

# Lite3DP

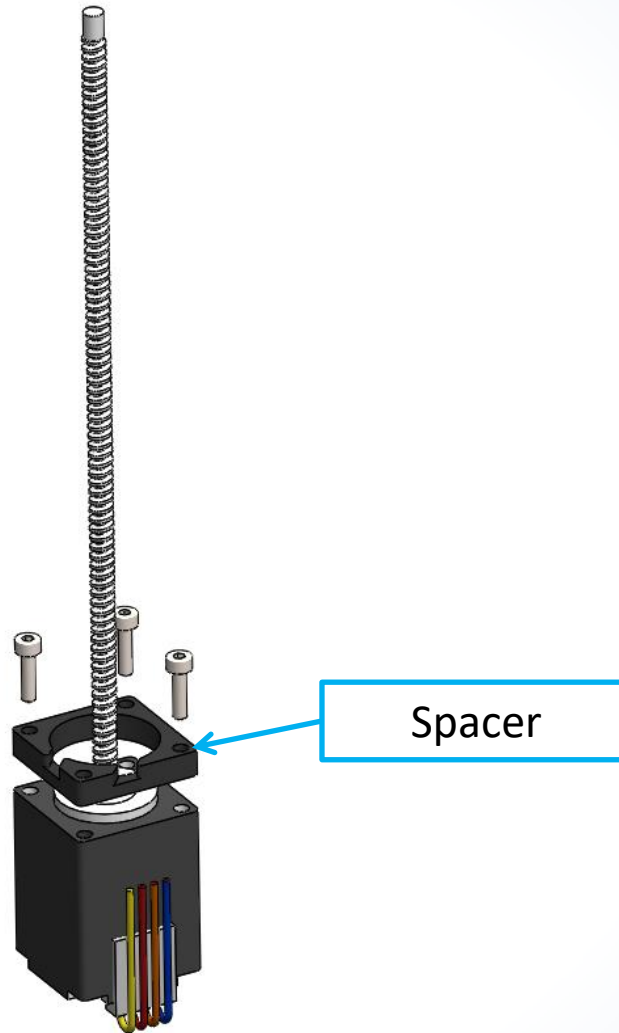
**Gen 2 dev. kit assembly guide**

## REMOVE THE STEPPER MOTOR FROM THE PRE- ASSEMBLY

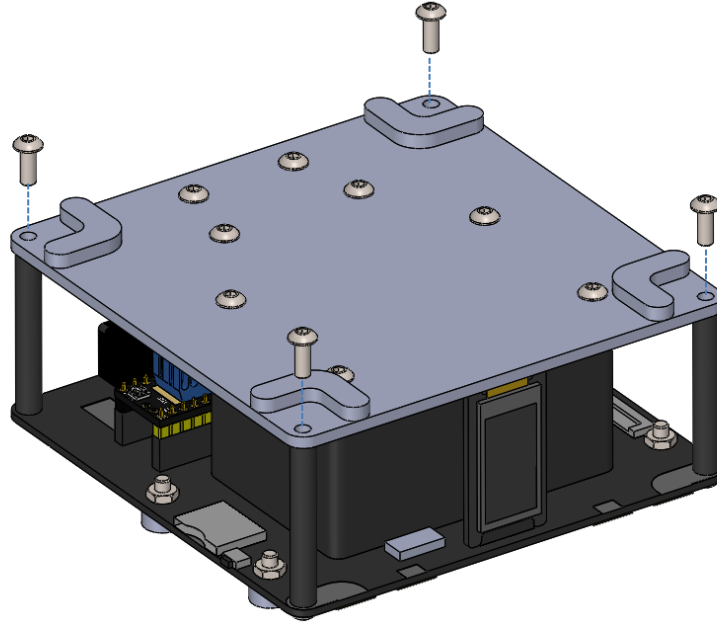
Manually turn the threaded  
rod of the motor until it  
separates downwards



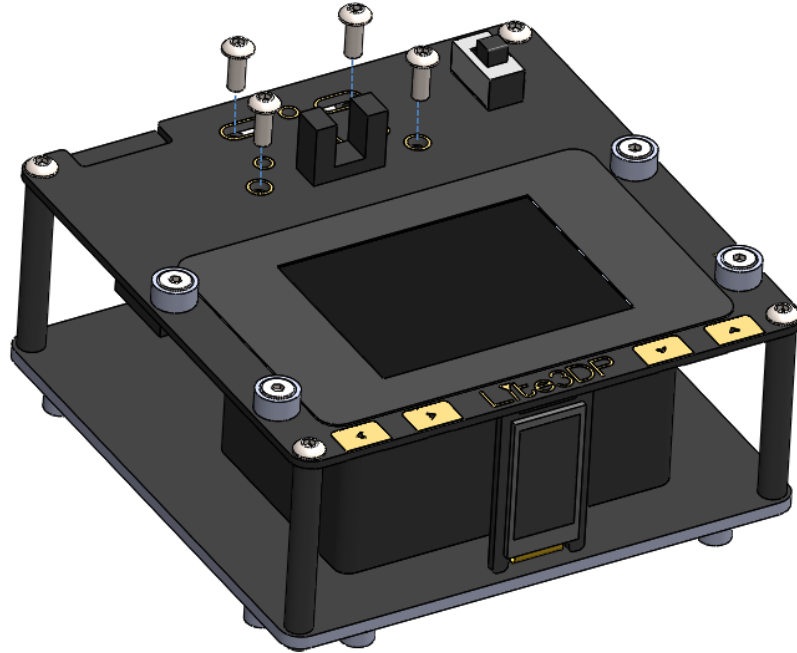
**UNSCREW 3 SCREWS  
(M2 X 8) FROM THE  
STEPPER MOTOR**



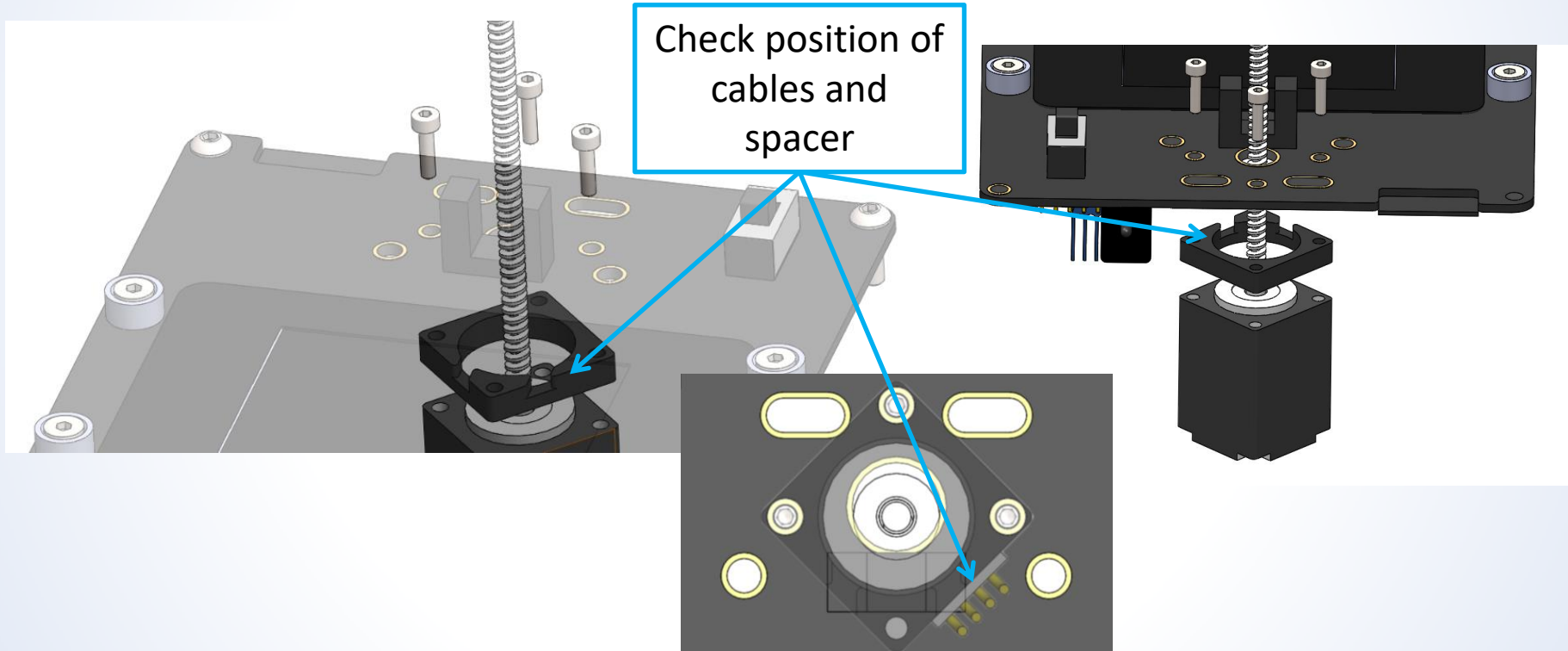
**UNSCREW THE 4 SCREWS IN THE CORNERS OF THE BASE**



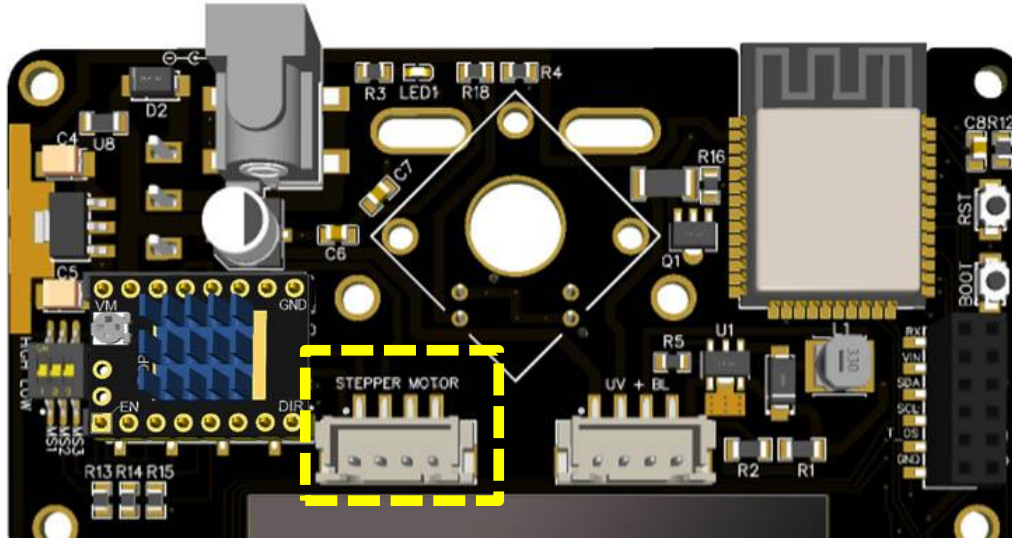
**UNSCREW THE FOLLOWING  
4 SCREWS**



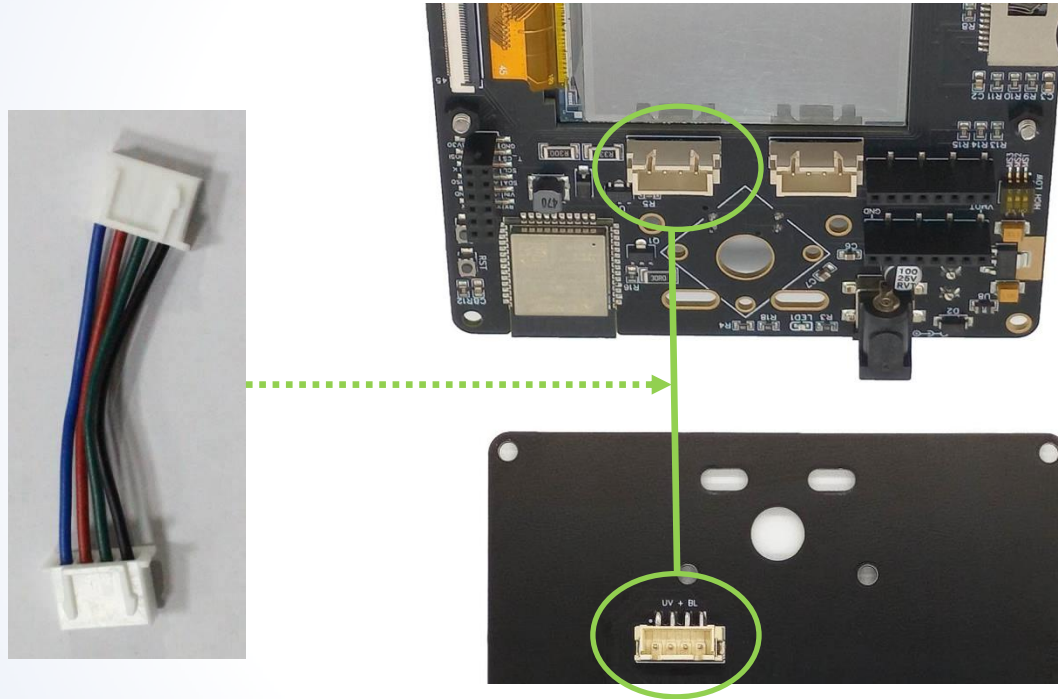
**Place the spacer and the motor in the indicated position, under the main board. Screw in the 3 screws, centering them on the gold rings.**



## CONNECT THE STEPPER MOTOR CABLE

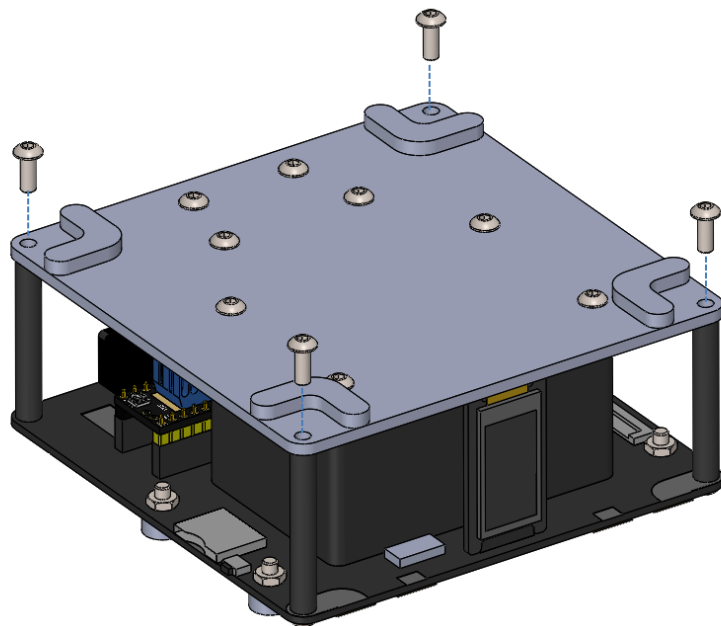


## CONNECT THE BASE-MAIN BOARD CABLE

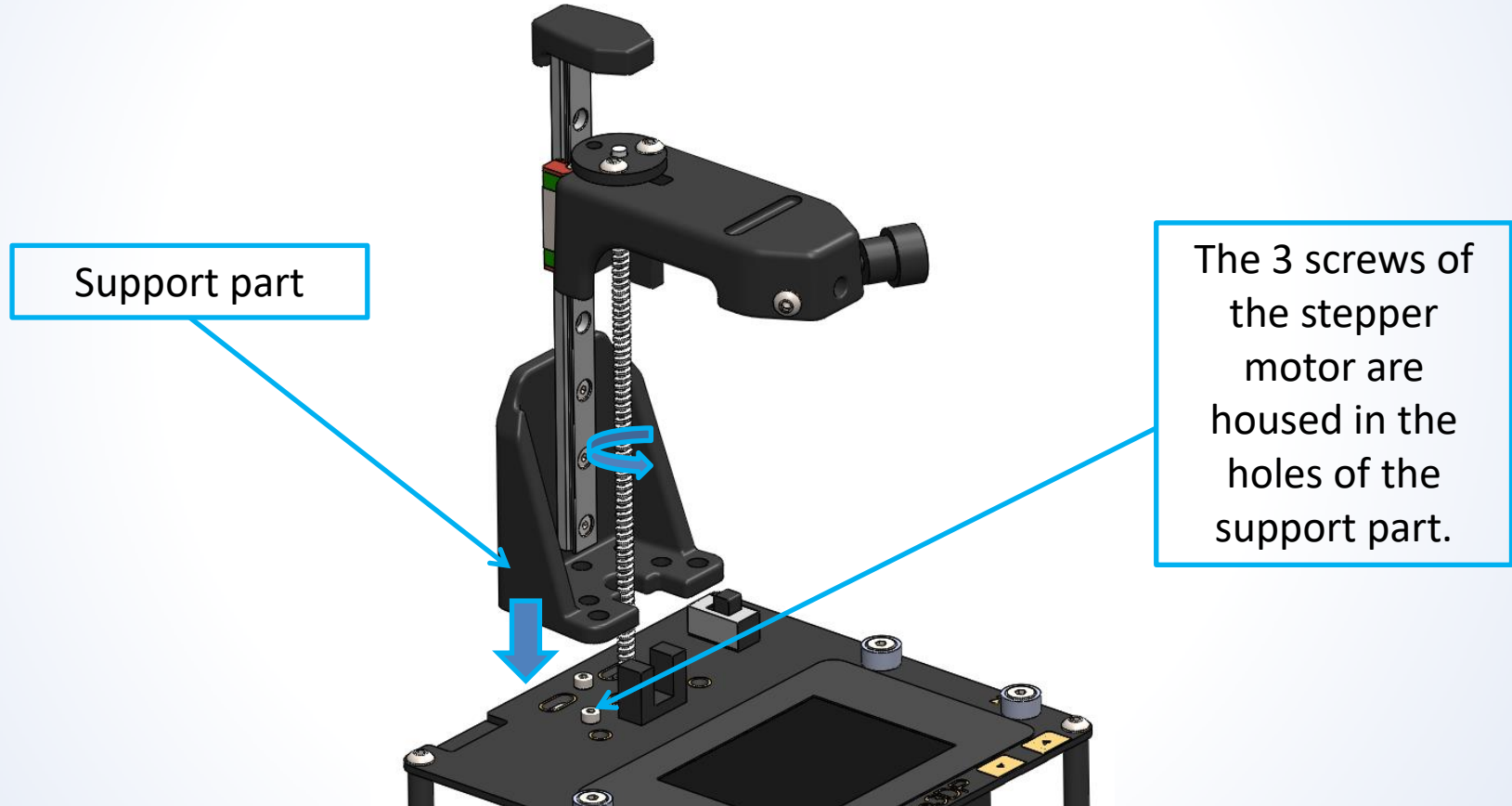




## REASSEMBLE THE BASE WITH THE 4 CORNER SCREWS



**Insert the threaded rod of the stepper motor in the carriage nut and turn it manually until it enters the upper bearing and the support part rests on the main board.**



**SCREW IN THE 4  
SCREWS TO THE  
ALUMINUM SPACERS  
LOCATED UNDER THE  
MAIN BOARD**

