
	GILES CHEMICAL ~ PREMIER MAGNESIA		
	Company Procedure		
	Title: LOTO Stretch Wrapper	Number: S12-PR-200-055	
	Owner: Jason Bumgarner	Revision: 01	
	Effective Date: 05/21/13	Page: 1 of 2	

1.0 Purpose

The purpose of this procedure is to define the process required to lock out the Omni bucket elevator at the Manufacturing facility.

2.0 Scope

This procedure applies to all maintenance workers.

3.0 Responsibility

Maintenance and Production

4.0 Safety Considerations

Safety glasses and appropriate safety apparel is to be worn at all times.

Safety is a condition of employment. Employees are not authorized to work in an unsafe manner and are prohibited from harming the environment of the facility or community.

5.0 Materials/Equipment

- Lock
- Tag
- Lock out device

6.0 Procedure

The proper process to lockout the Stretch Wrap Machine is as follows:



1. Notify all affected employees that the machine is being taken out of production.
2. Unplug 110 vac plug
3. Install cord end lock out device
4. ID tag with name, date and time
5. Test start switch to ensure machine is not operational

Proper procedure to return equipment to operation:

1. Make sure all work is complete and all tools and maintenance equipment has been removed from the machine.
2. Notify all affected employees that equipment is about to be put back into service
3. Remove ID tag with name, date and time

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4. Remove cord end lock out device
5. Plug 110 vac into outlet
6. Ensure that stretch wrap machine is operational and available for production

7.0 Reference Documents

N/A

8.0 Change Information

Document review- updated format using new template and numbering system.

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