

## 設計変更情報 ENGINEERING CHANGE NOTICE

機種 : AV-P250, ETC.  
PRODUCTS

変更番号 : EA6252  
E. C. N. No  
(ステータス : Fixed )  
STATUS

タイトル：(ねじ共通化)ねじ種類変更

TITLE  
同期設定 : ---  
SIMULTANEOUS E. C. N.  
関連設定 : ---  
RELATED E. C. N.

設変記事：(ねじ共通化)ねじ種類変更  
CONTENTS

AV-P系列の下記ねじ種類を変更します。  
(DTA改善提案#41による-ねじ馬鹿による作業性改善と部品共通化)

[変更1]  
B00171404A SCREW,BPA 3\*4 FZB G → B00171406A SCREW,BPA 3\*6 FZB G  
※対象機種(対象数量)  
AV-P250(15), AV-P250S(25), AV-P25RMK3(16), AV-P250LUV(28),  
AV-P2800(30), AV-P2803(32)

[変更2]  
B00174006A SCREW,BPA 3\*6 FZC G → B00171406A SCREW,BPA 3\*6 FZB G  
※対象機種(対象数量)  
AV-P250(3), AV-P250S(3), AV-P250LUV(3)

[變更3]  
B00171404A SCREW, BPA 3\*4 FZB G → B00207806A SCREW, BPA 3\*6FZC G  
※対象機種(対象数量)  
AV-P2803 (1)

又、BOM内のねじで取付位置が空白であった箇所へ取付場所を追記しました。

[適用]  
8月生産以降

【旧部品处理】  
B00171404A SCREW, BPA 3\*4 FZB G → TD-700T系列, UR-4MD, 505系列等へ転用  
B00174006A SCREW, BPA 3\*6 FZC G → UR-4MD, CD-500, DP-03SD等へ転用

DTA改善提案#41  
生産技術課 松本 充長  
生産技術課 松浦 部長

译：AV-P系列机种，螺丝共通化及品质向上改善。

变更内容, 详细变更点, 请参考: 41. AV-P机种锁付螺丝统一化变更提案(回答)

B00171404A SCREW,BPA 3\*4 FZB G → B00171406A SCREW,BPA 3\*6 FZB G

[变更2]

設変会議日 : 2020/08/18  
DATE

担当 : 1720 sato michiko  
PERSON IN CHARGE

依頼元 REQUESTING SECTION : DTA改善提案#41

設変会議 : 要 To be held  
E. C. MTG.

P P 番号 : - - -  
P. P. NO.  
技術連絡書№ : - - -  
ENG. INFO. NO.

実施 : To be enforced  
ENFORCEMENT

変更理由(主) : STANDARDIZATION  
REASON(MAIN)  
変更理由(従) :  
REASON(SUB)

安全規格 : NOT required  
SAFETY STD

進行状況 : To be coordinated  
COORD. TO MERCHANT

機番管理 CONTROL LEVEL : NOT required

客先承認	:	NOT required
CUSTOMER'S APPRV	:	
S マニュアル訂正	:	NOT required
CHG. IN SERV. MANUAL	:	
取説訂正	:	NOT required
CHG. IN USR. MANUAL	:	
カタログ訂正	:	NOT required
CHG. IN BROCHURE	:	
作業標準訂正	:	NOT required
CHG. IN MFTR. MANUAL	:	
技術情報発行	:	NOT required
ENGINEERING INFO.	:	

コスト変動 : No change  
COST

単位コスト :  
UNIT COST  
金型改造費 :  
COST FOR DIE

設計変更情報  
ENGINEERING CHANGE NOTICE

B00174006A SCREW, BPA 3\*6 FZC G → B00171406A SCREW, BPA 3\*6 FZB G

[変更3] 只有AV-P2803一处地方变更这颗螺丝。

B00171404A SCREW, BPA 3\*4 FZB G → B00207806A SCREW, BPAA 3\*6FZC G

实施: 8月份生产, 开始实施。

旧品处理: 螺丝转用。

B00171404A SCREW, BPA 3\*4 FZB G → TD-700T系列, UR-4MD, 505系列等転用

B00174006A SCREW, BPA 3\*6 FZC G → UR-4MD, CD-500, DP-03SD等転用

関連図面 : - - -  
RELATED DRAWINGS

**機種** : AV-P250, AV-P250LUV, AV-P250S  
**PRODUCTS** AV-P25RMK3, AV-P2800, AV-P2803

変更番号 : EA6252  
E. C. N. №  
(ステータス : Fixed  
STATUS

設変会議日 : 2020/08/18  
 DATE  
 タイトル : (ねじ共通化)ねじ種類変更  
 TITLE

親品目 : Y00593900A CHASSIS SECT, AV-P25RMK3 G  
MATERIAL ( 1)

MATERIAL ( 1 )							MATERIAL ( 2 )											
旧品目 (BEFORE CHANGE)			取付位置		QUANTITY	INST. POINT	新品目 (AFTER CHANGE)			取付位置		明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART		
COMPONENT	DESCRIPTION			COMPONENT			DESCRIPTION		INST. POINT									
1-	1	B00171404A	SCREW, BPA 3*4 FZB G	0001	3.000	BTM-REAR	B00171406A	SCREW, BPA 3*6 FZB G	0001	3.000	BTM-REAR	0310	D*	3	5	1		
1-	2	B00171404A	SCREW, BPA 3*4 FZB G	0001	2.000		B00171406A	SCREW, BPA 3*6 FZB G	0001	2.000		0410	D*	3	5	1		
1-	3	B00171404A	SCREW, BPA 3*4 FZB G	0001	7.000	PCBMAIN-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001	7.000	PCBMAIN-BTM	0530	D*	3	5	1		
1-	4	B00303605A	SCREW, MPBR 2*5 FNI G	0001	2.000		B00303605A	SCREW, MPBR 2*5 FNI G	0001	2.000		1035	A*	3	-	5		
1-	5	B00171404A	SCREW, BPA 3*4 FZB G	0001	4.000	FRNT-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001	4.000	FRNT-BTM	1550	D*	3	5	1		
1-	6	B00337812A	SCREW, PPSQ 3*12 FZB G	0001	2.000		B00337812A	SCREW, PPSQ 3*12 FZB G	0001	2.000		2060	A*	3	-	5		
1-	7	B00337806A	SCREW, PPSQ 3*6 FZB G	0001	4.000		B00337806A	SCREW, PPSQ 3*6 FZB G	0001	4.000	ANGL-CHASS	2070	A*	3	-	5		
1-	8	B00351208A	SCREW, BPAW 4*8S	0001	2.000		B00351208A	SCREW, BPAW 4*8S	0001	2.000		0357	A*	3	-	5		

親品目 : Y00594000A CHASSIS SECT, AV-P250 G  
MATERIAL ( 2)

MATERIAL ( 2 )						MATERIAL ( 2 )										
旧品目 (BEFORE CHANGE)		CHANGE		取付位置		新品目 (AFTER CHANGE)		CHANGE		取付位置						
COMPONENT		DESCRIPTION		QUANTITY	INST. POINT	COMPONENT		DESCRIPTION		QUANTITY	INST. POINT	明細番号	#1	#2	#3	#4
												ITEM	CMP	2ND	INS	PART
2-	1	B00171404A	SCREW, BPA 3*4 FZB G	2.000		B00171406A	SCREW, BPA 3*6 FZB G	2.000		0285	D*	3	5	1		
				0001	REAR-BRKT			0001	REAR-BRKT							
2-	2	B00174006A	SCREW, BPA 3*6 FZC G	3.000		B00171406A	SCREW, BPA 3*6 FZB G	3.000		0310	D*	3	5	1		
				0001	BTM-REAR			0001	BTM-REAR							
2-	3	B00171404A	SCREW, BPA 3*4 FZB G	2.000		B00171406A	SCREW, BPA 3*6 FZB G	2.000		0410	D*	3	5	1		
				0001	BRKT-BTM			0001	BRKT-BTM							
2-	4	B00171404A	SCREW, BPA 3*4 FZB G	7.000		B00171406A	SCREW, BPA 3*6 FZB G	7.000		0530	D*	3	5	1		
				0001	PCBMAIN-BTM			0001	PCBMAIN-BTM							
2-	5	B00303605A	SCREW, MPBR 2*5 FNI G	2.000		B00303605A	SCREW, MPBR 2*5 FNI G	2.000		1035	A*	3	-	5		
								0001	BGUARD-FRNT							
2-	6	B00171404A	SCREW, BPA 3*4 FZB G	4.000		B00171406A	SCREW, BPA 3*6 FZB G	4.000		1550	D*	3	5	1		
				0001	FRNT-BTM			0001	FRNT-BTM							
2-	7	B00337812A	SCREW, PPSQ 3*12 FZB G	2.000		B00337812A	SCREW, PPSQ 3*12 FZB G	2.000		2060	A*	3	-	5		
								0001	ANGL-CHASS							
2-	8	B00337806A	SCREW, PPSQ 3*6 FZB G	4.000		B00337806A	SCREW, PPSQ 3*6 FZB G	4.000		2070	A*	3	-	5		
								0001	BNNT-CHASS							
2-	9	B00351208A	SCREW, BPAW 4*8S	3.000		B00351208A	SCREW, BPAW 4*8S	3.000		0357	A*	3	-	5		
								0001	FG-BTM							

設計変更情報 詳細情報  
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : AV-P250, AV-P250LUV, AV-P250S  
PRODUCTS AV-P25RMK3, AV-P2800, AV-P2803

変更番号 : EA6252  
E. C. N. No  
(ステータス : Fixed )  
STATUS

設変会議日 : 2020/08/18  
DATE  
タイトル : (ねじ共通化)ねじ種類変更  
TITLE

親品目 : Y00594200A CHASSIS SECT, AV-P250LUV G															
MATERIAL ( 3 )															
旧品目 (BEFORE CHANGE)			取付位置		QUANTITY	新品目 (AFTER CHANGE)			取付位置		明細番号	#1	#2	#3	#4
COMPONENT	DESCRIPTION		INST. POINT	COMPONENT		DESCRIPTION	QUANTITY	INST. POINT							
3- 1	B00171404A	SCREW, BPA 3*4 FZB G	2. 000			B00171406A	SCREW, BPA 3*6 FZB G	2. 000			0285	D*	3	5	1
			0001	2. 000	REAR-BRKT			0001	2. 000	REAR-BRKT					
3- 2	B00174006A	SCREW, BPA 3*6 FZC G	3. 000			B00171406A	SCREW, BPA 3*6 FZB G	3. 000			0310	D*	3	5	1
			0001	3. 000	BTM-REAR			0001	3. 000	BTM-REAR					
3- 3	B00171404A	SCREW, BPA 3*4 FZB G	7. 000			B00171406A	SCREW, BPA 3*6 FZB G	7. 000			0530	D*	3	5	1
			0001	7. 000	PCBMAIN-BTM			0001	7. 000	PCBMAIN-BTM					
3- 4	B00171404A	SCREW, BPA 3*4 FZB G	2. 000			B00171406A	SCREW, BPA 3*6 FZB G	2. 000			0580	D*	3	5	1
			0001	2. 000	RESDUM-BTM			0001	2. 000	RESDUM-BTM					
3- 5	B00171404A	SCREW, BPA 3*4 FZB G	5. 000			B00171406A	SCREW, BPA 3*6 FZB G	5. 000			0640	D*	3	5	1
			0001	5. 000	PCBPWR-BTM			0001	5. 000	PCBPWR-BTM					
3- 6	B00171404A	SCREW, BPA 3*4 FZB G	4. 000			B00171406A	SCREW, BPA 3*6 FZB G	4. 000			0660	D*	3	5	1
			0001	4. 000	PCB7SEG-BTM			0001	4. 000	PCB7SEG-BTM					
3- 7	B00303605A	SCREW, MPBR 2*5 FNI G	2. 000			B00303605A	SCREW, MPBR 2*5 FNI G	2. 000			1035	A*	3	-	5
								0001	2. 000	BGUARD-FRNT					
3- 8	B00171404A	SCREW, BPA 3*4 FZB G	4. 000			B00171406A	SCREW, BPA 3*6 FZB G	4. 000			1550	D*	3	5	1
			0001	4. 000	FRNT-BTM			0001	4. 000	FRNT-BTM					
3- 9	B00171404A	SCREW, BPA 3*4 FZB G	2. 000			B00171406A	SCREW, BPA 3*6 FZB G	2. 000			1790	D*	3	5	1
			0001	2. 000	DOORSW-BRKT			0001	2. 000	DOORSW-BRKT					
3- 10	B00171404A	SCREW, BPA 3*4 FZB G	2. 000			B00171406A	SCREW, BPA 3*6 FZB G	2. 000			1840	D*	3	5	1
			0001	2. 000	LIGHTASSY-BTM			0001	2. 000	LIGHTASSY-BTM					
3- 11	B00337812A	SCREW, PPSQ 3*12 FZB G	2. 000			B00337812A	SCREW, PPSQ 3*12 FZB G	2. 000			2060	A*	3	-	5
								0001	2. 000	ANGL-CHASS					
3- 12	B00337806A	SCREW, PPSQ 3*6 FZB G	4. 000			B00337806A	SCREW, PPSQ 3*6 FZB G	4. 000			2070	A*	3	-	5
								0001	4. 000	BNNT-CHASS					
3- 13	B00351208A	SCREW, BPAW 4*8S	3. 000			B00351208A	SCREW, BPAW 4*8S	3. 000			0357	A*	3	-	5
								0001	3. 000	FG-BTM					

設計変更情報 詳細情報  
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : AV-P250, AV-P250LUV, AV-P250S  
PRODUCTS AV-P250RMK3, AV-P2800, AV-P2803

変更番号 : EA6252  
E. C. N. No  
(ステータス : Fixed )  
STATUS

設変会議日 : 2020/08/18  
DATE  
タイトル : (ねじ共通化)ねじ種類変更  
TITLE

親品目 : Y00594300A CHASSIS SECT, AV-P250S G  
MATERIAL ( 4)

旧品目 (BEFORE CHANGE) COMPONENT	CHANGE DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目 (AFTER CHANGE) COMPONENT	CHANGE DESCRIPTION	QUANTITY	取付位置 INST. POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
4- 1 B00171404A	SCREW, BPA 3*4 FZB G	2.000		B00171406A	SCREW, BPA 3*6 FZB G	2.000		0285	D*	3	5	1
4- 2 B00174006A	SCREW, BPA 3*6 FZC G	3.000		B00171406A	SCREW, BPA 3*6 FZB G	3.000	REAR-BRKT	0310	D*	3	5	1
4- 3 B00171404A	SCREW, BPA 3*4 FZB G	2.000	BTM-REAR	B00171406A	SCREW, BPA 3*6 FZB G	2.000	BTM-REAR	0410	D*	3	5	1
4- 4 B00171404A	SCREW, BPA 3*4 FZB G	7.000	BRKT-BTM	B00171406A	SCREW, BPA 3*6 FZB G	7.000	BRKT-BTM	0530	D*	3	5	1
4- 5 B00171404A	SCREW, BPA 3*4 FZB G	5.000	PCBMAIN-BTM	B00171406A	SCREW, BPA 3*6 FZB G	5.000	PCBMAIN-BTM	0580	D*	3	5	1
4- 6 B00171404A	SCREW, BPA 3*4 FZB G	5.000	PCBSEQ-BTM	B00171406A	SCREW, BPA 3*6 FZB G	5.000	PCBSEQ-BTM	0640	D*	3	5	1
4- 7 B00303605A	SCREW, MPBR 2*5 FNI G	2.000	PCBPWR-BTM	B00303605A	SCREW, MPBR 2*5 FNI G	2.000	PCBPWR-BTM	1035				
4- 8 B00171404A	SCREW, BPA 3*4 FZB G	4.000		B00171406A	SCREW, BPA 3*6 FZB G	4.000	BGUARD-FRNT	1550	D*	3	5	1
4- 9 B00337812A	SCREW, PPSQ 3*12 FZB G	2.000	FRNT-BTM	B00337812A	SCREW, PPSQ 3*12 FZB G	2.000	FRNT-BTM	2060	A*	3	-	5
4- 10 B00337806A	SCREW, PPSQ 3*6 FZB G	4.000		B00337806A	SCREW, PPSQ 3*6 FZB G	4.000	ANGL-CHASS	2070	A*	3	-	5
4- 11 B00351208A	SCREW, BPAW 4*8S	3.000		B00351208A	SCREW, BPAW 4*8S	3.000	BNNT-CHASS	0357	A*	3	-	5
						0001	FG-BTM					

親品目 : Y00594400A CHASSIS SECT, AV-P2800 G  
MATERIAL ( 5)

旧品目 (BEFORE CHANGE) COMPONENT	CHANGE DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目 (AFTER CHANGE) COMPONENT	CHANGE DESCRIPTION	QUANTITY	取付位置 INST. POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
5- 1 B00171404A	SCREW, BPA 3*4 FZB G	3.000		B00171406A	SCREW, BPA 3*6 FZB G	3.000		0310	D*	3	5	1
5- 2 B00171404A	SCREW, BPA 3*4 FZB G	2.000	BTM-REAR	B00171406A	SCREW, BPA 3*6 FZB G	2.000	BTM-REAR	0410	D*	3	5	1
5- 3 B00171404A	SCREW, BPA 3*4 FZB G	7.000	BRKT-BTM	B00171406A	SCREW, BPA 3*6 FZB G	7.000	BRKT-BTM	0530	D*	3	5	1
5- 4 B00171404A	SCREW, BPA 3*4 FZB G	5.000	PCBMAIN-BTM	B00171406A	SCREW, BPA 3*6 FZB G	5.000	PCBMAIN-BTM	0580	D*	3	5	1
5- 5 B00171404A	SCREW, BPA 3*4 FZB G	5.000	PCB SEQ-BTM	B00171406A	SCREW, BPA 3*6 FZB G	5.000	PCB SEQ-BTM	0640	D*	3	5	1
5- 6 B00171404A	SCREW, BPA 3*4 FZB G	4.000	PCBPWR-BTM	B00171406A	SCREW, BPA 3*6 FZB G	4.000	PCBPWR-BTM	0660	D*	3	5	1
		0001	PCB7SEG-BTM			0001	PCB7SEG-BTM					

**機種** : AV-P250, AV-P250LUV, AV-P250S  
**PRODUCTS** AV-P25RMK3, AV-P2800, AV-P2803

変更番号 : EA6252  
E. C. N. №  
(ステータス : Fixed  
STATUS

設変会議日 : 2020/08/18  
 DATE  
 タイトル : (ねじ共通化)ねじ種類変更  
 TITLE

5-	7	B00303605A	SCREW, MPBR 2*5 FNI G	2.000		B00303605A	SCREW, MPBR 2*5 FNI G	2.000		1035	A*	3	-	5
5-	8	B00171404A	SCREW, BPA 3*4 FZB G	4.000		B00171406A	SCREW, BPA 3*6 FZB G	4.000	BGUARD-FRNT	1550	D*	3	5	1
5-	9	B00337812A	SCREW, PPSQ 3*12 FZB G	2.000	FRNT-BTM	B00337812A	SCREW, PPSQ 3*12 FZB G	2.000	FRNT-BTM	2060	A*	3	-	5
5-	10	B00337806A	SCREW, PPSQ 3*6 FZB G	4.000		B00337806A	SCREW, PPSQ 3*6 FZB G	4.000	ANGL-CHASS	2070	A*	3	-	5
5-	11	B00351208A	SCREW, BPAW 4*8S	2.000		B00351208A	SCREW, BPAW 4*8S	2.000	BNNT-CHASS	0357	A*	3	-	5
								2.000	FG-BTM					

親品目 : Y00734600A CHASSIS SECT, AV-P2803 G  
MATERIAL ( 6)

MATERIAL ( 6)					取付位置		MATERIAL ( 6)					取付位置		明細番号				
旧品目 (BEFORE CHANGE)		CHANGE		QUANTITY	INST. POINT	新品目 (AFTER CHANGE)		CHANGE		QUANTITY	INST. POINT	ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART		
COMPONENT		DESCRIPTION				COMPONENT		DESCRIPTION										
6- 1	B00171404A	SCREW, BPA 3*4 FZB G		2.000		B00171406A	SCREW, BPA 3*6 FZB G			2.000		0270	D*	3	5	1		
6- 2	B00171404A	SCREW, BPA 3*4 FZB G	0001	3.000	BTM-REAR	B00171406A	SCREW, BPA 3*6 FZB G	0001		2.000	REAR-BRKT	0310	D*	3	5	1		
6- 3	B00171404A	SCREW, BPA 3*4 FZB G	0001	2.000	BRKT-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001		3.000	BTM-REAR	0410	D*	3	5	1		
6- 4	B00171404A	SCREW, BPA 3*4 FZB G	0001	2.000	PCBMAIN-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001		2.000	BRKT-BTM	0530	D*	3	5	1		
6- 5	B00171404A	SCREW, BPA 3*4 FZB G	0001	7.000	PCBMAIN-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001		7.000	PCBMAIN-BTM	0580	D*	3	5	1		
6- 6	B00171404A	SCREW, BPA 3*4 FZB G	0001	5.000	PCBSEQ-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001		5.000	PCBSEQ-BTM	0640	D*	3	5	1		
6- 7	B00171404A	SCREW, BPA 3*4 FZB G	0001	5.000	PCBPWR-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001		5.000	PCBPWR-BTM	0660	D*	3	5	1		
6- 8	B00303605A	SCREW, MPBR 2*5 FNI G		4.000	PCB7SEG-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001		4.000	PCB7SEG-BTM	1035						
6- 9	B00171404A	SCREW, BPA 3*4 FZB G	0001	2.000		B00303605A	SCREW, MPBR 2*5 FNI G	0001		2.000	BGUARD-FRNT	1550	D*	3	5	1		
6- 10	B00199408A	SCREW, BPB 3*8FZC G		4.000	FRNT-BTM	B00171406A	SCREW, BPA 3*6 FZB G	0001		4.000	FRNT-BTM	1580	A*	3	-	5		
6- 11	B00171404A	SCREW, BPA 3*4 FZB G	0001	2.000		B00199408A	SCREW, BPB 3*8FZC G	0001		2.000	ESC SW	1600	D*	3	5	1		
6- 12	B00207806A	SCREW, BPAA 3*6FZC G		1.000	HARSW-BTM	B00207806A	SCREW, BPAA 3*6FZC G	0001		1.000	HARSW-BTM	1935	A*	3	-	5		
6- 13	B00337812A	SCREW, PPSQ 3*12 FZB G		3.000		B00207806A	SCREW, BPAA 3*6FZC G	0001		3.000	BRKT-BTM	2060	A*	3	-	5		
6- 14	B00337806A	SCREW, PPSQ 3*6 FZB G		2.000		B00337812A	SCREW, PPSQ 3*12 FZB G	0001		2.000	ANGL-CHASS	2070	A*	3	-	5		
6- 15	B00351208A	SCREW, BPAW 4*8S		4.000		B00337806A	SCREW, PPSQ 3*6 FZB G	0001		4.000	BNNT-CHASS	0347	A*	3	-	5		
				3.000		B00351208A	SCREW, BPAW 4*8S	0001		3.000	FG-BTM							

設計変更情報 詳細情報  
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : AV-P250, AV-P250LUV, AV-P250S  
PRODUCTS AV-P25RMK3, AV-P2800, AV-P2803

変更番号 : EA6252  
E. C. N. No  
(ステータス : Fixed  
STATUS

設変会議日 : 2020/08/18  
DATE  
タイトル : (ねじ共通化)ねじ種類変更  
TITLE

#1 CMP : 互換性 COMPATIBILITY	#2 2ND : セカンド区分 2ND VENDER	#3 INS : 手配指示 INSTRUCTION	#4 PART: 旧部品処理 TREATMENT OF STOCK
1ST A 有 COMPATIBLE	1 有り EXIST	1 既出荷品 SHIPPED PRODUCTS	1 転用 CONVERSION
BYTE B →	2 優先 PREFERENTIAL	2 仕掛品 WIP(WORK IN PROCESS)	2 廃棄 DISPOSAL
C ←	3 無し NOT EXIST	3 在庫部品 STOCK	3 追加工 REPROCESSING
D 無 NOT COMPATIBLE		4 外注仕掛品 WIP IN SUPPLIER	4 消化 CONSUMPTION
		5 新規発注 NEW ORDER	5 無し NOT NECESSARY
		9 未定 NOT DECIDED	9 未定 NOT DECIDED
2ND 1-9 SIMULTANEOUS CHANGE			
BYTE * NO SIMULTANEOUS CHANGE			