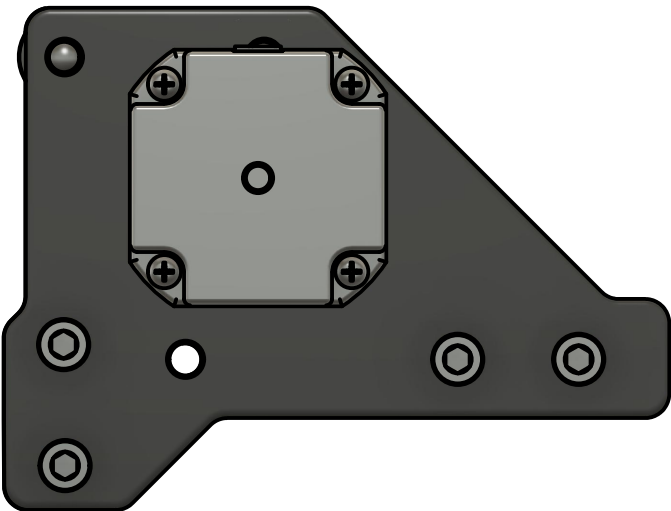
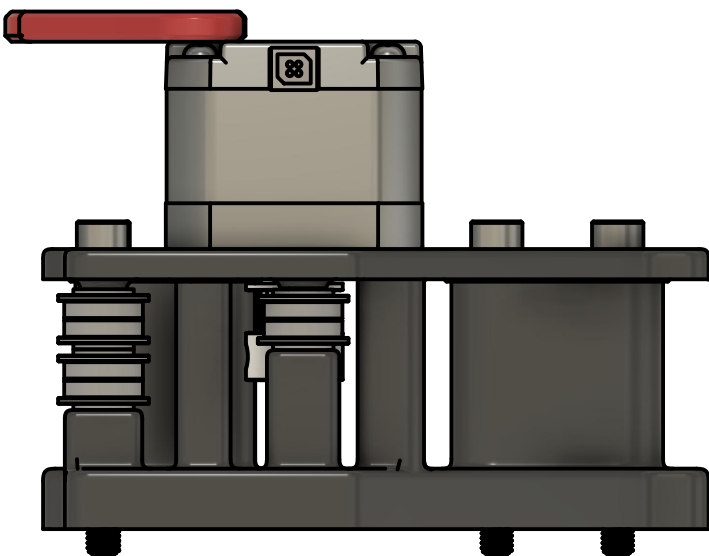
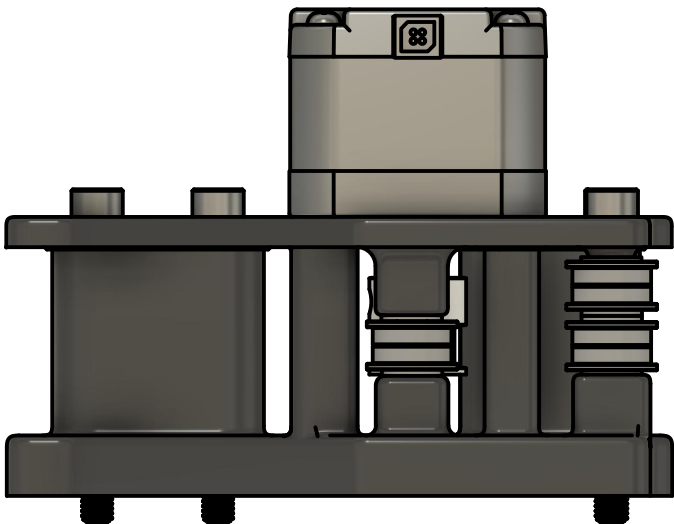
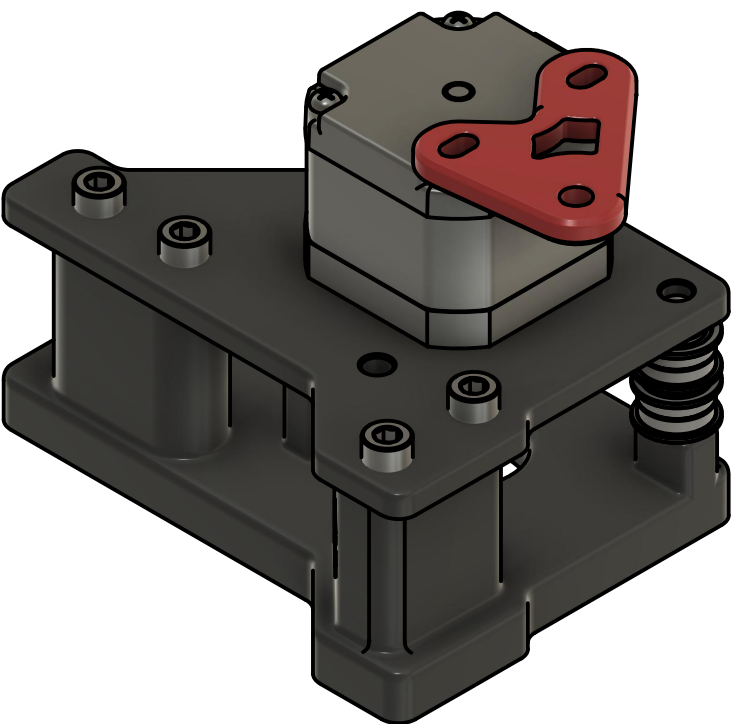
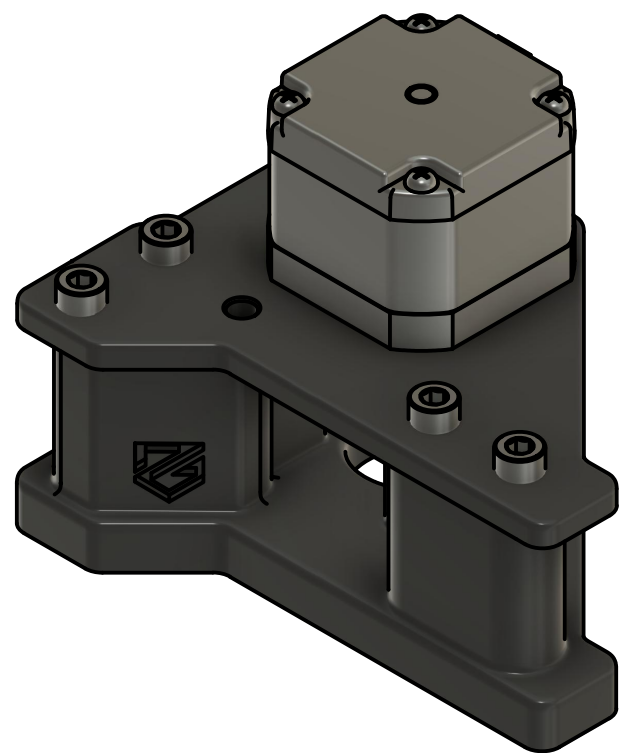


Stepper mount Left & Right

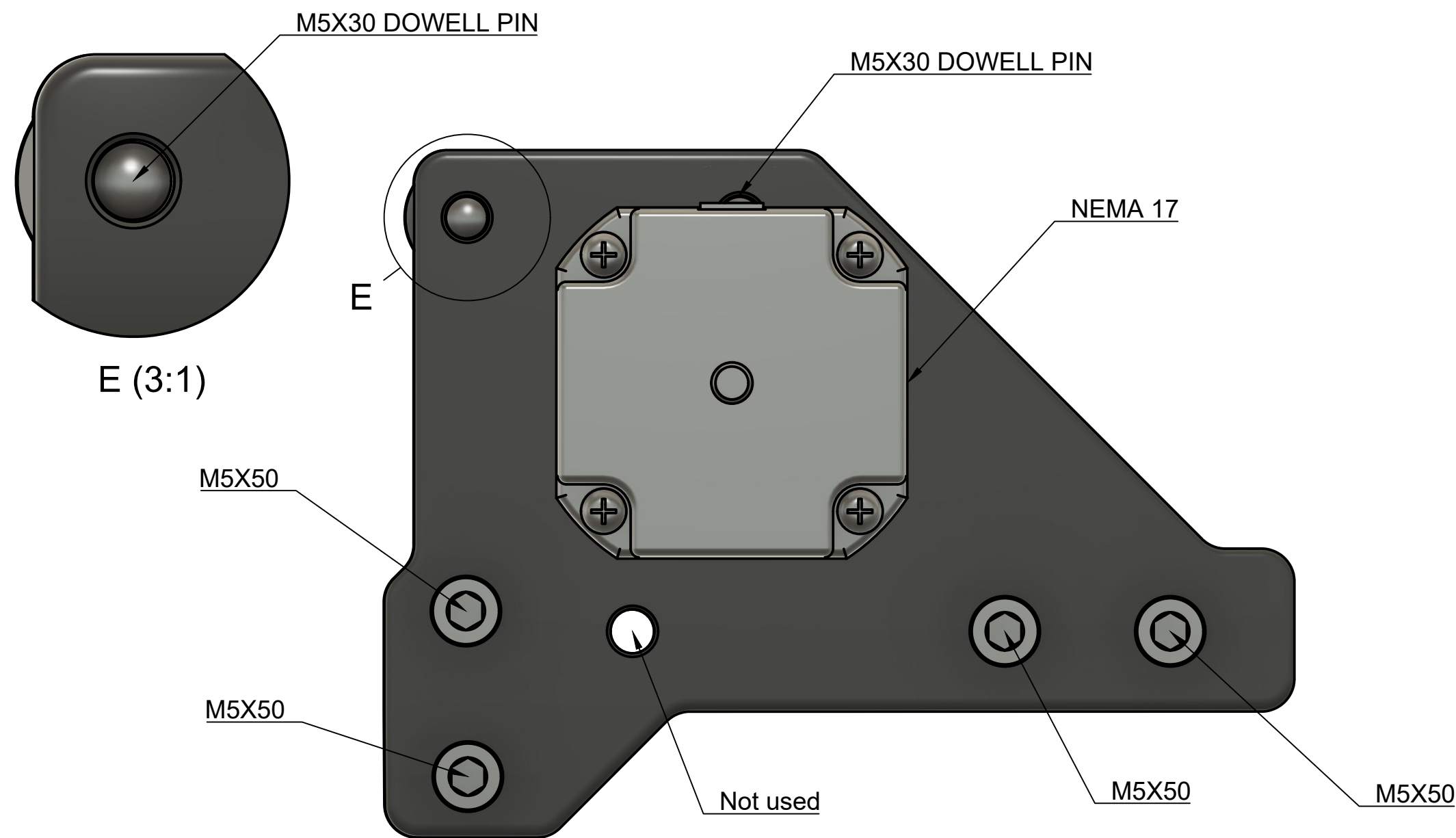
Hardware and extra info on last page



| | | | |
|-------|---------------------|------------------------------------|-----------------|
| Dept. | Technical reference | Created by DutchDude 21/03/2021 | Approved by |
| | | Document type | Document status |
| | | Title Stepper mounts | DWG No. |
| | | Rev. | Date of issue |
| | | Sheet 1/7 | |

Stepper mount LEFT top view

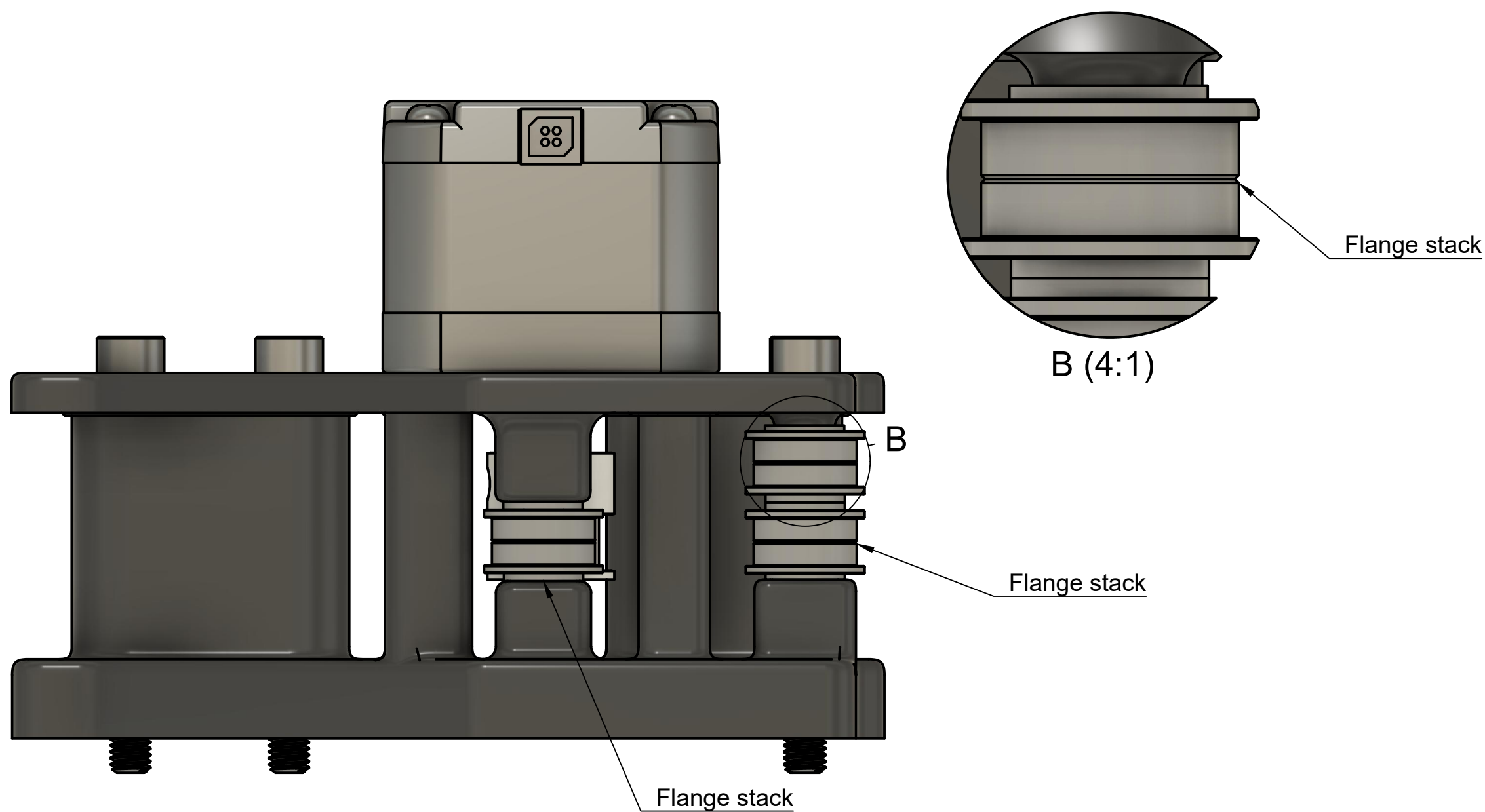
Hardware and extra info on last page



| | | | | |
|-------|---------------------|-------------------------|-----------------|--------------|
| Dept. | Technical reference | Created by DutchDude | 21/03/2021 | Approved by |
| | | Document type | Document status | |
| | | Title Stepper mounts | DWG No. | |
| | | Rev. | Date of issue | Sheet 2/7 |

Stepper mount LEFT Back view

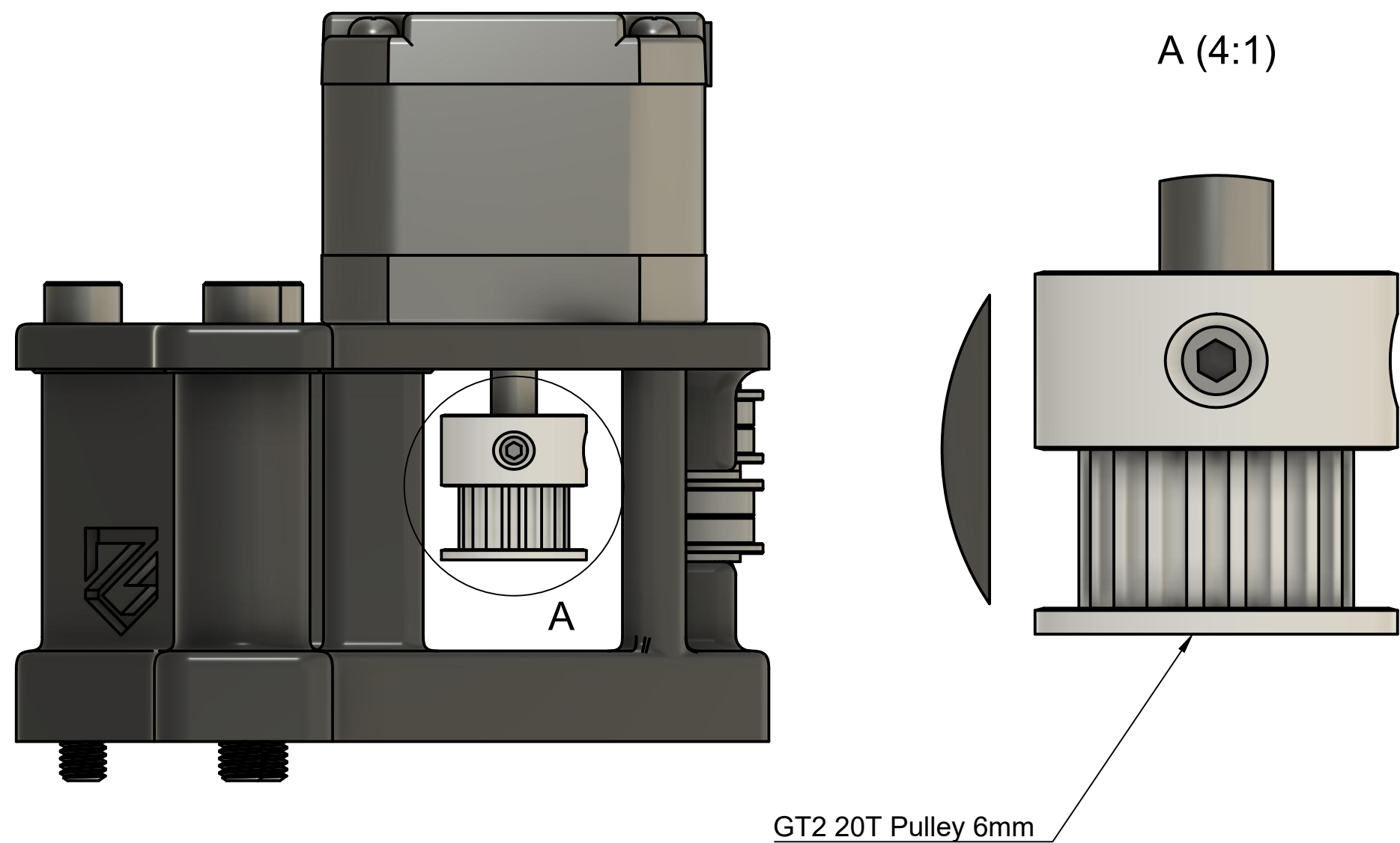
Hardware and extra info on last page



| | | | | |
|-------|---------------------|--------------------------------|-----------------|---------------------|
| Dept. | Technical reference | Created by DutchDude | 21/03/2021 | Approved by |
| | | Document type | Document status | |
| | | Title Stepper mounts | DWG No. | |
| | | Rev. | Date of issue | Sheet 3/7 |

Stepper mount LEFT SIDE view

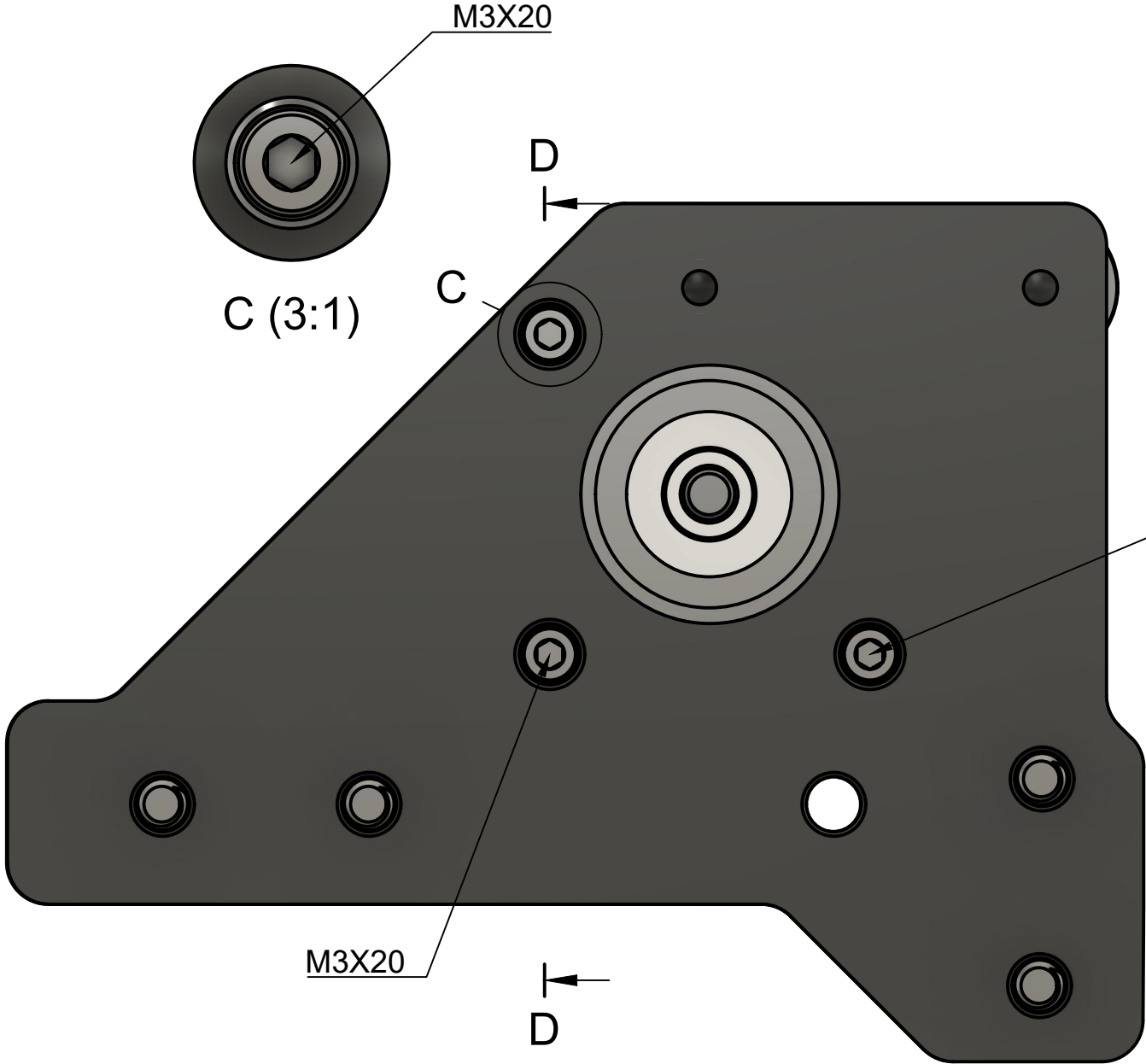
Hardware and extra info on last page



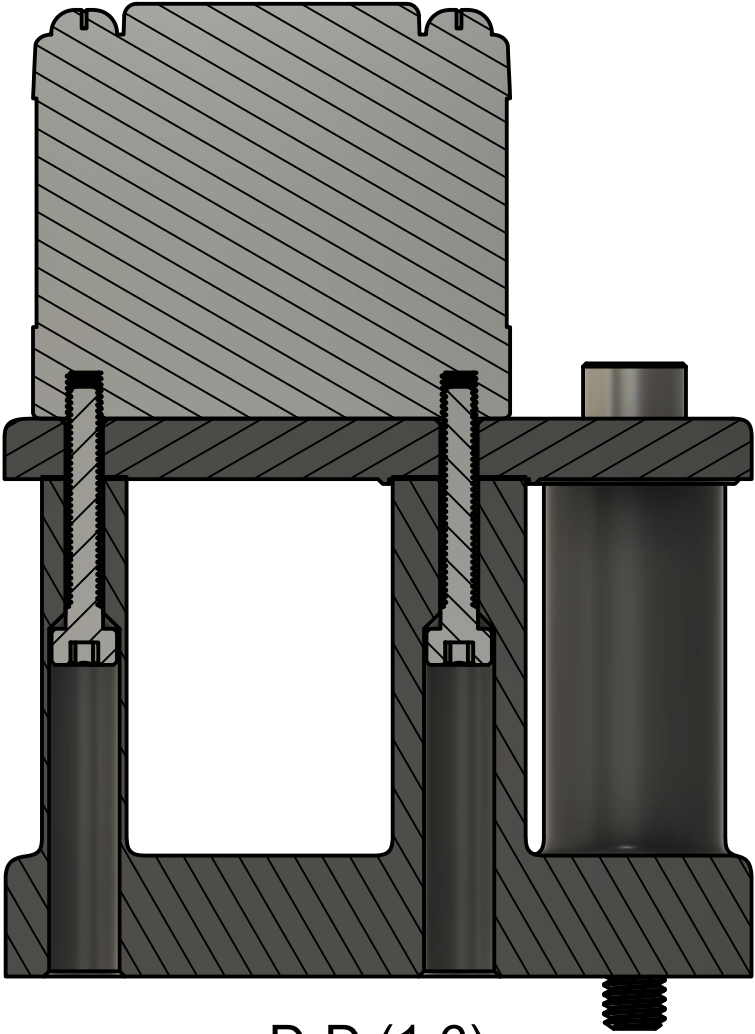
| | | | | |
|-------|---------------------|------------------------------------|-----------------|---------------|
| Dept. | Technical reference | Created by DutchDude 21/03/2021 | Approved by | |
| | | Document type | Document status | |
| | | Title Stepper mounts | DWG No. | |
| | | | Rev. | Date of issue |
| | | | Sheet 4/7 | |

Stepper mount LEFT bottom view

Hardware and extra info on last page



M3X20



D-D (1.6)

| | | | | |
|-------|---------------------|------------------------------------|-----------------|---------------|
| Dept. | Technical reference | Created by DutchDude 21/03/2021 | Approved by | |
| | | Document type | Document status | |
| | | Title Stepper mounts | DWG No. | |
| | | | Rev. | Date of issue |
| | | | | Sheet 5/7 |

Stepper mount Right

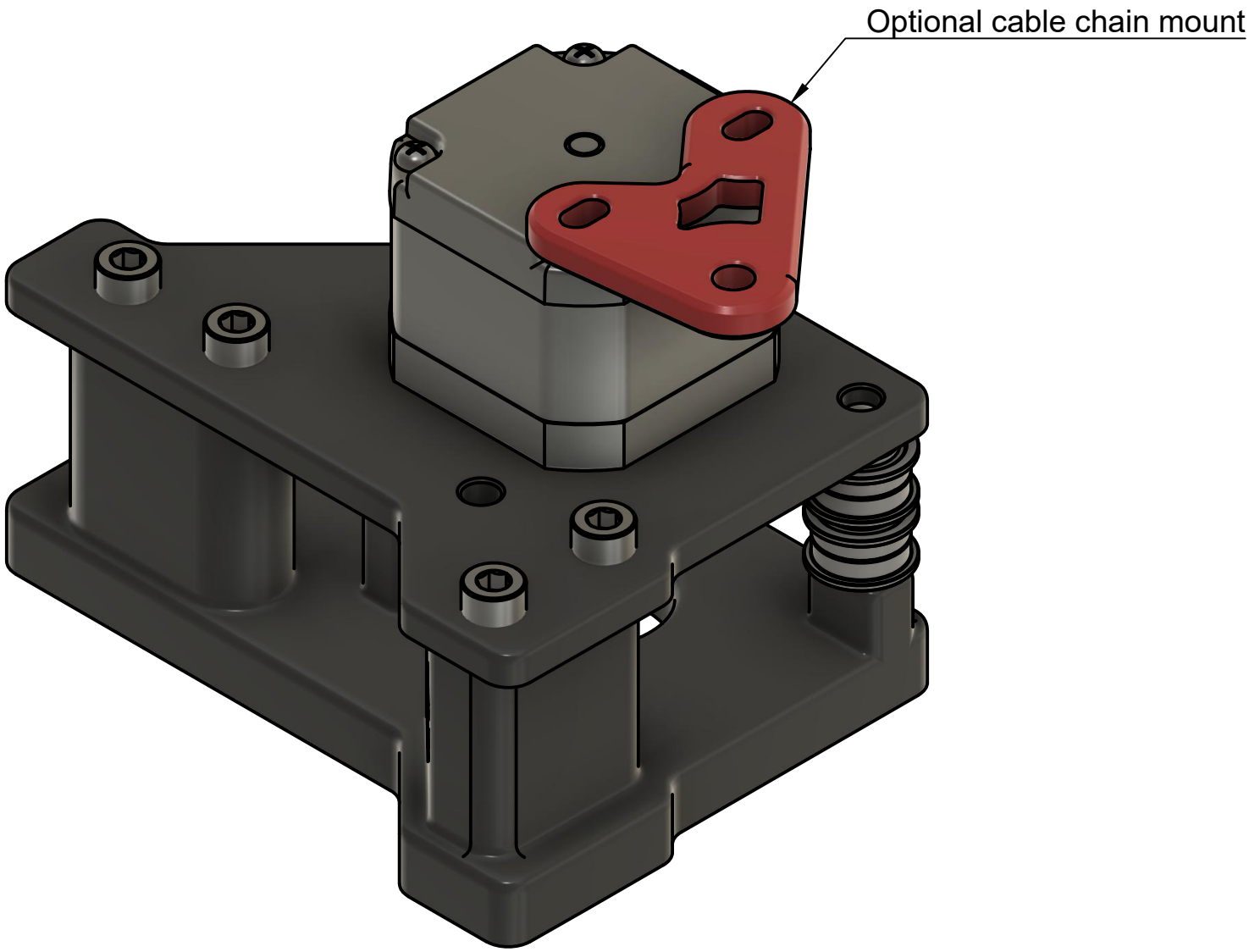
Hardware and extra info on last page

ADDITIONAL INFO - MUST READ

The right stepper mount uses the exact same hardware as the left stepper mount.

OPTIONAL

Installation of the cable chain mount onto the NEMA17 stepper is fully optional.



| | | | | |
|-------|---------------------|-------------------------|-----------------|--------------|
| Dept. | Technical reference | Created by DutchDude | 21/03/2021 | Approved by |
| | | Document type | Document status | |
| | | Title Stepper mounts | DWG No. | |
| | | Rev. | Date of issue | Sheet 6/7 |

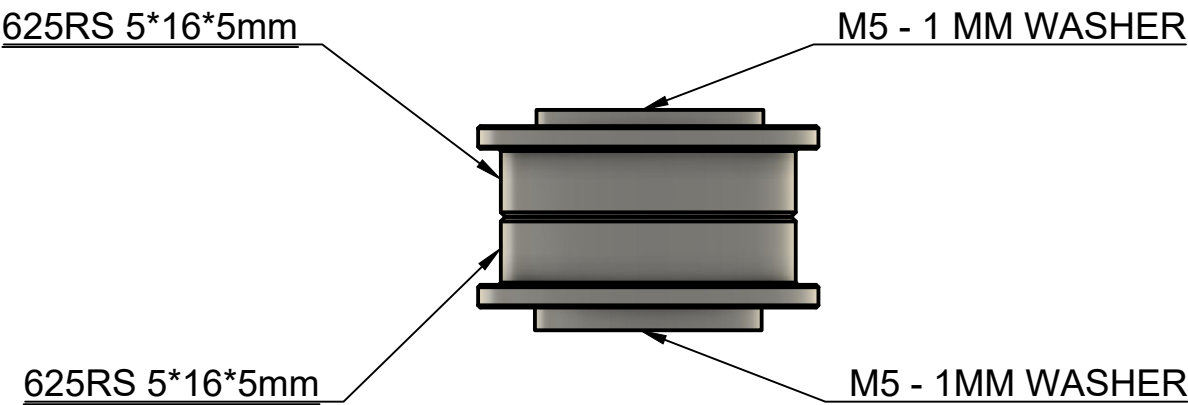
H A R D W A R E

- 8 - M5X50 BOLTS (INTO T-NUTS)
- 8 - T-NUTS (FOR EXTRUSION)
- 6 - M3X20 (ATTACHES STEPPER)
- 4 - M5X30 Dowell Pins (FOR FLANGE BEARINGS)
- 12 - M5 1MM SPACER (BETWEEN FLANGE BEARINGS)
- 12 - 625RS 5*16*5mm (FLANGE BEARING)

E X T R A I N F O

Sometimes dowell pins don't fit perfectly. To fix this issue you'll need a drill that fits the dowell pin and then using sandpaper, sand them down a little at a time testing fitting until they are a snug fit.

The image below shows a flange stack



Discord:
<https://discord.com/invite/gzJP2s8>

| | | | | | |
|-------|---------------------|---|-----------------|---------------|--------------|
| Dept. | Technical reference | Created by DutchDude 21/03/2021 | Approved by | | |
| | | Document type | Document status | | |
| | | Title Stepper mounts | DWG No. | | |
| | | | Rev. | Date of issue | Sheet 7/7 |