Date:_____

Operator:_____

## Product:  *Top Care 4# FFS*

Line:_____

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**
- ☐  Pouches  Removed   ☐  Corrugated Materials Removed   ☐  Labels Removed
- ☐  Pack and Stack Area Cleared    ☐   All Paperwork Turned In

**Film Specifications:**
- ☐  Film is blue, gold and white
- ☐  **CPU#:  0  36800 25700  9  Above Barcode  PLD-A331F  SE000351**
- ☐  Dimensions of pouch: 12.25"H x 5"W x 3.25"D

**Case Specification:**
- ☐  Case is brown corrugated with black print
- ☐  Case has 6-1/2 DOZ;  EPSOM SALT
- ☐  Case dimensions:  5.13"H x 11"W x 16"D
- ☐  Requires a printed 4x2 label on one side of each case.  Label should include 4lb Pouch; 6pk;  Barcode 36800-25700

**Packing Specification:**
- ☐  6 ct. pouch / case, packed vertically into case ; 432 pouches per full pallet
- ☐  Quantity of Pallets: _____
- ☐  Date Code on Pouch: _____YYJJJ EXP MMYY
- ☐  Date Code on Box: _____YYJJJ EXP MMYY TC 4LB

**Pallet Configuration:**
- ☐  9 cases per layer, column stacked 8 high = 72  cases per pallet

**Pouch Waste:**

- ☐   Starting Inventory Balance:_____ + _____ + _____ = _____

- ☐   Total Used in Production:_____

- ☐   Pallet Markers:_____

- ☐   Wasted Labels:   _____+ _____ + _____+ _____+_____ =_____

- ☐   Compactor Form   _____ _____ _____ _____ _____  Waste Percentage = _____

- ☐   Calculated Ending Inventory Balance:_____

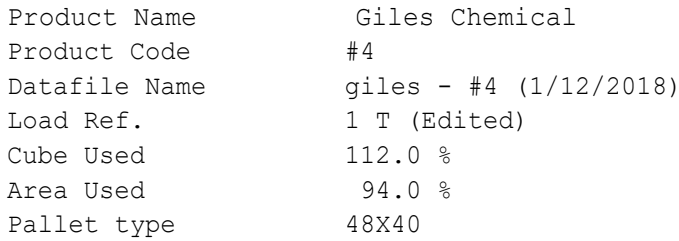Actual Ending Inventory: _____          Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

# Custom Packaging LP

| | | | | | | |
|---|---|---|---|---|---|---|
| Product Name | Giles Chemical | | | | | |
| Product Code | #4 | | | | | |
| Datafile Name | giles - #4 (1/12/2018) | | | | | |
| Load Ref. | 1 T (Edited) | | | | | |
| Cube Used | 112.0 % | | 9 | | Box / Layer | |
| Area Used | 94.0 % | | 8 | | Layer / Load | |
| Pallet type | 48X40 | | 72 | | Box / Load | |

| | Length | Width | Height | | Net | Gross | Volume |
|---|---|---|---|---|---|---|---|
| Box (ID) | 16.750 | 11.125 | 5.625 in | 1.000 | 1.000 lb | 0.61 cuft |
| Box (OD) | 17.250 | 11.625 | 6.625 in | 1.000 | 1.000 lb | 0.77 cuft |
| Product | 46.500 | 40.500 | 53.000 in | 72.000 | 72.000 lb | 57.76 cuft |
| Load | 48.000 | 40.500 | 58.500 in | 72.000 | 122.000 lb | 65.81 cuft |



CREATED BY:     MATT BARBER
DATE:                01/09/18