Adjust if:
1. Any point out of limits
2. 3 in a row above or below 4.13.
3. Stop machine if below Quarantine Limit of 3.94

4-Pound Carton

Carton Machine #

Date	Time	In Limits? (Y/N)	Date code clear ? (Y/N)	3.92	3.94	3.96	3.98	4.00	4.02	4.04	4.06	4.08	4.10	4.12	4.14	4.16	4.18	4.20	4.22	4.24	4.26

UCL

Target

LCL

Quarantine

Product_____

Lead Operator Signature _____