

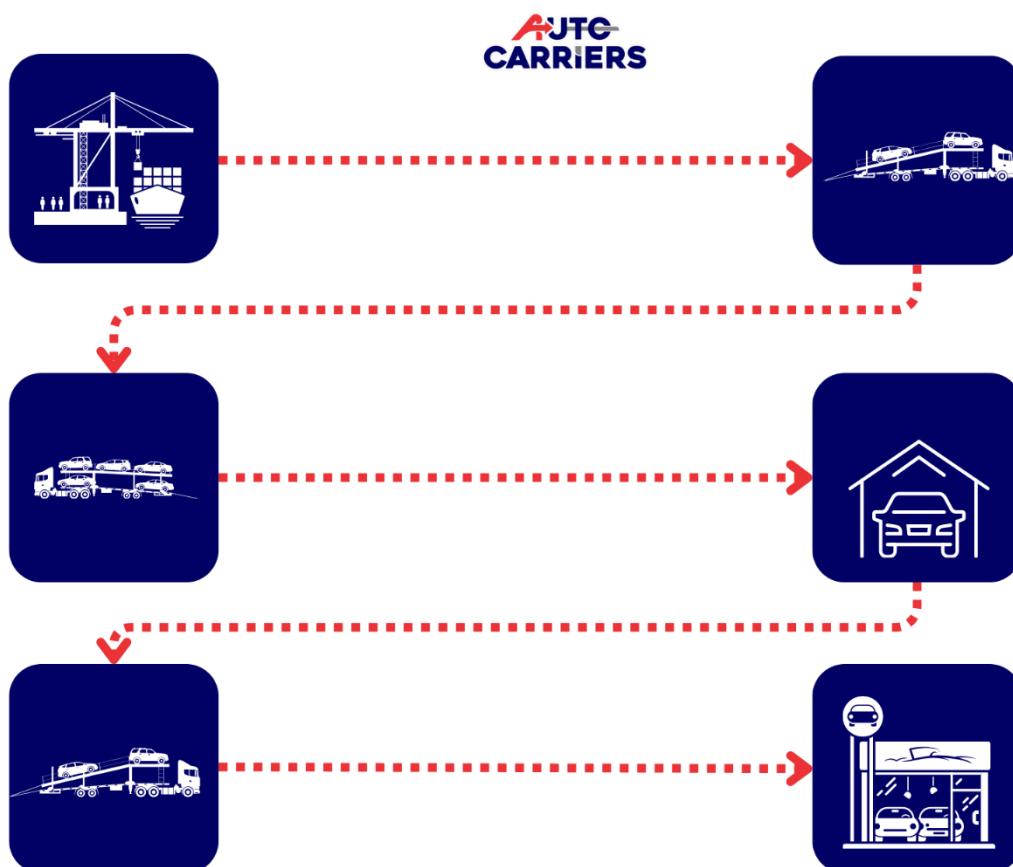


# *Lashing* SOP

## Standard operating procedure-Lashing

Purpose: This document describes the procedure for correctly lashing the vehicles to the trailer.

Process: The objective is to ensure that all trucks have their loads correctly lashed on the carrier to avoid damages.



Role	Responsibility
Driver	<b>Check the correct points of the truck and trailer</b>
Simon Hadebe	<b>Ensure Drivers are trained to correctly check on points of the truck and trailer.</b>

Key words/Notes	Definitions
KPA Scale 1-5 where 1 is lowest and 5 is highest	

X

Simon Hadebe  
Driver Trainer

X

David Roberts  
COO

Process No.	Process/Steps	Key Point	Person Responsible
1.	When the vehicles is loaded and parked on the carrier the wheels need to be lashed in place to secure them for the trip.		  Driver/s Inspector
2.	4x Lashing belts and straps are used, each wheel needs to be lashed to the deck.		  Driver/s
3.	When lashing, make sure to secure each wheel as per the following instructions.		  Driver/s
4.	The hook on the end of the lashing belt need to be hooked in a hole in the deck as close to the wheel and as centered as possible.	Lashing Hooks are to be placed as close to the wheel as possible.	  Driver/s
5.	The lashing belt must be placed over the tire in the centre of the wheel.	Lashing belt has to be centered over the wheel.	  Driver/s
6.	The lashing belt will then go through a floating hook. The floating hook must be placed through a hole in the deck as close to the wheel as possible.		  Driver/s
7.	The lashing Belt is then attached to the spool on the ratchet.		  Driver/s
8.	The ratchet hook is then positioned in the hole in the deck.	The Ratchet must be closed onto the locking	  Driver/s

		pin to avoid the Ratchet coming loose.	
9.	Ensure that the ratchet is not close to the undersill of the vehicle, to avoid damage when operating the Ratchet.		 Driver/s
10.	The Ratchet must be tightened by hand as much as possible. The Ratchet handle is then folded down so that it locks the release pin in place.		 Driver/s
11.	Make sure that the Lashing Belt is not touching the deck, as this will damage/cut the belt.		 Driver/s
12.	When the vehicles have been offloaded, roll them up and Store in the ratchet and lashing belt toolbox.		 Driver/s
13.	When the vehicles have been offloaded, roll them up and store in the Ratchet and Lashing Toolbox.		 Driver/s
14.	When the vehicles have been offloaded, roll them up and store in the Ratchet and Lashing Belt Toolbox.		 Driver/s

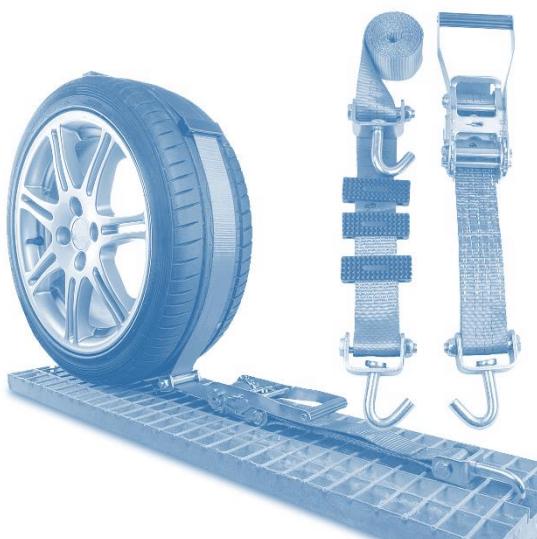
PPE Requirements
Safety Shoes
Hi-Visibility Vest or Shirt
Lashing gloves Driving Gloves
Hi- Visibility Pants
Helmet



Hook inserted into the hole in the deck



Ratchet must be locked in place.



Version History		
Version No:	Effective since:	Changes made:
01	2024/05/02	N/A