
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Form		
	Title: PM Autopouches 1	Number: M13-PR-200-F028	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 1	

	Clean Gripper jaws
	Check springs on gripper arms for proper tension and attachment
	Clean bushing(s) on gripper arms (both big hole and small)
	Check black nylon bushing for wear and replace if necessary
	Check vacuum cups for wear and replace as necessary
	Check vacuum lines for dust and blow out any trash or dust that is noticeable
	Change all vacuum filters (quantity of three)
	Grease all fittings on moving parts
	Change Teflon tape on seal bars and cooling bars
	Check bag
	Check leakage on scale (above platform toward machine).

Maintenance Signature: _____ Date: _____

Production Supervisor: _____ Date: _____

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