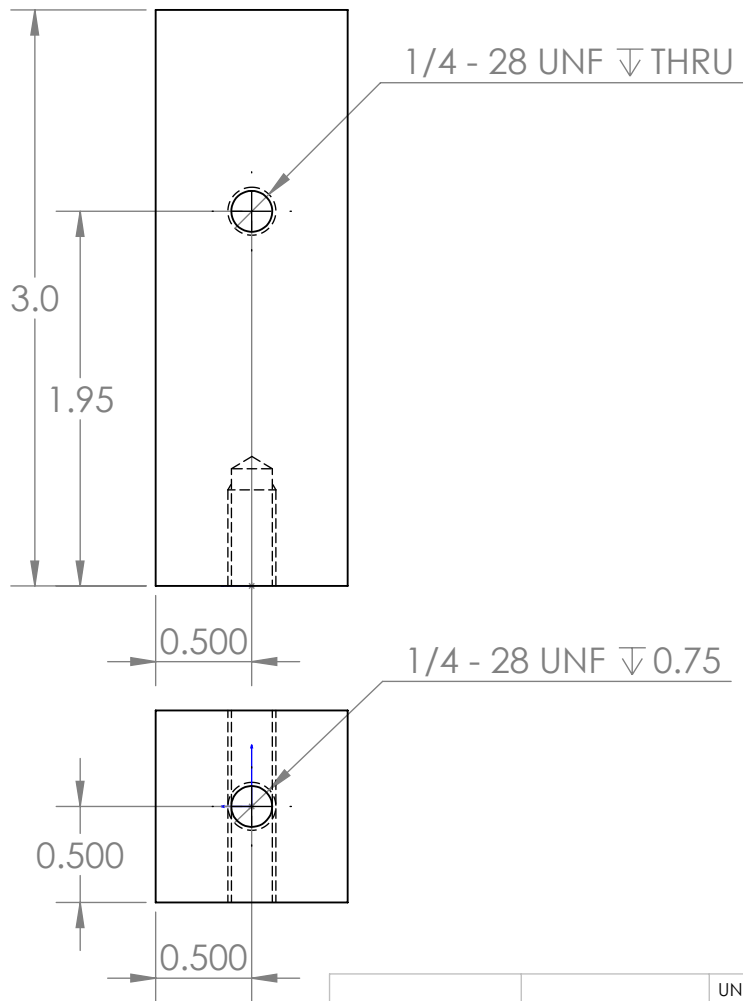
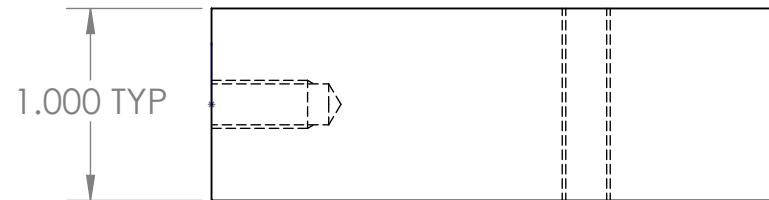
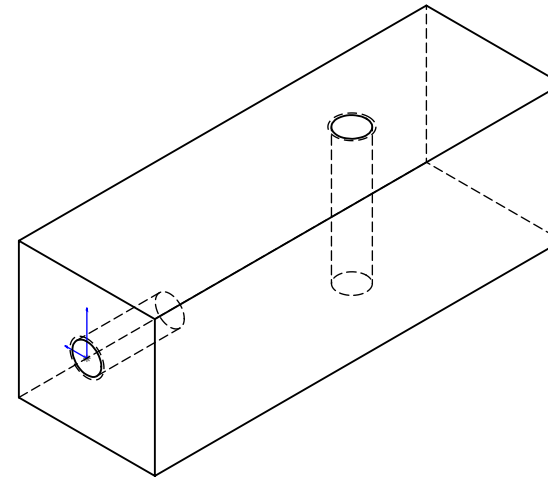


B

B



WHEN FINISHED MAKING THE PART, PLEASE  
WRITE THE PART NUMBER IN SHARPIE ON THE  
PART OR ATTACH A NOTE WITH THE NUMBER  
TO THE PART. ALSO FILL IN MFG. APPR. BOX.



A

A

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
WISCONSIN RACING. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
WISCONSIN RACING IS  
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	<b>TITLE:</b> <h1>FRONT ENG. RISER</h1>	
		DIMENSIONS ARE IN INCHES	DRAWN		T.VAALA	11/01/16		
		TOLERANCES:	CHECKED					
		FRACTIONAL $\pm 1/64$	ENG APPR.					
		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.					
		TWO PLACE DECIMAL $\pm 0.01$	Q.A.				<b>SIZE</b> <b>DWG. NO.</b> <b>REV</b> <b>A 217-289-023 0</b>	
		THREE PLACE DECIMAL $\pm 0.001$	COMMENTS: NOTE THE TOLERANCES!!! TALK TO TED VAALA IF YOU HAVE MFR. QUESTIONS					<b>SCALE: 1:1</b> <b>WEIGHT:</b> <b>SHEET 1 OF 1</b>
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		AL 6061 OR STEEL						
NEXT ASSY		USED ON	FINISH					
			BREAK SHARP EDGES					
APPLICATION				DO NOT SCALE DRAWING				

2

1