

# Implementation in MATLAB of the Partial Least Squares algorithm for classification

Case study: fault detection and diagnosis on steel plates

Lorenzo Ferrari   Lorenzo Leoni

Department of Engineering and Applied Sciences, University of Bergamo

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# Introduction to the PLS technique

**Partial least squares (PLS)**, as known as **projection to latent structures**, is a dimensionality reduction technique for maximizing the **covariance** between the predictor (independent) matrix  $X \in \mathbb{R}^{n \times m}$  and the predicted (dependent) matrix  $Y \in \mathbb{R}^{n \times p}$  for each component of the reduced space  $\mathbb{R}^\alpha$  with  $\alpha \leq m$ , where:

- $n$  = number of observations;
- $m$  = number of covariates (input variables);
- $p$  = number of dependent variables (output variables);
- $\alpha$  = dimension of the reduced space in which  $X$  is projected.

## Popular application of PLS

This technique is often used in **fault detection** and **isolation**. With PLS is possible to treat both regression and classification problems. The matrix  $X$  always contains the process variables (e.g. diameter and thickness of a gasket), while the matrix  $Y$  only (quantitative) quality variables (e.g. its mechanical seal) in the regression case, whereas in pattern classification the predicted variables are dummy variables (1 or 0) such as:

$$Y = \begin{bmatrix} 1 & \dots & 1 & 0 & \dots & 0 & 0 & \dots & 0 \\ 0 & \dots & 0 & 1 & \dots & 1 & 0 & \dots & 0 \\ 0 & \dots & 0 & 0 & \dots & 0 & 1 & \dots & 1 \end{bmatrix}^T \quad (1)$$

where each column of  $Y$  corresponds to a fault class. The first  $n_j$  elements of column  $j$  are filled with a 1, which indicates that the first  $n_j$  rows of  $X$  are data from fault  $j$ . In this case PLS is called **discriminant**.

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