



		Phase 1		
Step	Stampo	Area	Direction	Material
1	A	В3	45	GG200P
2	Α	В3	0	GG650T
3	Α	В3	45	GG200P
4	А	B3	45	GG200P
5	A	B3	0	GG650T
6	A	B3	45	GG200P
7	A	B3	0	GG650T
8	A	B3	45	GG200P
9	A	B3	45	GG200P
10	A	B3	0	GG650T
11	A	B3	45	GG200P
12	A	B3	45	GG200P
13	A	B3	0	GG2507 GG650T
14	A	В3	45	GG200P
15		В3	0	
16	A A	B3	45	GG650T GG200P
17	A	B3	45	GG200P GG200P
	1			i
18	A	B3	0	GG650T
19 20	A	B3	45 45	GG200P
	A	B3		GG200P
21	A	B3	0	GG650T
22	A	B3	45	GG200P
23	A	B3	0	GG650T
24	A	B3	45	GG200P
25	Α	B3	45	GG200P
26	Α	В3	0	GG650T
27	Α	В3	45	GG200P
28	Α	В3	45	GG200P
29	Α	В3	0	GG650T
30	Α	В3	45	GG200P
31	Α	В3	0	GG650T
32	Α	В3	45	GG200P
33	Α	В3	45	GG200P
34	Α	В3	0	GG650T
35	Α	В3	45	GG200P
36	Α	В3	0	GG650T
37	Α	В3	45	GG200P
38	Α	В3	45	GG200P
39	Α	В3	0	GG650T
40	Α	В3	45	GG200P
41	Α	В3	45	GG200P
42	Α	В3	0	GG650T
43	Α	В3	45	GG200P
44	Α	В3	0	GG650T
45	Α	В3	45	GG200P
46	Α	В3	45	GG200P
47	Α	В3	0	GG650T
48	Α	В3	45	GG200P
49	Α	В3	45	GG200P
50	Α	В3	0	GG650T
51	Α	В3	45	GG200P

52 A B3 0 GG650T   54 A B3 45 GG200P   55 A B3 0 GG650T   56 A B3 45 GG200P   57 A B3 45 GG200P   58 A B3 0 GG650T   59 A B3 45 GG200P   60 A B3 0 GG650T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 45 GG200P   63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG650T   66 B-C B2 0 GG650T   67 B-C B2 0 GG650T   69 B-C B2 0 GG650T	
54 A B3 45 GG200P   55 A B3 0 GG650T   56 A B3 45 GG200P   57 A B3 45 GG200P   58 A B3 0 GG650T   59 A B3 0 GG650T   60 A B3 0 GG650T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG650T   64 A B3 0 GG650T   64 A B2 0 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG650T   67 B-C B2 0 GG650T   69 B-C B2 0 GG650T   70 B-C B2 0	
55 A B3 0 GG650T   56 A B3 45 GG200P   57 A B3 45 GG200P   58 A B3 0 GG650T   59 A B3 45 GG200P   60 A B3 0 GG650T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG650T   64 A B3 0 GG620P   65.1 B-C B2 0 GG200P   65.1 B-C B2 0 GG200P   66.1 B-C B2 0 GG520P   66.2 B-C B2 0 GG650T   67 B-C B2 0 GG650T   69 B-C B2 0 GG650T   71 B-C B2 0	
56 A B3 45 GG200P   57 A B3 45 GG200P   58 A B3 0 GG550T   59 A B3 0 GG550T   60 A B3 0 GG650T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG650T   66 B-C B2 0 GG650T   67 B-C B2 0 GG650T   67 B-C B2 0 GG650T   69 B-C B2 0 GG650T   70 B-C B2 0 GG650T   71 B-C B2 0 GG650T   72 B-C B2 0 GG650T	
57 A B3 45 GG200P   58 A B3 0 GG650T   59 A B3 45 GG200P   60 A B3 0 GG650T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG650T   67 B-C B2 0 GG650T   67 B-C B2 0 GG650T   69 B-C B2 0 GG650T   70 B-C B2 0 GG650T   71 B-C B2 0 GG650T   73 B-C B2 0 GG650T   74 B-C B2 0 GG65	
58 A B3 0 GG650T   59 A B3 45 GG200P   60 A B3 0 GG550T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG520P   66 B-C B2 0 GG200P   66 B-C B2 0 GG200P   68 B-C B2 0 GG200P   68 B-C B2 0 GG200P   70 B-C B2 0 GG550T   71 B-C B2 0 GG520P   72 B-C B2 0 GG520P   74 B-C B2 0 GG5	
59 A B3 45 GG200P   60 A B3 0 GG650T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG650T   67 B-C B2 0 GG650T   68 B-C B2 0 GG650T   69 B-C B2 0 GG200P   70 B-C B2 0 GG650T   71 B-C B2 0 GG650T   72 B-C B2 0 GG650T   73 B-C B2 0 GG650T   75 B-C B2 0 GG650T   75 B-C B2 0 G	
60 A B3 0 GG650T   61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG520P   67 B-C B2 0 GG200P   68 B-C B2 0 GG520P   69 B-C B2 0 GG550T   69 B-C B2 0 GG520P   70 B-C B2 0 GG520P   71 B-C B2 0 GG520P   72 B-C B2 0 GG520P   74 B-C B2 0 GG520P   74 B-C B2 0 GG520P   76 B-C B2 0	
61 A B3 45 GG200P   62 A B3 45 GG200P   63 A B3 0 GG50T   64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG500T   67 B-C B2 0 GG500P   68 B-C B2 0 GG500P   69 B-C B2 0 GG500P   70 B-C B2 0 GG500P   70 B-C B2 0 GG500P   71 B-C B2 0 GG500P   72 B-C B2 0 GG500P   74 B-C B2 0 GG500P   76 B-C B2 0 GG500P   76 B-C B2 0 GG500P   78 B-C B2 0 <td< td=""><td></td></td<>	
62 A B3 45 GG200P   63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG650T   67 B-C B2 0 GG650T   68 B-C B2 0 GG650T   69 B-C B2 0 GG650T   70 B-C B2 0 GG650T   71 B-C B2 0 GG650T   72 B-C B2 0 GG650T   73 B-C B2 0 GG650T   74 B-C B2 0 GG650T   75 B-C B2 0 GG650T   76 B-C B2 0 GG650T   77 B-C B2 0 GG650T   78 B-C B2 0 <	
63 A B3 0 GG650T   64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG550T   67 B-C B2 0 GG200P   68 B-C B2 0 GG550T   69 B-C B2 0 GG200P   70 B-C B2 0 GG550T   71 B-C B2 0 GG200P   72 B-C B2 0 GG500T   73 B-C B2 0 GG500T   74 B-C B2 0 GG500T   75 B-C B2 0 GG500T   76 B-C B2 0 GG650T   77 B-C B2 0 GG650T   78 B-C B2 0 GG650T   79 B-C B2 0	
64 A 45 GG200P   65.1 B-C B2 0 GG200P   66 B-C B2 0 GG50T   67 B-C B2 0 GG200P   68 B-C B2 0 GG50T   69 B-C B2 0 GG200P   70 B-C B2 0 GG50T   71 B-C B2 0 GG200P   72 B-C B2 0 GG50T   73 B-C B2 0 GG50T   74 B-C B2 0 GG50T   75 B-C B2 0 GG50T   76 B-C B2 0 GG50T   77 B-C B2 0 GG50T   78 B-C B2 0 GG50T   79 B-C B2 0 GG50T   80 B-C B2 0 GG50T	
65.1 B-C B2 0 GG200P   66 B-C B2 0 GG50T   67 B-C B2 0 GG200P   68 B-C B2 0 GG200P   69 B-C B2 0 GG200P   70 B-C B2 0 GG50T   71 B-C B2 0 GG500P   72 B-C B2 0 GG50T   73 B-C B2 0 GG500P   74 B-C B2 0 GG50T   75 B-C B2 0 GG50T   76 B-C B2 0 GG50T   77 B-C B2 0 GG50T   78 B-C B2 0 GG650T   79 B-C B2 0 GG650T   80 B-C B2 0 GG650T	
66 B-C B2 0 GG650T   67 B-C B2 0 GG200P   68 B-C B2 0 GG50T   69 B-C B2 0 GG200P   70 B-C B2 0 GG50T   71 B-C B2 0 GG200P   72 B-C B2 0 GG50T   73 B-C B2 0 GG200P   74 B-C B2 0 GG50T   75 B-C B2 0 GG50T   76 B-C B2 0 GG50T   77 B-C B2 0 GG50T   78 B-C B2 0 GG650T   79 B-C B2 0 GG650T   80 B-C B2 0 GG650T	
67 B-C B2 0 GG200P   68 B-C B2 0 GG50T   69 B-C B2 0 GG200P   70 B-C B2 0 GG50T   71 B-C B2 0 GG200P   72 B-C B2 0 GG50T   73 B-C B2 0 GG200P   74 B-C B2 0 GG50T   75 B-C B2 0 GG200P   76 B-C B2 0 GG50T   77 B-C B2 0 GG50T   78 B-C B2 0 GG650T   79 B-C B2 0 GG650T   80 B-C B2 0 GG650T	
68 B-C B2 0 GG650T   69 B-C B2 0 GG200P   70 B-C B2 0 GG50T   71 B-C B2 0 GG200P   72 B-C B2 0 GG50T   73 B-C B2 0 GG200P   74 B-C B2 0 GG50T   75 B-C B2 0 GG200P   76 B-C B2 0 GG50T   77 B-C B2 0 GG200P   78 B-C B2 0 GG650T   79 B-C B2 0 GG650T   80 B-C B2 0 GG650T	
69 B-C B2 0 GG200P   70 B-C B2 0 GG50T   71 B-C B2 0 GG200P   72 B-C B2 0 GG50T   73 B-C B2 0 GG200P   74 B-C B2 0 GG50T   75 B-C B2 0 GG200P   76 B-C B2 0 GG50T   77 B-C B2 0 GG200P   78 B-C B2 0 GG50T   79 B-C B2 0 GG200P   80 B-C B2 0 GG50T	
70 B-C B2 0 GG650T   71 B-C B2 0 GG200P   72 B-C B2 0 GG50T   73 B-C B2 0 GG200P   74 B-C B2 0 GG50T   75 B-C B2 0 GG200P   76 B-C B2 0 GG50T   77 B-C B2 0 GG200P   78 B-C B2 0 GG50T   79 B-C B2 0 GG200P   80 B-C B2 0 GG50T	
71 B-C B2 0 GG200P   72 B-C B2 0 GG650T   73 B-C B2 0 GG200P   74 B-C B2 0 GG50T   75 B-C B2 0 GG200P   76 B-C B2 0 GG50T   77 B-C B2 0 GG200P   78 B-C B2 0 GG650T   79 B-C B2 0 GG200P   80 B-C B2 0 GG500T	
72 B-C B2 0 GG650T   73 B-C B2 0 GG200P   74 B-C B2 0 GG650T   75 B-C B2 0 GG200P   76 B-C B2 0 GG650T   77 B-C B2 0 GG200P   78 B-C B2 0 GG650T   79 B-C B2 0 GG200P   80 B-C B2 0 GG650T	
73 B-C B2 0 GG200P   74 B-C B2 0 GG650T   75 B-C B2 0 GG200P   76 B-C B2 0 GG650T   77 B-C B2 0 GG200P   78 B-C B2 0 GG50T   79 B-C B2 0 GG200P   80 B-C B2 0 GG50T	l
74 B-C B2 0 GG650T   75 B-C B2 0 GG200P   76 B-C B2 0 GG50T   77 B-C B2 0 GG200P   78 B-C B2 0 GG50T   79 B-C B2 0 GG200P   80 B-C B2 0 GG50T	
75 B-C B2 0 GG200P   76 B-C B2 0 GG50T   77 B-C B2 0 GG200P   78 B-C B2 0 GG50T   79 B-C B2 0 GG200P   80 B-C B2 0 GG50T	
76 B-C B2 0 GG650T   77 B-C B2 0 GG200P   78 B-C B2 0 GG650T   79 B-C B2 0 GG200P   80 B-C B2 0 GG650T	
77 B-C B2 0 GG200P   78 B-C B2 0 GG50T   79 B-C B2 0 GG200P   80 B-C B2 0 GG50T	
78 B-C B2 0 GG650T   79 B-C B2 0 GG200P   80 B-C B2 0 GG650T	
79 B-C B2 0 GG200P   80 B-C B2 0 GG650T	
80 B-C B2 0 GG650T	
81   R-C   R7   O   GG200B	
82 B-C B2 0 GG650T	
83 B-C B2 0 GG200P	
84 B-C B2 0 GG650T	
85 B-C B2 0 GG200P	
86 B-C B2 0 GG650T	
87 B-C B2 0 GG200P	
88 B-C B2 0 GG650T	
89 B-C B2 0 GG650T	
90 B-C B2 0 GG200P	
91 B-C B2 0 GG650T	
92 B-C B2 0 GG200P	
93 B-C B2 0 GG650T	
94 B-C B2 0 GG200P	
95 B-C B2 0 GG650T	
96 B-C B2 0 GG200P	
97 B-C B2 0 GG650T	
98 B-C B2 0 GG200P	
99 B-C B2 0 GG650T	
100 B-C B2 0 GG200P	
101 B-C B2 0 GG650T	
102 B-C B2 0 GG200P	
103 B-C B2 0 GG650T	
104 B-C B2 0 GG200P	
105 B-C B2 0 GG650T	
106 B-C B2 0 GG200P	
107 B-C B2 0 GG650T	
108 B-C B2 0 GG200P	
109 B-C B2 0 GG650T	
110 B-C B2 0 GG200P	
111 B-C B2 0 GG650T	
112 B-C B2 0 GG200P	
113 B-C B2 0 GG650T	
114 B-C B2 0 GG200P	
115 B-C B3 45 GG200P	
116 B-C B3 0 GG650T	
117 B-C B3 45 GG200P	
118 B-C B3 0 GG650T	
119 B-C B3 45 GG200P	
120 B-C B3 0 GG650T	
121 B-C B3 45 GG200P	
122 B-C B3 0 GG650T	

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123	B-C	В3	45	GG200P
124	B-C	В3	0	GG650T
125	B-C	B3	45	GG200P
126	B-C	В3	0	GG650T
127	B-C	В3	45	GG200P
128	B-C	В3	0	GG650T
129	B-C	В3	45	GG200P
130	B-C	В3	0	GG650T
131	B-C	В3	45	GG200P
132	B-C	В3	0	GG650T
133	B-C	В3	45	GG200P
134	B-C	В3	0	GG650T
135	B-C	В3	45	GG200P
136	B-C	В3	0	GG650T
137	B-C	В3	45	GG200P
138	B-C	В3	0	GG650T
139	B-C	В3	45	GG200P
140	B-C	В3	0	GG650T
	+			
141	B-C	В3	45	GG200P
142	B-C	В3	0	GG650T
143	B-C	D	45	GG200P
	+			
144	B-C	D	45	GG200P
145	B-C	D	0	GG650T
146	B-C	D	45	GG200P
147	B-C	D	45	GG200P
148	B-C	D	0	GG650T
149	B-C	D	0	GG650T
150	B-C	D	45	GG200P
151	B-C	D	0	GG650T
152	B-C	D	45	
				GG200P
153	B-C	D	45	GG200P
154	B-C	D	0	GG650T
				•
155	B-C	D	0	GG650T
156	B-C	D	45	GG200P
157	B-C	D	0	GG650T
	+			
158	B-C	D	45	GG200P
159	B-C	D	45	GG200P
160	B-C	D	0	GG650T
	B-C	D	0	
161				GG650T
162	B-C	D	45	GG200P
163	B-C	D	0	GG650T
164		D	45	
	B-C			GG200P
165	B-C	D	45	GG200P
166	B-C	D	0	GG650T
167	B-C	D	0	GG650T
168	B-C	D	0	GG650T
169	B-C	D	0	GG650T
170	B-C	D	45	GG200P
171	B-C	D	45	GG200P
172	B-C	D	0	GG650T
	B-C		45	GG200P
173		D		
174	B-C	D	0	GG650T
175	B-C	D	0	GG650T
176	B-C	D	45	
	+			GG200P
177	B-C	D	45	GG200P
178	B-C	D	0	GG650T
	+	D	45	
179	B-C			GG200P
180	B-C	D	0	GG650T
181	B-C	D	0	GG650T
182	B-C	D	45	GG200P
183	B-C	D	45	GG200P
184	B-C	D	0	GG650T
		D		
185	B-C		45	GG200P
186	B-C	D	0	GG650T
187	B-C	D	0	GG650T
				•
188	B-C	D	45	GG200P
100	B-C	D	45	GG200P
189				
		D	n	GG650T
190	B-C	D	0	GG650T
190 191	B-C B-C	D	45	GG200P
190	B-C			