

## GILES CHEMICAL ~ PREMIER MAGNESIA

**Company Policy** 

Number: R13-FM-100-054b

Title: Repackaging Lead and Utility

**Operator Training Test** 

Owner: Lee Cagle Revision: 0

Effective Date: 06/10/13 Page: 1 of 2



Name:	Trainer:	Date:

- **1. True / False** Food and tobacco products are allowed in all production areas.
- **2. True / False** Your work area shall be kept clean and organized in order to prevent a safety hazard.
- **3.True / False** Safety glasses or prescription safety glasses with side shields must be worn.
- **4. True / False** On bottom of the Daily Production Report Form (R12-PR-100-F002) the Operator writes his/her Machine number, Date, and Shift.
- **5. True / False** Verify the fragrance barrel is correct by matching the information on the change over form with the information on the fragrance barrel.
- **6.True / False** Once everything is set and the operator is ready to run, the operator, supervisor, and/or quality needs to sign the change over form.
- **7.True / False** Results of drop test will be documented as a check for Pass and an X for Fail on weight sheets in the drop test block.
- **8.True / False** When running products that require powder additives, the feeder needs to be set for the product. A label is on the feeder control to assist with the set up.
- **9.True / False** Wipe down all doors, the bottom of the machine, the discharge belt and the pouch magazine feeder with a damp rag when cleaning the Auto Poucher.
- **10.** True / False Clean the fill table with Greased Lightning when cleaning the Manual Poucher.
- **11. True / False** Clean up all nonconforming cartons and dispose of salt following the guidelines listed in the Rework and Reprocessing of Salt (R12-PR-100-007) procedure.
- **12. True / False** Any weight taken below the quarantine line should be placed in box with pouches weighing above quarantine line.
- **13. True / False** When performing a fragrance weight check the beaker should be placed on the fragrance scale and tare the scale to zero.

## Controlled Document



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- **14. True / False** When performing a fragrance weight check use the manual pump actuator and force pump to inject three times into the beaker.
- **15. True / False** When dumping a super sack into the feed hopper the sack closest to the hopper should be blown off with compressed air to remove any debris and then untied.
- **16. True / False** When performing line clearance any rejected materials can be piled in the corner until you have time to remove it.
- **17. True / False** When performing line clearance packing area must be cleared of all products, corrugated, pouches or cartons.
- **18. True / False** When performing line clearance and changing from scented production to USP production, totally wash salt machine and all of the items that are used for scented run.
- **19. True / False** Bulk salt that has a manufacturing date greater than 1 year can be used as long as the shift supervisor is aware of its use.
- **20. True / False** Salt Hangers will record in-coming bulk salt information from Manufacturing on the proper form.