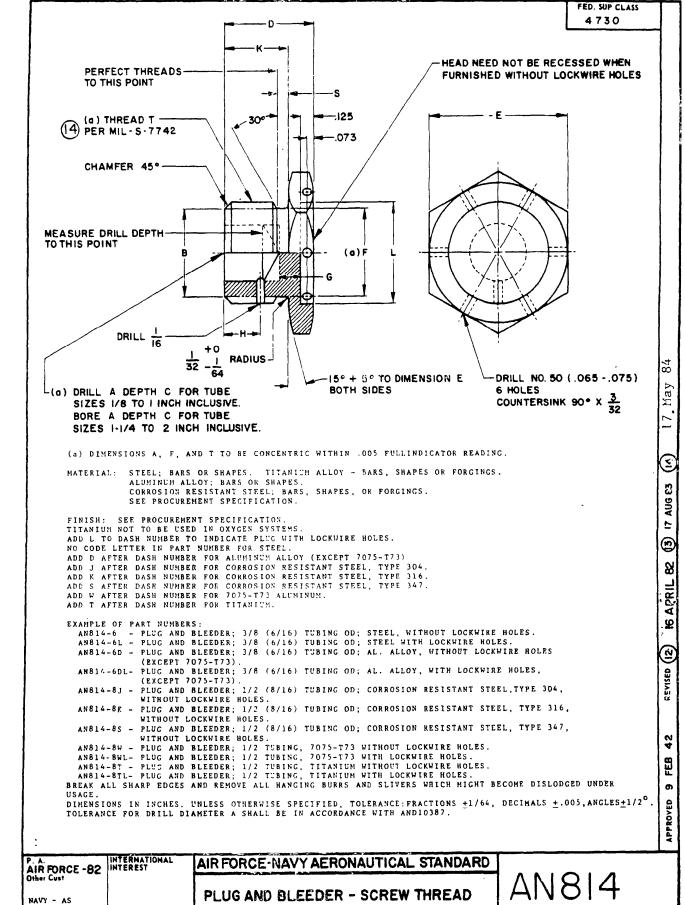
PROCUREMENT SPECIFICATION

MIL-F-5509



SHEET

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17 A 4 A A Admin 7 am

SUPERSEDES:

BEVICED (14) FOR CHANGES SEE DAGES 183

DASH NO.	TUBING OD	THREAD T (REF)	DIA	B	C +0 -1/64	D
AN814-2	1/8	5/16-24UNF -3A	.062	7/32	17464	35/64
AN814-3	3/16	3/8 -24UNF -3A	.125	9/32	17/64	9/16
AN814-4	1/4	7/16-20UNF -3A	.171	11/32	5/16	
AN814-5	5/16	1/2 -20UNF -3A	.234	13/32	9/32	5/8
AN814-6	3/8	9/16-18UNF -3A	.296	15/32	02///	23/32
AN814-8	1/2	3/4 -16UNF -3A	.390	5/8	23/64	
AN814-10	5/8	7/8 -14UNF -3A	. 484	3/4	21/64	25/32
AN814-12	3/4	1-1/16-12UN -3A	. 609	15/16	31/64	
AN814-16	1 '	1-5/16-12UN -3A	. 843	1- 3/16	27/64	
AN814-20	1-1/4	1-5/8 -12UN -3A	1.078	1- 1/2	22///	,
AN814-24	1-1/2	1-7/8 -12UN -3A	1.312	1-23/32	39/64	1
AN814-28	1-3/4	2-1/4 -12UN -3A	1.546	2-3/32	17/32	
AN 8 1 4 - 3 2	2	2-1/2 -12UN -3A	1.781	2-11/32	33/64	

DASH NO.	E		F +.002 003 DIA	G MIN REF	H +1/32	К	Ĺ	S +.015 000
AN814-2	. 563		.250		5/32	5/16	5/16	
AN814-3	.625		.313	7/64		21/64	3/8	.063
AN814-4	.688		. 364				7/16	
AN814-5	.750	±.004	.427		3/16	3/8	1/2	.075
AN814-6	.813		.482	1/8	7/32	27/64	9/16	.083
AN814-8	1.000		.660		1/4	15/32	3/4	.094
AN 8 1 4 - 1 0	1.125	<u>+</u> .005	.773	5/32	5/16	17/32	7/8	.107
AN814-12	1.375		.945				1-1/8	
AN814-16	1.625		1.195	3/16			1-3/8	
AN814-20	1.875	+.016	1.507		11/32	19/32	1-5/8	.125
AN814-24	2.125		1.756	15/64			1-7/8	
AN814-28	2.500	<u>+</u> .020	2.131	5/16			2-1/4	
AN814-32	2.750		2.381	21/64			2-1/2	

P. A. AIR FORCE -82	INTERNATIONAL INTEREST	AIR FORCE-NAVY AERONAUTICAL STANDARD			
NAVY - AS		PLUG AND BLEEDER - SCREW THREAD	IAN814		
AIR FORCE -99					
PROCUREMENT SPECIFICATION SUPERSEDES:			SHEET 9 OF 9		
MIL-F-5509					

DD 1 MAY 73 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE