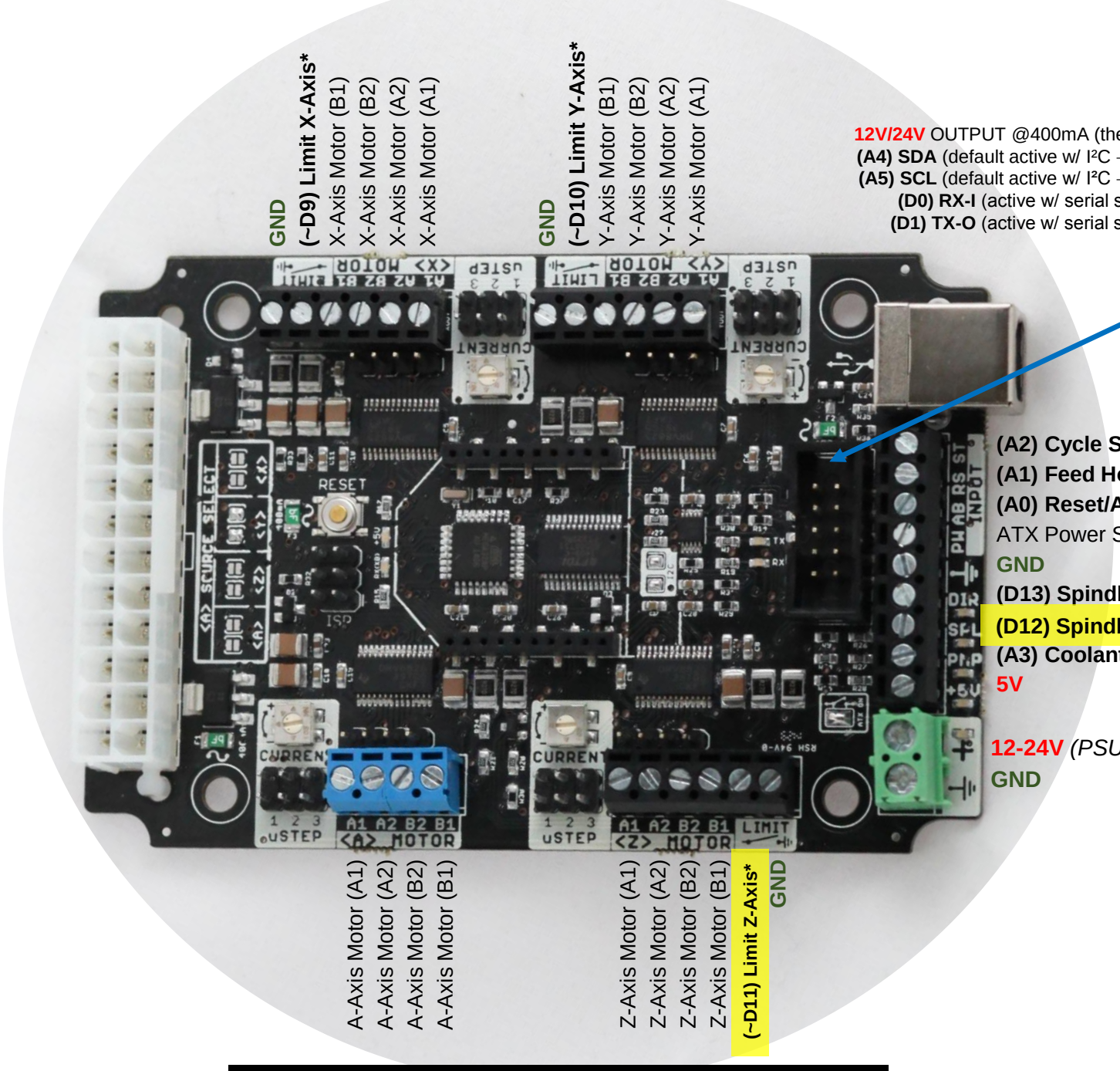
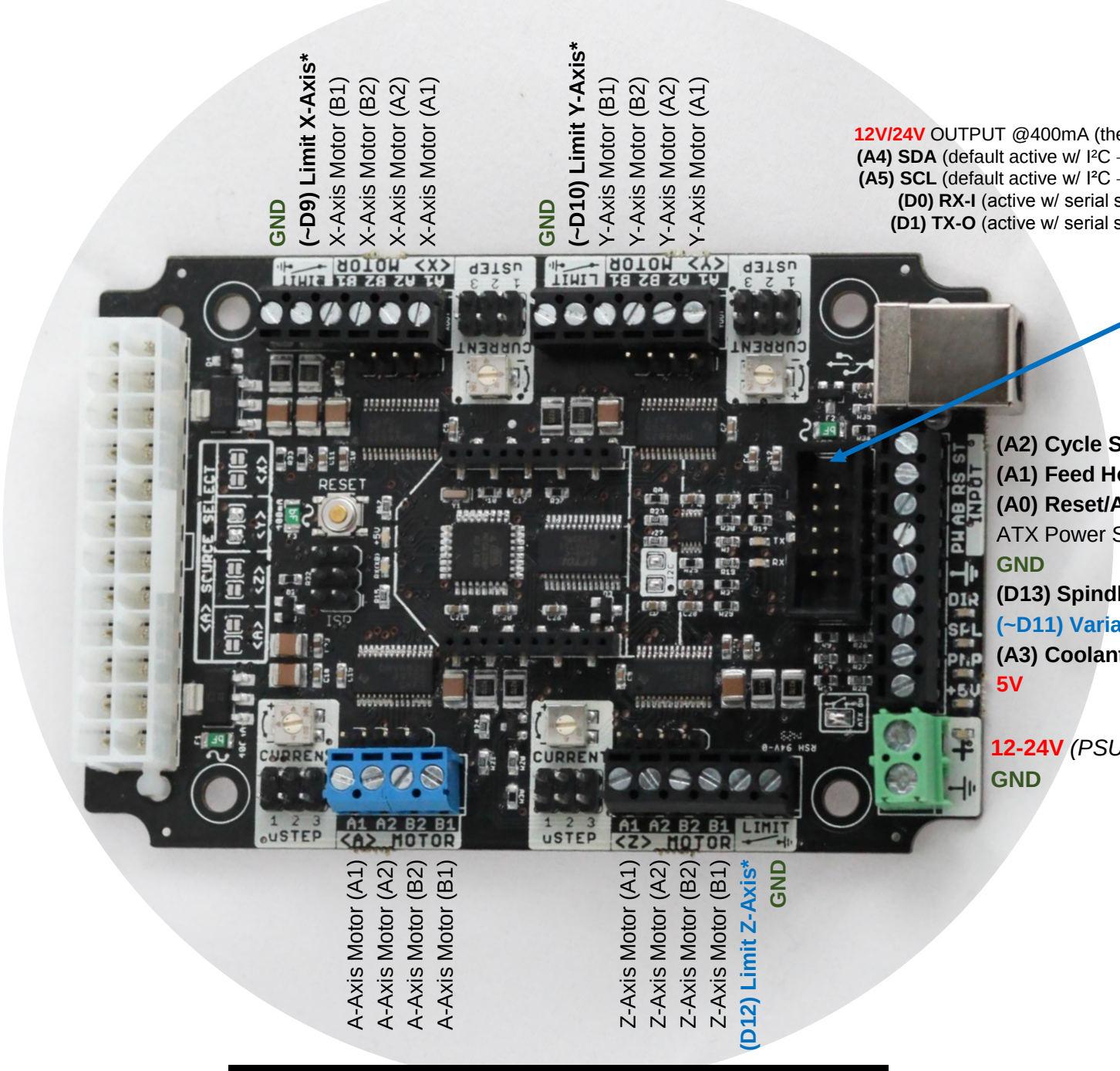
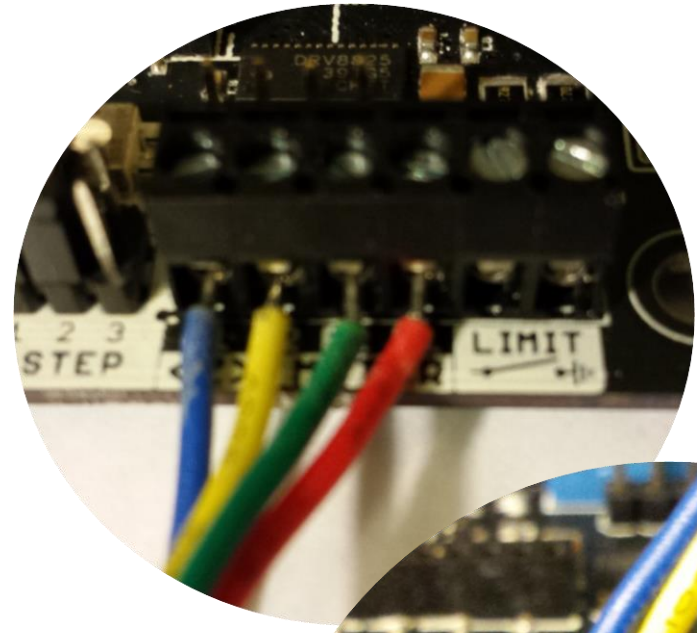
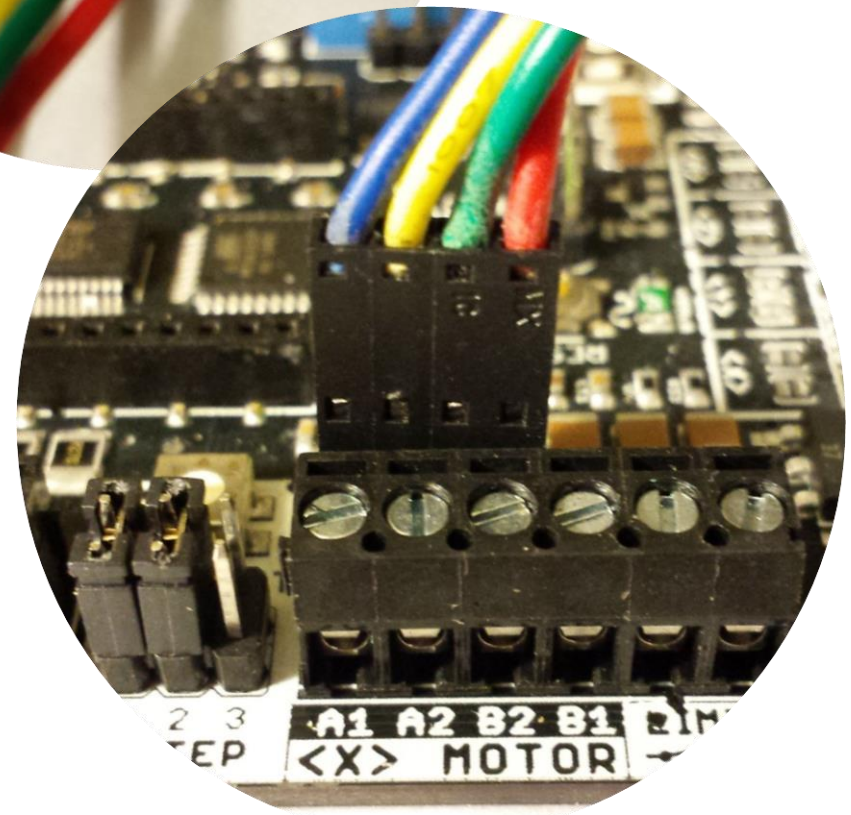


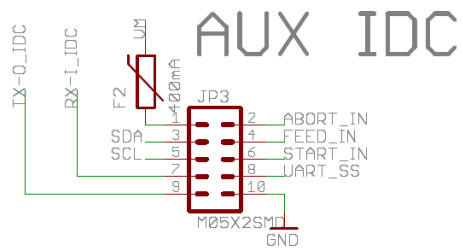

* - Indicates input pins (held HIGH with internal pull-up resistors)




* - Indicates input pins (held HIGH with internal pull-up resistors)


LIMIT


A1 A2 B2 B1
<X> MOTOR




**12V/24V** OUTPUT @400mA (thermally fused)
**(A4) SDA** (default active w/ I²C → jumper set)
**(A5) SCL** (default active w/ I²C → jumper set)
**(0) RX-I** (active w/ serial select → high)
**(1) TX-O** (active w/ serial select → high)

**(A0) Reset/Abort***
**(A1) Feed Hold***
**(A2) Cycle Start/Resume***
Serial Select (active high)
**GND**