safety: Follow all area safety rules. Wear the appropriate PPE when working.

Purpose: The purpose of this procedure is to describe the maintenance requirements for the conveyor on the pouch line for a weekly cleaning and/or pm.

PM ON CONVEYOR ON POUCH LINE

1. Check belt connector wires for proper connection and repair and/or replace if necessary
2. Clean salt and trash from around end roller
3. Check drive chain and grease/oil as required for proper operation
4. Make sure conveyor is not rubbing control panel on pouch machine.



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Report #:

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