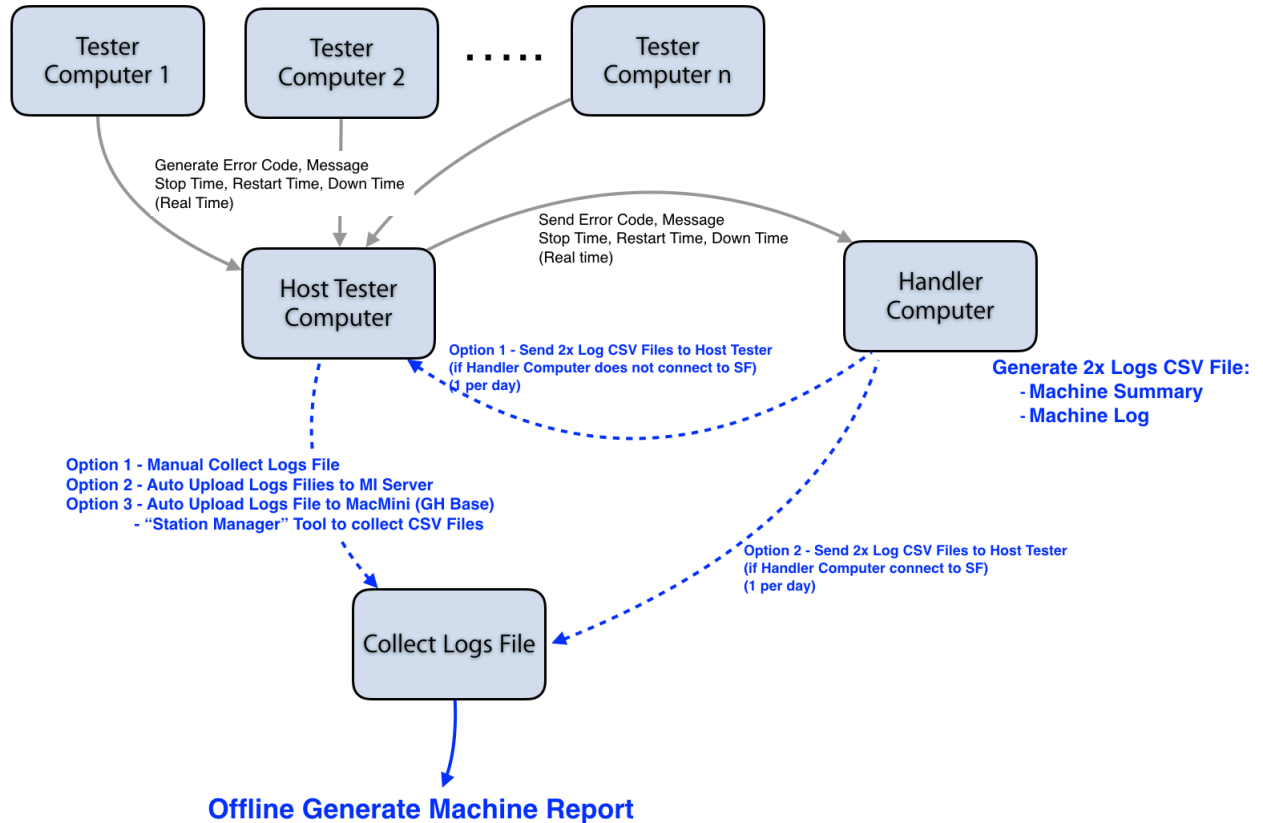


overview

The Overall procedure as state as below:



THREE SCENARIOS TO COLLECT DATA:

Scenario 1: If Tester is Non-GH Base & Handler PC NOT connect to MI Server, then Handler PC need send CSV File to Host Tester in order to upload data to MI Server by daily.

Scenario 2: If Tester is GH Base then Handler PC CANNOT connect to MI Server, then Handler PC need send CSV File to Host Tester to upload data to MacMini, then using Station Manager (One of Tool) to collect CSV Files

TESTER/HOST COMPUTER (WINDOW BASE)

Generate Alarm Error code, Message, Stop Time, Restart Time & Down Time then send to Host Computer or send to Handler Computer directly if Tester Computer connect to Handler Computer Directly

HANDLER COMPUTER (WINDOWS BASE)

Responsible to record Machine Performance including *Tester/Handler Alarm Details, DUT Input/Pass/Fail Record, Login Mode, SiteID/ProductID/TesterID/Lot Number*. Also, Generate 2x type of CSV Logs to monitor Machine Performance:

- Machine Summary Log (per min base)
- Machine Log

Offline generate Machine Reports (Tester Healthiness, Throughput, Alarm Rate, Alarm) through Program (Windows Base)

MACHINE SUMMARY

Machine Summary is recording every single minute Input#, Pass#, Fail#, Error# & Socket Use

LOT NAME based on User key in LOTNAME LOGIN MODE based on Machine Login Mode

SiteID	ProjectCode	TesterID	LOT NAME	LOGIN MODE	DATE	TIME	INPUT	PASS	FAIL	Error#	Socket Usage
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:00:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:01:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:02:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:03:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:04:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:05:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	ENG_MI	ENG_MI	29/11/2017	0:06:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	ENG_MI	ENG_MI	29/11/2017	0:07:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	ENG_MI	ENG_MI	29/11/2017	0:08:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	ENG_MI	ENG_MI	29/11/2017	0:09:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	ENG_MI	ENG_MI	29/11/2017	0:10:00	3	3	0	0	1111111
SiteID##	Product##	Tester##	ENG_MI	ENG_MI	29/11/2017	0:11:00	3	1	2	0	1111111
SiteID##	Product##	Tester##	PM	PM	29/11/2017	0:12:00	0	0	0	0	1111111
SiteID##	Product##	Tester##	PM	PM	29/11/2017	0:13:00	0	0	0	1	1110111
SiteID##	Product##	Tester##	PM	PM	29/11/2017	0:14:00	1	1	0	0	1110111
SiteID##	Product##	Tester##	PM	PM	29/11/2017	0:15:00	3	2	0	0	1110111
SiteID##	Product##	Tester##	PM	PM	29/11/2017	0:16:00	2	2	0	0	1110111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:17:00	3	3	0	0	1110111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:18:00	2	3	0	0	1110111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:19:00	3	3	0	0	1110111
SiteID##	Product##	Tester##	LOT12345	OPERATOR	29/11/2017	0:20:00	2	3	0	0	1110111

Step 1 - OS Failed due to Socket Issue
Step 2 - Tester Alarm occurred & Tester Stop
Step 3 - Technician disable socket 4 & press restart button. Error as #1
Step 4 - Tester continue run production with Socket 4 disable

Description		Note
SiteID	MI Site ID	Preferable GH/PDCA Format, example: FXLH (Foxconn LongHua), JACD (Jabil ChengDu). Define Own Site ID if does not have GH/PDCA, example: Sharp,LGIT
ProjectID	Project Code	Preferable GH/PDCA Format, example: X602, A125, B234, X1211 Define Own Project ID if does not have GH/PDCA, example: CG, Rosaline, Romeo, Potassium
TesterID	Tester ID/Tester Number	Preferable GH/PDCA Format, example: JACD_D02-2FT-22_1_GRAPE-TEST Define Own Project ID if does not have GH/PDCA, example: FTC001, COMP001
LOT NAME	Lot Number	Add LotName happened within the min (Based on User Input).
LOGIN MODE	- ADMIN - ENG_VENDOR - ENG_MI - OPERATOR - AUDIT - PM	Login Mode is required for every single minutes.
DATE	DD/MM/YYYY	Example: 20/01/2018
TIME	HH:MM:SS (24 hours)	Example: 19:01:34
INPUT	Number of Input per minutes	Number of DUT as input to Tester from Handler within a minute
PASS	Number of Passed Unit	Number of Passed DUT move from Tester to unloader within a minute
FAIL	Number of Failed Unit	Number of Failed DUT move from Tester to unloader within a minute
Error#	Number of Error Message	Number of Error is generated within a minute
Socket Usage	Socket Condition	Number of Socket is used within a minute. Example. 1: Total 4 sockets per tester & Socket 1 is not USE then 0111 Example 2: Total 4 sockets per tester & Socket 3 is not USE then 1101 Example 3: Total 8 sockets per tester & Socket 3 & 6 are not USE then 11011011

MACHINE LOG

Machine log is recording Machine Single Event per day (per shift) including Alarm Message, Login Mode, Lot Start/End, Up/Down/Idle Time, Input/Output, Individual Socket condition and so on

SiteID	ProjectCd	Tester	DATE	TIME	LOT NAME	LOGIN MO	STOP TI	RESTART TI	DOWN TI	KEYWORD	STAT	ERROR CO	ERROR TY	ERROR MESSAGE	MESSAGE
SiteID##	Product##	Tester##	29/11/2017	00:00	LE7Y24A00032T	OPERATOR	0:00:30	0:01:37	67.392	ERROR		37051	Picker	PP LEFT PICKET 2 NOT EXIST MODULE	LEFT PICKER - STEP(3003) CODE(37051) : error_code PP LEFT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:04:00	LE7Y24A00032T	OPERATOR	0:03:19	0:04:00	40.342	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:25:03	LE7Y24A00032T	OPERATOR	0:24:17	0:25:03	46.021	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:27:39	LE7Y24A00032T	OPERATOR	0:26:53	0:27:39	46.067	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:27:39	LE7Y24A00032T	ENGINEER				ENGINEER					ENGINEER LOGIN
SiteID##	Product##	Tester##	29/11/2017	0:29:44	LE7Y24A00032T	ENGINEER	0:27:59	0:29:44	104.926	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:39:31	LE7Y24A00032T	ENGINEER	0:38:56	0:39:31	34.679	ERROR		37048	Picker	PP LEFT PICKET 1 NOT EXIST MODULE	LEFT PICKER - STEP(3003) CODE(37048) : error_code PP LEFT PICKET 1 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:40:18	LE7Y24A00032T	ENGINEER	0:39:36	0:40:18	42.12	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:43:44	LE7Y24A00032T	ENGINEER	0:43:17	0:43:44	26.848	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	0:45:24	LE7Y24A00032T	ENGINEER	0:44:42	0:45:24	42.12	ERROR		37048	Picker	PP LEFT PICKET 1 NOT EXIST MODULE	LEFT PICKER - STEP(3003) CODE(37048) : error_code PP LEFT PICKET 1 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	1:12:19	LE7Y24A00032T	ENGINEER	1:11:50	1:12:19	29.766	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	1:16:11	LE7Y24A00032T	ENGINEER	1:15:37	1:16:11	33.836	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				END					LOT END WORKDONE
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				INPUT	819				INPUT:819 - PASS:807 - FAIL:12 - RATE:98.5 %
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				PASS	807				INPUT:819 - PASS:807 - FAIL:12 - RATE:98.5 %
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				FAIL	12				INPUT:819 - PASS:807 - FAIL:12 - RATE:98.5 %
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				RATE	98.50%				INPUT:819 - PASS:807 - FAIL:12 - RATE:98.5 %
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				IDLE TIME	0:17:12				IDLE TIME : 00:17:12
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				PRODUCTION TIME	2:12:55				PRODUCTION TIME : 02:12:55
SiteID##	Product##	Tester##	29/11/2017	1:16:23	LE7Y24A00032T	ENGINEER				DOWN TIME	1:34:56				DOWN TIME : 01:34:56
SiteID##	Product##	Tester##	29/11/2017	1:32:58	LE7Y23A00248T	OPERATOR				START					LOGIN - UserName : D05649 - LOT NAME : LE7Y23A00248T - MODEL NAME : ROMEO
SiteID##	Product##	Tester##	29/11/2017	1:33:48	LE7Y23A00248T	OPERATOR				SOCKET 1 LEFT	USE				LEFT 1SOCKET : USE
SiteID##	Product##	Tester##	29/11/2017	1:33:48	LE7Y23A00248T	OPERATOR				SOCKET 2 LEFT	USE				LEFT 2SOCKET : USE
SiteID##	Product##	Tester##	29/11/2017	1:33:48	LE7Y23A00248T	OPERATOR				SOCKET 1 RIGHT	NO USE				RIGHT 1SOCKET : NO USE
SiteID##	Product##	Tester##	29/11/2017	1:33:48	LE7Y23A00248T	OPERATOR				SOCKET 2 RIGHT	USE				RIGHT 2SOCKET : USE
SiteID##	Product##	Tester##	29/11/2017	1:33:48	LE7Y23A00248T	OPERATOR				PRODUCTION					PRODUCTION MODE STARTED
SiteID##	Product##	Tester##	29/11/2017	1:36:43	LE7Y23A00248T	OPERATOR	1:35:43	1:36:43	59.951	ERROR		37051	Picker	PP RIGHT PICKET 2 NOT EXIST MODULE	RIGHT PICKER - STEP(3003) CODE(37051) : error_code PP RIGHT PICKET 2 NOT EXIST MODULE

Description		Note
SiteID	MI Site ID	Preferable GH/PDCA Format, example: FXLH (Foxconn LongHua), JACD (Jabil ChengDu). Define Own Site ID if does not have GH/PDCA, example: Sharp,LGIT
ProjectID	Project Code	Preferable GH/PDCA Format, example: X602, A125, B234, X1211 Define Own Project ID if does not have GH/PDCA, example: CG, Rosaline, Romeo, Potassium
TesterID	Tester ID/Tester Number	Preferable GH/PDCA Format, example: JACD_D02-2FT-22_1_GRAPE-TEST Define Own Project ID if does not have GH/PDCA, example: FTC001, COMP001
DATE	DD/MM/YYYY	Example: 20/01/2018
TIME	HH:MM:SS (24 hours)	Example: 19:01:34
LOT NAME	Lot Number	Add Product LotName. Leave Blank if no Lot Name require (need approved by OpsTE
LOGIN MODE	- ADMIN - ENG_VENDOR - ENG_MI - OPERATOR - AUDIT - PM	ADMIN - Highest level for Machine Troubleshooting ENG_VENDOR - Engineering Level for Machine Troubleshooting ENG_MI - Engineering Level for Machine Troubleshooting OPERATOR - Operator for Mass Production AUDIT - Periodic Audit for Mass Production PM - Preventive Maintenance —> Planned Down Time
STOP TIME	Machine Down Time	Format - HH:MM:SS (24 hours) Time record when Alarm Occurred to cause machine down or Operator Press Stop button
RESTART TIME	Machine back to Production mode	Format - HH:MM:SS (24 hours) Time record when Machine resume to production mode
DOWN TIME	RESTART TIME - STOP TIME	Format - HH:MM:SS (24 hours) Down Time recorded based on Latest Restart Time - Latest Stop Time

Description		Note
KEYWORD	KEYWORD (FIXTURE VENDOR REQUIRE FOLLOW) - INITIALIZE START - INITIALIZE END - START - END - RETEST INITIALIZE START - RETEST INITIALIZE END - RETEST START - RETEST END - ERROR - WARNING - INPUT - PASS - FAIL - RATE - IDLE TIME - PRODUCTION TIME - DOWN TIME - SOCKET #	- INITIALIZE START - User press "button" to do "HOMING" - INITIALIZE END - Machine completed "HOMING" and ready to test - START - User press/trigger "START button" or Machine Start lot - END - User press/trigger "STOP button" or Machine End Lot - RETEST INITIALIZE START - Machine Enter Retest Mode for Initialization - RETEST INITIALIZE END - MACHINE complete retest initialization - RETEST START - Machine Start Retest - RETEST END - Machine End Retest - ERROR - Machine down when Alarm occurred - WARNING - Machine is running which impact TesterEfficiency. - INPUT/PASS/FAIL/RATE - Machine Publish information every hour - Machine calculate after user press "End Lot" - Machine Publish information (total) end of the day - IDLE TIME/PRODUCTION TIME/DOWN TIME - Machine Publish information every hour - Machine calculate after user press "End Lot" - Machine Publish information (total) end of the day - SOCKET - Log filed when user press "Start"
STATUS	Record Machine Current Status	Publish information - SOCKET USEAGE Status - "USE/NO USE" - INPUT/PASS/FAIL/RATE - Number - IDLE TIME/PRODUCTION TIME/DOWN TIME - HH:MM:SS
ERROR CODE	Machine Error Code	Defined by Fixture Vendor
ERROR TYPE	Machine Error Type	Defined by Fixture Vendor, Example - Vacuum Error, Picker Error
ERROR MESSAGE	Machine Error Message	Defined by Fixture Vendor
MESSAGE	Log Message generated by Machine	Machine Log with certain restriction: - No ",," in the message - Restrict to English word message only

Machine Log & Summary Rule & Regulation

1. LOGIN NAME is always fill in is required for every single log for Machine Log & Machine Summary:

LOT NAME	LOGIN MODE	STOP TIME	RESTART TIM	DOWN TIME	KEYWORD	STATUS	ERROR CODE	ERROR TYPE	ERROR MESSAGE
7	ADMIN	16:31:26	16:31:27	0.25	ERROR		0	Handler/Indexer/TesterCommunicator	Disconnected
3	ADMIN	16:31:26			ADMINISTRATOR				
7	ADMIN	16:31:26						r/Emergencies/Motor Power	[Motor Power] Power Off
3	ADMIN	16:32:03						r/UnloadTrayBox/Plates/EmptyLoad	MaterialDoesExistAfterInitialize
6	ADMIN	16:32:37						Handler/Indexer/TesterHandshake	NotReady
9	ADMIN	16:32:57	16:32:59	2.25	ERROR		1	Handler/Indexer/TesterHandshake	InitializeTimeout
9	ADMIN	16:33:16	16:33:19	3.92	ERROR		6	Handler/Indexer/BarCodeReader	BCRInitializeResponseError
3	ADMIN	16:36:22	16:37:43	80.34	ERROR		4007	Handler/UnloadTrayBox/Plates/EmptyLoad	MaterialDoesExistAfterInitialize
3	ADMIN	16:36:22	16:37:43	80.34	ERROR		4007	Handler/LoadTrayBox/Plates/Load	MaterialDoesExistAfterInitialize
0	ADMIN				START				
8 T01	ADMIN				END				
8 T01	ADMIN				INPUT	20			
8 T01	ADMIN				PASS	20			
8 T01	ADMIN				FAIL	0			

CANNOT LEAVE BLANK

2. LOT NAME **MUST** key in when hit Keyword “START”, “END”, “RETEST START”, “RETEST END”

Tester	DATE	TIME	LOT NAME	LOGIN MO	STOP TIN	RESTART TIN	DOWN TIN	KEYWORD	STAT
IF14	24/05/2018	0:09:15	MSBXMATESTINGG	OPERATOR				END	
IF14	24/05/2018	4:35:45	MSBXMMAVALITEST	ENG_MI				START	
IF14	24/05/2018	5:02:36	MSBXMATESTINGG	OPERATOR				START	
IF14	24/05/2018	5:32:15	MSBXMMA12332123	ADMIN				START	
IF14	24/05/2018	6:04:13	MSBXMMA12332123	OPERATOR				END	
IF14	24/05/2018	6:16:21	MSBXMMA12312322	ADMIN				START	
IF14	24/05/2018	9:21:56	MSBXMMA18500008	OPERATOR				START	
IF14	24/05/2018	10:14:49	MSBXMMA18500008	OPERATOR				END	
IF14	24/05/2018	10:32:35	MSBXMMA18500008	OPERATOR				START	
IF14	24/05/2018	12:52:02	MSBXMMA18500008	OPERATOR				END	
IF14	24/05/2018	12:58:51	MSBXMMA18500008	OPERATOR				START	
IF14	24/05/2018	16:55:47	MSBXMMA18500008	OPERATOR				RETEST START	1
IF14	24/05/2018	17:08:15	MSBXMMA18500008	OPERATOR				RETEST START	2
IF14	24/05/2018	17:14:51	MSBXMMA18500008	OPERATOR				END	

3. Record Log-In & Log-Out when change Login Mode as Example below:

DATE	TIME	LOT NAME	LOGIN MO	STOP TIN	RESTART TIN	DOWN TIN	KEYWORD	STAT	ERROR COI	ERROR TYPE	ERROR MESSA	MESSAGE
24/05/2018	4:36:41	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGOUT
24/05/2018	4:36:41	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	4:43:41	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	4:43:41	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGIN
24/05/2018	4:52:11	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGOUT
24/05/2018	4:52:11	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	4:53:22	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	4:53:22	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGIN
24/05/2018	4:53:35	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGOUT
24/05/2018	4:53:35	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	4:54:42	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	4:54:42	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGIN
24/05/2018	4:59:49	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGOUT
24/05/2018	4:59:49	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	5:01:39	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	5:01:39	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGIN
24/05/2018	5:01:45	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGOUT
24/05/2018	5:01:45	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	5:09:24	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	5:09:24	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGIN
24/05/2018	5:10:21	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	5:10:21	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGIN
24/05/2018	5:12:31	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGOUT
24/05/2018	5:12:31	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	5:13:05	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	5:13:05	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGIN
24/05/2018	5:24:30	MSBXMMAVALITES	ENG_MI				ENG MI					ENG_MI LOGOUT
24/05/2018	5:24:30	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	5:28:35	MSBXMMAVALITES	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	5:28:35	MSBXMMAVALITES	ADMIN				ADMIN					ADMIN LOGIN
24/05/2018	5:32:16	MSBXMMA1233212	ADMIN				ADMIN					ADMIN LOGOUT
24/05/2018	5:32:16	MSBXMMA1233212	OPERATOR				OPERATOR					OPERATOR LOGIN
24/05/2018	5:42:26	MSBXMMA1233212	OPERATOR				OPERATOR					OPERATOR LOGOUT
24/05/2018	5:42:26	MSBXMMA1233212	ADMIN				ADMIN					ADMIN LOGIN
24/05/2018	5:42:51	MSBXMMA1233212	ADMIN				ADMIN					ADMIN LOGOUT

4. Accumulate Production Time (regardless end lot, record every hour & record end of day).
 Production Time Calculation includes First Test Time + Retest Time & it is not include when Login other than "OPERATOR" mode, Error time,

SiteID	ProjectCode	TesterID	DATE	TIME	LOT NAME	LOGIN MODE	STOP TIME	RESTART TIME	DOWN TIME	KEYWORD	STATUS	ERROR CODE	ERROR TYPE	ERROR MESSAGE
HTPG	X1295	IF14	24/05/2018	0:09:15	SBXMATESTINGG	OPERATOR				PRODUCTION TIME	0:04:48			
HTPG	X1295	IF14	24/05/2018	1:00:00		ADMIN				PRODUCTION TIME	0:04:48			
HTPG	X1295	IF14	24/05/2018	2:00:00		ADMIN				PRODUCTION TIME	0:04:48			
HTPG	X1295	IF14	24/05/2018	3:00:00		ADMIN				PRODUCTION TIME	0:04:48			
HTPG	X1295	IF14	24/05/2018	4:00:00		ADMIN				PRODUCTION TIME	0:04:48			
HTPG	X1295	IF14	24/05/2018	5:00:00		ADMIN				PRODUCTION TIME	0:04:48			
HTPG	X1295	IF14	24/05/2018	6:00:00	SBXMA12332123	OPERATOR				PRODUCTION TIME	0:21:34			
HTPG	X1295	IF14	24/05/2018	6:04:13	SBXMA12332123	OPERATOR				PRODUCTION TIME	0:25:47			
HTPG	X1295	IF14	24/05/2018	7:00:00		ENG_MI				PRODUCTION TIME	0:25:47			
HTPG	X1295	IF14	24/05/2018	8:00:00		ENG_MI				PRODUCTION TIME	0:25:47			
HTPG	X1295	IF14	24/05/2018	9:00:00		ENG_MI				PRODUCTION TIME	0:25:47			
HTPG	X1295	IF14	24/05/2018	10:00:00		OPERATOR				PRODUCTION TIME	0:25:47			
HTPG	X1295	IF14	24/05/2018	10:14:49	SBXMB18500008	OPERATOR				PRODUCTION TIME	0:31:20			
HTPG	X1295	IF14	24/05/2018	11:00:00	SBXMB18500008	OPERATOR				PRODUCTION TIME	0:31:20			
HTPG	X1295	IF14	24/05/2018	12:00:00	SBXMB18500008	OPERATOR				PRODUCTION TIME	1:01:05			
HTPG	X1295	IF14	24/05/2018	12:52:02	SBXMB18500008	OPERATOR				PRODUCTION TIME	1:21:06			
HTPG	X1295	IF14	24/05/2018	13:00:00	SBXMB18500008	OPERATOR				PRODUCTION TIME	1:21:06			
HTPG	X1295	IF14	24/05/2018	14:00:00	SBXMB18500008	OPERATOR				PRODUCTION TIME	1:21:06			
HTPG	X1295	IF14	24/05/2018	15:00:00	SBXMB18500008	OPERATOR				PRODUCTION TIME	1:58:50			
HTPG	X1295	IF14	24/05/2018	16:00:00	SBXMB18500008	ENG_MI				PRODUCTION TIME	1:58:50			
HTPG	X1295	IF14	24/05/2018	17:00:00	SBXMB18500008	OPERATOR				PRODUCTION TIME	1:58:50			
HTPG	X1295	IF14	24/05/2018	17:14:51	SBXMB18500008	OPERATOR				PRODUCTION TIME	2:08:45			
HTPG	X1295	IF14	24/05/2018	18:00:00		ENG_MI				PRODUCTION TIME	2:08:45			
HTPG	X1295	IF14	24/05/2018	19:00:00		ENG_MI				PRODUCTION TIME	2:08:45			
HTPG	X1295	IF14	24/05/2018	20:00:00		ADMIN				PRODUCTION TIME	2:08:45			
HTPG	X1295	IF14	24/05/2018	21:00:00		ADMIN				PRODUCTION TIME	2:08:45			
HTPG	X1295	IF14	24/05/2018	22:00:00		ADMIN				PRODUCTION TIME	2:08:45			
				23:00:00		ADMIN				PRODUCTION TIME	2:08:45			
				23:59:59		ADMIN				PRODUCTION TIME	2:08:45			

Publish Every Hour

Publish End of Day

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Date: 2018/05/24

Created by: CK Khor

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Q&A

5. Alarm log file should cutoff by lot based or exactly 24hours based?
- I. For time based, what is the timing that we need exactly?
[Answer] - 24 hours base is preferable. It also can be per shift
 - II. Will the dll be able to support lot based alarm log?
[Answer] - DLL is post processing tool which generate alarm report based on defined CSV format
6. Can the filename be set to flexible convention, as long as the info are there? Different factories have different naming convention for MES/SFC/GCM system for file management & upload.
[Answer] - Yes, it is possible. However, Please MI ensure File Name does not have “ ”, “-“, “/“, “\“, “.”, “,” special characters.
7. Vendor need exact definition on the timing to generate alarm record. Example. During end lot, should the “end lot” signal be generated when the machine finish testing & ready for operator to end lot? Or the actual time when operator press the end-lot-button?
[Answer] - Depends on Machine Design:
Scenario 1 - If Machine require Operator Press “End Lot” then it is actual time is count when operator press “End Lot” button.
Scenario 2 - If Machine does not require Operator Press “End Lot” button & Machine able to generate “end lot” signal by itself then “End Lot” is count
Scenario 3 - If Machine does not have “Start Lot” or “End Lot”, then Machine is responsible to do “Input Unit”, “Pass unit”, “Fail Unit”, “Up time”, “down time” & “Idle Time” record, and generator at the end of CSV Files
8. From the example log, the alarm record seems to be only generated after the alarm event is nullify.
- I. Vendor feedback it is better to have full logging of alarm & event & generate at the start of alarm event.
[Answer] - Fixture Vendor can generate their own format but separate file (CSV, TXT & so on)
 - II. Concern when multiple alarm went off at the same time, which alarm to be logged & there will be some missing alarm logging if it is only logging after machine restart (only one alarm is logged).
[Answer] - It can generate multiple Alarms logging in separate rows after machine restart.
9. How to judge the test is up or down ? Depend the error messages?
[Answer] - Here is definition for Tester Up Time, Down Time & Idle Time
“Up Time” - When Tester running production with Operator Mode.
“Down Time” - It seem split few scenario:
“Alarm/Error Message” - Unplanned Downtime is calculated since tester down for troubleshooting
“Admin/Engineering Mode” - Unplanned Downtime when Technician/Engineer login as Admin or Engineering Mode to perform tester troubleshooting
“PM Mode” - Planned Downtime when Technician/Operator login when perform Tester Audit (Daily, Weekly)
10. What is the definition to generate error message? if All Errors or Alarm must to follow as start/end sequence .
[Answer] - Error Message is generated when trigger Tester stop and require Operator/Technician to press stop perform first level troubleshooting then press restart button to resume tester.