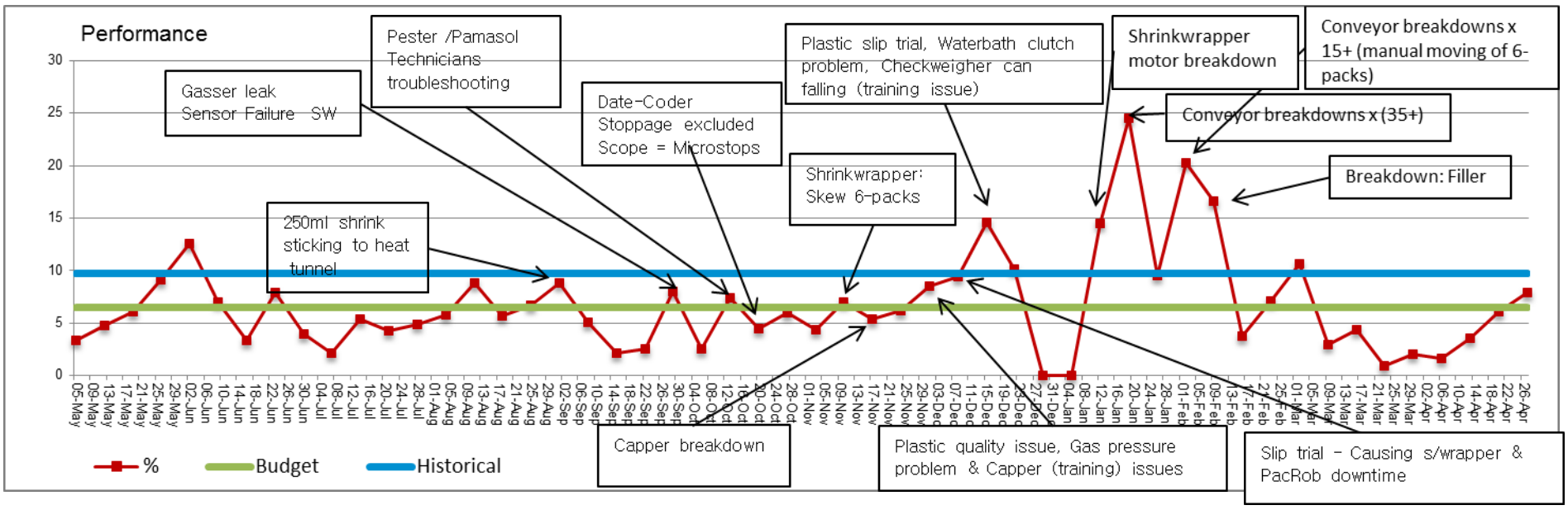
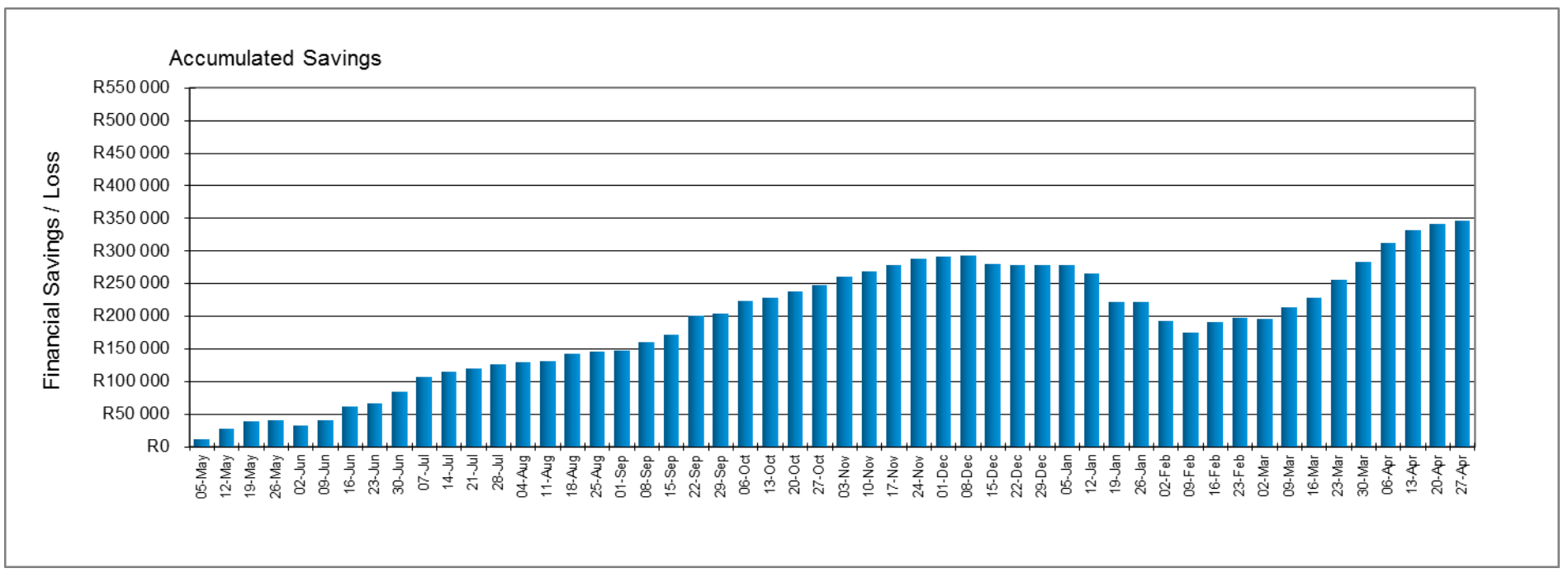
Final Outcome:

Downtime PIP

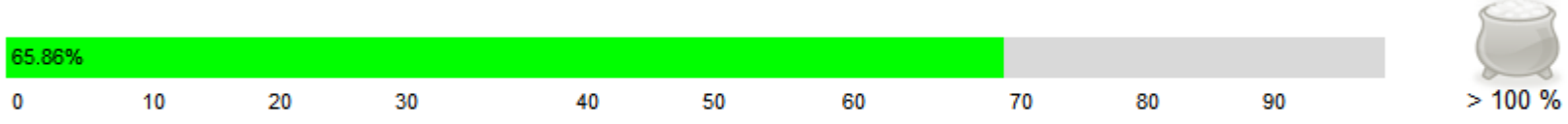




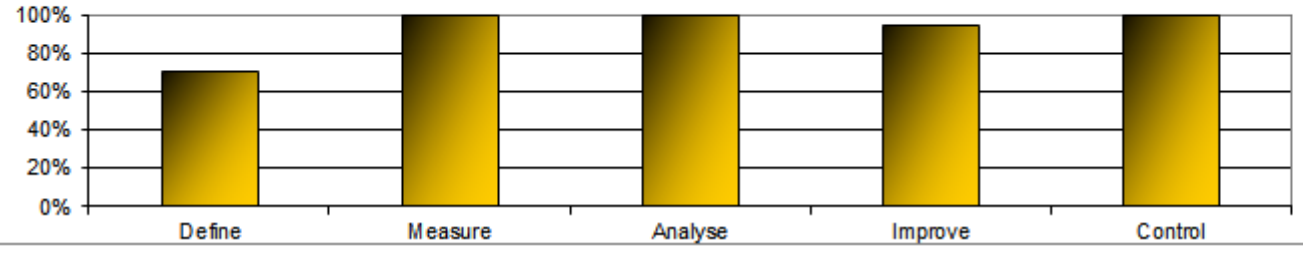
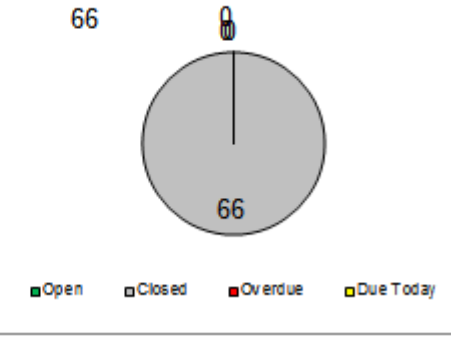
Project Savings Summary

Annual Projected Savings :	R 524 888.57	Total Implementation Cost :	R 0.00
Total Savings to date :	R 345 716.12	Savings (less Implementation Cost) :	R 345 716.12
		Savings (above target) :	R 0.00

Actual Savings Progress Bar



DMAIC Steps (% Completion)



Action Items