

BOM	QUANTITY	PRICE	LINKS	NOTES
CARBON FIBER PLATE				
240mmX240mmX3mm Carbon Fiber Plate	1	\$16.29	https://amzn.to/3JEYYG	
FILAMENT				
Taulman3D Carbon Fiber Alloy Nylon	1LB	\$40	https://taulman3d.com/carbonfiberallonylonfilament.html	Feel free to use whatever works best for you (this stuff just prints even on a cold bed!) MUST BE KEPT DRY!!!
OR				
PLA should work fine	Samples worth!	\$14.99	https://amzn.to/3Bd31pd	
TOOLS				
Irwin Countersink Drill Bit 5-Piece Set	1	\$19.98	https://amzn.to/3UHoJZ8	
4.2mm Drill Bit	1	\$5.99	https://amzn.to/3hftLym	
1/8" Drill Bit	1	\$2.29	https://amzn.to/3ilsq3C	
NO FILAMENT NO TOOLS	SUB-TOTAL	\$16.29		
	TOTAL	\$84.55		
	OR			
	TOTAL	\$59.54		