

codingOn x posco

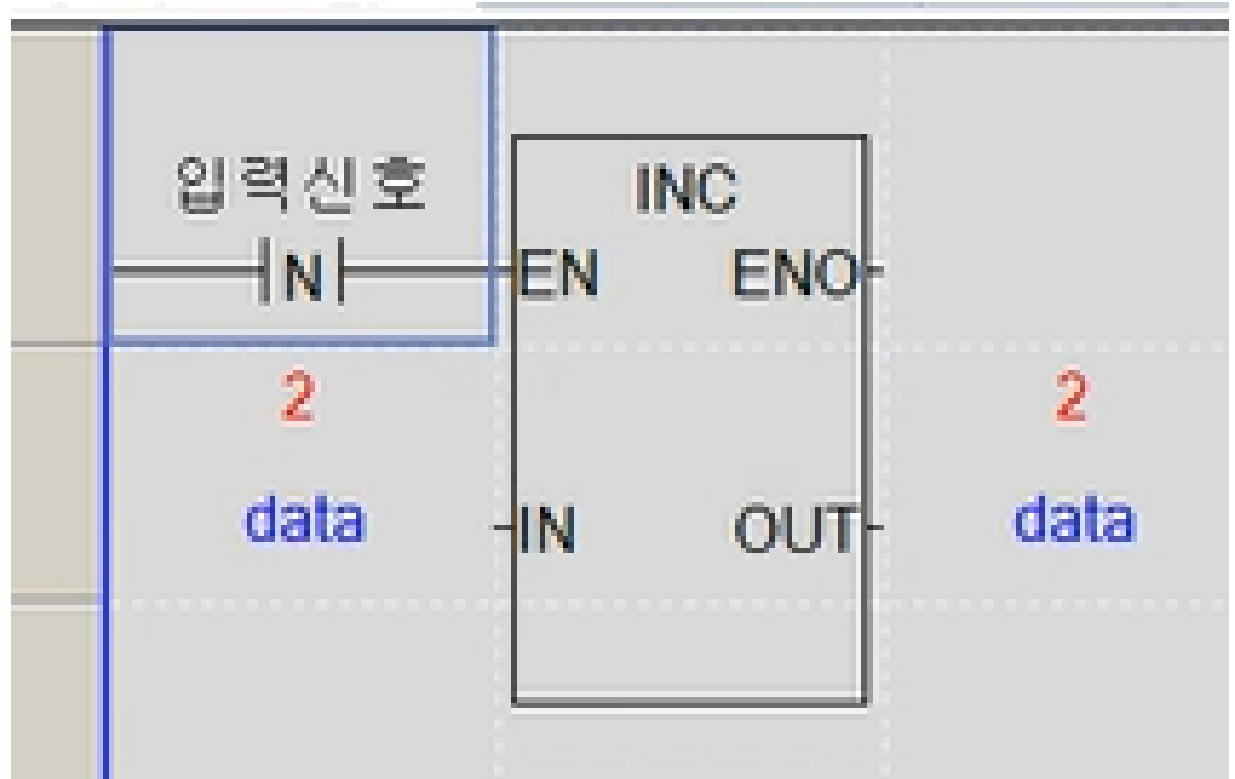
K-Digital Training 스마트 팩토리 단기 8기

P,N점점

P점점 / 물건이 들어올때

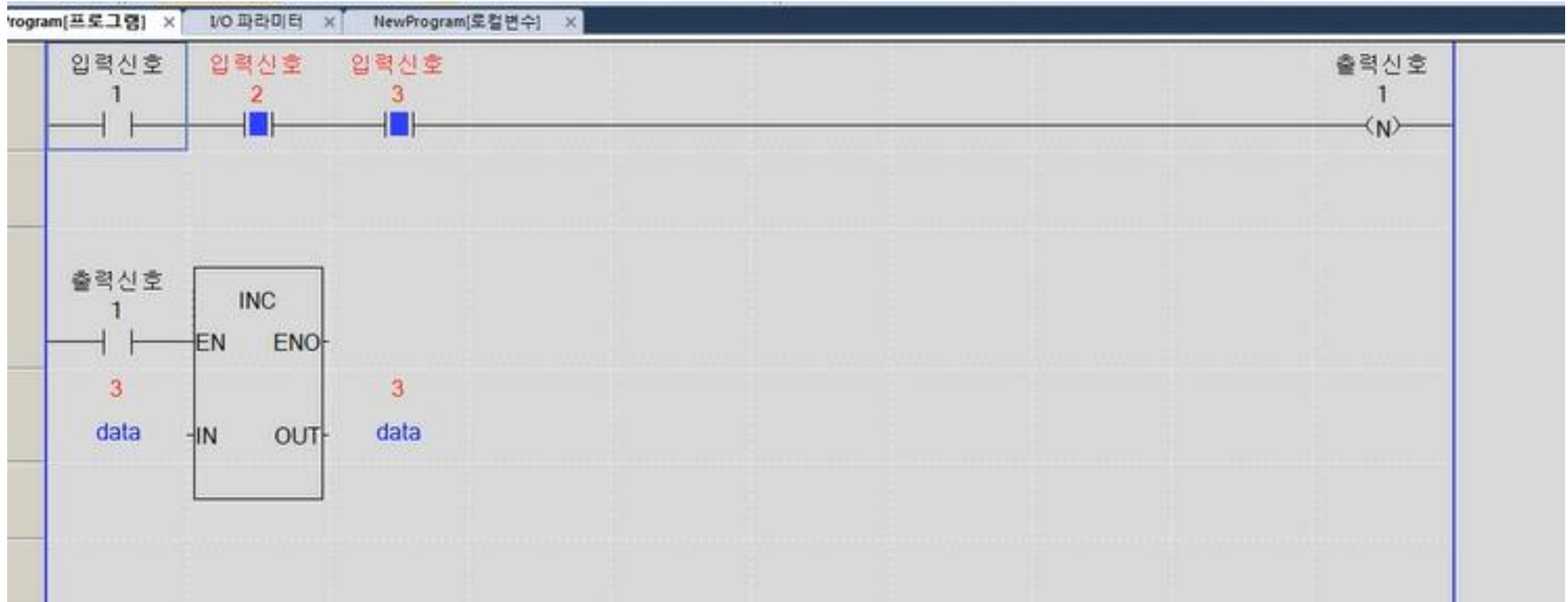


N점점 / 물건이 나갈 때



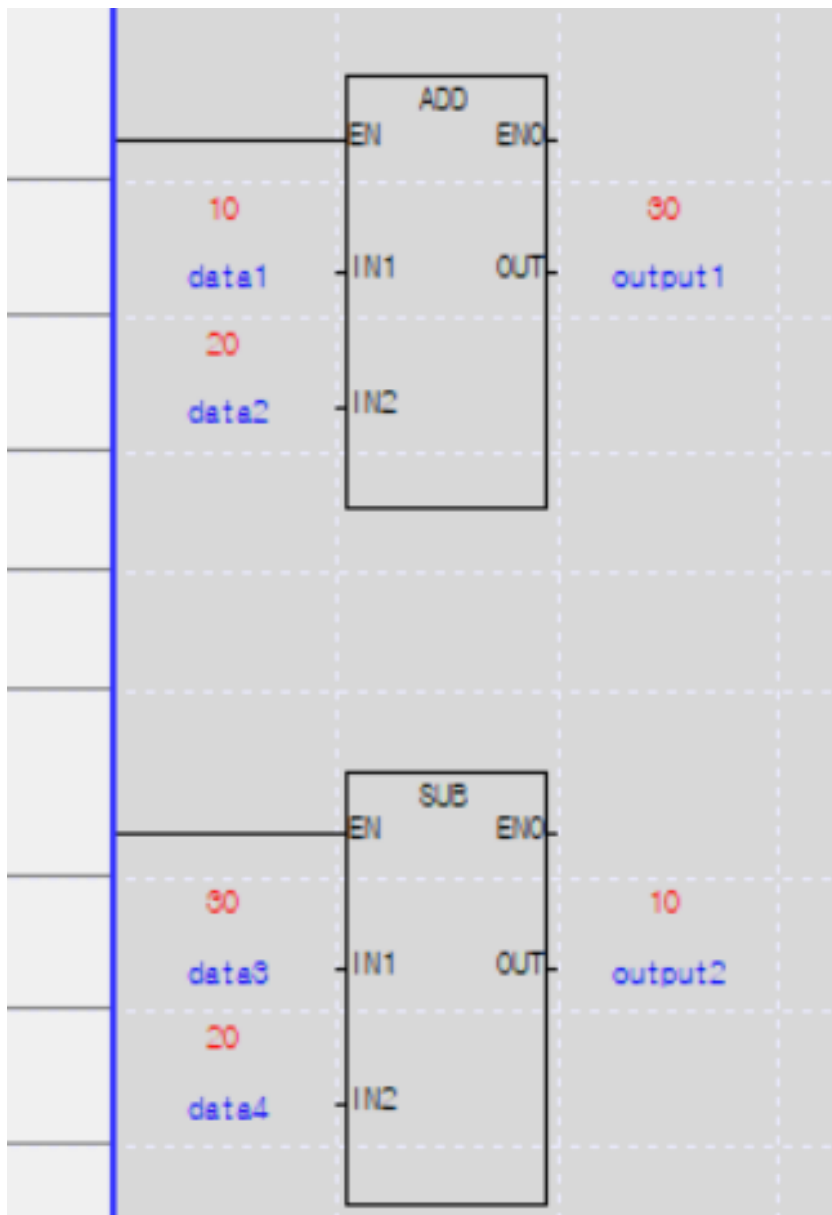
P점점 / 물건이 들어올때

N점점 / 물건이 나갈 때

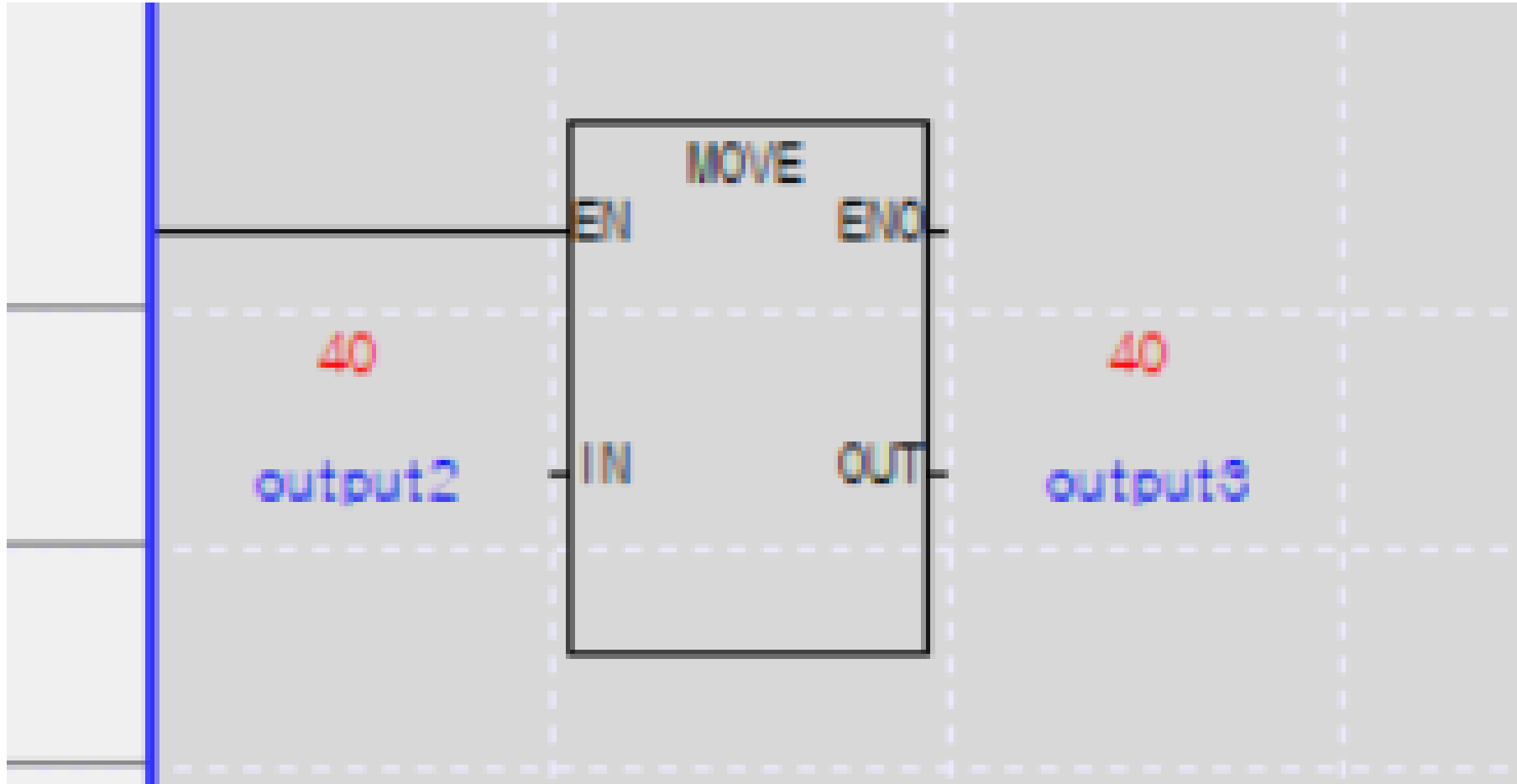


산술연산

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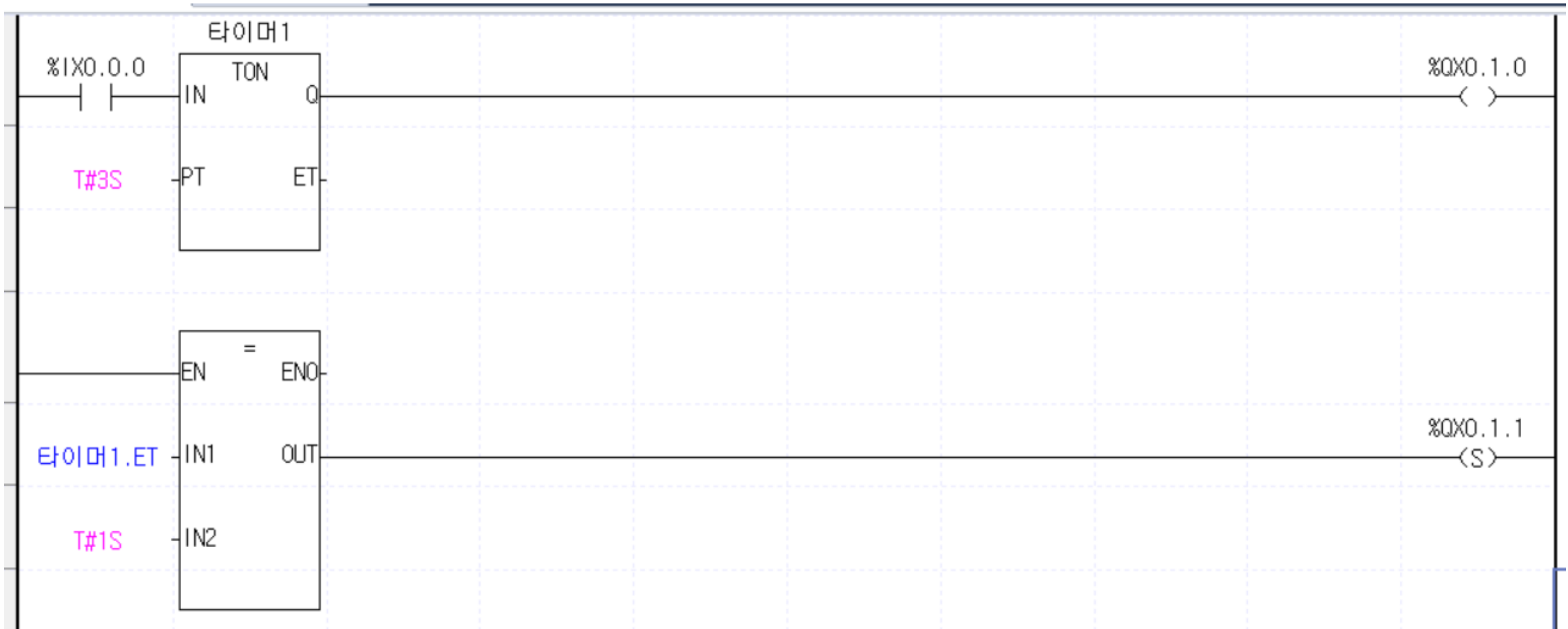


MOVE

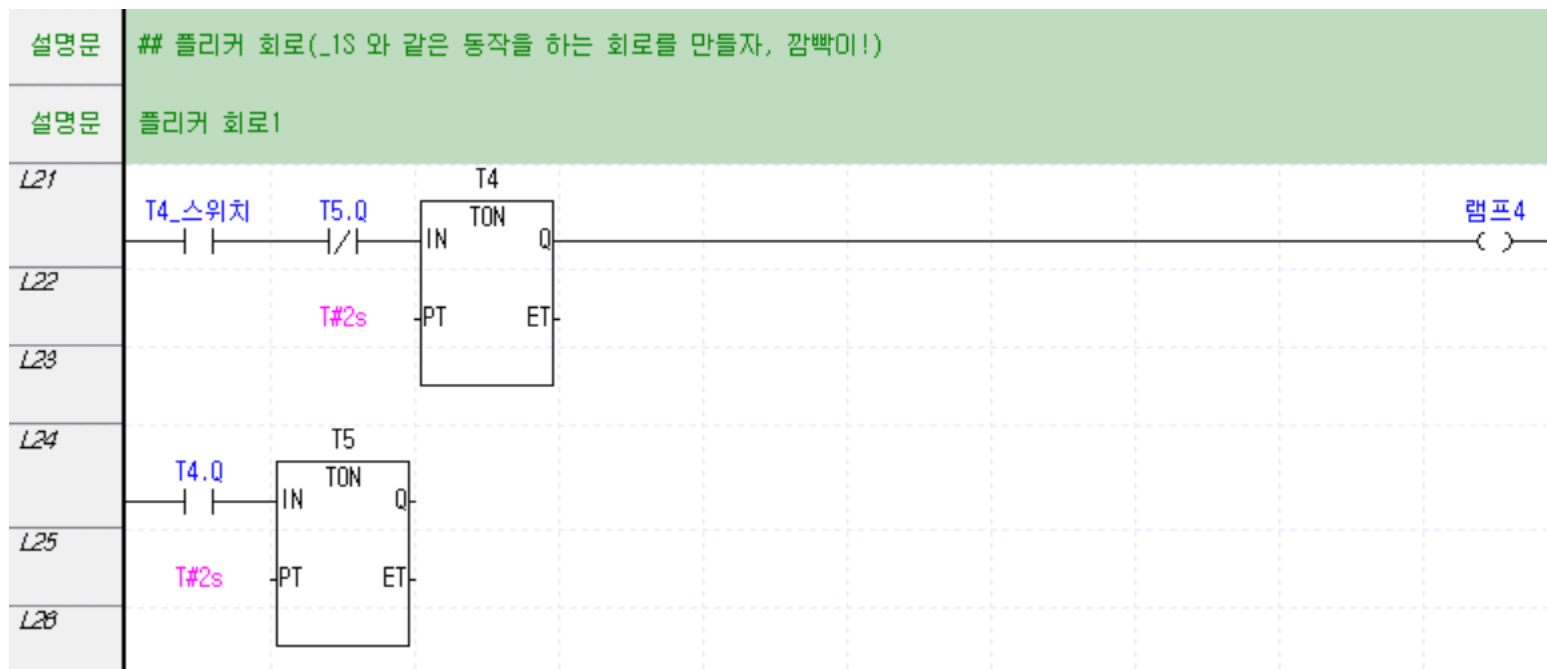


TON, TOF

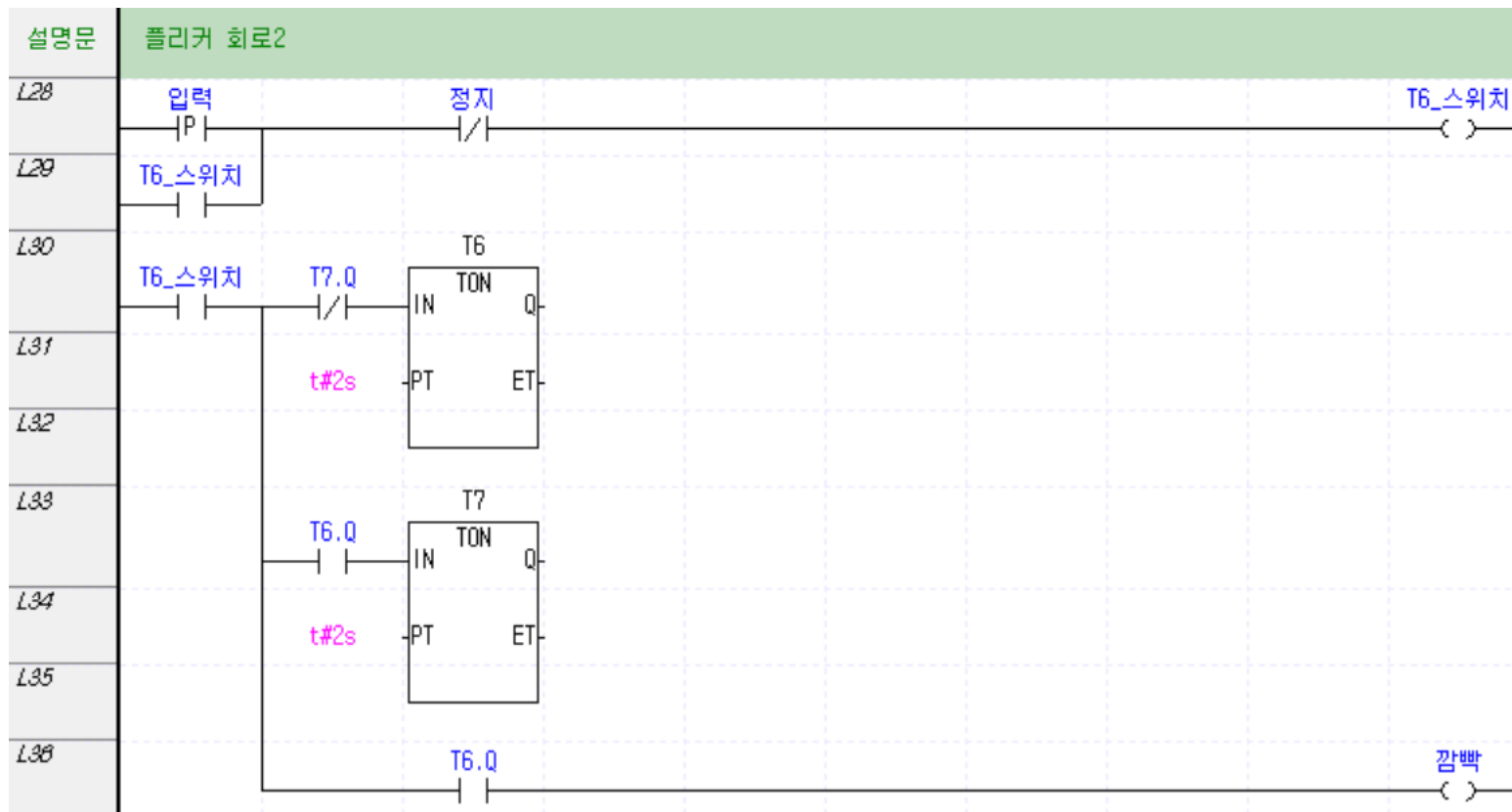
TON과 EQ, Set코일 사용해보기



플리커 회로1

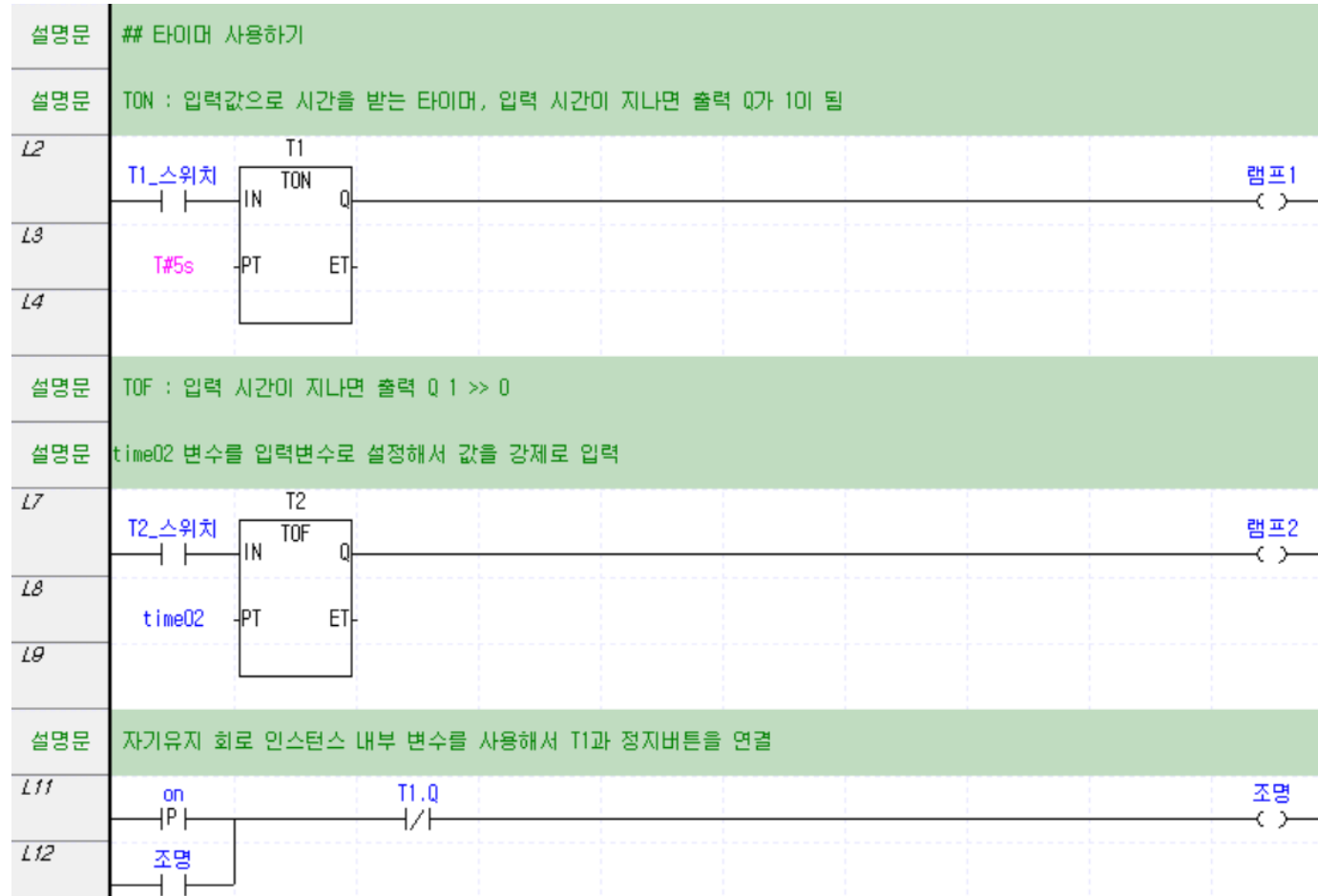


플리커 회로2

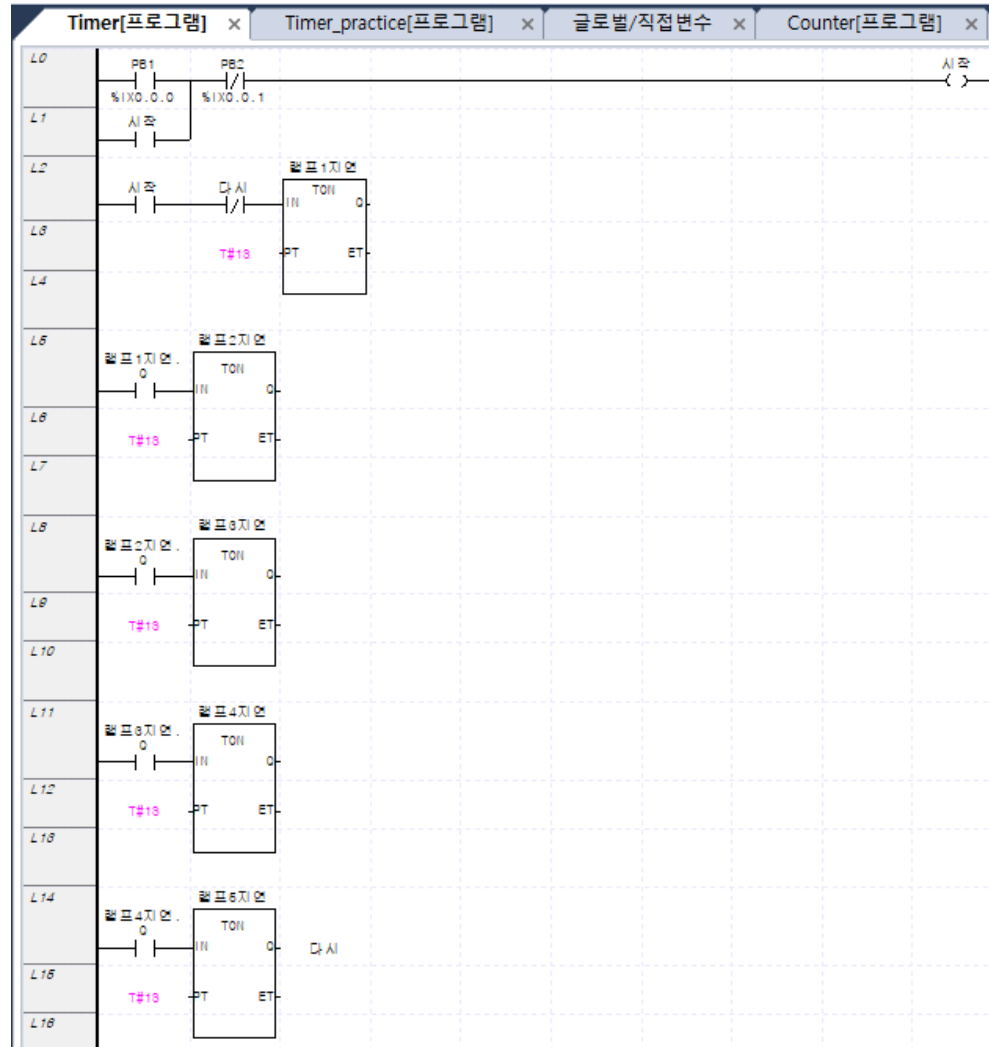


연습3. 로컬 변수를 사용하여 TON, TOF 사용

- TON, TOF를 사용하여 아래와 같이 작성해보기

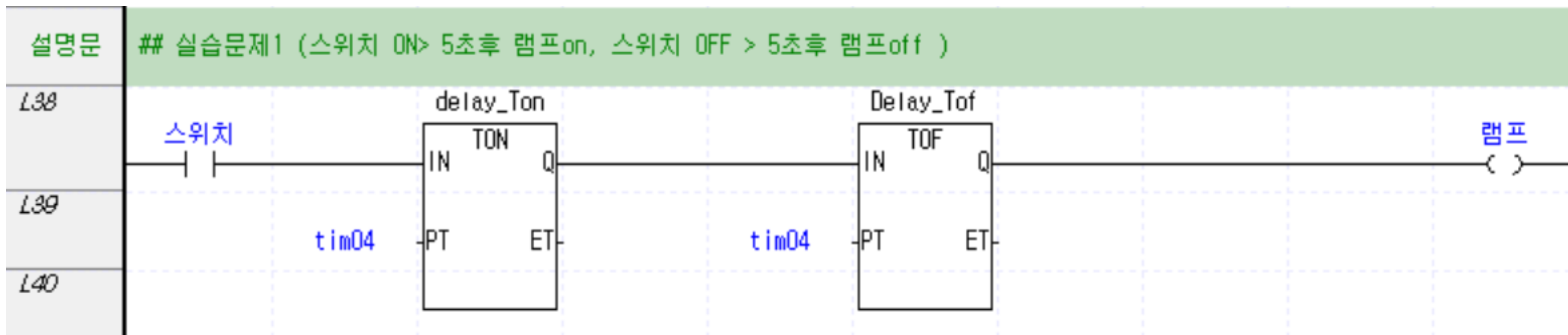


실습1 램프 순서대로 켜기

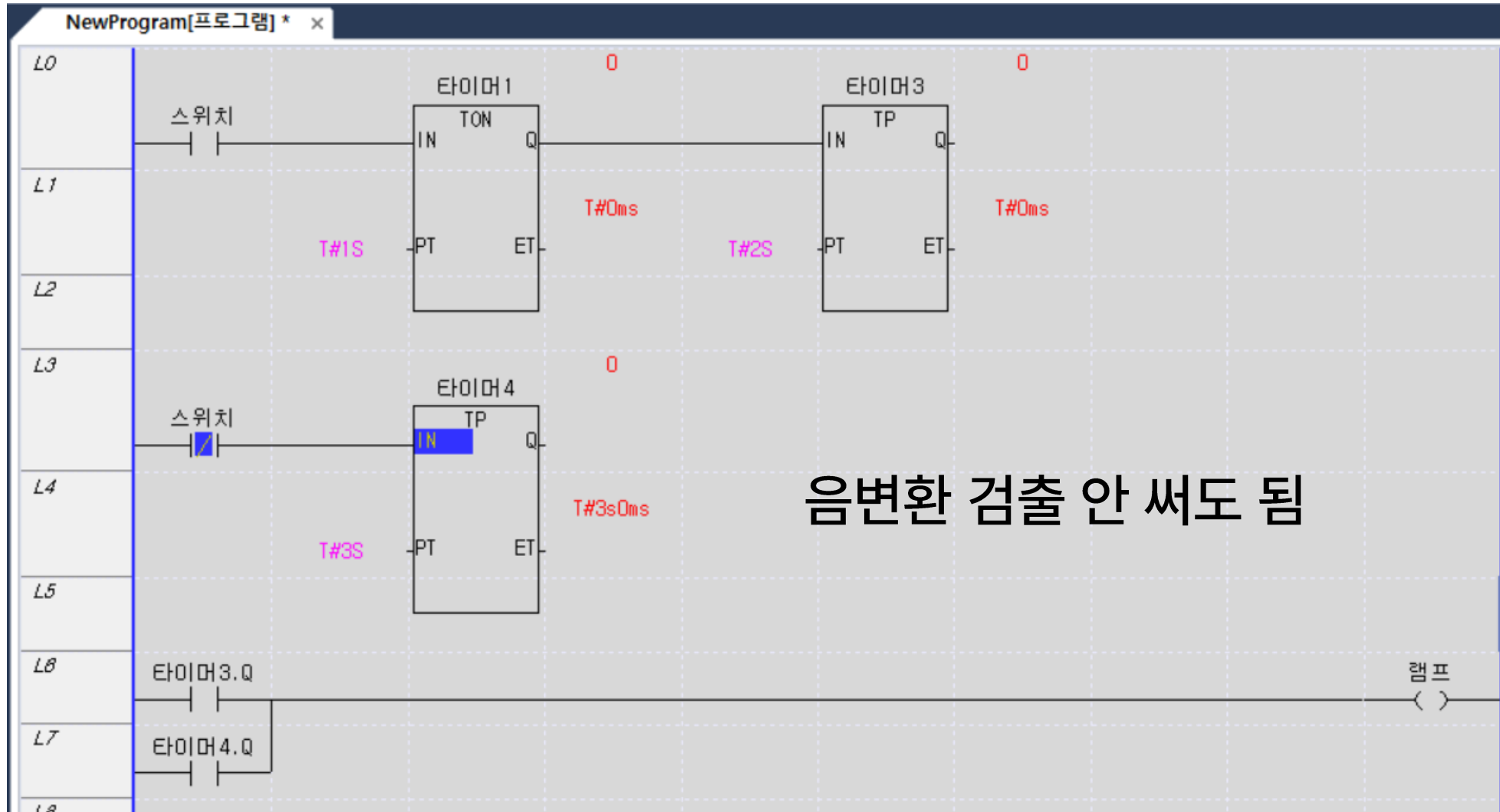


[illegible]

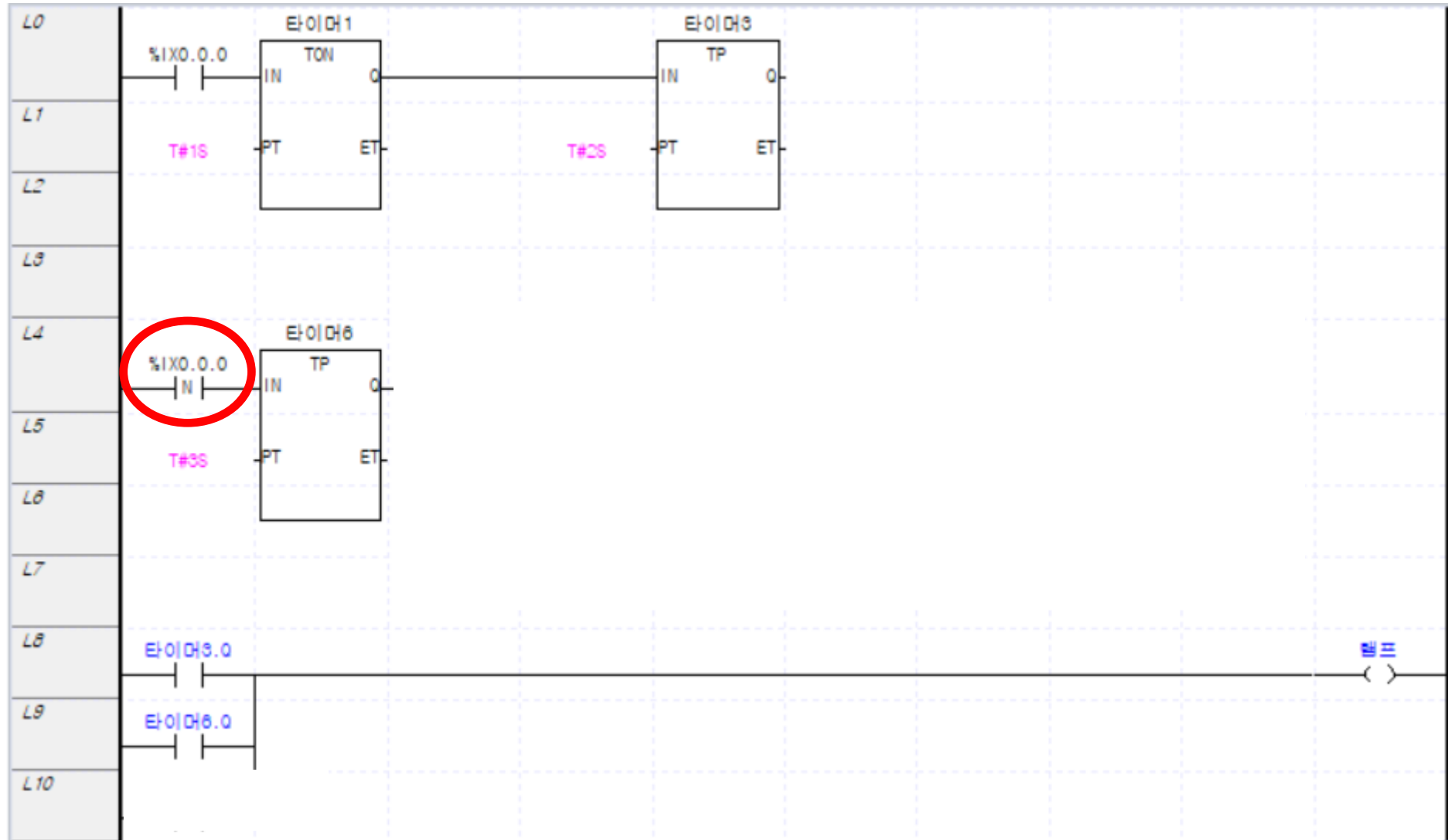
실습2 TON, TOF



실습1. 자동 물내림



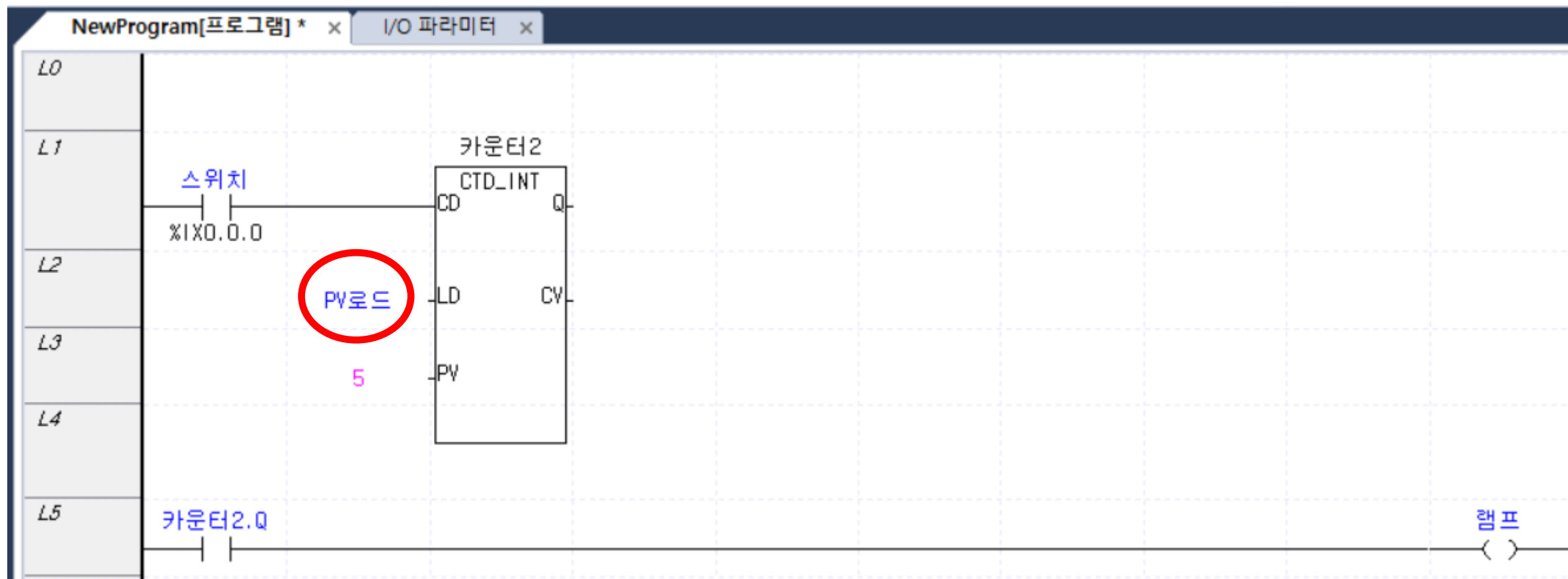
실습1. 자동 물내림



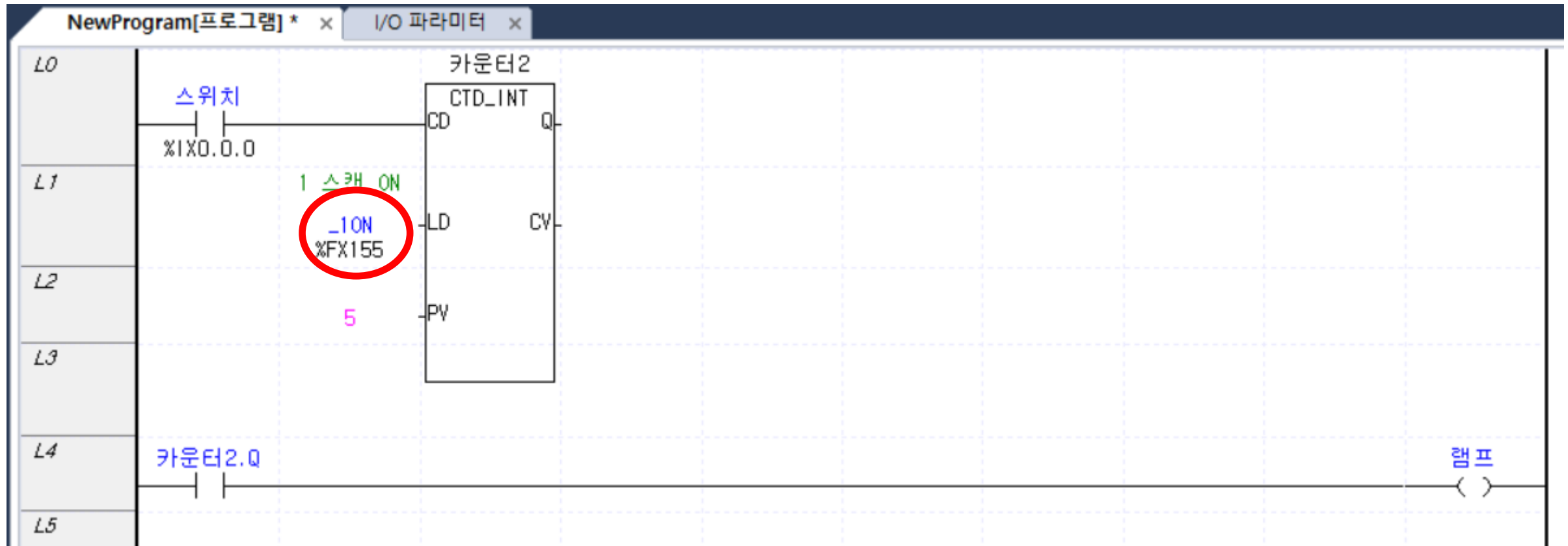
카운터



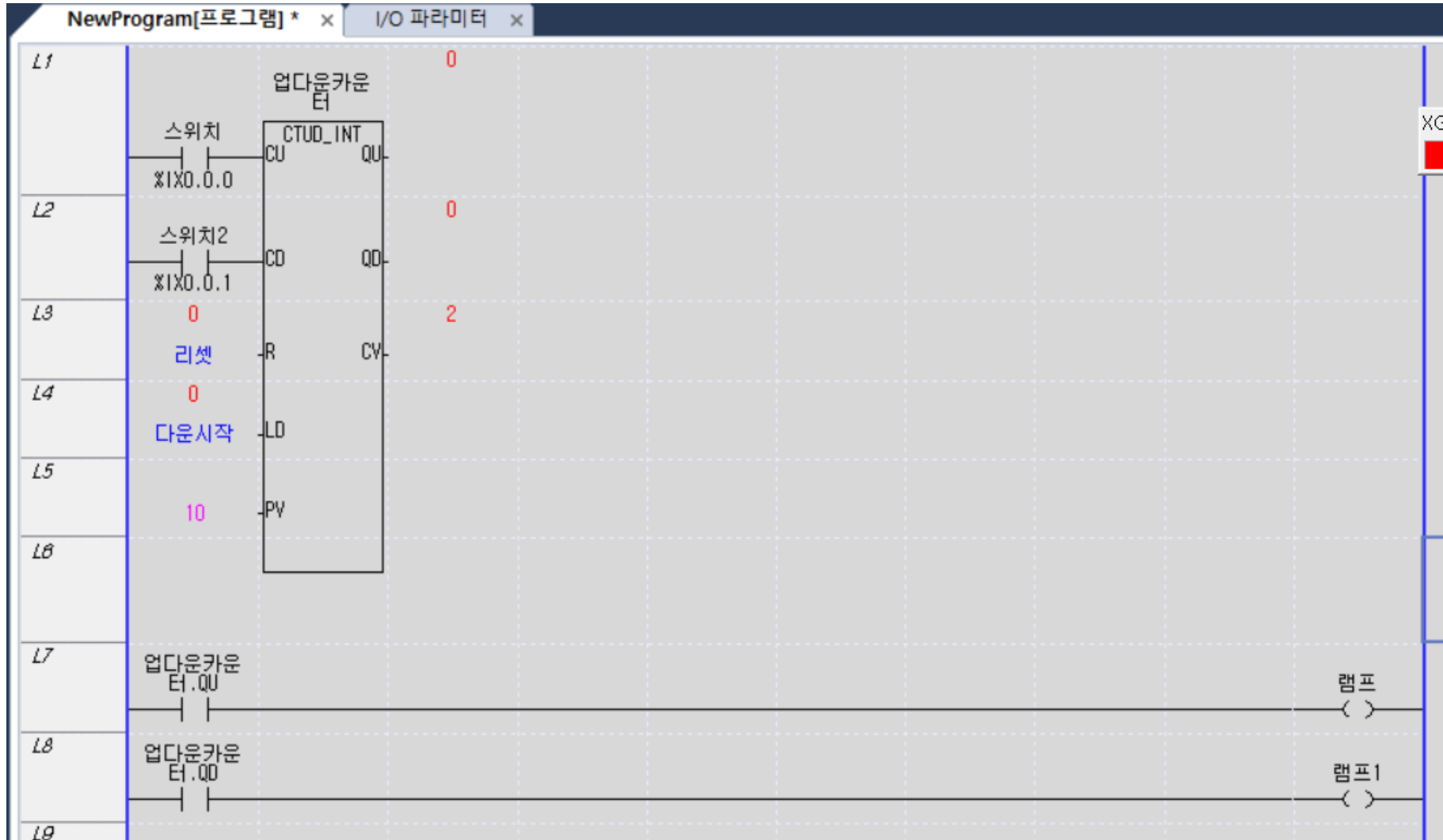
CTD_*** (count down)



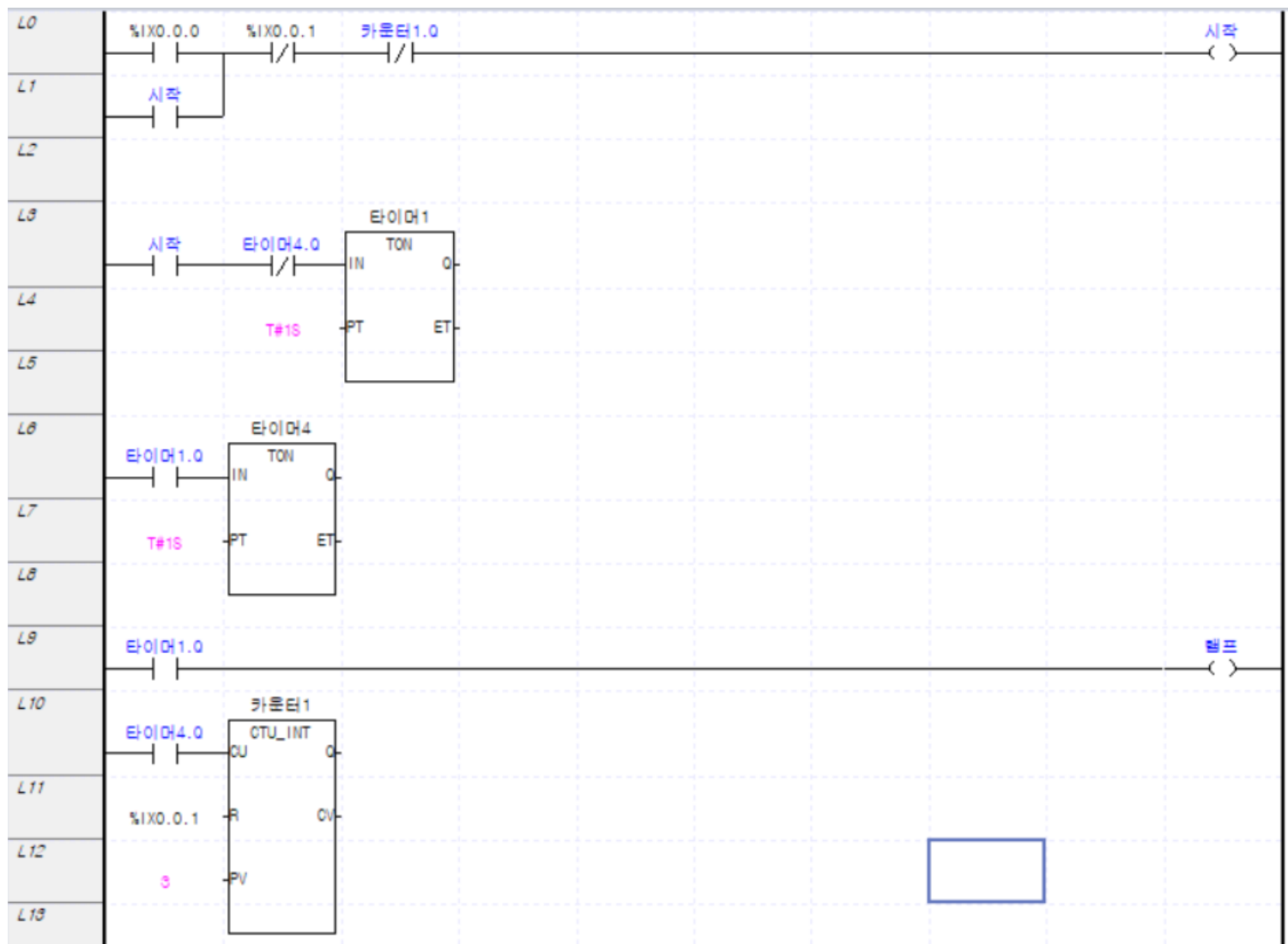
CTD_*** (count down)



CTUD_*** (count up/down)

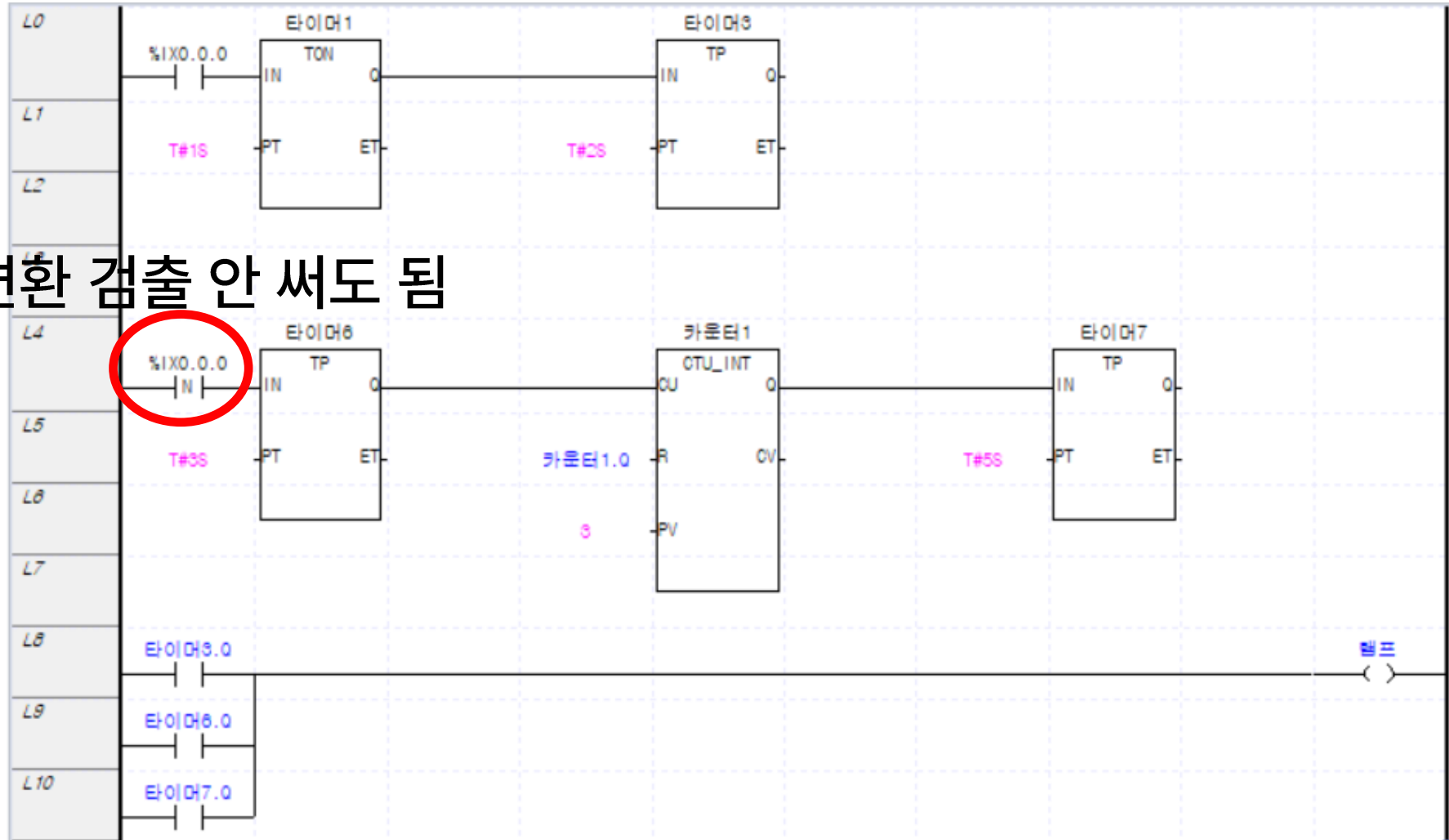


실습4. 플리커와 업카운터

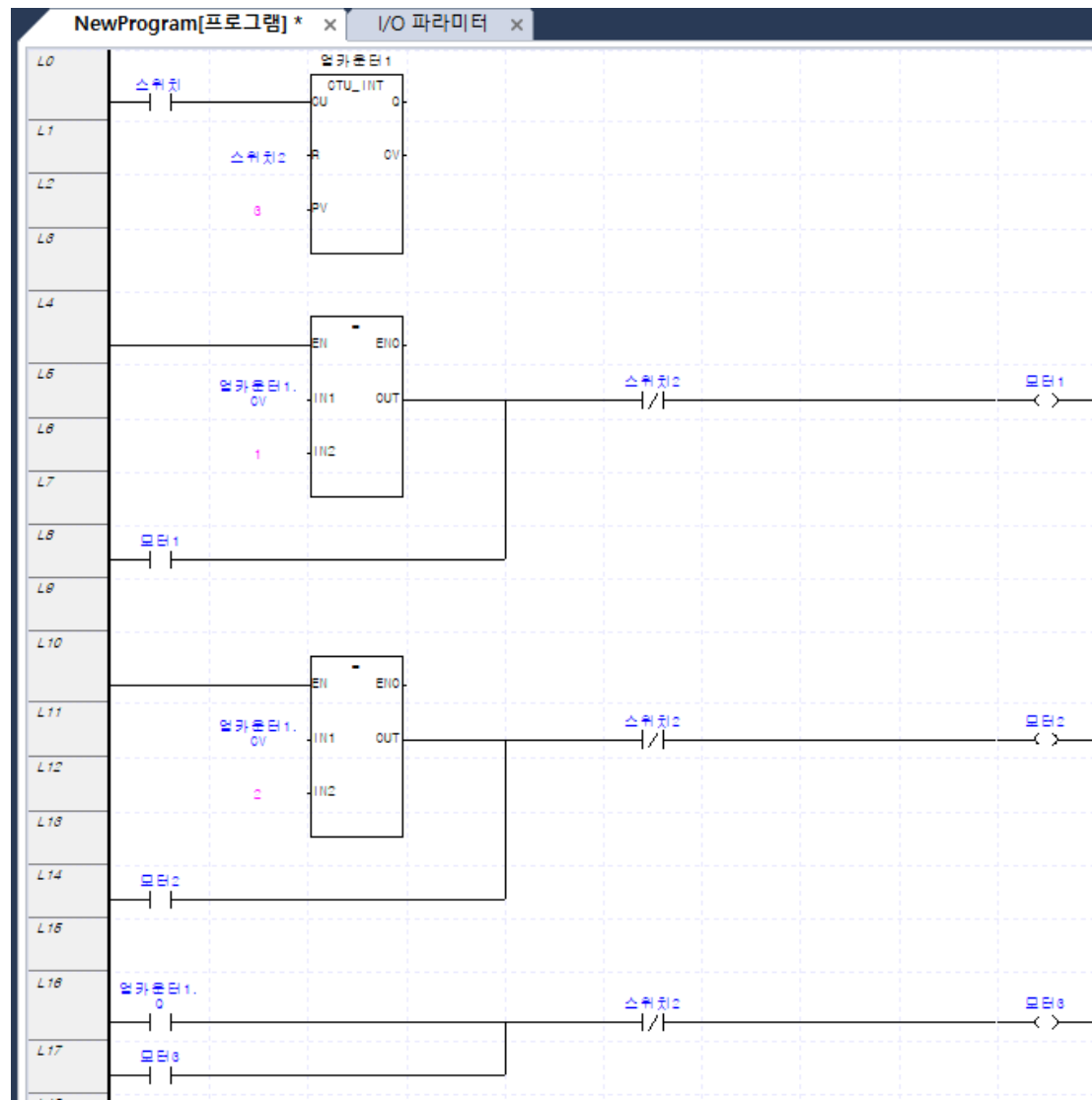


실습5. 자동 물내림 심화

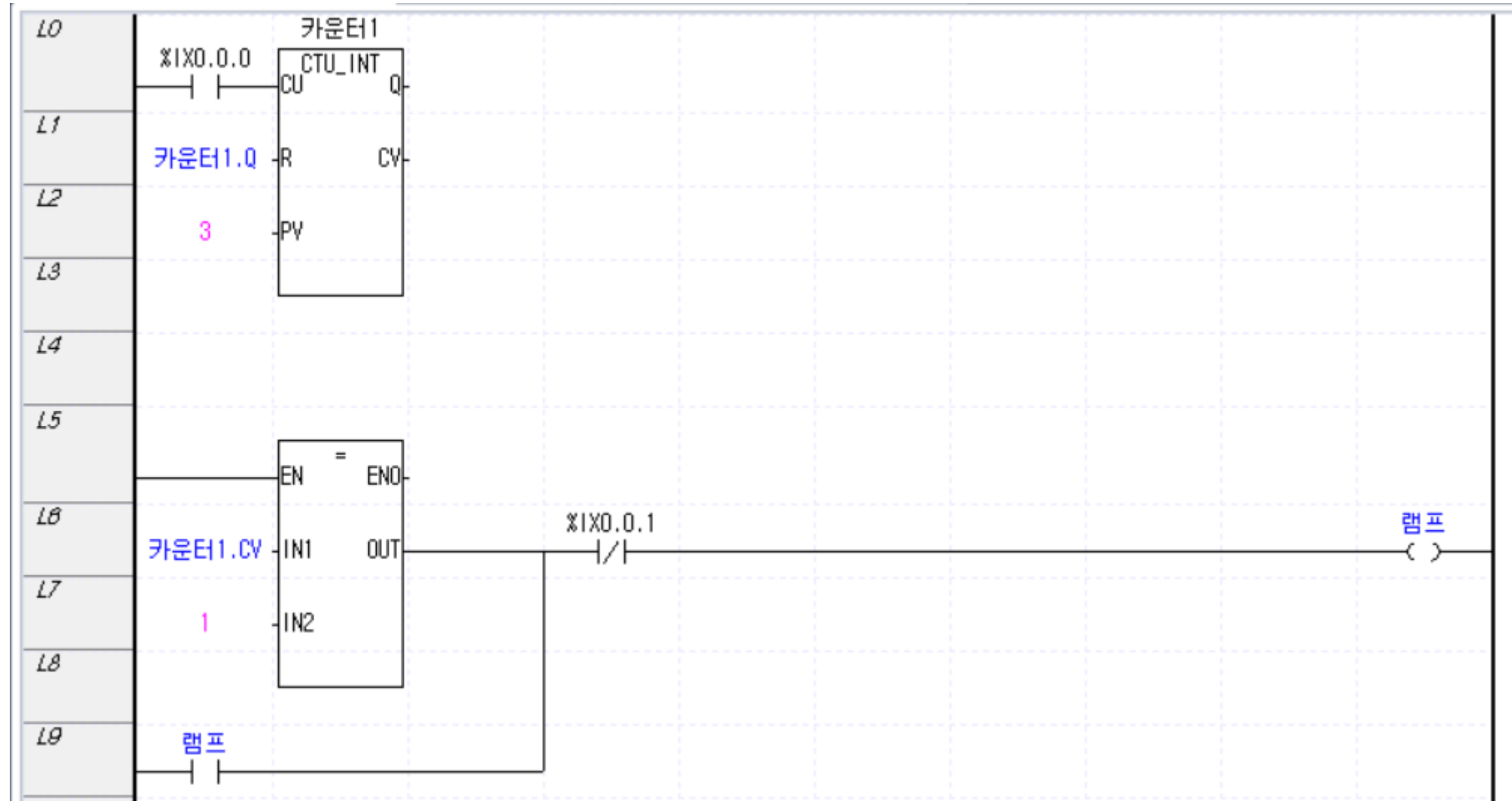
음변환 검출 안 써도 됨



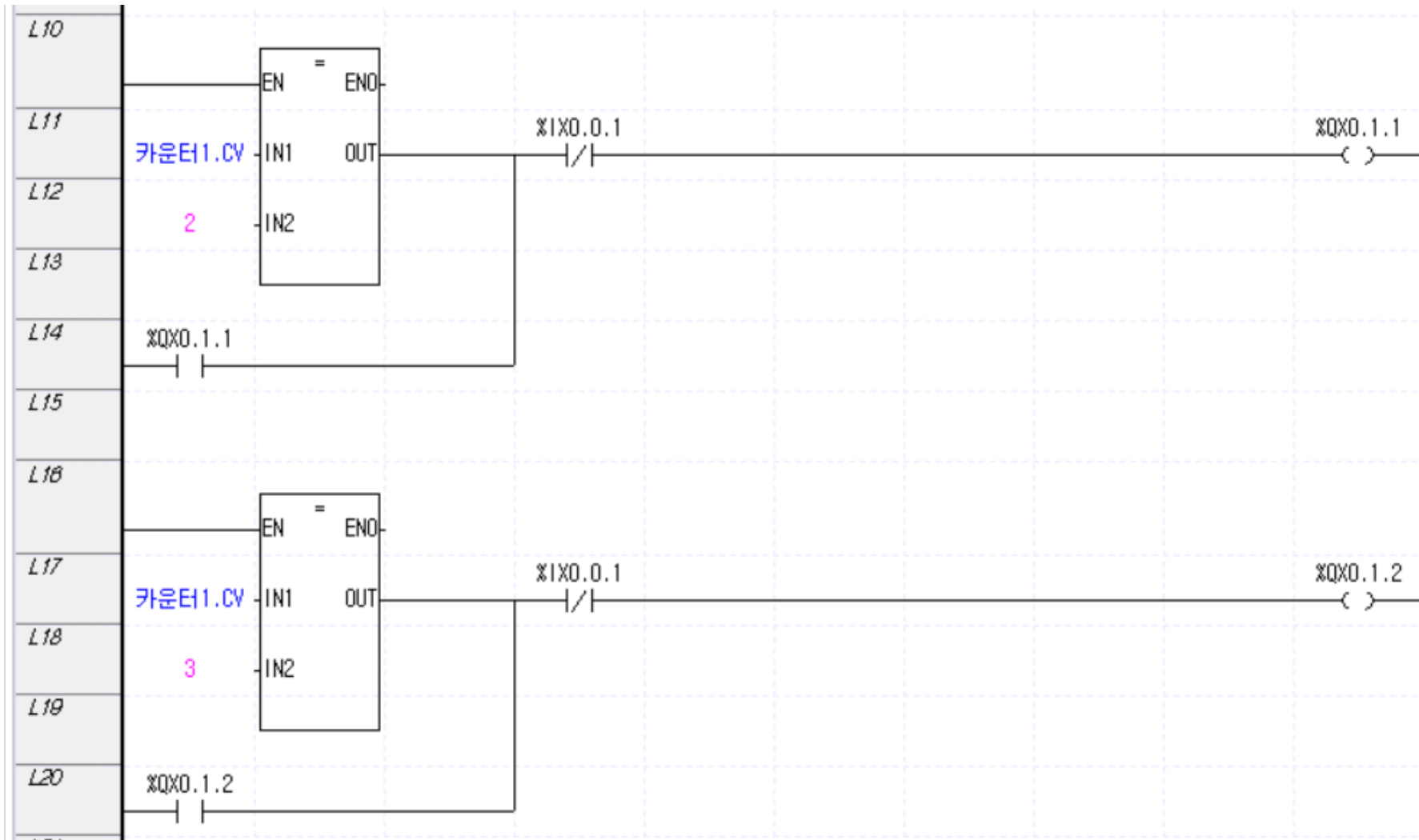
실습6. 모터 작동(2)



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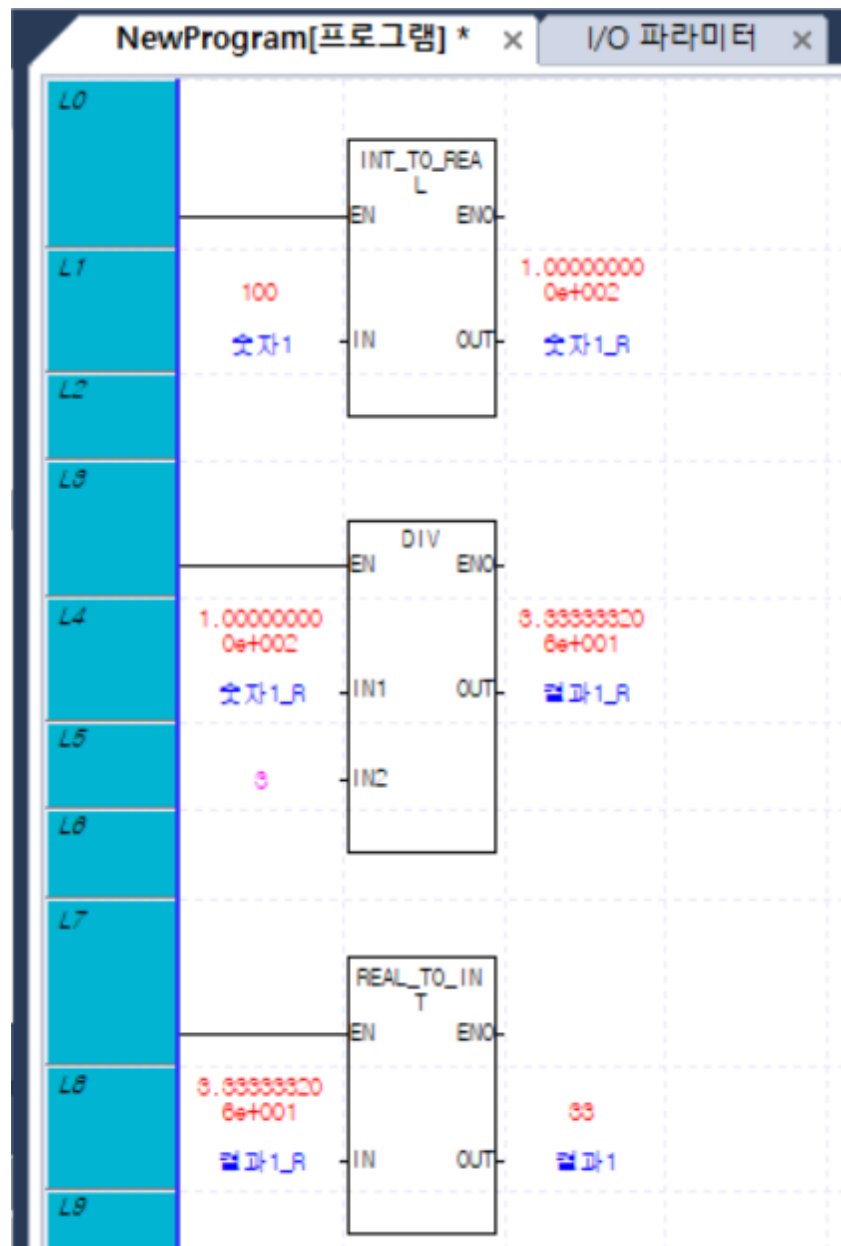
실습6. 모터 작동(2)



형변환



실습7. 숫자 변환



감사합니다
