

設計変更情報 ENGINEERING CHANGE NOTICE

機種 : 202MK7, ETC.
PRODUCTS

変更番号 : EA6560
E. C. N. No
(ステータス : Fixed)
STATUS

タイトル : SWITORONIC製電源SWITCHの変更

TITLE
同期設定 : ---
SIMULTANEOUS E. C. N.
関連設定 : ---
RELATED E. C. N.

設変記事 : SWITORONIC製電源SWITCHの変更
CONTENTS

安全規格認証切れに伴い、電源SWITCHをSWITORONIC製からRONG FENG製へ変更します。

[現行品]
E0244270 SW. POWER PS168L-P-M-G (SWITORONIC製)

[変更品]
E0243180 SW, SS-160-7-I (RONG FENG製)

[対象機種]
①DA-3000, SD-500HR, TA-1VP
②AD, 850, CD-A580, 202MK7, W-1200

※変更品はねじ固定部にTAP加工が無い為、②の機種に対しては、ねじと併用するNUTを追加します。

[②追加部品]
3B0013100A NUT, M3 G 数量:2

①次回生産より切替
②現行部品消化後に切替

[旧部品処置]
AD-850, CD-A580, 202MK7, W-1200で消化

[環境登録]
登録済み

充長
課部
本田谷
松鴉細

課程部
技術管理
技術管
産産開
生開

者者者
頼図認
依檢承

SWITORONIC製電源SWITCH変更, BOM修正。

DA-3000, SD-500HR, TA-1VP机种下批次开始实施。
AD-850, CD-A580, 202MK7, W-1200机种旧品消化后再新品切替实施。

設変会議日 : 2021/06/15
DATE

担当 : 1720 michiko sato
PERSON IN CHARGE

依頼元 REQUESTING SECTION : 生産技術課

設変会議 : 要 To be held
E. C. MTG.

P P 番号 : - - -
P. P. NO.
技術連絡書№ : - - -
ENG. INFO. NO.

実施 : To be enforced
ENFORCEMENT

変更理由(主) : SAFETY STD
REASON(MAIN)
変更理由(従) :
REASON(SUB)

安全規格 : NOT required
SAFETY STD

進行状況 : To be coordinated
COORD. TO MERCHANT

機番管理 CONTROL LEVEL : NOT required

| | | |
|----------------------|---|--------------|
| 客先承認 | : | NOT required |
| CUSTOMER'S APPRV | : | |
| S マニュアル訂正 | : | NOT required |
| CHG. IN SERV. MANUAL | : | |
| 取説訂正 | : | NOT required |
| CHG. IN USR. MANUAL | : | |
| カタログ訂正 | : | NOT required |
| CHG. IN BROCHURE | : | |
| 作業標準訂正 | : | NOT required |
| CHG. IN MFTR. MANUAL | : | |
| 技術情報発行 | : | NOT required |
| ENGINEERING INFO. | : | |

コスト変動 : No change
COST

単位コスト :
UNIT COST
金型改造費 :
COST FOR DIE

設計変更情報
ENGINEERING CHANGE NOTICE

関連図面 : - - -
RELATED DRAWINGS

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : 202MK7, AD-850, CD-A580
PRODUCTS DA-3000, SD-500HR, TA-1VP
W-1200

変更番号 : EA6560
E. C. N. No
(ステータス : Fixed)
STATUS

設変会議日 : 2021/06/15
DATE
タイトル : SWITORONIC製電源SWITCHの変更
TITLE

| | | | | | | | | | |
|--|----------|------------------------|-------------|-------|-----------------------|----------------|-------|-------------|----------|
| 親品目 : EZ5416902B PCBA, T-MAIN TA1VP G MATERIAL (1) | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | 取付位置 | | 新品目 (AFTER CHANGE) | | | 取付位置 | |
| COMPONENT DESCRIPTION | | | INST. POINT | | COMPONENT DESCRIPTION | | | INST. POINT | |
| QUANTITY | | | | | QUANTITY | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| 1- 1 | E0244270 | SW, POWER PS168L-P-M-G | 1.000 | | E0243180 | SW, SS-160-7-I | 1.000 | | |
| | | 0001 | 1.000 | SW1 | | 0001 | 1.000 | SW1 | |
| | | | | | | | | | |
| 親品目 : EZ5481702B PCBA, T-INLET DA-3K G MATERIAL (2) | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | 取付位置 | | 新品目 (AFTER CHANGE) | | | 取付位置 | |
| COMPONENT DESCRIPTION | | | INST. POINT | | COMPONENT DESCRIPTION | | | INST. POINT | |
| QUANTITY | | | | | QUANTITY | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| 2- 1 | E0244270 | SW, POWER PS168L-P-M-G | 1.000 | | E0243180 | SW, SS-160-7-I | 1.000 | | |
| | | 0001 | 1.000 | S801 | | 0001 | 1.000 | S801 | |
| | | | | | | | | | |
| 親品目 : EZ5572502A PCBA, T-PWR-SW AD-850 G MATERIAL (3) | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | 取付位置 | | 新品目 (AFTER CHANGE) | | | 取付位置 | |
| COMPONENT DESCRIPTION | | | INST. POINT | | COMPONENT DESCRIPTION | | | INST. POINT | |
| QUANTITY | | | | | QUANTITY | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| 3- 1 | E0244270 | SW, POWER PS168L-P-M-G | 1.000 | | E0243180 | SW, SS-160-7-I | 1.000 | | |
| | | 0001 | 1.000 | SW551 | | 0001 | 1.000 | SW551 | |
| | | | | | | | | | |
| 親品目 : EZ5589902A PCB ASSY, T-PWR-SW 202MK7G MATERIAL (4) | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | 取付位置 | | 新品目 (AFTER CHANGE) | | | 取付位置 | |
| COMPONENT DESCRIPTION | | | INST. POINT | | COMPONENT DESCRIPTION | | | INST. POINT | |
| QUANTITY | | | | | QUANTITY | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| 4- 1 | E0244270 | SW, POWER PS168L-P-M-G | 1.000 | | E0243180 | SW, SS-160-7-I | 1.000 | | |
| | | 0001 | 1.000 | S401 | | 0001 | 1.000 | S401 | |
| | | | | | | | | | |
| 親品目 : Y00797001A CHASSIS SECT, AD-850-S DM MATERIAL (5) | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | 取付位置 | | 新品目 (AFTER CHANGE) | | | 取付位置 | |
| COMPONENT DESCRIPTION | | | INST. POINT | | COMPONENT DESCRIPTION | | | INST. POINT | |
| QUANTITY | | | | | QUANTITY | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| 5- 1 | | | | | 3B0013100A | NUT M3 G | 2.000 | | |
| | | | | | | | 0001 | 2.000 | BRKT PSW |

| | | | | |
|------|-----|-----|-----|------|
| 明細番号 | #1 | #2 | #3 | #4 |
| ITEM | CMP | 2ND | INS | PART |

| | | | | |
|------|-----|-----|-----|------|
| 明細番号 | #1 | #2 | #3 | #4 |
| ITEM | CMP | 2ND | INS | PART |

| | | | | |
|------|-----|-----|-----|------|
| 明細番号 | #1 | #2 | #3 | #4 |
| ITEM | CMP | 2ND | INS | PART |

| | | | | |
|------|-----|-----|-----|------|
| 明細番号 | #1 | #2 | #3 | #4 |
| ITEM | CMP | 2ND | INS | PART |

| | | | | |
|------|-----|-----|-----|------|
| 明細番号 | #1 | #2 | #3 | #4 |
| ITEM | CMP | 2ND | INS | PART |

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : 202MK7, AD-850, CD-A580
PRODUCTS DA-3000, SD-500HR, TA-1VP
W-1200

変更番号 : EA6560
E. C. N. No
(ステータス : Fixed)
STATUS

設変会議日 : 2021/06/15
DATE
タイトル : SWITORONIC製電源SWITCHの変更
TITLE

| | | | | | | | | | | | |
|--|---|--|--|-------------|-----------------------|----------|--|--|-------------|------|----|
| 親品目 : Y00797004A CHASSIS SECT, AD-850-B KOR MATERIAL (6) | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | | 取付位置 | 新品目 (AFTER CHANGE) | | | | 取付位置 | 明細番号 | |
| COMPONENT DESCRIPTION | | | | INST. POINT | COMPONENT DESCRIPTION | | | | INST. POINT | ITEM | #1 |
| QUANTITY | | | | | QUANTITY | | | | | CMP | #2 |
| | | | | | | | | | | 2ND | #3 |
| | | | | | | | | | | INS | #4 |
| | | | | | | | | | | PART | |
| + | | | | | + | | | | | | |
| 6- | 1 | | | | 3B0013100A | NUT M3 G | | | 2.000 | 0055 | D* |
| | | | | | | | | | 2.000 | | 3 |
| | | | | | | | | | BRKT PSW | | 5 |
| | | | | | | | | | | | 5 |
| 親品目 : Y00797020A CHASSIS SECT, AD-850-B T/C MATERIAL (7) | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | | 取付位置 | 新品目 (AFTER CHANGE) | | | | 取付位置 | 明細番号 | |
| COMPONENT DESCRIPTION | | | | INST. POINT | COMPONENT DESCRIPTION | | | | INST. POINT | ITEM | #1 |
| QUANTITY | | | | | QUANTITY | | | | | CMP | #2 |
| | | | | | | | | | | 2ND | #3 |
| | | | | | | | | | | INS | #4 |
| | | | | | | | | | | PART | |
| + | | | | | + | | | | | | |
| 7- | 1 | | | | 3B0013100A | NUT M3 G | | | 2.000 | 0055 | D* |
| | | | | | | | | | 2.000 | | 3 |
| | | | | | | | | | BRKT PSW | | 5 |
| | | | | | | | | | | | 5 |
| 親品目 : Y00797050A CHASSIS SECT, AD-850-B EUR MATERIAL (8) | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | | 取付位置 | 新品目 (AFTER CHANGE) | | | | 取付位置 | 明細番号 | |
| COMPONENT DESCRIPTION | | | | INST. POINT | COMPONENT DESCRIPTION | | | | INST. POINT | ITEM | #1 |
| QUANTITY | | | | | QUANTITY | | | | | CMP | #2 |
| | | | | | | | | | | 2ND | #3 |
| | | | | | | | | | | INS | #4 |
| | | | | | | | | | | PART | |
| + | | | | | + | | | | | | |
| 8- | 1 | | | | 3B0013100A | NUT M3 G | | | 2.000 | 0055 | D* |
| | | | | | | | | | 2.000 | | 3 |
| | | | | | | | | | BRKT PSW | | 5 |
| | | | | | | | | | | | 5 |
| 親品目 : Y00797801A CHASSIS SECT, DM CD-A580 MATERIAL (9) | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | | 取付位置 | 新品目 (AFTER CHANGE) | | | | 取付位置 | 明細番号 | |
| COMPONENT DESCRIPTION | | | | INST. POINT | COMPONENT DESCRIPTION | | | | INST. POINT | ITEM | #1 |
| QUANTITY | | | | | QUANTITY | | | | | CMP | #2 |
| | | | | | | | | | | 2ND | #3 |
| | | | | | | | | | | INS | #4 |
| | | | | | | | | | | PART | |
| + | | | | | + | | | | | | |
| 9- | 1 | | | | 3B0013100A | NUT M3 G | | | 2.000 | 0055 | D* |
| | | | | | | | | | 2.000 | | 3 |
| | | | | | | | | | BRKT PSW | | 5 |
| | | | | | | | | | | | 5 |
| 親品目 : Y00797820A CHASSIS SECT, T/C CD-A580 MATERIAL (10) | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | | 取付位置 | 新品目 (AFTER CHANGE) | | | | 取付位置 | 明細番号 | |
| COMPONENT DESCRIPTION | | | | INST. POINT | COMPONENT DESCRIPTION | | | | INST. POINT | ITEM | #1 |
| QUANTITY | | | | | QUANTITY | | | | | CMP | #2 |
| | | | | | | | | | | 2ND | #3 |
| | | | | | | | | | | INS | #4 |
| | | | | | | | | | | PART | |
| + | | | | | + | | | | | | |
| 10- | 1 | | | | 3B0013100A | NUT M3 G | | | 2.000 | 0055 | D* |
| | | | | | | | | | 2.000 | | 3 |
| | | | | | | | | | BRKT PSW | | 5 |
| | | | | | | | | | | | 5 |

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : 202MK7, AD-850, CD-A580
PRODUCTS DA-3000, SD-500HR, TA-1VP
W-1200

変更番号 : EA6560
E. C. N. No
(ステータス : Fixed)
STATUS

設変会議日 : 2021/06/15
DATE
タイトル : SWITORONIC製電源SWITCHの変更
TITLE

| | | | | | | | | | | | | | | | |
|--|--|--|--|------------------------|---|------------|----------|------|------------------------|---|------|----|---|---|---|
| 親品目 : Y00797850A CHASSIS SECT, EUR CD-A580 MATERIAL (11) | | | | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 新品目 (AFTER CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART | | | | | |
| QUANTITY | | | | | QUANTITY | | | | | | | | | | |
| 11- 1 | | | | | + | 3B0013100A | NUT M3 G | 0001 | 2.000 2.000 | BRKT PSW | 0055 | D* | 3 | 5 | 5 |
| 親品目 : Y00830001A CHASSIS SECT, 202MK7 JPN MATERIAL (12) | | | | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 新品目 (AFTER CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART | | | | | |
| QUANTITY | | | | | QUANTITY | | | | | | | | | | |
| 12- 1 | | | | | + | 3B0013100A | NUT M3 G | 0001 | 2.000 2.000 | BRKT PSW | 0175 | D* | 3 | 5 | 5 |
| 親品目 : Y00830050A CHASSIS SECT, 202MK7 EUR MATERIAL (13) | | | | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 新品目 (AFTER CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART | | | | | |
| QUANTITY | | | | | QUANTITY | | | | | | | | | | |
| 13- 1 | | | | | + | 3B0013100A | NUT M3 G | 0001 | 2.000 2.000 | BRKT PSW | 0175 | D* | 3 | 5 | 5 |
| 親品目 : Y00830093A CHASSIS SECT, 202MK7 EXTC MATERIAL (14) | | | | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 新品目 (AFTER CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART | | | | | |
| QUANTITY | | | | | QUANTITY | | | | | | | | | | |
| 14- 1 | | | | | + | 3B0013100A | NUT M3 G | 0001 | 2.000 2.000 | BRKT PSW | 0175 | D* | 3 | 5 | 5 |
| 親品目 : Y00831301A CHASSIS SECT, W1200 JPN G MATERIAL (15) | | | | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 新品目 (AFTER CHANGE) COMPONENT DESCRIPTION | | | | 取付位置 INST. POINT | 明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART | | | | | |
| QUANTITY | | | | | QUANTITY | | | | | | | | | | |
| 15- 1 | | | | | + | 3B0013100A | NUT M3 G | 0001 | 2.000 2.000 | BRKT PSW | 0175 | D* | 3 | 5 | 5 |

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : 202MK7, AD-850, CD-A580
PRODUCTS DA-3000, SD-500HR, TA-1VP
W-1200

変更番号 : EA6560
E. C. N. No
(ステータス : Fixed)
STATUS

設変会議日 : 2021/06/15
DATE
タイトル : SWITORONIC製電源SWITCHの変更
TITLE

| | | | | | | | | | | | | |
|---|-------------|----------|-------------|--------------------|-------------|----------|-------------|------|--------|--------|--------|---------|
| 親品目 : Y00831350A CHASSIS SECT, W1200 EUR G MATERIAL (16) | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | 取付位置 | | 新品目 (AFTER CHANGE) | | 取付位置 | | 明細番号 | | | | |
| COMPONENT | DESCRIPTION | QUANTITY | INST. POINT | COMPONENT | DESCRIPTION | QUANTITY | INST. POINT | ITEM | #1 CMP | #2 2ND | #3 INS | #4 PART |
| + | | | | + | | | | | | | | |
| 16- 1 | | | | 3B0013100A | NUT M3 G | 0001 | 2.000 | 0175 | D* | 3 | 5 | 5 |
| | | | | | | | | | | | | |
| 親品目 : Y00831393A CHASSIS SECT, W1200 EXTC G MATERIAL (17) | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | 取付位置 | | 新品目 (AFTER CHANGE) | | 取付位置 | | 明細番号 | | | | |
| COMPONENT | DESCRIPTION | QUANTITY | INST. POINT | COMPONENT | DESCRIPTION | QUANTITY | INST. POINT | ITEM | #1 CMP | #2 2ND | #3 INS | #4 PART |
| + | | | | + | | | | | | | | |
| 17- 1 | | | | 3B0013100A | NUT M3 G | 0001 | 2.000 | 0175 | D* | 3 | 5 | 5 |
| | | | | | | | | | | | | |

| | | | | | | | | | | | | | | | |
|-------------------------------|--|--|--|----------------------------|--|--|--|----------------------------|--|--|--|-----------------------------------|--|--|--|
| #1 CMP : 互換性 COMPATIBILITY | | | | #2 2ND : セカンド区分 2ND VENDER | | | | #3 INS : 手配指示 INSTRUCTION | | | | #4 PART: 旧部品処理 TREATMENT OF STOCK | | | |
| 1ST A 有 COMPATIBLE | | | | 1 有り EXIST | | | | 1 既出荷品 SHIPPED PRODUCTS | | | | 1 転用 CONVERSION | | | |
| BYTE B → | | | | 2 優先 PREFERENTIAL | | | | 2 仕掛品 WIP(WORK IN PROCESS) | | | | 2 廃棄 DISPOSAL | | | |
| C ← | | | | 3 無し NOT EXIST | | | | 3 在庫部品 STOCK | | | | 3 追加工 REPROCESSING | | | |
| D 無 NOT COMPATIBLE | | | | | | | | 4 外注仕掛品 WIP IN SUPPLIER | | | | 4 消化 CONSUMPTION | | | |
| | | | | | | | | 5 新規発注 NEW ORDER | | | | 5 無し NOT NECESSARY | | | |
| | | | | | | | | 9 未定 NOT DECIDED | | | | 9 未定 NOT DECIDED | | | |
| 2ND 1-9 SIMULTANEOUS CHANGE | | | | | | | | | | | | | | | |
| BYTE * NO SIMULTANEOUS CHANGE | | | | | | | | | | | | | | | |