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|  | GILES CHEMICAL | | |
| | COMPANY POLICY / PROCEDURE | | |
| | 4 lb. Pouch Specifications | Page : 1 of 3 | Revision : 02/18/2009 Date : 10/30/2008 |
| | Author: Clark Williams | | Job Specific |

Giles Chemical
Repackaging Facility
Waynesville, NC

Material: **4.5 mil +/- 10% Reverse printed polyester/polyethylene.**
Pouch must withstand a drop from one meter when full of Epsom salt and not burst.

Size : **All sizing is +/- 2mm ONLY**

Overall: 275mm X 209mm
Side Seam: 10mm
Gusset: K-style 76mm
Center of zipper to the top of the bag: 40mm – Zipper must be sealed to pouch as such that it can not be pulled apart from the pouch. Zipper must be able to be resealed after it is opened.

Ink/Art: **Business Manager or customer will supply**

Packaging: **No more than 500 pouches per box. Zippers OPEN. Pouches will lay on their sides 25 facing to the right and then 25 facing to the left to make sure they lay flat and that the zippers remain open. Boxes will be of sufficient height/width/depth so that the pouches are not curled or cramped in the least. Boxes will be on a standard 48 X 40 pallet. 8 boxes to a layer and stacked 6 layers high. (48 cases per pallet) Boxes will be labeled with a minimum of product name and quantity and turned so the labels face outward. Pallets will be wrapped.**



GILES CHEMICAL
COMPANY POLICY / PROCEDURE

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Job Specific

TRAINING DOCUMENTATION

| | EMPLOYEE | TITLE | SIGNATURE | DATE |
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Job Specific

| Revision Number | Revision Date | Revision Author | Revision Description |
|-----------------|---------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| 00 | 10/30/2008 | CW | New Document |
| 01 | 02/18/2009 | SL | Zipper must be sealed to pouch as such that it can not be pulled apart from the pouch. Zipper must be able to be resealed after it is opened. |
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