

## INSTRUCTIONS

for Installing  
**PRH830-1600** midget  
**CORNER HEAD**  
To ProSet1600 “POP”<sup>®</sup> Rivet tool



Remove Nose Housing(DPN239-009) and  
Nose Housing Nut(DPN239-011) from the tool.

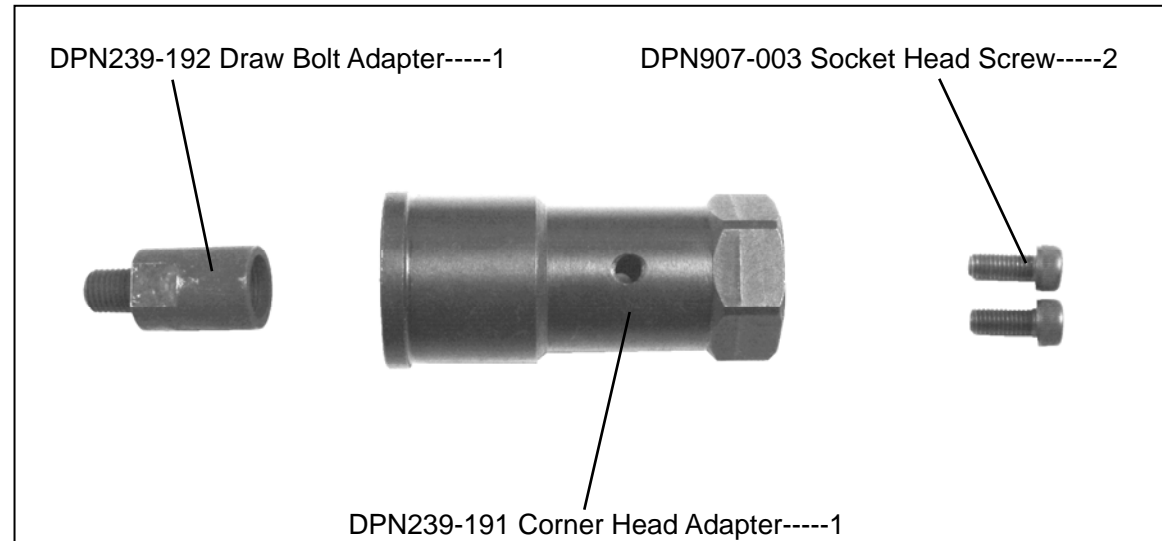


Remove Jaw Guide(DPN239-006), Jaws(PRG402-8A),  
Jaw Pusher(DPN239-144), Jaw Pusher Spring  
(DPN901-001) from the tool.



Tool ready for CORNER HEAD installation.

**PRH830-1600 Adapter Kit**  
Complete parts



Attach Draw Bolt Adapter(DPN239-192) and tighten.

5

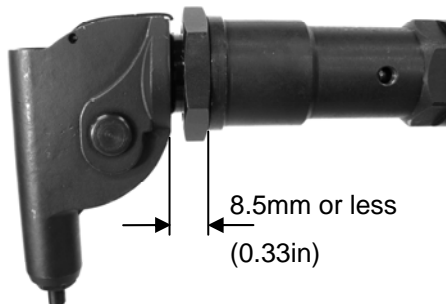


8



Tighten CORNER HEAD to Draw Bolt Adapter (DPN239-192)..

11



Set 8.5mm or less between CORNER HEAD and Corner Head Adapter(DPN239-191).

DPN907-003

DPN907-003

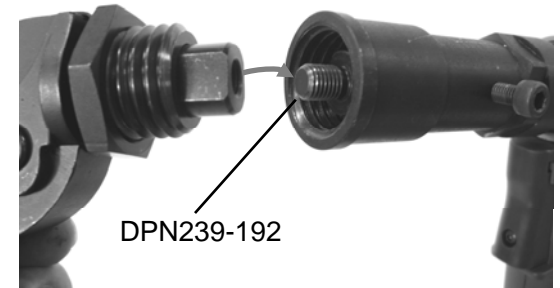
Tighten Socket Head Screw (DPN907-003) and fix the spin of Draw Bolt Adapter.

9



Remove Socket Screw (DPN907-003),and attach CORNER HEAD to Corner Head Adapter(DPN239-191).

7



Attach CORNER HEAD to Draw Bolt Adapter (DPN239-192).

10



Tighten Nut of Corner Head to Corner Head Adapter (DPN239-191).

12



Tool is now on ready for operation.