

	GILES CHEMICAL		
	COMPANY POLICY / PROCEDURE		
	Process Temperatures	Page : 1 OF 3	Revision : 10/22/2008 Date : 07/18/2006
	Author: Patrick Owen	Effectiveness Procedure	

Personnel responsible:

Lead Operator, Material Handler, Assistant Operator

Safety:

Safety glasses and safety shoes

Procedure:

1. The Dryer Salt Temperature needs to stay within the range posted on the Documentation System announcement screen. If you are running Arch and the temperature cannot be kept in range, pull off and make another product.
2. The temperature range can vary with the season, temperature, and production rate but will be posted on the Documentation Screen.
3. If the Crystallizer Temperature goes above 35 C, the Crystallizer needs to be slowed down in order to cool it off. If it cannot be cooled below 35 C, it needs to be stopped until it can be cooled down.



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Effectiveness Procedure

TRAINING DOCUMENTATION

	EMPLOYEE	TITLE	SIGNATURE	DATE
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Revision	:	10/22/2008
Date	:	07/18/2006

Effectiveness Procedure

Revision Number	Revision Date	Revision Author	Revision Description
00	7/18/2006	PLO	Original Document
01	10/22/2008	PLO	Updated for new format, dryer range on doc system, crystallizer range extended to 35C