

Industry 4.0 in Manufacturing

- an introduction



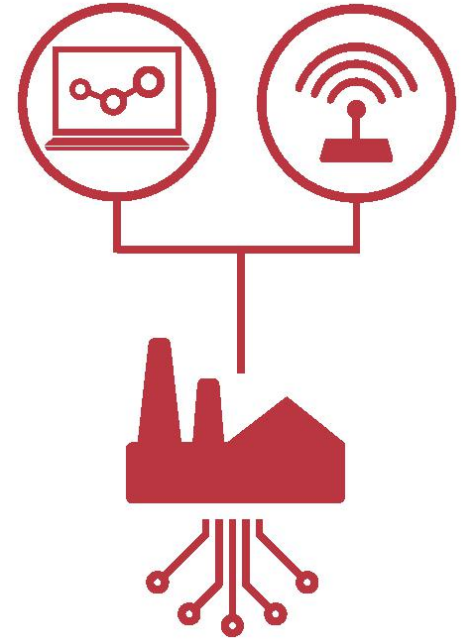
Dr Leo Chen

leo.chen@ieee.org

30/Jan/2019

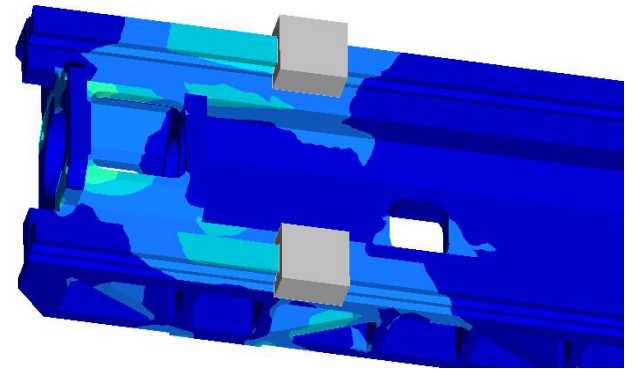
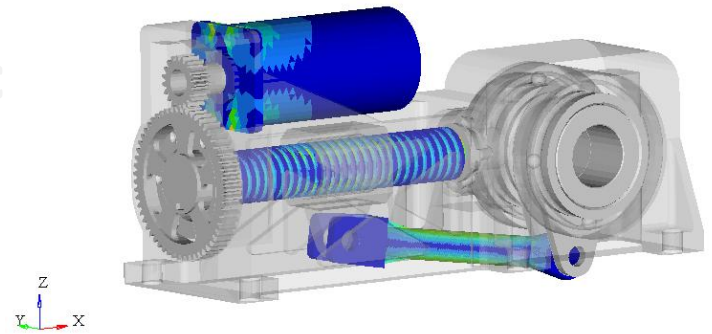
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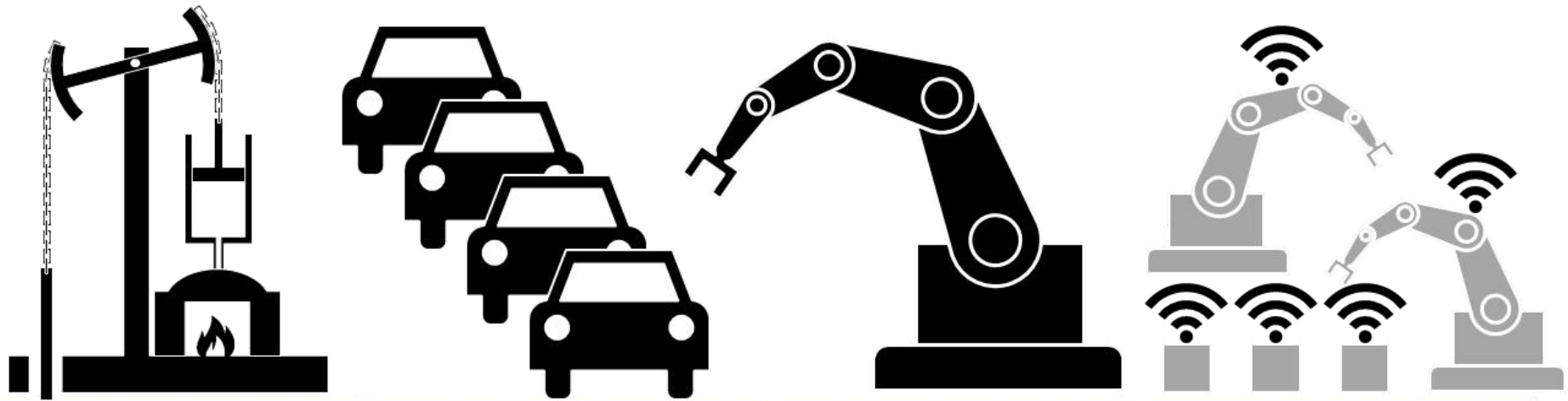
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What is industry 4.0

Industry 4.0 (**I4**) is commonly referred to as **the fourth industrial revolution (4IR)**^[1].



1st

2nd

3rd

4th

Mechanization,
water power, steam
power

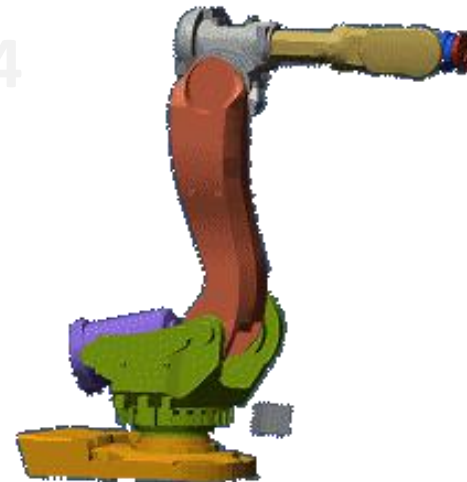
Mass production,
assembly line,
electricity

Computer and
automation

Cyber Physical
Systems

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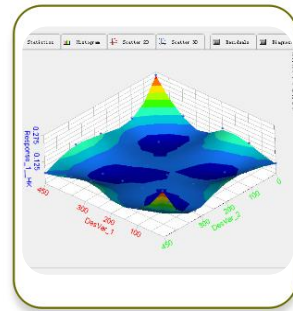
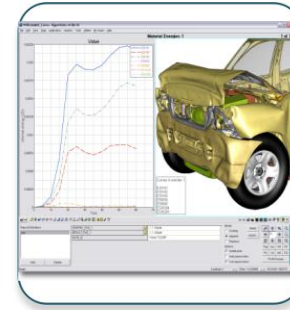
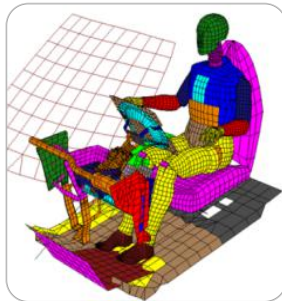
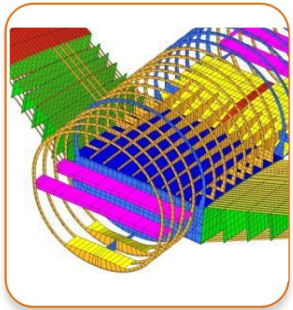
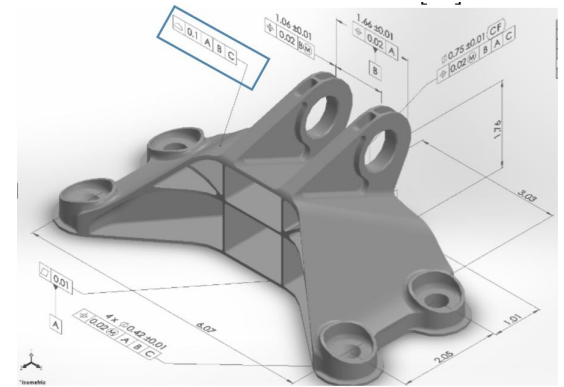
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Basic Steps

Basically, **4IR** can be summarised as the following steps:

1. **Virtual Prototype** (e.g. Digital Design)
2. **Digital Manufacturing**
3. **Physical Prototype** or Products
4. **Intelligent Service** (e.g. Product Lifecycle Management)



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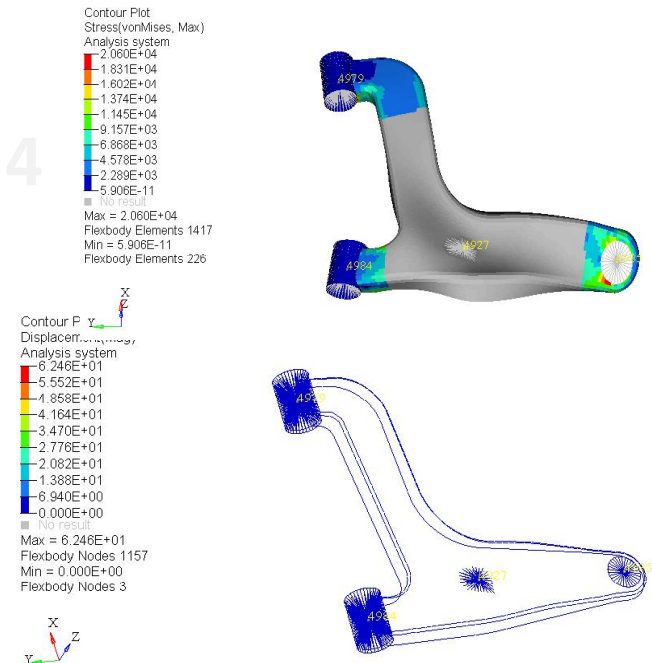
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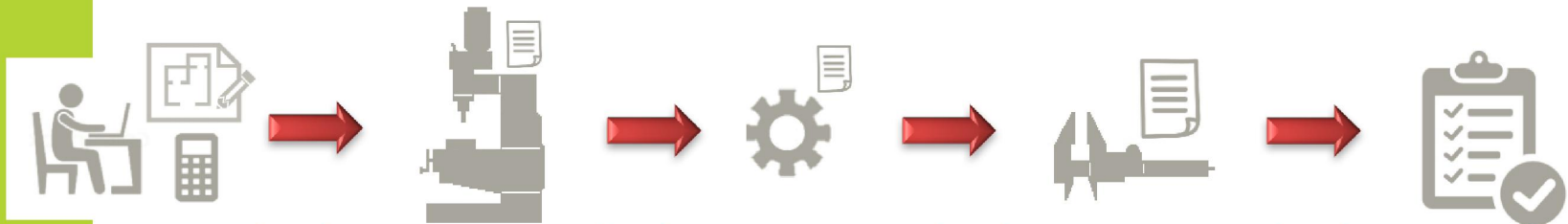
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Traditional vs Digital Manufacturing

Traditional



2D Prints are made manually

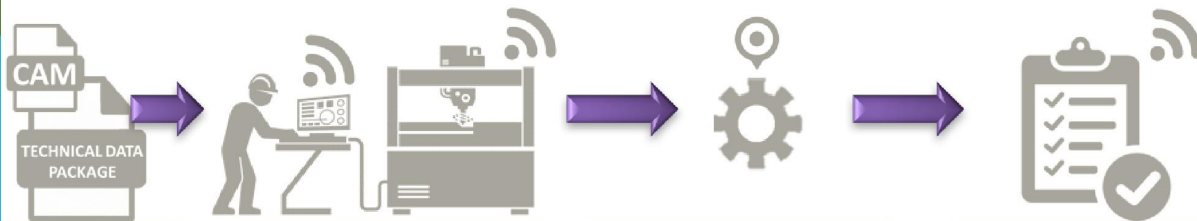
Prototype is constructed based on 2D prints

Testing takes place

Review and redesign

Generated data is stored physically

Digital

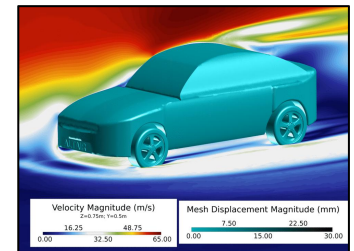


3D Model is created

Part is simulated in digital environment

Part is optimized digitally

Generated data is stored digitally



The Evolution of the Playstation Controller

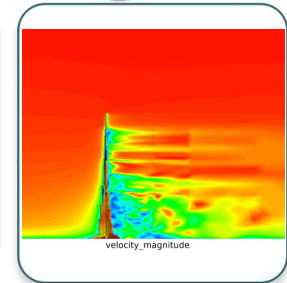
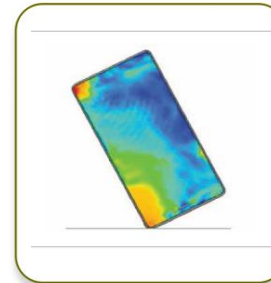
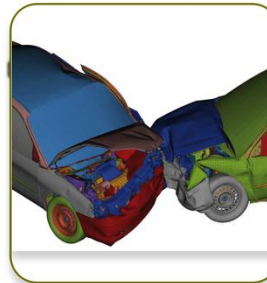
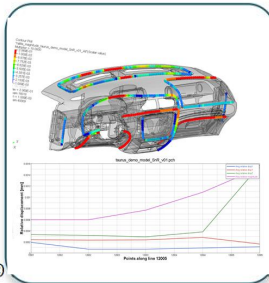
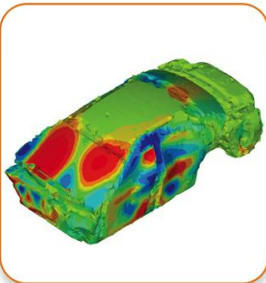


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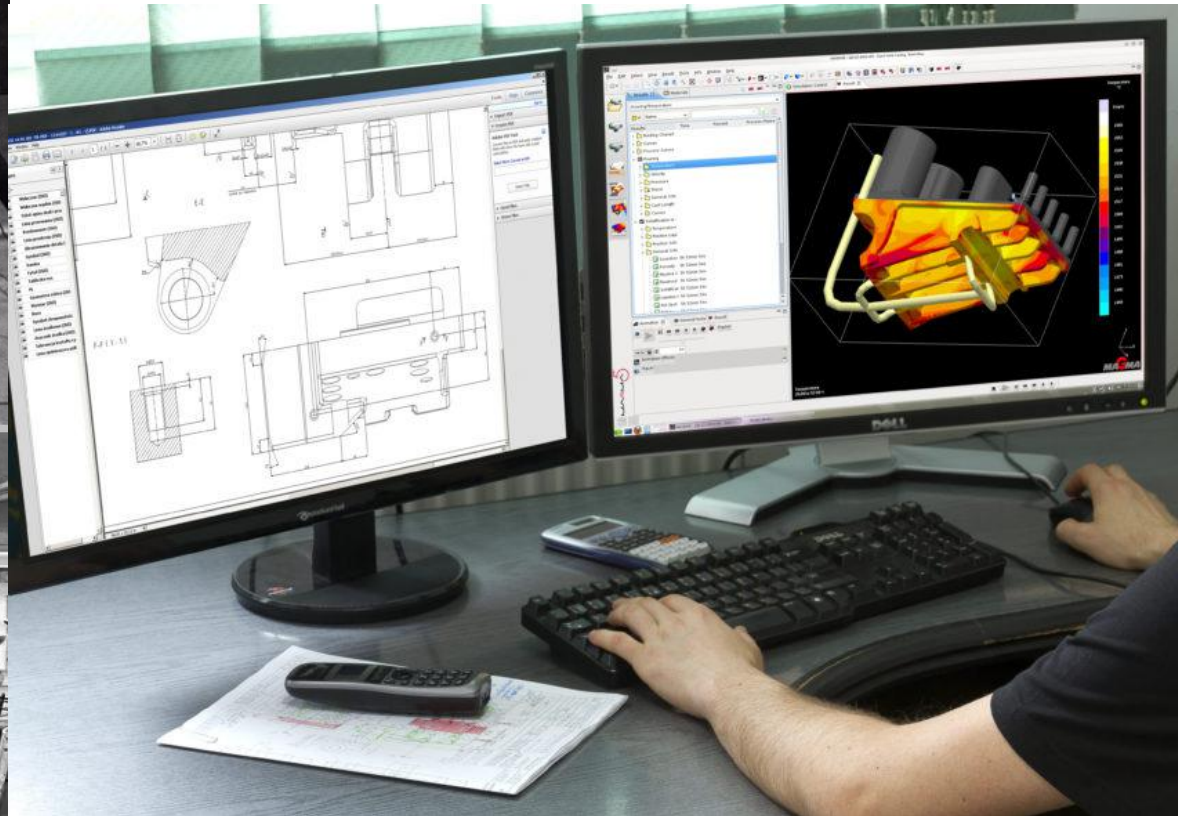
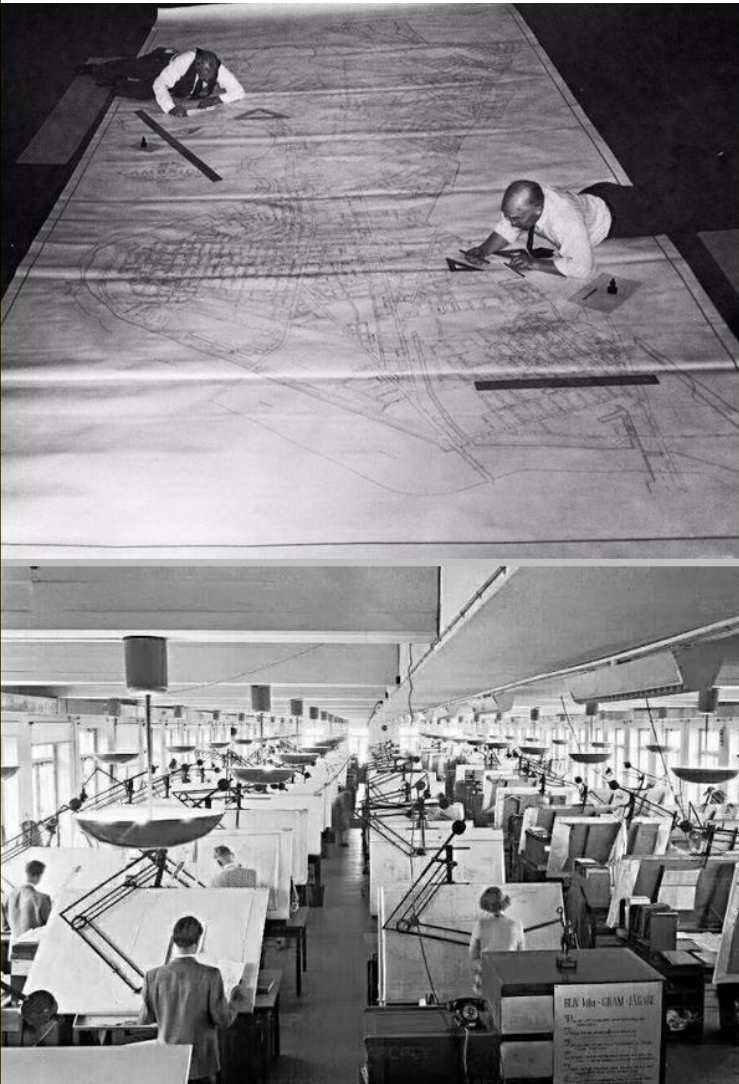
The Evolution of the Xbox Controller



GETLOVE.COM

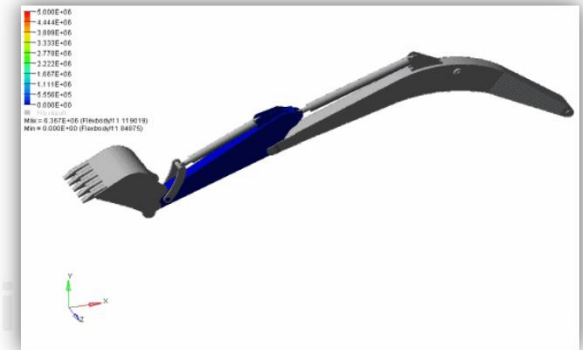


Traditional Design **vs** Digital Design



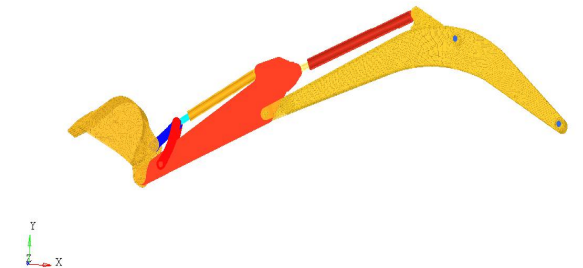
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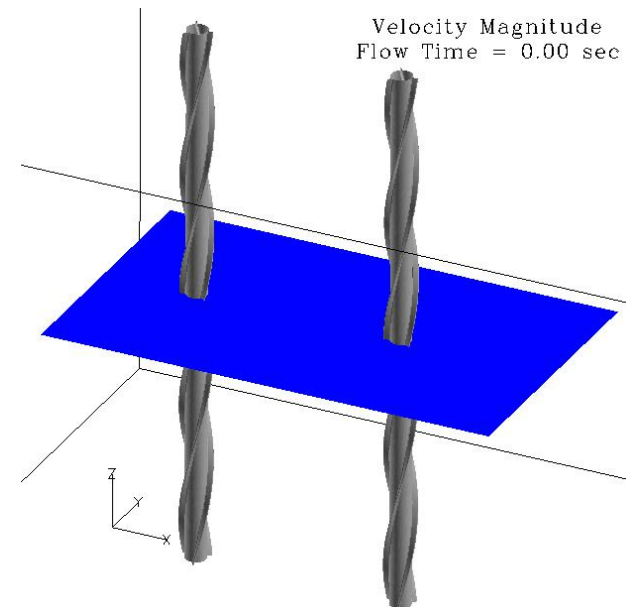
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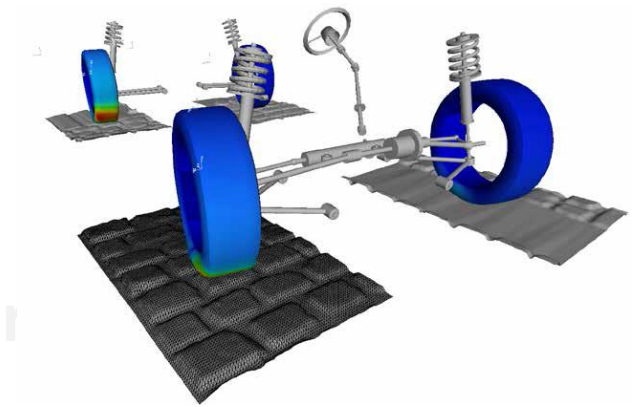
Key Benefits

- **Fast Production**
- **High Performing** Prototypes and Productivity
- **Real-time** Inventory Moniroting
- **Cost Reduction**
- Close-to-reality **Testing**
- **Market Success Predictability**



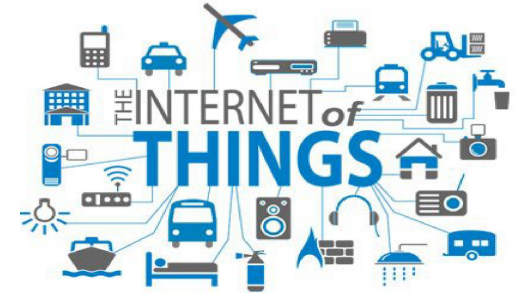
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Supporting Technologies for I4

- Cyber-physical Systems (CPS)
- Internet of Things (IoT)
- **Big Data**
- Cloud
- Digital Twins^[3]

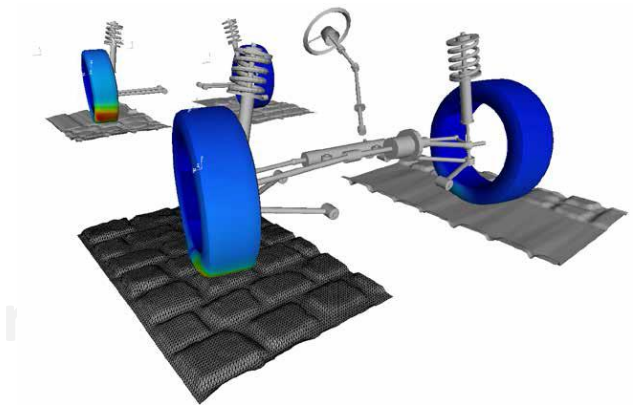


digital twin is a **real-time mapping** of all **components** in the product life cycle using **physical** data, **virtual** data and **interaction data** between them

- Artificial Intelligence (**AI**)
- High Performance Computing (**HPC**)

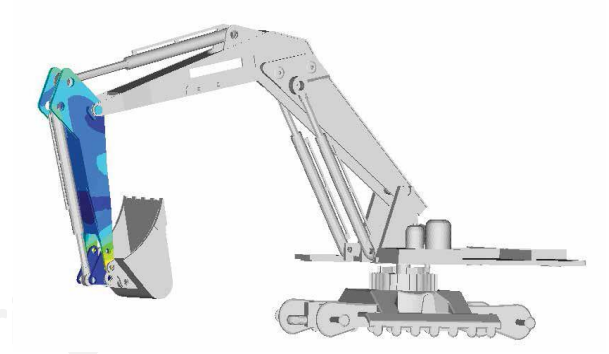
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Reference

[1] https://en.wikipedia.org/wiki/Industry_4.0

[2] <https://www.industryweek.com/technology/digital-manufacturing-factory-future-here-today>

[3] https://en.wikipedia.org/wiki/Digital_twin



MANUFACTURING THE FUTURE

“And now think of where we need to go; an economy based not on consumption and debt but on savings and investment; not on government spending but on entrepreneurial dynamism; not on one industry in one corner of the country, but on all our businesses in all our regions, with a new emphasis on manufacturing, exports and trade.” — David Cameron, Prime Minister

£1.2 billion

EPSRC portfolio relevant to manufacturing research

£381 million

investment by EPSRC's Manufacturing the Future theme

344

research grants supported

1,104

collaborating organisations contributing a further £162 million

£3.4 billion

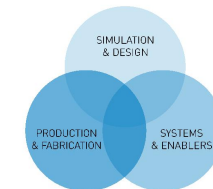
overseas funding for R&D in the UK in 2009

2000

doctoral students

£400 million

investment planned to 2015



“EPSRC builds an intellectual powerhouse for manufacturing wealth”
—The Manufacturer, May 2011

EPSRC invests in the cutting-edge manufacturing research, and the highly-skilled people that will ensure that growth.

We have a portfolio of 350 live projects an investment of £380 million. 1100 companies work with our researchers adding a further £162 million. We support over 2000 doctoral students many of whom work on industrially related projects.

Modern Manufacturing

Manufacturing is:

- **Vital** to many industrial sectors, including aerospace, automotive & transport, pharmaceuticals, electronics, bulk materials, food & drink, fast-moving consumer goods, and construction.
- **More than production.** It is R&D, design, prototyping, production, distribution, service and support provision, and end-of-life repair, recycle or reuse. Value can be extracted from each stage of the process.¹
- **Differentiated.** High or low volumes, long or short life-cycle, mass-market or customized production.
- **Highly-skilled.** It involves the inter-play of novel technologies, in-line analysis, dual working of people and automated systems, and precision engineered products and systems.

UK Manufacturing

Manufacturing is a key component of the *Government's Plan for Growth*,² as outlined in the *Growth Review Framework for Manufacturing*.³ Manufacturing comprises 13% of the UK economy. The UK is the world's seventh-largest manufacturer, with manufacturing providing just over 50% of the UK's exports.⁴

Drivers for Global Manufacturing

The UK is not alone in placing increased emphasis on the importance of advanced manufacturing. Our international peers, including the US, Germany, Japan and China, are revitalising and focusing their research base on areas that enhance economic competitiveness.

The drivers include:

- **Technological Change** – high-value manufacturing processes are increasingly moving towards flexible, intelligent production systems that use advanced materials, incorporate modern ICT, require skilled technical knowledge, and co-located human and automated systems.
- **Material and Energy Security** – availability or scarcity of key material or energy resources is a competitive issue, driving investigation into alternative production routes for new and established products and processes.

INNOVATIVE MANUFACTURING RESEARCH CENTRES

Evolving from the EPSRC Innovative Manufacturing Initiative of the 1990s, the Innovative Manufacturing Research Centre (IMRC) portfolio comprised eighteen separate centres, largely based at single universities, each addressing a series of manufacturing challenges. A total EPSRC investment of £192 million was supplemented by £207 million of industrial support from over 700 collaborators. The IMRC programme has created over 1,300 doctoral level manufacturing engineers to support UK industry. An investigation of the economic impact of 10% of the IMRC programme (32 separate case studies) showed that this IMRC work had generated;

- £70 million of additional sales for industrial partners
- Cost-savings of at least £17 million to the public sector, and £10 million to the private sector
- 20 new technologies and products brought to market

Available:

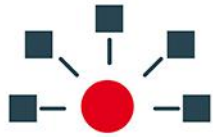
[1] <https://github.com/LeoYiChen/Industry4.0-An-Introduction>



INDUSTRY4.0



AUTOMATION



CONNECTION



CLOUD COMPUTING



IOT



BIG DATA



SYSTEM INTEGRATION

in Manufacturing

- an introduction

END



Dr Leo Chen

leo.chen@ieee.org

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