

HOAU

T-FLASH 卡座 PUSH/PUSH

Rev. A	Document No.	Page:1/4		
Written	Checked	Approved		
Jany	Jeff	Ag		

1.0: SCOPE

This specification covers the requirements for product performance and test methods of the micro SD (push to push) connector. Product shall be of the design, construction and physical dimensions specified in the applicable product drawing

2.0: Rating:

2.1 Current rating: 0.5A AC/DC Min

2.2 Rated voltage: 100V RMS

2.3 Operating Temperature: -25°C~+85°C

Storage Temperature:-40°C~+85°C (500hours)

2.4 Relative humidity: 95% Maxmum (non-condensing)

3.0: Test Condition:

3.1 Temperature range: 20°C<u>+</u>5°C **3.2** Humidity range: 25%~85%

4.0: Test Methods and Requirements:

4.1 Examination of product:

Item	Test	Test Methods	Requirement
	Description		
4.1.1	Examination	Shall be confirmed with eyes in accordance with	Outward appearance shall
	of product	each drawing.	be good without such
			injurious problem.

4.2 Electrical Performance:

Item	Test	Test Methods	Requirement		
	Description				
4.2.1	Contact	Mate card measured dry circuit, 20 m volts Max.	100 mΩ Max. Initial		
	Resistance	10mA Max	$100+/-40$ m Ω Max. Final		
4.2.2	Insulation	Apply 500V DC between adjacent pins or pin and	1000MΩ Min		
	Resistance	ground.			

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4.2.3	Dielectric Withstandin Voltage:	Apply 500V AC for 1 minute between adjace terminals and ground.	nt N	No breakdown			
4.	3 Mechanical	Performance					
Item	Test Description	Test Methods		Requireme	nt		
4.3.1	Single Contact Force	Apply axial pull out force at the speed rate of 25±3mm/minute.	С	contact: 1N/PIN Min.			
4.3.2	Insertion Force	Push the card in at the speed rate of 25±3mm/minute.	N	No damage			
4.3.3	Withdrawal Force	Drag the card out at the speed rate of 25±3mm/minute.	1	.96N Min			
4.3.4	Durability	Insertion and extraction are repeated 10,000 cycles with the card at the speed rate of 400-6 cycles/hour.		Appearance no damage. After test contact resistance 100+/-40 mΩ Max.			
4.3.5 Vibration		Mate card and subject to the following vibrate conditions, for a period of 2 hours in each of mutually perpendicular axes, passing DC 1m. during the test. Amplitude: 1.52mm p-p or 19.6m/s2 (2G) Frequency: 10-55-10Hz Shall traversed in 1 minute.	3 A	Appearance no da After test contact resistance 100+/-40 mΩ M Discontinuity 0.1microsec.Ma	IAX.		

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4.3.6	Shock	Mate card and subject to the following shock conditions.3 shocks shall be applied along 3 mutually perpendicular axes, passing DC 1m. current during the test. (Total of 18 Shocks) T pulse: Half Sine Peak value: 490m/s2 Duration 11ms	A Cest	Appearance no damage. After test contact resistance 100+/-40 MAX. Discontinuity 0.1 microsec. Max.		
4.	4 Environmer	ital performance and others	L			
Item	Test Description	Test Methods		Requirement		
4.4.1	Solderability			95% Min.of immersed area must show no voids.		
4.4.2	Humidity	Temperature: 40±2 °C Humidity: 90% (RH) Period: 96 hours		Afte	pearance no dan er test contact esistance 00+/-40 MAX	
4.4.3	Resistance to soldering heat	Temperature 260°C 150°C~175°C 150°C~175°C Solder time: 12±2s Solder temperature: 250°C +5°C	Time	Арр	pearance no da	mage

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4.4.4 Salt spray	Mate card and exposed to the following salt reconditions. Upon completion of the exposure period, salt deposits shall be removed by a gentle wash of in running water, after which the specified measurements shall be performed. NaCl solution: Concentration:31% Spray time: 24ours Ambient temperature: 35 °C ±2 °C		Aft	pearance no dar er test contact esistance 00+/-40 MAX.	

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5.0: Product Qualification and Requalification Test Sequence:

	Test Group									
Test or Examination		В	C	D	Е	F	G	Н	I	
		Test Sequence (a)								
Examination of Product	1,5	1,5	1,6	1,8	1,5	1,3	1	1	1,5	
Contact Resistance	2,4	2,4	2,5		2,4				2,4	
Insulation Resistance				2,7						
Dielectric Withstanding Resistance				3,6						
Single Contact Force								2		
Insertion force							2			
Withdrawal force							3			
Durability		3								
Vibration	3									
Humidity			3	4						
Thermal Shock			4	5						
Resistance to soldering Heat					3					
Solderability						2				
Salt Spray									3	
Quantity	2	2	2	2	2	2	2	2	2	

NOTE: (a)Numbers indicate sequence in which tests are performed.



Test Report (SVHC)

No.: GZ1104032105/CHEM

Date: Feb 21, 2011

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DONGGUAN CITY GAOTE PLASTICS TECHNOLOGY CO., LTD. XIN' AN SECOND ROAD 338, VENTURE BUSINESS CENTER ROOM 601, CHANGAN TOWN, DONGGUAN CITY

The following sample(s) was/were submitted and identified on behalf of the applicant as LCP

SGS Job No. : SZ11759307

SGS Internal Reference No. :2.1

: Feb 16, 2011 Date of Sample Received

Testing Period : Feb 16, 2011 TO Feb 21, 2011

Test Requested : Fifteen (15) Substances of Very High Concern (SVHC) screening

Based on the SVHC candidate list published by European Chemicals Agency (ECHA) on 2008

October 28, regarding Regulation (EC) No 1907/2006 concerning REACH.

Test Result(s) : Please refer to next page(s).

: According to the specified scope and analytical technique, concentrations of all 15 SVHC are Summary

<0.1% in the submitted sample(s).

Signed for and on behalf of SGS-CSTC Ltd.

Zhou Songying, David

ces Co. Ltd

Sr. Engineer

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No.: GZ1104032105/CHEM

Date: Feb 21, 2011

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Test Sample:

Sample Description: Black plastic grains

Sample as received are classified as below categories:

	Description
Polymers : (i.e. PVC, PET, AE	S, Rubber)
Metals: (i.e. Alloy, Stainless,	Aluminium)
PCBA / Composite : (i.e. PCB	, IC)
Non-Metal and Non-Polymers	: (i.e. Textile, Paper, Leather, Wood)
Glass / Ceramic	
Others: (i.e. Chemical Substa	nce or Preparation, Desiccant, Carbon/Ink in Cartridge)

Remark:

 Definition of classification is listed in Appendix A of this report in accordance with 67/548/EEC and Regulation (EC) No 1907/2006.

Test Method:

SGS In-House method- RSTS-EE-SVHC-002, Analyzed by ICP/AES, GC/MS and GC/ECD.

Remarks:

- The chemical analysis of 15 SVHC is performed by means of currently available analytical techniques against
 the SVHC candidate list published by ECHA on 2008 October 28, and shall refer to
 http://echa.europa.eu/chem_data/candidate_list_table_en.asp. This list is under evaluation by ECHA and may
 subject to change in the future.
- 2. In accordance with Regulation (EC) No 1907/2006, any producer or importer of articles shall notify ECHA, in accordance with paragraph 4 of Article 7, if a substance meets the criteria in Article 57 and is identified in accordance with Article 59(1) of the Regulation, if (a) the substance is present in those articles in quantities totaling over one tonne per producer or importer per year; and (b) the substance is present in those articles above a concentration of 0.1% weight by weight (w/w).
- 3. Article 33 of Regulation (EC) No 1907/2006 requires supplier of an article containing a substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0.1% weight by weight (w/w) shall provide the recipient of the article with sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance.
- 4. If a SVHC is found over the reporting limit, client is suggested to identify the component which contains the SVHC and the exact concentration of the SVHC by requesting further quantitative analysis from the laboratory.

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Test Result:

Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins)	85535-84-8	287-476-5	ND	0.01	PBT
Anthracene	120-12-7	204-371-1	ND	0.005	PBT
5-tert-butyl-2,4,6-trinitro-m- xylene (musk xylene)	81-15-2	201-329-4	ND	0.005	vPvB
Dibutyl phthalate (DBP)	84-74-2	201-557-4	ND	0.005	Toxic to Reproduction Category 2
4,4- Diaminodiphenylmethane	101-77-9	202-974-4	ND	0.005	Carcinogen Category 2
Benzyl butyl phthalate (BBP)	85-68-7	201-622-7	ND	0.005	Toxic to Reproduction Category 2
Bis (2-ethylhexylphthalate) (DEHP)	117-81-7	204-211-0	ND	0.005	Toxic to Reproduction Category 2
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α – HBCDD, β-HBCDD, γ- HBCDD)	25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8)	247-148-4 and 221-695- 9	ND	0.005	РВТ
Bis(tributy Itin)oxide*	56-35-9	200-268-0	ND	0.005	PBT
Cobalt dichloride*	7646-79-9	231-589-4	ND	0.005	Carcinogen Category 2
Diarsenic pentaoxide*	1303-28-2	215-116-9	ND	0.005	Carcinogen Category 1
Diarsenic trioxide*	1327-53-3	215-481-4	ND	0.005	Carcinogen Category 1
Triethyl arsenate*	15606-95-8	427-700-2	ND	0.005	Carcinogen Category 1
Lead hydrogen arsenate*	7784-40-9	232-064-2	ND	0.005	Carcinogen Category 1; Toxic to Reproduction Category 1
Sodium dichromate*	10588-01-9	234-190-3	ND	0.005	Carcinogen Category 2; Mutagen Category 2; Toxic to Reproduction Category 2

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Test Report (SVHC)

No.: GZ1104032105/CHEM

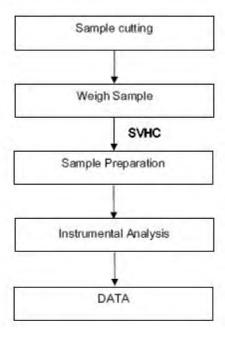
Date: Feb 21, 2011

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ATTACHMENTS

Testing Flow Chart

- 1) Name of the person who made measurement: Luke Xu / Yimin Fang
- 2) Name of the person in charge of measurement: Adams Yu / Tina Zhao



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Test Report (SVHC)

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No. CANEC1103169302

Date: 22-Feb-2011

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DONGGUAN JINLE METALS MATERIAL CO.,LTD NO.2,11TH BUILDING, THE SECOND INDUSTRY AREA, ZHEN KOU, HUMEN TOWN, DONGGUAN CITY CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as :

C5210

SGS Job No.

11200887 - GZ

SGS Internal Reference No.

4.2

Date of Sample Received

16-Feb-2011

Testing Period

16-Feb-2011 - 22-Feb-2011

Test Requested

Selected test(s) as requested by client.

Test Method

Please refer to next page(s).

Test Results

Please refer to next page(s).

Conclusion

Based on the performed tests on submitted sample(s), the results comply

with the RoHS Directive 2002/95/EC and its subsequent amendments.

Signed for and on behalf of SGS-CSTC Ltd.

Huang Fang, Sunny Sr. Engineer

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Test Results:

ID for specimen 1 Description for specimen 1 : CAN11-031693.002 : Copper-colored metal

RoHS Directive 2002/95/EC

Test Item(s)	Unit	Test Method (Reference)	Result	MDL	Limit
Cadmium (Cd)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2	100
Lead (Pb)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	16	2	1000
Mercury (Hg)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2	1000
Hexavalent Chromium (CrVI) by boiling water extraction		IEC 62321/2nd CDV (111/95/CDV), UV-Vis	Negative	0	#

Note:

- 1. mg/kg = ppm
- 2. N.D. = Not Detected (< MDL)
- 3. MDL = Method Detection Limit
- 4. 0 = Spot-Test:

Negative = Absence of CrVI coating, Positive = Presence of CrVI coating;

(The tested sample should be further verified by boiling-water-extraction method if the spot test result is negative or cannot be confirmed.)

Boiling-water-extraction:

Negative = Absence of CrVI coating

Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm2 sample surface area.

= Positive indicates the presence of CrVI on the tested areas.

Negative indicates the absence of CrVI on the tested areas.

6. "- " = Not regulated

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