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Profile Storage Display Window

■ Profile storage display

Profile storage data is displayed when batch measurement is OFF. You can start/stop storage and read out stored data to display.

■ Basic operations on the display window

Click the [Start stor.] button (1) to start storage. Storage can be started by the using terminal [STORAGE_START] or communication commands as well.

Click the [Start reading] button (2) to read out and display batch profile storage data stored in the internal memory of the controller.

* Reading starts when this window is opened.

The trend graph of each OUT measurement value in the profile storage data is displayed on (3).

Specify the profile to display on (5) and OUT measurement values on (6) by using the profile position cursor (4) or directly entering the profile number.

Click the [Save in file] button (7) to save the profile storage data in the file.

Click the [Save csv file] button (8) to save displayed profile storage data in CSV format.

* Click the [Stop] button to stop reading storage data before this operation.

9 11 8 10 Profile storage Start reading OUT14 OUT15 OUT16 Head A 12 X:[5mm/div] 3 Z:[10mm/div] No. of acquire/storage profiles: 37975/53793 [Storage info] Program name: SettingNo.0

To stop storage, click the [Stop storage] button (9). Storage can be stopped by the using terminal [STORAGE_STOP] or communication commands as well.

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Click the [Clear memory] button (10) to clear profile data stored in the internal memory of the controller.

To open a stored profile storage file, click the [Open file] button (11).

To extract numerical data from the displayed profile, click the icon (12). Profile data is copied to the clipboard. Paste it into such worksheets as Excel sheets.