# Leak Logic™ - Block Check Blue

### Combustion Leak Tester – Operating Instructions (UK)

### 1. Safety First

- Work only on a cold engine. Hot coolant can spray under pressure and cause serious burns.
- Wear eye protection, gloves and suitable clothing.
- Keep the supplied Block Check Blue test fluid away from children, pets, sparks and naked flames.

### 2. Preparation

- 1. With the engine **cold**, loosen the coolant-cap one full turn to release any residual pressure.
- 2. Start the engine and allow it to idle for **5-10 minutes** so the coolant begins to circulate and reaches working temperature.
- 3. Fill the tester with **2 ml** of fresh Bolt Check Blue fluid (one small measure).

### 3. Testing Procedure

- 1. Remove the coolant-cap completely.
- 2. Insert the tester snugly into the radiator neck or expansion-tank inlet.
- 3. Restart the engine and observe the tester for **up to 5 minutes**:
  - Gentle throttle blips (2–3 000 rpm) will increase bubble flow and improve sample capture.
  - Do **not** exceed the 5-minute limit prolonged heat discolours the reagent and reduces accuracy.
  - Make sure no coolant makes its way into the test fluid, if fluid is creeping up the tube remove some coolant from the vehicle and restart test with new fluid.

# 4. Reading the Result (Petrol, LPG & Diesel)

Final Fluid Colour	Interpretation	Action
Yellow	<b>Positive:</b> combustion gases detected.	Investigate head-gasket, cylinder head or block integrity.
Blue (no change)	<b>Negative (most cases):</b> leak not detected <i>during this test</i> .	If symptoms persist, repeat or perform complementary diagnostics.
Green	Inconclusive: may indicate a small leak, coolant contamination or overheated reagent.	Flush tester, retest with fresh fluid; if green persists, treat as a possible minor leak.

Leak size, engine load and tester sensitivity all influence the outcome. Multiple tests under varying conditions may be required for borderline faults.

#### 5. After the Test

- 1. Dispose of **used test fluid** immediately even if its colour has not changed. Never pour it back into the storage bottle.
- 2. Refit the coolant-cap securely.

# 7. Troubleshooting

Issue	Likely Cause	Remedy
No bubbles visible	Tester not sealed, coolant too low, not up to temperature, the thermostat closed.	Re-seat tester, check coolant level, warm engine longer.
Fluid turns pale green immediately	Residual old fluid, coolant contamination.	Flush tester thoroughly; use fresh reagent.
Reagent discolours brown/black	Overheating or combustion oil mist.	Shorten test duration; check for severe engine faults.

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