
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: PM Tape Machine (Tapers)	Number: M13-PR-200-034	
	Owner: Randy Lanning	Revision: 0	
	Effective Date: 05/30/2013	Page: 1 of 1	

1.0 Purpose

This procedure establishes the requirements for the weekly preventive maintenance of the tape machine(s) at the Repackaging facility.

2.0 Scope

This procedure applies to the tape machines (tapers) at the Repackaging Facility. This procedure shall be performed weekly.

3.0 Responsibility

Maintenance will lead PM of machines with assistance of assigned production employees.

4.0 Safety Considerations

All Contractors/Service Personnel are expected to observe all safety rules and regulations while on Giles Chemical property.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Tools necessary for PM of tape machines (tapers)

6.0 Procedure

1. Check knives and clean
2. Oil pads that knives stop on
3. Clean and blow out all trash on machine
4. Check all springs to see if they are in proper operating condition and tensioned properly
5. Check drive belts for wear-if wore bad replace them

7.0 Reference Documents-

PM Tape Machines (tapers) form (M13-MAINT-200-F034)

8.0 Change Information

New Document

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