

**GILES CHEMICAL ~ PREMIER MAGNESIA****Company Procedure**Title: **Equate 1# FFS**Number: **R17-CO-100-207**Owner: **Monte Plott**Revision: **00**Effective Date: **11/27/17**Page: **1 of 1**

Date: \_\_\_\_\_

Operator: \_\_\_\_\_

Line: \_\_\_\_\_

**Product: *Equate 1# FFS***

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

**Line Clearance:**

- ☐ Pouches or Cartons Removed    ☐ Corrugated Materials Removed    ☐ Labels Removed  
☐ Pack and Stack Area Cleared    ☐ All Paperwork Turned In

**Film Specifications:**

- ☐ Film is green, blue, red, white and black  
☐ CPU#: **6 81131 15004 0 Above Barcode PLD-A331F SE000304**  
☐ Dimensions of pouch: 6.25"H x 3.25"W x 2.63 "D

**Case Specification:**

- ☐ Case is brown corrugated with black print  
☐ Case has Equate 8 pack-1 lb Epsom Salt  
☐ Case dimensions: 5"H x 7.25"W x 9"D  
☐ Case has printed on two sides ITEM# FG003039    Barcode 1 06 81131 15004 7

**Packing Specification:**

- ☐ 8 ct. pouches / case, packed vertically into case ; 1,600 pouches per full pallet  
☐ Quantity of Pallets: \_\_\_\_\_  
☐ Date Code on Carton: \_\_\_\_\_ **YYJJ EXP MMY**  
☐ Date Code on Box: \_\_\_\_\_ **YYJJ EXP MMY WM 1LB**

**Pallet Configuration:**

- ☐ 25 cases per layer, column stacked 8 high = 200 cases per pallet  
☐ Product should be packed on a red PECO pallet

**Carton and Pouch Waste:**

- ☐ Starting Inventory Balance: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Total Used in Production: \_\_\_\_\_  
☐ Pallet Markers: \_\_\_\_\_  
☐ Wasted Labels: \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ + \_\_\_\_\_ = \_\_\_\_\_  
☐ Compactor Form \_\_\_\_\_ Waste Percentage = \_\_\_\_\_  
☐ Calculated Ending Inventory Balance: \_\_\_\_\_

Actual Ending Inventory: \_\_\_\_\_

Percent Accounted for: \_\_\_\_\_

Operator Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Supervisor Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Quality Signature: \_\_\_\_\_ Date: \_\_\_\_\_

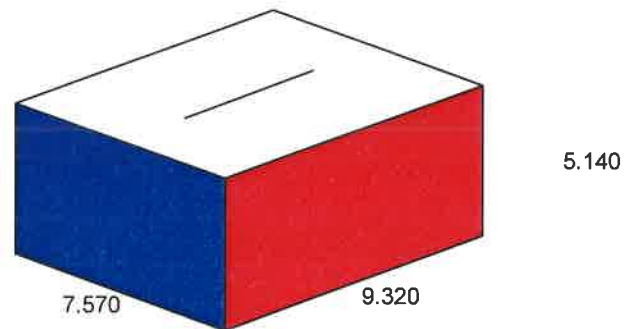
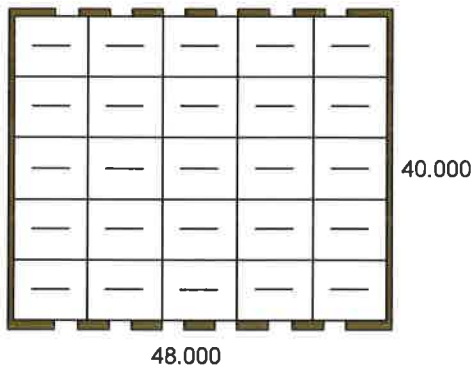
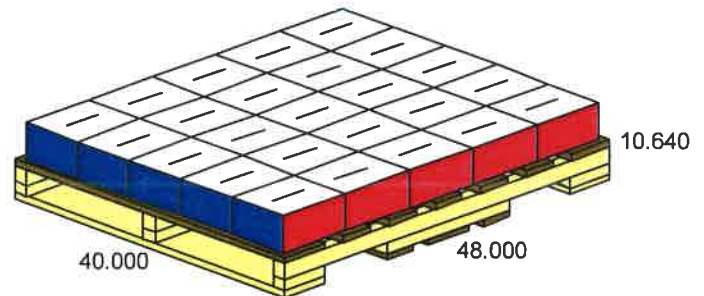
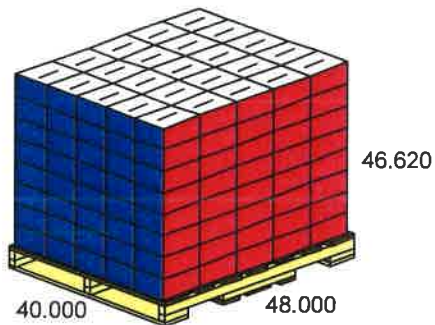
**Controlled Document**

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.



Product Name	Giles		
Product Code	1lb 8pk Stand Up		
Datafile Name	giles - 1lb 8pk stand up (9/29/2017)		
Load Ref.	5 C		
Cube Used	84.9 %	25	Box / Layer
Area Used	91.9 %	8	Layer / Load
Pallet type	48x40	200	Box / Load

		Length	Width	Height	Net	Gross	Volume
Box	(ID)	9.000	7.250	4.500 in	1.000	1.000 lb	0.17 cuft
Box	(OD)	9.320	7.570	5.140 in	1.000	1.000 lb	0.21 cuft
Product		46.600	37.850	41.120 in	200.000	200.000 lb	41.97 cuft
Load		48.000	40.000	46.620 in	200.000	250.000 lb	51.80 cuft



CREATED BY: Christopher A. Rogers  
 DATE: September 29, 2017