

**SERIES:** SJ-352X-SMT | **DESCRIPTION:** AUDIO JACK

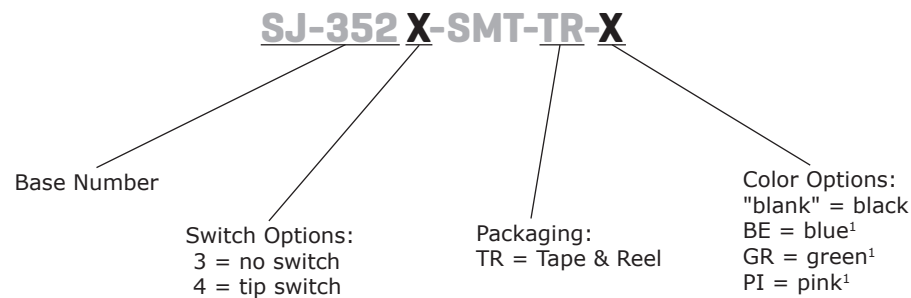
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**FEATURES**

- low profile design
- switch options include:
  - no switch
  - tip switch

**PART NUMBER KEY**

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Note: 1. Tip switch option only

**SPECIFICATIONS**

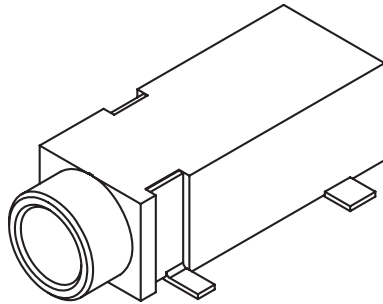
parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	A
contact resistance <sup>2</sup>	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

Note: 2. When measured at a current of less than 100 mA/1 kHz  
3. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

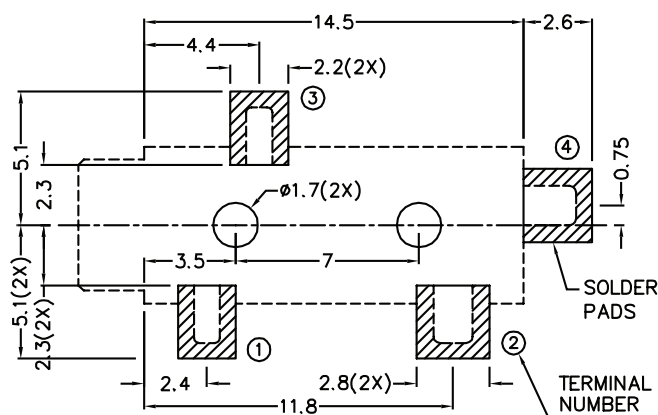
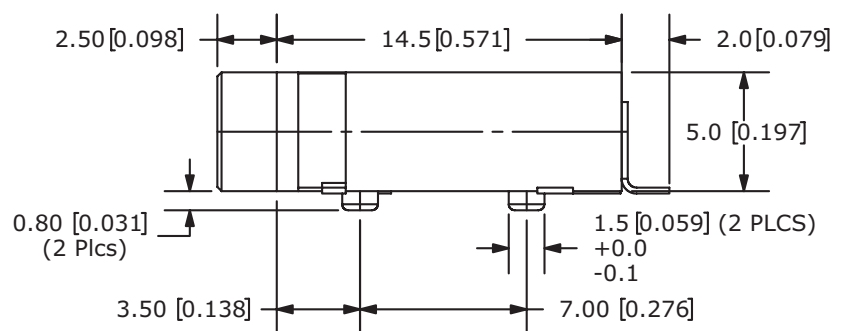
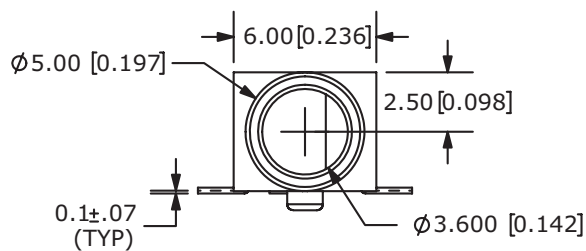
## MECHANICAL DRAWING

units: mm[inches]

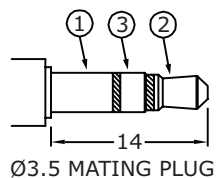
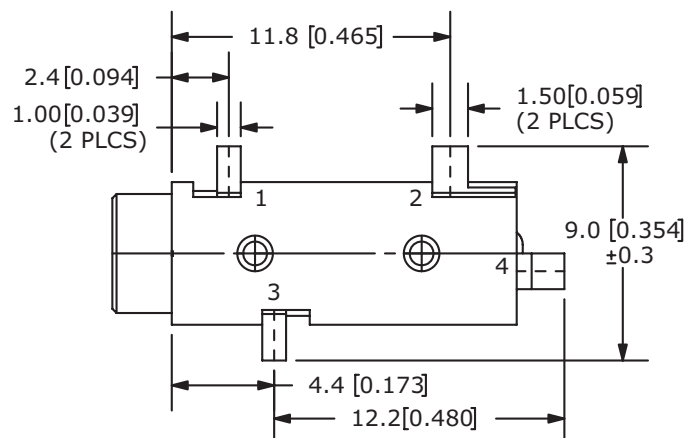
TOLERANCE:  
 X.X  $\pm 0.2$ mm  
 X.XX  $\pm 0.1$ mm  
 X.XXX  $\pm 0.05$ mm  
 PCB:  $\pm 0.05$  mm



	MATERIAL	PLATING
terminal 1	copper alloy	silver
terminal 2	copper alloy	silver
terminal 3	copper alloy	silver
terminal 4	brass	silver
plastic	PA6T or equivalent	



Recommended PCB Layout  
Top View



Ø3.5 MATING PLUG

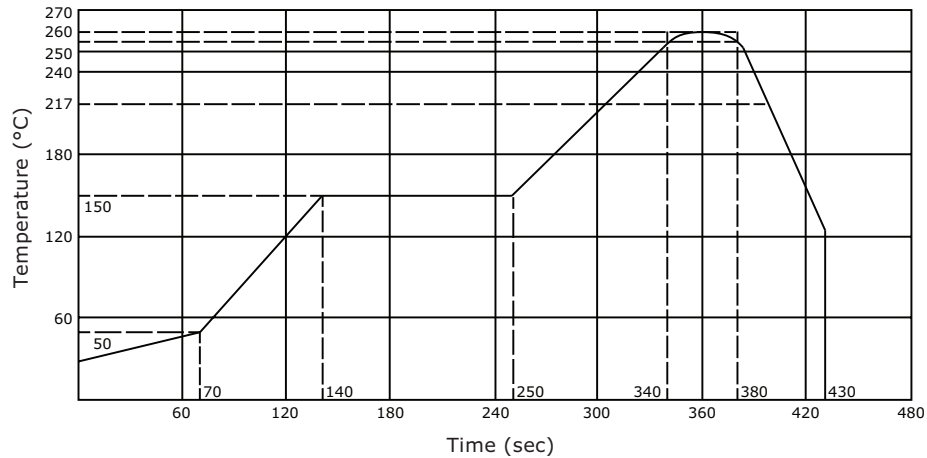
Model No.	SJ-3523-SMT	SJ-3524-SMT
Schematic		
PIN		
1	sleeve	sleeve
2	tip	tip
3	ring	ring
4	NP	tip switch

## SOLDERABILITY

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering <sup>1</sup>	see reflow profile	255	260	265	°C
drying conditions <sup>2</sup>	parts in reel: bake at 40°C ±5°C for 72 hours parts removed from reel: bake at 40°C ±5°C for 10 hours				

Note:

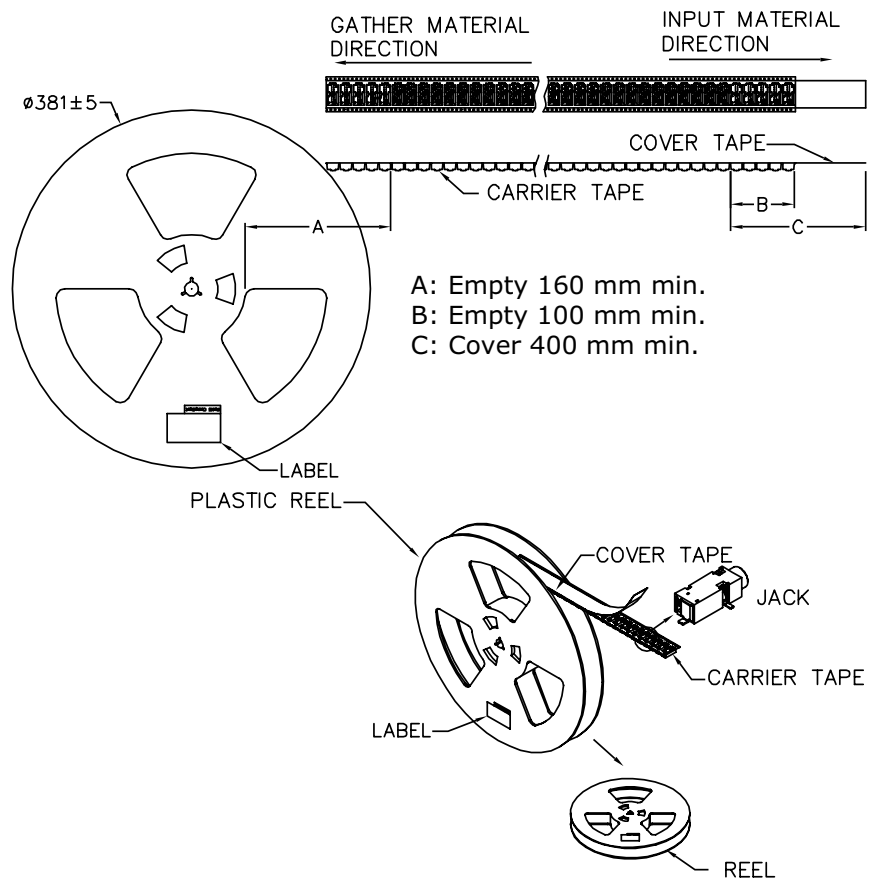
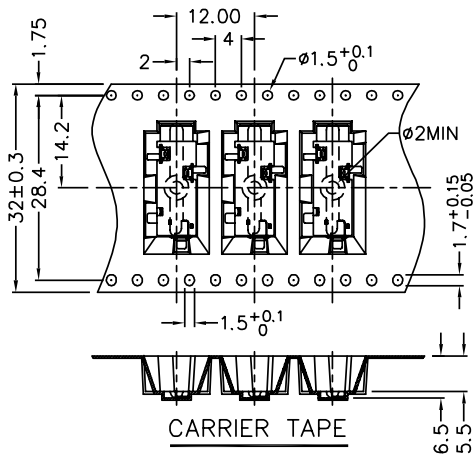
1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
2. When exceeding floor life by >72 hours.



## PACKAGING

units: mm

Reel Size: Ø381 mm  
Reel QTY: 1,000 pcs per reel



## REVISION HISTORY

rev.	description	date
1.0	initial release	02/07/2006
1.01	new template applied	01/25/2012
1.02	added TR package and color options	11/01/2012
1.03	added storage and drying conditions, and tape and reel packaging details	02/15/2018
1.04	brand update	10/09/2019

The revision history provided is for informational purposes only and is believed to be accurate.

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