

XHXDZ 承認書

SPECIFICATION FOR APPROVAL

客戶 (Customer): _____

客戶料號 (Customer P/N): _____

型號 (Supplier P/N): XHXDZ2014G8-05A

產品名稱 (Description): 2014 喇叭

產品規格 (Specification): 2014 8Ω 1W

客戶承認欄 (Customer Authorization Signature)	(Supplier Audit)		
	審核	檢查	制作
		郑静媚	唐爱宝
	日期: 2015 年 5 月 5 日 版次: A		

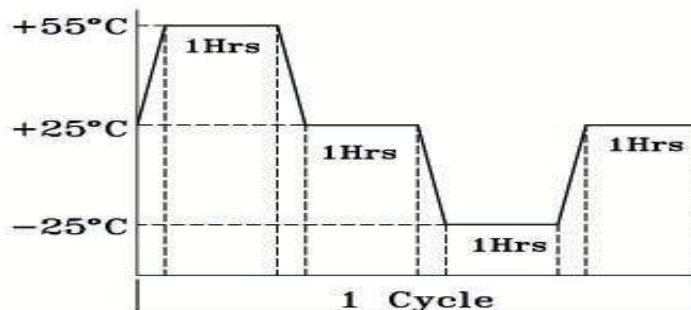
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<p style="text-align: center;">產品規格內容 (SPECIFICATION)</p> <p>1.使用範圍 (Scope)</p> <p>此份規格書是針對多媒體產品內，所使用的微型揚聲器單體所提出的報告。</p> <p>This specification covers our product of miniature speaker unit for multimedia product.</p> <p>2.标准测试条件(Test condition)</p> <p>一般规格试验状态（特殊要求除外）：常温 5~35℃，常湿 45%~85%，气压 860~1060hPa.</p> <p>判定上有疑问时，试验状态为：温度 20±2℃，相对湿度 60%~70%，气压 860~1060 hPa.</p> <p>The test conditions unless otherwise specified should be normal temperature 5 to 35 ℃,Normal humidity 45 to 85% and normal atmospheric pressure 860 to 1060 hPa,However,if there arises a doubt in judgment,the test conditions shall beas follows:</p> <p>Temperature 20±2℃</p> <p>Humidity 60%~70%</p> <p>Atmosphere 860~1060 hPa</p> <p>3.電聲特性 (ELECTRO-ACOUSTIC CHARACTERISTICS)</p> <p>3.1 額定阻抗(Rated Impedance):</p> <p>8.0Ω ± 20% (AT 1.6K Hz ,1.0 Vrms)</p> <p>3.2 額定輸入功率(Rated Input Power)</p> <p>1.0 Watt (At 2.83 Vrms white noise 96 Hours)</p> <p>3.3 最大輸入功率(Max. Input Power)</p> <p>1.5Watt</p> <p>3.4 最低共振頻率(Resonant Frequency)</p> <p>1100 Hz ± 20%</p> <p>3.5 輸出音壓(Output S.P.L)</p> <p>92± 3dB (1.0 Watt , 0.1 Meter. Average at 1.5K,2.0K,2.5K,3.0K Hz)</p> <p>3.6 實效頻率範圍(Frequency Range)</p> <p>Fo ~ 20KHz (By Output S.P.L. -10dB)</p> <p>3.7 失真率(Distortion)</p> <p>Less than 5% (At 1.6KHz , 2.83 Vrms)</p> <p>3.8 工作溫度(Operating Temperature)</p> <p>-25℃ ~ +50℃</p> <p>3.9 儲存溫度(Storage temperature)</p> <p>-25℃ ~ +55℃</p>					
制 定	审 核	核 准	文 件 编 号		
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4. 可靠性測試 (Reliability Test)

4.1 高低溫差循環測試(Temperature Cycling Test)



A	Low Temperature (-25°C±3°C)
B	High Temperature (+55°C±3°C)
C	Number of Cycle (3 Cycles)
D	Duration of Exposure 1 Hours, at Each Temperature Extremes
E	Duration of Recovery 1 Hours

4.2 抗濕度試驗(Humidity Test)

A	相對濕度(Relative Humidity)	90-95% at + 40°C ± 3°C
B	測試時間(Durations)	96 Hours
C	恢復時間(Durations of recovery)	6 Hours

4.3 連續負載測試(Load Test)

White Noise Without Weighted Filter 2.83 Volts.(RMS) 100 Hrs.

4.4 跌落試驗(Drop Test)

75 cm Free Falling On Concrete Floor, 10 Times.

4.5 異常音測試(Buzzes & Rattles)

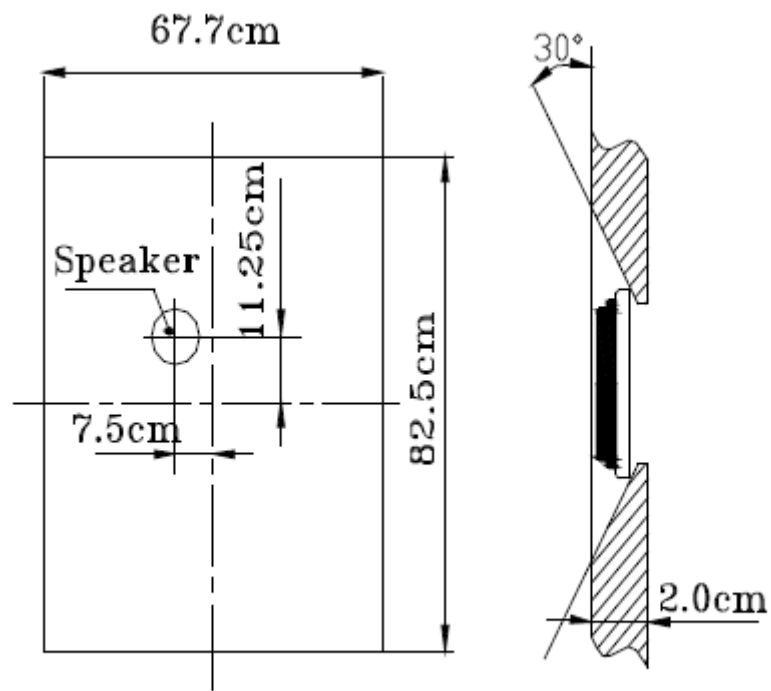
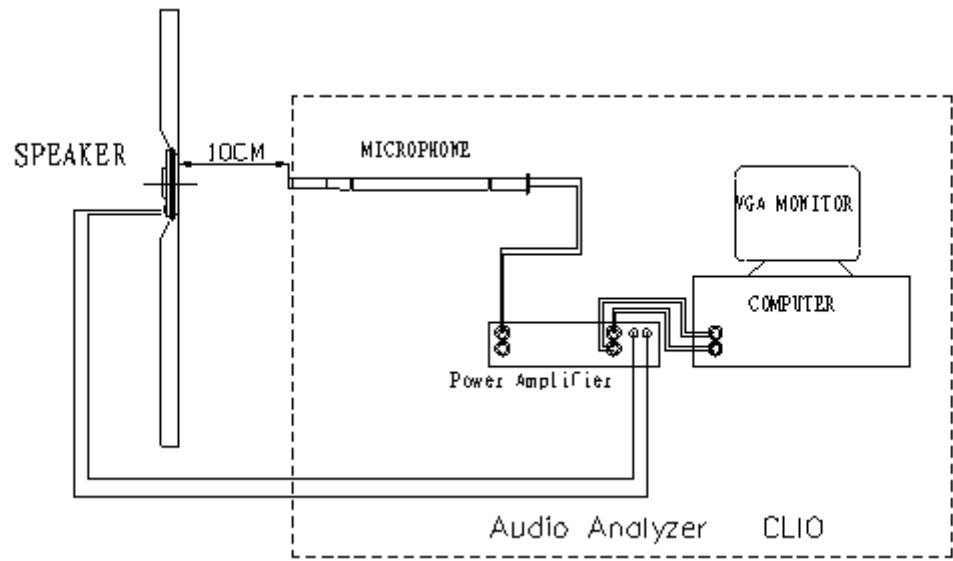
Sine wave between at 2.83 Vrms / 50~5000Hz

4.6 極性測試(Polarity test)

Diaphragm Shall Move Forward When Apply a Positive DC. Current to the “+”or “Marked” Terminal.

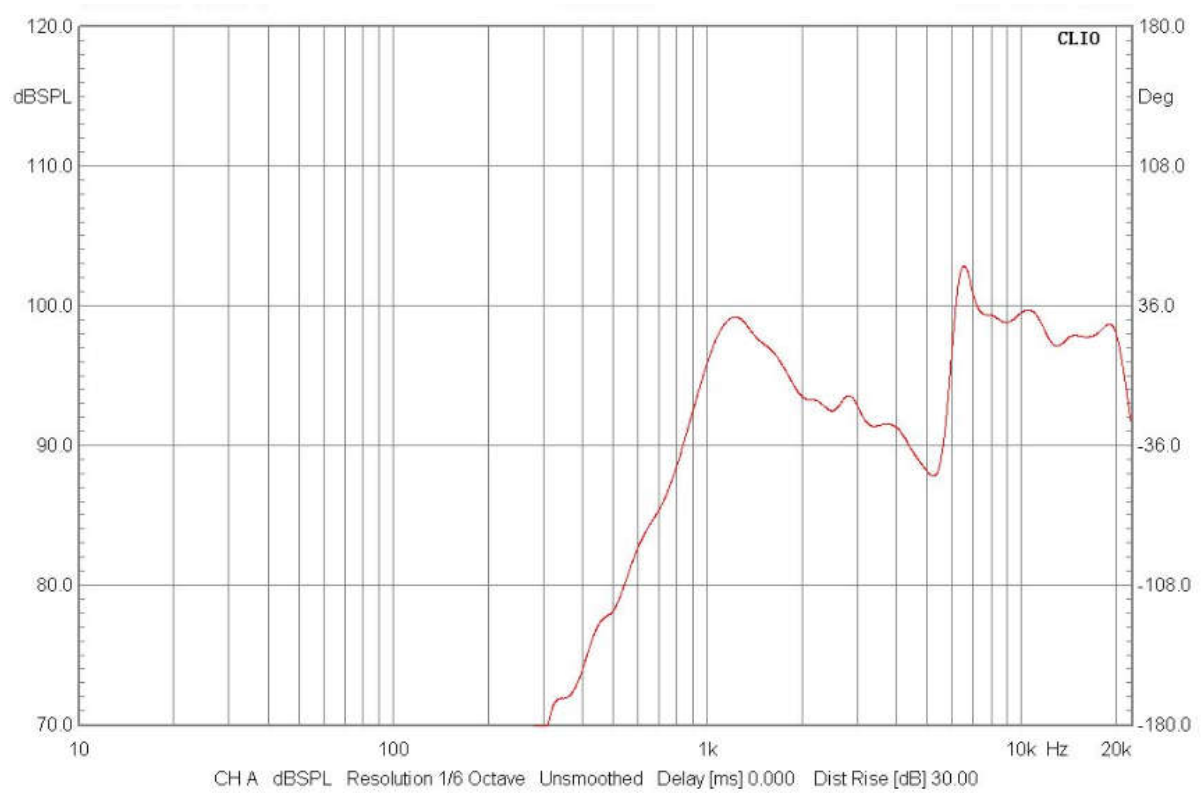
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5.測量方式 (Measurement Method)

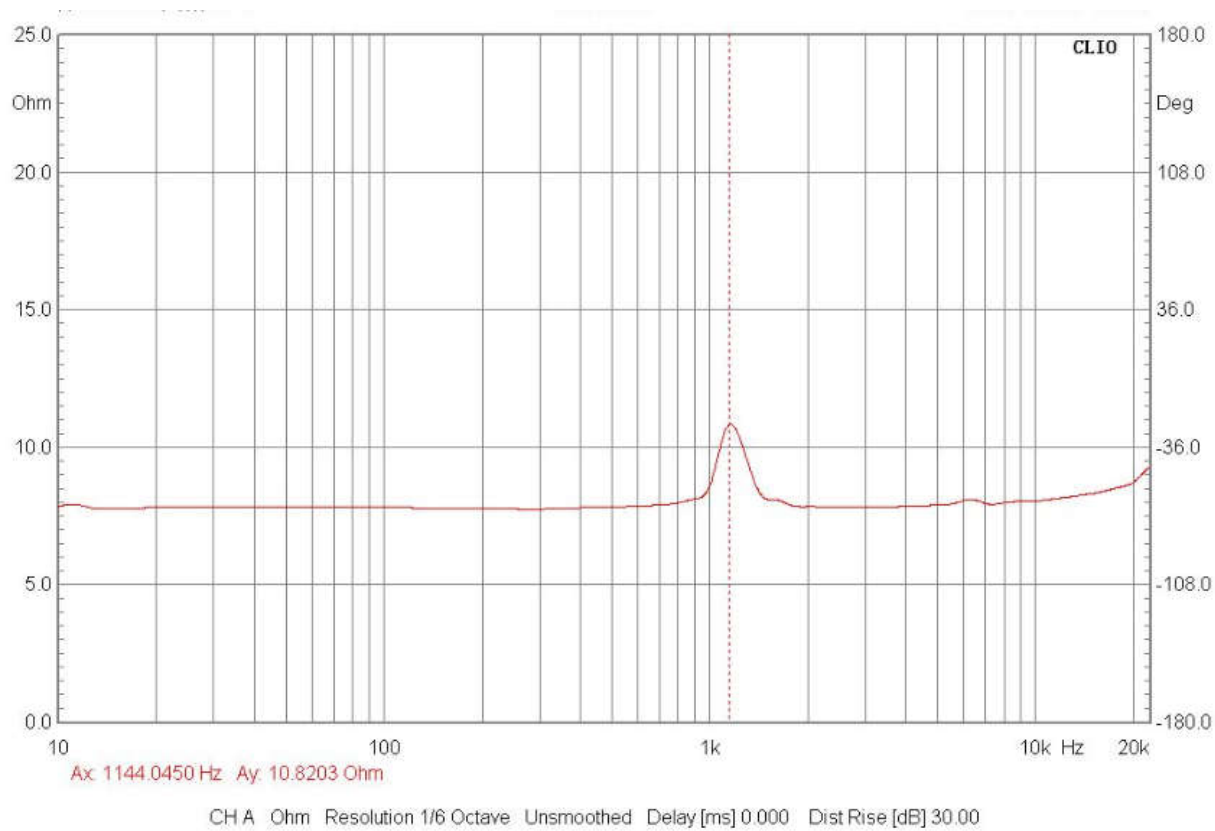


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6. 頻率響應曲線圖(Frequency Response Curve)



7. 阻抗曲線圖(Impedance Curve)

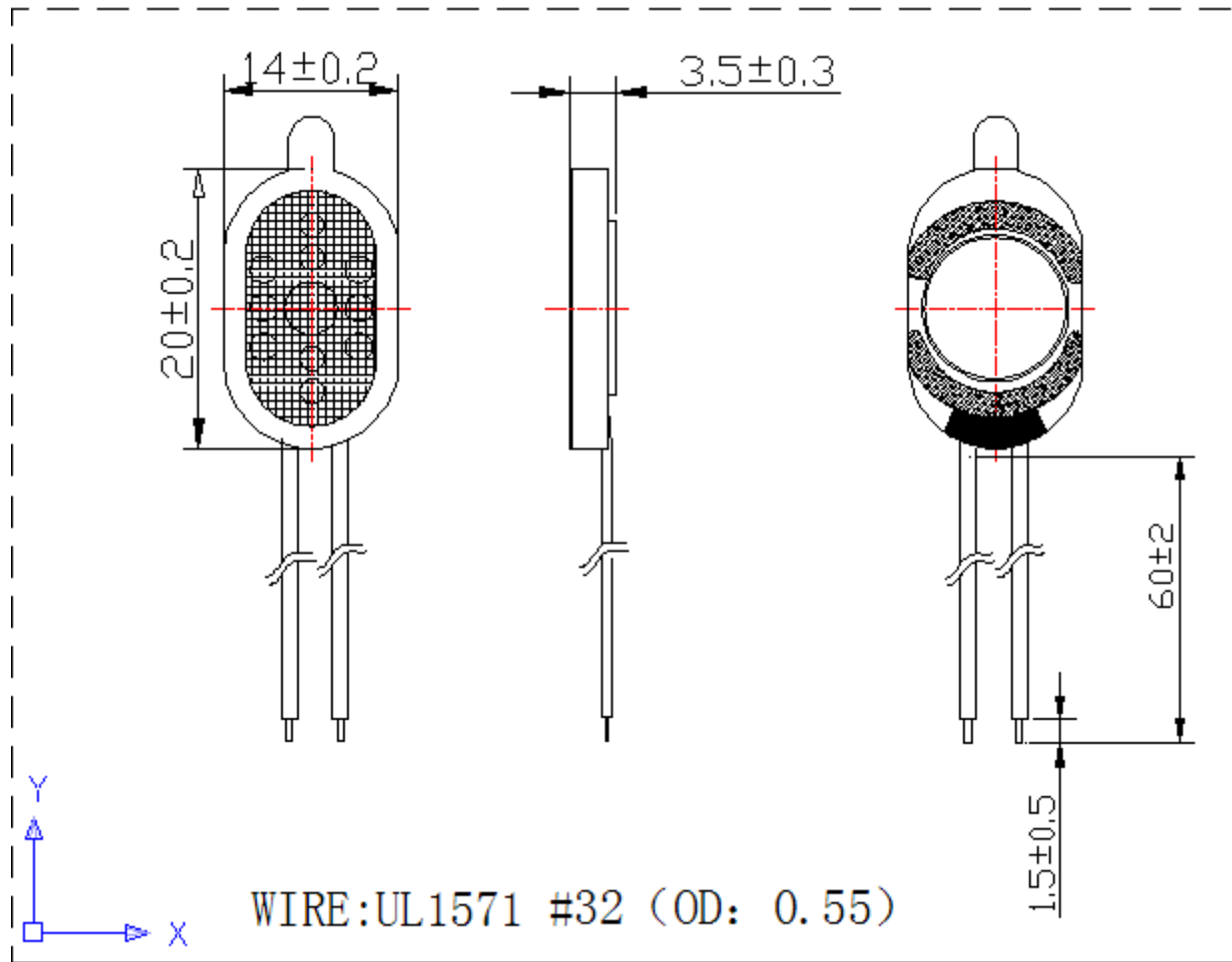


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8. 喇叭外觀描述

(Unit:mm tolerance:±0.3)



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10.包裝示意圖(Packing Standard):

(Unit:cm tolerance:±3)

PACKING STANDARD:

