REPORT-ID: ZSOPRO20D

設計変更情報 ENGINEERING CHANGE NOTICE

機種: MM-4D SERIES, VS-R264, VS-PRODUCTS

変更番号 : EA6230 E. C. N. № (ステータス : Fixed STATUS

タイトル : ブラケットSINGLE及RACK塗装変更 TITLE 同期設変 : ---

門別及 SIMULTANEOUS E. C. N. 関連設変 : ---RELATED E. C. N.

設変記事: ブラケットSINGLE及RACK塗装変更

「変更内容」
下記、2部品の業者転注(双宝→明琦)にあたり、 塗装を『油性塗料』から『粉体塗装』へ変更します。 BRACKET, SINGLE MOUNT G (M04003100A) BRACKET, RACK MOUNT G (M04003200A) 変更後品番REV. は、2部品ともに、-00B とします。 「実施」自然切替 で更理由」業者転注の為 環境data」要

译: 部品生产业者变更: 由 双宝 变为 明琦 涂装由 喷油 变为 喷粉 部品品与版本由00A变为00B

旧品消化

関連図面 RELATED DRAWINGS : M04003200, M04003100

設変会議日 : 2020/06/23

担当 PERSON IN CHARGE : 3620 sato taku PAGE:

依頼元 : 開発1部機構開発課 REQUESTING SECTION

設変会議 E.C.MTG. : 要 To be held

PP番号

P. P. NO. 技術連絡書№ ENG. INFO. NO.

実施 ENFORCEMENT : To be enforced

: PROCUREMENT

変更理由(主) REASON(MAIN) 変更理由(従) REASON(SUB)

安全規格 SAFETY STD : NOT required

: To be coordinated

進行状況 COORD. TO MERCHANT

機番管理 CONTROL LEVEL : NOT required

客先承認 : NOT required CUSTOMER"S APPRV S マニュアル訂正 : NOT required CHG. IN SERV. MANUAL 取説訂正 : NOT required CHG. IN USR. MANUAL カタログ訂正 : NOT required CHG. IN BROCHURE 作業標準訂正 : NOT required CHG. IN MFTR. MANUAL 技術情報発行 : NOT required ENGINEERING INFO.

コスト変動 COST : No change

単位コスト UNIT COST 金型改造費

COST FOR DIE

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親品目: Y00844000A ACCESS SECT, ALL MM4D X G MATERIAL (1) 取付 IF品目(BEFORE CHANGE) QUANTITY POINT PO	Γ. 新品目(AFTER CHANGE)	取付位置 INST. QUANTITY POINT 1. 000 1. 000	+ <u>ÍTEM</u> + 0010	#1 # CMP 2 D* 3 D* 3	 3 5	NS PART 4
親品目: Y00844054A ACCESS SECT, CHI MM4D X G MATERIAL (2) 日品目(BEFORE CHANGE)	Γ. 新品目(AFTER CHANGE)	取付位置 INST. QUANTITY POINT 1.000 1.000	+	#1 # CMP 2 D* 3 D* 3		3 #4 NS PART - 4 4
親品目: Y00844100A ACCESS SECT, ALL MM4D E G MATERIAL: (3) 日品目(BEFORE CHANGE) INST OF A COMPONENT DESCRIPTION QUANTITY POINT OF A COMPONENT OF A COMPONENT OF A COMPONENT DESCRIPTION OF A COMPONENT OF	Γ. 新品目(AFTER CHANGE)	取付位置 INST. QUANTITY POINT 1.000 1.000	+	#1 # CMP 2 D* 3 D* 3	 3 5	3 #4 NS PART 4 4
親品目: Y00844200A ACCESS SECT, ALL ML4D X G MATERIAL (4) 取付: INST COMPONENT DESCRIPTION QUANTITY POINT QUANTITY	Γ. 新品目(AFTER CHANGE)	取付位置 INST. QUANTITY POINT 1. 000 1. 000	+	#1 # CMP 2 D* 3 D* 3	 3 5	

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	親品目 : YO MATERIAL (00844254A ACCESS SECT, 5)	CHI ML4D	X G								
		•		取付位置	l		取付位置	1				
	旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY	INST. 7 POINT	新品目(AFTER (COMPONENT	CHANGE) DESCRIPTION	INST. QUANTITY POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
5-	1 M04003100A	& BRACKET, SINGLE MOUNT G	1.000	-	M04003100B	BRACKET, SINGLE MOUNT G	1. 000	0010	_	_		1
5-	2 M04003100A	& BRACKET, SINGLE MOUNT G	1. 000		M04003100B M04003100B	BRACKET, SINGLE MOUNT G	1. 000	0010	D* D*	3 3	5	4
	親品目 : YO MATERIAL (00844300A ACCESS SECT, 6)	ALL ML4D									
	旧品目(BEFORE	•		取付位置 INST.	 新品目(AFTER (CHANCE)	取付位置 INST.	明細番号	#1	#9	#2	#4
	COMPONENT	DESCRIPTION	QUANTITY	POINT	COMPONENT	DESCRIPTION	QUANTITY POINT	ITEM	СМР	2ND	#3 INS	PART
6-	1 M04003100A	& BRACKET, SINGLE MOUNT G	1.000		M04003100B	BRACKET, SINGLE MOUNT G	1.000	0010	D* D*	3	5 5	4
6-	2 M04003100A	& BRACKET, SINGLE MOUNT G	1. 000		M04003100B	BRACKET, SINGLE MOUNT G	1. 000	0030	D*	3	5	4
	親品目 : Y0	00844354A ACCESS SECT.	CHI ML4D	E G								
	MATERIAL (7)		取付位置	I		取付位置					
	旧品目(BEFORE	CHANGE)	OUANTETE	INST.	新品目(AFTER		INST.	明細番号	#1	#2	#3 INS	#4
	COMPONENT	DESCRIPTION	QUANTITY	POINT -	COMPONENT	DESCRIPTION	QUANTITY POINT	- + <u>ITEM</u>	_	_	INS I	PART —
7- 7-	1 M04003100A 2 M04003100A	& BRACKET, SINGLE MOUNT G & BRACKET, SINGLE MOUNT G	1.000 1.000		M04003100B M04003100B	BRACKET, SINGLE MOUNT G BRACKET, SINGLE MOUNT G	1. 000 1. 000	0010 0030	D* D*	3	5	4 4
·		w billionary britishad mooning	2, 000			511101111111111111111111111111111111111	2,000					-
		00844400A ACCESS SECT, 8)	ALL MM2D	X G								
				取付位置			取付位置					
	旧品目(BEFORE COMPONENT	CHANGE) DESCRIPTION	QUANTITY	INST. POINT	新品目(AFTER (COMPONENT	CHANGE) DESCRIPTION	INST. QUANTITY POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 I	#4 PART
Ω_	1 M04003100A	& BRACKET, SINGLE MOUNT G	1.000		M04003100B	BRACKET, SINGLE MOUNT G	1.000	0010	D*	3		4
8-	2 M04003100A	& BRACKET, SINGLE MOUNT G	1.000		M04003100B M04003100B	BRACKET, SINGLE MOUNT G	1. 000	0010	D*	3		4

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		ACCESS SECT, CHI MM2D	X G									
	MATERIAL (9) 日品目(BEFORE CHANGE) COMPONENT DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION	Į QUANTITY	权付位置 INST. POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
9- 9-	1 M04003100A & BRACKET, SING 2 M04003100A & BRACKET, SING	LE MOUNT G 1.000 LE MOUNT G 1.000		M04003100B M04003100B	BRACKET, SINGLE MOUNT G BRACKET, SINGLE MOUNT G	1. 000 1. 000		0010 0030	D* D*	3	5 5	4 4
	親品目 : Y00844500A A MATERIAL (10)	ACCESS SECT, ALL MM2D		1			6+ / 1. /.\ 1001	ı				
	旧品目(BEFORE CHANGE) COMPONENT DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION	QUANTITY	权付位置 INST. POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
10- 10-	1 M04003100A & BRACKET, SING 2 M04003100A & BRACKET, SING	GLE MOUNT G 1.000 GLE MOUNT G 1.000		M04003100B M04003100B	BRACKET, SINGLE MOUNT G BRACKET, SINGLE MOUNT G	1. 000 1. 000		0010 0030	D* D*	3	5 5	4
	親品目 : Y00844554A A MATERIAL (11)	ACCESS SECT, CHI MM2D					- 111). m	ı				
	旧品目(BEFORE CHANGE) COMPONENT DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION	QUANTITY	权付位置 INST. POINT	明細番号	#1 CMP	#2 2ND	#3 INS	#4 PART
11- 11-	1 M04003100A & BRACKET, SING 2 M04003100A & BRACKET, SING	SLE MOUNT G 1.000 SLE MOUNT G 1.000		M04003100B M04003100B	BRACKET, SINGLE MOUNT G BRACKET, SINGLE MOUNT G	1.000 1.000		0010 0030	D* D*	3	5 5	4 4
	親品目 : Y00844600A A MATERIAL (12)	ACCESS SECT, ALL AE4D										
	旧品目(BEFORE CHANGE) COMPONENT DESCRIPTION	QUANTITY	取付位置 INST. POINT	新品目(AFTER COMPONENT	CHANGE) DESCRIPTION	QUANTITY	权付位置 INST. POINT	明細番号 ITEM	#1 CMP	#2 2ND	#3 INS	#4 PART
12- 12-	1 M04003100A 2 M04003100A & BRACKET, SING 8 BRACKET, SING	LE MOUNT G 1.000 LE MOUNT G 1.000		M04003100B M04003100B	BRACKET, SINGLE MOUNT G BRACKET, SINGLE MOUNT G	1. 000 1. 000		0010 0030	D* D*			4 4

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5

4

D* 3

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16- 1 M04003100A

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親品目 MATERIAL	:	Y00844654A	ACCESS	SECT, CHI	AE4D	G
MATERIAL		(-13)				

MATERIA	L (13)				
旧品目(COMPONE	BEFORE CHANGE) NT DESCRIPTION	取付位置 INST. QUANTITY POINT	新品目(AFTER CHANGE) COMPONENT DESCRIPTION	取付位置 INST. QUANTITY POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART
13- 1 M040031 13- 2 M040031			M04003100B BRACKET, SINGLE MOUNT (M04003100B BRACKET, SINGLE MOUNT (G 1. 000 G 1. 000	0010 D* 3 5 4 0030 D* 3 5 4
親品目 MATERIA	: Y00868000A COMPLETION, L (14)	AK-RS1 取付位置	T	取付位置	I
旧品目(COMPONE	BEFORE CHANGE) NT DESCRIPTION	QUANTITY POINT	新品目(AFTER CHANGE) COMPONENT DESCRIPTION	QUANTITY POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART
14- 1 M040032	00A & BRACKET, RACK MOUNT G	1. 000	M04003200B BRACKET, RACK MOUNT G	1. 000	0010 D* 3 5 4
親品目 MATERIA	: Y00875900A ACCESS SECT L (15)	, VS-R264 取付位置		取付位置	I
旧品目(COMPONE	BEFORE CHANGE) NT DESCRIPTION	以为处置 INST. QUANTITY POINT	新品目(AFTER CHANGE) COMPONENT DESCRIPTION	QUANTITY POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART
15- 1 M040031	00A & BRACKET, SINGLE MOUNT G	2. 000	MO4003100B BRACKET, SINGLE MOUNT	G 2. 000	0010 D* 3 5 4
親品目 MATERIA	: Y00876600A ACCESS SECT L (16)				
旧品目(COMPONE	BEFORE CHANGE) NT DESCRIPTION	取付位置 INST. QUANTITY POINT	新品目(AFTER CHANGE) COMPONENT DESCRIPTION	取付位置 INST. QUANTITY POINT	明細番号 #1 #2 #3 #4 ITEM CMP 2ND INS PART

#1	CMP:	互換性 COMPATIBILITY
	1ST	A 有 COMPATIBLE

M04003100B

BRACKET, SINGLE MOUNT G

2.000

0010

BYTE B → Č ← D 無 NOT COMPATIBLE #2 2ND: セカンド区分 2ND VENDER 1 有り EXIST 2 優先 PREFERENTIAL 3 無し NOT EXIST

2.000

#3 INS : 手配指示 INSTRUCTION # I 既出荷品 SHIPPED PRODUCTS 2 仕掛品 WIP(WORK IN PROCESS) 3 在庫部品 STOCK 4 外注仕掛品 WIP IN SUPPLIER 5 新規発注 NEW ORDER 9 未定 NOT DECIDED

#4 PART: 旧部品処理 TREATMENT OF STOCK
1 転用 CONVERSION
S) 2 廃棄 DISPOSAL
3 追加工 REPROCESSING
4 消化 CONSUMPTION
5 無し NOT NECESSARY
9 未定 NOT DECIDED

2ND 1-9 SIMULTANEOUS CHANGE BYTE * NO SIMULTANEOUS CHANGE

& BRACKET, SINGLE MOUNT G