

設計変更情報
ENGINEERING CHANGE NOTICE

機種 : CD-200, ETC.
PRODUCTS

変更番号 : EA5984
E. C. N. No
(ステータス : Fixed)
STATUS

タイトル：(ねじ共通化)ねじ種類統一化

TITLE
同期設定 : - - -
SIMULTANEOUS E. C. N.
関連設定 : - - -
RELATED E. C. N.

設変記事：(ねじ共通化)ねじ種類統一化
CONTENTS

〔対象機種〕 CD-200, CD-200BT, CD-200iL, CD-200SB

ねじ種類削減の為、本体組立に使用する以下ねじを変更します。

- 1) CHASSISへのPCBA, ANALOG固定(全機種) 4箇所
B00197808A SCREW, PPSU 3*8 FZC G → B00198306A SCREW, BPS 3*6FZC G
- 2) CHASSISへのFG LUG固定(全機種) 2箇所
B00197808A SCREW, PPSU 3*8 FZC G → B00198306A SCREW, BPS 3*6FZC G
- 3) CHASSISとPCBA, PHONE+BRACKET固定(全機種) 1箇所
B00199708A SCREW, BPB 3*8 FZB G → B00198306A SCREW, BPS 3*6FZC G
- 4) CHASSISへのPCBA, USB固定(CD-200SB限定) 2箇所
B00171406A SCREW, BPA 3*6 FZB G → B00198306A SCREW, BPS 3*6FZC G
- 5) CHASSISへのPCBA, USBSDAUDからのFG LUG固定(CD-200SB限定) 1箇所
B00171406A SCREW, BPA 3*6 FZB G → B00198306A SCREW, BPS 3*6FZC G
- 6) CHASSISへのBRACKET, TRAY固定(CD-200iL限定) 3箇所
B00198608A SCREW, BPS 3*8FZB G → B00198306A SCREW, BPS 3*6FZC G
- 7) CHASSISへのPCBA, TRANS固定(CD-200iL限定) 4箇所
B00197808A SCREW, PPSU 3*8 FZC G → B00198306A SCREW, BPS 3*6FZC G
- 8) FRONT PANELへのBRACKET, PHONE固定(CD-200iL限定) 2箇所
B00199708A SCREW, BPB 3*8 FZB G → B00199408A

「変更理由」 作業性改善

※DTA改善依頼DC1800003をもとに、組立工程単位での使用ねじ種類を削減。
※DTA技術による事前検証で問題無し。

〔適用〕 次回生産より。 変更前の部品は転用。

〔依頼者/検出者〕 生産技術課 松本 充
〔承認者〕 生産技術課 松浦 部長

译：螺丝种类的消减，机台组立的螺丝变更；
注意：变更项目，1)，2)，3) 为全系列变更；
4)，5) 为CD-200SB机种限定；
6)，7)，8) 为CD-200IL机种限定；

变更理由：作业性改善

实施：下一LOT开始实施，变更前的螺丝转用。

設変会議日 : 2019/08/20
DATE

担当 : 1720 michiko sato
PERSON IN CHARGE

依頼元 : DTA(改善依頼: DC1800003)
REQUESTING SECTION

設変会議 : 要 To be held
E. C. MTG.

P P 番号 : - - -
P. P. NO.
技術連絡書 No : - - -
ENG. INFO. NO.

実施 : To be enforced
ENFORCEMENT

変更理由(主) : STANDARDIZATION
REASON(MAIN)
変更理由(従) :
REASON(SUB)

安全規格 : NOT required
SAFETY STD

進行状況 : To be coordinated
COORD. TO MERCHANT

機番管理 CONTROL LEVEL : NOT required

客先承認	:	NOT required
CUSTOMER'S APPRV	:	
S マニュアル訂正	:	NOT required
CHG. IN SERV. MANUAL	:	
取説訂正	:	NOT required
CHG. IN USR. MANUAL	:	
カタログ訂正	:	NOT required
CHG. IN BROCHURE	:	
作業標準訂正	:	NOT required
CHG. IN MFTR. MANUAL	:	
技術情報発行	:	NOT required
ENGINEERING INFO.	:	

コスト変動 : No change
COST

単位コスト :
UNIT COST :
金型改造費 :
COST FOR DIE :

設計変更情報
ENGINEERING CHANGE NOTICE

関連図面
RELATED DRAWINGS : - - -

機種 : CD-200, CD-200BT, CD-200IL
PRODUCTS CD-200SB

変更番号 : EA5984
E. C. N. №
(ステータス : Fixed
STATUS

設変会議日 : 2019/08/20
 DATE
 タイトル : (ねじ共通化)ねじ種類統一化
 TITLE

親品目 : Y00450801A CHASSIS SECT,DM CD-200 G
MATERIAL (1)

MATERIAL (1)						MATERIAL (1)									
旧品目 (BEFORE CHANGE)			取付位置			新品目 (AFTER CHANGE)			取付位置			明細番号			
COMPONENT	DESCRIPTION	QUANTITY	INST. POINT	COMPONENT	DESCRIPTION	QUANTITY	INST. POINT	ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART			
1- 1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	4.000	0120	D*	3	3	1			
		0001	4.000				0001	4.000							
1- 2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000	PIO	B00198306A	SCREW, BPS 3*6FZC G	2.000	0135	D*	3	3	1			
		0001	2.000				0001	2.000							
1- 3	B00199708A	SCREW, BPB 3*8 FZB G	1.000		B00199708A	SCREW, BPB 3*8 FZB G	1.000	0391	D*	3	-	5			
							0001								
1- 4	B00199708A	SCREW, BPB 3*8 FZB G	1.000		B00198306A	SCREW, BPS 3*6FZC G	1.000	0455	D*	3	3	1			
		0001	1.000	GND-WIRE			0001								
							1.000								
							GND-WIRE								

親品目 : Y00450804A CHASSIS SECT, KOR CD-200 G
MATERIAL (2)

MATERIAL (2)						MATERIAL (2)										
旧品目 (BEFORE CHANGE)			取付位置			新品目 (AFTER CHANGE)			取付位置			明細番号				
COMPONENT		DESCRIPTION	QUANTITY	INST. POINT		COMPONENT		DESCRIPTION	QUANTITY	INST. POINT		ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
2- 1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000	0001	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	4.000	0001	ANALOG	0120	D*	3	3	1	
			4.000					4.000								
2- 2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000	0001	PIO	B00198306A	SCREW, BPS 3*6FZC G	2.000	0001	PIO	0135	D*	3	3	1	
			2.000					2.000								
2- 3	B00199708A	SCREW, BPB 3*8 FZB G	1.000			B00199708A	SCREW, BPB 3*8 FZB G	1.000	0001	PHONE_PANEL	0391	D*	3	-	5	
								1.000								
2- 4	B00199708A	SCREW, BPB 3*8 FZB G	1.000	0001	GND-WIRE	B00198306A	SCREW, BPS 3*6FZC G	1.000	0001	GND-WIRE	0455	D*	3	3	1	
			1.000					1.000								

親品目 : Y00450840A CHASSIS SECT, AUS CD-200 G
MATERIAL (3)

MATERIAL (3)						MATERIAL (3)										
旧品目 (BEFORE CHANGE)			取付位置			新品目 (AFTER CHANGE)			取付位置			明細番号				
COMPONENT	DESCRIPTION	QUANTITY	INST. POINT	COMPONENT	DESCRIPTION	QUANTITY	INST. POINT	ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART				
3- 1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	4.000	0120	D*	3	3	1				
			0001		4.000		0001	4.000								
3- 2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000	PIO	B00198306A	SCREW, BPS 3*6FZC G	2.000	0135	D*	3	3	1				
			0001		2.000		0001	2.000								
3- 3	B00199708A	SCREW, BPB 3*8 FZB G	1.000		B00199708A	SCREW, BPB 3*8 FZB G	1.000	0391	D*	3	-	5				
							0001									
3- 4	B00199708A	SCREW, BPB 3*8 FZB G	1.000		B00198306A	SCREW, BPS 3*6FZC G	1.000	0455	D*	3	3	1				
			0001	GND-WIRE			0001									
							1.000									
							GND-WIRE									

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>機種 : CD-200, CD-200BT, CD-200IL
PRODUCTS CD-200SB変更番号 : EA5984
E. C. N. No
(ステータス : Fixed)
STATUS設変会議日 : 2019/08/20
DATE
タイトル : (ねじ共通化)ねじ種類統一化
TITLE親品目 : Y00450850A CHASSIS SECT, EURY CD200 G
MATERIAL (4)

		旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT	+	新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	+	明細番号				
		COMPONENT	DESCRIPTION				COMPONENT	DESCRIPTION				ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
4-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000			B00198306A	SCREW, BPS 3*6FZC G	4.000			0120	D*	3	3	1
				0001	4.000				0001	4.000						
					ANALOG					ANALOG						
4-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000			B00198306A	SCREW, BPS 3*6FZC G	2.000			0135	D*	3	3	1
				0001	2.000				0001	2.000						
					PIO					PIO						
4-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000			B00199708A	SCREW, BPB 3*8 FZB G	1.000			0391	D*	3	-	5
					1.000				0001	1.000						
										PHONE_PANEL						
4-	4	B00199708A	SCREW, BPB 3*8 FZB G	1.000			B00198306A	SCREW, BPS 3*6FZC G	1.000			0455	D*	3	3	1
				0001	1.000				0001	1.000						
					GND-WIRE					GND-WIRE						

親品目 : Y00450854A CHASSIS SECT, CHI CD-200 G
MATERIAL (5)

		旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT	+	新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	+	明細番号				
		COMPONENT	DESCRIPTION				COMPONENT	DESCRIPTION				ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
5-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000			B00198306A	SCREW, BPS 3*6FZC G	4.000			0120	D*	3	3	1
				0001	4.000				0001	4.000						
					ANALOG					ANALOG						
5-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000			B00198306A	SCREW, BPS 3*6FZC G	2.000			0135	D*	3	3	1
				0001	2.000				0001	2.000						
					PIO					PIO						
5-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000			B00199708A	SCREW, BPB 3*8 FZB G	1.000			0391	D*	3	-	5
					1.000				0001	1.000						
										PHONE_PANEL						
5-	4	B00199708A	SCREW, BPB 3*8 FZB G	1.000			B00198306A	SCREW, BPS 3*6FZC G	1.000			0455	D*	3	3	1
				0001	1.000				0001	1.000						
					GND-WIRE					GND-WIRE						

親品目 : Y00450856A CHASSIS SECT, TM CD-200 G
MATERIAL (6)

		旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT	+	新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	+	明細番号				
		COMPONENT	DESCRIPTION				COMPONENT	DESCRIPTION				ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
6-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000			B00198306A	SCREW, BPS 3*6FZC G	4.000			0120	D*	3	3	1
				0001	4.000				0001	4.000						
					ANALOG					ANALOG						
6-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000			B00198306A	SCREW, BPS 3*6FZC G	2.000			0135	D*	3	3	1
				0001	2.000				0001	2.000						
					PIO					PIO						
6-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000			B00199708A	SCREW, BPB 3*8 FZB G	1.000			0391	D*	3	-	5
					1.000				0001	1.000						
										PHONE_PANEL						
6-	4	B00199708A	SCREW, BPB 3*8 FZB G	1.000			B00198306A	SCREW, BPS 3*6FZC G	1.000			0455	D*	3	3	1
				0001	1.000				0001	1.000						
					GND-WIRE					GND-WIRE						

設計変更情報 詳細情報

変更番号 : EA5984
E. C. N. №
(ステータス : Fixed
STATUS

設変会議日 : 2019/08/20
 DATE
 タイトル : (ねじ共通化)ねじ種類統一化
 TITLE

旧品目 (BEFORE COMPONENT)	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT
B00197808A	SCREW, PPSU 3*8 FZC G	4.000	ANALOG
B00197808A	SCREW, PPSU 3*8 FZC G	4.000	
B00197808A	SCREW, PPSU 3*8 FZC G	2.000	PIO
B00199708A	SCREW, BPB 3*8 FZB G	2.000	
B00199708A	SCREW, BPB 3*8 FZB G	1.000	GND-WIRE
B00199708A	SCREW, BPB 3*8 FZB G	1.000	

新 品 目 (AFTER CHANGE)		QUANTITY	取付位置	明細番号	#1 CMP	#2 2ND	#3 INS	#4 PART
COMPONENT	DESCRIPTION		INST. POINT					
B00198306A	SCREW, BPS 3*6FZC G	4.000		0120	D*	3	3	1
B00198306A	SCREW, BPS 3*6FZC G	4.000	ANALOG	0135	D*	3	3	1
B00199708A	SCREW, BPB 3*8 FZB G	2.000	PIO	0391	D*	3	-	5
B00198306A	SCREW, BPS 3*6FZC G	2.000	PHONE_PANEL	0455	D*	3	3	1
		1.000						
		1.000	GND-WIRE					

旧品目 (BEFORE COMPONENT)	CHANGE DESCRIPTION	QUANTITY	取付位置 INST. POINT
B00197808A	SCREW, PPSU 3*8 FZC G	4.000	
		0001 4.000	ANALOG
B00197808A	SCREW, PPSU 3*8 FZC G	2.000	
		0001 2.000	PIO
B00199708A	SCREW, BPB 3*8 FZB G	1.000	
B00199708A	SCREW, BPB 3*8 FZB G	1.000	
		0001 1.000	GND-WIRE

新項目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
COMPONENT	DESCRIPTION							
B00198306A	SCREW, BPS 3*6FZC G	4.000		0120	D*	3	3	1
		0001	4.000	ANALOG				
B00198306A	SCREW, BPS 3*6FZC G	2.000		0135	D*	3	3	1
		0001	2.000	PIO				
B00199708A	SCREW, BPB 3*8 FZB G	1.000		0391	D*	3	-	5
		0001	1.000	PHONE_PANEL				
B00198306A	SCREW, BPS 3*6FZC G	1.000		0455	D*	3	3	1
		0001	1.000	GND-WIRE				

旧品目 (BEFORE COMPONENT)	CHANGE DESCRIPTION	QUANTITY	取付位置 INST. POINT
B00197808A	SCREW, PPSU 3*8 FZC G	4.000	ANALOG
		4.000	
B00197808A	SCREW, PPSU 3*8 FZC G	2.000	PIO
		2.000	
B00199708A	SCREW, BPB 3*8 FZB G	1.000	GND-WIRE
		1.000	
B00171406A	SCREW, BPA 3*6 FZB G	2.000	USB_CHASSIS
		2.000	
B00171406A	SCREW, BPA 3*6 FZB G	1.000	GND
		1.000	

新項目 (AFTER CHANGE)				取付位置		明細番号				
COMPONENT	DESCRIPTION	QUANTITY	INST. POINT	ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART		
B00198306A	SCREW, BPS 3*6FZC G	4.000	ANALOG	0140	D*	3	3	1		
B00198306A	SCREW, BPS 3*6FZC G	4.000		0170	D*	3	3	1		
B00198306A	SCREW, BPS 3*6FZC G	2.000	PIO	0570	D*	3	3	1		
B00198306A	SCREW, BPS 3*6FZC G	1.000	GND-WIRE	0580	D*	3	3	1		
B00198306A	SCREW, BPS 3*6FZC G	2.000	USB_CHASSIS	0620	D*	3	3	1		
B00198306A	SCREW, BPS 3*6FZC G	1.000	GND	0620	D*	3	3	1		
		1.000								

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : CD-200, CD-200BT, CD-200IL
PRODUCTS CD-200SB

変更番号 : EA5984
E. C. N. No
(ステータス : Fixed)
STATUS

設変会議日 : 2019/08/20
DATE
タイトル : (ねじ共通化)ねじ種類統一化
TITLE

親品目 : Y00583404A CHASSIS SECT, KOR CD200SBG
MATERIAL (10)

		旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT		新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT		明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
		COMPONENT	DESCRIPTION				COMPONENT	DESCRIPTION								
10-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000		+	B00198306A	SCREW, BPS 3*6FZC G	4.000		+	0140	D*	3	3	1
				0001	4.000				0001	4.000						
10-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000	ANALOG		B00198306A	SCREW, BPS 3*6FZC G	2.000	ANALOG		0170	D*	3	3	1
				0001	2.000				0001	2.000						
10-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000	PIO		B00198306A	SCREW, BPS 3*6FZC G	1.000	PIO		0570	D*	3	3	1
				0001	1.000				0001	1.000						
10-	4	B00171406A	SCREW, BPA 3*6 FZB G	2.000	GND-WIRE		B00198306A	SCREW, BPS 3*6FZC G	2.000	GND-WIRE		0580	D*	3	3	1
				0001	2.000				0001	2.000						
10-	5	B00171406A	SCREW, BPA 3*6 FZB G	1.000	USB_CHASSIS		B00198306A	SCREW, BPS 3*6FZC G	1.000	USB_CHASSIS		0620	D*	3	3	1
				0001	1.000				0001	1.000						
					GND					GND						

親品目 : Y00583440A CHASSIS SECT, AUS CD200SBG
MATERIAL (11)

		旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT		新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT		明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
		COMPONENT	DESCRIPTION				COMPONENT	DESCRIPTION								
11-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000		+	B00198306A	SCREW, BPS 3*6FZC G	4.000		+	0140	D*	3	3	1
				0001	4.000				0001	4.000						
11-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000	ANALOG		B00198306A	SCREW, BPS 3*6FZC G	2.000	ANALOG		0170	D*	3	3	1
				0001	2.000				0001	2.000						
11-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000	PIO		B00198306A	SCREW, BPS 3*6FZC G	1.000	PIO		0570	D*	3	3	1
				0001	1.000				0001	1.000						
11-	4	B00171406A	SCREW, BPA 3*6 FZB G	2.000	GND-WIRE		B00198306A	SCREW, BPS 3*6FZC G	2.000	GND-WIRE		0580	D*	3	3	1
				0001	2.000				0001	2.000						
11-	5	B00171406A	SCREW, BPA 3*6 FZB G	1.000	USB_CHASSIS		B00198306A	SCREW, BPS 3*6FZC G	1.000	USB_CHASSIS		0620	D*	3	3	1
				0001	1.000				0001	1.000						
					GND					GND						

親品目 : Y00583450A CHASSIS SECT, EUR CD200SBG
MATERIAL (12)

		旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT		新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT		明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
		COMPONENT	DESCRIPTION				COMPONENT	DESCRIPTION								
12-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000		+	B00198306A	SCREW, BPS 3*6FZC G	4.000		+	0140	D*	3	3	1
				0001	4.000				0001	4.000						
12-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000	ANALOG		B00198306A	SCREW, BPS 3*6FZC G	2.000	ANALOG		0170	D*	3	3	1
				0001	2.000				0001	2.000						
12-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000	PIO		B00198306A	SCREW, BPS 3*6FZC G	1.000	PIO		0570	D*	3	3	1
				0001	1.000				0001	1.000						
					GND-WIRE					GND-WIRE						

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : CD-200, CD-200BT, CD-200IL
PRODUCTS CD-200SB

変更番号 : EA5984
E. C. N. No
(ステータス : Fixed)
STATUS

設変会議日 : 2019/08/20
DATE
タイトル : (ねじ共通化)ねじ種類統一化
TITLE

12-	4	B00171406A	SCREW, BPA 3*6 FZB G	2.000		B00198306A	SCREW, BPS 3*6FZC G	2.000		0580	D*	3	3	1
				0001	2.000	USB_CHASSIS		0001	2.000	USB_CHASSIS				
12-	5	B00171406A	SCREW, BPA 3*6 FZB G	1.000		B00198306A	SCREW, BPS 3*6FZC G	1.000		0620	D*	3	3	1
				0001	1.000	GND		0001	1.000	GND				

親品目 : Y00583454A CHASSIS SECT, CHI CD200SBG
MATERIAL (13)

旧品目 (BEFORE CHANGE)					取付位置	新品目 (AFTER CHANGE)					取付位置	明細番号	#1	#2	#3	#4
COMPONENT					INST. POINT	COMPONENT					INST. POINT	ITEM	CMP	2ND	INS	PART
13-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000		B00198306A	SCREW, BPS 3*6FZC G	4.000		0140	D*					
				0001	4.000	ANALOG		0001	4.000	ANALOG						
13-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000		B00198306A	SCREW, BPS 3*6FZC G	2.000		0170	D*					
				0001	2.000	PIO		0001	2.000	PIO						
13-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000		B00198306A	SCREW, BPS 3*6FZC G	1.000		0570	D*					
				0001	1.000	GND-WIRE		0001	1.000	GND-WIRE						
13-	4	B00171406A	SCREW, BPA 3*6 FZB G	2.000		B00198306A	SCREW, BPS 3*6FZC G	2.000		0580	D*					
				0001	2.000	USB_CHASSIS		0001	2.000	USB_CHASSIS						
13-	5	B00171406A	SCREW, BPA 3*6 FZB G	1.000		B00198306A	SCREW, BPS 3*6FZC G	1.000		0620	D*					
				0001	1.000	GND		0001	1.000	GND						

親品目 : Y00583456A CHASSIS SECT, TM CD200SB G
MATERIAL (14)

旧品目 (BEFORE CHANGE)					取付位置	新品目 (AFTER CHANGE)					取付位置	明細番号	#1	#2	#3	#4
COMPONENT					INST. POINT	COMPONENT					INST. POINT	ITEM	CMP	2ND	INS	PART
14-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000		B00198306A	SCREW, BPS 3*6FZC G	4.000		0140	D*					
				0001	4.000	ANALOG		0001	4.000	ANALOG						
14-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000		B00198306A	SCREW, BPS 3*6FZC G	2.000		0170	D*					
				0001	2.000	PIO		0001	2.000	PIO						
14-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000		B00198306A	SCREW, BPS 3*6FZC G	1.000		0570	D*					
				0001	1.000	GND-WIRE		0001	1.000	GND-WIRE						
14-	4	B00171406A	SCREW, BPA 3*6 FZB G	2.000		B00198306A	SCREW, BPS 3*6FZC G	2.000		0580	D*					
				0001	2.000	USB_CHASSIS		0001	2.000	USB_CHASSIS						
14-	5	B00171406A	SCREW, BPA 3*6 FZB G	1.000		B00198306A	SCREW, BPS 3*6FZC G	1.000		0620	D*					
				0001	1.000	GND		0001	1.000	GND						

機種 : CD-200, CD-200BT, CD-200IL
PRODUCTS CD-200SB

変更番号 : EA5984
E. C. N. №
(ステータス : Fixed
STATUS

設変会議日 : 2019/08/20
 DATE
 タイトル : (ねじ共通化)ねじ種類統一化
 TITLE

親品目 : Y00583493A CHASSIS SECT,EXT CD200SBG
MATERIAL (15)

MATERIAL (15)							取付位置							取付位置							明細番号				
旧品目 (BEFORE CHANGE)		CHANGE		QUANTITY	INST. POINT		+	新品目 (AFTER CHANGE)		CHANGE		QUANTITY	INST. POINT		+	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART					
COMPONENT		DESCRIPTION						COMPONENT		DESCRIPTION															
15-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000	ANALOG			B00198306A	SCREW, BPS 3*6FZC G	4.000			0140	D*	3	3	1								
				0001		4.000				0001	4.000		ANALOG												
15-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000	PIO			B00198306A	SCREW, BPS 3*6FZC G	2.000			0170	D*	3	3	1								
				0001		2.000				0001	2.000		PIO												
15-	3	B00199708A	SCREW, BPB 3*8 FZB G	1.000	GND-WIRE			B00198306A	SCREW, BPS 3*6FZC G	1.000			0570	D*	3	3	1								
				0001		1.000				0001	1.000		GND-WIRE												
15-	4	B00171406A	SCREW, BPA 3*6 FZB G	2.000	USB_CHASSIS			B00198306A	SCREW, BPS 3*6FZC G	2.000			0580	D*	3	3	1								
				0001		2.000				0001	2.000		USB_CHASSIS												
15-	5	B00171406A	SCREW, BPA 3*6 FZB G	1.000	GND			B00198306A	SCREW, BPS 3*6FZC G	1.000			0620	D*	3	3	1								
				0001		1.000				0001	1.000		GND												

親品目 : Y00625100A CHASSIS SECT, CD200BT G
MATERIAL (16)

MATERIAL (16)										取付位置				取付位置										明細番号								
旧品目 (BEFORE CHANGE)										INST. POINT				新品目 (AFTER CHANGE)										INST. POINT				ITEM				
COMPONENT DESCRIPTION										QUANTITY				COMPONENT DESCRIPTION										QUANTITY				#1 CMP				
																												#2 2ND				
																												#3 INS				
																												#4 PART				
16-	1	B00197808A	SCREW, PPSU 3*8 FZC G	0001	4.000	ANALOG	+	B00198306A	SCREW, BPS 3*6FZC G	0001	4.000	ANALOG	+	0140	D*	3	3	1														
16-	2	B00197808A	SCREW, PPSU 3*8 FZC G	0001	2.000	PIO		B00198306A	SCREW, BPS 3*6FZC G	0001	2.000	PIO		0160	D*	3	3	1														
16-	3	B00199708A	SCREW, BPB 3*8 FZB G	0001	1.000	GND WIRE		B00198306A	SCREW, BPS 3*6FZC G	0001	1.000	GND WIRE		0460	D*	3	3	1														

親品目 : Y00625110A CHASSIS SECT, ETC CD200BT
MATERIAL (17)

MATERIAL (17)																			
旧品目 (BEFORE CHANGE)				取付位置				新品目 (AFTER CHANGE)				取付位置							
COMPONENT	DESCRIPTION	QUANTITY	INST. POINT					COMPONENT	DESCRIPTION	QUANTITY	INST. POINT			明細番号	#1 CMP	#2 2ND	#3 INS	#4 PART	
17-	1 B00197808A	SCREW, PPSU 3*8 FZC G	0001	4.000	ANALOG			B00198306A	SCREW, BPS 3*6FZC G	0001	4.000	ANALOG		0140	D*	3	3	1	
17-	2 B00197808A	SCREW, PPSU 3*8 FZC G	0001	2.000	PIO			B00198306A	SCREW, BPS 3*6FZC G	0001	2.000	PIO		0160	D*	3	3	1	
17-	3 B00199708A	SCREW, BPB 3*8 FZB G	0001	1.000	GND WIRE			B00198306A	SCREW, BPS 3*6FZC G	0001	1.000	GND WIRE		0460	D*	3	3	1	

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : CD-200, CD-200BT, CD-200IL
PRODUCTS CD-200SB

変更番号 : EA5984
E. C. N. No
(ステータス : Fixed)
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TITLE

親品目 : Y00648300A CHASSIS SECT, CD-200iL MATERIAL (18)																
旧品目 (BEFORE CHANGE)				取付位置		新品目 (AFTER CHANGE)				取付位置		明細番号				
COMPONENT		DESCRIPTION		QUANTITY	INST. POINT	COMPONENT		DESCRIPTION		QUANTITY	INST. POINT	ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
18-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	4.000	ANALOG	4.000	0140	D*	3	3	1	
18-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000		B00198306A	SCREW, BPS 3*6FZC G	2.000		0160		D*	3	3	1	
18-	3	B00198608A	SCREW, BPS 3*8FZB G	3.000	PIO	B00198306A	SCREW, BPS 3*6FZC G	3.000	PIO	3.000	0210	D*	3	3	1	
18-	4	B00199708A	SCREW, BPB 3*8 FZB G	2.000		B00199408A	SCREW, BPB 3*8FZC G	2.000		0740		D*	3	3	1	
18-	5	B00199708A	SCREW, BPB 3*8 FZB G	1.000	PNL-BK_PH	B00198306A	SCREW, BPS 3*6FZC G	1.000	PNL-BK_PH	1.000	0815	D*	3	3	1	
18-	6	B00197808A	SCREW, PPSU 3*8 FZC G	4.000		B00198306A	SCREW, BPS 3*6FZC G	4.000		0860		D*	3	3	1	
18-	7	B00198608A	SCREW, BPS 3*8FZB G	1.000	PCBTRANS	B00198306A	SCREW, BPS 3*6FZC G	1.000	PCBTRANS	1.000	0925	D*	3	3	1	
				0001		1.000	GND-WIRE	0001		1.000		GND-WIRE				

親品目 : Y00648310A CHASSIS SECT, EXTC CD-200i MATERIAL (19)																
旧品目 (BEFORE CHANGE)				取付位置		新品目 (AFTER CHANGE)				取付位置		明細番号				
COMPONENT		DESCRIPTION		QUANTITY	INST. POINT	COMPONENT		DESCRIPTION		QUANTITY	INST. POINT	ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
19-	1	B00197808A	SCREW, PPSU 3*8 FZC G	4.000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	4.000	ANALOG	4.000	0140	D*	3	3	1	
19-	2	B00197808A	SCREW, PPSU 3*8 FZC G	2.000		B00198306A	SCREW, BPS 3*6FZC G	2.000		0160		D*	3	3	1	
19-	3	B00198608A	SCREW, BPS 3*8FZB G	3.000	PIO	B00198306A	SCREW, BPS 3*6FZC G	3.000	PIO	3.000	0210	D*	3	3	1	
19-	4	B00199708A	SCREW, BPB 3*8 FZB G	2.000		B00199408A	SCREW, BPB 3*8FZC G	2.000		0740		D*	3	3	1	
19-	5	B00199708A	SCREW, BPB 3*8 FZB G	1.000	PNL-BK_PH	B00198306A	SCREW, BPS 3*6FZC G	1.000	PNL-BK_PH	1.000	0815	D*	3	3	1	
19-	6	B00197808A	SCREW, PPSU 3*8 FZC G	4.000		B00198306A	SCREW, BPS 3*6FZC G	4.000		0860		D*	3	3	1	
19-	7	B00198608A	SCREW, BPS 3*8FZB G	1.000	PCBTRANS	B00198306A	SCREW, BPS 3*6FZC G	1.000	PCBTRANS	1.000	0925	D*	3	3	1	
				0001		1.000	GND-WIRE	0001		1.000		GND-WIRE				

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : CD-200, CD-200BT, CD-200IL
PRODUCTS CD-200SB

変更番号 : EA5984
E. C. N. No
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TITLE

親品目 : Y00648354A CHASSIS SECT, CHI CD200iLG MATERIAL (20)															
		旧品目 (BEFORE CHANGE)		取付位置		+	新品目 (AFTER CHANGE)		取付位置		+				
		COMPONENT	DESCRIPTION	QUANTITY	INST. POINT		COMPONENT	DESCRIPTION	QUANTITY	INST. POINT		明細番号	#1	#2	#3