Moore's Law:

Moore's law is the observation that the number of transistors in a dense integrated circuit doubles about every two years.

Limiting Factors:

The transistors consume power, while the density of transistors going up on the processors, the transistors consuming a chunk of power which become a critical issue and they call it a power wall.

Temperature becomes too high which will physically melt the chips.

Voltage cannot go too low (Dennard scaling)

Transistor leaks off power even when it's not switching (Power Leak)