Sanghati Bhattacharya, Ph. D

Iowa city, Iowa, USA, 52246 | (319)512-3776

sanghatibhattacharya@gmail.com

https://orcid.org/my-orcid?orcid=0000-0001-9404-8176



in https://www.linkedin.com/in/sanghati-bhattacharya-phd-68516b3a/

SUMMARY

Trained Analytical Researcher | FDA/IPDF Postdoc 3+ Yrs & University Scholar | Experience in Complex Biotherapeutics 5+ Yrs | Advanced Separation Techniques & Mass Spectrometry 6+ Yrs | Proven Industry-Academia Collaboration for Time- & Cost-Effective Biologics Development | Proficient with Computer Software | Award-Winner | International Conference Speaker | Guest Lecturer with Student Mentorship & Teaching Experience | Strong Communicator & Team Leader | Fluent in English.

KEYWORDS AND KEYPHRASES

Multi-Attribute Monitoring (MAM) | Post-Translational Modifications (PTMs) | Critical Quality Attributes (CQA) | Analytical Method Development for Biotherapeutics | Characterization of Highly Heterogeneous Complex Human Papilloma Virus-Like Particles (HPV-VLPs) | Multidisciplinary Expertise in Protein Characterization | N-glycan Modification/Analysis | Formulation | Aggregation | Stability | 2D-LC-MS | HILIC-FLD/MS | Intact/Reduced Mass & Disulfide Linkage | Peptide Mapping | Structure-function Relationships | Protein-protein Interactions | Cross-functional Research Teams | ORIGIN | GraphPad Prism | In-silico Structure Modelling | Molecular Dynamics- Gromacs | Microsoft Office | Illustrator | Bio Render | Journal article reviewer | Member of Scientific Societies and Non-profit Organizations | Peer-reviewed First- and Co-author Publications

PROFESSIONAL EXPERIENCE

Nov 2023till date

Postdoctoral Research Scholar, Guest Lecturer, College of Pharmacy, University of Iowa, Iowa City, IA, USA



· Enhanced biotherapeutic stability by enzymatic modification and chemical derivatization of N-glycans in biotherapeutics to comprehensively assess and systematically measure glycan heterogeneity, site occupancy, and structural-functional alterations and established their impact on self-association using SE-HPLC, HILIC-FLD-MS-QTOF, MALDI & DLS techniques.



• Worked in FDA-funded project to evaluate the impact of formulation excipients on the stability of active pharmaceutical ingredients (APIs), enabled early formulation risk identification and development of stable formulations. Implemented forced degradation studies and advanced separation methodologies to identify potential excipient-induced modifications that could affect drug efficacy and



• Developed and optimized 3+ analytical methods for monoclonal antibodies (mAbs) and conjugated proteins using LC-MS, enhancing characterization speed and accuracy.



· Established advanced separation workflows using RP, SEC, and HILIC coupling MS improving resolution and reducing analysis time by 30%.



- · Supervised and mentored graduate students, providing hands-on training in analytical method development, instrument operation, and data interpretation with 100% successfully publishing their research · Contributed to curriculum design for graduate-level analytical biochemistry and protein stability training sessions, integrating
- practical LC-MS workflows and data interpretation modules.
- Coordinating instrument maintenance, scheduling, and training, supporting >6 graduate and PDF researchers.
- Presented research findings at international conferences (ACS, AAPS, Colorado Protein stability conference, AbbVie AARS), for next-generation biologics.
- Published 2 peer-reviewed research articles (co-author) with a cumulative impact factor of 12.4; 2 additional co-author articles under submission and 4 manuscripts (2 first-author, 2 co-author) in preparation.

Mar 2021-Sep 2023

Institute Postdoctoral Fellow, Analytical Consumable Coordinator, Indian Institute of Technology (IIT) Delhi, India



• Developed method for large molecule biotherapeutic development using multi-attribute monitoring (MAM) workflow by in-series coupling of rProA-SEC-UV-WCX-MS (QTOF) that could systematically characterize the multiple Critical Quality Attributes (CQA) and Post-Translational Modifications (PTMs), i.e., size, charge, mAb titer, and glycoform heterogeneities in cell culture supernatant in its native state in real time, which effectively reduces the time and cost by up to 40% from the traditional approach and has been implemented as a Process Analytical Technology (PAT) enabler.



- Developed a novel bottom-up proteomics method for enzymatic protein digestion & confirmed using RP-LC-MS/MS (O-TOF), and the outcome has significant implications for several areas of the biopharmaceutical/biotherapeutic domains with 30 % more peptide yield, 8.9% more fully digested peptides, and 14% higher sequence coverage than the conventional method.
- · Developed an analytical method for characterization of highly heterogeneous complex Human Papilloma Virus-Like Particles (HPV-VLPs) at the capsomere and monomer level in a single workflow by integrating SEC-UV-RP hyphenated MS (QTOF) workflow.
- Developed and validated 6+ LCMS methods (RP, SEC, IEX, HIC, HILIC), resulting in 30% faster protein purity and stability assessments. Manuscript submitted.
- Mentored graduate students and interns, a total of 6, with 100% successfully published their research.
- Served as consumable coordinator for the analytical division, ensuring timely procurement and efficient resource utilization.
- · Hands-on training given in HPLC, MS-QTOF-based workflows for intact protein, enzymatic digestion, peptide mapping, and disulfide linkage analysis.
- · Worked in academic-industry collaboration to implement advanced analytical methods for next-generation affordable biosimilars and biotherapeutics development.
- Presented research work at national and international scientific conferences.
- Published 10 research articles (3 first-author, 5 co-author, 2 in science magazines) with a cumulative impact factor of 45+; 1 firstauthor article and 2 co-first-author manuscripts under submission.

Dec 2020- Jan 2021

Research Scientist, Team lead, **DNA Xperts Private Limited**, India









- Developed and optimized LC-MS methods for untargeted proteomics and metabolomics using Q Exactive Plus, resulting in a 35% increase in detection sensitivity and broader molecular coverage for complex biological sample mixtures.
- · Designed and validated sample preparation workflows-including protein extraction, enzymatic digestion, and metabolite derivatization—achieving a significant improvement in reproducibility and consistency across high-throughput platforms.
- Led experimental design and implemented quality control protocols across 3 distinct biological sample types (plant, milk, and bile fluids), increasing analytical reliability and data consistency in multi-omics pipelines.
- · Collaborated with interdisciplinary teams to integrate proteomic and metabolomic data, enabling systems-level insights into biomolecular mechanisms and metabolic pathway dynamics.
- Co-authored 1 international publication contributing strategies of the essence of vitamin K deficiency and its inherent nutrition and food-omics driven research.

2020

Aug 2018 - Jun Senior Technology Officer, Regional Centre for Biotechnology, Faridabad, India



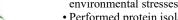
- Developed Conducted iTRAQ-based proteomics analysis using LC-MS-SCIEX 6500 to identify plasma protein carbonyl modifications associated with preterm birth.
- Identified and enriched 100+ carbonylated plasma proteins using a selective biotin-hydrazine streptavidin assay, enhancing detection sensitivity for oxidative stress markers.
- Quantified cortisol levels in 50+ plasma samples via ELISA, revealing strong correlations between physiological stress and proteomic alterations in high-risk pregnancies.
- · Collaborated with clinical and research teams across disciplines, integrating proteomics data with patient metadata to drive comprehensive biomarker insights.

2012 - 2018

PhD Researcher in Biotechnology, University of North Bengal, India (December 2012 - September 2017)



- · Characterized actinorhizal hemoglobin genes and proteins, uncovering evolutionary patterns in Alnus-Frankia symbiosis and contributing to plant-microbe interaction research.
- Conducted genetic analysis using RAPD, RFLP, and RT-PCR across 50+ plant samples, revealing significant genetic diversity among nitrogen-fixing actinorhizal populations.
- · Analyzed gene expression patterns of actinorhizal hemoglobin genes, exploring their roles in plant symbiosis and adaptation to environmental stresses.



- Performed protein isolation and characterization using techniques such as SDS-PAGE and gel electrophoresis.
- Developed a protein structure-function model using molecular dynamics simulations, predicting host-symbiont interaction pathways with >85% accuracy in computational validation.
- Developed MycoSec-A, a web-based secretome database for Mycobacterium species, providing an accessible platform for hostpathogen interaction studies (https://bif.nbu.ac.in/mycosec/index.html).
- Investigated functional divergence in Mycobacterium proteins and their role in ecological adaptation through transfection and soil simulation experiments.
- Published 4 research articles (2 first-author, 2 co-corresponding) with significantly advancing knowledge in symbiosis and microbial proteomics.
- Presented research at 3 international conferences, earning a national travel grant award from the Government of India.



2017 - 2018

TEACHING EXPERIENCE

Guest Lecturer, Graduate (Ph.D.) Courses - (1) Analytical Biochemistry and (2) Drug Stability; Department of Pharmaceutical Sciences and 2025 Experimental Therapeutics, University of Iowa, Iowa City, USA.

Assistant Professor, Master of Science Courses – (1) Biotechnology (2) Biochemistry and (3) Bioinformatics; Department of Biotechnology, ICL College, Vashi, Navi Mumbai, India.

FORMAL EDUCATION AND TRAINING

2023 - till date Postdoctoral Research Scholar, University of Iowa, USA - Analytical Biochemistry, Biopharmaceuticals, Biotechnology 2021 - 2023Institute Postdoctoral Fellow, Indian Institute of Technology, Delhi, India – Analytical Biochemistry, Biopharmaceuticals 2012 - 2018Doctoral Degree, University of North Bengal, India – Biotechnology, Molecular Cytogenetics, Bioinformatics 2009 - 2011Master's degree, Bangalore University, India - Chemistry, Biotechnology, Zoology

PUBLICATIONS

International Journal Articles

	Sarsarshahi S, Bhattacharya S, Zacharias ZR, Kamel ES, Houtman JC. and Nejadnik R., 2025. Journal of Pharmaceutical Sciences, p.103771.
2025	https://doi.org/10.1016/j.xphs.2025.103771.

Ahmad A, Refaat H, Bhattacharya S, Gurvich VJ, Rathore AS, Nejadnik R, Suryanarayanan R. International Journal of Pharmaceutics. 2025, 25:125275. https://doi.org/10.1016/j.ijpharm.2025.125275. 2025

Rathore AS, Sarin D, Bhattacharya S, Kumar S. Journal of Chromatography Open. 2024, 26:100166. https://doi.org/10.1016/j.jcoa.2024.100166. 2024 Nikita S, **Bhattacharya S**, Manocha K, Rathore AS. *Journal of Separation Science*. 2024, 47(11):2400051.

https://doi.org/10.1002/jssc.202400051. 2024

	Curriculum Vitae					
2023	Peruri V, Bhattacharya S , Rathore AS. <i>Journal of Chromatography Open</i> . 2023, 30:100107. https://doi.org/10.1016/j.jcoa.2023.100107 . Shukla E, Choudhury L, Rastogi S, Chawla A, Bhattacharya S , Kaushik U, Mittal M, Rathore AS, Pandey G. <i>Biomolecules</i> . 2023, 13(10):1524.					
2023	https://doi.org/10.3390/biom13101524. Bhattacharya S, Rathore AS. Journal of Pharmaceutical and Biomedical Analysis. 2023, 15:115527.					
2023	https://doi.org/10.1016/j.jchromb.2023.123896.					
2023	Bhattacharya S, Rathore AS. Journal of Chromatography B. 2023, 1229:123896. https://doi.org/10.1016/j.jpba.2023.115527.					
2023	Bhattacharya S, Joshi S, Rathore AS. <i>Journal of Chromatography A</i> . 2023, 1696:463983. https://doi.org/10.1016/j.chroma.2023.463983. Rathore AS, Joshi S, Nupur N, Saxena N, Bhattacharya S, Roy S. <i>International Journal of Biological Macromolecules</i> . 2023, 227:124-33.					
2023	Rathore AS, Joshi S, Nupur N, Saxena N, Bhattacharya S , Roy S. <i>International Journal of Biological Macromolecules</i> . 2023, 227:124-33. https://doi.org/10.1016/j.ijbiomac.2022.12.011. Rajagopal S, Gupta A, Parveen R, Shukla N, Bhattacharya S , Naravula J, Kumar A, Mathur P, Simlot A, Mehta S, Bihari C. <i>Trends in Food</i>					
2022	Science & Technology. 2022, 119:412-27. https://doi.org/10.1016/j.tifs.2021.12.012.					
2020	Bhattacharya S, Sen A and Bhattacharya M. International journal of leading research publication. 2020, 1(2): 2582-8010.					
2020	https://www.ijlrp.com/papers/2020/3/12.pdf. Pal S, Bhattacharya S , Sen A, Pati BR, Mondal KC and DasMohapatra PK. <i>Journal of Advanced Microbiology</i> . 2015, 2(1),32-53.					
2015	https://doi.org/10.5530/jam.2.1.4.					
2013	Bhattacharya S, Sen A, Thakur S, Tisa LS. <i>Journal of Biosciences</i> . 2013, 38:777-87. https://doi.org/10.1007/s12038-013-9357-0 . Roy A, Bhattacharya S, Bothra AK, Sen A. <i>OMICS: A Journal of Integrative Biology</i> . 2013, 17(10):502-9.					
2013	https://doi.org/10.1089/omi.2013.0015.					
	International Science Magazine					
2023 2022	Auclair J, Rathore A, Bhattacharya S . <i>LCGC North America</i> . 2023, 41(7):268-73. https://doi.org/10.56530/lcgc.na.mc8166h1 . Rathore A, Auclair J, Bhattacharya S , Sarin D. <i>LCGC North America</i> . 2022, 40(1):27-31. https://doi.org/10.56530/lcgc.na.cz9881a2 .					
	SCIENTIFIC CONFERENCES					
	Invited Speaker					
2024	Challenges and Lessons Learned in Commercializing Novel Modalities at AAPS PharmSci 360, USA, October 2024.					
2024	Current modalities in analytical characterization for large molecule biotherapeutics. Bose Institute, India, November 2024.					
2024	Native multidimensional multiple attribute monitoring method development, Sister Nivedita University, India, November 2024					
2024	Biosimilar characterization and essential quality features, Presidency University, India, October 2024.					
2021	Evolutionary trend through structural divergent analysis, Centurion University, India, June 2021.					
	2. Change and the against a volgent analysis, contained can treat, and and 2021.					
	Oral & Poster					
2025	ACS Spring, San Diego, CA, USA, March 2025.					
2024	Colorado Protein Stability Conference, Breckenridge, Colorado, USA, August 2024.					
2024	AbbVie Analytical Research Symposium (AARS), North Chicago, USA, July 2024.					
2022	CBT, Indian institute of technology, Delhi, India, December 2022.					
2015	22nd West Bengal State Council and Technology Congress, Darjeeling, India, February 2015.					
2015	18th International Conference of Frankia and Actinorhizal Plants, Montpellier, France, August 2015.					
2013	17th International Conference on Frankineae and Actinorhizal Plants, Shillong, India, April 2013.					
	AWARDS AND HONORS					
2025	Selected for SCI-MIX (most exceptional submissions accepted by divisions) ACS Spring San Diego, CA, USA, March, 2025					
2024	Invited for Rapid Fire Talk at AAPS PharmSci 360, USA, October 2024.					
2024	Represent the University of Iowa, USA at the AbbVie Analytical Research Symposium (AARS), July 2024.					
2024	Judge for Poster Presentation at SURC, Iowa Science Academy, USA July 2024.					
2023	First Author Interview by Biopatrika for Novel Bottom-up Proteomics Method Development, 2023 (https://lnkd.in/guZ7tYpY)					
2021	Institute Post-Doctoral Fellow (IPDF) award: IIT Delhi, India, 2021.					
2015	Travel award: DBT-CTEP for international conference, India, 2015.					
2011	Distinction Award: Master of Science (M.Sc.) Bangalore University, India, 2011.					
2009	Highest Scorer Award in Zoology: Bachelor of Science (B.Sc.) Bangalore University, India, 2009.					
	LEADERSHIP, MENTORING & TRAINING					
2025	Leadership					
2025 – till date	International postdoc committee member, University of Iowa, USA.					
2021 - 2023	Served as consumable coordinator for the analytical division (30+ members), ensuring timely procurement and efficient resource					
2021 2022	utilization Indian Institute of Technology, Delhi, India.					
2021 – 2023	Organizing Committee Member: CBT Conference, Indian Institute of Technology, Delhi, India.					
2022	Event management coordinator: Agilent-IIT Delhi Interaction, IIT Delhi, India 3rd October 2022.					
	Mentoring					
2023 – till date	Mentored graduate students & PDF (a total of 4), providing hands-on training in analytical method development, instrument operation, and data					
2024	interpretation with 100% successfully publishing their research, University of Iowa, USA.					
2021 - 2023	Mentored graduate students and interns, a total of 6, contributing three co-authored publications, Indian Institute of Technology, Delhi, India.					

Curriculum Vitae

Training

2023 – till date	Contributed to curriculum design for graduate-level training sessions, integrating practical LC-MS workflows, Analytical method development,
	SE-HPLC, HILIC-FLD, MS, data interpretation and data interpretation modules, University of Iowa, USA.
2023 – till date	Coordinator for instrument maintenance scheduling and training supporting >6 graduate and PDF researchers. University of Iowa USA

Hands-on training given in HPLC, MS-QTOF-based workflows for intact protein, enzymatic digestion, peptide mapping, and disulfide linkage 2021 - 2023

analysis Indian Institute of Technology, Delhi, India.

Conducted hands-on training in protein modeling (homology modeling, evolutionary study) for undergraduate students, University of North 2015 - 2017

Bengal, India.

REVIEWER FOR JOURNAL ARTICLES

2025	European journal of pharmaceutical sciences: Elsevier, Online ISSN: 0928-0987
2025	Assay and drug development technologies: Clarivate PLC, Online ID: oeG5x0zb
2024	AAPS open: Springer Nature, Online ISSN: <u>2364-9534</u>
2024	AAPS open: Springer Nature, Online ISSN: <u>2364-9534</u>
2024	Pharmaceutical research: Springer Nature, Online ISSN: <u>0724-8741</u>
2024	Plant biology: Clarivate PLC, Online -ID: tfTyxG9Y
2024	Plant biology: Clarivate PLC, Online -ID: <u>LYGwJGi4</u>

PROFESSIONAL MEMBERSHIPS & VOLUNTEER

2024 – till date	Member.	American	Chemical	Society	(ACS)

2024 - till date Member, American Association of Pharmaceutical Scientists (AAPS)

2021 – till date Member, CBT Indian Institute of Technology, Delhi, India 2024 – till date Volunteer, Abstract Screening AAPS PharmSci 360

2024 – till date Volunteer, Abstract Screening AAPS National Biotechnology Conference (NBC)

REFERENCES

Prof. Anurag S Rathore Department of Chemical Engineering Indian Institute of Technology New Delhi, India

Mobile: +91-9650770650 Email: asrathore@biotechcmz.com Email: reza-nejadnik@uiowa.edu

Dr. Reza Nejadnik 446 College of Pharmacy Building 180 S. Grand Ave Iowa City, IA 52242 Mobile: +1(319)467-3192

Dr. Vadiraj Bhat Country Biopharma Business Development Manager Agilent Technologies India Pvt. Ltd., India Mobile: +1(302)465-0161, +91 9611732305 Email Id: vadi bhat@agilent.com