

SECTION 238323 - RADIANT-HEATING ELECTRIC PANELS

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes prefabricated radiant-heating electric panels.
- B. Related Requirements:
 - 1. Section 238213 "Valance Heating and Cooling Units" for factory-fabricated electric heating panels for ceiling and wall applications.
 - 2. Section 238313 "Radiant-Heating Electric Cables."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For electric heating panels.
 - 1. Include plans, sections, details, and attachments to other work.
 - 2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Method of attaching hangers to building structure.
 - 3. Structural members to which heating panels and suspension systems will be attached.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Items installed in finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
- B. Field quality-control reports.

- C. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For electric heating panels to include in operation and maintenance manuals.

PART 2 – PRODUCTS

2.1 GENERAL REQUIREMENTS FOR RADIANT-HEATING ELECTRIC PANELS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 PREFABRICATED RADIANT-HEATING ELECTRIC PANELS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Detroit Radiant
 2. Airtherm; a Mestek Company.
 3. Engineered Air Ltd.
 4. McQuay International.
 5. Rosemex Products.
 6. Ruffneck Heaters; a division of Lexa Corporation.
 7. Trane.
- B. Description: Sheet-metal-enclosed panel with heating element suitable for **surface mounting**. Comply with UL 2021.
1. Panel: Minimum 0.0276-inch- thick, galvanized sheet steel back panel riveted to minimum 0.0396-inch- thick, galvanized sheet steel front panel with fused-on crystalline surface.
 2. Heating Element: Powdered graphite sandwiched between sheets of electric insulation.
 3. Heating Element: Insulated resistive wires.
 4. Electrical Connections: Nonheating, high-temperature, insulated-copper leads, factory connected to heating element.
 5. Exposed-Side Panel Finish: Apply silk-screened finish to match appearance of Architect-selected acoustical ceiling tiles.
 6. Exposed-Side Panel Finish: Factory prime coated, ready for field painting.
 7. Exposed-Side Panel Finish: Baked-enamel finish in manufacturer's **[standard]** **[custom]** paint color as selected by Architect.
 8. Surface-Mounted Trim: Sheet metal with baked-enamel finish in manufacturer's **[standard]** **[custom]** paint color as selected by Architect.

- C. Wall Thermostat: Bimetal, sensing elements calibrated from 55 to 90 deg F; with contacts suitable for [low] [line]-voltage circuit, and manually operated on-off switch with contactors, relays, and control transformers.
- D. Capacities and Characteristics:
 - 1. Nominal Panel Size: 62"X18"
 - 2. Heating Capacity: 3200 W.
 - 3. Electrical Characteristics for Single-Point Connection:
 - a. Volts: 480
 - b. Phase: 3
 - c. Minimum Circuit Ampacity: 25
 - d. Maximum Overcurrent Protection: 30

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine surfaces and substrates to receive electric heating panels for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. Ensure surfaces in contact with electric heating panels are free of burrs and sharp protrusions.
 - 2. Ensure surfaces and substrates are level and plumb.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install radiant-heating panels level and plumb.
- B. Support for Radiant-Heating Panels in or on Grid-Type Suspended Ceilings: Use grid as a support element.
 - 1. Install a minimum of four ceiling-support-system rods or wires for each panel. Locate not more than 6 inches from panel corners.
 - 2. Support Clips: Fasten to panel and to ceiling grid members at or near each panel corner with clips designed for the application.
 - 3. Panels of Sizes Less Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support panels independently with at least two 3/4-inch metal channels spanning and secured to ceiling tees.
 - 4. Install at least one independent support rod or wire from structure to a tab on panel. Wire or rod shall have breaking strength of the weight of the panel at a safety factor of 3.
- C. Verify locations of timers with DFW. Install devices 48 inches above finished floor.

3.3 CONNECTIONS

- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

- B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections[with the assistance of a factory-authorized service representative]:
 - 1. Operate electric-heating elements through each stage to verify proper operation and electrical connections.
 - 2. Test and adjust controls and safeties.
- D. Radiant-heating electric panels will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.5 PROTECTION

- A. Protect installed radiant-heating electric panels from damage during construction.
- B. Remove and replace damaged radiant-heating electric panels.

END OF SECTION