
Algorithm 3 ChangeVehicleChain Optimization

Input: Vehicles, Frequent Customers, Planning Horizon

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1: Select a random period  $p$  from the planning horizon
2: for each  $vehicle\_from$  in vehicles do
3:   for each  $vehicle\_middle$  in vehicles do
4:     for each  $vehicle\_to$  in vehicles do
5:       // Find the best chain relocation:
6:       i) Evaluate moving a customer from  $vehicle\_from$  to
           $vehicle\_middle$ 
7:       ii) Evaluate moving a customer from  $vehicle\_middle$  to  $vehicle\_to$ 
8:       iii) Calculate the total cost of both relocations
9:       iv) Validate if the chain relocation improves the objective func-
          tion
10:      if the chain relocation improves the objective and is valid then
11:        Perform the relocation of customers between vehicles
12:        Update routes
13:      end if
14:    end for
15:  end for
16: end for
```

Output: Updated solution with new routes and total cost
