

# **Batch Profile Storage Display Window**

### ■ Batch profile storage display

Profile storage data is displayed when the batch measurement is ON. You can start/stop storage and read stored data to display.

### ■ Basic operations on the display window

Click the [Start stor.] button (1) to start storage.

\* Storage can be started using the terminal [STORAGE\_START] or communication commands as well.

Then batch measurement starts to store batch data. To start batch measurement on the LJ-Navigator2, click the [Batch start] button on the main window.

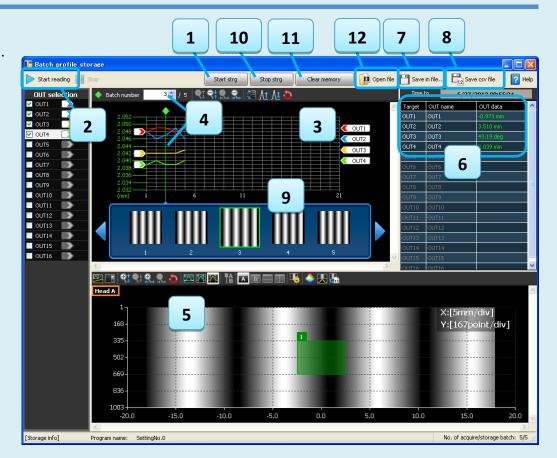
Click the [Start reading] button (2) to read out and display batch profile storage data stored in the internal memory of the controller.

\* Reading starts when this window is opened.

The trend graph of each OUT measurement values in batch file storage data is displayed on (3).

\* The trend graph is updated by batch.

Specify a batch profile by using the batch profile position cursor (4) or directly entering the batch number to display a batch profile height image on (5) and OUT measurement values on (6).



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Click the [Save in file] button (7) to save batch profile storage data in a file.

Click the [Save csv file] button (8) to save displayed batch profile storage data in CSV format.

\* Click the [Stop] button to stop reading out storage data before this operation.

Click (9) to display height image thumbnails of the currently specified batch profile, previous two and the next two batch profiles.

To stop storage, click the [Stop storage] button (10).

\* Storage can be stopped by using the terminal [STORAGE\_STOP] or communication commands as well.

Click the [Clear memory] button (11) to clear batch profile data stored in the internal memory of the controller.

To open a stored batch profile storage file, click the [Open file] button (12).