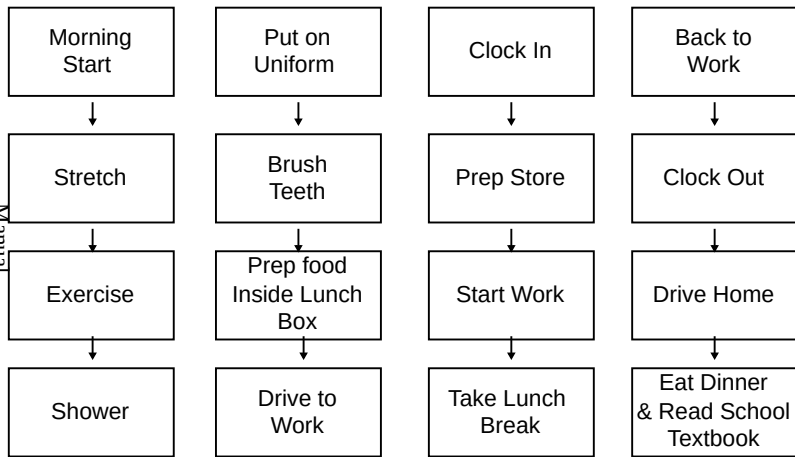


Manual
Information



Estimated Average Flow Time	
Morning Start	30 Minutes
Exercise	15 Minutes
Grooming	5 Minutes
At Work Time	12 Hours
Dinner & Reading Book	2 Hours

Estimated Cycle Time 14.50 hrs.