

設計変更情報
ENGINEERING CHANGE NOTICE

機種 : PORTACAPTURE X8
PRODUCTS
変更番号 : COV002
E. C. N. No
(ステータス : Issued)
STATUS

タイトル : BOM修正
TITLE
同期設変 : - - -
SIMULTANEOUS E. C. N.
関連設変 : - - -
RELATED E. C. N.

設変記事 : BOM修正
CONTENTS EPPに向けて部品追加や、入れ替えが必要になりましたので、下記部品のBOM対応を行います。

◆追加
品番: M04148400A
品名: CPRSN SPRING, MIC SW COV
数量: 2

◆入れ替え
品番: M02756710A (変更前: M04057110A)
品名: SHEET, TOP MESH D14. 5T05 S (変更前: SHEET, TOP MESH D14. 4T05 S)
数量: 2

品番: B00341104A (変更前: B00345500A)
品名: SCREW, MPAR 2*4FZC G (変更前: SCREW, MPAR 1. 7*4 FZB G)
数量: 6
内訳: BR, C R-CH, LCD / 1本
PCB, AD-CH, LCD / 1本
BR, PCB-CH, LCD / 2本
PCB, MN-BR, PCB / 2本

译: BOM修正
追加部品M04148400A CPRSN SPRING, MIC SW COV 2PCS/台
変更部品
変更前: M04057110A 变更后: M02756710A
変更前: B00345500A 变更后: B00341104A

EPP开始实施

関連図面 : - - -
RELATED DRAWINGS

設変会議日 : 2020/09/30
DATE
担当 : 3620 toyono, taishi
PERSON IN CHARGE
依頼元 :
REQUESTING SECTION
設変会議 : 不要 NOT to be held
E. C. MTG.
P P 番号 : - - -
P. P. NO.
技術連絡書No : - - -
ENG. INFO. NO.
実施 : To be enforced
ENFORCEMENT
変更理由 (主) : ERROR OTHERS
REASON (MAIN)
変更理由 (従) :
REASON (SUB)
安全規格 : NOT required
SAFETY STD
進行状況 : To be coordinated
COORD. TO MERCHANT
機番管理 : NOT required
CONTROL LEVEL
客先承認 : NOT required
CUSTOMER'S APPRV
S マニュアル訂正 : NOT required
CHG. IN SERV. MANUAL
取説訂正 : NOT required
CHG. IN USR. MANUAL
カタログ訂正 : NOT required
CHG. IN BROCHURE
作業標準訂正 : NOT required
CHG. IN MFTR. MANUAL
技術情報発行 : NOT required
ENGINEERING INFO.
コスト変動 : No change
COST
単位コスト :
UNIT COST
金型改造費 :
COST FOR DIE

設計変更情報 詳細情報
ENGINEERING CHANGE NOTICE <DETAILS>

機種 : PORTACAPTURE X8
PRODUCTS

変更番号 : COV002
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| 親品目 : Y00920600A CHASSIS SECT, PORTACAP8 MATERIAL (1) | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------------------------------------------|---|-------------|----------------------|----------|-------|-----------------|--------------------|---|------------|--------------------------|-------------|-------|-----------------|------|-------|----|----|------|----|-----|-----|-----|------|
| | | 取付位置 | | | | | | | 取付位置 | | | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | | INST. | | | 新品目 (AFTER CHANGE) | | | | INST. | | | 明細番号 | | #1 | #2 | #3 | #4 | | | | |
| COMPONENT | | DESCRIPTION | | QUANTITY | | POINT | | + | COMPONENT | | DESCRIPTION | | QUANTITY | | POINT | | + | ITEM | | CMP | 2ND | INS | PART |
| 1- | 1 | B00345500A | SCREW, MPAR 1.7*4FZB | 10.000 | | | | + | B00345500A | SCREW, MPAR 1.7*4FZB | 4.000 | | | | 0510 | D* | 3 | 3 | 5 | | | | |
| | | | | 0001 | 1.000 | BR, C R-CH, LCD | | | | | 0001 | 2.000 | PCB, M R-BR, M | | | | | | | | | | |
| | | | | 0002 | 1.000 | PCB, AD-CH, LCD | | | | | 0002 | 2.000 | PCB, M L-BR, M | | | | | | | | | | |
| | | | | 0003 | 2.000 | BR, PCB-CH, LCD | | | | | | | | | | | | | | | | | |
| | | | | 0004 | 2.000 | PCB, MN-BR, PCB | | | | | | | | | | | | | | | | | |
| | | | | 0005 | 2.000 | PCB, M R-BR, M | | | | | | | | | | | | | | | | | |
| | | | | 0006 | 2.000 | PCB, M L-BR, M | | | | | | | | | | | | | | | | | |
| 1- | 2 | | | | | | | | M04148400A | CPRSN SPRING, MIC SW COV | 2.000 | | | | 0115 | D* | 3 | 5 | 5 | | | | |
| 1- | 3 | | | | | | | | B00341104A | SCREW, MPAR 2*4FZC G | 6.000 | | | | 0580 | D* | 3 | 3 | 5 | | | | |
| | | | | | | | | | | | 0001 | 1.000 | BR, C R-CH, LCD | | | | | | | | | | |
| | | | | | | | | | | | 0002 | 1.000 | PCB, AD-CH, LCD | | | | | | | | | | |
| | | | | | | | | | | | 0003 | 2.000 | BR, PCB-CH, LCD | | | | | | | | | | |
| | | | | | | | | | | | 0004 | 2.000 | PCB, MN-BR, PCB | | | | | | | | | | |

| | | | | | | | | | | | | | | | | | | | |
|-----------------------------------|-------------|----------------------------|-------------|-----------|-------------|----------------------------|--------------------|-------------|------|-----|------|-----|---|------|--|----|----|----|----|
| 親品目 : Y00920900A MIC SECT, KPPCOV | | | | | | | | | | | | | | | | | | | |
| MATERIAL (2) | | | | | | | | | | | | | | | | | | | |
| 旧品目 (BEFORE CHANGE) | | | | 取付位置 | | + | 新品目 (AFTER CHANGE) | | | | 取付位置 | | + | 明細番号 | | #1 | #2 | #3 | #4 |
| COMPONENT | DESCRIPTION | QUANTITY | INST. POINT | COMPONENT | DESCRIPTION | | QUANTITY | INST. POINT | ITEM | CMP | 2ND | INS | | PART | | | | | |
| 2- 1 | M04057110A | SHEET, TOP MESH D14.4T05 S | 2.000 | | M02756710A | SHEET, TOP MESH D14.5T05 S | 2.000 | | 0020 | D* | 3 | 5 | 5 | | | | | | |

#1 CMP : 互換性 COMPATIBILITY
1ST A 有 COMPATIBLE
BYTE B →
C ←
D 無 NOT COMPATIBLE

#2 2ND : セカンド区分 2ND VENDER
1 有り EXIST
2 優先 PREFERENTIAL
3 無し NOT EXIST

#3 INS : 手配指示 INSTRUCTION
1 既出荷品 SHIPPED PRODUCTS
2 仕掛品 WIP(WORK IN PROCESS)
3 在庫部品 STOCK
4 外注仕掛品 WIP IN SUPPLIER
5 新規発注 NEW ORDER
9 未定 NOT DECIDED

#4 PART: 旧部品処理 TREATMENT OF STOCK
1 転用 CONVERSION
2 廃棄 DISPOSAL
3 追加工 REPROCESSING
4 消化 CONSUMPTION
5 無し NOT NECESSARY
9 未定 NOT DECIDED

2ND 1-9 SIMULTANEOUS CHANGE
BYTE * NO SIMULTANEOUS CHANGE