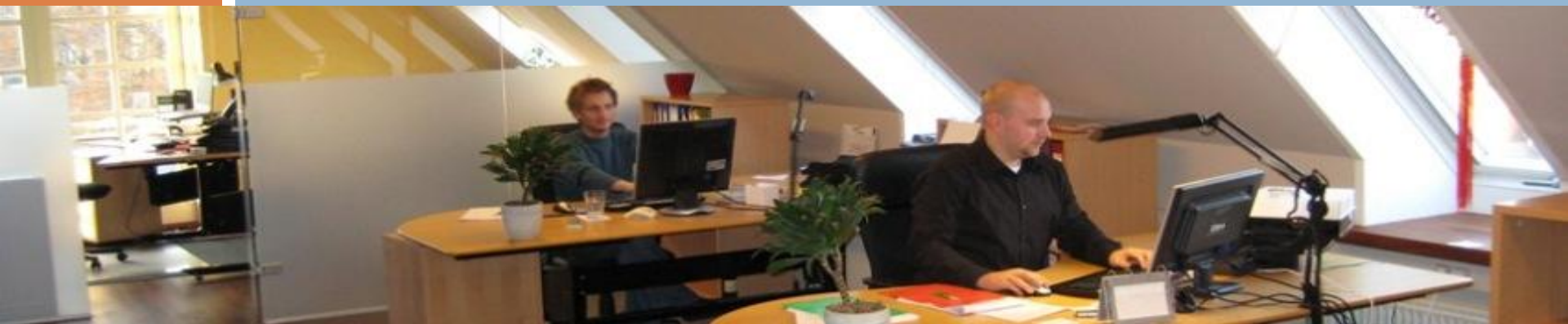


Azitech ApS



- Azitech Presentation

About Azitech Aps

- Founded in 2004
- Located in Odense and Copenhagen
- Production facilities in Europe and Asia
- Partner in high technology projects
- Specialized in HDI PCB outsourcing
- More than 10 years of professional PCB experience

Azitech Solutions

PCB-Direct.dk

- Online PCB management
 - ▣ 1-8 layers
 - ▣ Cost optimization
 - ▣ Instant quoting & ordering
 - ▣ Monitor orders
 - ▣ IPC class 2
 - ▣ ISO 9000 approved suppliers

Azitech PCB-service

- PCB from 1-50 layers
 - ▣ Fast turanaround
 - ▣ Microvias, blind & burried
 - ▣ Special materials
 - ▣ Burried resistors
 - ▣ PCB heatsink
 - ▣ Flex-Rigid PCB

Guided PCB-direct.dk tour

Supplier Concept

- Based on the customers requirements, Azitech chooses a suitable supplier from a network of leading PCB manufactores around the world.



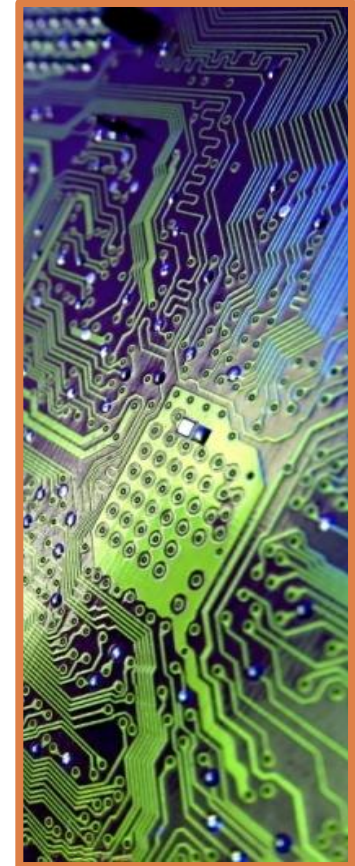
PCB Service



- Supplier of rigid PCB, FPC, flex-rigid and stencils
- Quick turn prototypes
 - ▣ 24 hour-service
- Volume production
- Online PCB management software
- HDI guidance in cooperation with Axcon

PCB Capability

- ❑ PCB' up to 50 layers
- ❑ FPC' up to 6 layers
- ❑ Flex-rigid – Max. rigid: 10 layers, flexible: 6 layers
- ❑ PCB Heatsink planes
- ❑ Buried resistors: 25 Ohms/sq. - 250 Ohms/sq.
- ❑ Broad range of laminates and surface treatments



PCB Capability

	Azitech PCB-service	PCB-Direct.dk
Max. Layer Count	50	8
Min. Board Thickness	0.3 mm.	0.3 mm.
Max. Board Thickness	3 mm.	3 mm.
Max. Finished Copper Thickness (O/L)	200 µm	200 µm
Max. Finished Copper Thickness (I/L)	18 µm.	18 µm
Maximum Panel Size	540x610 mm.	540x610 mm.
Smallest Mech Drill Diameter	0.1mm.	0.1 mm.
Smallest Laser Drill Diameter	0.004 mm.	No
Min Finished Hole Size	0.0075 mm.	0.1 mm.
Max. Thru Hole Aspect Ratio	30:1	16:1
Max. Blind Via Aspect Ratio	0.75:1	No
Min. LW/LS	0.05 mm.	0.1 mm.
Min. Pad Size	0.025 mm.	
Controlled Impedance Tolerance	5%	10%

PCB Classifications

- Azitech's network of suppliers, produces PCB's according to almost any classification.
- We suggest that you contact Azitech, to insure your PCB's are produced according to a cost efficient classification.



Approval	Azitech	PCB-Direct.dk
UL	Yes	Yes
ISO 9001:2000	Yes	Yes
ISO/TS16949	Yes	Yes
IPC 6012, Class 1	Yes	Yes
IPC 6012, Class 2	Yes	Yes
IPC 6012, Class 3	Yes	No

Material Capability

Vendor	Product	Type	Lead free	Tg	Datasheet
Standard FR4					
ISOLA	DE104i	FR4	Yes	Tg-130	Link
ITEQ	IT140	FR4	Yes	Tg-135	Link
Kingboard	KB-6162	FR4	Yes	Tg-130	Link
Panasonic	R-1650C	Prepreg	Yes	Tg-130	Link
Shengyi	S1130	FR4	Yes	Tg-130	Link
Shengyi	S1141	FR4	No	Tg-140	Link
Standard High Tg					
Hitachi	MCL-E-679F(J)	Modified Epoxy	Yes	Tg-170	Link
ISOLA	PCL370HR	FR4	Yes	Tg-170	Link
ITEQ	IT158	FR4	Yes	Tg-150	Link
ITEQ	IT180	Modified Epoxy	Yes	Tg-180	Link
Kingboard	KB-6165	FR4	Yes	Tg-150	Link
Kingboard	KB-6167	FR4	Yes	Tg-170	Link
Nelco	N4000-13	Modified Epoxy	Yes	Tg-210	Link
Panasonic	R-1650V	Prepreg	Yes	Tg-170	Link
Panasonic	R-1755V	FR4	Yes	Tg-175	Link
Rogers	RO4003	Special laminate	Yes	> Tg-280	Link
Rogers	RO4350	Special laminate	Yes	> Tg-280	Link
Shengyi	S1000	FR4	Yes	Tg-155	Link
Shengyi	S1000-2	FR4/Phenolic	Yes	Tg-170	Link
Halogen Free					
Arlon	85N	Polymide	Yes	Tg-250	Link
Panasonic	R1566-W	DICY cured FR4	Yes	Tg-140	Link

Surface Capability

Name	IPC class 2	IPC class 3	Price index
OSP	Yes	Yes	100 USD
HASL	Yes	Yes	105 USD
Lead free HASL	Yes	Yes	108 USD
Immersion Tin	Yes	Yes	112 USD
Immersion Silver	Yes	Yes	114 USD
ENIG	Yes	Yes	125 USD
Hard Gold	Yes	Yes	150 USD
Soft Gold (Wire bond)	Yes	Yes	150 USD



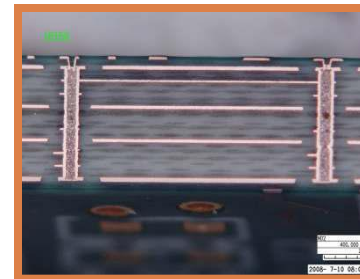
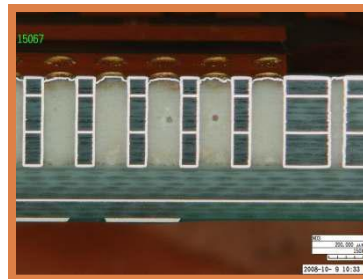
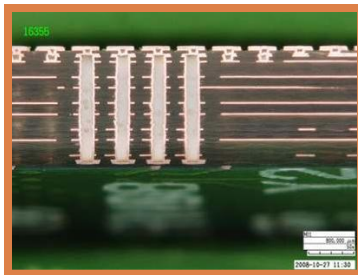
Association Connecting Electronics Industries



HDI via Capability

- Azitech can produce a broad range of microvias.
- For more information about microvias, please contact Azitech by phone or e-mail.

Via type	Min. via size	Min. pad size
Blind	0,05 mm.	0,24 mm.
Skipped	0,12/0,23 mm.	0,24 mm.
Staggered	0,12 mm.	0,24 mm.
Stacked	0,12 mm.	0,24 mm.
Via in pad	0,20 mm.	
Plugged (conductive or non-conductive)	0,20 mm.	



PCB Signal Integrity

Due to the increasing demand of high density PCB's, Azitech cooperates with Axcon in order to secure the signal integrity.

If you are constructing a critical PCB and want to make sure it turns out as intended, without any expensive delays, you should contact Azitech or Axcon during the design phase for guidance.

Build-up Suggestion

The below build-up is commonly used by Azitech's partners, in order to secure the construction of advanced PCB's.

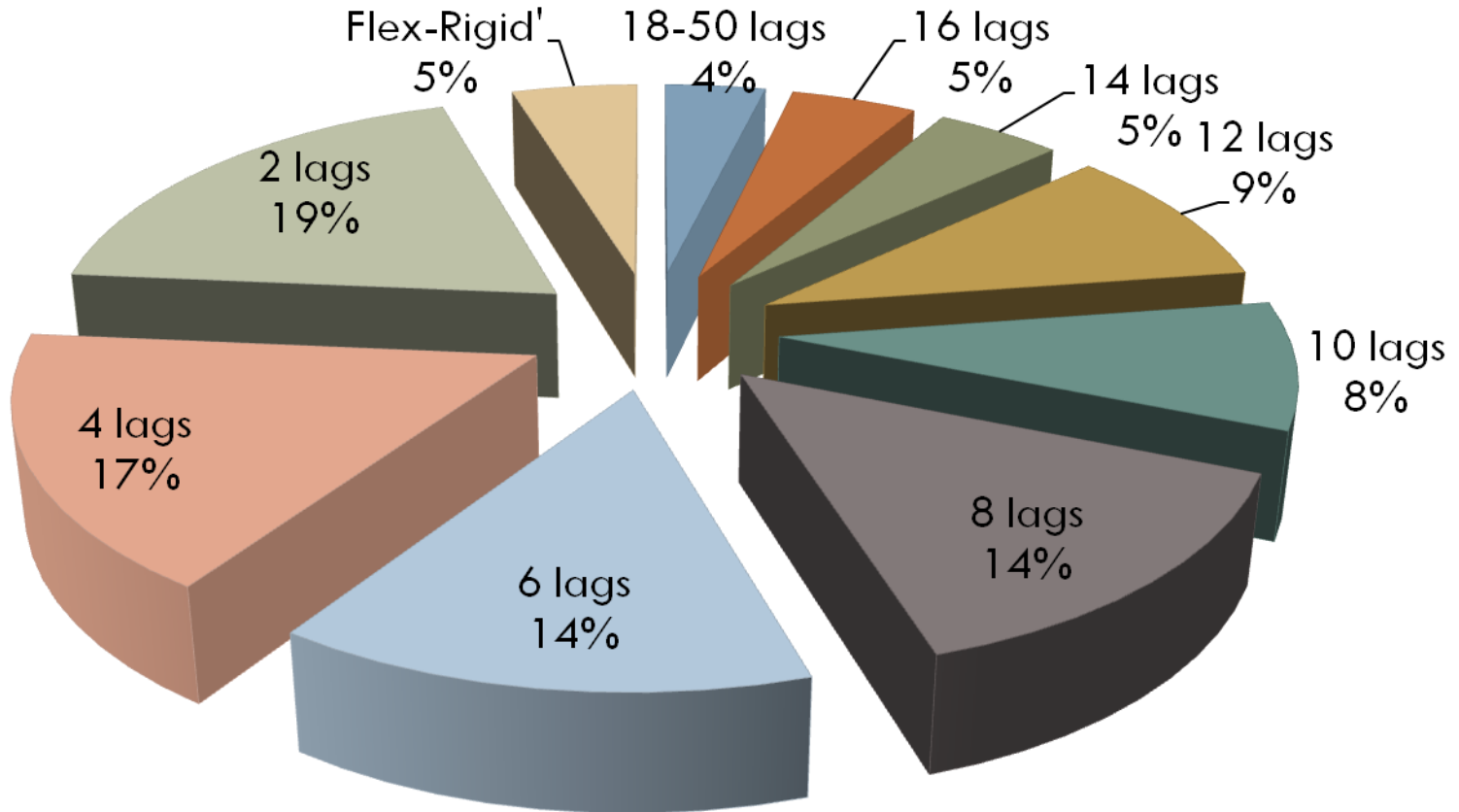
MATERIAL: PANASONIC Tg150° R-1551 HALOGEN FREE

	single impd. ctrl			measured		diff. impd. ctrl			measured				
	Ω	line (μ)	L/S (μ)	Ω		Ω	line/space (μ)	chnegd L/S (μ)	Ω		Cu content ↓		
top	100	125	115	94.8									
prepreg					0.15								
12	50	105	95	48.7		90	102/150	97/155	88.8	52%	9μ→	Cu	36 μ 36
prepreg					0.15								
13	50	115	100	50.8									
prepreg													
14	GND												
prepreg													
15	PWR												
prepreg													
16	PWR												
prepreg													
17	GND												
prepreg													
18	50	115	100	50.8									
prepreg					0.15								
19	50	105	95	48.7									
prepreg													
bottom	100	125	115	94.8									

Thickness before pressing → 1397 μ

Thickness after pressing → 1324

Product Dispersion

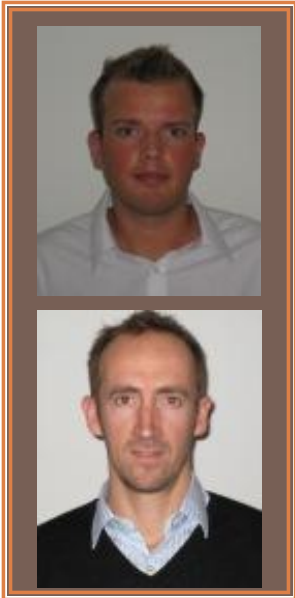


Terms and conditions

- Insurance with ingredients coverage
 - ▣ Covers up to DKK. 1.000.000,-
- Credit insurance of invoices above DKK 25.000,-
- Delivery conditions: DDU and DDP
 - ▣ Other incoterms can be arrange (FOB, EXW etc.)
- Payment terms: 30 days NET or current month
 - ▣ T/T advance when using PCB-direct.dk

[View sales & delivery terms](#)

Contact Azitech



- **Morten Johansen, Sales engineer**
 - E-mail: mj@azitech.dk
 - Telephone: +45 66 130 768
 - Skype: mj.azitech.dk
- **Robert Dam Ludvigsen, CEO & Owner**
 - E-mail: rl@azitech.dk
 - Telephone: +45 66 130 768
 - Skype: rl.azitech.dk

Thank you

- By cooperating with Azitech, you will gain access to a network of leading PCB manufacturers around the world.
- Contact Azitech today and learn how you can become more efficient when purchasing PCB's.