

Milling an AR-308 lower receiver requires special code to work in a retrofitted GG1.

Use '**AR308-GG1-pocket.dd**' and '**AR308-GG1-selector+pins.dd**' to mill an AR308 in a retrofitted GG1.

AR308 code for the GG1 can be found on the DD USB drive in **Cutting Code\AR308 Code\AR308 Code for GG1**

Order a USB drive containing the latest software, firmware, utilities, and cut codes for the Ghost Gunner.

<https://ghostgunner.net/products/usb-flash-drive-ghost-gunner-software>

Order injection-molded mounting fixtures for completing 80% AR-308 receivers with Ghost Gunner 2. Comes with bolts and washers.

<https://ghostgunner.net/collections/featured-products/products/ar-308-jig>

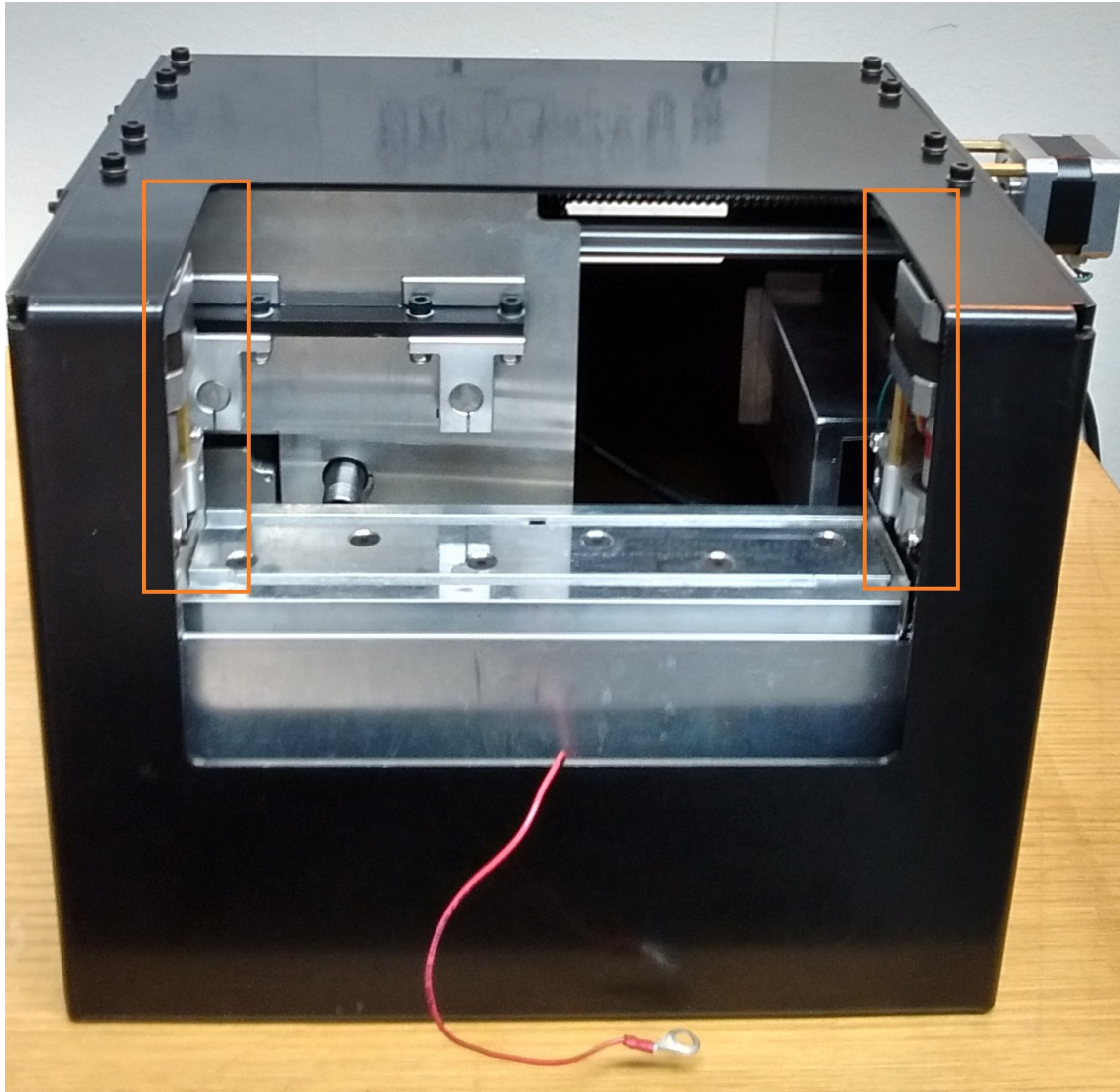
Order 7075 billet aluminum AR-308 80% receivers. Designed by Defense Distributed and machined in Ohio specifically for the Ghost Gunner.

<https://ghostgunner.net/products/80-ar-10-lower-receiver>

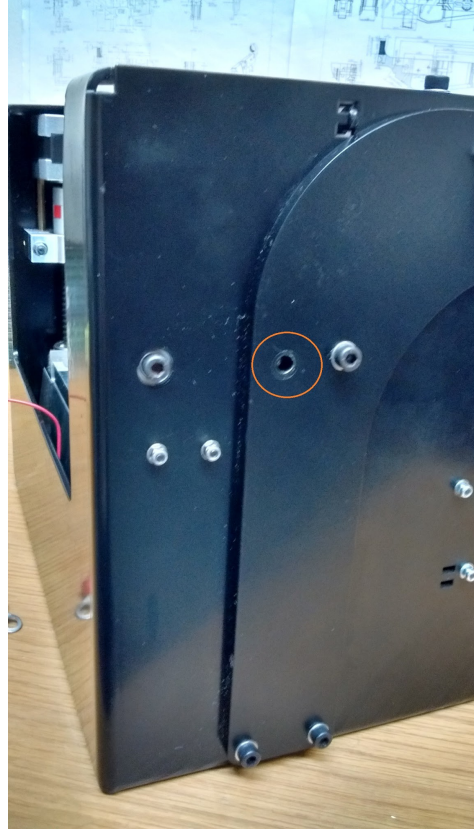
Original Ghost Gunner 1 units that have not received an electronics upgrade will need to run DD1V0 firmware.

*Removing the work bay side guards presents an increased risk of aluminum chip accumulation on x axis bearings while making it easier to access the area with a shop vac. Thoroughly clean the exposed area between operations to mitigate the risk of chip interfering with the bearings.

GG1 modification to accommodate an AR-308 lower receiver. The original bolts that hold the metal guards on either side of the work bay will collide with an AR-308 lower receiver. An 8mm hex and 4mm allen wrench are used to remove the two bolts that hold the metal guards on each side of the work bay.



Remove the bolt from the left and right side of the unit. This bolt protrudes into the work bay and holds the metal guards in place. Carefully cut the zip tie and remove tape securing the wires to the interior of the right guard. You'll need to work the metal guards out of the machine. You may need to cut a small tab off of the bottom of the guards so they can be more easily removed. Secure wiring to the wall with tape.



When complete, the left and right sides of the inside of the work bay appear as depicted.

