CHIEFTAIN 42

Assembly Guide

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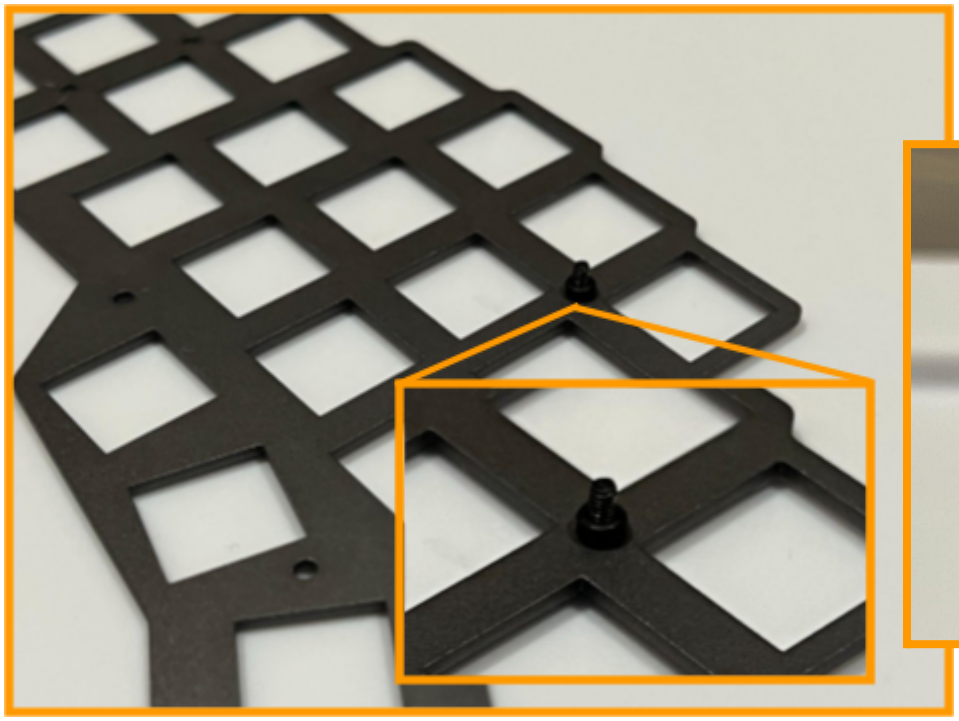
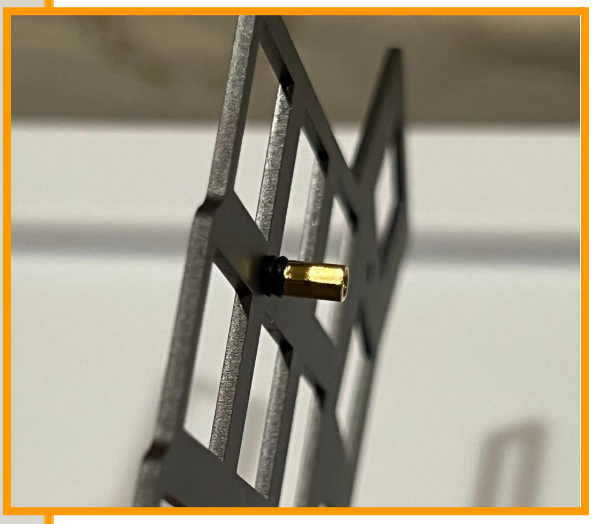
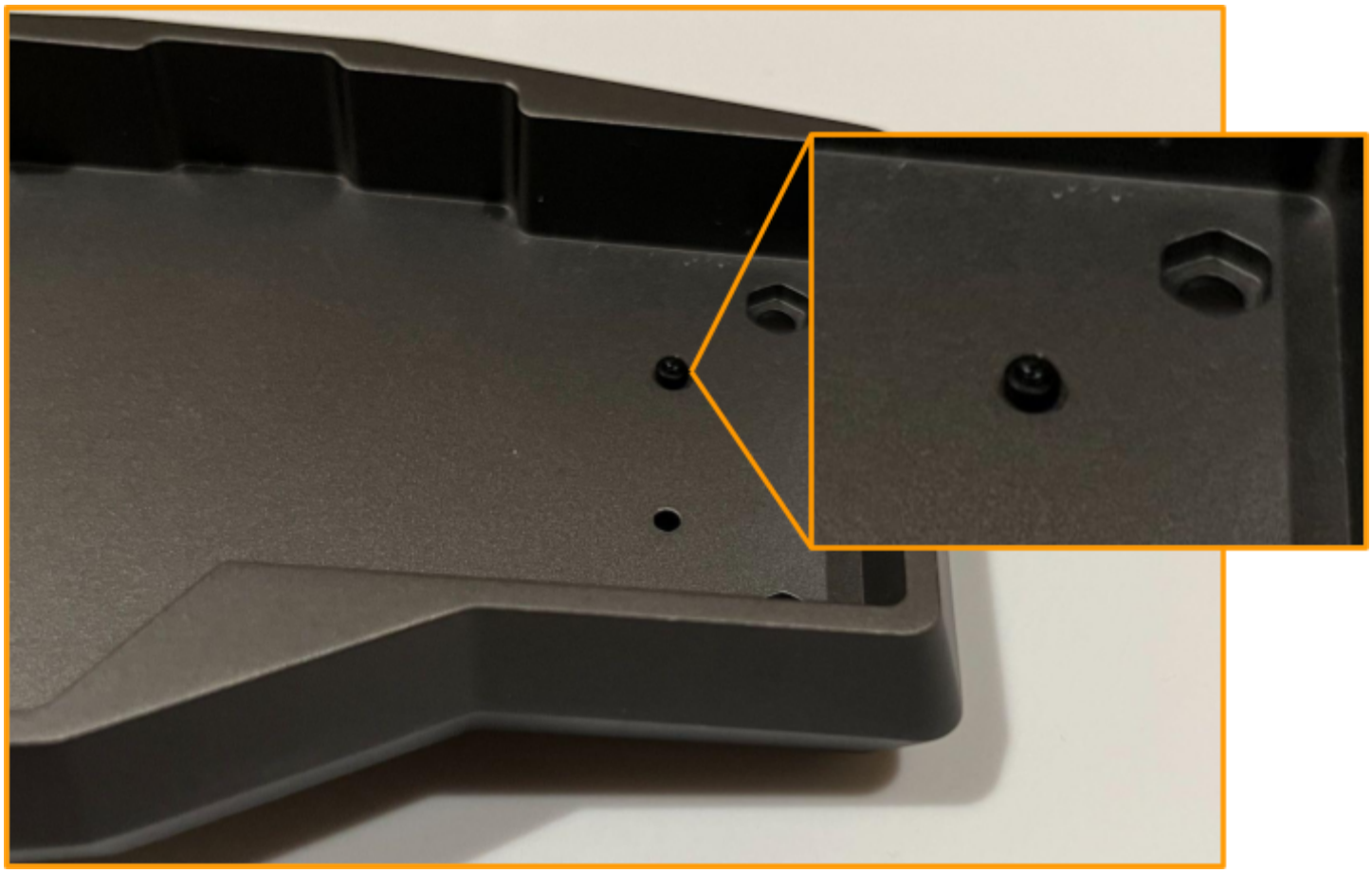
1. a) Insert 5 M2 screws into the top of the plate
   b) Push two tiny o-rings fully onto each screw from underneath
   c) Screw on a 5mm standoff. Do not over tighten

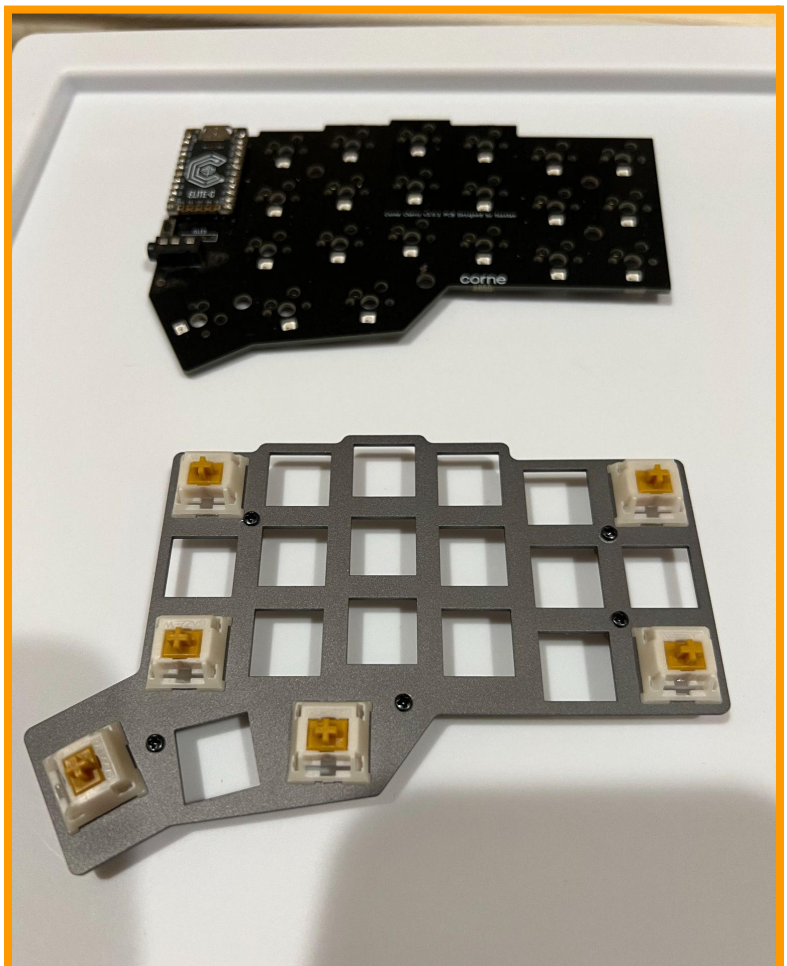


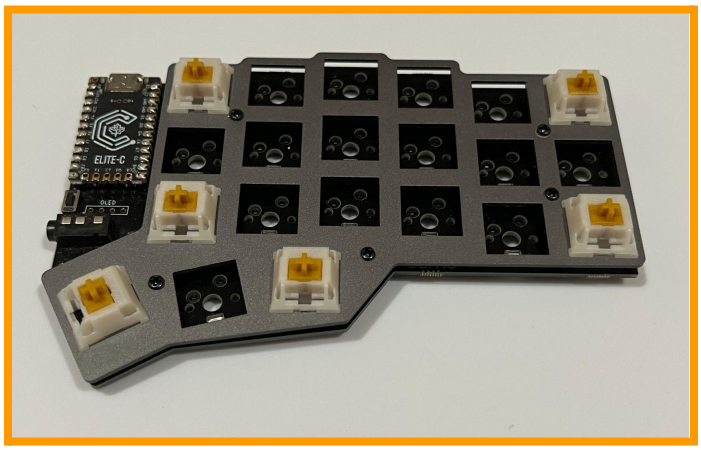


2. Insert 5 M2 screws into the bottom of the case with another two tiny o-rings on each, making sure that the o-rings are all the way down onto the screws

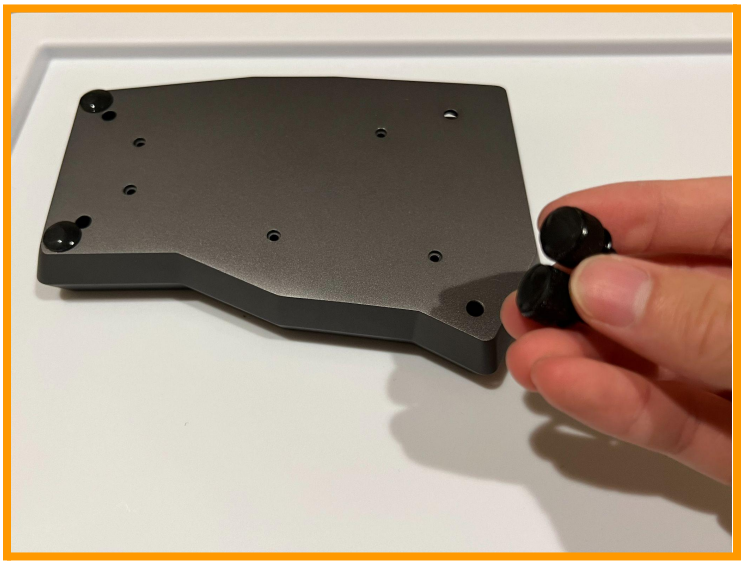


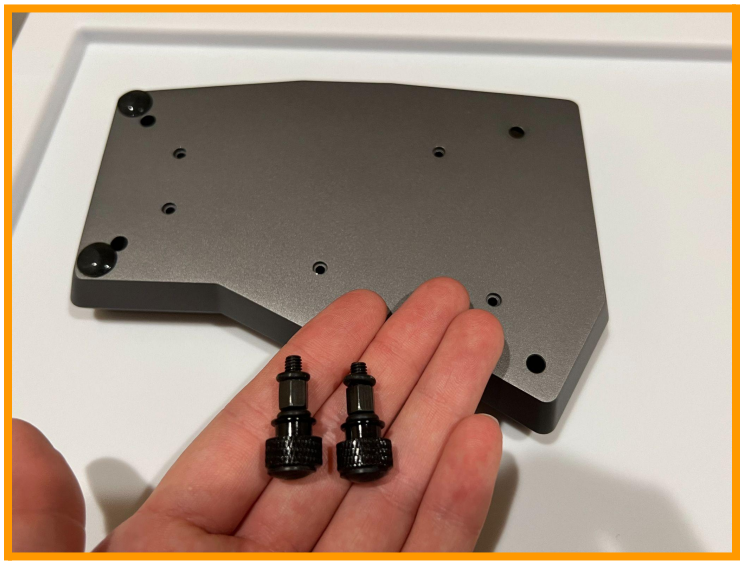
3. Attach plate to pcb via switches

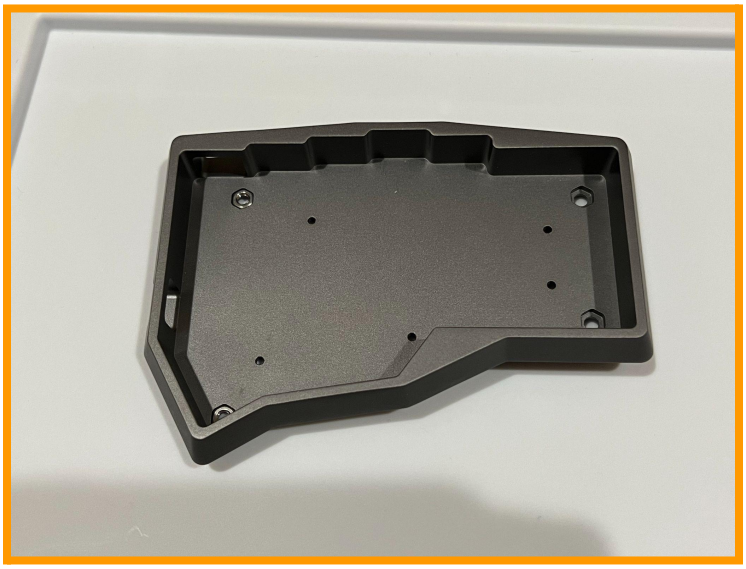




4. Install tenting feet – You can choose to either use all four feet, two feet, or no feet with rubber bumpers replacing any absent feet
    a. Attach rubber bumpers to feet or case depending on the configuration you need
    b. Screw feet into legs, using larger o-rings in between for aesthetics
        - Highly recommendedy to put o-ring between tenting legs/feet and case
    c. Insert nuts into hexagonal recesses in case and screw in legs (optional: add dab of super glue to nut to make changing tenting configuration easier after pcb installation)
    d. Lay on flat surface and tap corners to check for wobble, and adjust







5. Place pcb assembly into case
6. Lightly press on pcb assembly and wiggle to ensure the bottom screws press into the standoffs, then screw bottom screws into standoffs using very light pressure (do not over tighten, or the o-ring with squeeze out onto the standoffs)

Other notes:

- 8mm standoffs are for if you do not want to use the o-ring mount system