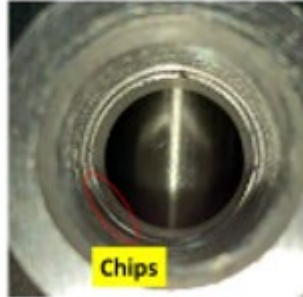


# Bad News First 2023

## TODAY PROBLEM ILLUSTRATION

**Detection** : During installation of lock ball installation on retainer s/a, control shift lever operator notice that the ball cannot pass thru the hole

**Possible Cause** : Chips/burrs on inside diameter



Loc Tag

**Retainer 632 2wd. Burrs di lubang ball 2 pcs.  
TMMIN-TAP**



**Cov R Kwb. Visual rust. AHM P2**

## TODAY PROBLEM ILLUSTRATION

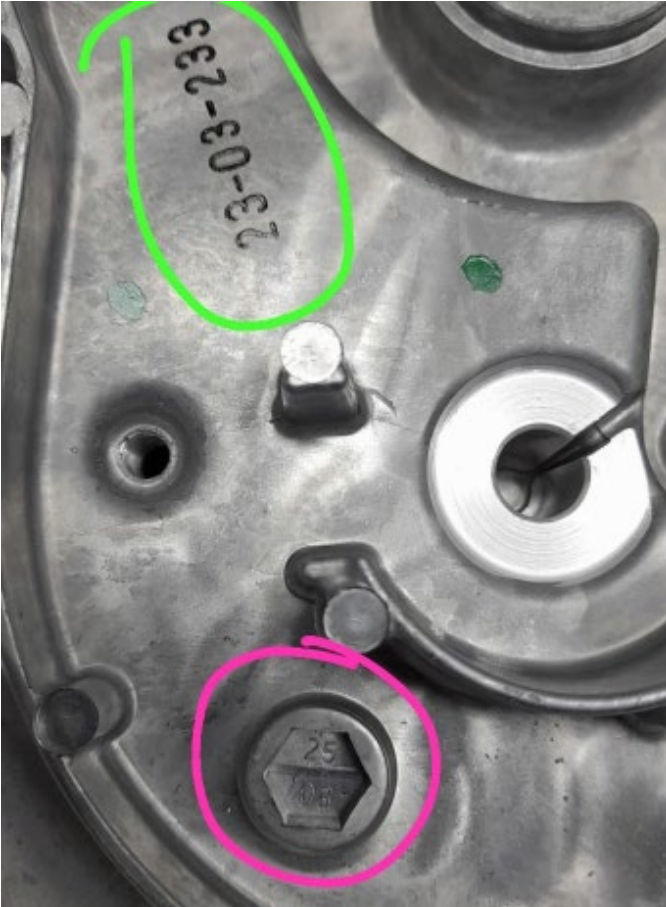


**CAH K1ZG. Lubang baut sempit. AHM P1**



**CCH K1A. Plat karat. AHM p5**

### BNF INTERNAL QUALITY ISSUE (Hajifuryou 恥不良)



**Lot casting dibelakang lot tgl machining. (Lot Casting salah)**

# Delivery Issues - SC Finishing

No	Nama part	Minimal Stock	Stock Beredar	Balance
1	OIL SEPARATOR	21,900	9,335	-12,565
2	MISSION CASE K2FA	12,660	3,237	-9,423
3	CAH K1ZG	9,150	1,200	-7,950
4	BS STATOR K1ZG	8,400	800	-7,600
5	COVER COMP HEAD K0JA (SFG)	8,700	2,112	-6,588
6	COVER LK56A (SFG)	3,900	1,320	-2,580
7	COVER L K03S	2,100	0	-2,100
8	COVR C/C KWB	2,100	540	-1,560
9	HOUSING D40D	1,500	0	-1,500
10	SWING ARM CBS K2SA (SFG)	3,450	2,102	-1,348
11	CCT 2CF	960	0	-960
12	CWP K56A	2,700	1,800	-900
13	TWIN HEAD (SFG)	750	0	-750
14	HOLDER ASSY L STEP K15P (FG)	600	164	-436
15	HFU	600	400	-200
16	PEDAL COMP BRAKE ASSY K15P (FG)	600	415	-185
17	STEP ASSY L PILLION K56A (FG)	900	733	-167
18	STEP ASSY, R PILLION K56F (FG)	300	234	-66

Date	23-Mar	24-Mar	25-Mar	26-Mar	27-Mar	28-Mar	29-Mar	30-Mar	31-Mar
Jumlah Parts Kritis	19	18							



# Delivery Issues - SC Painting

No	DESCRIPTION	Minimal Stock	Stock Beredar	Balance
1	COVER L SIDE K1ZN (FG)	3,600	1,898	-1,702
2	HOLDER ASSY L STEP K15P (FG)	600	164	-436
3	HUB ASSY REAR WHEEL KVLP(SFG)	480	104	-376
4	COVER ASSY R C/C NH-GREY K56A (SFG)	600	316	-284
5	COVER COMP WATER PUMP NH-GREY K56A (SFG)	300	30	-270

Date	23-Mar	24-Mar	25-Mar	26-Mar	27-Mar	28-Mar	29-Mar	30-Mar	31-Mar
Jumlah Parts Kritis	6	5							