

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Walgreen 1# Pouch**Number: **R14-CO-100-151**Owner: **Monte Plott**Revision: **06**Effective Date: **01/15/2018**Page: **1 of 1**

Date: _____

Operator: _____

Line: _____

Product: Walgreen 1# Pouch

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the day or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is blue, red and white
☐ CPU#: **3 11917 16319 2 Above Barcode ITEM 329059**
☐ Dimensions of pouch: 8 1/2"H x 5 1/4"W x 2 1/2" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with black print
☐ Case has Epsom Salt USP; 12x1lb
☐ Case dimensions: 7"H x 15"W x 7"D
☐ Requires a 4x2 label on one side of each case. Label should include WIC 329059, Walgreen 1# Pouch; Barcode 10311917163199. Below the barcode - 311917163192

Packing Specification:

- ☐ 12 ct. pouches / case, packed horizontally into case
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YJJJ EXP MMY
☐ Date Code on Box or Label: _____ YJJJ EXP MMY

Pallet Configuration:

- ☐ 15 cases per layer, column stacked 6 high = 90 cases per pallet; 1080 pouches per full pallet.
☐ **Product requires the use of red PECO pallets.**

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____ + _____ + _____ = _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Wasted Labels: _____ + _____ + _____ + _____ + _____ = _____
☐ Compactor Form _____ Waste Percentage = _____
☐ Calculated Ending Inventory Balance: _____

Actual Ending Inventory: _____

Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document

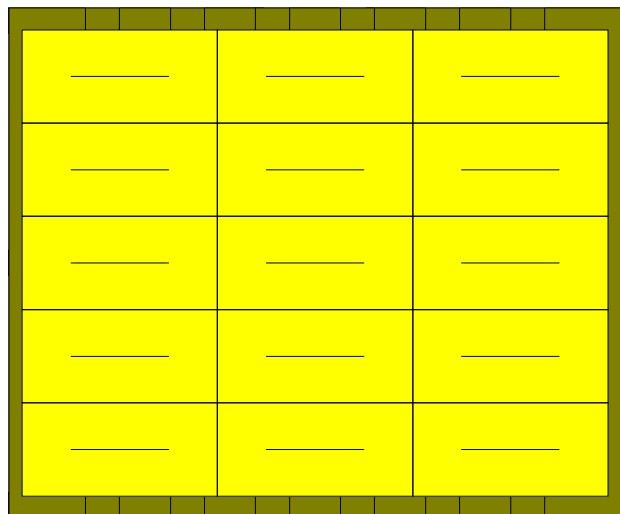
Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.



INTERNATIONAL PAPER

BP20016GEN

Date Printed : 4/13/2016
Last Saved : 4/13/2016

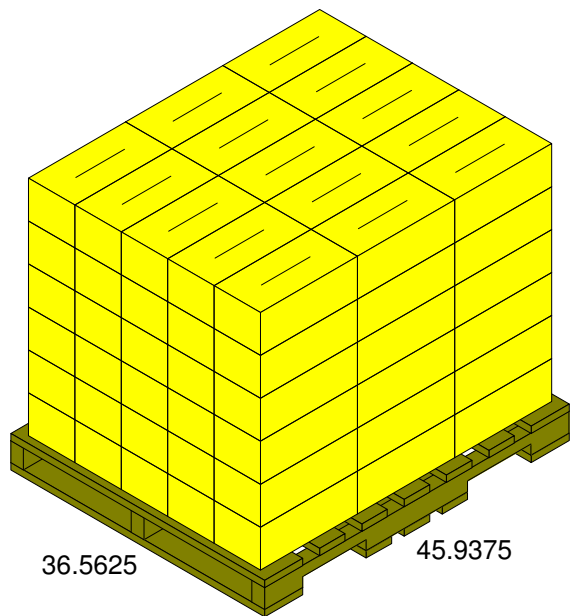


45.9375

GMA (Notched) 48.0000x40.0000x5.0000

	Shipper (ID)	Shipper (OD)	UnitLoad (Incl. Pal)
Ln:	15.0000 in	15.3125 in	45.9375 in
Wd:	7.0000 in	7.3125 in	36.5625 in
Ht:	5.2500 in	5.8750 in	40.2500 in
Net:		0.00 lb	0.00 lb
Grs:		0.00 lb	65.00 lb
Cube:	0.319 ft3	0.381 ft3	39.122 ft3
		Height Vert	

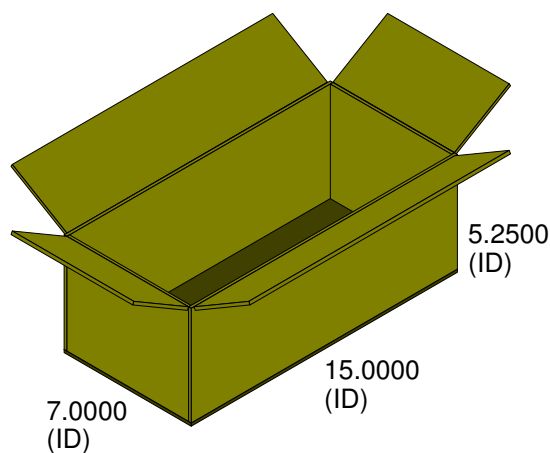
Shipper:		90
Area Efficiency:	0.00 %	87.48 %
Cubic Efficiency:	0.00 %	83.34 %
Cases per layer:		15
Layers/load:		6
Pattern:		Column
RSC Area:	4.14 ft2	373 ft2
Density (gr/cc):		0.0000



40.2500

36.5625

45.9375



7.0000
(ID)

15.0000
(ID)

5.2500
(ID)

Notes: