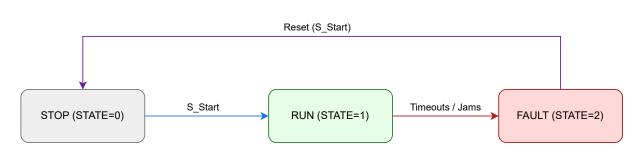
# Main\_State

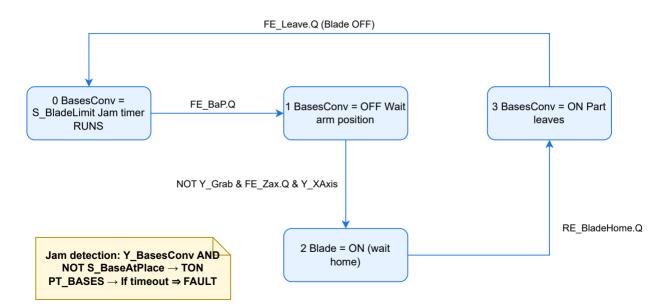


## STATE\_LIDS\_CONVEYOR



Jam detection: Y\_LidsConv AND NOT S\_LidAtPlace → TON PT\_LIDS → If timeout ⇒ FAULT

### STATE\_BASES\_CONVEYOR



## STATE\_LIDS\_CLAMP



#### STATE\_BASES\_CLAMP



## STATE\_ROBOTIC\_ARM

