

設計変更情報
ENGINEERING CHANGE NOTICE

機種 : MM-4D SERIES, VS-R264, VS-
PRODUCTS
変更番号 : EA6230
E. C. N. No
(ステータス : Fixed)
STATUS

タイトル : ブラケットSINGLE及RACK塗装変更

TITLE
同期設変 : - - -
SIMULTANEOUS E. C. N.
関連設変 : - - -
RELATED E. C. N.

設変記事 : ブラケットSINGLE及RACK塗装変更

CONTENTS [変更内容]
下記、2部品の業者転注(双宝→明琦)にあたり、
塗装を「油性塗料」から「粉体塗装」へ変更します。
BRACKET, SINGLE MOUNT G (M04003100A)
BRACKET, RACK MOUNT G (M04003200A)
変更後品番REV. は、2部品ともに、-00B とします。
[実施] 自然切替
[変更理由] 業者転注の為
[環境data] 要

译: 部品生産業者変更: 由 双宝 变为 明琦
涂装由 喷油 变为 喷粉
部品品与版本由00A变为00B

旧品消化

関連図面 : M04003200, M04003100
RELATED DRAWINGS

設変会議日 : 2020/06/23
DATE

担当 : 3620 sato taku
PERSON IN CHARGE

依頼元 : 開発1部機構開発課
REQUESTING SECTION

設変会議 : 要 To be held
E. C. MTG.

P P 番号 : - - -
P. P. NO.
技術連絡書No : - - -
ENG. INFO. NO.

実施 : To be enforced
ENFORCEMENT

変更理由(主) : PROCUREMENT
REASON (MAIN)
変更理由(従) :
REASON (SUB)

安全規格 : NOT required
SAFETY STD

進行状況 : To be coordinated
COORD. TO MERCHANT

機番管理 : NOT required
CONTROL LEVEL

客先承認 : NOT required
CUSTOMER'S APPRV
S マニュアル訂正 : NOT required
CHG. IN SERV. MANUAL
取説訂正 : NOT required
CHG. IN USR. MANUAL
カタログ訂正 : NOT required
CHG. IN BROCHURE
作業標準訂正 : NOT required
CHG. IN MFTR. MANUAL
技術情報発行 : NOT required
ENGINEERING INFO.

コスト変動 : No change
COST

単位コスト :
UNIT COST
金型改造費 :
COST FOR DIE

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>機種 : MM-4D SERIES, VS-R264, VS-R265
PRODUCTS変更番号 : EA6230
E. C. N. No.
(ステータス : Fixed)
STATUS設変会議日 : 2020/06/23
DATE
タイトル : ブラケットSINGLE及RACK塗装変更
TITLE

親品目 : Y00844000A ACCESS SECT, ALL MM4D X G MATERIAL (1)													
旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT	新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	明細番号					
COMPONENT	DESCRIPTION			COMPONENT	DESCRIPTION			ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART	
1- 1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0010	D*	3	5	4	
1- 2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0030	D*	3	5	4	
親品目 : Y00844054A ACCESS SECT, CHI MM4D X G MATERIAL (2)													
旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT	新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	明細番号					
COMPONENT	DESCRIPTION			COMPONENT	DESCRIPTION			ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART	
2- 1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0010	D*	3	5	4	
2- 2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0030	D*	3	5	4	
親品目 : Y00844100A ACCESS SECT, ALL MM4D E G MATERIAL (3)													
旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT	新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	明細番号					
COMPONENT	DESCRIPTION			COMPONENT	DESCRIPTION			ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART	
3- 1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0010	D*	3	5	4	
3- 2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0030	D*	3	5	4	
親品目 : Y00844200A ACCESS SECT, ALL ML4D X G MATERIAL (4)													
旧品目 (BEFORE CHANGE)		QUANTITY	取付位置 INST. POINT	新品目 (AFTER CHANGE)		QUANTITY	取付位置 INST. POINT	明細番号					
COMPONENT	DESCRIPTION			COMPONENT	DESCRIPTION			ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART	
4- 1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0010	D*	3	5	4	
4- 2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000	M04003100B	BRACKET, SINGLE MOUNT G	1.000		0030	D*	3	5	4	

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>機種 : MM-4D SERIES, VS-R264, VS-R265
PRODUCTS変更番号 : EA6230
E. C. N. No
(ステータス : Fixed)
STATUS設変会議日 : 2020/06/23
DATE
タイトル : ブラケットSINGLE及RACK塗装変更
TITLE

親品目 : Y00844254A ACCESS SECT, CHI ML4D X G MATERIAL (5)																			
		旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		新品目 (AFTER CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		明細番号 ITEM		#1 CMP	#2 2ND	#3 INS	#4 PART
5-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0010	D*	3	5	4	
5-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0030	D*	3	5	4	
親品目 : Y00844300A ACCESS SECT, ALL ML4D E G MATERIAL (6)																			
		旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		新品目 (AFTER CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		明細番号 ITEM		#1 CMP	#2 2ND	#3 INS	#4 PART
6-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0010	D*	3	5	4	
6-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0030	D*	3	5	4	
親品目 : Y00844354A ACCESS SECT, CHI ML4D E G MATERIAL (7)																			
		旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		新品目 (AFTER CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		明細番号 ITEM		#1 CMP	#2 2ND	#3 INS	#4 PART
7-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0010	D*	3	5	4	
7-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0030	D*	3	5	4	
親品目 : Y00844400A ACCESS SECT, ALL MM2D X G MATERIAL (8)																			
		旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		新品目 (AFTER CHANGE) COMPONENT DESCRIPTION		QUANTITY	取付位置 INST. POINT	+		明細番号 ITEM		#1 CMP	#2 2ND	#3 INS	#4 PART
8-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0010	D*	3	5	4	
8-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000				M04003100B	BRACKET, SINGLE MOUNT G	1.000				0030	D*	3	5	4	

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>機種 : MM-4D SERIES, VS-R264, VS-R265
PRODUCTS変更番号 : EA6230
E. C. N. No.
(ステータス : Fixed)
STATUS設変会議日 : 2020/06/23
DATE
タイトル : ブラケットSINGLE及RACK塗装変更
TITLE

親品目 : Y00844454A ACCESS SECT, CHI MM2D X G MATERIAL (9)																		
		旧品目 (BEFORE CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+			新品目 (AFTER CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+					
9-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0010	D*	3	5	4
9-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0030	D*	3	5	4
親品目 : Y00844500A ACCESS SECT, ALL MM2D E G MATERIAL (10)																		
		旧品目 (BEFORE CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+			新品目 (AFTER CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+					
10-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0010	D*	3	5	4
10-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0030	D*	3	5	4
親品目 : Y00844554A ACCESS SECT, CHI MM2D E G MATERIAL (11)																		
		旧品目 (BEFORE CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+			新品目 (AFTER CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+					
11-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0010	D*	3	5	4
11-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0030	D*	3	5	4
親品目 : Y00844600A ACCESS SECT, ALL AE4D G MATERIAL (12)																		
		旧品目 (BEFORE CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+			新品目 (AFTER CHANGE) COMPONENT	CHANGE) DESCRIPTION	QUANTITY	取付位置 INST. POINT	+					
12-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0010	D*	3	5	4
12-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000					M04003100B	BRACKET, SINGLE MOUNT G	1.000			0030	D*	3	5	4

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>機種 : MM-4D SERIES, VS-R264, VS-R265
PRODUCTS変更番号 : EA6230
E. C. N. No
(ステータス : Fixed
STATUS設変会議日 : 2020/06/23
DATE
タイトル : ブラケットSINGLE及RACK塗装変更
TITLE

親品目 : Y00844654A ACCESS SECT, CHI AE4D G MATERIAL (13)																
旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	新品目 (AFTER CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART						
13-	1	M04003100A	& BRACKET, SINGLE MOUNT G	1.000		+	M04003100B	BRACKET, SINGLE MOUNT G	1.000		+	0010	D*	3	5	4
13-	2	M04003100A	& BRACKET, SINGLE MOUNT G	1.000			M04003100B	BRACKET, SINGLE MOUNT G	1.000			0030	D*	3	5	4
親品目 : Y00868000A COMPLETION, AK-RS1 MATERIAL (14)																
旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	新品目 (AFTER CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART						
14-	1	M04003200A	& BRACKET, RACK MOUNT G	1.000		+	M04003200B	BRACKET, RACK MOUNT G	1.000		+	0010	D*	3	5	4
親品目 : Y00875900A ACCESS SECT, VS-R264 MATERIAL (15)																
旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	新品目 (AFTER CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART						
15-	1	M04003100A	& BRACKET, SINGLE MOUNT G	2.000		+	M04003100B	BRACKET, SINGLE MOUNT G	2.000		+	0010	D*	3	5	4
親品目 : Y00876600A ACCESS SECT, VS-R265 MATERIAL (16)																
旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	新品目 (AFTER CHANGE) COMPONENT DESCRIPTION QUANTITY				取付位置 INST. POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART						
16-	1	M04003100A	& BRACKET, SINGLE MOUNT G	2.000		+	M04003100B	BRACKET, SINGLE MOUNT G	2.000		+	0010	D*	3	5	4

#1 CMP : 互換性 COMPATIBILITY	#2 2ND : セカンダリ区分 2ND VENDER	#3 INS : 手配指示 INSTRUCTION	#4 PART: 旧部品処理 TREATMENT OF STOCK
1ST A 有 COMPATIBLE	1 有り EXIST	1 既出荷品 SHIPPED PRODUCTS	1 転用 CONVERSION
BYTE B →	2 優先 PREFERENTIAL	2 仕掛品 WIP (WORK IN PROCESS)	2 廃棄 DISPOSAL
C ←	3 無し NOT EXIST	3 在庫部品 STOCK	3 追加工 REPROCESSING
D 無 NOT COMPATIBLE		4 外注仕掛品 WIP IN SUPPLIER	4 消化 CONSUMPTION
		5 新規発注 NEW ORDER	5 無し NOT NECESSARY
		9 未定 NOT DECIDED	9 未定 NOT DECIDED
2ND 1-9 SIMULTANEOUS CHANGE			
BYTE * NO SIMULTANEOUS CHANGE			