

Troubleshooting Guide



1) Issue: Stirrer lift does not move upwards / downwards

- a. Possible cause & solution: You should find below similar limit switches above & below the stirrer box fitted in the main frame of the equipment. This switch avoids the stirrer box going below/above the certain level i.e extreme TOP or Bottom level. The part (STEM) marked (circled) in RED colour works with spring action. Over the span of time, due to climatic conditions or if the machine is idle, the stem gets stuck and wont move. If the TOP limit switch is stuck, the stirrer box won't lift upwards and similarly for the bottom limit switch. Please check if this is rusty or stuck. If so, apply some anti rust oil / grease and manually release it. This should solve your problem.

