12-24V Power Supply POWER ON/OFF PAUSE/STOP RESUME ABORT <OPTIONAL> Y-Limit Switch <OPTIONAL> X-Limit Switch SPST SPST X - STEPPER MOTOR Y - STEPPER MOTOR RESET M M M M I M M I ISP <OPTIONAL> Z-Limit Switch CLONED AXIS (X, Y or Z) Z - STEPPER MOTOR TSq2