設計変更情報 ENGINEERING CHANGE NOTICE

変更番号 E. C. N. № : CD-200, ETC. : EA5984

PRODUCTS

(ステータス : Fixed `ŚŦÁTUS´

タイトル: (ねじ共通化)ねじ種類統一化

TITLE

同期設変 SIMULTANEOUS E.C.N. 関連設変

RELATED E. C. N.

設変記事: (ねじ共通化)ねじ種類統一化 CONTENTS

[対象機種] CD-200, CD-200BT, CD-200iL, CD-200SB

ねじ種類削減の為、本体組立に使用する以下ねじを変更します。

1) CHASSISへのPCBA, ANALOG固定(全機種) 4箇所 B00197808A SCREW, PPSU 3*8 FZC G → B00198306A SCREW, BPS 3*6FZC G 2) CHASSISへのFG LUG固定(全機種) 2箇所 B00197808A SCREW, PPSU 3*8 FZC G → B00198306A SCREW, BPS 3*6FZC G 3) CHASSISとPCBA, PHONE+BRACKET固定(全機種) 1箇所 B00199708A SCREW, BPB 3*8 FZB G → B00198306A SCREW, BPS 3*6FZC G 4) CHASSISへのPCBA, USB固定(CD-200SB限定) 2箇所 B00171406A SCREW, BPA 3*6 FZB G → B00198306A SCREW, BPS 3*6FZC G 5) CHASSISへのPCBA, USBSDAUDからのFG LUG固定(CD-200SB限定) 1箇所 B00171406A SCREW, BPA 3*6 FZB G → B00198306A SCREW, BPS 3*6FZC G 6) CHASSISへのPCBA, USBSDAUDからのFG LUG固定(CD-200E限定) 1箇所 B00198608A SCREW, BPA 3*6 FZB G → B00198306A SCREW, BPS 3*6FZC G 7) CHASSISへのPCBA, TRAYS固定(CD-200iL限定) 3箇所 B00198608A SCREW, BPS 3*8FZB G → B00198306A SCREW, BPS 3*6FZC G 7) CHASSISへのPCBA, TRANS固定(CD-200iL限定) 4箇所 B00197808A SCREW, PPSU 3*8 FZC G → B00198306A SCREW, BPS 3*6FZC G 8) FRONT PANELへのBRACKET, PHONE固定(CD-200iL限定) 2箇所 B00199708A SCREW, BPS 3*8 FZB G → B00199408A

[変更理由] 作業性改善 ※DTA改善依頼DC1800003をもとに、組立工程単位での使用ねじ種類を削減。 ※DTA技術による事前検証で問題無し。

「適用」 次回生産より。 変更前の部品は転用。

译: 螺丝种类的消减,机台组立的螺丝变更; 注意: 变更项目中,1),2),3)为全系列变更; 4),5)为CD-200SB机种限定; 6),7),8)为CD-200IL机种限定;

变更理由: 作业性改善

实施: 下一LOT开始实施, 变更前的螺丝转用。

: 2019/08/20

: 1720 michiko sato

PERSON IN CHARGE

依頼元 : DTA(改善依頼: DC1800003) REQUESTING SECTION

設変会議 E.C.MTG. : 要 To be held

PP番号 P. P. NO. 技術連絡書№ ENG. INFO. NO.

実施 ENFORCEMENT : To be enforced

変更理由(主) : STANDARDIZATION

REASON (MAIN) 変更理由(従)

REASON (SUB)

安全規格 SAFETY STD : NOT required

進行状況 COORD. TO MERCHANT : To be coordinated

機番管理 CONTROL LEVEL : NOT required

客先承認 CUSTOMER"S APPRV : NOT required Sマニュアル訂正 : NOT required

CHG. IN SERV. MANUAL

取説訂正 : NOT required CHG. IN USR. MANUAL カタログ訂正 : NOT required CHG. IN BROCHURE

作業標準訂正 : NOT required CHG. IN MFTR. MANUAL 技術情報発行 ENGINEERING INFO.

: NOT required

コスト変動 COST : No change

単位コスト UNIT COST 金型改造費

COST FOR DIE

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設計変更情報 ENGINEERING CHANGE NOTICE

関連図面 : ---RELATED DRAWINGS

設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE 〈DETAILS〉

機種: CD-200, CD-200BT, CD-200IL CD-200SB

2019/08/20

変更番号 : EA5984 E.C.N.No (ステータス : Fixed STATUS 設変会議日 : DATE) タイトル : TITLE : (ねじ共通化)ねじ種類統一化

			(700450801A CHASSIS SEC (1) E CHANGE) DESCRIPTION	r, DM CD-20	取付位置 INST.	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION		QUANTITY	取付位置 INST. POINT	 明細番号 ITEM	#1 CMP	#2 2ND		#4 PART
1- 1- 1- 1-	1 2 3	B00197808A B00197808A B00199708A B00199708A	SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G SCREW, BPB 3*8 FZB G SCREW, BPB 3*8 FZB G O00	4. 000 4. 000 2. 000 1. 2. 000 1. 000	ANALOG PIO GND-WIRE	B00198306A B00198306A B00199708A B00198306A	SCREW, BPS 3*6FZC G SCREW, BPS 3*6FZC G SCREW, BPB 3*8 FZB G SCREW, BPS 3*6FZC G	0001 0001 0001 0001	4. 000 4. 000 2. 000 2. 000 1. 000 1. 000 1. 000 1. 000	ANALOG PIO PHONE_PANEL GND-WIRE	0120 0135 0391 0455	D* D* D* D*	3 3 3 3	3 -	1 1 5 1
2- 2- 2- 2-	1 2 3	親品目 : YMATERIAL (MATERIAL (MA	CO0450804A CHASSIS SEC (2) CHANGE) DESCRIPTION SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G SCREW, BPB 3*8 FZB G SCREW, BPB 3*8 FZB G 000	QUANTITY 4.000 1.4.000 2.000 1.000 1.000	取付位置 INST.	新品目(AFTER COMPONENT) + B00198306A B00198306A B00199708A B00198306A	CHANGE) DESCRIPTION SCREW, BPS 3*6FZC G SCREW, BPS 3*6FZC G SCREW, BPB 3*8 FZB G SCREW, BPS 3*6FZC G	0001 0001 0001 0001	QUANTITY 4.000 4.000 2.000 2.000 1.000 1.000 1.000 1.000	取付位置 INST. POINT ANALOG PIO PHONE_PANEL GND-WIRE	明細番号 1TEM 0120 0135 0391 0455	#1 CMP D* D* D*	#2 2ND 3 3 3	INS 3 3	#4 PART 1 1 5
3- 3- 3- 3-	1 2 3	親品目 : YMATERIAL :	CHASSIS SEC CHANGE) DESCRIPTION SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G SCREW, BPB 3*8 FZB G SCREW, BPB 3*8 FZB G	QUANTITY 4. 000 1. 4. 000 2. 000 1. 2. 000 1. 000 1. 000	取付位置 INST.	新品目(AFTER COMPONENT B00198306A B00198306A B00199708A B00198306A	CHANGE) DESCRIPTION SCREW, BPS 3*6FZC G SCREW, BPS 3*8 FZB G SCREW, BPS 3*6FZC G	0001 0001 0001 0001	QUANTITY 4.000 4.000 2.000 2.000 1.000 1.000 1.000 1.000	取付位置 INST. POINT ANALOG PIO PHONE_PANEL GND-WIRE	明細番号 + 1TEM 0120 0135 0391 0455	#1 CMP D* D* D*	#2 2ND 3 3 3	INS 3 3	#4 PART 1 1 5

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設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE 〈DETAILS〉

: CD-200, CD-200BT, CD-200IL

PRODUCTS CD-200SB

変更番号 E. C. N. № 設変会議日 : 2019/08/20 : EA5984 DATE

(ステータス : Fixed : (ねじ共通化)ねじ種類統一化 タイトル STATUS TITLE

親品目 : Y00450850A CHASSIS SECT, EURY CD200 G MATERIAL (4) 取付位置 取付位置 新品目(AFTER CHANGE) 明細番号 #1 #2 #3 #4 旧品目(BEFORE CHANGE) INST. INST. ÍŤEM COMPONENT DESCRIPTION QUANTITY POINT COMPONENT DESCRIPTION QUANTITY POINT CMP 2ND INS PART 3 4- 1 B00197808A SCREW, PPSU 3*8 FZC G 4,000 B00198306A SCREW, BPS 3*6FZC G 4,000 0120 D* 3 1 0001 4.000 ANALOG 0001 4.000 ANALOG 2 B00197808A SCREW, PPSU 3*8 FZC G 2,000 B00198306A 2,000 0135 3 SCREW, BPS 3*6FZC G D* 3 1 2.000 2.000 0001 PI0 0001 PI0 3 B00199708A SCREW, BPB 3*8 FZB G 1,000 B00199708A SCREW, BPB 3*8 FZB G 0391 3 1,000 D* 5 0001 PHONE PANEL 1,000 4 B00199708A SCREW, BPB 3*8 FZB G 1.000 B00198306A SCREW, BPS 3*6FZC G 1,000 0455 D* 3 3 - 1 0001 1.000 GND-WIRE 0001 1.000 GND-WIRE Y00450854A 親品目 : CHASSIS SECT, CHI CD-200 G MATERIAL 5) 取付位置 取付位置 明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PAI 旧品目(BEFORE CHANGE) 新品目(AFTER CHANGE) INST. INST. QUANTITY POINT DESCRIPTION DESCRIPTION QUANTITY POINT CMP 2ND INS PART COMPONENT COMPONENT 1 B00197808A SCREW, PPSU 3*8 FZC G 4.000 B00198306A SCREW, BPS 3*6FZC G 4.000 0120 3 3 1 0001 4.000 ANALOG 0001 4.000 ANALOG 2 B00197808A SCREW, PPSU 3*8 FZC G 2,000 B00198306A SCREW, BPS 3*6FZC G 2,000 0135 3 3 1 D* 2.000 2.000 PIO 0001 PIO 3 B00199708A SCREW, BPB 3*8 FZB G SCREW, BPB 3*8 FZB G 0391 3 5 1.000 B00199708A 1.000 D* 0001 PHONE PANEL 1.000 3 B00198306A SCREW, BPS 3*6FZC G 0455 3 4 B00199708A SCREW, BPB 3*8 FZB G 1,000 1,000 D* - 1 0001 1.000 GND-WIRE 0001 1.000 GND-WIRE 親品目: Y00450856A CHASSIS SECT, TM CD-200 G MATERIAL (6) 取付位置 取付位置 旧品目(BEFORE CHANGE) INST. 新品目(AFTER CHANGE) INST. 明細番号 #1 #2 #3 #4 COMPONENT DESCRIPTION QUANTITY POINT COMPONENT DESCRIPTION QUANTITY POINT ÍŤËM CMP 2ND INS PART B00198306A 1 B00197808A SCREW, PPSU 3*8 FZC G SCREW, BPS 3*6FZC G 0120 3 3 1 4.000 4.000 4.000 4.000 0001 ANALOG 0001 **ANALOG** 2 B00197808A SCREW, PPSU 3*8 FZC G 2,000 B00198306A SCREW, BPS 3*6FZC G 2,000 0135 3 3 - 1 2.000 0001 2.000 PIO 0001 PIO 1.000 0391 3 B00199708A SCREW, BPB 3*8 FZB G B00199708A SCREW, BPB 3*8 FZB G 1.000 D* 3 5 0001 1.000 PHONE PANEL B00198306A 0455 3 3 4 B00199708A SCREW, BPB 3*8 FZB G 1.000 SCREW, BPS 3*6FZC G 1.000 D* 1 0001 1.000 GND-WIRE 0001 GND-WIRE 1.000

設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE 〈DETAILS〉

機種: CD-200, CD-200BT, CD-200IL CD-200SB

2019/08/20

変更番号 : EA5984 E.C.N.No (ステータス : Fixed STATUS 設変会議日 : DATE) タイトル : TITLE : (ねじ共通化)ねじ種類統一化

MATERIAL (旧品目(BEFORE C			取付位置 INST.	新品目(AFTER (COMPONENT	CHANGE) DESCRIPTION		QUANTITY	取付位置 INST. POINT	り 明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
7- 2 B00197808A 7- 3 B00199708A	SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G O001 SCREW, BPB 3*8 FZB G SCREW, BPB 3*8 FZB G 0001	4. 000 4. 000 2. 000 2. 000 1. 000 1. 000	ANALOG PIO GND-WIRE	B00198306A B00198306A B00199708A B00198306A	SCREW, BPS 3*6FZC G SCREW, BPS 3*6FZC G SCREW, BPB 3*8 FZB G SCREW, BPS 3*6FZC G	0001 0001 0001 0001	4. 000 4. 000 2. 000 2. 000 1. 000 1. 000 1. 000	ANALOG PIO PHONE_PANEL GND-WIRE	0120 0135 0391 0455	D* D* D* D* D*	3 3 3 3	3 3 - 3	1 1 5 1
MATERIAL (日品目 (BEFORE COMPONENT B00197808A B00197808A B 3 B00199708A B 3 B00199708A	HANGE) DESCRIPTION SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G O001 SCREW, BPB 3*8 FZB G SCREW, BPB 3*8 FZB G	QUANTITY 4.000 4.000 2.000 2.000 1.000	取付位置 INST. POINT ANALOG PIO	新品目(AFTER COMPONENT B00198306A B00198306A B00199708A B00198306A	CHANGE) DESCRIPTION SCREW, BPS 3*6FZC G SCREW, BPS 3*8 FZB G SCREW, BPS 3*6FZC G	0001 0001 0001	4. 000 4. 000 2. 000 2. 000 1. 000 1. 000 1. 000	ANALOG PIO PHONE_PANEL	明細番号 1TEM 0120 0135 0391 0455	#1 CMP D* D* D*	#2 2ND 3 3 3	#3 INS 3 3 -	#4 PART 1 1 5
MATERIAL (旧品目(BEFORE C COMPONENT COMPONENT	•		取付位置 INST.	新品目(AFTER COMPONENT B00198306A B00198306A B00198306A B00198306A B00198306A	CHANGE) DESCRIPTION SCREW, BPS 3*6FZC G	0001 0001 0001 0001 0001	1. 000 QUANTITY 4. 000 4. 000 2. 000 1. 000 2. 000 2. 000 1. 000 1. 000 1. 000 1. 000	取付位置 INST. POINT ANALOG PIO GND-WIRE USB_CHASSIS GND	明細番号 1TEM 0140 0170 0570 0580 0620	#1 CMP D* D* D* D* D*	#2 2ND 3 3 3 3	#3 INS 3 3 3 3	#4 PART 1 1 1 1 1

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設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE 〈DETAILS〉

機種: CD-200, CD-200BT, CD-200IL CD-200SB

変更番号 : EA5984 E.C.N.No (ステータス : Fixed STATUS

設変会議日 : DATE) タイトル : TITLE 2019/08/20 : (ねじ共通化)ねじ種類統一化

	700583404A CHASSIS SECT (10) E CHANGE) DESCRIPTION		取付位置 INST.	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION		QUANTITY	取付位置 INST. POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
10- 1 B00197808A 10- 2 B00197808A 10- 3 B00199708A 10- 4 B00171406A 10- 5 B00171406A	SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G SCREW, BPB 3*8 FZB G SCREW, BPA 3*6 FZB G SCREW, BPA 3*6 FZB G SCREW, BPA 3*6 FZB G 0001	2. 000 2. 000 1. 000 1. 000 2. 000 2. 000 1. 000	ANALOG PIO GND-WIRE USB_CHASSIS GND	B00198306A B00198306A B00198306A B00198306A B00198306A	SCREW, BPS 3*6FZC G	0001 0001 0001 0001 0001	4. 000 4. 000 2. 000 2. 000 1. 000 1. 000 2. 000 2. 000 1. 000	ANALOG PIO GND-WIRE USB_CHASSIS GND	0140 0170 0570 0580 0620	D* D* D* D* D* D*	3 3 3 3 3	3	1 1 1 1 1
	CO0583440A CHASSIS SECT (11) E CHANGE) DESCRIPTION SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G O001 SCREW, BPB 3*8 FZB G SCREW, BPA 3*6 FZB G SCREW, BPA 3*6 FZB G O001 O001	QUANTITY 4. 000 4. 000 2. 000 2. 000 1. 000 1. 000 2. 000 1. 000 1. 000 1. 000	取付位置 INST.	新品目(AFTER COMPONENT B00198306A B00198306A B00198306A B00198306A B00198306A	CHANGE) DESCRIPTION SCREW, BPS 3*6FZC G	0001 0001 0001 0001	QUANTITY 4. 000 4. 000 2. 000 2. 000 1. 000 1. 000 2. 000 1. 000 1. 000 1. 000	取付位置 INST. POINT ANALOG PIO GND-WIRE USB_CHASSIS GND	明細番号 1TEM 0140 0170 0570 0580 0620	#1 CMP D* D* D* D*	#2 2ND 3 3 3 3 3	3 3 3 3	#4 PART 1 1 1 1
親品目: MATERIAL III	700583450A CHASSIS SECT (12) 3 CHANGE) DESCRIPTION SCREW, PPSU 3*8 FZC G SCREW, PPSU 3*8 FZC G SCREW, BPB 3*8 FZB G 0001	4. 000 4. 000 2. 000 2. 000 1. 000	取付位置 INST.	新品目 (AFTER COMPONENT + B00198306A B00198306A B00198306A	CHANGE) DESCRIPTION SCREW, BPS 3*6FZC G SCREW, BPS 3*6FZC G SCREW, BPS 3*6FZC G	0001 0001 0001	4. 000 4. 000 2. 000 2. 000 1. 000 1. 000	取付位置 INST. POINT ANALOG PIO GND-WIRE	明細番号 TTEM 0140 0170 0570	#1 CMP D* D* D*	#2 2ND 3 3	INS 3	#4 PART 1 1

REPORT-ID: ZSOPRO20D

設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE 〈DETAILS〉

機種: CD-200, CD-200BT, CD-200IL PRODUCTS CD-200SB 設変会議日: DATE 2019/08/20

変更番号 : EA5984 E. C. N. № (ステータス : Fixed STATUS タイトル TITLE : (ねじ共通化)ねじ種類統一化

0001 2.000 1.000 0001 1.000 SCREW, BPS 3*6FZC G 0001 2. 000 2. 000 12- 4 B00171406A SCREW, BPA 3*6 FZB G B00198306A 0580 D* 3 3 1 USB_CHASSIS USB_CHASSIS SCREW, BPA 3*6 FZB G 12- 5 B00171406A B00198306A SCREW, BPS 3*6FZC G 0620 D* 3 3 1

1. 000 1. 000 GND 0001 GND

親品目: Y00583454A MATERIAL: (13) CHASSIS SECT, CHI CD200SBG

	MAIERIAL (13)	Hy A	付位置				1	取付位置					
	旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY PO	VST.	新品目(AFTER C COMPONENT	HANGE) DESCRIPTION		QUANTITY	INST.	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
13-	1 B00197808A	SCREW, PPSU 3*8 FZC G 0001	4. 000 4. 000 A	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	ANALOG	0140	D*	3	3	1
13-	2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2.000	PI0	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	PIO	0170	D*	3	3	1
13-	3 B00199708A	SCREW, BPB 3*8 FZB G 0001	1.000	GND-WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND-WIRE	0570	D*	3	3	1
13-	4 B00171406A	SCREW, BPA 3*6 FZB G 0001	2. 000 2. 000 U	JSB CHASSIS	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	USB CHASSIS	0580	D*	3	3	1
13-	5 B00171406A	SCREW, BPA 3*6 FZB G 0001	1.000	- GND	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND	0620	D*	3	3	1

親品目: Y00583456A MATERIAL: (14) CHASSIS SECT, TM CD200SB G

	MATERIAL (14)	取合金				1	九八分里	1				
	旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	取付位置 INST. QUANTITY POINT	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION		QUANTITY	权付位置 INST. POINT	明細番号	#1 CMP	#2 2ND	#3 INS	#4 PART
14-	1 B00197808A	SCREW, PPSU 3*8 FZC G	4. 000 4. 000 ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4.000 4.000	ANALOG	0140	D*	3	3	1
14-	2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2. 000 ANALOG 2. 000 2. 000 PIO	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000 2. 000	PIO	0170	D*	3	3	1
14-	3 B00199708A	SCREW, BPB 3*8 FZB G 0001	1.000 1.000 GND-WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND-WIRE	0570	D*	3	3	1
14-	4 B00171406A	SCREW, BPA 3*6 FZB G 0001	2. 000 2. 000 USB CHASSIS	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	USB CHASSIS	0580	D*	3	3	1
14-	5 B00171406A	SCREW, BPA 3*6 FZB G 0001	1. 000 1. 000 GND	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND	0620	D*	3	3	1

設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE 〈DETAILS〉

機種: CD-200, CD-200BT, CD-200IL CD-200SB

2019/08/20

変更番号 : EA5984 E.C.N.No (ステータス : Fixed STATUS 設変会議日 : DATE) タイトル : TITLE : (ねじ共通化)ねじ種類統一化

		0583493A CHASSIS SECT,												
	旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目(AFTER (COMPONENT	CHANGE) DESCRIPTION		QUANTITY	取付位置 INST. POINT	明細番号 ITEM				#4 PART
15-	1 B00197808A	SCREW, PPSU 3*8 FZC G 0001	4. 000 4. 000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	ANALOG	0140	 D*	3	3	1
15-	2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2. 000 2. 000	PIO	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	PIO	0170	D*	3	3	1
15-	3 B00199708A	SCREW, BPB 3*8 FZB G 0001	1. 000 1. 000	GND-WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND-WIRE	0570	D*	3	3	1
15-	4 B00171406A	SCREW, BPA 3*6 FZB G 0001	2. 000 2. 000	USB CHASSIS	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	USB_CHASSIS	0580	D*	3	3	1
15-	5 B00171406A	SCREW, BPA 3*6 FZB G 0001	1. 000 1. 000	GND	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND	0620	D*	3	3	1
		0625100A CHASSIS SECT, 16)		G 取付位置					取付位置					
	旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY	INST.	新品目(AFTER (COMPONENT	CHANGE) DESCRIPTION		QUANTITY	INST.	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
16-	1 B00197808A	SCREW, PPSU 3*8 FZC G 0001	4.000 4.000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	ANALOG	0140	D*	3	3	1
16-	2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2. 000 2. 000	PIO	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	PIO	0160	D*	3	3	1
16-	3 B00199708A	SCREW, BPB 3*8 FZB G 0001	1. 000 1. 000	GND_WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND_WIRE	0460	D*	3	3	1
		0625110A CHASSIS SECT,												
	旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目(AFTER (COMPONENT	CHANGE) DESCRIPTION		QUANTITY	取付位置 INST. POINT	明細番号 ITEM		#2 2ND	#3 INS	#4 PART
17-	1 B00197808A	SCREW, PPSU 3*8 FZC G 0001	4. 000 4. 000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	ANALOG	0140	D*	3	3	1
17-	2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2. 000 2. 000 2. 000	PIO	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000 2. 000	PIO	0160	D*	3	3	1
17-	3 B00199708A	SCREW, BPB 3*8 FZB G 0001	1. 000 1. 000	GND_WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND_WIRE	0460	D*	3	3	1

REPORT-ID: ZSOPRO20D

設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE 〈DETAILS〉

設変会議日 : DATE) タイトル : TITLE 機種: CD-200, CD-200BT, CD-200IL CD-200SB 2019/08/20

変更番号 : EA5984 E. C. N. № (ステータス : Fixed STATUS

: (ねじ共通化)ねじ種類統一化

親品目 MATERIAL	:	Y00648300A (18)	CHASSIS	SECT, CD-200iL
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MAIERIAL (10)	取付位置					取付位置	ſ				
旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY POINT	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION		QUANTITY	INST.	明細番号 ITEM	#1 CMP		#3 INS	#4 PART
18- 1 B00197808A	SCREW, PPSU 3*8 FZC G 0001	4. 000 4. 000 ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	ANALOG	0140	D*	3	3	1
18- 2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2. 000 2. 000 2. 000 PIO	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	PIO	0160	D*	3	3	1
18- 3 B00198608A	SCREW, BPS 3*8FZB G 0001	3. 000 3. 000 BRKT_TRAY	B00198306A	SCREW, BPS 3*6FZC G	0001	3. 000 3. 000	BRKT_TRAY	0210	D*	3	3	1
18- 4 B00199708A	SCREW, BPB 3*8 FZB G 0001	2. 000 2. 000 PNL-BK_PH	B00199408A	SCREW, BPB 3*8FZC G	0001	2. 000 2. 000	PNL-BK PH	0740	D*	3	3	1
18- 5 B00199708A	SCREW, BPB 3*8 FZB G 0001	1. 000 1. 000 PHONE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	PHONE	0815	D*	3	3	1
18- 6 B00197808A	SCREW, PPSU 3*8 FZC G 0001	4. 000 4. 000 PCBTRANS	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	PCBTRANS	0860	D*	3	3	1
18- 7 B00198608A	SCREW, BPS 3*8FZB G 0001	1.000 1.000 GND-WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND-WIRE	0925	D*	3	3	1

親品目: Y00648310A MATERIAL: (19) CHASSIS SECT, EXTC CD-200i

MATERIAL	(19)		取付位置				-	取付位置	1				
旧品目(BEFORE COMPONENT	C CHANGE) DESCRIPTION	QUANTITY	INST.	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION		QUANTITY	INST.	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
19- 1 B00197808A	SCREW, PPSU 3*8 FZC G	4. 000 4. 000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	ANALOG	0140	D*	3	3	1
19- 2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2. 000 2. 000	PIO	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	PIO	0160	D*	3	3	1
19- 3 B00198608A	SCREW, BPS 3*8FZB G 0001	3.000	BRKT TRAY	B00198306A	SCREW, BPS 3*6FZC G	0001	3. 000 3. 000	BRKT TRAY	0210	D*	3	3	1
19- 4 B00199708A	SCREW, BPB 3*8 FZB G 0001	2.000	PNL-BK PH	B00199408A	SCREW, BPB 3*8FZC G	0001	2. 000 2. 000	PNL-BK PH	0740	D*	3	3	1
19- 5 B00199708A	SCREW, BPB 3*8 FZB G 0001	1. 000 1. 000	PHONE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	PHONE	0815	D*	3	3	1
19- 6 B00197808A	SCREW, PPSU 3*8 FZC G 0001		PCBTRANS	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	PCBTRANS	0860	D*	_	3	1
19- 7 B00198608A	SCREW, BPS 3*8FZB G 0001	1. 000 1. 000	GND-WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND-WIRE	0925	D*	3	3	1

設計変更情報 詳細情報 ENGINEERING CHANGE NOTICE <DETAILS>

機種 : CD-200, CD-200BT, CD-200IL PRODUCTS CD-200SB

2019/08/20

設変会議日 : DATE) タイトル : TITLE 変更番号 : EA5984 E. C. N. № (ステータス : Fixed STATUS : (ねじ共通化)ねじ種類統一化

親品目: Y00648354A MATERIAL: (20) CHASSIS SECT, CHI CD200iLG

旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目(AFTER (COMPONENT	CHANGE) DESCRIPTION		QUANTITY	取付位置 INST. POINT	明細番号 ITEM	#1 CMP		#3 INS	#4 PART
20- 1 B00197808A	SCREW, PPSU 3*8 FZC G	4. 000 4. 000	ANALOG	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	ANALOG	0140	D*	3	3	1
20- 2 B00197808A	SCREW, PPSU 3*8 FZC G 0001	2. 000 2. 000	PIO	B00198306A	SCREW, BPS 3*6FZC G	0001	2. 000 2. 000	PIO	0160	D*	3	3	1
20- 3 B00198608A	SCREW, BPS 3*8FZB G 0001	3. 000 3. 000	BRKT TRAY	B00198306A	SCREW, BPS 3*6FZC G	0001	3. 000 3. 000	BRKT_TRAY	0210	D*	3	3	1
20- 4 B00199706A	SCREW, BPB 3*6FZB G 0001	2. 000 2. 000	PNL-BK PH	B00199408A	SCREW, BPB 3*8FZC G	0001	2. 000 2. 000	PNL-BK PH	0740	D*	3	3	1
20- 5 B00199708A	SCREW, BPB 3*8 FZB G 0001	1. 000 1. 000	PHONE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	PHONE	0815	D*	3	3	1
20- 6 B00197808A	SCREW, PPSU 3*8 FZC G 0001	4. 000 4. 000	PCBTRANS	B00198306A	SCREW, BPS 3*6FZC G	0001	4. 000 4. 000	PCBTRANS	0860	D*	3	3	1
20- 7 B00198608A	SCREW, BPS 3*8FZB G 0001	1. 000 1. 000	GND_WIRE	B00198306A	SCREW, BPS 3*6FZC G	0001	1. 000 1. 000	GND_WIRE	0925	D*	3	3	1

#1 CMP : 互換性 COMPATIBILITY	#2 2ND : セカンド区分 2ND VENDER 1 有り EXIST	#3 INS: 手配指示 INSTRUCTION #4 PART:	旧部品処理 TREATMENT OF STOCK
1ST A 有 COMPATIBLE	1 有り EXIST	1 既出荷品 SHIPPED PRODUCTS	1 転用 CONVERSION
BYTE B \rightarrow	2 優先 PREFERENTIAL	2 仕掛品 WIP(WORK IN PROCESS)	2 廃棄 DISPOSAL
C ←	3 無し NOT EXIST	3 在庫部品 STOCK	3 追加工 REPROCESSING
D 無 NOT COMPATIBLE	• · · · · · · · · · · · · · · · · · · ·	4 外注仕掛品 WIP IN SUPPLIER	4 消化 CONSUMPTION
		5 新規発注 NEW ORDER	5 無し NOT NECESSARY
		9 未定 NOT DECIDED	9 未定 NOT DECIDED

2ND 1-9 SIMULTANEOUS CHANGE BYTE * NO SIMULTANEOUS CHANGE