

Hexagon Manufacturing Intelligence
Metrology House
Halesfield 13, Telford
Tel: +44(0)870 446 2667
Fax: +44(0)870 446 2668
www.hexagonmi.com

Registration No 1523574 England

Preventative Maintenance Schedule

| I.A.W Global CMM User Manual | | Week: | | | | | | Week: | | | | | | Week: | | | | | | Week: | | | | | | | | | |
|------------------------------|------------------------------|--------|---------|-----------|----------|--------|----------|--------|--------|---------|-----------|----------|--------|----------|--------|--------|---------|-----------|----------|--------|----------|--------|--------|---------|-----------|----------|--------|----------|--------|
| | | | | | 202X | · · | | 1 | | | | 202X | | 1 | 1 | | | | 202X | | | | | | | 202X | | | |
| Frequency | Maintenance Activity | Monday | Tuesday | Wednesday | Thursday | Friday | Saturday | Sunday | Monday | Tuesday | Wednesday | Thursday | Friday | Saturday | Sunday | Monday | Tuesday | Wednesday | Thursday | Friday | Saturday | Sunday | Monday | Tuesday | Wednesday | Thursday | Friday | Saturday | Sunday |
| Daily | Full Visual Inspection | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Check Guards and Covers | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Check Pneumatic Pressure | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Check Main Air Inlet Filters | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Clean Optical Scales | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Clean Worktable | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Clean Bearing Ways | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Monthly | Check The Jogbox Cable | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Clean The CMM Frame | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Check E-Stops | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Quarterly | Check Buttons and Switches | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Check Air Pipes for Leaks | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 Monthly | Check Counterbalance Wire | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Check Reduction/Drive Belts | | | | | | | | | | | | | | | | | | | | | | | | | | | · | |

| CMM Model: | Serial Number: | |
|---------------|----------------|--|
| Asset Number: | Location: | |