





12V/24V OUTPUT @400mA (thermally fused)
(A4) SDA (default active w/ I²C → jumper set)
(A5) SCL (default active w/ I²C → jumper set)
(0) RX-I (active w/ serial select → high)
(1) TX-O (active w/ serial select → high)



(A0) Reset/Abort*
(A1) Feed Hold*
(A2) Cycle Start/Resume*
 Serial Select (active high)
GND