

設計変更情報  
ENGINEERING CHANGE NOTICE

機種 : DR-60DMK2  
PRODUCTS  
変更番号 : EA6184  
E. C. N. No  
(ステータス : Fixed )  
STATUS

タイトル : (ねじ統一) M2ねじ変更  
TITLE  
同期設変 : - - -  
SIMULTANEOUS E. C. N.  
関連設変 : - - -  
RELATED E. C. N.

設変記事 : (ねじ統一) M2ねじ変更  
CONTENTS  
設計変更EA5785によるDR-60DMK2使用M2ねじ変更で、  
ねじ馬鹿(滑牙)が発生した為、別の共通ねじへ変更する。  
[対象機種]  
DR-60DMK2  
[対象ねじ]  
B00199206A SCREW, BPB 2\*6FZC G 6pcs+2pcs  
[変更後]  
B00348608A SCREW, BPB 2\*8 FZC G 6pcs+2pcs  
[適用]  
2020年4月以降(204LOTにてねじ変更P番P-1024実施による効果確認済)  
[旧品処置]  
暫定使用していたEA5785変更前ねじ(B00198808A)はDP-03SD, DR-100MK3へ転用。  
B00199206Aは、CD-500系列、SS系列等へ転用。  
[依頼者] 生産技術課 松本 充  
[検図者] 生産技術課 宮城 剛  
[承認者] 生産技術課 松浦部長  
译: DR-60MK2螺丝滑牙对策, 螺丝变更:B00199206A→B00348608A  
实施: 2020年4月份LOT P番P-522已确认OK.  
旧品转用其它机种。

関連図面 : - - -  
RELATED DRAWINGS

設変会議日 : 2020/05/12  
DATE  
担当 : 1720 sato michiko  
PERSON IN CHARGE  
依頼元 : 生産技術課  
REQUESTING SECTION  
設変会議 : 要 To be held  
E. C. MTG.  
P P 番号 : - - -  
P. P. NO.  
技術連絡書No : - - -  
ENG. INFO. NO.  
実施 : To be enforced  
ENFORCEMENT  
変更理由(主) : ERROR OTHERS  
REASON(MAIN)  
変更理由(従) :  
REASON(SUB)  
安全規格 : NOT required  
SAFETY STD  
進行状況 : To be coordinated  
COORD. TO MERCHANT  
機番管理 : NOT required  
CONTROL LEVEL  
客先承認 : NOT required  
CUSTOMER'S APPRV  
S マニュアル訂正 : NOT required  
CHG. IN SERV. MANUAL  
取説訂正 : NOT required  
CHG. IN USR. MANUAL  
カタログ訂正 : NOT required  
CHG. IN BROCHURE  
作業標準訂正 : NOT required  
CHG. IN MFTR. MANUAL  
技術情報発行 : NOT required  
ENGINEERING INFO.  
コスト変動 : No change  
COST  
単位コスト :  
UNIT COST  
金型改造費 :  
COST FOR DIE

設計変更情報 詳細情報  
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : DR-60DMK2  
PRODUCTS

変更番号 : EA6184  
E. C. N. No  
(ステータス : Fixed )  
STATUS

設変会議日 : 2020/05/12  
DATE  
タイトル : (ねじ統一) M2ねじ変更  
TITLE

|                                       |  |  |  |  |  |          |  |       |  |  |  |  |  |
|---------------------------------------|--|--|--|--|--|----------|--|-------|--|--|--|--|--|
| 親品目 : EZ5523900A PCBA, S-MAIN US1608G |  |  |  |  |  |          |  |       |  |  |  |  |  |
| MATERIAL ( 1 )                        |  |  |  |  |  |          |  |       |  |  |  |  |  |
|                                       |  |  |  |  |  | 取付位置     |  |       |  |  |  |  |  |
| 旧品目 (BEFORE CHANGE)                   |  |  |  |  |  | INST.    |  | 取付位置  |  |  |  |  |  |
| COMPONENT DESCRIPTION                 |  |  |  |  |  | POINT    |  | INST. |  |  |  |  |  |
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| 新品目 (AFTER CHANGE)                    |  |  |  |  |  |          |  |       |  |  |  |  |  |
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| 親品目 : Y00684900A EXTERIOR SECT, 60DMK2 G MATERIAL ( 2 ) |   |             |                     |          |             |                    |            |                      |      |          |             |      |     |     |     |      |
|---|---|-------------|---------------------|----------|-------------|--------------------|------------|----------------------|------|----------|-------------|------|-----|-----|-----|------|
|   |   |             |                     | 取付位置     |             |                    |            |                      |      | 取付位置     |             |      |     |     |     |      |
| 旧品目 (BEFORE CHANGE)                                     |   | DESCRIPTION |                     | QUANTITY | INST. POINT | 新品目 (AFTER CHANGE) |            | DESCRIPTION          |      | QUANTITY | INST. POINT | 明細番号 | #1  | #2  | #3  | #4   |
| COMPONENT   |   |             |                     |          |             | COMPONENT          |            |                      |      |          |             | ITEM | CMP | 2ND | INS | PART |
| 2-  | 1 | B00199206A  | SCREW, BPB 2*6FZC G | 6.000    |             | +                  | B00348608A | SCREW, BPB 2*8 FZC G |      | 6.000    |             | 0280 | D*  | 3   | 3   | 1    |
|   |   |             |                     |          |             |                    |            |                      | 0001 | 6.000    | BRA-NUT     |      |     |     |     |      |
| 2-  | 2 | B00199206A  | SCREW, BPB 2*6FZC G | 2.000    |             |                    | B00348608A | SCREW, BPB 2*8 FZC G |      | 2.000    |             | 0350 | D*  | 3   | 3   | 1    |
|   |   |             |                     |          |             |                    |            |                      | 0001 | 2.000    | BRA-TRI     |      |     |     |     |      |

#1 CMP : 互換性 COMPATIBILITY  
1ST A 有 COMPATIBLE  
BYTE B →  
C ←  
D 無 NOT COMPATIBLE  
  
2ND 1-9 SIMULTANEOUS CHANGE  
BYTE \* NO SIMULTANEOUS CHANGE

#2 2ND : セカンド区分 2ND VENDER  
1 有り EXIST  
2 優先 PREFERENTIAL  
3 無し NOT EXIST

#3 INS : 手配指示 INSTRUCTION  
1 既出荷品 SHIPPED PRODUCTS  
2 仕掛品 WIP(WORK IN PROCESS)  
3 在庫部品 STOCK  
4 外注仕掛品 WIP IN SUPPLIER  
5 新規発注 NEW ORDER  
9 未定 NOT DECIDED

#4 PART: 旧部品処理 TREATMENT OF STOCK  
1 転用 CONVERSION  
2 廃棄 DISPOSAL  
3 追加工 REPROCESSING  
4 消化 CONSUMPTION  
5 無し NOT NECESSARY  
9 未定 NOT DECIDED