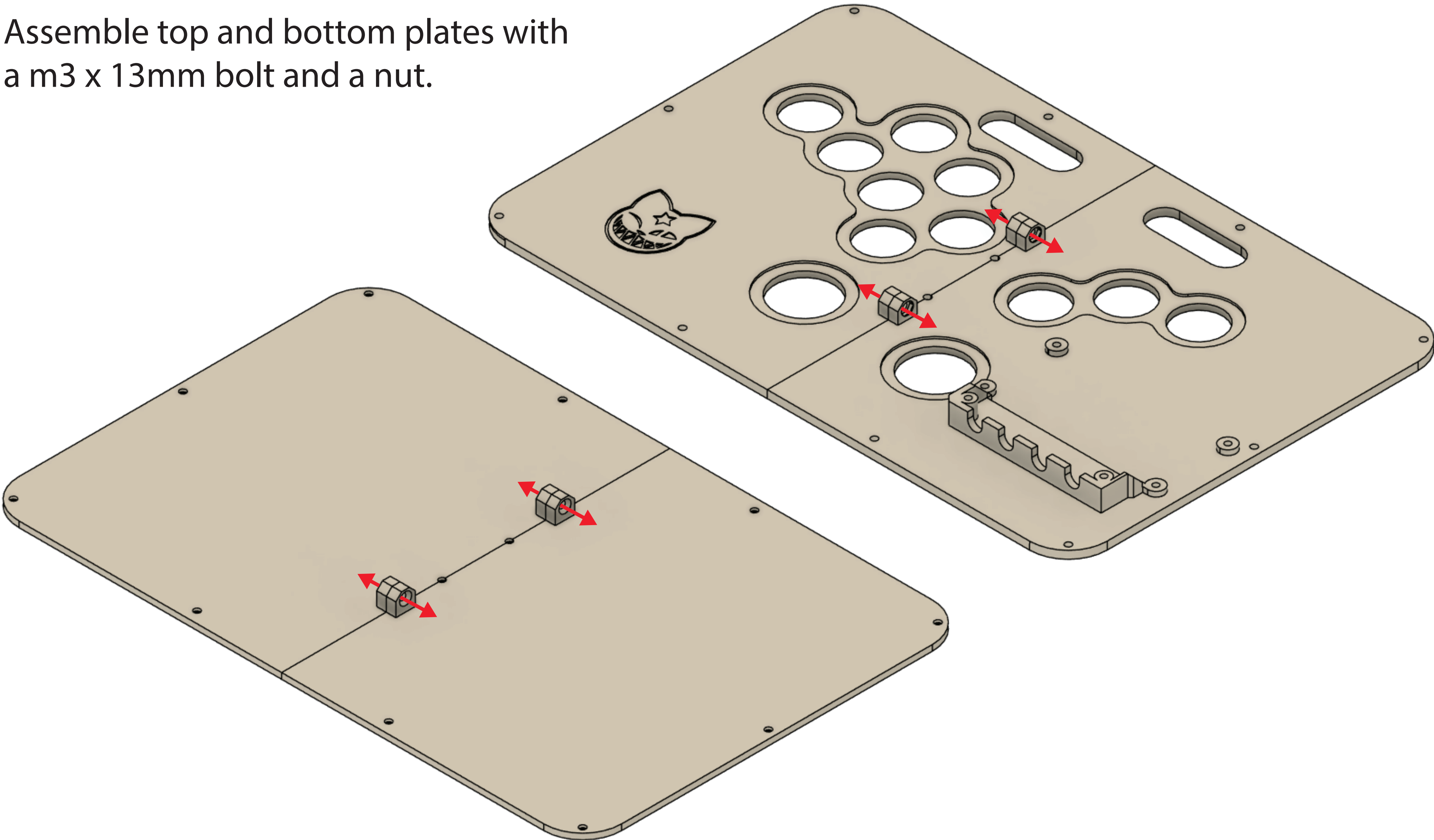


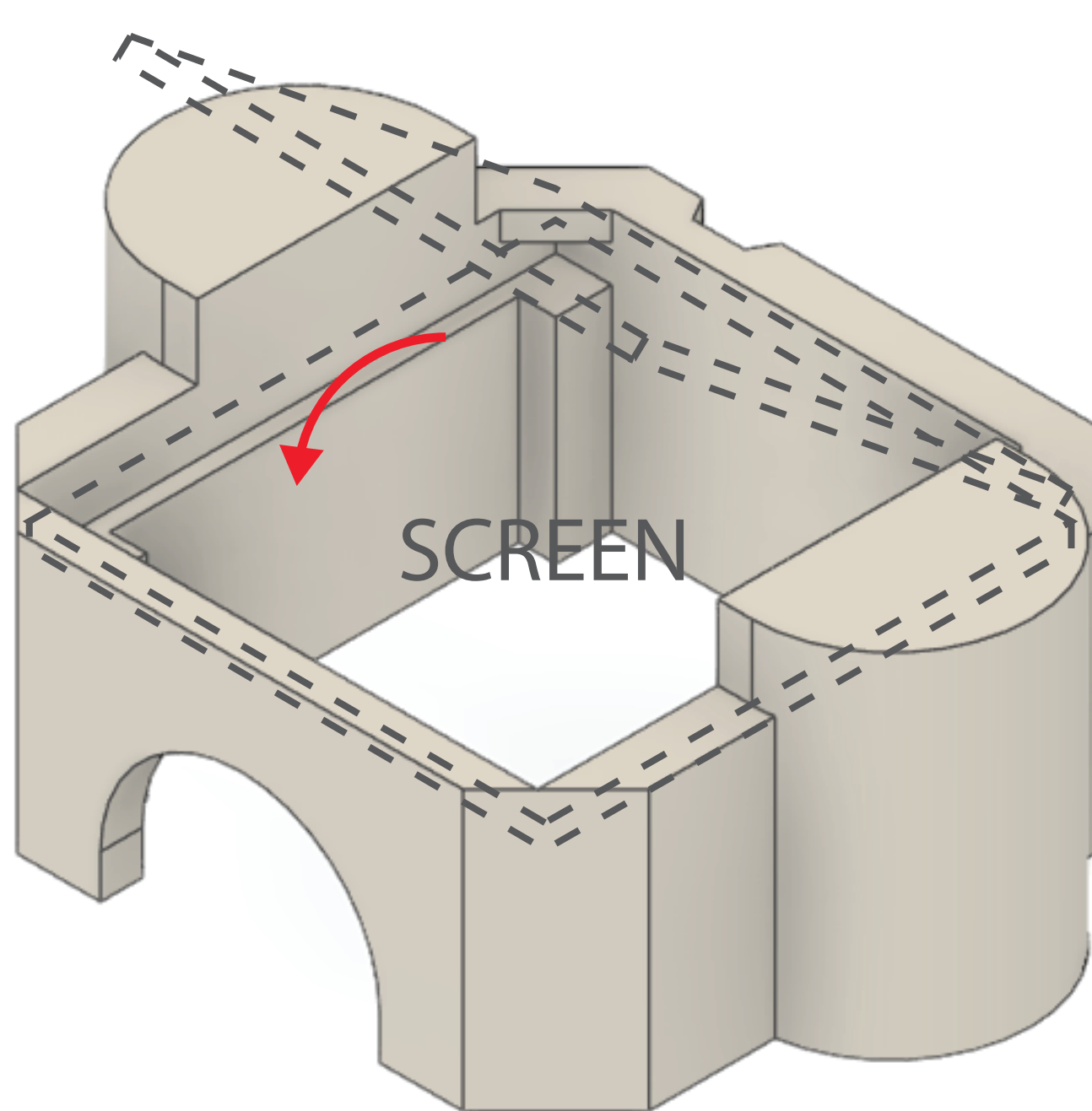
Step 1

Assemble top and bottom plates with a m3 x 13mm bolt and a nut.



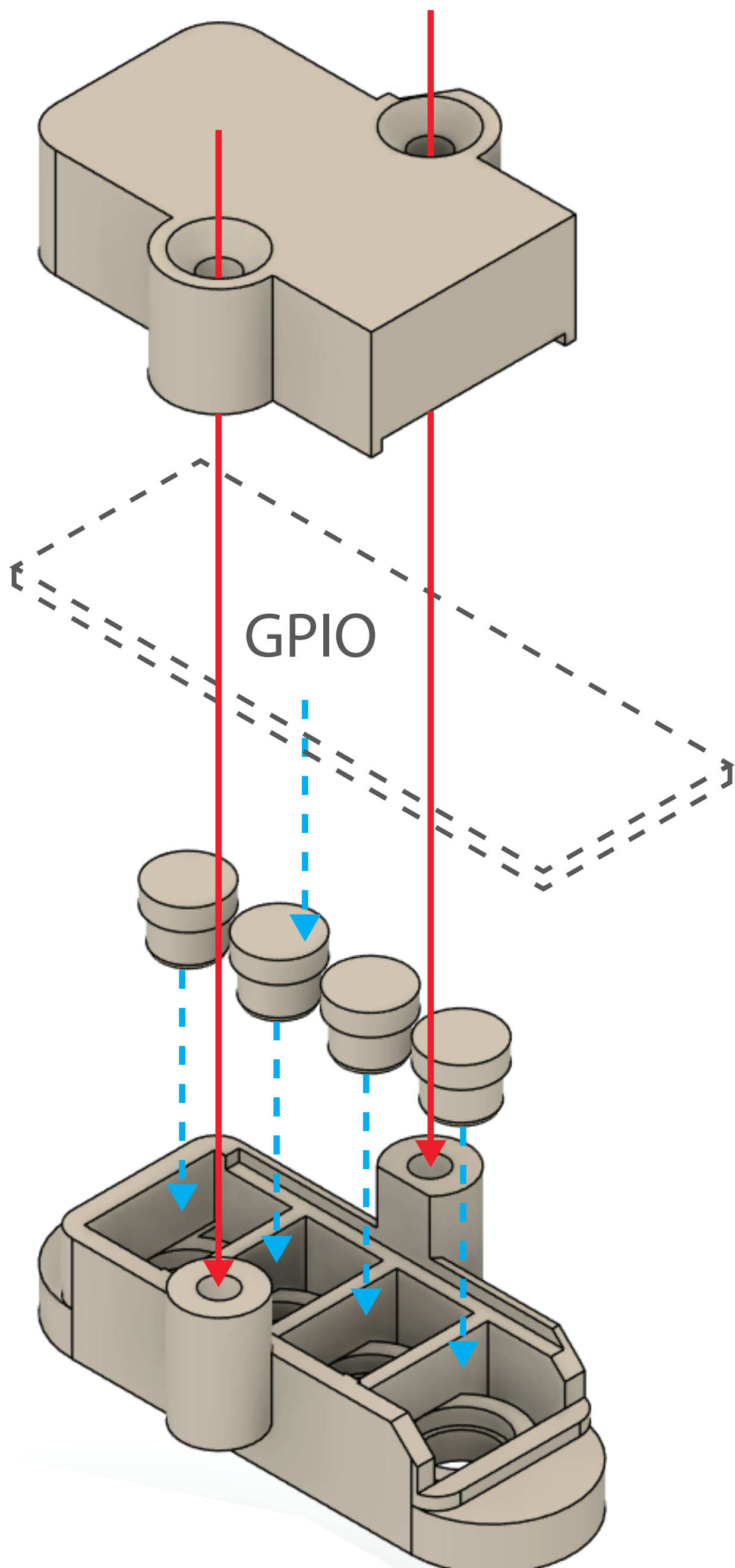
Step 2

Insert the top end of the screen and rotate it down into the holder.



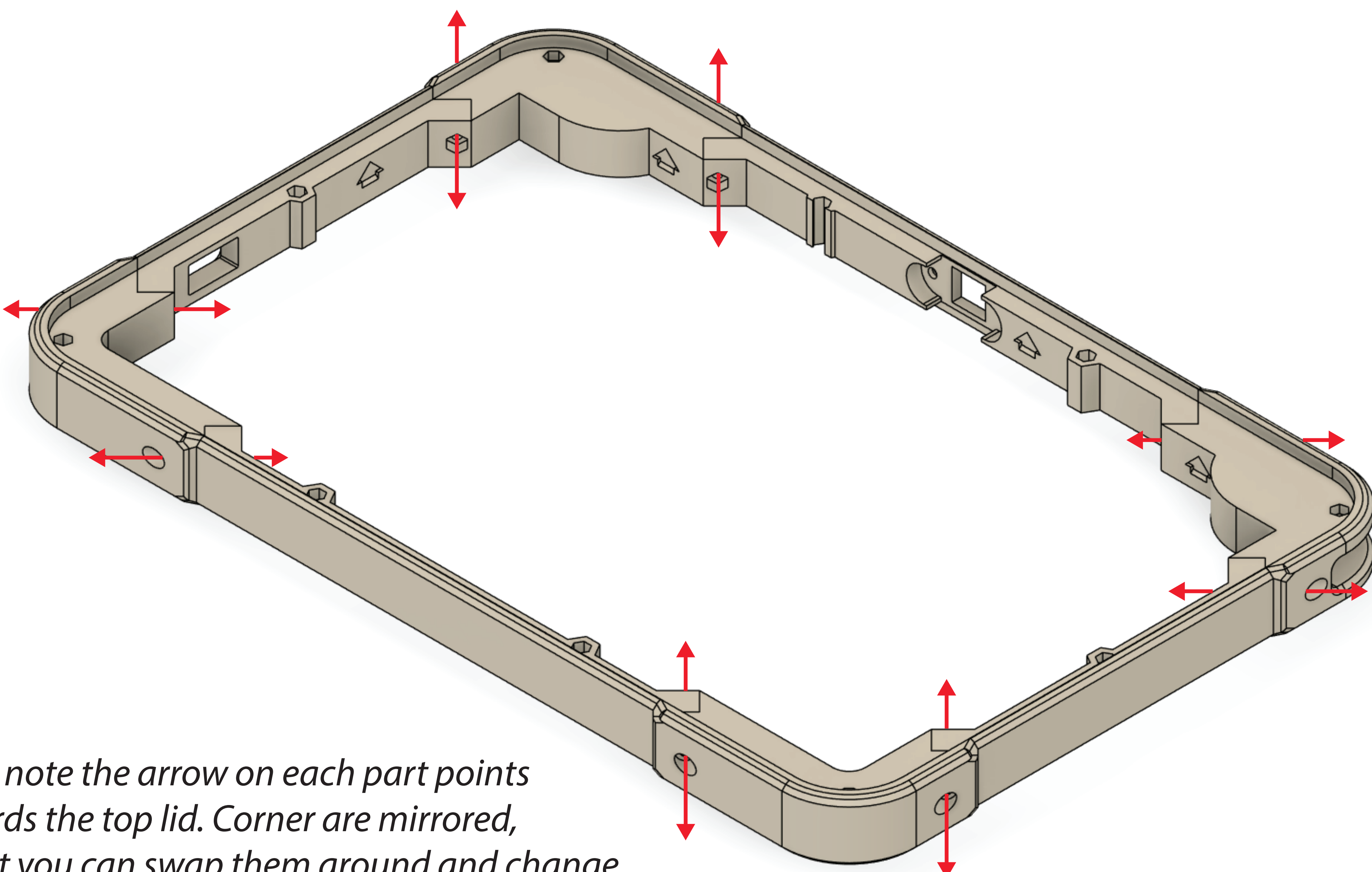
Step 3

Insert the buttons into the button assembly top, then sandwich the GPIO board and fasten the bottom on with m3 x 8mm bolts.



Step 4

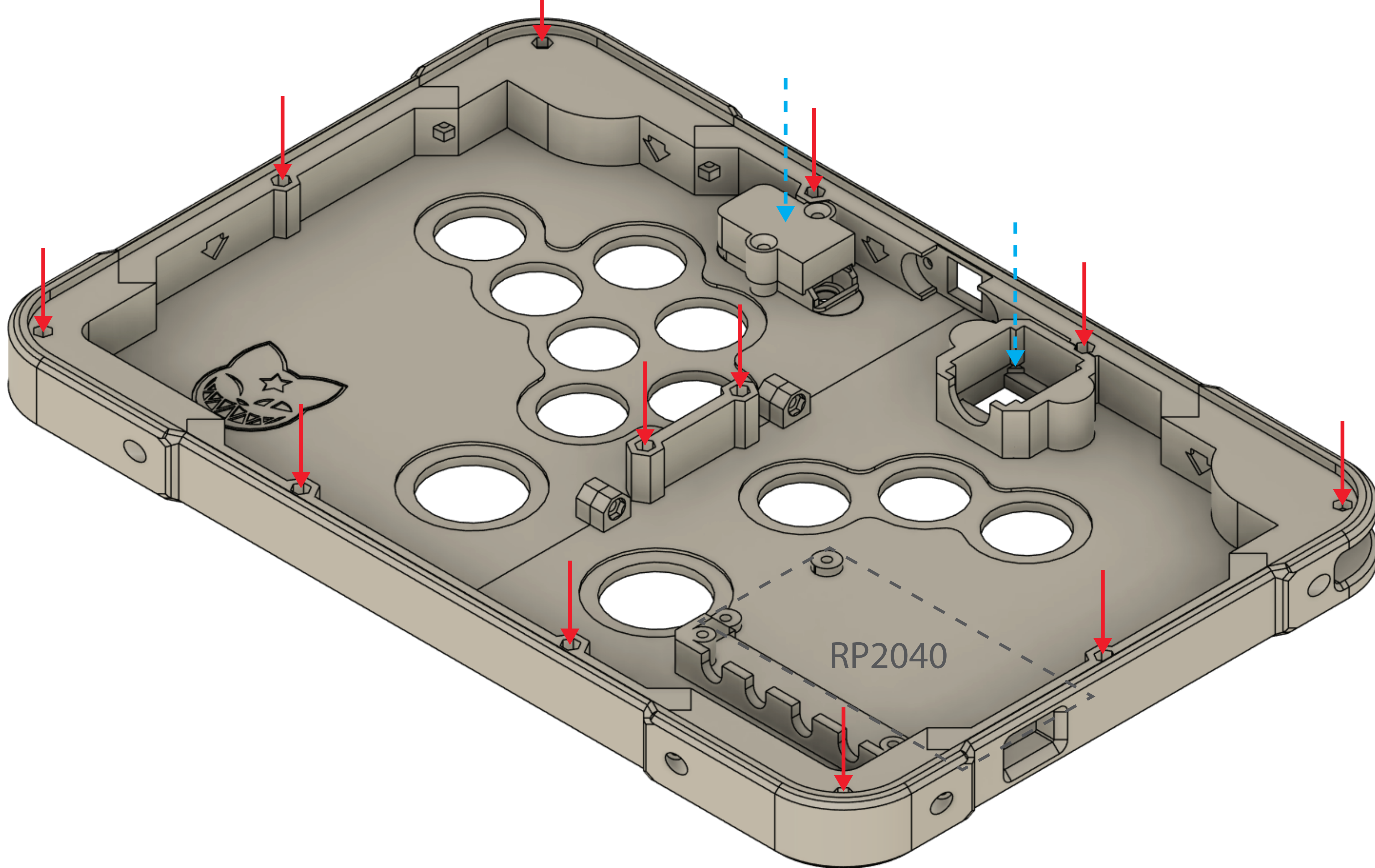
Assemble the frame with m3 x 16 cup head bolts and m3 nuts.



Please note the arrow on each part points towards the top lid. Corner are mirrored, So that you can swap them around and change the side the strap sits on, or print two sets of bottom corners if you prefer no shoulder strap.

Step 5

Insert 15mm m3 stand-offs and bolt the top face on with m3 x 8mm bolts. You may then Add in the Screen and GPIO. They just slot in and are held in place once the back is bolted on. Bolt down your RP 2040 wire buttons and electronics.



Step 6

Bolt on bottom plate with m3 x 8 bolts. You may now clip on a sholder strap around the m3 stand-offthat are exposed on the top corners if you used them. Assembly is done.

