

## **SECTION 22 05 23 – GENERAL DUTY VALVES FOR PLUMBING PIPING**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Bronze angle valves.
  - 2. Bronze ball valves.
  - 3. Bronze swing check valves.
  - 4. Iron swing check valves.
  - 5. Iron swing check valves with closure control.
  - 6. Iron, center-guided check valves.
  - 7. Bronze gate valves.
  - 8. Iron gate valves.
  - 9. Bronze globe valves.
  - 10. Lubricated plug valves.
  - 11. Chainwheels.

#### **1.3 DEFINITIONS**

- A. CWP: Cold Working Pressure.
- B. EPDM: Ethylene Propylene Copolymer Rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Non-Rising Stem.
- E. OS&Y: Outside Screw and Yoke.
- F. RS: Rising Stem.
- G. SWP: Steam Working Pressure.

#### **1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of valve indicated.

## **1.5 QUALITY ASSURANCE**

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
  - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  - 2. ASME B31.1 for power piping valves.
  - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

## **1.6 DELIVERY, STORAGE, AND HANDLING**

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
  - 5. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL REQUIREMENTS FOR VALVES**

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Hand lever: For quarter-turn valves NPS 6 and smaller except plug valves.
  - 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.
  - 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.

- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
  - 1. Gate Valves: With rising stem.
  - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
- F. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Solder Joint: With sockets according to ASME B16.18.
  - 3. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

## 2.2 BRONZE ANGLE VALVES

- A. Class 125, Bronze Angle Valves with Bronze Disc:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
    - a. Hammond Valve.
    - b. Milwaukee Valve Company.
  - 2. Description:
    - a. Standard: MSS SP-80, Type 1.
    - b. CWP Rating: 200 psig.
    - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
    - d. Ends: Threaded.
    - e. Stem and Disc: Bronze.
    - f. Packing: Asbestos free.
    - g. Handwheel: Malleable iron, bronze, or aluminum.
- B. Class 125, Bronze Angle Valves with Nonmetallic Disc:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
    - a. American Valve, Inc.
    - b. NIBCO INC.
  - 2. Description:
    - a. Standard: MSS SP-80, Type 2.
    - b. CWP Rating: 200 psig.
    - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
    - d. Ends: Threaded.
    - e. Stem: Bronze.
    - f. Disc: PTFE or TFE.
    - g. Packing: Asbestos free.
    - h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.3 BRONZE BALL VALVES

- A. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Bronze. (less than 15% zinc)
  - f. Ends: Threaded.
  - g. Seats: TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Full.

## **2.4 BRONZE SWING CHECK VALVES**

### **A. Class 125, Bronze Swing Check Valves with Bronze Disc:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 3.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Horizontal flow.
  - d. Body Material: ASTM B 62, bronze.
  - e. Ends: Threaded.
  - f. Disc: Bronze.

## **2.5 IRON SWING CHECK VALVES**

### **A. Class 125, Iron Swing Check Valves with Metal Seats:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.

- d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
- a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.

## **2.6 IRON SWING CHECK VALVES WITH CLOSURE CONTROL**

- A. Class 125, Iron Swing Check Valves with Lever- and Weight-Closure Control:
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
    - a. Crane Co.; Crane Valve Group; Crane Valves.Crane Co.; Crane Valve Group; Jenkins Valves.
    - b. Crane Co.; Crane Valve Group; Stockham Division.
    - c. Hammond Valve.
    - d. Milwaukee Valve Company.
    - e. NIBCO INC.
    - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Standard: MSS SP-71, Type I.
    - b. CWP Rating: 200 psig.
    - c. Body Design: Clear or full waterway.
    - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
    - e. Ends: Flanged.
    - f. Trim: Bronze.
    - g. Gasket: Asbestos free.
    - h. Closure Control: Factory-installed, exterior lever and weight.

## **2.7 IRON, CENTER-GUIDED CHECK VALVES**

- A. Class 125, Iron, Compact-Wafer, Center-Guided Check Valves with Metal Seat:
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
    - a. Anvil International, Inc.
    - b. Hammond Valve.
    - c. Milwaukee Valve Company.
    - d. Mueller Steam Specialty; a division of SPX Corporation.
    - e. NIBCO INC.
    - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron.
- d. Style: Compact wafer.
- e. Seat: Bronze.

B. Class 125, Iron, Globe, Center-Guided Check Valves with Metal Seat:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Hammond Valve.
  - b. Milwaukee Valve Company.
  - c. Mueller Steam Specialty; a division of SPX Corporation.
  - d. NIBCO INC.
  - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron.
  - d. Style: Globe, spring loaded.
  - e. Ends: Flanged.
  - f. Seat: Bronze.

C. Class 125, Iron, Globe, Center-Guided Check Valves with Resilient Seat:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Hammond Valve.
  - b. Milwaukee Valve Company.
  - c. NIBCO INC.
- 2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron.
  - d. Style: Globe, spring loaded.
  - e. Ends: Flanged.
  - f. Seat: EPDM or NBR.

## 2.8 BRONZE GATE VALVES

A. Class 125, RS Bronze Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron.

## 2.9 CAST-IRON GATE VALVES (for non-potable water)

### A. Manufacturers:

1. Type I, Cast-Iron, Nonrising-Stem Gate Valves:
  - a. Cincinnati Valve Co.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Div.
  - e. Grinnell Corporation.
  - f. Hammond Valve.
  - g. Kitz Corporation of America.
  - h. Legend Valve & Fitting, Inc.
  - i. Milwaukee Valve Company.
  - j. NIBCO INC.
  - k. Powell, Wm. Co.
  - l. Red-White Valve Corp.
  - m. Walworth Co.
  - n. Watts Industries, Inc.; Water Products Div.
2. Type I, Cast-Iron, Rising-Stem Gate Valves:
  - a. Cincinnati Valve Co.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Div.
  - e. Grinnell Corporation.
  - f. Hammond Valve.
  - g. Kitz Corporation of America.
  - h. Legend Valve & Fitting, Inc.
  - i. Milwaukee Valve Company.
  - j. NIBCO INC.
  - k. Powell, Wm. Co.
  - l. Red-White Valve Corp.
  - m. Walworth Co.
  - n. Watts Industries, Inc.; Water Products Div.

### B. Cast-Iron Gate Valves, General: MSS SP-70, Type I.

### C. Class 125, NRS, All-Iron, Cast-Iron Gate Valves: Cast-iron body with cast-iron trim, non-rising stem, and solid-wedge disc.

### D. Class 125, OS&Y, All-Iron, Cast-Iron Gate Valves: Cast-iron body with cast-iron trim, rising stem, and solid-wedge disc.

## **2.10 BRONZE GLOBE VALVES**

### **A. Class 125, Bronze Globe Valves with Bronze Disc:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem and Disc: Bronze.
  - f. Packing: Asbestos free.
  - g. Handwheel: Malleable iron.

## **2.11 LUBRICATED PLUG VALVES**

### **A. Class 125, Cylindrical, Lubricated Plug Valves with Threaded Ends:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Homestead Valve; a division of Olson Technologies, Inc.
  - b. Milliken Valve Company.
  - c. R & M Energy Systems; a unit of Robbins & Myers, Inc.
2. Description:
  - a. Standard: MSS SP-78, Type IV.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

### **B. Class 125, Cylindrical, Lubricated Plug Valves with Flanged Ends:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - a. Homestead Valve; a division of Olson Technologies, Inc.
  - b. Milliken Valve Company.
  - c. R & M Energy Systems; a unit of Robbins & Myers, Inc.
2. Description:
  - a. Standard: MSS SP-78, Type IV.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.



- d. Pattern: Regular or short.
- e. Plug: Cast iron or bronze with sealant groove.

## **2.12 CHAINWHEELS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work are limited to, the following:
  - 1. Babbitt Steam Specialty Co.
  - 2. Roto Hammer Industries.
  - 3. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
  - 1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
  - 2. Attachment: For connection to ball butterfly and plug valve stems.
  - 3. Sprocket Rim with Chain Guides: Ductile or cast iron, of type and size required for valve. Include zinc coating.
  - 4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 VALVE INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

- E. Install chainwheels on operators for ball, gate, globe and plug valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install check valves for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level.
  - 2. Center-Guided Check Valves: In horizontal or vertical position, between flanges.

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. All domestic water valves shall be lead free.
- B. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball, gate, or plug valves.
  - 2. Throttling Service: Globe or ball valves.
  - 3. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
    - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring or iron, center-guided, resilient-seat check valves.
    - c. NPS 2-1/2 and Larger for Pumped Sanitary Waste: Iron swing check valves with lever and weight or spring.
- C. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- D. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends
  - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
  - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

### 3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
  - 2. Bronze Angle Valves: Class 125, nonmetallic disc.
  - 3. Ball Valves: Two piece, full port, bronze with stainless-steel trim.
  - 4. Bronze Swing Check Valves: Class 125, nonmetallic disc.
  - 5. Bronze Gate Valves: Class 125, NRS.
  - 6. Bronze Globe Valves: Class 125, bronze disc.

- B. Pipe NPS 2-1/2 and Larger:
  - 1. Carbon Steel Ball Valves: Class 150, PTFE seat, stainless steel trim.
  - 2. Iron Swing Check Valves: Class 125, metal seats.
  - 3. Iron Swing Check Valves with Closure Control: Class 125, lever and weight.
  - 4. Iron, Center-Guided Check Valves: Class 125, resilient seat.
  - 5. Iron Gate Valves: Class 125, OS&Y.
  - 6. Iron Globe Valves: Class 125.

### **3.6 PUMPED SANITARY-WASTE VALVE SCHEDULE**

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
  - 2. Bronze Angle Valves: Class 125, disc.
  - 3. Ball Valves: Two piece, full port, bronze with stainless-steel trim.
  - 4. Bronze Swing Check Valves: Class 125, nonmetallic disc.
  - 5. Bronze Gate Valves: Class 125, NRS.
  - 6. Bronze Globe Valves: Class 125, nonmetallic disc.
- B. Pipe NPS 2-1/2 and Larger:
  - 1. Iron Swing Check Valves: Class 125, nonmetallic-to-metal seats.
  - 2. Iron Swing Check Valves with Closure Control: Class 125, lever and weight.
  - 3. Iron Gate Valves: Class 125, OS&Y.
  - 4. Iron Globe Valves: Class 125.
- C. Lubricated Plug Valves: Class 125, regular gland.

**END OF SECTION**

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