
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Change Over		
	Title: Top Care 4#	Number: R12-CO-100-106	
	Owner: Ron Hall	Revision: 0	
	Effective Date: 07/11/12	Page: 1 of 1	

Change Over Sheet

Product: **TOP CARE 4LB CARTON**

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signatures. By signing; you are taking full responsibility for the product. After the order is complete turn the change over sheet to your supervisor.

Carton Specifications:

- . COMPARE CARTON TO MASTER FOR ART WORK (Front and Back of Carton)
- . Dimensions of carton are: 3-3/4"W x 9"D x 3-3/4"L
- . Carton reads Net WT 4lb. (1.81kg)
- . CPU#: **0 36800 25700 9 Above Barcode TC-25700F**

Case Specification:

- . Case is brown corrugated with black print and is called 64 auto.
- . Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
- . Case inside dimensions are: 7-7/8"W x 9-7/8"D x 12"L

Packing Specification:

- . 6 ct. / case, packed vertically into case
- Quantity of Pallets: _____
- Date Code on Carton: _____
- Date Code on Boxes: _____ Plus Label
- **Need Special Pallet**

Pallet Configuration:

- . 20 cases per layer, stacked 5 high = 100 cases per pallet

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Scale Information Breakdown:

Line #1:	Line #2:
Reject:_____	Reject:_____
Over:_____	Over:_____
Average:_____	Average:_____
Std. Dev._____	Std. Dev._____
Min. _____	Min. _____
Max. _____	Max. _____

Controlled Document