

# **BILL OF MATERIALS**

**Product:** *HARMON LAVENDER 3LB.*

**Pouch Specifications:**

- Pouch is lavender, white, with purple flowers
- Dimensions of pouch are: 7-1/2" W X 10-1/2" T
- Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

- Select program titled 3lb pouch on the Manuel machine
- Add aspartate mix in the ribbon blender to feed in pouch with fragrance
- Ribbon blender feeder set at 800.
- 13.60 grams of fragrance per pouch. (1%)

**Case Specification:**

- Case is brown corrugated with blue print
- Case inside dimensions are: 10-3/4x10x6-1/2

**Packing Specification:**

- 6 ct. pouches / case , packed horizontally into case
- The four digit julian date code to be applied both to pouch and case
- Date code information will be year-julian date = 9029 [ 9- meaning the year 029 - meaning the 29<sup>th</sup> day of the year ]
- 96 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
- Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
- Pallets may not be double stacked in warehouse

**Pallet Configuration:**

- 16cases per layer, column stacked 6 high=96 cases per pallet

**Fragrance Specifications**

- Fragrance Manufacturer: Mane
- Label: Lavender "W"
- Drum Color: Black
- Placard Identification: M-LW
- Placard Color: Purple

Rev: 01  
Date: 05/24/2011