



## Reading the OEM Range

In this example, the address 128 (corresponds to 80<sub>h</sub>) of the OEM range 1 is read out. The corresponding flow chart is shown in the appendix of the EnDat specifications.

### Selection of memory area

First you must select the memory area for the OEM range 1:

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		----	----	----
Encoder to send position values with additional information and selection of the memory area	MRS-Code: A9 h OEM range 1			----
Encoder to send position values with additional information and send parameters	address: 00 h			----
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			

After you have selected the mode command, the software shows the current position on the right edge of the screen.

### Acknowledgement of MRS code

This is followed by a check of whether the encoder has correctly "understood" the MRS code (requesting acknowledgment of the MRS codes). This is done over the additional information 1.

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		----	----	----
Encoder to send position values with additional information and selection of the memory area	MRS-Code: 47 h Acknowledge MRS code			30042339830
Encoder to send position values with additional information and send parameters	address: 00 h			----
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			

After you have selected the mode command, the software shows the current position on the right edge of the screen.

### Calling the additional information 1

After selection of the MRS code, additional information 1 can be called with the "Encoder to send position values with additional information" mode command.

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		47 A900 h	----	30042339804
Encoder to send position values with additional information and selection of the memory area	MRS-Code: 47 h Acknowledge MRS code			30042339830
Encoder to send position values with additional information and send parameters	address: 00 h			----
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			



Parameter information returned:

- "47" is for the MRS code for the acknowledgment of the MRS code; this is returned by the encoder as confirmation.
- "A9" is for the selected MRS code (see above); the third byte "00" has no significance.

## Selecting the address of the memory area

As next step, the encoder receives the address to be read from; in this example the address 128. The figure shows the three different ways to enter the address.

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		47 A900 h	----	30042339804
Encoder to send position values with additional information and selection of the memory area	MRS-Code: 47 h Acknowledge MRS code			30042339830
Encoder to send position values with additional information and send parameters	address: 80 h			30042339798
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			

With the "Encoder to send position values with additional information and send parameters" command, the encoder is instructed to read a word from the memory address 128 in the OEM range 1.

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		47 A900 h	----	30042339804
Encoder to send position values with additional information and selection of the memory area	MRS-Code: 47 h Acknowledge MRS code			30042339830
Encoder to send position values with additional information and send parameters	address: 80 h			30042339798
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			

## Reading the content of the memory area

The content of the memory location is not returned, however, because it claims access to the EEPROM for up to 12 ms. But because access under EnDat 2.2 must also be possible in the closed control loop, the information must be available before the EEPROM supplies it. Instead, the encoder interrogates the memory in the background and the busy bit is set. This bit can then be requested through the additional information and is then reset when the encoder has received the information from the memory. Of course, in a closed control loop this request of the busy bit is absolutely necessary. In this example, in which the mode command is entered by hand, the time intervals are naturally much larger than the 12 ms mentioned above. In this case, requesting the busy bit is useless.

The information is read through the additional information 1 "Acknowledge memory content LSB".

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		47 A900 h	----	30042339804
Encoder to send position values with additional information and selection of the memory area	MRS-Code: 45 h Acknowledge memory content LSB			30042339830
Encoder to send position values with additional information and send parameters	address: 80 h			30042339798
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			



Selecting the MRS codes and then requesting the additional information provides the following result.

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		45 8055 h	----	30042339779
Encoder to send position values with additional information and selection of the memory area	MRS-Code: 45 h Acknowledge memory content LSB			30042339770
Encoder to send position values with additional information and send parameters	address: 80 h			30042339798
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			

Parameter information returned:

- "45" stands for the MRS code for the acknowledgment of the LSB memory content; this is returned by the encoder as confirmation.
- "80" stands for the address of the memory location from which the information was read
- "55" stands for the LSB of the selected memory location

The MSB is requested in the same manner.

mode commands type 2.2	address/parameters:	additional info 1	additional info 2	position value:
Encoder to send position values with additional information		46 80AA h	----	30042339766
Encoder to send position values with additional information and selection of the memory area	MRS-Code: 46 h Acknowledge memory content MSB			30042339774
Encoder to send position values with additional information and send parameters	address: 80 h			30042339798
Encoder to send position values with additional information and receive parameters	address: 00 h parameter: 0000 h			----
Encoder to send position values with additional information and receive error reset				----
Encoder to send position values with additional information and receive test command	port address: 00 h parameter: 0000 h			----
Encoder to receive communication command	address: 00 h instruction: 0000 h			

Parameter information returned:

- "46" stands for the MRS code for the acknowledgment of the MSB memory content; this is returned by the encoder as confirmation.
- "80" stands for the address of the memory location from which the information was read
- "AA" stands for the MSB of the selected memory location

### Interrogation log

The communication was recorded on the log page:

```
"Encoder to send position values with additional information and selection of the memory area (used MRS code: 'A9 h OEM range 1 ')" transmitted!
```

```
mode command 11: "001 001"
```

```
Results:
```

```
Position value = 30042339829
```

```
additional information 1 = ----
```

```
additional information 2 = ----
```

```
Type(s) of received additional information:
```

```
additional information 1: <none>
```

```
additional information 2: <none>
```

```
Position value valid!
```

```
Currently activated type(s) of additional information:
```

```
<none>
```



"Encoder to send position values with additional information and selection of the memory area (used MRS code: '47 h Acknowledge MRS code')" transmitted!

mode command 11: "001 001"

Results:

Position value = 30042339830

additional information 1 = ----

additional information 2 = ----

Type(s) of received additional information:

additional information 1: <none>

additional information 2: <none>

Position value valid!

Currently activated type(s) of additional information:

"additional information 1"

"Encoder to send position values with additional information" transmitted!

mode command 70: "111 000"

Results:

Position value = 30042339804

additional information 1 = 47 A900 h

additional information 2 = ----

Type(s) of received additional information:

additional information 1: Acknowledgement of MRS-Code

additional information 2: <none>

Position value valid!

"Encoder to send position values with additional information and send parameters" transmitted!

mode command 44: "100 100"

Parameter at address \$80 was requested.

Results:

Position value = 30042339798

additional information 1 = 47 A900 h

additional information 2 = ----

Type(s) of received additional information:

additional information 1: Acknowledgement of MRS-Code

additional information 2: <none>

Position value valid!

"Encoder to send position values with additional information and selection of the memory area (used MRS code: '45 h Acknowledge memory content LSB')" transmitted!

mode command 11: "001 001"

Results:

Position value = 30042339770

additional information 1 = 47 A900 h

additional information 2 = ----

additional information 2 = ----

Type(s) of received additional information:

additional information 1: Acknowledgement of MRS-Code

additional information 2: <none>

Position value valid!

Currently activated type(s) of additional information:

"additional information 1"

"Encoder to send position values with additional information" transmitted!

mode command 70: "111 000"



Results:

Position value = 30042339779

additional information 1 = 45 8055 h

additional information 2 = ----

Type(s) of received additional information:

additional information 1: Memory parameter LSB

additional information 2: <none>

Position value valid!

"Encoder to send position values with additional information and selection of the memory area (used MRS code: '46 h Acknowledge memory content MSB') transmitted!"

mode command 11: "001 001"

Results:

Position value = 30042339774

additional information 1 = 45 8055 h

additional information 2 = ----

Type(s) of received additional information:

additional information 1: Memory parameter LSB

additional information 2: <none>

Position value valid!

Currently activated type(s) of additional information:

"additional information 1"

"Encoder to send position values with additional information" transmitted!

mode command 70: "111 000"

Results:

Position value = 30042339766

additional information 1 = 46 80AA h

additional information 2 = ----

Type(s) of received additional information:

additional information 1: Memory parameter MSB

additional information 2: <none>

Position value valid!

---

# HEIDENHAIN

**DR. JOHANNES HEIDENHAIN GmbH**

Dr.-Johannes-Heidenhain-Straße 5

**83301 Traunreut, Germany**

☎ +49 (8669) 31-0

FAX +49 (8669) 5061

e-mail: [info@heidenhain.de](mailto:info@heidenhain.de)

[www.heidenhain.de](http://www.heidenhain.de)