

## **SECTION 22 05 16 - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Metal-bellows expansion joints.
  - 2. Rubber expansion joints.
  - 3. Flexible-hose expansion joints.
  - 4. Pipe bends and loops.
  - 5. Alignment guides and anchors.

#### **1.3 DEFINITIONS**

- A. BR: Butyl rubber.
- B. Buna-N: Nitrile rubber.
- C. CR: Chlorosulfonated polyethylene synthetic rubber.
- D. CSM: Chlorosulfonyl-polyethylene rubber.
- E. EPDM: Ethylene-propylene-diene terpolymer rubber.
- F. NR: Natural rubber.

#### **1.4 PERFORMANCE REQUIREMENTS**

- A. Compatibility: Products shall be suitable for piping system fluids, materials, working pressures, and temperatures.
- B. Capability: Products shall absorb 200 percent of maximum axial movement between anchors.

#### **1.5 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and bends.
2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
3. Alignment Guide Details: Detail field assembly and attachment to building structure.
4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

C. Welding certificates.

D. Product Certificates: For each type of pipe expansion joint, signed by product manufacturer.

E. Maintenance Data: For pipe expansion joints to include in maintenance manuals.

## 1.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. Steel Shapes and Plates: AWS D1.1, "Structural Welding Code - Steel."
2. Welding to Piping: ASME Boiler and Pressure Vessel Code: Section IX.

## PART 2 - PRODUCTS

### 2.1 EXPANSION JOINTS

A. Metal-Bellows Expansion Joints: ASTM F 1120, circular-corrugated-bellows type with external tie rods.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Adsko Manufacturing, LLC.
  - b. Anamet, Inc.
  - c. Badger Industries.
  - d. Expansion Joint Systems, Inc.
  - e. Flex-Hose Co., Inc.
  - f. Flexicraft Industries.
  - g. Flex-Pression, Ltd.
  - h. Flex-Weld, Inc.
  - i. Hyspan Precision Products, Inc.
  - j. Metraflex, Inc.
  - k. Piping Technology & Products, Inc.
  - l. Proco Products, Inc.
  - m. Senior Flexonics, Inc.; Pathway Division.
  - n. Tozen America Corp.
  - o. Unaflex Inc.
  - p. WahlcoMetroflex.
2. Metal-Bellows Expansion Joints for Copper Piping: Single- or multiple-ply phosphor-bronze bellows, copper pipe end connections, and brass shrouds.

3. Metal-Bellows Expansion Joints for Stainless-Steel Waterway: Single-ply stainless-steel bellows, stainless-steel-pipe end connections, and steel shroud.
  4. Metal-Bellows Expansion Joints for Steel Piping: Single- or multiple-ply stainless-steel bellows, steel pipe end connections, and carbon-steel shroud.
  5. Minimum Pressure Rating: 175 psig, unless otherwise indicated.
  6. Configuration: Single- or double-bellows type with base, unless otherwise indicated.
  7. End Connections: Flanged or weld.
- B. Rubber Expansion Joints: ASTM F 1123, fabric-reinforced rubber with external control rods and complying with FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Flex-Hose Co., Inc.
    - b. Flexicraft Industries.
    - c. Flex-Weld, Inc.
    - d. Garlock Sealing Technologies.
    - e. General Rubber Corp.
    - f. Mason Industries, Inc.; Mercer Rubber Co.
    - g. Metraflex, Inc.
    - h. MG Piping Products Co.
    - i. Proco Products, Inc.
    - j. Red Valve Company, Inc.
    - k. Senior Flexonics, Inc.; Pathway Division.
    - l. Tozen America Corp.
    - m. Unaflex Inc.
    - n. Vibration Mountings & Controls, Inc.
  2. Arch Type: Single or multiple arches.
  3. Spherical Type: Single or multiple spheres.
    - a. Minimum Pressure and Temperature Ratings for NPS 1-1/2 to NPS 4 (DN 40 to DN 100): 150 psig (1035 kPa) at 220 deg F (104 deg C).
    - b. Minimum Pressure and Temperature Ratings for NPS 5 and NPS 6 (DN 125 and DN 150): 140 psig (966 kPa) at 200 deg F (93 deg C).
    - c. Minimum Pressure and Temperature Ratings for NPS 8 to NPS 12 (DN 200 to DN 300): 140 psig (966 kPa) at 180 deg F (82 deg C).
  4. Material: EPDM.
  5. End Connections: Full-faced, integral, steel flanges with steel retaining rings.
- C. Flexible-Hose Expansion Joints: Manufactured assembly with two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose; with inlet and outlet elbow fittings, corrugated-metal inner hoses, and braided outer sheaths.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Flex-Hose Co., Inc.
    - b. Flexicraft Industries.

- c. Flex-Pression, Ltd.
  - d. Metraflex, Inc.
- 2. Flexible-Hose Expansion Joints for Copper Piping: Copper-alloy fittings with solder- joint end connections.
  - a. NPS 2 and Smaller: Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.
  - b. NPS 2-1/2 to NPS 4: Stainless-steel hoses and single-braid, stainless-steel sheaths with 300 psig at 70 deg F and 225 psig at 450 deg F ratings.
- 3. Flexible-Hose Expansion Joints for Copper Piping: Copper-alloy fittings with solder-joint end connections.
  - a. NPS 2 and Smaller: Bronze hoses and double-braid bronze sheaths with 700 psig at 70 deg F and 500 psig at 450 deg F ratings.
  - b. NPS 2-1/2 to NPS 4: Stainless-steel hoses and double-braid, stainless-steel sheaths with 420 psig at 70 deg F and 315 psig at 450 deg F ratings.
- 4. Flexible-Hose Expansion Joints for Steel Piping: Carbon-steel fittings with threaded end connections for NPS 2 and smaller and flanged end connections for NPS 2-1/2 and larger.
  - a. NPS 2 and Smaller: Stainless-steel hoses and single-braid, stainless-steel sheaths with 450 psig at 70 deg F and 325 psig at 600 deg F ratings.
  - b. NPS 2-1/2 to NPS 6: Stainless-steel hoses and single-braid, stainless-steel sheaths with 200 psig at 70 deg F and 145 psig at 600 deg F ratings.
  - c. NPS 8 to NPS 12: Stainless-steel hoses and single-braid, stainless-steel sheaths with 125 psig at 70 deg F and 90 psig at 600 deg F ratings.
- 5. Flexible-Hose Expansion Joints for Steel Piping: Carbon-steel fittings with threaded end connections for NPS 2 and smaller and flanged end connections for NPS 2-1/2 and larger.
  - a. NPS 2 and Smaller: Stainless-steel hoses and double-braid, stainless-steel sheaths with 700 psig at 70 deg F and 515 psig at 600 deg F ratings.
  - b. NPS 2-1/2 to NPS 6: Stainless-steel hoses and double-braid, stainless-steel sheaths with 275 psig at 70 deg F and 200 psig at 600 deg F ratings.
  - c. NPS 8 and Larger: Stainless-steel hoses and double-braid, stainless-steel sheaths with 165 psig at 70 deg F and 120 psig at 600 deg F ratings.

## 2.2 ALIGNMENT GUIDES

- A. Description: Steel, factory fabricated, with bolted two-section outer cylinder and base for alignment of piping and two-section guiding spider for bolting to pipe.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Adsco Manufacturing, LLC.
    - b. Advanced Thermal Systems, Inc.
    - c. Flex-Hose Co., Inc.

- d. Flexicraft Industries.
- e. Flex-Weld, Inc.
- f. Hyspan Precision Products, Inc.
- g. Metraflex, Inc.
- h. Piping Technology & Products, Inc.
- i. Senior Flexonics, Inc.; Pathway Division.

## **2.3 MATERIALS FOR ANCHORS**

- A. Steel Shapes and Plates: ASTM A 36/A 36M.
- B. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel, hex head.
- C. Washers: ASTM F 844, steel, plain, flat washers.
- D. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, and tension and shear capacities appropriate for application.
  - 1. Stud: Threaded, zinc-coated carbon steel.
  - 2. Expansion Plug: Zinc-coated steel.
  - 3. Washer and Nut: Zinc-coated steel.
- E. Chemical Fasteners: Insert-type-stud bonding system anchor for use with hardened portland cement concrete, and tension and shear capacities appropriate for application.
  - 1. Bonding Material: ASTM C 881, Type IV, Grade 3, 2-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
  - 2. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud, unless otherwise indicated.
  - 3. Washer and Nut: Zinc-coated steel.
- F. Concrete: Portland cement mix, 3000 psi minimum. Comply with requirements in Division 03 Section "Cast-in-Place Concrete" for formwork, reinforcement, and concrete.
- G. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink, nonmetallic grout; suitable for interior and exterior applications.
  - 1. Properties: Non-staining, noncorrosive, and nongaseous.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.

## **PART 3 - EXECUTION**

### **3.1 EXPANSION-JOINT INSTALLATION**

- A. Install manufactured, nonmetallic expansion joints according to FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."
- B. Install expansion joints of sizes matching size of piping in which they are installed.
- C. Install alignment guides to allow expansion and to avoid end-loading and torsional stress.

### **3.2 PIPE BEND AND LOOP INSTALLATION**

- A. Install pipe bends and loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Attach pipe bends and loops to anchors.
  - 1. Steel Anchors: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
  - 2. Concrete Anchors: Attach by fasteners. Follow fastener manufacturer's written instructions.

### **3.3 SWING CONNECTIONS**

- A. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- B. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

### **3.4 ALIGNMENT-GUIDE INSTALLATION**

- A. Install guides on piping adjoining pipe expansion fittings and loops.
- B. Attach guides to pipe and secure to building structure.

### **3.5 ANCHOR INSTALLATION**

- A. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- B. Fabricate and install steel anchors by welding steel shapes, plates, and bars to piping and to structure. Comply with ASME B31.9 and AWS D1.1.
- C. Construct concrete anchors of poured-in-place concrete of dimensions indicated and include embedded fasteners.
- D. Install pipe anchors according to expansion-joint manufacturer's written instructions if expansion joints are indicated.
- E. Use grout to form flat bearing surfaces for expansion fittings, guides, and anchors installed on or in concrete.

**END OF SECTION**