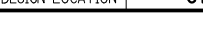



- NOTE:
1. TOOL "BUILD" DATE, REV. LEVEL & DRAWING # MUST BE SCRIBED ON TOOL.
  2. ENTIRE PUNCH FACE MUST BE POLISHED TO  $\sqrt{X}$
  3. O.D. AND I.D. BEARING SURFACES MUST BE POLISHED TO  $\sqrt{Y}$
  4. MATERIAL: DOUBLE DRAW
  5. DIEMENSIONS IN [ ... ] ARE IN MM.
  6. NON DIMENSIONED EDGES ON BOTTOM OF PUNCH ACCORDING TO ISO 13715
  7. REFER TO MODEL FOR NON DIMENSIONED FACE DETAILS (DOES NOT APPLY FOR OTHER MISSING DIMENSIONS!)
  8. NON DIMENSIONED EDGES ON FACE DETAIL ACCORDING TO ISO 13715
  9. NON TOLERANCED FACE DETAILS
  10. ☐ DOCUMENTATION REQUIRED

- NOTE:
1. TOOL "BUILD" DATE, REV. LEVEL AND DRAWING # MUST BE SCRIBED ON TOOL.

☐ IF MARKED, DOCUMENT IS INTELLECTUAL PROPERTY OF GKN SINTER METALS, TO BE MANUFACTURED WITHIN A GKN FACILITY, UNLESS APPROVED PER GLOBAL STANDARD SPO7 010 – INTELLECTUAL PROPERTY PROCEDURES.

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	REV. LEV	REV. LOC	DESCRIPTION OF CHANGE					REV. DATE (DD-MM-YYYY)	REVISED BY	CHECKED BY	
	SURFACE ACCORDING TO ASME B46.1 - 1995 $\sqrt{Y} = \sqrt{Ra\ 4}$ $\sqrt{Z} = \sqrt{Ra\ 8}$ $\sqrt{Z} = \sqrt{Ra\ 16}$ $\sqrt{Y} = \sqrt{Ra\ 32}$ $\sqrt{Y} = \sqrt{Ra\ 64}$					$\sqrt{Y}$ $\sqrt{Z}$ $\sqrt{Z}$ $\sqrt{Y}$ $\sqrt{Y}$	DIESET/PRESS USED IN MACHINE USED IN		STM_C250T_SAC;		
	MATERIAL		SURFACE TEXTURE		PART (DRAWING) NAME						
	M4; Hrc 55-57		n/a		SM-3288-40 CORE PIN						
	DRAWN BY christine.kasner 04-May-2017		DIMENSIONS: INCH .X±.1 .XXXX±.0005 LOCAL DRAWING NUMBER SM-3288-40		SCALE 1:1		SH SIZE C				
	CHECKED BY -		-								
	GKN DESIGN LOCATION STM		DATE (DD-MM-YYYY)								
	 GKN SINTER METALS				GLOBAL PDM NUMBER 1A10229430		SHEET 60_Standard-Release 01.11.2018 16:55		OF 1		
	REPLACEMENT FOR -		REPLACED WITH -		REFERENCE -		-		1		