

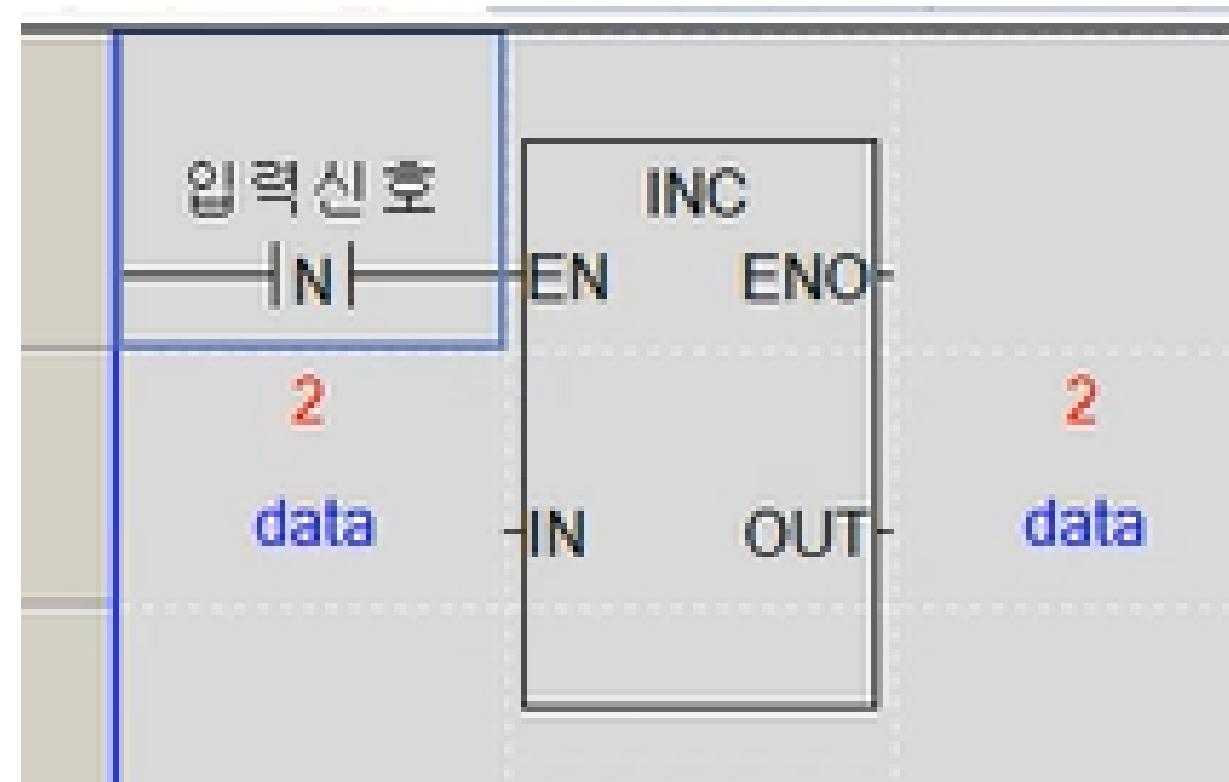
codingOn x posco
K-Digital Training 스마트 팩토리 단기 8기

P,N접점

P점점 / 물건이 들어올때

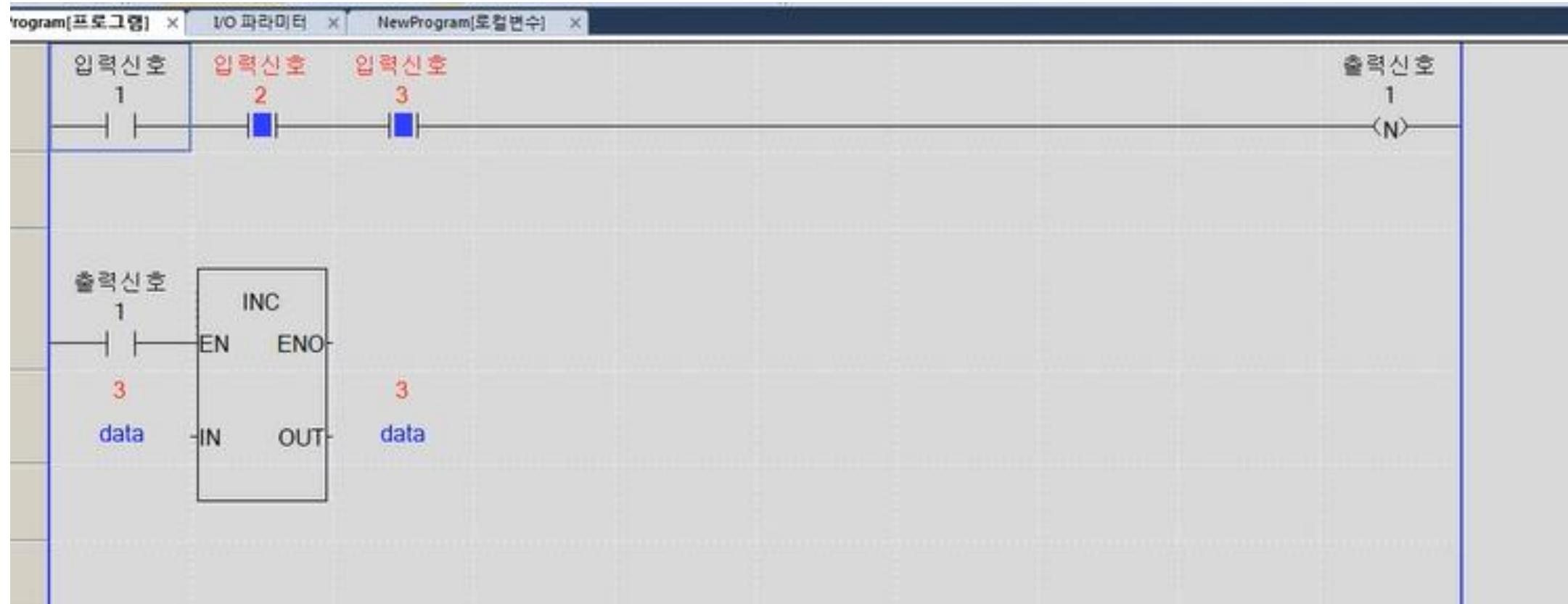


N점점 / 물건이 나갈 때



P점점 / 물건이 들어올때

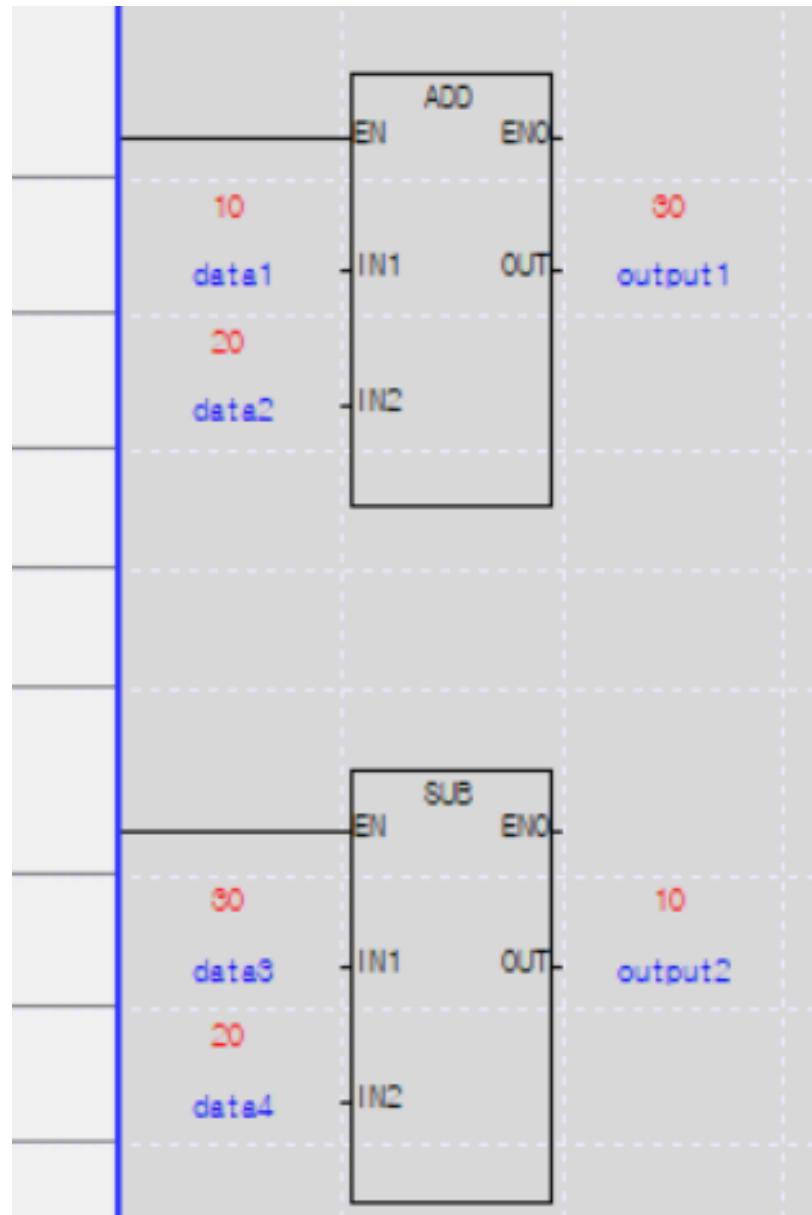
N점점 / 물건이 나갈 때



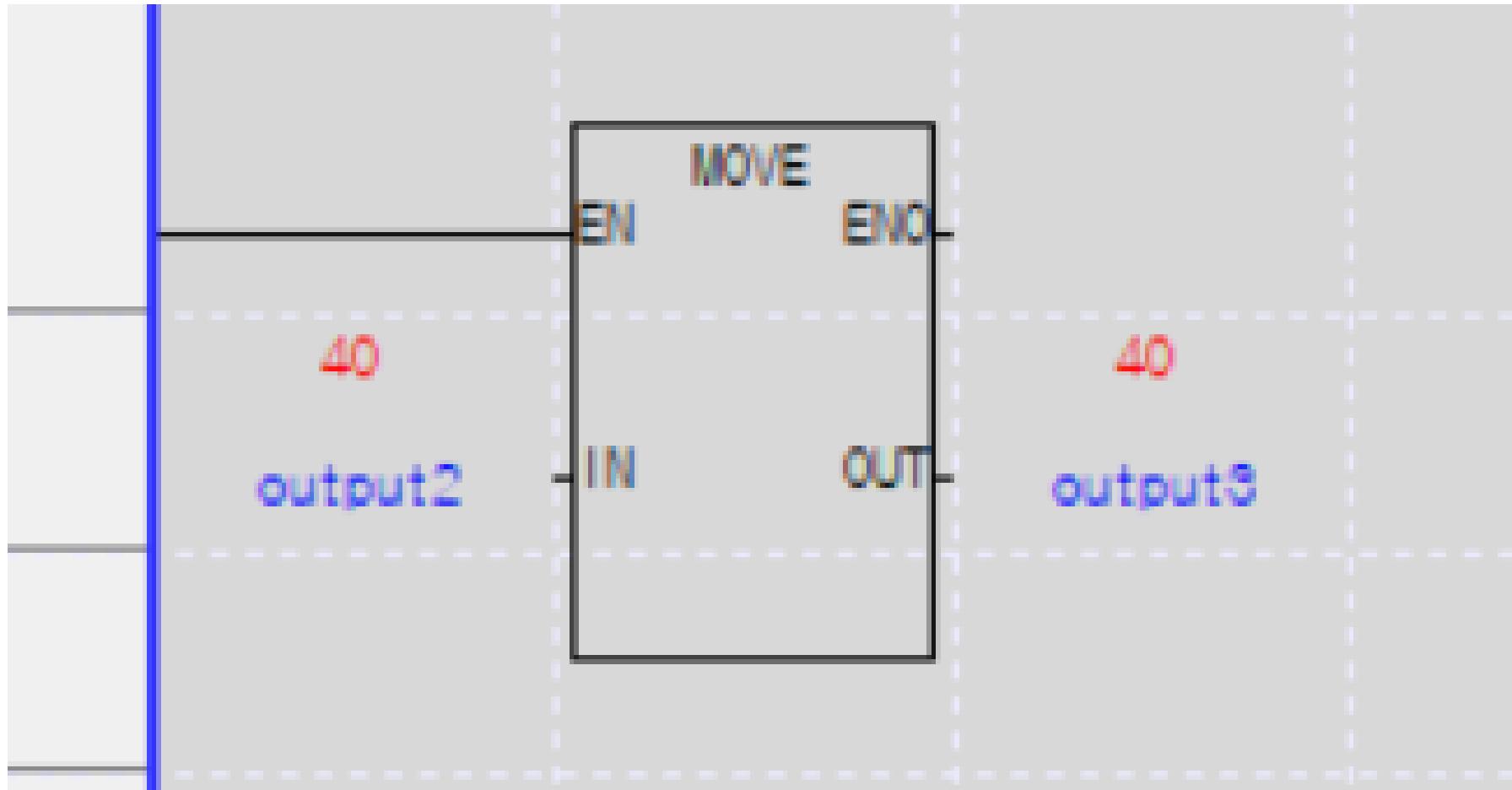
산술연산



산술연산

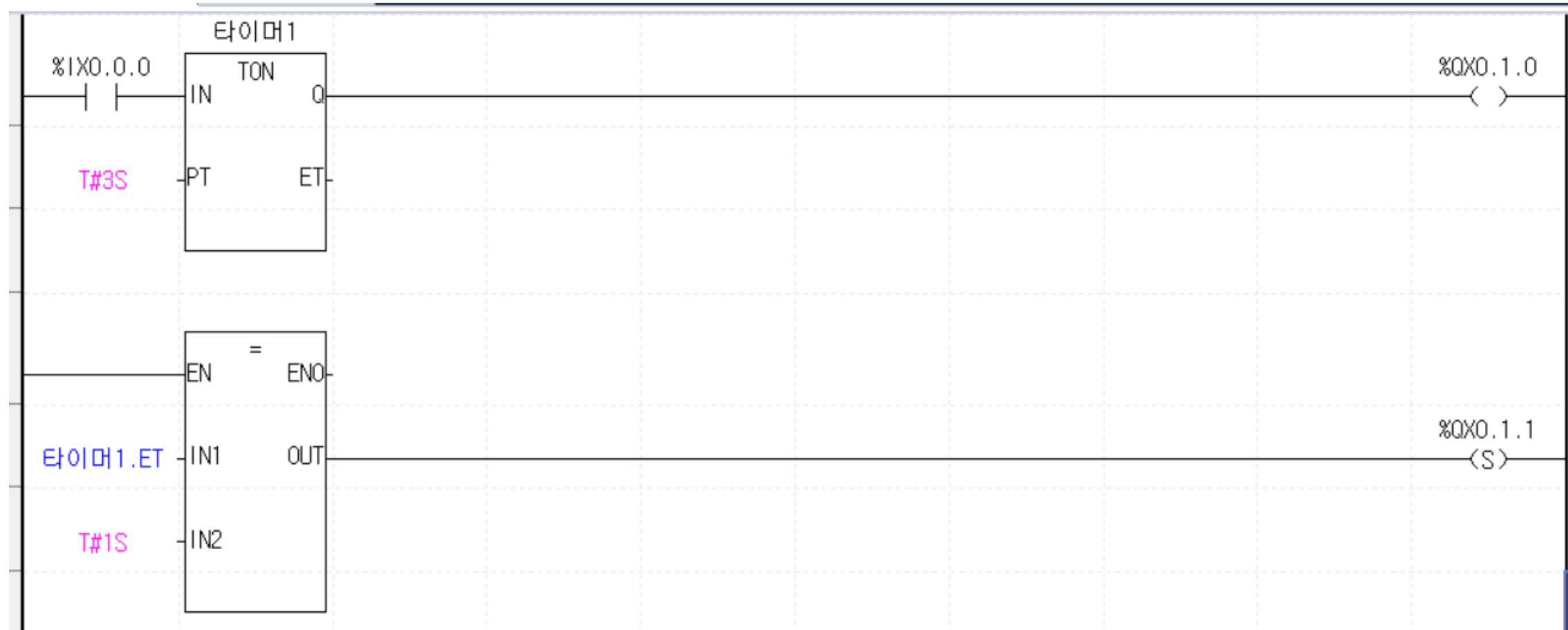


MOVE

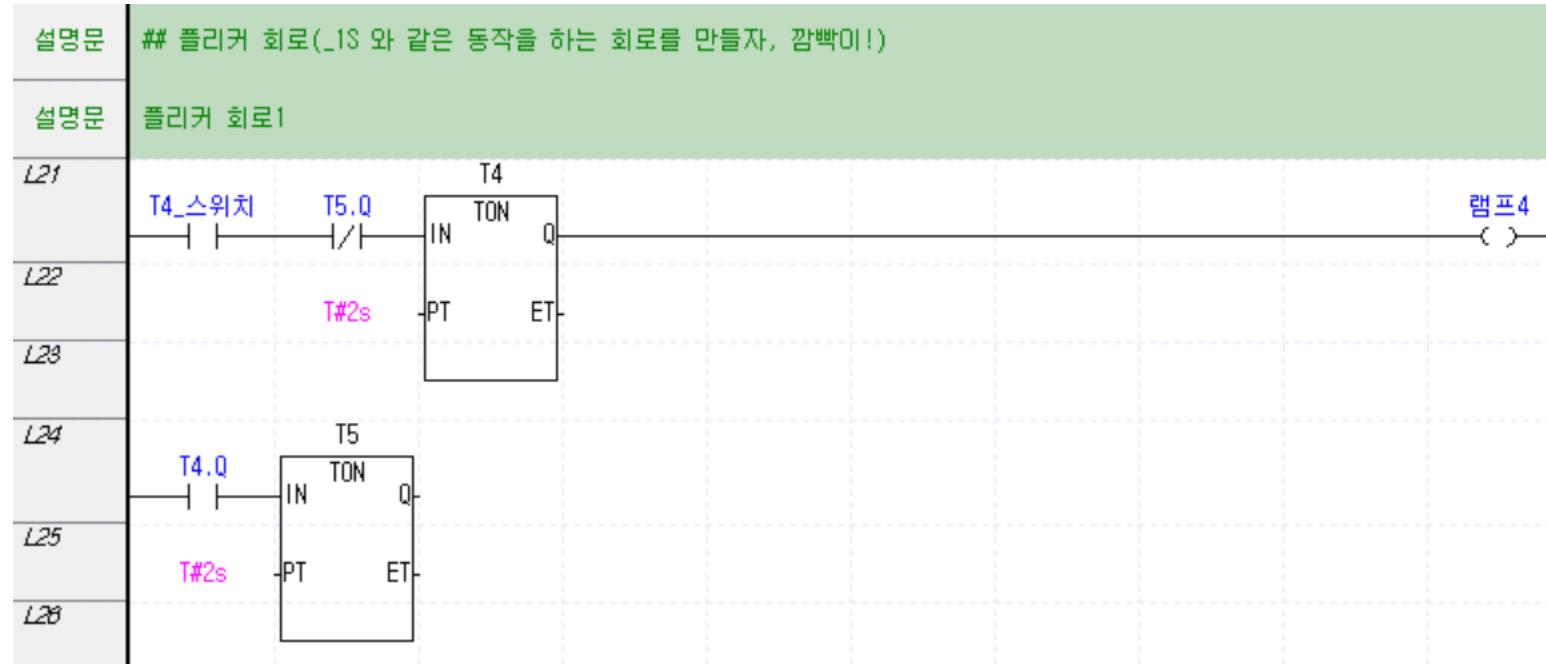


TON, TOF

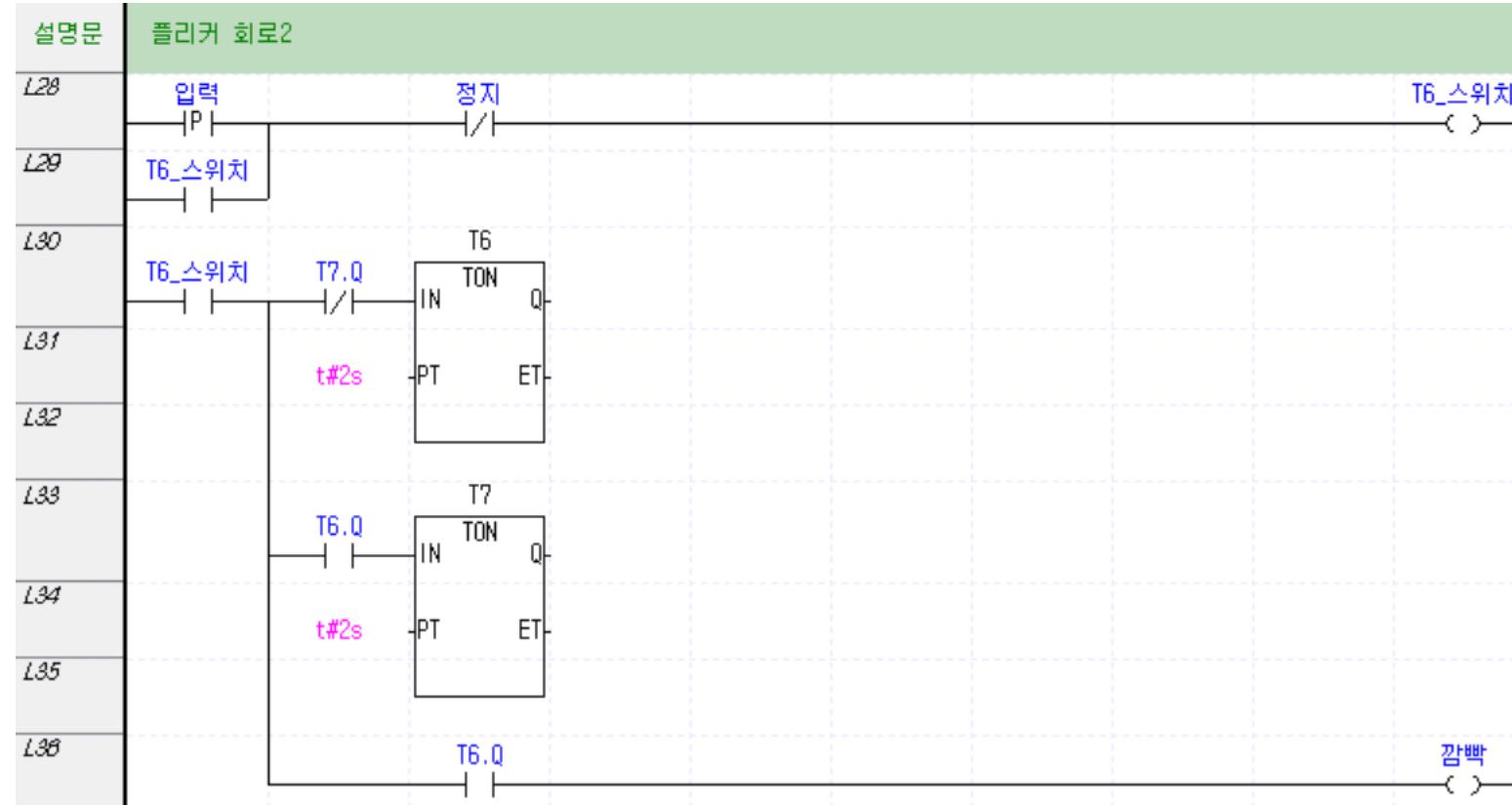
TON과 EQ, Set코일 사용해보기



플리커 회로1



플리커 회로2

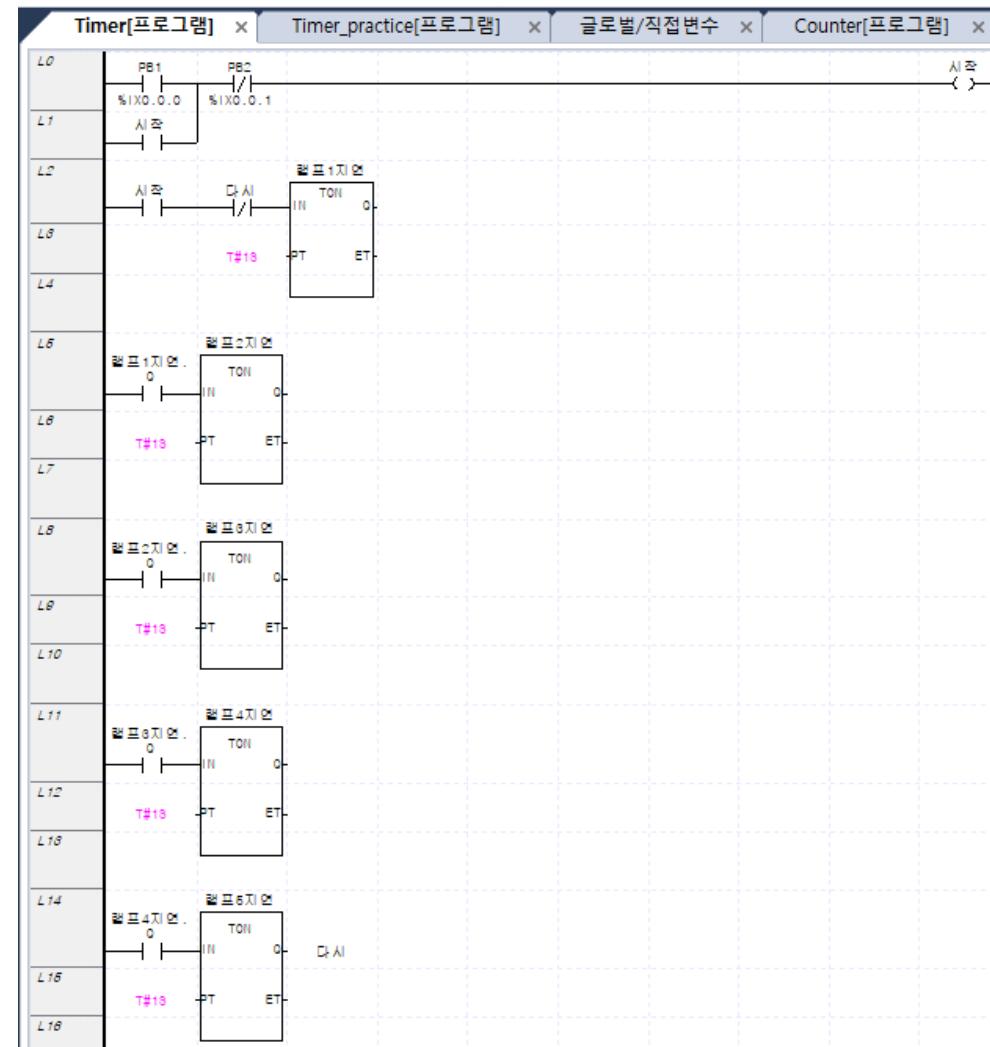


연습3. 로컬 변수를 사용하여 TON, TOF 사용

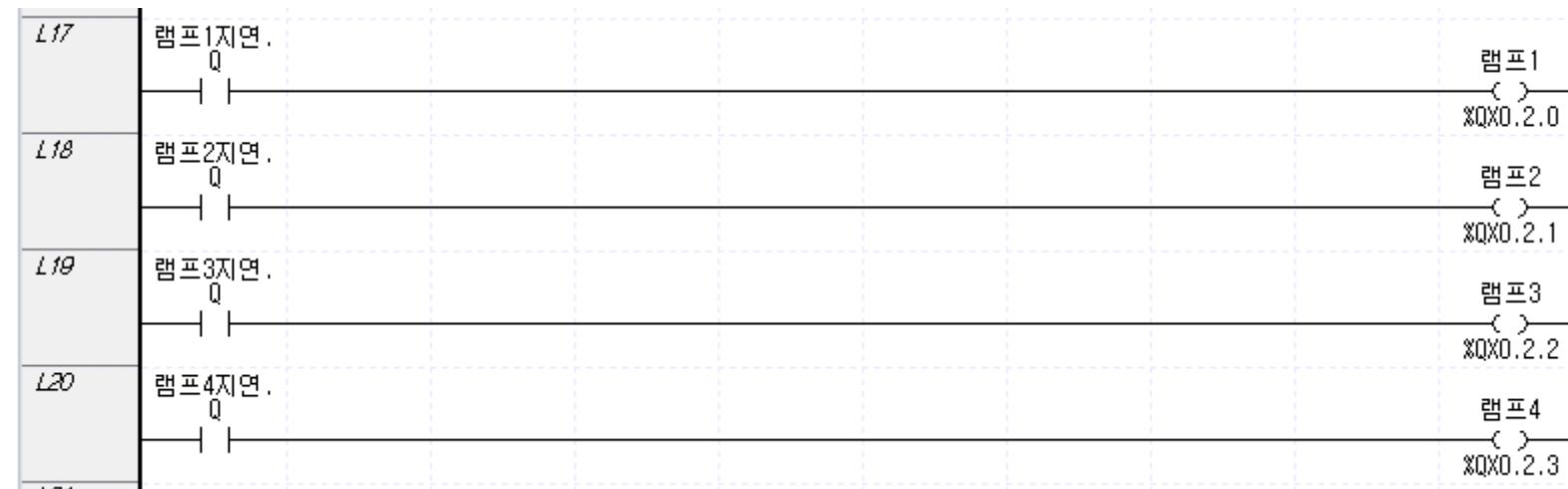
- TON, TOF를 사용하여 아래와 같이 작성해보기



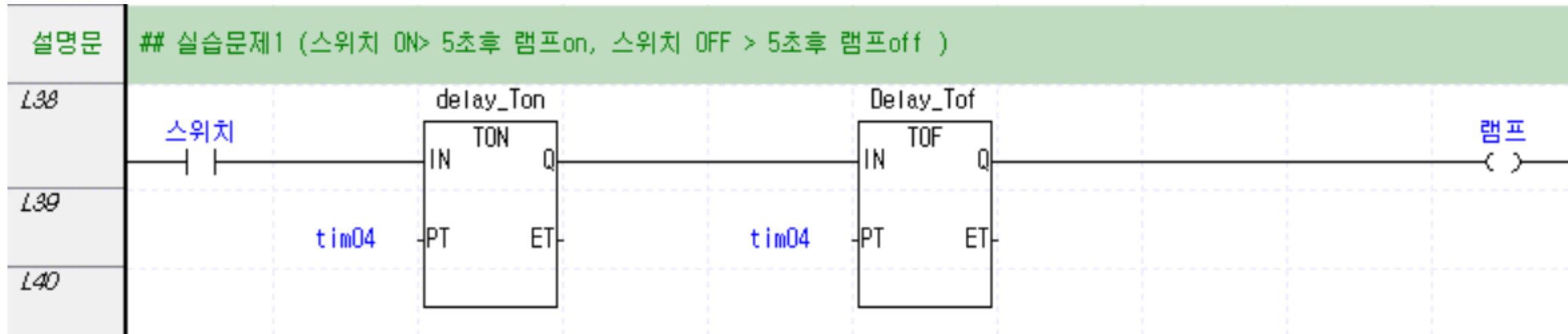
실습1 램프 순서대로 켜기



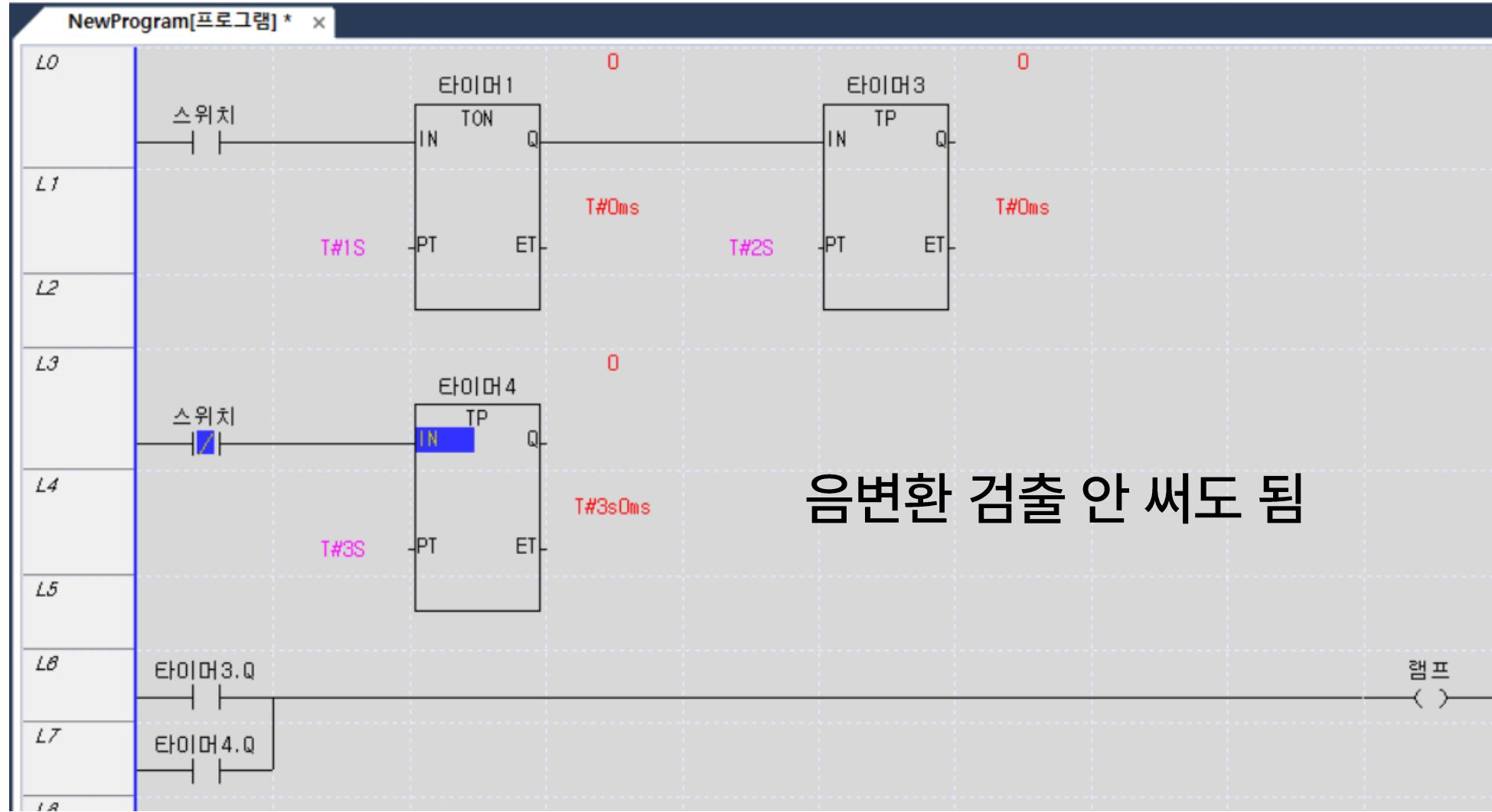
실습1 램프 순서대로 켜기



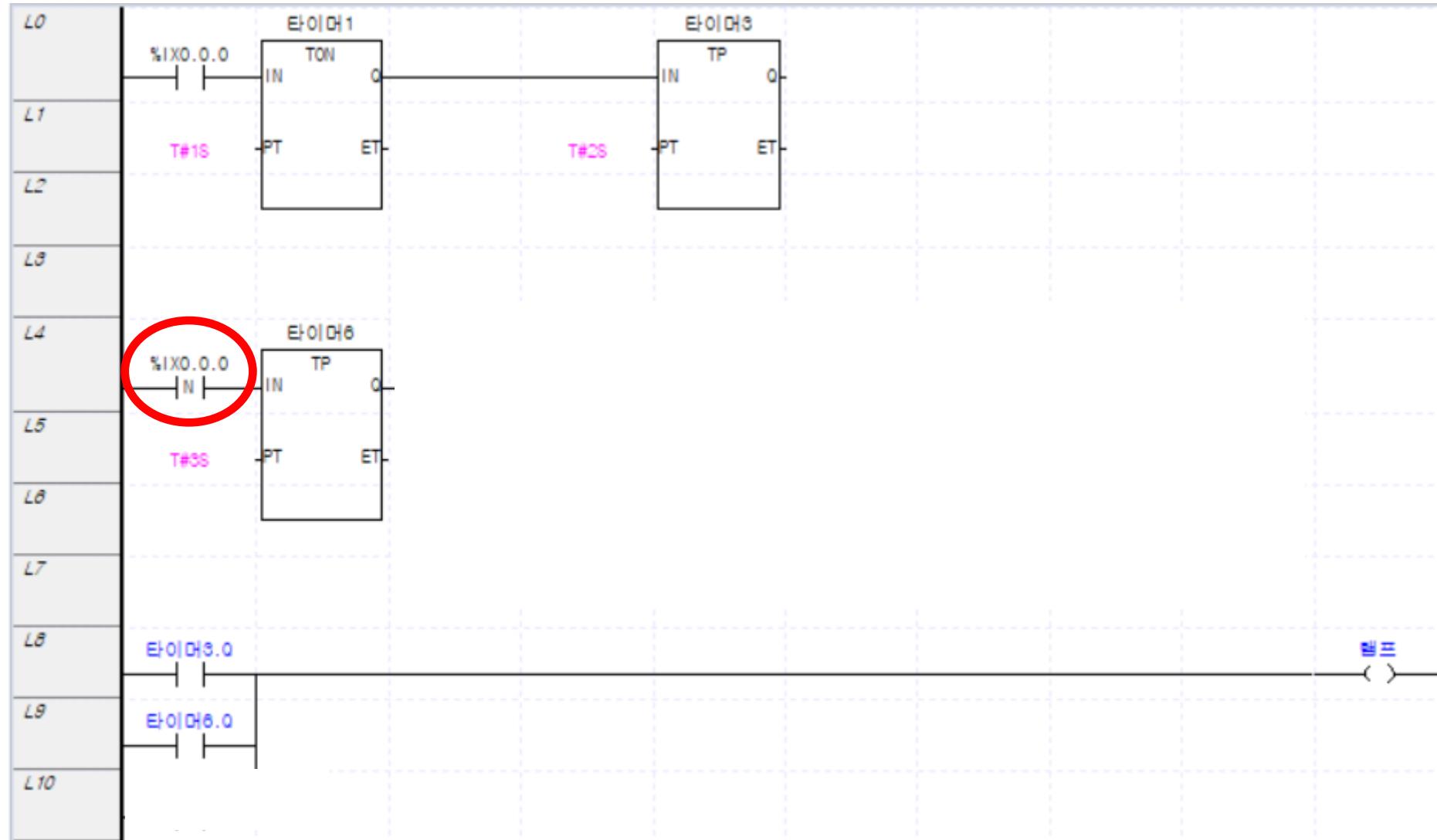
실습2 TON, TOF



실습1. 자동 물내림

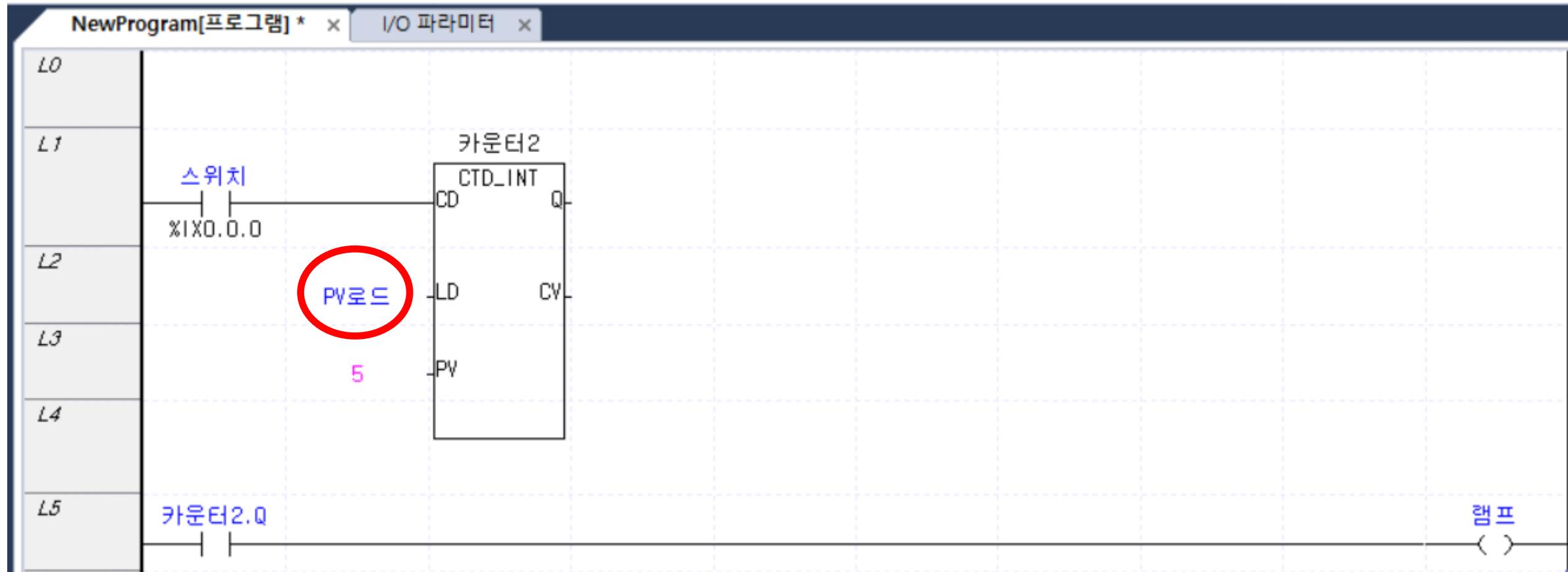


실습1. 자동 물내림

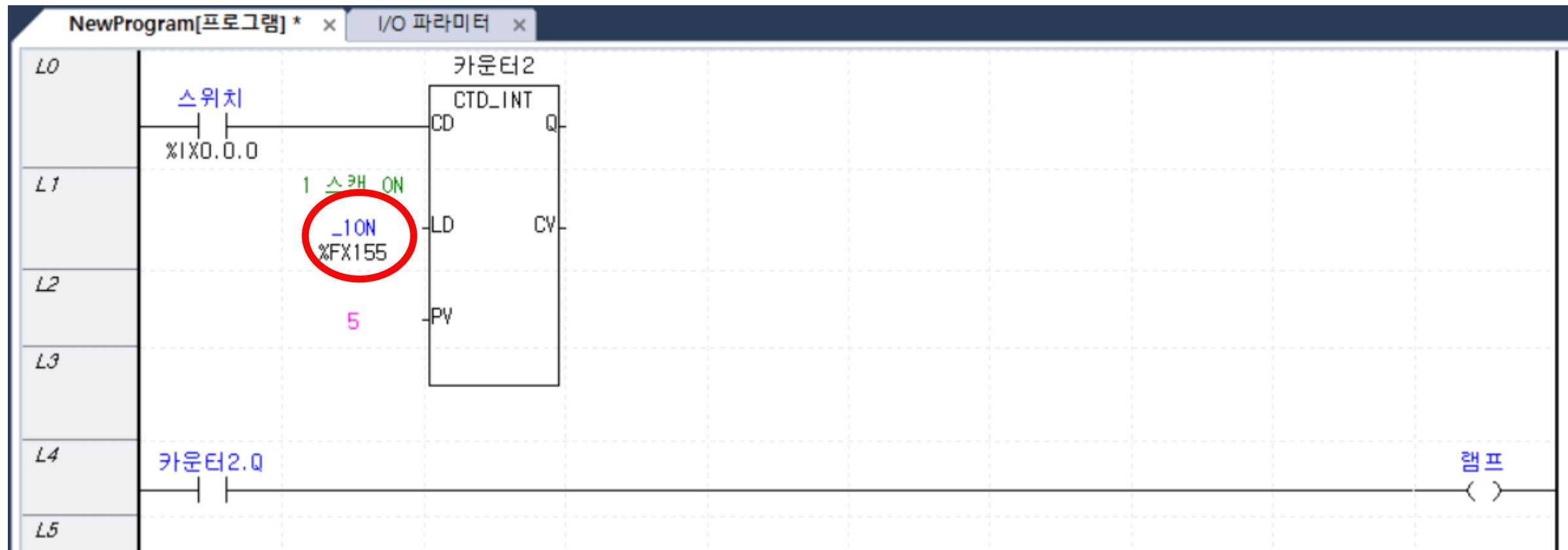


카운터

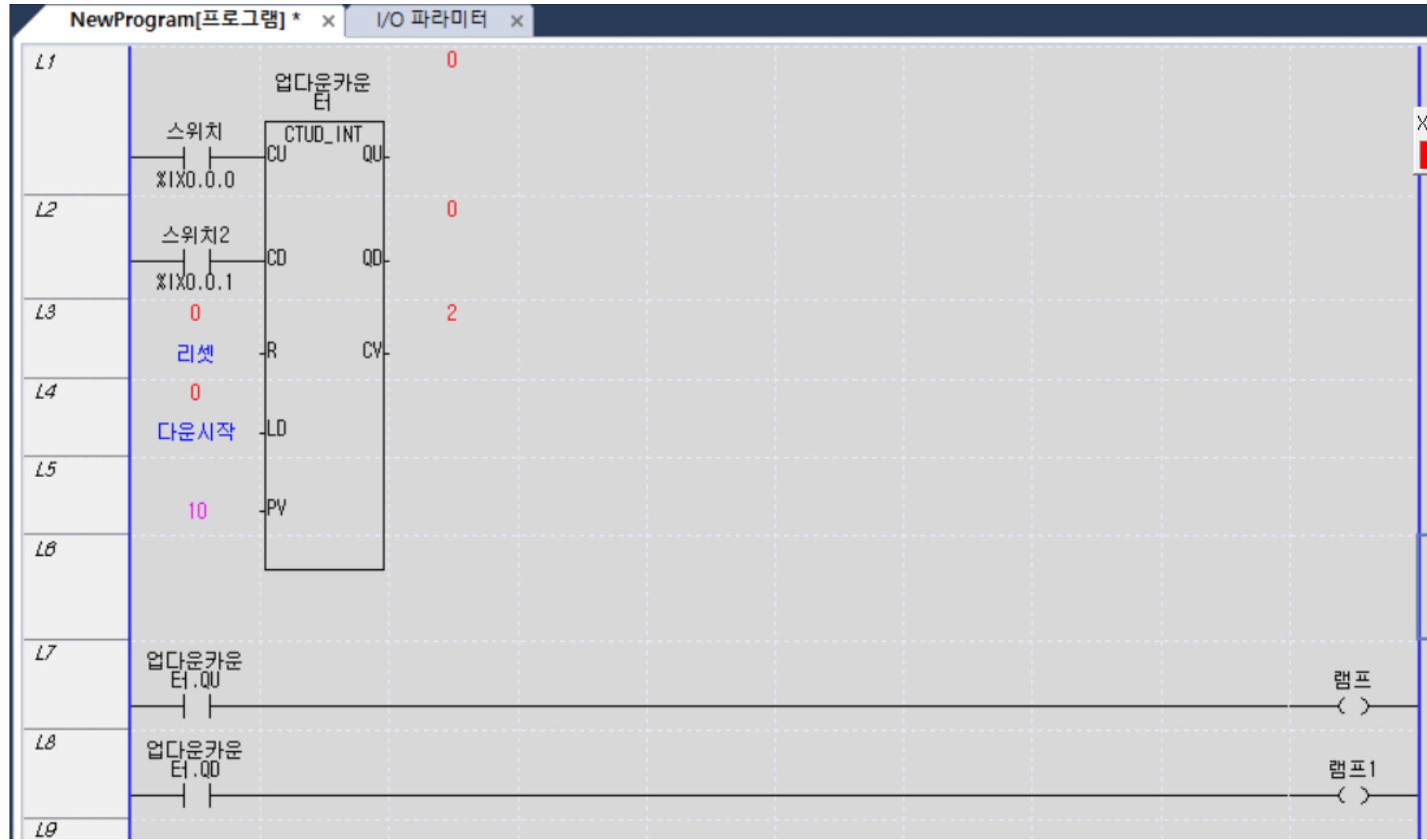
CTD_*** (count down)



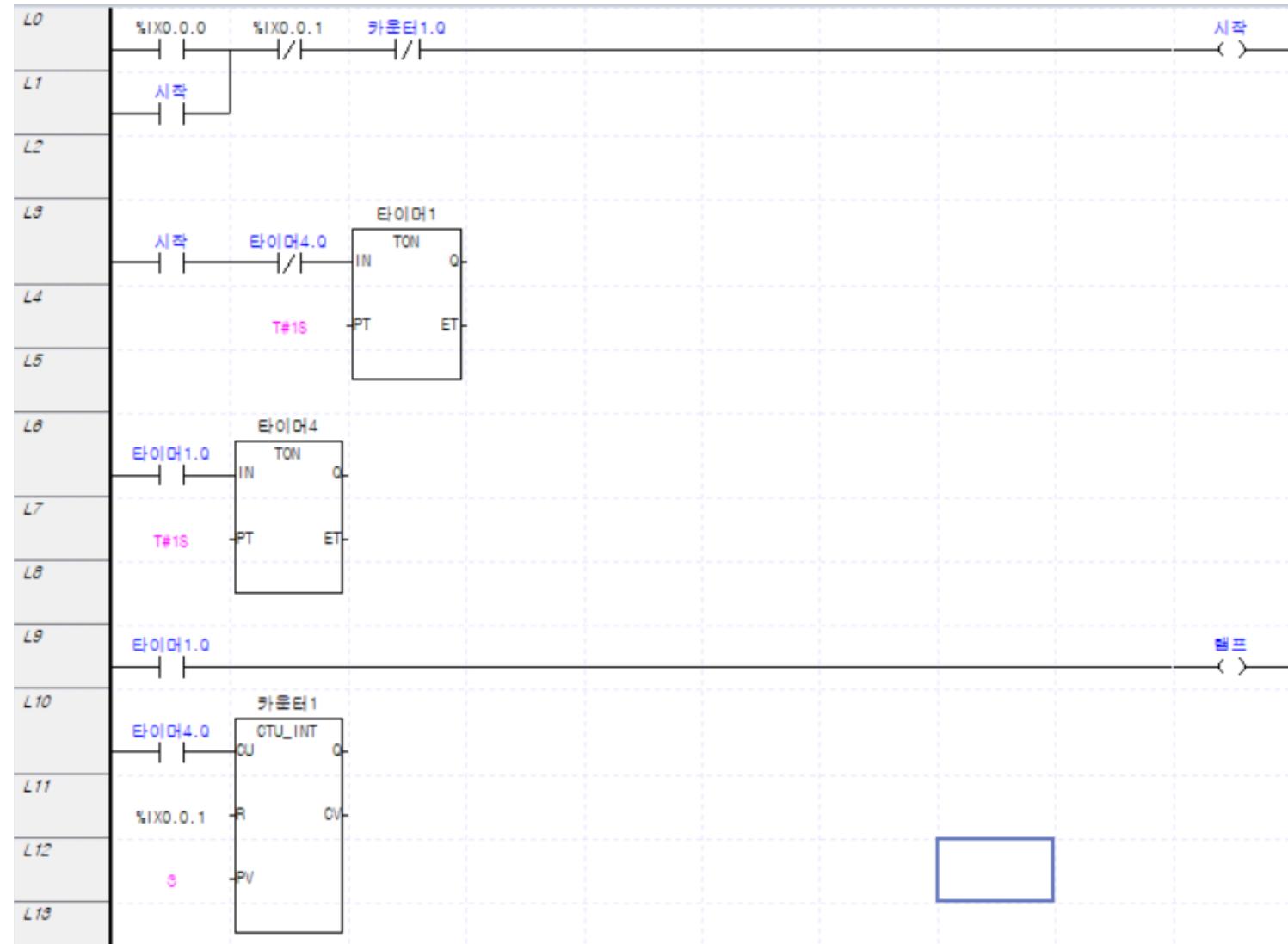
CTD_*** (count down)



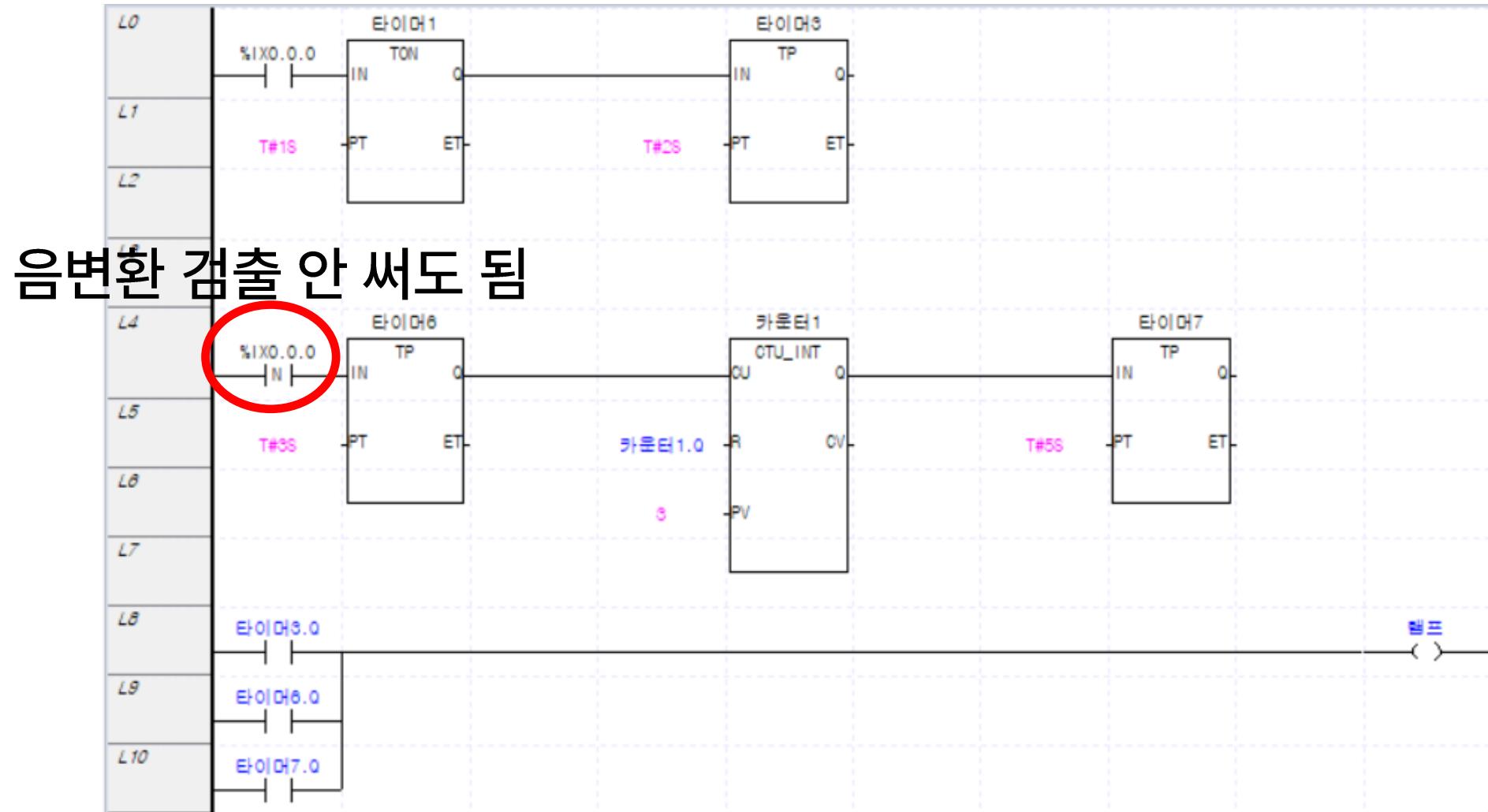
CTUD_*** (count up/down)



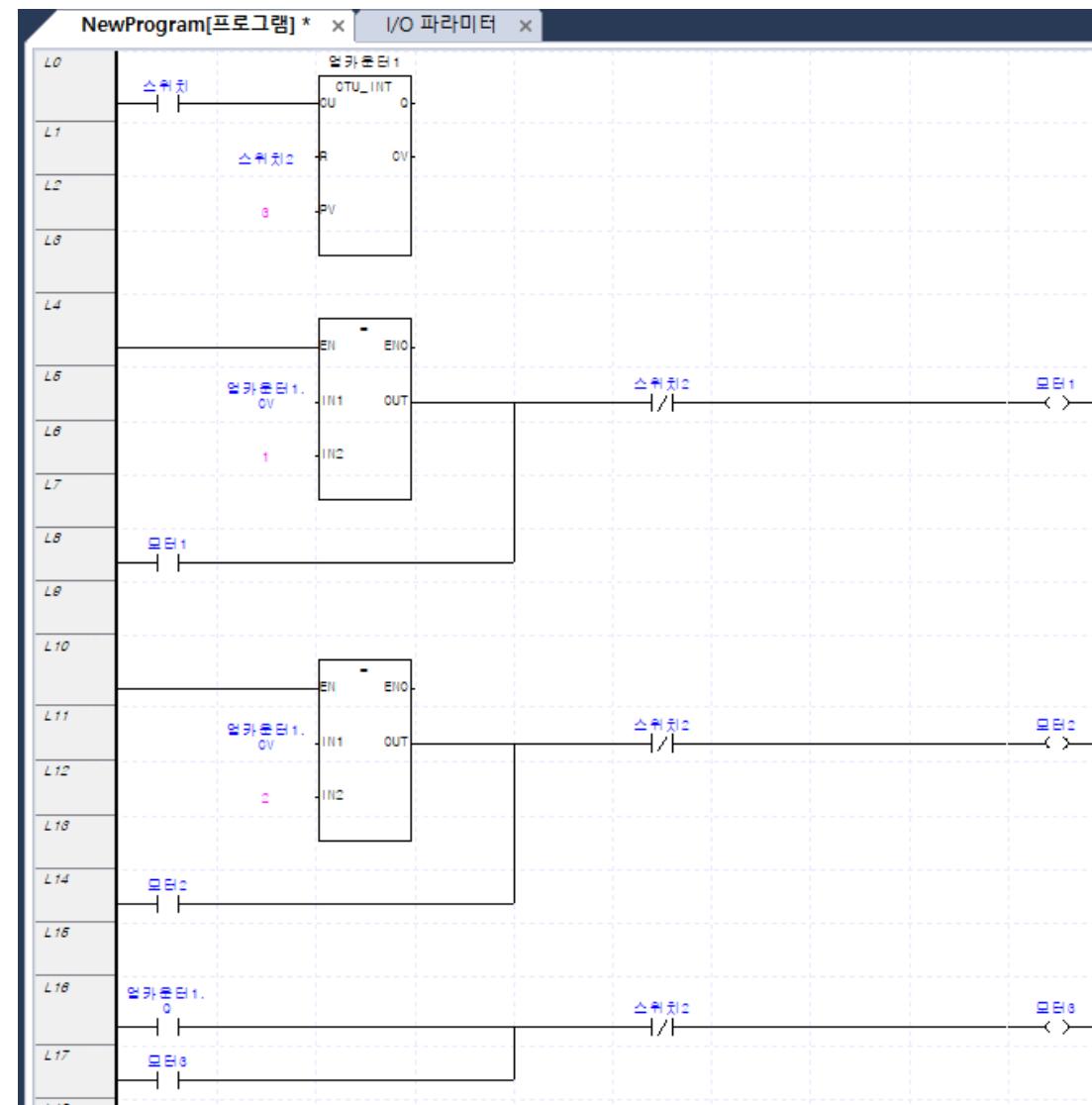
실습4. 플리커와 업카운터



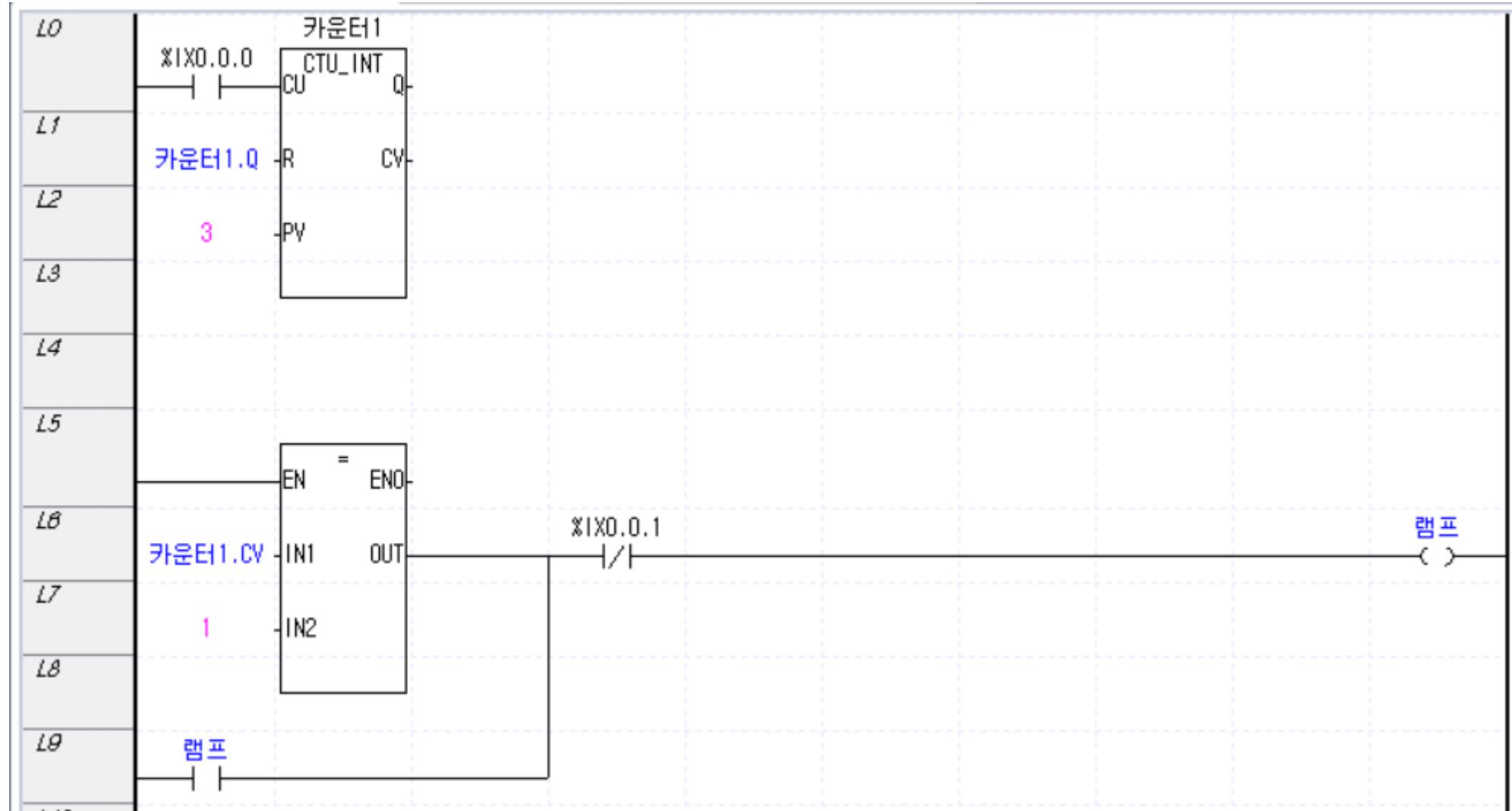
실습5. 자동 물내림 심화



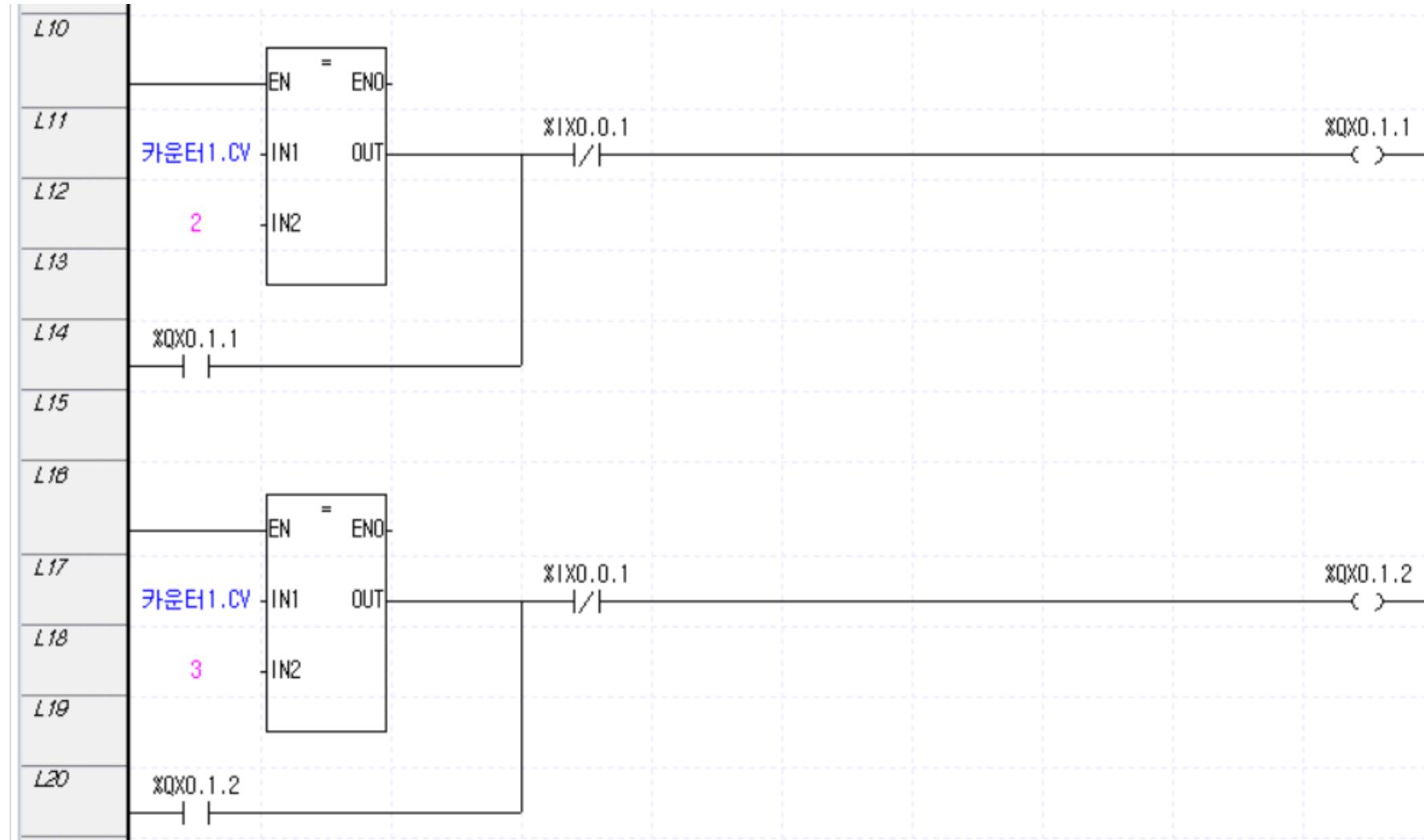
실습6. 모터 작동(2)



실습6. 모터 작동(2)

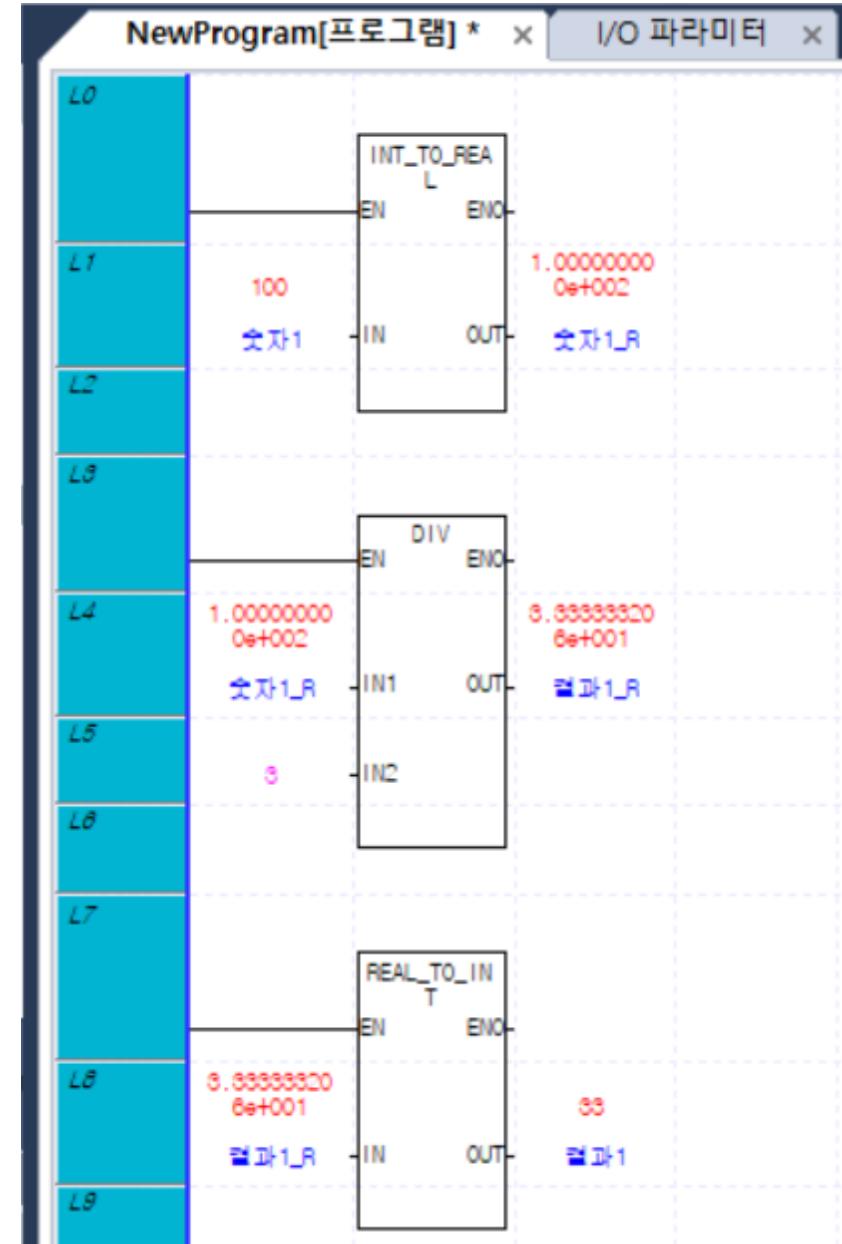


실습6. 모터 작동(2)



형변환

실습7. 숫자 변환



감사합니다