

APPLICATION

RoHS

CUSTOMER :

REF. NO :

DATE : 200 . . .

MODEL : TACT SWITCH

MODEL No. : DJT 1109S

DSN	CHK	APP
M.K.R	M.K.J	K.Y.I

Approved by

Remark

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주식회사 대진산업

DAEJIN INDUSTRY CO.,LTD

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1. General

- 1.1 Switch rating : DC 12V, 50mA
 1.2 Operation temperature range : -20℃ ~ 70℃
 1.3 Preservative temperature range : -20℃ ~ 80℃
 1.4 Appearance and dimensions : See outside drawing page
 1.5 Standard conditions : Unless otherwise specified, the test and measurements shall be carried out as follows :

Ambient temperature : 5 ~ 35℃

Relative humidity : 45 ~ 85%RH

Air pressure : 86 ~ 106kpa (860 ~ 1060mbar)

However, if doubt arises on the decision based on the measured values under the above-mentioned conditions, the following conditions shall be employed.

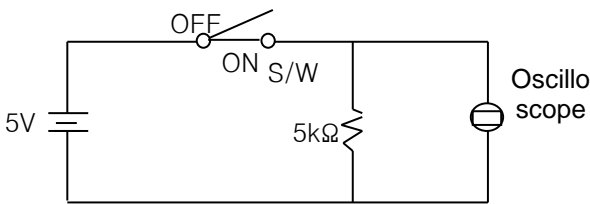
Ambient temperature : 20±2℃

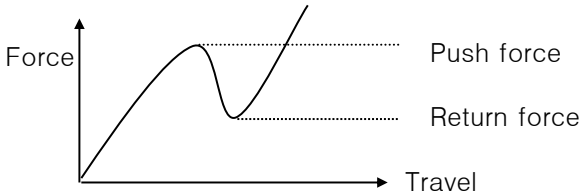
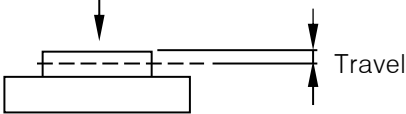
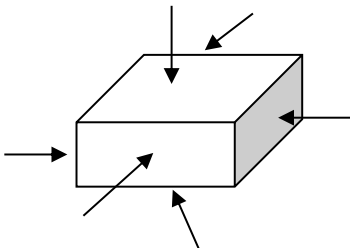
Relative humidity : 65±5%RH

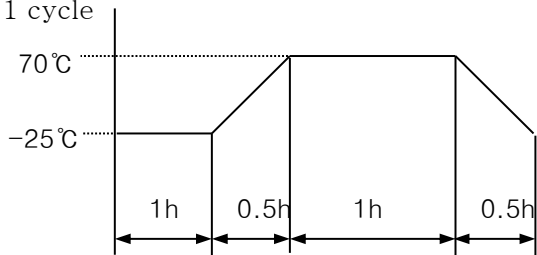
Air pressure : 86 ~ 106kpa (860 ~ 1060mbar)

2. Performance

2.1 Electrical characteristics

NO.	ITEMS	TEST CONDITIONS	PERFORMANCE
2.1.1	Contact Resistance	Applying a static load twice the actuating force to the center of the stem, measurements shall be made with a 1KHz small-current contact resistance meter.	100mΩ Max.
2.1.2	Insulation Resistance	Measurements shall be made following application of DC 100V potential across terminals and across terminals and frame for one minute.	100MΩ Min.
2.1.3	Dielectric Withstanding Voltage	AC 250V (50Hz or 60Hz) shall be applied across terminals and across terminals and frame for one minute.	There shall be no breakdown
2.1.4	Bounce	<p>Lightly striking the center of the stem at a rate encountered in normal use (3 to 4 operation per sec.) bounce shall be tested at 'ON' and 'OFF'</p> 	10msec Max.

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2.2 Mechanical characteristics						
NO.	ITEMS	TEST CONDITIONS		PERFORMANCE		
2.2.1	Operation Force	Push by recommended operating condition 		See outside drawing page		
2.2.2	Travel	Push by recommended operating condition $F = (\text{Operation force}) \times 2$ 		$0.4 \pm 0.15 \text{ mm}$		
2.2.3	Stop Strength	A static load of 3kgf shall be applied in the direction of stem operation for a period of 60 seconds.		No damage (Electrical and Mechanical)		
2.2.4	Vibration Test	(1) Amplitude : 1.5mm (2) Sweep rate : 10-55-10Hz for 1 minute. (3) Sweep method : Logarithmic frequency sweep rate. (4) Vibration direction : X.Y.Z (3 directions). (5) Time : Each direction 2 hours (Total 6 hours).		No. 2.1 and 2.2.1 to 2.2.2 shall be satisfied.		
2.2.5	Impact Shock Test	(1) Acceleration : 50G (2) Cycles of test : 3 cycles each in 6 directions for a total 18 cycles. 		No. 2.1 and 2.2.1 to 2.2.2 shall be satisfied.		
2.2.6	Soldering heat test	Soldering area : $t/2$ of P.W.B thickness (P.W.B : $t = 1.6$) Soldering temperature : $260 \pm 5^\circ\text{C}$ Soldering time : $5 \pm 1 \text{ sec}$		No damage (Electrical and Mechanical)		

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2.3 Climatic characteristics						
NO.	ITEMS	TEST CONDITIONS		PERFORMANCE		
2.3.1	Cold test	(1) Temperature : $-25\pm 2^{\circ}\text{C}$ (2) Duration of test : 96 hours (3) Take off a drop water (4) Standard conditions after test : 1 hour		Contact Resistance : 200m Ω max. No. 2.1.2 to 2.1.4 & 2.2.1 to 2.2.2 shall be satisfied.		
2.3.2	Heat test	(1) Temperature : $70\pm 2^{\circ}\text{C}$ (2) Duration of test : 96 hours (3) Standard conditions after test : 1 hour		Contact Resistance : 200m Ω max. No. 2.1.2 to 2.1.4 & 2.2.1 to 2.2.2 shall be satisfied.		
2.3.3	Temperature Cycle	(1) Test cycles : 5 cycles (2) Standard conditions after test : 1 hour (3) 1 cycle 		Contact Resistance : 200m Ω max. No. 2.1.2 to 2.1.4 & 2.2.1 to 2.2.2 shall be satisfied.		
2.3.4	Humidity Test	(1) Temperature : $60\pm 2^{\circ}\text{C}$ (2) Relative humidity : 90 ~ 95% (3) Duration of test : 96 hours (4) Take off a drop water (5) Standard conditions after test : 1 hour		Contact Resistance : 200m Ω max. No. 2.1.2 to 2.1.4 & 2.2.1 to 2.2.2 shall be satisfied.		
2.3.5	Operating Life Test	(1) DC 5V, 5mA Resistance load (2) Operation speed : 2 ~ 3 cycles/sec (3) Push force : Maximum value of operation force (4) Cycles of operation : See outside drawing page		Contact Resistance : 200m Ω max. Bounce : 20m sec max. Operating force : initial value $\pm 30\%$ No. 2.1.2 to 2.1.3 & 2.2.2 shall be satisfied.		

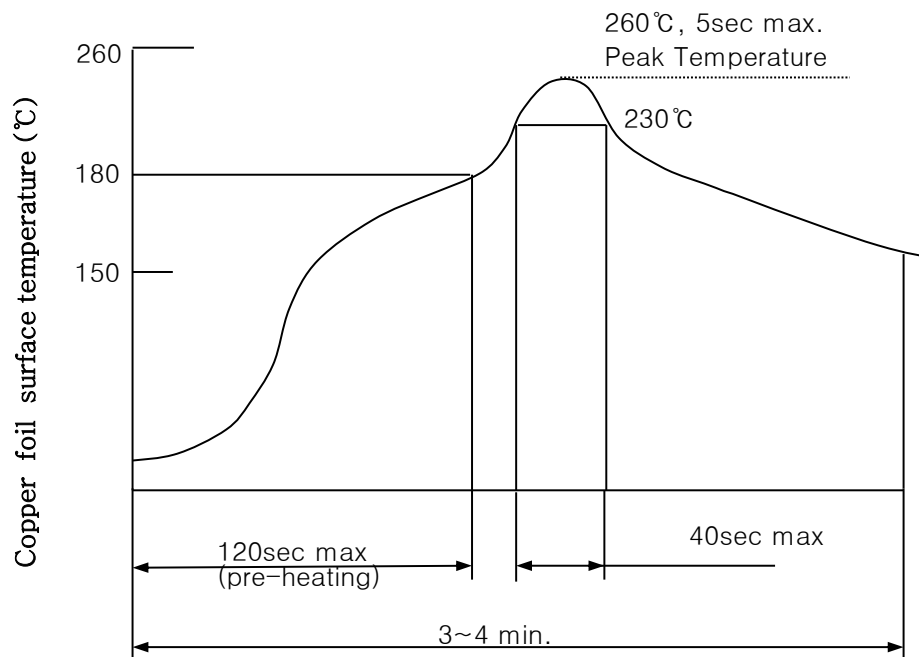
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3. Soldering

3.1 Reflow soldering conditions

Preheat : Temperature on the copper foil surface should reach 180°C, 120 sec(max) after the P.W.B entered into the soldering equipment.

Soldering heat : Temperature on there copper foil surface should reach the peak temperature of 260°C within 40 seconds after the P.W.B(t=1.6mm) entered into soldering heat zone.



Temperature Profile

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1. Scope

This specification covers the requirement of the tapping packaging for DJT 1109S standard of TACT switches.

2. Packaging Materials

Item	Description
Package	Cartons
Reel	core : Formed polystyrene sideboard : Polystyrene
Carrier tape	Polystyrene
Cover	Polyester

3. Packing Quantity

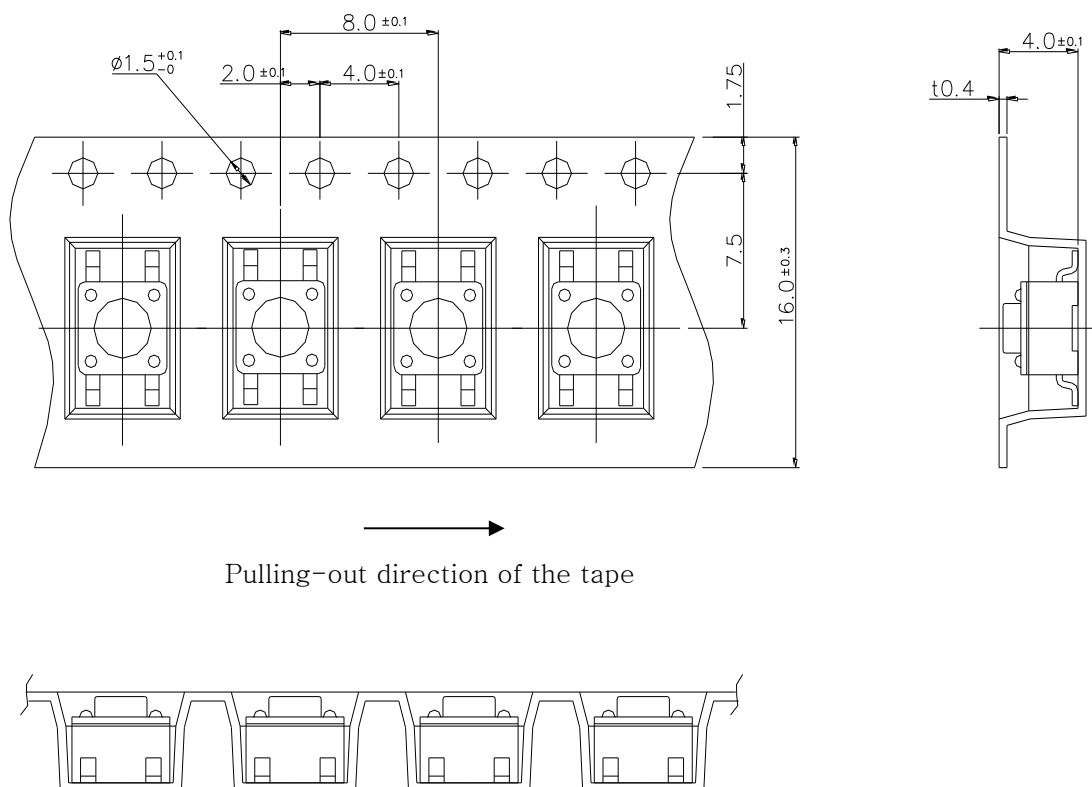
3.1 The number of the reels.

10 reels at maximum, which contain 20,000 switches shall be packed in a package.

3.2 The number of the switches.

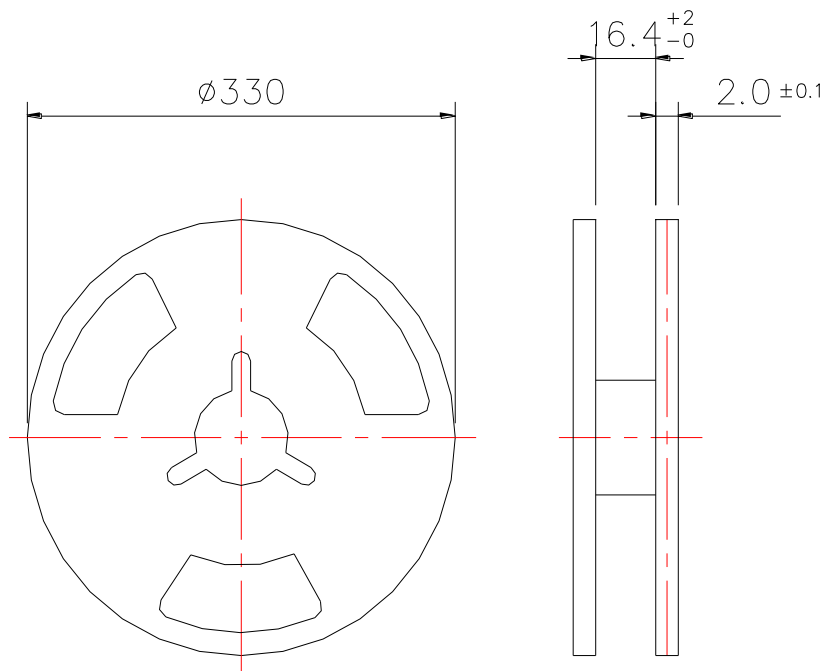
2,000 switches shall be packed in a reel.

4. Tape Form and Dimensions



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5. Reel Form and Dimensions



6. Packing Procedure

- 6.1 At the beginning of reeling, the end of the tape, 200mm or more, shall be empty and fit into the groove in the reel core.
- 6.2 After reeling, the end of the tape, 130 ± 4 mm, shall be empty and the tape edge shall cut in 45° . the cover tape shall be extended 250 ± 10 mm from the tape edge and fixed with tape
- 6.3 Total number of missing switches shall be less than 10 in one reel.
(Three consecutive switches may be missing)

7. Storage Condition

- 7.1 Storage environment : $-20^\circ\text{C} \sim +50^\circ\text{C}$, 20% ~ 85% RH.
(Storage in high temperature and high humidity shall be avoided)

8. Safety Keeping Condition

- 1) Please keep the received products under conditions of not high temperature, no high humidity and no direct-rays of the and no corrosive gases.
- 2) Our products are strongly recommended to use off within 3 months and are guaranteed the quality for 6 months of maximum period after receiving the products.
- 3) Please put some desiccants after opening off a vinyl pack in order not to enter the damp air and keep the products at the same place of the above-mentioned
- 4) Please be cautious not to give excessive load on the products.
- 5) Please be cautious not to keep the products with high pressure on the push buttons.