

SECTION 08 11 13 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

- A. Provide the requirements of this Section in accordance with requirements of the Contract Documents.
- B. Section includes:
 - 1. Interior standard steel doors and frames.
 - 2. Exterior standard steel doors and frames.
- C. Related Work:
 - 1. Division 03, Section 03 30 00 "Cast-In-Place Concrete" for building anchors into and grouting hollow metal frames in cast-in-place concrete construction.
 - 2. Division 04, Section 04 20 00 "Unit Masonry" for building anchors into and grouting hollow metal frames in masonry construction.
 - 3. Division 07, Section 07 92 00 "Joint Sealants" for joint sealants.
 - 4. Division 08, Section 08 71 00 "Door Hardware" for door hardware for hollow-metal doors.
 - 5. Division 09, Section 09 21 00 "Gypsum Board Assemblies" for building anchors into and grouting hollow metal frames in gypsum board and metal stud framing construction.
 - 6. Division 09, Section 09 90 00 "Painting" for field painting of hollow metal doors and frames.

1.2 DEFINITIONS

- A. Steel Sheet Thickness: Thickness dimensions, including those referenced in ANSI A250.8, are minimums as defined in referenced ASTM standards for both uncoated steel sheet and the uncoated base metal of metallic-coated steel sheets.
- B. Minimum Thickness: Minimum thickness of base metal without coatings in accordance with NAAMM-HMMA 803 or ANSI/SDI A250.8.
- C. Standard Hollow Metal Work: Hollow metal work fabricated according to ANSI/SDI A250.8

1.3 COORDINATION

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.
- B. Coordinate requirements for installation of door hardware, electrified door hardware, and access control and security systems.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site in accordance with requirements of Division 01, Section 01 31 19 "Project Meetings".
 - 1. Attendees: Prior to commencing work of this Section, arrange pre-installation conference to be attended by the Owner, Architect, Owner's insurer if applicable, hollow metal door and frames Installer, hollow metal doors and frames manufacturer's representative and installers whose work interfaces with or affects hollow metal doors and frames installations.
 - 2. Agenda: Pre-installation conference agenda shall include but not limited to; installation procedures to be adopted, interfaces with adjacent work of other Sections, conditions under which the work of this Section will be done, inspection of surfaces and substrates to receive hollow metal doors and frames indicated in order that alternate recommendations may be made should adverse conditions exist.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, core descriptions, fire-resistance ratings, temperature-rise ratings, and finishes.
- B. Sustainable Design Submittals:
 - 1. Product Data: For recycled content, indicating postconsumer and preconsumer recycled content and cost.
 - 2. Environmental Product Declaration: For each product.
 - 3. Health Product Declaration: For each product.
 - 4. Sourcing of Raw Materials: Corporate sustainability report for each manufacturer.
- C. Shop Drawings: Include the following:
 - 1. Elevations of each door type.
 - 2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
 - 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 - 4. Locations of reinforcement and preparations for hardware.
 - 5. Details of each different wall opening condition.
 - 6. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
 - 7. Details of anchorages, joints, field splices, and connections.
 - 8. Details of accessories.
 - 9. Details of moldings, removable stops, and glazing.
- D. Coordination Drawings: Drawings of each opening, including door and frame, drawn to scale and coordinating door hardware. Show elevations of each door design type, showing dimensions, locations of door hardware, and preparations for power, signal, and electrified and pneumatic control systems
- E. Samples for Initial Selection: For hollow-metal doors and frames with factory-applied color finishes.
- F. Samples for Verification:
 - 1. Finishes: For each type of exposed finish required, prepared on Samples of not less than 3 by 5 inches.

2. Fabrication: Prepare Samples approximately 8 by 10 inches to demonstrate compliance with requirements for quality of materials and construction:
 - a. Doors: Show vertical-edge, top, and bottom construction; core construction; and hinge and other applied hardware reinforcement. Include separate section showing glazing if applicable.
 - b. Frames: Show profile, corner joint, floor and wall anchors, and silencers. Include separate section showing fixed hollow-metal panels and glazing if applicable.
- G. Product Schedule: For hollow-metal doors and frames, prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final door hardware schedule.
- H. Sustainable Design Submittals:
 1. Building Product Disclosure and Optimization – Sourcing of Raw Materials:
 - a. Extended Producer Responsibility (EPR): Submit documentation indicating that manufacturers have a take back or recycling program for the product purchased.
 - b. Recycled Content: For products having recycled content, indicate percentages by weight of post-consumer and pre-consumer recycled content.
 - 1) Include statement indicating costs for each product having recycled content.
 - c. Regional Materials: For products that are required to comply with requirements for regional materials, indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material.
 - 1) Include statement indicating distance to Project, cost for each regional material and the fraction by weight that is considered regional.
 2. Indoor Environmental Quality, Low Emitting Materials: Building Products must be tested and compliant with the California Department of Public-Health (CDPH) Standard Method V1.1-2010 or v1.2 2017, using the applicable exposure scenario.
 - a. For paints, and coatings, wet applied, include printed statement of VOC content, showing compliance with the applicable VOC limits of the California Air Resources Board (CARB) 2007, Suggested Control Measure for Architectural Coatings or the South Coast Air Quality Management District (SCAQMD) Rule 1113-2011.
 - b. Adhesives and Sealants: For wet applied on-site products, submit printed statement showing compliance with the applicable chemical content requirements of SCAQMD Rule 1168, effective July 1, 2005, and rule amendment date of January 7, 2005.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For door manufacturer, door installer, and door inspector.
 1. Fire-Rated Door Inspector: Submit documentation of compliance with NFPA 80, Section 5.2.3.1.
 2. Egress Door Inspector: Submit documentation of compliance with NFPA 101, Section 7.2.1.15.4.
 3. Submit copy of DHI Fire and Egress Door Assembly Inspector (FDAI) certificate.
- B. Product Test Reports: For each type of fire-rated hollow-metal door and frame assembly, fire-rated borrowed-lite assembly and thermally rated door assemblies for tests performed by a qualified testing agency indicating compliance with performance requirements.

- C. Oversize Construction Certification: For assemblies required to be fire-rated and exceeding limitations of labeled assemblies.
- D. Field quality control reports.
- E. Sustainable Design Submittals:
 - 1. Building Product Disclosure and Optimization – Environmental Product Declarations
 - a. Submit product specific type III EPDs or Industry wide (generic) EPDs, USGBC approved program declaration or products with a publicly available, critically reviewed life-cycle assessment conforming to ISO 14044 that have at least a cradle to gate scope.
 - 2. Building Product Disclosure and Optimization – Material Ingredients
 - a. Material Ingredient Reporting: Submit documentation confirming chemical inventory of products to at least 0.1 % (1000ppm) with at least one of the following:
 - 1) Submit published manufacturer inventory of ingredients identified by name and Chemical Abstract Service Registration Number (CASRN)
 - 2) Submit documentation that product has been certified as Cradle-to-Cradle v3 at the Bronze Level or better
 - 3) Submit Declare product label indicating that all ingredients have been disclosed down to 1000 ppm or designated as Red List Free or Declared
 - 4) Living Product Challenge
 - 5) Product Lens Certification
 - 6) USGBC approved program.
 - b. Material Ingredient Optimization: Submit documentation confirming chemical inventory of products to at least 0.01 % (100ppm) and/or that has a compliant material ingredient optimization report with at least one of the following:
 - 1) Submit GreenScreen V1.2 Benchmark: Third party report prepared by a licensed GreenScreen List Translator, or a full GreenScreen Assessment.
 - 2) Submit third-party verified documentation that product has been certified as Cradle-to-Cradle v3 at the Bronze Level or better
 - 3) Submit third-party verified Cradle to Cradle v3 Material Health certificate at the Bronze Level or better
 - 4) Submit third-party verified Declare product label indicating that all ingredients have been disclosed down to 100 ppm
 - 5) Submit third-party verified documentation that product is Living Product Challenge certified with a Red List Free or LBC Red List Free Declare label.
 - 6) Submit documentation that product has a manufacturer prepared action plan with material inventory to at least 1000 ppm.

1.7 CLOSEOUT SUBMITTALS

- A. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A member of the Steel Door Institute (SDI). Manufacturer shall have minimum 10-year experience in fabricating these types of products. Provide list of at least

ten completed projects including names of owners, architects and the numbers and types of hollow metal doors and frames required for each of these projects

- B. Installer Qualifications: A firm experienced in installing hollow metal doors and frames similar in material, design, and extent to that indicated for this Project, whose work has resulted in applications with a record of successful in-service performance, and that employs workers trained and approved by manufacturer. Installer shall have minimum 10-year experience in installing these types of products. Provide list of at least ten completed projects including names of owners, architects and the numbers and types of hollow metal doors and frames for each of these projects.
 - 1. Installers shall be an employer of workers trained and approved by manufacturer.
 - 2. Installer shall have a full time, senior, qualified foreman at the Project site to direct the work of this Section.
- C. Mockups: Build mockup to demonstrate quality standards and functions for fabrication and installation of security door controls and hardware.
 - 1. Mockup shall consist of single security door and frame with all door hardware as specified in 08 71 00 Door Hardware and security devices including conduits for security device(s) wiring specified in Division 28 and be fully operational for testing of security systems.
 - 2. Mockup shall consist of overhead coiling door with doorway assembly from Pier to the Passenger Boarding Bridge, and airside to land side bag claim installed in situ.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Owner specifically approves such deviations by Change Order.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- D. Fire-Rated Door Inspector Qualifications: Inspector for field quality control inspections of fire-rated door assemblies shall meet the qualifications set forth in NFPA 80, section 5.2.3.1 and the following:
 - 1. Door and Hardware Institute Fire and Egress Door Assembly Inspector (FDAI) certification.
- E. Egress Door Inspector Qualifications: Inspector for field quality control inspections of egress door assemblies shall meet the qualifications set forth in NFPA 101, Section 7.2.1.15.4 and the following:
 - 1. Door and Hardware Institute Fire and Egress Door Assembly Inspector (FDAI) certification.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal doors and frames palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use non vented plastic.
 - 1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.

- C. Store hollow-metal doors and frames vertically under cover at Project site with head up. Place on minimum 4-inch-high wood blocking. Provide minimum ¼-inch space between each stacked door to permit air circulation.

1.10 PROJECT CONDITIONS

- A. Field Measurements: Verify openings by field measurements before fabrication and indicate measurements on Shop Drawings.
 - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish opening dimensions and proceed with fabricating custom steel frames without field measurements. Coordinate wall construction to ensure that actual opening dimensions correspond to established dimensions.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ceco Door; ASSA ABLOY.
 - 2. Curries Company; ASSA ABLOY.
 - 3. Deansteel Manufacturing Company, Inc.
 - 4. L.I.F. Industries, Inc.
 - 5. Mesker Door Inc.
 - 6. Pioneer Industries.
 - 7. Republic Doors and Frames.
 - 8. Steelcraft; an Allegion brand.
- B. Source Limitations: Obtain hollow-metal work from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction for fire-protection ratings and temperature-rise limits indicated on Drawings, based on testing at positive pressure in accordance with NFPA 252 or UL 10C.
 - 1. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control by a qualified testing agency acceptable to authorities having jurisdiction, based on testing in accordance with UL 1784 and installed in compliance with NFPA 105.
 - 2. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
 - 3. Temperature-Rise Limit: At vertical exit enclosures and exit passageways and where shown, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F above ambient after 30 minutes of standard fire-test exposure.

- B. Fire-Rated, Borrowed-Lite Assemblies: Assemblies complying with NFPA 80 and listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing in accordance with NFPA 257 or UL 9.
- C. Thermally Rated Door Assemblies: Provide door assemblies with U-factor of not more than 0.40 deg Btu/F x h x sq. ft. when tested in accordance with ASTM C518.
- D. Accessibility Requirements: Comply with applicable requirements.
 - 1. U.S. Architectural and Transportation Barriers Compliance Board Americans with Disabilities Act Accessibility Guidelines for Buildings and Facilities (ADAAG) 2010.
 - 2. ICC/ANSI A117.1 Accessible and Useable Building and Facilities.
 - 3. Texas Accessibility Standards (TAS).

2.3 SUSTAINABILITY REQUIREMENTS

- A. Product Sustainability: Comply with requirements of Section 01 81 13 "Sustainable Design Requirements".
- B. Recycled Content: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- C. Regional Materials: Provide materials manufactured within 500 miles (800 km) of Project for each raw material.
- D. Construction Waste Management: Comply with construction waste management plans for disposal of building materials. Maintain record and receipts indicated in management plans.
- E. Construct interior hollow-metal doors and frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- F. Low-Emitting Materials:
 - 1. Architectural paints and coatings wet-applied inside the weather-proofing system must meet the VOC general emissions testing criteria of CDPH Standard Method v1.2.
 - 2. All paints and coatings wet-applied inside the weather-proofing system must have VOC content in compliance with the applicable VOC limits (g/L) found in tables in Division 01 Section 01 81 13 "Sustainable Design Requirements - LEED v4 BD+C."
 - 3. Adhesives and Sealants wet-applied inside the weather-proofing system must meet the VOC general emissions testing criteria of CDPH Standard Method v1.2.
 - 4. All adhesives and sealants wet-applied inside the weather-proofing system must have VOC content in compliance with the applicable VOC limits (g/L) found in tables in Division 01 Section 01 81 13.14 "Sustainable Design Requirements - LEED v4 BD+C."

2.4 INTERIOR STANDARD STEEL DOORS AND FRAMES

- A. Extra-Heavy-Duty Doors and Frames: ANSI/SDI A250.8, Level 3; ANSI/SDI A250.4, Level A. At locations indicated in the Door and Frame Schedule. Typical uses include schools, hospital patient and operating rooms and kitchens, commercial and industrial buildings except closets, and entrance and stairwell doors in most buildings.
 - 1. Doors:

- a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Metallic-coated steel sheet, minimum thickness of 0.053 inch.
 - d. Edge Construction: Model 2, Seamless.
 - e. Edge Bevel: Provide manufacturer's standard beveled or square edges.
 - f. Core: Vertical steel stiffener.
 - g. Fire-Rated Core: Manufacturer's standard vertical steel stiffener with mineral filler or laminated mineral board core for fire-rated doors.
2. Frames:
 - a. Materials: Metallic-coated steel sheet, minimum thickness of 0.053 inch.
 - b. Sidelite and Transom Frames: Fabricated from same thickness material as adjacent door frame.
 - c. Construction: Full profile welded.
3. Exposed Finish:
 - a. Regular Traffic Area: Prime.
 - b. High Traffic Area: Powder Coated finish.

2.5 EXTERIOR STANDARD STEEL DOORS AND FRAMES

- A. Construct hollow-metal doors and frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Extra-Heavy-Duty Doors and Frames: ANSI/SDI A250.8, Level 3; ANSI/SDI A250.4, Level A. At locations indicated in the Door and Frame Schedule.
 1. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Metallic-coated steel sheet, minimum thickness of 0.053 inch, with minimum A60 coating.
 - d. Edge Construction: Model 2, Seamless.
 - e. Edge Bevel: Provide manufacturer's standard beveled or square edges.
 - f. Top Edge Closures: Close top edges of doors with flush closures of same material as face sheets. Seal joints against water penetration.
 - g. Bottom Edges: Close bottom edges of doors with end closures or channels of same material as face sheets. Provide weep-hole openings in bottoms of exterior doors to permit moisture to escape.
 - h. Core: Vertical steel stiffener.
 - i. Fire-Rated Core: Manufacturer's standard vertical steel stiffener with insulation or laminated mineral board core for fire-rated doors.
 2. Frames:
 - a. Materials: Metallic-coated steel sheet, minimum thickness of 0.053 inch, with minimum A60 coating.
 - b. Construction: Full profile welded.
 3. Exposed Finish:
 - a. Regular Traffic Area: Prime.
 - b. High Traffic Area: Powder Coated finish.

2.6 BORROWED LITES

- A. Fabricate of steel sheet, minimum thickness of 0.053 inch.
- B. Construction: Full profile welded.
- C. Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as metal as frames.
- D. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.

2.7 HOLLOW-METAL PANELS

- A. Provide hollow-metal panels of same materials, construction, and finish as adjacent door assemblies.

2.8 FRAME ANCHORS

- A. Jamb Anchors:
 - 1. Type: Anchors of minimum size and type required by applicable door and frame standard, and suitable for performance level indicated.
 - 2. Quantity: Minimum of three anchors per jamb, with one additional anchor for frames with no floor anchor. Provide one additional anchor for each 24 inches of frame height above 7 feet.
 - 3. Post-installed Expansion Anchor: Minimum 3/8-inch-diameter bolts with expansion shields or inserts, with manufacturer's standard pipe spacer.
- B. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor.
 - 1. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.
 - 2. Floor Anchors for Concrete Slabs with Underlayment: Adjustable-type anchors with extension clips, allowing not less than 2-inch height adjustment. Terminate bottom of frames at top of underlayment.
- C. Material: ASTM A879/A879M, Commercial Steel (CS), 04Z coating designation; mill phosphatized; same thickness as frames, minimum thickness of 0.042 inch.
 - 1. For anchors built into exterior walls, steel sheet complying with ASTM A1008/A1008M or ASTM A1011/A1011M; hot-dip galvanized in accordance with ASTM A153/A153M, Class B.

2.9 MATERIALS

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B; suitable for exposed applications.

- C. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- D. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized in accordance with ASTM A153/A153M.
- F. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- G. Mineral-Fiber Insulation: ASTM C665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E136 for combustion characteristics.
- H. Glazing: Comply with requirements in Division 08, Section 08 80 00 "Glazing,"

2.10 FABRICATION

- A. General: Fabricate hollow-metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for metal thickness. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
- B. Door Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch beyond edge of door on which astragal is mounted or as required to comply with published listing of qualified testing agency.
- C. Hollow-Metal Frames: Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as frames.
 - 1. Sidelite and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by welding.
 - 2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
 - 3. Provide continuous closure plates at hollow metal frame for Concrete or existing masonry openings as required to support mineral wool firestopping and fire rated sealants at rated frames or sealant and backer rods at nonrated frames.
 - 4. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- D. Hardware Preparation: Factory prepare hollow-metal doors and frames to receive templated mortised hardware, and electrical wiring; include cutouts, reinforcement, mortising, drilling, and tapping in accordance with ANSI/SDI A250.6, the Door Hardware Schedule, and templates.
 - 1. Reinforce doors and frames to receive non-templated, mortised, and surface-mounted door hardware.
 - 2. Comply with BHMA A156.115 for preparing hollow-metal doors and frames for hardware.

- E. Glazed Lites: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with mitered hairline joints.
 - 1. Provide stops and moldings flush with face of door, and with square stops unless otherwise indicated.
 - 2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
 - 3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames. Provide loose stops and moldings on inside of hollow-metal doors and frames.
 - 4. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.
 - 5. Provide stops for installation with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches o.c. and not more than 2 inches o.c. from each corner.

2.11 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
 - 1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.
 - 2. DO NOT PRIME FIRE RATING LABELS.
- B. Factory Finish: Powder-Coat Finish AAMA 2605
 - 1. Color and Gloss: As selected from manufacturer's full range.
 - 2. Surface: As selected from manufacturer's full range.

2.12 LOUVERS

- A. Provide louvers for interior doors, where indicated, which comply with SDI 111, with blades or baffles formed of 0.020-inch-thick, cold-rolled steel sheet set into 0.032-inch-thick steel frame.
 - 1. Sightproof Louver: Stationary louvers constructed with inverted-V or inverted-Y blades.
 - 2. Lightproof Louver: Stationary louvers constructed with baffles to prevent light from passing from one side to the other.
 - 3. Fire-Rated Automatic Louvers: Louvers constructed with movable blades closed by actuating fusible link, and listed and labeled for use in fire-rated door assemblies of type and fire-resistance rating indicated by same qualified testing and inspecting agency that established fire-resistance rating of door assembly.
- B. Form corners of moldings with hairline joints. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames.
- C. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations before frame installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
 - 1. Touch up factory-applied finishes where spreaders are removed.
- B. Drill and tap doors and frames to receive non-templated, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Install hollow-metal doors and frames plumb, rigid, properly aligned, and securely fastened in place. Comply with approved Shop Drawings and with manufacturer's written instructions.
- B. Hollow-Metal Frames: Comply with ANSI/SDI A250.11.
 - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces without damage to completed Work.
 - a. Where frames are fabricated in sections, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces. Touch-up finishes.
 - b. Install frames with removable stops located on secure side of opening.
 - c. Remove temporary braces necessary for installation only after frames have been properly set and secured.
 - d. Check plumb, square, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
 - 2. Fire-Rated Openings: Install frames in accordance with NFPA 80.
 - 3. Floor Anchors: Secure with post-installed expansion anchors.
 - a. Floor anchors may be set with power-actuated fasteners instead of post-installed expansion anchors if so indicated and approved on Shop Drawings.
 - 4. Solidly pack mineral-fiber insulation inside frames.
 - 5. In-Place Concrete or Masonry Construction: Secure frames in place with post-installed expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
 - 6. Installation Tolerances: Adjust hollow-metal frames to the following tolerances:

- a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - d. Plumbness: Plus or minus 1/16 inch, measured at jambs at floor.
- C. Hollow-Metal Doors: Fit and adjust hollow-metal doors accurately in frames, within clearances specified below.
 - 1. Non-Fire-Rated Steel Doors: Comply with ANSI/SDI A250.8.
 - a. Between Door and Frame Jambs and Head: 1/8 inch (3.2 mm) plus or minus 1/32 inch (0.8 mm).
 - b. Between Edges of Pairs of Doors: 1/8 inch (3.2 mm) to 1/4 inch (6.3 mm) plus or minus 1/32 inch (0.8 mm).
 - c. At Bottom of Door (undercut): 1/2 inch, unless otherwise noted plus or minus 1/32 inch (0.8 mm).
 - d. Between Doors Face and Stop: 1/16 inch (1.6 mm) to 1/8 inch (3.2 mm) plus or minus 1/32 inch (0.8 mm).
 - 2. Fire-Rated Doors: Install doors with clearances in accordance with NFPA 80. For Bottom of Door (Undercut) maximum 1/2 inch, unless otherwise noted.
 - 3. Smoke-Control Doors: Install doors in accordance with NFPA 105. For Bottom of Door (undercut) as required to maintain gasketed seal at threshold.
- D. Glazing: Comply with installation requirements in Division 08, Section 08 80 00 "Glazing" and with hollow-metal manufacturer's written instructions.
 - 1. Secure stops with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches o.c. and not more than 2 inches o.c. from each corner.

3.4 FIELD QUALITY CONTROL

- A. Inspection Agency: Engage a qualified inspector to perform inspections and to furnish reports to Architect.
- B. Inspections:
 - 1. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, Section 5.2.
 - 2. Egress Door Inspections: Inspect each door equipped with panic hardware, each door equipped with fire exit hardware, each door located in an exit enclosure, each electrically controlled egress door, and each door equipped with special locking arrangements in accordance with NFPA 101, Section 7.2.1.15.
- C. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- D. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.
- E. Prepare and submit separate inspection report for each fire-rated door assembly indicating compliance with each item listed in NFPA 80 and NFPA 101.

3.5 ADJUSTING AND REPAIR

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow-metal work that is warped, bowed, or otherwise unacceptable.
- B. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.
- C. Metallic-Coated Surface Touchup: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.
- D. Factory-Finish Touchup: Clean abraded areas and repair with same material used for factory finish according to manufacturer's written instructions.
- E. Touchup Painting: Cleaning and touchup painting of abraded areas of paint are specified in Section 09 90 00 "Paintings".

END OF SECTION