



GILES CHEMICAL ~ PREMIER MAGNESIA

Company Procedure

Title: **Dr Teal 7.2lb 2 pack**

Number: **R17-CO-100-191**

Owner: **Monte Plott**

Revision: **02**

Effective Date: **01/15/18**

Page: **1 of 1**



Date: _____

Operator: _____

Line: _____

Product: ***Dr. Teal 7.2# 2 pack***

Check each block below as the line is prepared for the run. Lead Operator also Supervisor and/or Quality are the only authorized signature. By signing; you are taking full responsibility for the product. Form should be turned into the Production Supervisor at the end of the shift or end of the product run.

Line Clearance:

- ☐ Pouches or Cartons Removed ☐ Corrugated Materials Removed ☐ Labels Removed
☐ Pack and Stack Area Cleared ☐ All Paperwork Turned In

Pouch Specifications:

- ☐ Pouch is Blue, , white and red. Pouch has a clear window and a yellow stripe.
☐ CPU#: **8 11068 01431 7**
☐ Dimensions of pouch: 13"H x 10"W x 3 7/8" Bottom Gusset

Case Specification:

- ☐ Case is brown corrugated with black print
☐ Case has Black print: Dr Teal's Epsom Salt and has barcode 1 08 11068 015557 along with 04555-2PK.
☐ Case dimensions: 12.50"L x 8.00"W x 5.625"D

Packing Specification:

- ☐ 2 ct. pouches / case, packed horizontally into case; 210 pouches per full pallet.
☐ Quantity of Pallets: _____
☐ Date Code on Pouch: _____ YYJJJ
☐ Date Code on Box: _____ YYJJJ

Pallet Configuration:

- ☐ 15 cases per layer, column stacked 7 high = 105 cases per pallet

Carton and Pouch Waste:

- ☐ Starting Inventory Balance: _____ + _____ + _____ = _____
☐ Total Used in Production: _____
☐ Pallet Markers: _____
☐ Wasted Labels: _____ + _____ + _____ + _____ + _____ = _____
☐ Compactor Form _____ Waste Percentage = _____
☐ Calculated Ending Inventory Balance: _____

Actual Ending Inventory: _____

Percent Accounted for: _____

Operator Signature: _____ Date: _____

Supervisor Signature: _____ Date: _____

Quality Signature: _____ Date: _____

Controlled Document

Only those quality documents viewed through the Giles Chemical electronic Documentation System are officially controlled. All other copies, whether viewed through another computer program or a printed version, are not controlled and, therefore, the Quality Unit at Giles assumes no responsibility for accuracy of the document.

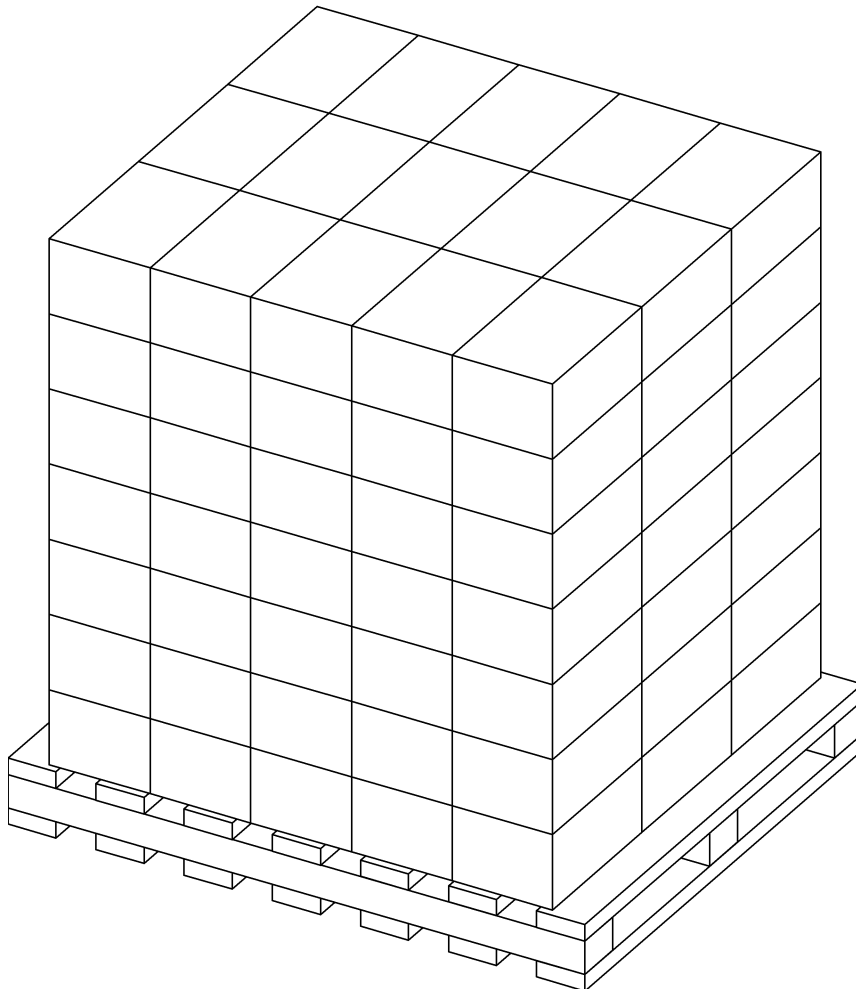
Customer: Giles Chemical
Product/Pkg. Ident: BP20115DRT2PK

Unit Load Criteria:

Unit Dimension Allowance: 48.5 in x 40.5 in x 50 in
Unit Weight Allowance: 4000 lbs
Pallet Dimensions: 48 in x 40 in x 5.5 in
Pallet Weight: 75 lbs

Container Statistics:

Box I.D.: 12.5 in x 8 in x 5.625 in
Box O.D.: 12.875 in x 8.375 in x 6.25 in
Box Weight: 0 lbs

**Unit Load Statistics:**

Length: 41.875 in
Width: 38.625 in
Depth: 49.25 in
Weight: 75 lbs (w/pallet)

Boxes/Layer: 15
Layers/Unit: 7
Boxes/Unit: 105

Efficiency:

Pallet (48.00 x 40.00): 84.24%
Unit (48.50 x 40.50): 82.34%
Cubic (Unit x 50.00): 81.11% (w/pallet)

Pattern Type:

Column: Column Vert
Cross: Column Vert