
	<b>GILES CHEMICAL ~ PREMIER MAGNESIA</b>		
	<b>Change Over</b>		
	Title: <b>Premier Value 4#</b>	Number: <b>R12-CO-100-100</b>	
	Owner: <b>Ron Hall</b>	Revision: <b>0</b>	
	Effective Date: <b>07/24/12</b>	Page: <b>1 of 1</b>	

## Change Over Sheet

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

### Product: **PREMIER VALUE 4LB CARTON**

#### Carton Specifications:

- COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)
- Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- Carton reads Net WT 4lb. ( 1.81kg)
- CPU#: **8 40986 01281 5**

#### Case Specification:

- Case is brown corrugated with black print and is called 64 auto.
- Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

#### Packing Specification:

- 6 ct. / case , packed vertically into case
- Quantity of Pallets: \_\_\_\_\_
- Date Code on Carton: \_\_\_\_\_
- Date Code on Boxes: \_\_\_\_\_

#### Pallet Configuration:

- 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

#### Scale Information Breakdown:

Line #1:	Line #2:
Reject:_____	Reject:_____
Over:_____	Over:_____
Average:_____	Average:_____
Std. Dev._____	Std. Dev._____
Min. _____	Min. _____
Max. _____	Max. _____

**Controlled Document**