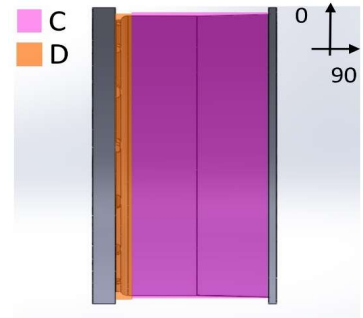
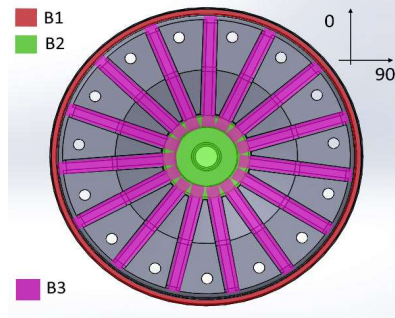
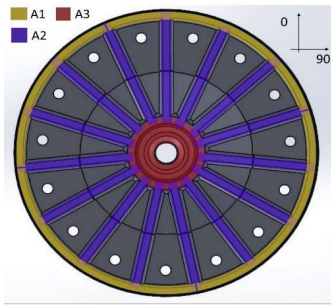


PLYBOOK



Phase 1

Step	Stampo	Area	Direction	Material
1	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
2	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
3	A	A3	45	MTC510-C200T
4	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
5	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
6	A	A3	45	MTC510-C200T
7	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
8	A	A3	45	MTC510-C200T
9	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
10	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
11	A	A3	45	MTC510-C200T
12	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
13	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
14	A	A3	45	MTC510-C200T
15	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
16	A	A3	45	MTC510-C200T
17	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
18	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
19	A	A3	45	MTC510-C200T
20	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
21	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
22	A	A3	45	MTC510-C200T
23	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
24	A	A3	45	MTC510-C200T
25	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
26	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
27	A	A3	45	MTC510-C200T
28	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
29	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
30	A	A3	45	MTC510-C200T
31	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
32	A	A3	45	MTC510-C200T
33	A	A3	45	MTC510-C200T
34	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
35	A	A3	45	MTC510-C200T
36	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
37	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
38	A	A3	45	MTC510-C200T
39	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
40	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
41	A	A3	45	MTC510-C200T
42	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
43	A	A3	45	MTC510-C200T
44	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
45	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
46	A	A3	45	MTC510-C200T
47	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
48	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
49	A	A3	45	MTC510-C200T
50	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
51	A	A3	45	MTC510-C200T

52	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
53	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
54	A	A3	45	MTC510-C200T
55	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
56	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
57	A	A3	45	MTC510-C200T
58	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
59	A	A3	45	MTC510-C200T
60	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
61	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
62	A	A3	45	MTC510-C200T
63	A	A1.1,A1.2,A1.3,A1.4,A2	0	MTC510-UD300
64	A	A1.1,A1.2,A1.3,A1.4,A2,A3	45	MTC510-C200T
Phase 2				
65	A	DEBULK 15 MINUTES		
65.1	B-C	B2	0	MTC510-C200T
66	B-C	B2	0	VTC401-C650T
67	B-C	B2	0	MTC510-C200T
68	B-C	B2	0	VTC401-C650T
69	B-C	B2	0	MTC510-C200T
70	B-C	B2	0	VTC401-C650T
71	B-C	B2	0	MTC510-C200T
72	B-C	B2	0	VTC401-C650T
73	B-C	B2	0	MTC510-C200T
74	B-C	B2	0	VTC401-C650T
75	B-C	B2	0	MTC510-C200T
76	B-C	B2	0	VTC401-C650T
77	B-C	B2	0	MTC510-C200T
78	B-C	B2	0	VTC401-C650T
79	B-C	B2	0	MTC510-C200T
80	B-C	B2	0	VTC401-C650T
81	B-C	B2	0	MTC510-C200T
82	B-C	B2	0	VTC401-C650T
83	B-C	B2	0	MTC510-C200T
84	B-C	B2	0	VTC401-C650T
85	B-C	B2	0	MTC510-C200T
86	B-C	B2	0	VTC401-C650T
87	B-C	B2	0	MTC510-C200T
88	B-C	B2	0	VTC401-C650T
89	B-C	B2	0	VTC401-C650T
90	B-C	B2	0	MTC510-C200T
91	B-C	B2	0	VTC401-C650T
92	B-C	B2	0	MTC510-C200T
93	B-C	B2	0	VTC401-C650T
94	B-C	B2	0	MTC510-C200T
95	B-C	B2	0	VTC401-C650T
96	B-C	B2	0	MTC510-C200T
97	B-C	B2	0	VTC401-C650T
98	B-C	B2	0	MTC510-C200T
99	B-C	B2	0	VTC401-C650T
100	B-C	B2	0	MTC510-C200T
101	B-C	B2	0	VTC401-C650T
102	B-C	B2	0	MTC510-C200T
103	B-C	B2	0	VTC401-C650T
104	B-C	B2	0	MTC510-C200T
105	B-C	B2	0	VTC401-C650T
106	B-C	B2	0	MTC510-C200T
107	B-C	B2	0	VTC401-C650T
108	B-C	B2	0	MTC510-C200T
109	B-C	B2	0	VTC401-C650T
110	B-C	B2	0	MTC510-C200T
111	B-C	B2	0	VTC401-C650T
112	B-C	B2	0	MTC510-C200T
113	B-C	B2	0	VTC401-C650T
114	B-C	B2	0	MTC510-C200T
Phase 3				
UNIONE STAMPO E CONTROSTAMPO				
115	B-C	B1-C-D	45	MTC510-C200T
116	B-C	C	45	MTC510-C200T
117	B-C	C	0	MTC510-UD300
118	B-C	B1	45	MTC510-C200T

119	B-C	D	45	MTC510-C200T
120	B-C	C	0	MTC510-UD300
121	B-C	B1-C-D	0	MTC510-UD300
122	B-C	C	45	MTC510-C200T
123	B-C	C	0	MTC510-UD300
124	B-C	B1	45	MTC510-C200T
125	B-C	D	45	MTC510-C200T
126	B-C	C	0	MTC510-UD300
127	B-C	B1-C-D	0	MTC510-UD300
128	B-C	C	45	MTC510-C200T
129	B-C	C	0	MTC510-UD300
130	B-C	B1	45	MTC510-C200T
131	B-C	D	45	MTC510-C200T
132	B-C	C	0	MTC510-UD300
133	B-C	B1-C-D	0	MTC510-UD300
134	B-C	C	45	MTC510-C200T
135	B-C	C	0	MTC510-UD300
136	B-C	B1	45	MTC510-C200T
137	B-C	D	45	MTC510-C200T
138	B-C	C	0	MTC510-UD300
139	B-C	B1-C-D	0	MTC510-UD300
140	B-C	B1-C-D	0	MTC510-UD300
141	B-C	C	0	MTC510-UD300
142	B-C	D	45	MTC510-C200T
143	B-C	B1	45	MTC510-C200T
144	B-C	C	0	MTC510-UD300
145	B-C	C	45	MTC510-C200T
146	B-C	B1-C-D	0	MTC510-UD300
147	B-C	C	0	MTC510-UD300
148	B-C	D	45	MTC510-C200T
149	B-C	B1	45	MTC510-C200T
150	B-C	C	0	MTC510-UD300
151	B-C	C	45	MTC510-C200T
152	B-C	B1-C-D	0	MTC510-UD300
153	B-C	C	0	MTC510-UD300
154	B-C	D	45	MTC510-C200T
155	B-C	B1	45	MTC510-C200T
156	B-C	C	0	MTC510-UD300
157	B-C	C	45	MTC510-C200T
158	B-C	B1-C-D	0	MTC510-UD300
159	B-C	C	0	MTC510-UD300
160	B-C	D	45	MTC510-C200T
161	B-C	B1	45	MTC510-C200T
162	B-C	C	0	MTC510-UD300
163	B-C	C	45	MTC510-C200T
164	B-C	B1-C-D	45	MTC510-C200T