



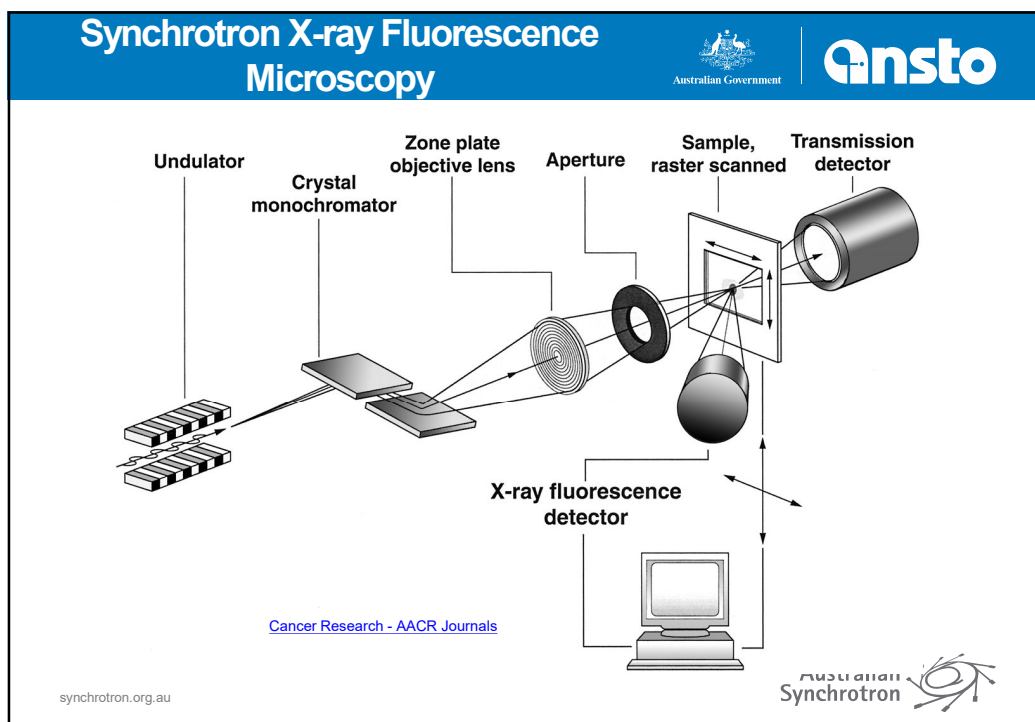
Optimised Multi-Dimensional Image Scanning With RASCAN

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Paterson, Daryl Howard, Andrew Starritt

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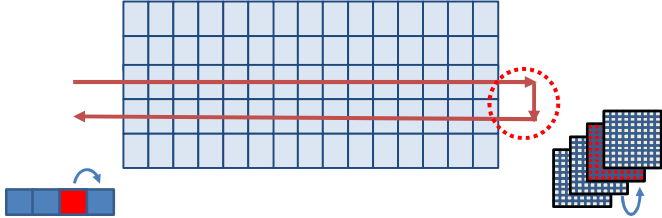
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Scanning Microscopy: Overheads

Australian Government **Ansto**



	Pixel by Pixel	Line by Line (1000 pixels)	3 rd dimension (eg: angle, energy)
Typical dwell	1 ms	1000 ms	1000 s (1000 Lines)
Motion Overhead	150 ms typical	355 ms @ XFM	2 s + 355 s

Overheads > 30%

- Detectors have become faster by 3 orders of magnitude
- Science is now limited by motion overheads

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nD Fly-scan formulation

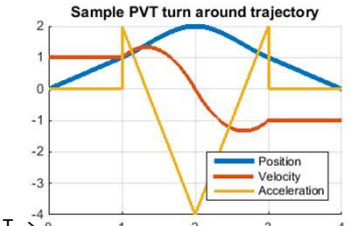
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- Common approach: Use arbitrary motion trajectories *implemented* as an array of Position-Velocity-Time (PVT) elements { Point[1..n], Velocity[1..n], Time[1..n] }

➤ **Setting PVT points is NOT trivial. User application needs to deal with kinematics.**



Sample PVT turn around trajectory





T -> 0 1 2 3 4
P -> 0 1 0 1 0
V -> 1 1 0 -1 -1

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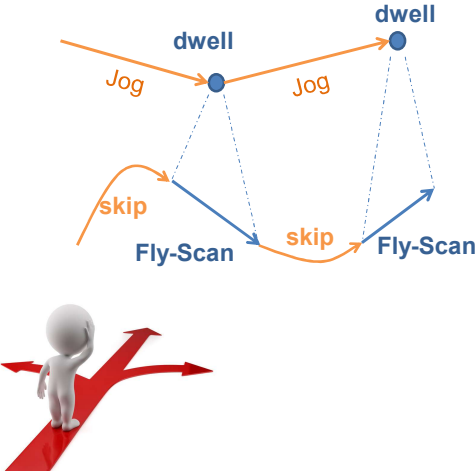
nD Fly-scan formulation





- Step-scan motion is a sequence of “Dwell at a Point” elements
 $\{ \text{Point}[1..n] \}, \text{Dwell}[1..n] = \text{DwellTime}$
- Fly-scan motion can be *formulated* as a sequence of “Scan along a Vector” elements
 $\{ \text{Vector}[1..n] \}, \text{Vel}[1..n] = \text{ScanVel}$

Science request

Overhead motion





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2D Raster Imaging

User request:
location,
dimensions, pixel
pitch and scan
velocity

Mathematical Optimization Problem

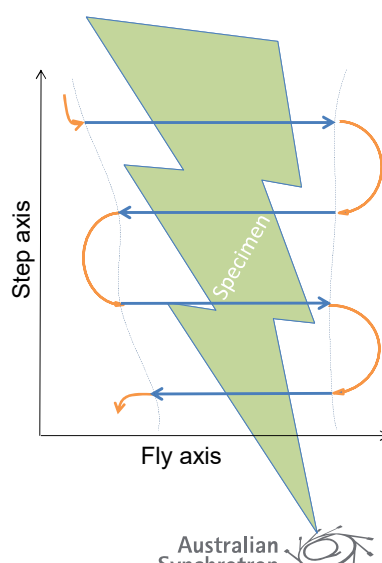
Fly-Scan paths


Mechanical/Motion limitations

Kinematic Transformation

Kinematic Limits

Skip paths





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RASCAN design

1- Design trajectory: PVT points

2- Solver/Builder: Find the PVTs such that overhead time is minimized.

Given:

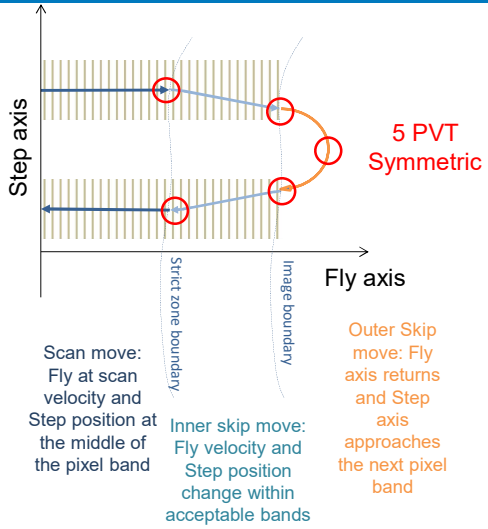
a) **Science** inputs

- **Geometry**
- **Step increment, Scan velocity**
- **Step position band, Scan velocity tolerance**

b) **Motion** limitations, represented by limits for jerk, acceleration, velocity and position

c) **Controller** limitations (e.g. min PVT time)

3- Execute Motion Program: Loop through PVT's for **n steps** and **width[1..n]**



5 PVT Symmetric

Outer Skip move: Fly axis returns and Step axis approaches the next pixel band

Inner skip move: Fly velocity and Step position change within acceptable bands

Scan move: Fly at scan velocity and Step position at the middle of the pixel band

Strict zone boundary

Image boundary

Fly axis



Step axis

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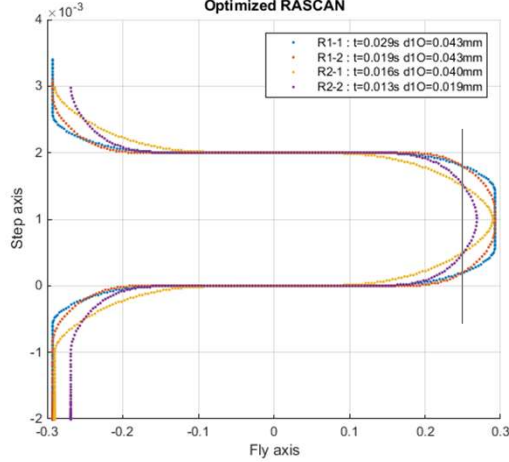
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Optimized solutions

Optimized RASCAN



Naming: Fly-Axis is 1, Step-Axis is 2
Units are mm and sec

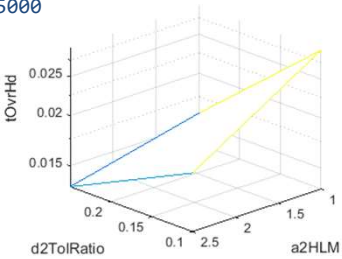
```

d2Step=0.0020
v1Scan=4
v1TolRatio=0.8000
d2TolRatio=[0.1,0.25];

a1HLM=500; pE1Res=0.0001;
pE2Res=0.00002;
a2HLM=[1,2.5];

d1Span=0.5000
d2Start=0
nLines=2

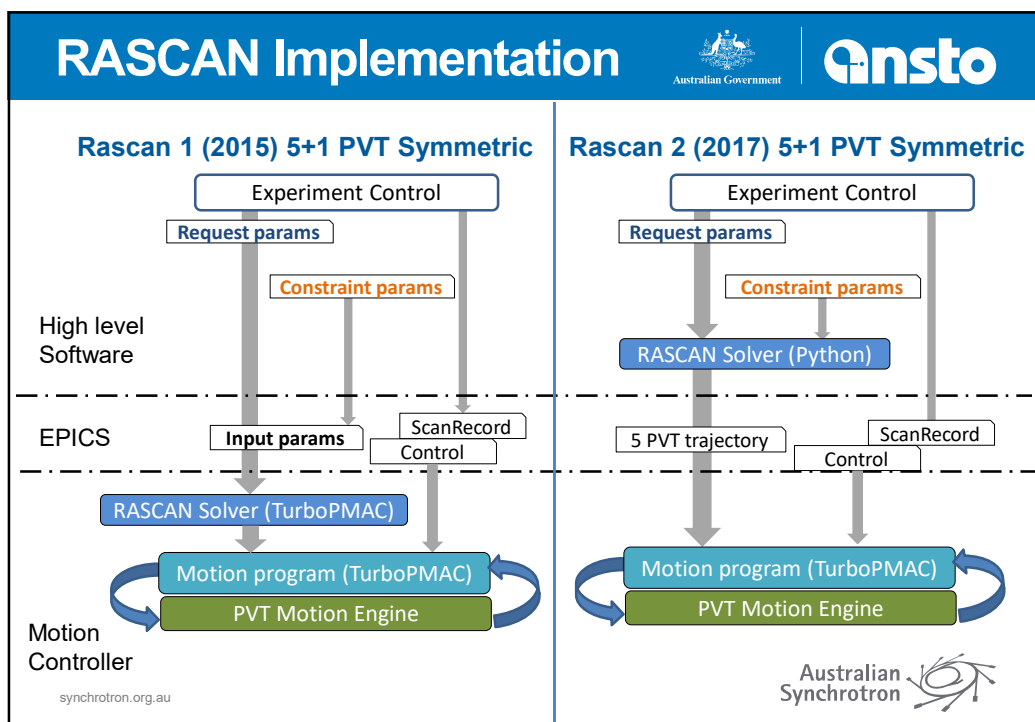
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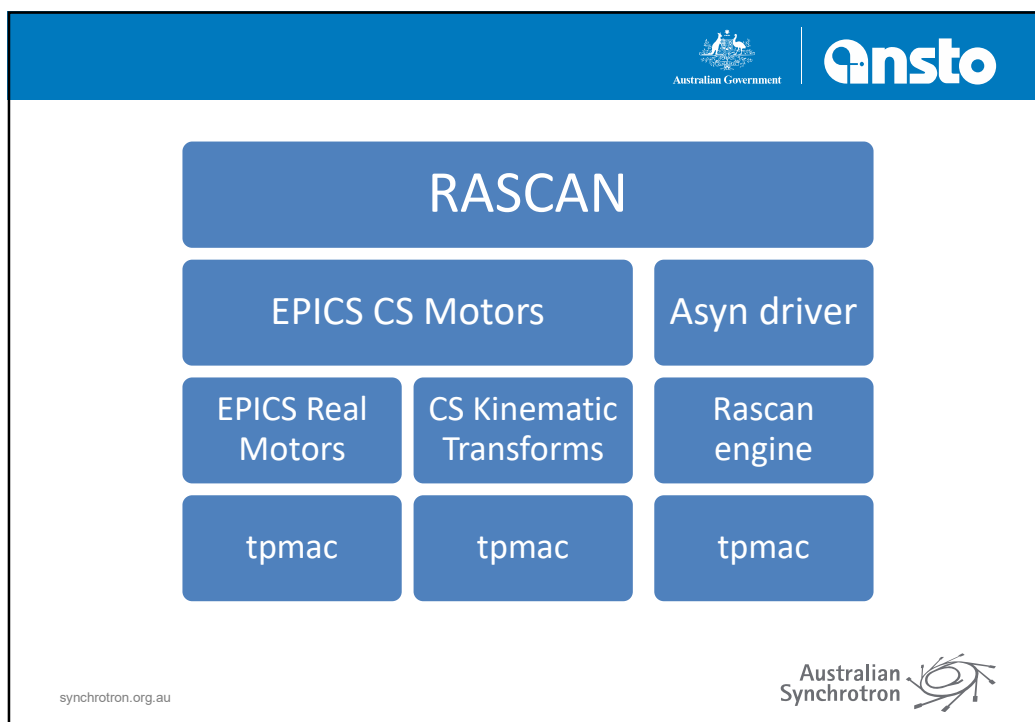
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RASCAN Motion Program

```

while (lineN < lineEnd )
    lineDir = (lineN is even? 1 else -1)


    INC PVT (tOut)      X (lineDir * d1Out): (lineDir * v1Out)  Y (d2Out):(v2In)
    INC PVT (tIn)  X (lineDir * d1In): (lineDir * v1In)  Y (d2In):(0)

    INC PVT ( tMid[ lineN ]) X (lineDir * tMid[ lineN ] * v1Scan):(lineDir * v1Scan ) Y (0):(0)

    INC PVT (tIn)  X (lineDir * d1In): (lineDir * v1Out)      Y (d2In):(v2In)
    INC PVT (tOut)  X (lineDir * d1Out): (0)                  Y (d2Out):(v2Out)

    lineN = lineN+1
    ...
endwhile



```

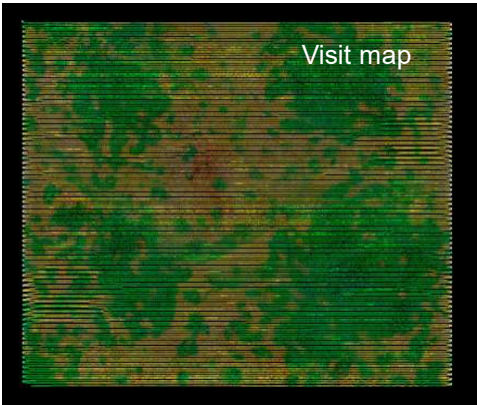


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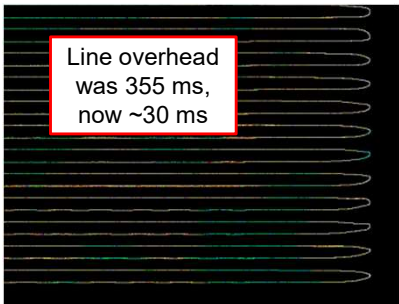
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RASCAN 1.0 results at XFM



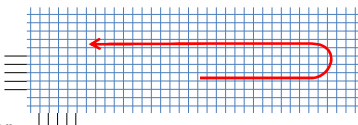
Visit map



Line overhead
was 355 ms,
now ~30 ms

0.5 mm wide, 4 mm/s, 2x2um, 250 lines

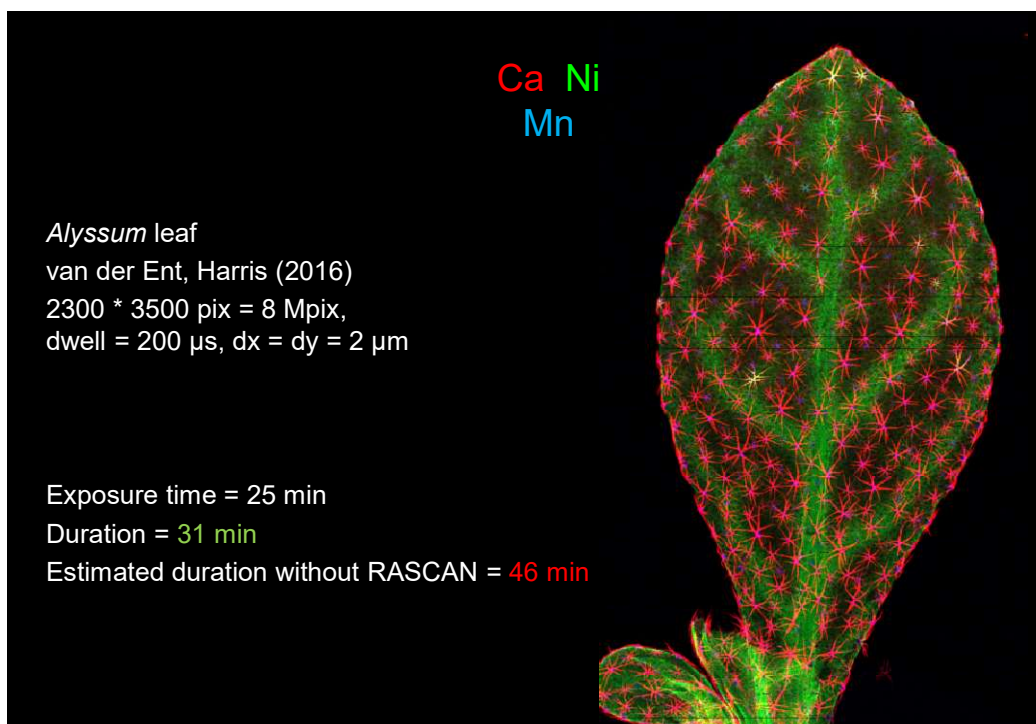
	Line by Line	Rascan
Line O/H	355 ms / line	~30 ms / line
Daily O/H	1-4 hours	10-30 min



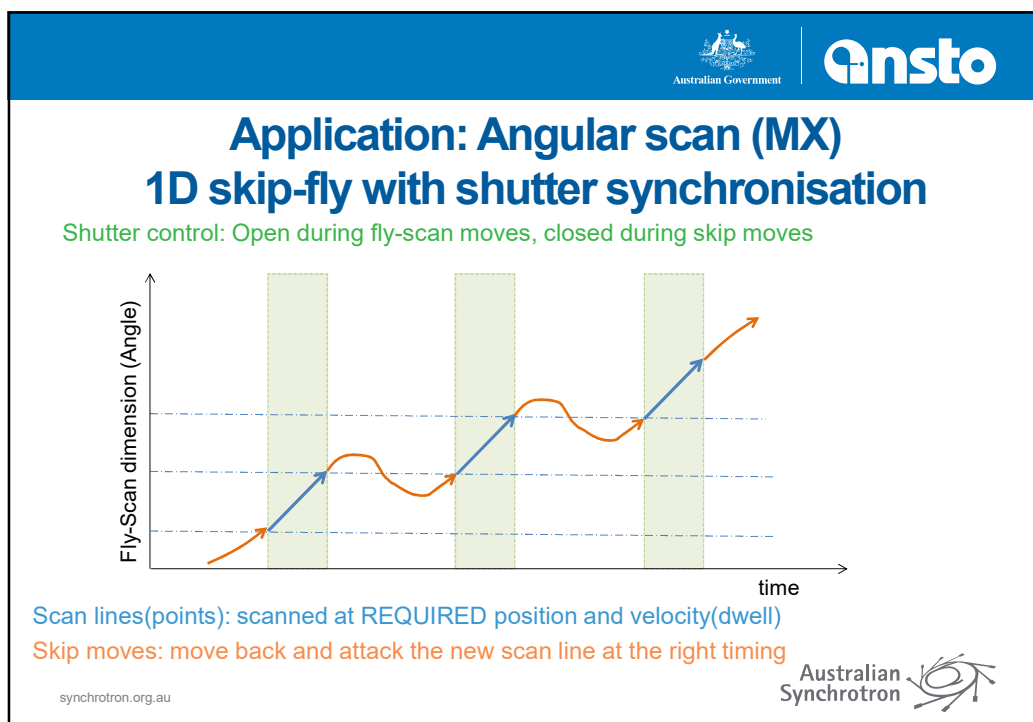
Encoder
100nm

Controller: Delta-Tau GeoBrickLV
Implementation: Nader Afshar
Stage design: Walsh, Afshar, LeGuen

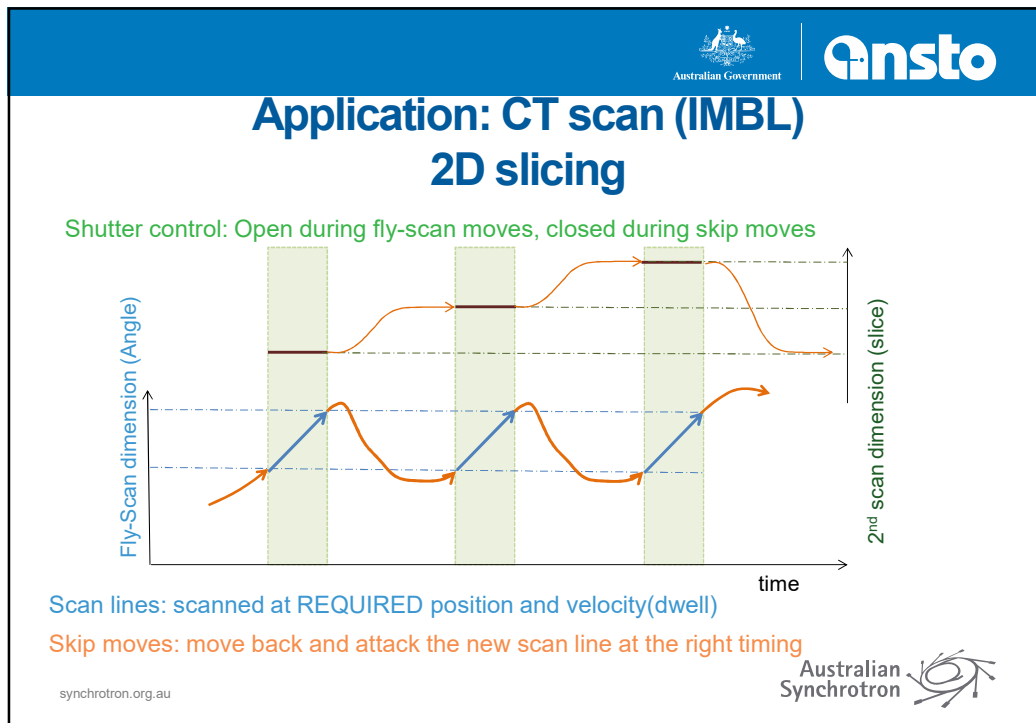
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Summary

- Separation of “**required**” and “**overhead**” components
- Effective mathematical formulation for Fly-scan optimisation problem
- Trajectory is optimized for tracking precision as well as speed
- Motion problem solved below user application level
- Implementation is robust and scalable
- Run-time control over Width, Pause/Resume, Shutter, etc.



- Asymmetric skip trajectories
- Adaptive estimation/correction of kinematic features limits



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