

SECTION 08 33 23 - OVERHEAD COILING DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Overhead coiling doors and supplementary items necessary for installation.

1.2 DEFINITIONS

- A. Operation Cycle: One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.

1.3 ACTION SUBMITTALS

- A. Product Data: Manufacturer's technical literature for each product and system indicated.
 - 1. Include manufacturer's specifications for materials, finishes, construction details, dimensions of individual components, profiles for curtain components, installation instructions, and recommendations for maintenance.
 - 2. Power Operated Units: Include rated capacities, operating characteristics, and electrical characteristics. Include nameplate data and ratings; characteristics; mounting arrangements; size and location of winding termination lugs, conduit entry, and grounding lug; and coatings.
- B. Shop Drawings: Show details of fabrication and installation, including plans, elevations, sections, de-tails of components and attachments to other work. Distinguish between shop and field-assembled work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams for Power Operated Units: For power, signal, and control wiring. Differentiate between manufacturer-installed and field-installed wiring and between components provided by door manufacturer and those provided by others.
- C. Samples for Verification Purposes: For each type of exposed finish required, prepared on Samples of size indicated below.
 - 1. Door Curtain Slats: 12 in (300 mm) square.
 - 2. Bottom Bar: 6 in (150 mm) long.
 - 3. Guides: 6 in (150 mm) long.
 - 4. Brackets: 6 in (150 mm) square.
 - 5. Hood: 6 in (150 mm) square.
- D. Sustainable Design Submittals:
 - 1. Building Product Disclosure and Optimization - Sourcing of Raw Materials:
 - a. Extended Producer Responsibility (EPR): Submit documentation indicating that manufacturers have a take back or recycling program for the product purchased.

- b. Materials Reuse: For products that are salvaged, refurbished, or reused, include a statement indicating costs for each product.
 - c. Recycled Content: For products having recycled content, indicate percentages by weight of post-consumer and pre-consumer recycled content.
 - 1) Include statement indicating costs for each product having recycled content.
 - d. Regional Materials: For products that are required to comply with requirements for regional materials, indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material.
 - 1) Include statement indicating distance to Project, cost for each regional material and the fraction by weight that is considered regional.
- 2. Indoor Environmental Quality, Low Emitting Materials: Building Products must be tested and compliant with the California Department of Public-Health (CDPH) Standard Method V1.1-2010 or v1.2 2017, using the applicable exposure scenario.
 - a. For paints, and coatings, wet applied, include printed statement of VOC content, showing compliance with the applicable VOC limits of the California Air Resources Board (CARB) 2007, Suggested Control Measure for Architectural Coatings or the South Coast Air Quality Management District (SCAQMD) Rule 1113-2011.
 - b. Adhesives and Sealants: For wet applied on-site products, submit printed statement showing compliance with the applicable chemical content requirements of SCAQMD Rule 1168, effective July 1, 2005, and rule amendment date of January 7, 2005.
- E. Fabrication Engineering and Design Data Submittal: Submit for overhead coiling doors to verify compliance with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Written reports based on evaluation of comprehensive tests performed by qualified testing agency indicating that each product complies with requirements.
- B. Field Quality Control Reports: Written report of testing and inspection required by "Field Quality Control".
- C. Sustainable Design Submittals:
 - 1. Building Product Disclosure and Optimization - Environmental Product Declarations
 - a. Submit product specific type III EPDs or Industry wide (generic) EPDs, USGBC approved program declaration or products with a publicly available, critically reviewed life-cycle assessment conforming to ISO 14044 that have at least a cradle to gate scope.
 - 2. Building Product Disclosure and Optimization - Material Ingredients
 - a. Material Ingredient Reporting: Submit documentation confirming chemical inventory of products to at least 0.1 % (1000pm) with at least one of the following:
 - 1) Submit published manufacturer inventory of ingredients identified by name and Chemical Abstract Service Registration Number (CASRN)
 - 2) Submit documentation that product has been certified as Cradle-to-Cradle v3 at the Bronze Level or better

- 3) Submit Declare product label indicating that all ingredients have been disclosed down to 1000 ppm or designated as Red List Free or Declared
 - 4) Living Product Challenge
 - 5) Product Lens Certification
 - 6) USGBC approved program.
- b. Material Ingredient Optimization: Submit documentation confirming chemical inventory of products to at least 0.01 % (100ppm) and/or that has a compliant material ingredient optimization report with at least one of the following:
- 1) Submit GreenScreen V1.2 Benchmark: Third party report prepared by a licensed GreenScreen List Translator, or a full GreenScreen Assessment.
 - 2) Submit third-party verified documentation that product has been certified as Cradle-to-Cradle v3 at the Bronze Level or better
 - 3) Submit third-party verified Cradle to Cradle v3 Material Health certificate at the Bronze Level or better
 - 4) Submit third-party verified Declare product label indicating that all ingredients have been disclosed down to 100 ppm
 - 5) Submit third-party verified documentation that product is Living Product Challenge certified with a Red List Free or LBC Red List Free Declare label.
 - 6) Submit documentation that product has a manufacturer prepared action plan with material inventory to at least 1000 ppm.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: To include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Manufacturer with not less than 10 years of experience in the successful production and in-service performance of products and systems similar to scope of this Project.
- B. Installer Qualifications:
1. Experience: Installer's personnel with not less than 5 years of experience in the successful performance of Work similar to scope of this Project.
 2. Supervision: Installer shall maintain a competent supervisor at Project while the Work is in progress, and who has not less than 5 years of experience installing products and systems similar to scope of this Project.
- C. Electrical Components, Devices, and Accessories for Power Operated Units: Listed and labeled as de-fined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Regulatory Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1.
- E. Mockups: Build mockup to demonstrate quality standards for fabrication and installation of frame, door, and hardware assembly.
1. Mockup shall consist of overhead coiling door with doorway assembly from Pier to the Passenger Boarding Bridge, and airside to land side bag claim installed in situ.

2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Owner specifically approves such deviations by Change Order.
3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 PRE-INSTALLATION CONFERENCE

- A. Pre-Installation Conference: Before Work begins, conduct conference at Project site.
 1. Participants:
 - a. Architect.
 - b. Contractor, including superintendent.
 - c. Installer, including project manager and supervisor.
 - d. If requested, Manufacturer's qualified technical representative.
 - e. Installers of other construction interfaced with Work.
 2. Minimum Agenda: Installer shall demonstrate understanding of the Work required by describing detailed procedures for preparing, installing, and cleaning the Work. Demonstration shall include, but not be limited to, following topics:
 - a. Tour representative areas of Work, inspect and discuss condition of substrate, and other preparatory work performed by other trades.
 - b. Review Contract Document requirements.
 - c. Review approved submittals.
 - d. Review inspection and testing requirements.
 - e. Review environmental conditions and procedures for coping with unfavorable conditions.
 - f. Resolve deviations or differences between Contract Documents and the manufacturer's specifications.
 3. Record discussions, including decisions and agreements, and prepare report.

1.8 PROJECT CONDITIONS

- A. Field Measurements: Where products and systems are indicated to fit walls and other construction, verify dimensions by field measurements before fabrication.

1.9 COORDINATION

- A. Coordinate installation of products and systems with interfacing and adjoining construction to provide a successful installation without failure.

1.10 WARRANTY

- A. Manufacturer's Warranty: Furnish manufacturer's written material and labor warranty signed by an authorized representative using manufacturer's standard form agreeing to furnish materials and labor required to repair or replace work which exhibits material defects caused by manufacture or design and installation of product. "Defects" is defined to include but not limited to deterioration or failure to perform as required.
 1. Failures include, but are not limited to, the following:

- a. Structural failures including, but not limited to, excessive deflection.
 - b. Deterioration of metals and other materials beyond normal weathering.
2. Warranty Period: Manufacturer shall warrant the installation to be free from finish defects for a period of 3 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 OVERHEAD COILING DOORS

- A. Overhead coiling door consisting of:
 1. Overhead coiling door with solid insulation curtain slats or perforated curtain slat types as specified and indicated on Drawings.
 2. Overhead motor and gearbox drive system.
 3. Door side frames.
 4. Control panel, activation devices, and safety sensor devices.
- B. Perforated Curtain Slat Overhead Doors Products:
 1. Basis of Design Product: Heavy Duty 610 by Overhead Door Corp.

2.2 PERFORMANCE REQUIREMENTS

- A. Fabrication Engineering and Design Data: Engage a qualified professional engineer, as defined in Section 01 33 16, "Fabrication Engineering Design Data," to design overhead coiling doors complying with requirements.
- B. General Performance: Engineer products and systems to withstand loads within limits of allowable working stresses of the materials involved under conditions indicated and without permanent deformation or failure of materials.
- C. Perforated Curtain Slat Overhead Doors:
 1. Operation Cycles: Drive motor and gearbox capable of operating for not less than 50,000 cycles. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.
 2. Usage Classification:
 - a. Heavy Duty: Minimum twenty-five cycles per hour and minimum 90 cycles per day.

2.3 DOOR ASSEMBLY; PERFORATED SLATS

- A. Door Curtain Material: Perforated Galvanized steel.
- B. Door Curtain Slats: Interlocking roll-formed slats, minimum 18 gauge front and back slats, approximately 2-5/8 inches high by 5/8 inch deep flat profile flat profile with 1/16 inch diameter hole perforations staggered on 1/16 inch centers across entire length of slat face.
- C. Curtain Jamb Guides: Galvanized steel with exposed finish matching curtain slats. Provide continuous integral wear strips to prevent metal-to-metal contact and to minimize operational noise.

- D. Hood: Galvanized steel.
 - 1. Shape: As shown on Drawings.
 - 2. Mounting: Face of wall.
- E. Integral Frame, Hood, and Fascia: Galvanized steel.
 - 1. Mounting: Face of wall.
- F. Locking Devices: Equip door with locking device assembly.
 - 1. Locking Device Assembly: Single-jamb side, operable from inside and outside with cylinders.
- G. Electric Door Operator:
 - 1. Usage Classification: Size of motor shall be size as required by the door.
 - 2. Operator Location: As shown on Drawings.
 - 3. Motor Exposure: Interior.
 - 4. Emergency Manual Operation: Push-up type.
 - 5. Obstruction-Detection Device: Automatic air wave technology
 - a. Sensor Edge Bulb Color: As selected by Architect from manufacturer's full range.
 - 6. Remote-Control Station: Where shown on Drawings.
- H. Door Finish:
 - 1. Baked-Enamel or Powder-Coated Finish: Manufacturer's standard gray.
 - 2. Interior Curtain-Slat Facing: Match finish of exterior curtain-slat face.

2.4 MATERIALS, GENERAL

- A. Single Source Responsibility: Furnish each type of product from single manufacturer. Provide secondary materials only as recommended by manufacturer of primary materials.
- B. Low-Emitting Materials:
 - 1. Architectural paints and coatings wet-applied inside the weather-proofing system must meet the VOC general emissions testing criteria of CDPH Standard Method v1.2.
 - 2. All paints and coatings wet-applied inside the weather-proofing system must have VOC content in compliance with the applicable VOC limits (g/L) found in tables in Division 01 Section 01 81 13 "Sustainable Design Requirements - LEED v4 BD+C."
 - 3. Adhesives and Sealants wet-applied inside the weather-proofing system must meet the VOC general emissions testing criteria of CDPH Standard Method v1.2.
 - 4. All adhesives and sealants wet-applied inside the weather-proofing system must have VOC content in compliance with the applicable VOC limits (g/L) found in tables in Division 01 Section 01 81 13.14 "Sustainable Design Requirements - LEED v4 BD+C."

2.5 OVERHEAD COILING DOOR MATERIALS AND CONSTRUCTION

- A. Door Curtains: Fabricate overhead coiling door curtain of interlocking metal slats in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:

1. Steel Door Curtain Slats: Zinc-coated (galvanized), cold-rolled structural-steel sheet; complying with ASTM A 653/A 653M, with G90 (Z275) zinc coating; nominal sheet thickness (coated) of 0.028 inch (0.71 mm); and as required.
 2. Metal Interior Curtain-Slat Facing: Match metal of exterior curtain-slat face.
- B. Endlocks: Malleable-iron casings galvanized after fabrication, secured to curtain slats with galvanized rivets or high-strength nylon. Provide locks on not less than alternate curtain slats for curtain alignment and resistance against lateral movement.
- C. Bottom Bar: Manufacturer's standard consisting of two angles, each not less than 1-1/2 in by 1-1/2 in by 1/8 in (38 mm by 38 mm by 3 mm) thick; fabricated from manufacturer's standard hot-dip galvanized steel, stainless steel, or aluminum extrusions to match curtain slats and finish.
- D. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain and a continuous bar for holding wind-locks.

2.6 HOOD

- A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that project beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.
1. Material: Match hood material with that of door curtain slat material and as follows:
 - a. Galvanized Steel: Nominal 0.028 in (0.7 mm) thick, hot-dip galvanized steel sheet with G90 (Z275) zinc coating, complying with ASTM A 653 / A 653M.

2.7 LOCKING DEVICES

- A. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.
1. Lock Cylinders: Provide cylinders specified in Division 08, Section 08 71 00 "Door Hardware".
- B. Safety Interlock Switch for Power Operated Doors: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.8 CURTAIN ACCESSORIES

- A. Push/Pull Handles for Manual Doors: Equip each push-up-operated or emergency-operated door with lifting handles on each side of door, finished to match door.
1. Provide pull-down straps or pole hooks for doors more than 84 in (2100 mm) high.

2.9 COUNTERBALANCING MECHANISM

- A. General: Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.
- B. Counterbalance Barrel: Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, welded or seamless carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of parts and to limit barrel deflection to not more than 0.03 in/ft. (2.5 mm/m) of span under full load.
- C. Spring Balance: One or more oil-tempered, heat-treated steel helical torsion springs. Size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.
- D. Torsion Rod for Counterbalance Shaft: Fabricate of manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.
- E. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

2.10 ELECTRIC DOOR OPERATORS

- A. General: Electric door operator assembly of size and capacity recommended and provided by door manufacturer for door and operation-cycles requirement specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, remote-control stations, control devices, integral gearing for locking door, and accessories required for proper operation.
 - 1. Comply with NFPA 70.
 - 2. Provide control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6, with NFPA 70 Class 2 control circuit, maximum 24 V, ac or dc.
- B. Usage Classification: Electric operator and components capable of operating for not less than number of cycles per hour indicated for each door.
- C. Door Operator Type: Operator is mounted to the right or left door head plate and connected to the door drive shaft with drive chain and sprockets. Side room is required for this type of mounting.
- D. Electric Motors: Provide high-starting torque, reversible, continuous-duty, Class A insulated, UL listed electric motors, complying with NEMA MG 1, with overload protection, sized to start, accelerate, and operate door in either direction, from any position, without exceeding nameplate ratings or considering service factor. Size as recommended by manufacturer.
 - 1. Speed: Approximately than 8 inches per second (203 mm/s) and not more than 12 inches per second (305 mm/s).
 - 2. Usage Classification: Heavy Duty, 25 or more cycles per hour and more than 90 cycles per day.
 - 3. Type: Polyphase, medium-induction type.
 - 4. Service Factor: According to NEMA MG 1, unless otherwise indicated.
 - 5. Coordinate wiring requirements and electric characteristics of motors with building electrical system.
 - 6. Provide open dripproof-type motor, and controller with NEMA ICS 6, Type 1 enclosure.

7. Operating Controls, Controllers (Disconnect Switches), Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
 8. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.
- E. Limit Switches: Equip each motorized door with adjustable switches interlocked with motor controls and set to automatically stop door at fully opened and fully closed positions.
- F. Obstruction Detection Device: Equip motorized door with indicated external automatic safety sensor capable of protecting full width of door opening. Activation of sensor immediately stops and reverses downward door travel.
1. Photoelectric Sensor: Manufacturer's standard system designed to detect an obstruction in door opening without contact between door and obstruction.
 - a. Self-Monitoring Type: Designed to interface with door operator control circuit to detect damage to or disconnection of sensing device. When self-monitoring feature is activated, door closes only with sustained pressure on close button.
- G. Remote-Control Station: Momentary-contact, three-button control station with push-button controls labeled "Open", "Close", and "Stop". Locate on interior side adjacent to door.
1. Interior-Grade Units: Full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
- H. Emergency Manual Operation: Equip each electrically powered door with capability for emergency manual operation. Design manual mechanism so required force for door operation does not exceed 25 lbf (111 N).
- I. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while dis-connecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.
- J. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.
- K. Audible and Visual Signals: Audible alarm and visual indicator lights in compliance with regulatory requirements for accessibility.

2.11 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Metal Finish:
 1. Baked-Enamel or Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's

written instructions for cleaning, pre-treatment, application, and minimum dry film thickness.

- a. Color and Gloss: As scheduled or as indicated in Design Selections.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Acceptance of Surfaces and Conditions: Examine substrates to receive products and systems and as-sociated work for compliance with requirements and other conditions affecting performance. Proceed only when unsatisfactory conditions have been corrected in a manner complying with Contract Documents. Starting work within a particular area will be construed as acceptance of surface conditions.

3.2 INSTALLATION, GENERAL

- A. Installation Quality Standards: In addition to standards listed elsewhere, perform Work according to following, unless otherwise specified:
 - 1. Respective manufacturer's written installation instructions.
 - 2. Accepted submittals.
 - 3. Contract Documents.
- B. Control of Corrosion: Prevent galvanic action and other forms of corrosion by isolating metals and other materials from direct contact with incompatible materials.

3.3 PREPARATION

- A. General: Comply with manufacturer's instructions, recommendations, and specifications for cleaning and surface preparation. Surfaces shall have no defects, contaminants, or errors which would result in poor or potentially defective installation or would cause latent defects in Work.

3.4 INSTALLATION OF OVERHEAD COILING DOORS

- A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Install overhead coiling doors, hoods, and operators at the mounting locations indicated for each door.
- C. Accessibility: Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.
- D. Lubricate bearings and sliding parts; adjust doors to operate easily, free from warp, twist, or distortion and fitting weathertight for entire perimeter.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Manufacturer's qualified technical representative shall periodically inspect Work to ensure installation is proceeding in accordance with manufacturer's designs, recommendations, instructions, and warranty requirements. Representative shall submit written reports of each visit indicating observations, findings, and conclusions of inspection.
 - 1. Manufacturer's Technical Representative Qualifications: Direct employee of technical services department of manufacturer with experience in providing recommendations, observations, evaluations, and problem diagnostics.

3.6 STARTUP SERVICE AND DEMONSTRATION

- A. Engage manufacturers qualified technical representative to perform startup service and to train Owner's maintenance personnel as specified below.
 - 1. Perform installation and startup checks according to manufacturer's written instructions.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Engage manufacturers qualified technical representative to train Owner's maintenance personnel to ad-just, operate, and maintain overhead coiling doors. Include procedures and schedules related to startup and shutdown, troubleshooting, servicing, preventive maintenance, and procedures for testing and reset-ting release devices.

3.7 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
- B. Lubricate bearings and moving parts as recommended by manufacturer.

END OF SECTION