

## **SECTION 22 05 19 - METERS AND GAGES FOR PLUMBING PIPING**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Thermometers.
  - 2. Gages.
  - 3. Test plugs.
- B. Related Sections:
  - 1. Division 22 Section "Facility Water Distribution Piping" for domestic and fire-protection water service meters outside the building.
  - 2. Division 22 Section "Domestic Water Piping" for domestic and fire-protection water service meters inside the building.
  - 3. Division 23 Section "Facility Natural-Gas Piping" for gas meters.

#### **1.3 DEFINITIONS**

- A. CR: Chlorosulfonated polyethylene synthetic rubber.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.

#### **1.4 SUBMITTALS**

- A. Product Data: For each type of product indicated; include performance curves.
- B. Product Certificates: For each type of thermometer and gage, signed by product manufacturer.

### **PART 2 - PRODUCTS**

#### **2.1 METAL-CASE, LIQUID-IN-GLASS THERMOMETERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Palmer - Wahl Instruments Inc.

2. Terice, H. O. Co.
  3. Weiss Instruments, Inc.
  4. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 5.
- B. Case: Die-cast aluminum or brass 7 inches long.
- C. Tube: Red or blue reading, mercury or organic-liquid filled, with magnifying lens.
- D. Tube Background: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- E. Window: Glass or plastic.
- F. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- G. Stem: Copper-plated steel, aluminum, or brass for thermowell installation and of length to suit installation.
- H. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## **2.2 PLASTIC-CASE, LIQUID-IN-GLASS THERMOMETERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ernst Gage Co.
  2. Eugene Ernst Products Co.
  3. Marsh Bellofram.
  4. Miljoco Corp.
  5. Terice, H. O. Co.
  6. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  7. Winters Instruments.
- B. Case: Plastic, 7 inches long.
- C. Tube: Red or blue reading, mercury or organic-liquid filled, with magnifying lens.
- D. Tube Background: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- E. Window: Glass or plastic.
- F. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- G. Stem: Metal, for thermowell installation and of length to suit installation.
- H. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## **2.3 DIRECT-MOUNTING, VAPOR-ACTUATED DIAL THERMOMETERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 2. KOBOLD Instruments, Inc.
  - 3. Marsh Bellofram.
  - 4. Trerice, H. O. Co.
  - 5. Weiss Instruments, Inc.
  - 6. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
- B. Case: Liquid-filled type, metal or plastic, 5-inch diameter.
- C. Element: Bourdon tube or other type of pressure element.
- D. Movement: Mechanical, connecting element and pointer.
- E. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- F. Pointer: Red or other dark-color metal.
- G. Window: Glass or plastic.
- H. Ring: Metal or plastic.
- I. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- J. Thermal System: Liquid- or mercury-filled bulb in copper-plated steel, aluminum, or brass stem for thermowell installation and of length to suit installation.
- K. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## **2.4 REMOTE-MOUNTING, VAPOR-ACTUATED DIAL THERMOMETERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. AMETEK, Inc.; U.S. Gauge Div.
  - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 3. Marsh Bellofram.
  - 4. Miljoco Corp.
  - 5. Palmer - Wahl Instruments Inc.
  - 6. Tel-Tru Manufacturing Company.
  - 7. Trerice, H. O. Co.
  - 8. Weiss Instruments, Inc.
  - 9. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 10. Winters Instruments.
- B. Case: Dry type, drawn steel or cast aluminum, 6-inch diameter with holes for panel mounting.

- C. Element: Bourdon tube or other type of pressure element.
- D. Movement: Mechanical, connecting element and pointer.
- E. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- F. Pointer: Red or other dark-color metal.
- G. Window: Glass or plastic.
- H. Ring: Metal.
- I. Connector: Bottom union type.
- J. Thermal System: Liquid- or mercury-filled bulb in copper-plated steel, aluminum, or brass stem for thermowell installation and of length to suit installation.
- K. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## **2.5 BIMETALLIC-ACTUATED DIAL THERMOMETERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 2. Ernst Gage Co.
  - 3. Eugene Ernst Products Co.
  - 4. Marsh Bellofram.
  - 5. Miljoco Corp.
  - 6. NANMAC Corporation.
  - 7. Noshok, Inc.
  - 8. Palmer - Wahl Instruments Inc.
  - 9. Tel-Tru Manufacturing Company.
  - 10. Trerice, H. O. Co.
  - 11. Weiss Instruments, Inc.
  - 12. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 13. WIKA Instrument Corporation.
  - 14. Winters Instruments.
- B. Description: Direct-mounting, bimetallic-actuated dial thermometers complying with ASME B40.3.
- C. Case: Liquid-filled type, stainless steel with 5-inch diameter.
- D. Element: Bimetal coil.
- E. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- F. Pointer: Red or other dark-color metal.
- G. Window: Glass or plastic.

- H. Ring: Stainless steel.
- I. Connector: Adjustable angle type.
- J. Stem: Metal, for thermowell installation and of length to suit installation.
- K. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## **2.6 THERMOWELLS**

- A. Manufacturers: Same as manufacturer of thermometer being used.
- B. Description: Pressure-tight, socket-type metal fitting made for insertion into piping and of type, diameter, and length required to hold thermometer.

## **2.7 PRESSURE GAGES**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. AMETEK, Inc.; U.S. Gauge Div.
  - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 3. Ernst Gage Co.
  - 4. Eugene Ernst Products Co.
  - 5. KOBOLD Instruments, Inc.
  - 6. Marsh Bellofram.
  - 7. Noshok, Inc.
  - 8. Palmer - Wahl Instruments Inc.
  - 9. Trerice, H. O. Co.
  - 10. Weiss Instruments, Inc.
  - 11. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 12. WIKA Instrument Corporation.
  - 13. Winters Instruments.
- B. Direct-Mounting, Dial-Type Pressure Gages: Indicating-dial type complying with ASME B40.100.
  - 1. Case: Liquid-filled] type, metal or plastic, 6-inch diameter.
  - 2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
  - 3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
  - 4. Movement: Mechanical, with link to pressure element and connection to pointer.
  - 5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
  - 6. Pointer: Red or other dark-color metal.
  - 7. Window: Glass or plastic.
  - 8. Ring: Metal or plastic.
  - 9. Accuracy: Grade B, plus or minus 2 percent of middle half scale.
  - 10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure.
  - 11. Range for Fluids under Pressure: Two times operating pressure.
- C. Remote-Mounting, Dial-Type Pressure Gages: ASME B40.100, indicating-dial type.

1. Case: Dry type, drawn steel or cast aluminum, 6-inch diameter with holes for panel mounting.
2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
4. Movement: Mechanical, with link to pressure element and connection to pointer.
5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
6. Pointer: Red or other dark-color metal.
7. Window: Glass or plastic.
8. Ring: Metal or plastic.
9. Accuracy: B, plus or minus 2 percent of middle half scale.
10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure.
11. Range for Fluids under Pressure: Two times operating pressure.

D. Pressure-Gage Fittings:

1. Valves: NPS 1/4 (DN 8) brass or stainless-steel needle type.
2. Snubbers: ASME B40.5, NPS 1/4 brass bushing with corrosion-resistant, porous-metal disc of material suitable for system fluid and working pressure.

## 2.8 TEST PLUGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Flow Design, Inc.
2. MG Piping Products Co.
3. National Meter, Inc.
4. Peterson Equipment Co., Inc.
5. Sisco Manufacturing Co.
6. Terice, H. O. Co.
7. Watts Industries, Inc.; Water Products Div.

B. Description: Corrosion-resistant brass or stainless-steel body with core inserts and gasketed and threaded cap, with extended stem for units to be installed in insulated piping.

C. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F

D. Core Inserts: One or two self-sealing rubber valves.

1. Insert material for water service at 20 to 200 deg F shall be CR.
2. Insert material for water service at minus 30 to plus 275 deg F shall be EPDM.

E. Test Kit: Furnish one test kit(s) containing one pressure gage and adaptor, one thermometer(s), and carrying case. Pressure gage, adapter probes, and thermometer sensing elements shall be of diameter to fit test plugs and of length to project into piping.

1. Pressure Gage: Small bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be 0 to 200 psig.
2. Low-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial ranges shall be 25 to 125 deg F.
3. Carrying case shall have formed instrument padding.

## **PART 3 - EXECUTION**

### **3.1 THERMOMETER APPLICATIONS**

- A. Install liquid-in-glass thermometers in the outlet of each domestic, hot-water storage tank.
- B. Install liquid-filled-case-type, bimetallic-actuated dial thermometers at suction and discharge of each pump.
- C. Provide the following temperature ranges for thermometers:
  - 1. Domestic Hot Water: 30 to 180 deg F, with 2-degree scale divisions.
  - 2. Domestic Cold Water: 0 to 100 deg F, with 2-degree scale divisions.

### **3.2 GAGE APPLICATIONS**

- A. Install dry-case-type pressure gages for discharge of each pressure-reducing valve.
- B. Install liquid-filled-case-type pressure gages at suction and discharge of each pump.

### **3.3 INSTALLATIONS**

- A. Install direct-mounting thermometers and adjust vertical and tilted positions.
- B. Install remote-mounting dial thermometers on panel, with tubing connecting panel and thermometer bulb supported to prevent kinks. Use minimum tubing length.
- C. Install thermowells with socket extending one-third of diameter of pipe and in vertical position in piping tees where thermometers are indicated.
- D. Install direct-mounting pressure gages in piping tees with pressure gage located on pipe at most readable position.
- E. Install remote-mounting pressure gages on panel.
- F. Install needle-valve and snubber fitting in piping for each pressure gage.
- G. Install test plugs in tees in piping.
- H. Install permanent indicators on walls or brackets in accessible and readable positions.
- I. Install connection fittings for attachment to portable indicators in accessible locations.
- J. Install thermometers and gages adjacent to machines and equipment to allow service and maintenance for thermometers, gages, machines, and equipment.
- K. Adjust faces of thermometers and gages to proper angle for best visibility.

**END OF SECTION**

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