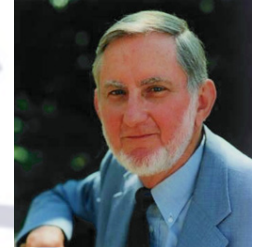
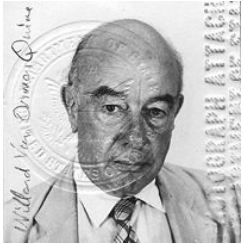


# Logic Optimization: Tabular Method (Quine-McCluskey)



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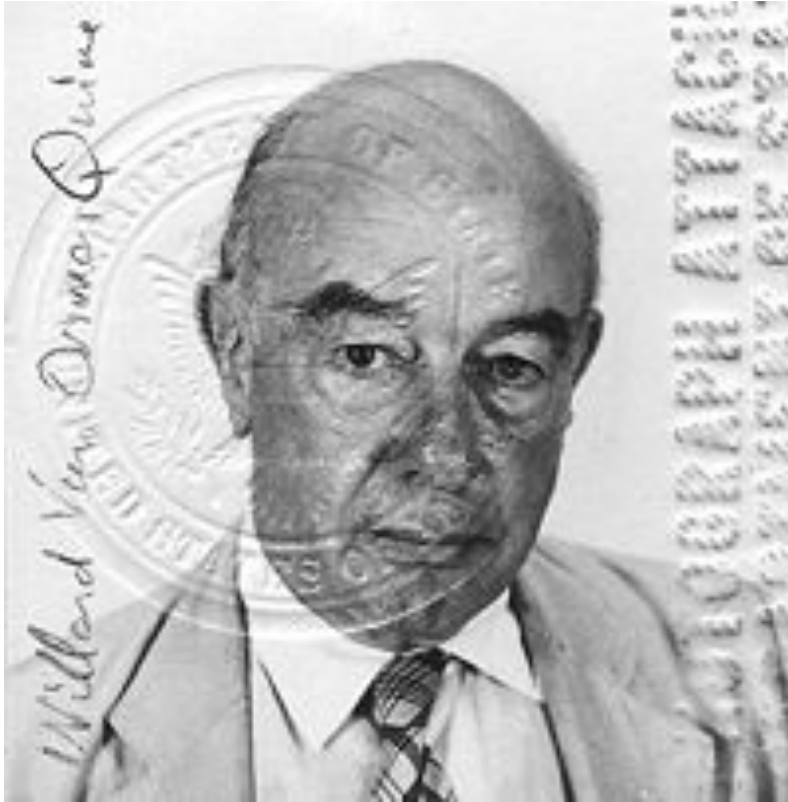
*CS-226: Digital Logic Design*



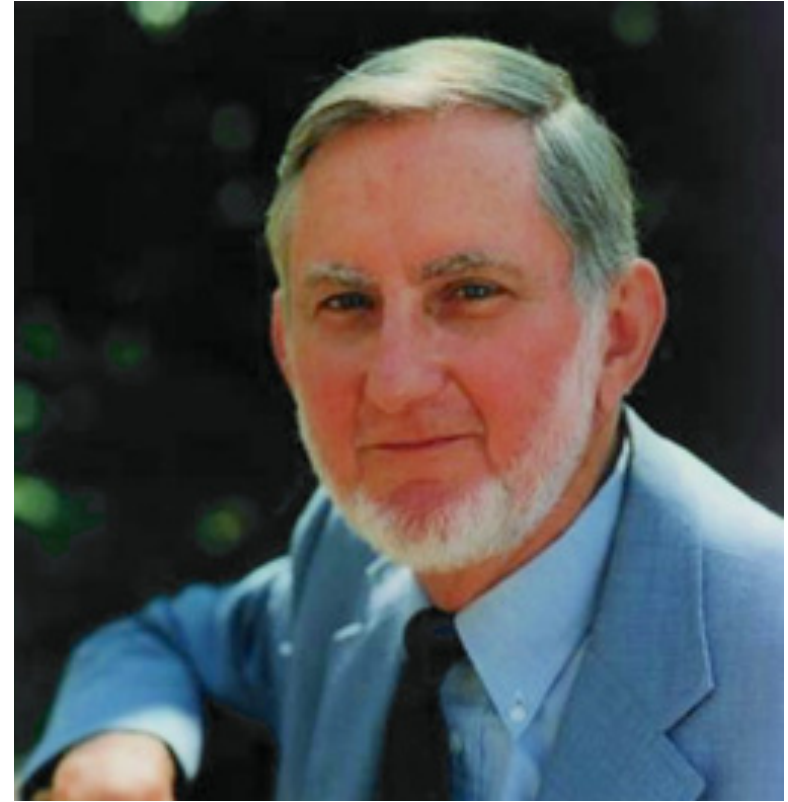
*Lecture 16-A: 22 February 2021* **CADSL**

# Quine-McCluskey

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Willard V. O. Quine  
1908 – 2000



Edward J. McCluskey  
1929 -- 2016

# Quine-McCluskey Tabular Minimization Method

- W. V. Quine, “**The Problem of Simplifying Truth Functions**,” *American Mathematical Monthly*, vol. 59, no. 10, pp. 521-531, October 1952. ✓
- E. J. McCluskey, “**Minimization of Boolean Functions**,” *Bell System Technical Journal*, vol. 35, no. 11, pp. 1417-1444, November 1956. ✓

$$\begin{aligned} \overline{10} \quad \overline{11} &= 1 - \rightarrow a \\ \underline{a\bar{b}} + \underline{ab} &= \underline{a} \end{aligned}$$



# Q-M Tabular Minimization

- Minimizes functions with many variables.
- Begin with minterms:
  - Step 1: **Tabulate minterms** in groups of increasing number of true variables.
  - Step 2: Conduct linear searches to identify all prime implicants (PI).
  - Step 3: Tabulate PI's vs. minterms to identify EPI's. ✓
  - Step 4: Tabulate non-essential PI's vs. minterms not covered by EPI's. Select minimum number of PI's to cover all minterms.
- MSOP contains all EPI's and selected non-EPI's.

$\begin{array}{ccc} \bar{a} \bar{b} \bar{c} & 000- \\ \bar{a} b c & 001- \end{array} \left. \begin{array}{l} \\ \end{array} \right\} 00-$



$$F(A,B,C,D) = \sum m(2,4,6,8,9,10,12,13,15)$$

- Q-M Step 1: Group minterms with 1 true variable, 2 true variables, etc.

	Minterm	ABCD	Groups
Gp 1	2	0010	1: single 1
	4	0100	
	8	1000	
Gp 2	6	0110	2: two 1's
	9	1001	
	10	1010	
	12	1100	
Gp 3	13	1101	3: three 1's
Gp 4	15	1111	4: four 1's

✓ (2,6)  $\begin{array}{r} 0010 \\ 0110 \\ \hline 0-10 \end{array}$

✗ (2,9)  $\begin{array}{r} 0010 \\ 1001 \\ \hline \end{array}$  ✗

✓ (2,10)  $\begin{array}{r} 0010 \\ 1010 \\ \hline 0-10 \end{array}$

✗ (2,12)  $\begin{array}{r} 0010 \\ 1100 \\ \hline \end{array}$  ✗

✓ (4,6)  $\begin{array}{r} 0100 \\ 0110 \\ \hline 01-0 \end{array}$

# Q-M Step 2

- Find all **implicants** by combining minterms, and then combining products that differ in a single variable: For example,  
 $0010$        $0110$        $0-10$   
• 2 and 6, or  $\bar{A} \bar{B} C \bar{D}$  and  $\bar{A} B C \bar{D} \rightarrow \bar{A} C \bar{D}$ , written as 0 – 1 0.
- Try combining a minterm (or product) with all minterms (or products) listed below in the table.
- Include resulting products in the next list.
- If minterm (or product) does not combine with any other, mark it as PI. ✓
- Check the minterm (or product) and repeat for all other minterms (or products).



# Step 2 Executed on Example

List 1 <i>0-implicants</i>			List 2 <i>1-implicants</i>			List 3 <i>2-implicants</i>		
Minterm	ABCD	PI?	Minterms	ABCD	PI?	Minterms	ABCD	PI?
2 ✓	0010	X	2, 6 ✓	0-10	PI_2	8,9,12,13 ✓	1-0-	PI_1
Gp1 4 ✓	0100	X	2,10 ✓	-010	PI_3			
8 ✓	1000	X	4,6 ✓	01-0	PI_4			
Gp2 6 ✓	0110	X	4,12	-100	PI_5			
9 ✓	1001	X	8,9 ✓	100-	X			
10 ✓	1010	X	8,10 ✓	10-0	PI_6			
12 ✓	1100	X	8,12 ✓	1-00	X			
Gp3 13 ✓	1101	X	9,13 ✓	1-01	X			
Gp4 15 ✓	1111	X	12,13 ✓	110-	X			
			13,15	11-1	PI_7			



$(8, 9) \quad 100 -$   
 $(12, 13) \quad 110 -$   
 $\rightarrow (8, 9, 12, 13)$

$\left. \begin{array}{l} (8, 9) \quad 100 - \\ (12, 13) \quad 110 - \end{array} \right\} \boxed{1-0-}$

✓

$(8, 12) \quad | \quad 1-0-$   
 $(9, 13) \quad | \quad 1-0-$   
 $\rightarrow (8, 12, 9, 13)$

7 PIs  
 $P2-1$   
 $\downarrow$   
 $P2-7$

⊆ P1

minimize (# P2)



# Step 3: Identify EPI's

Covered by EPI →				x	x		x	x	x
Minterms →	2	4	6	8	9	10	12	13	15
PI_1 is EPI				x	x		x	x	
PI_2	x		x						
PI_3	x					x			
PI_4		x	x						
PI_5		x					x		
PI_6				x		x			
PI_7 is EPI								x	x

$EPI = \{ \text{PI-1, PI-7} \}$ 
 $UC = \{ 2, 4, 6, 10 \}$ 
  
 select min PIs to cover UC



# Step 4: Cover Remaining Minterms

Remaining minterms →	2	4	6	10
$x_2 \rightarrow$ PI_2	x		x ✓	
$x_3 \rightarrow$ PI_3	x			x ✓
$x_4 \rightarrow$ PI_4		x	x ✓	
$x_5 \rightarrow$ PI_5		x		
$x_6 \rightarrow$ PI_6				x ✓

Integer linear program (ILP), available from MATLAB and other sources: Define integer  $\{0,1\}$  variables,  $x_k = 1$ , select  $PI_k$ ;  $x_k = 0$ , do not select  $PI_k$ .

Minimize  $\sum_k x_k$ , subject to constraints:

$$\underline{x_2} + \underline{x_3} \geq 1$$

$$\underline{x_4} + \underline{x_5} \geq 1$$

$$\underline{x_2} + x_4 \geq 1$$

$$\underline{x_3} + x_6 \geq 1$$

A solution is  $x_3 = x_4 = 1$ ,  $x_2 = x_5 = x_6 = 0$ , or select PI\_3, PI\_4



# Linear Programming (LP)

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- A mathematical optimization method for problems where some “cost” depends on a large number of variables.
- An easy to understand introduction is:
  - S. I. Gass, *An Illustrated Guide to Linear Programming*, New York: Dover Publications, 1970.
- Very useful tool for a variety of engineering design problems.
- Available in software packages like MATLAB.



# Step 4: Cover Remaining Minterms

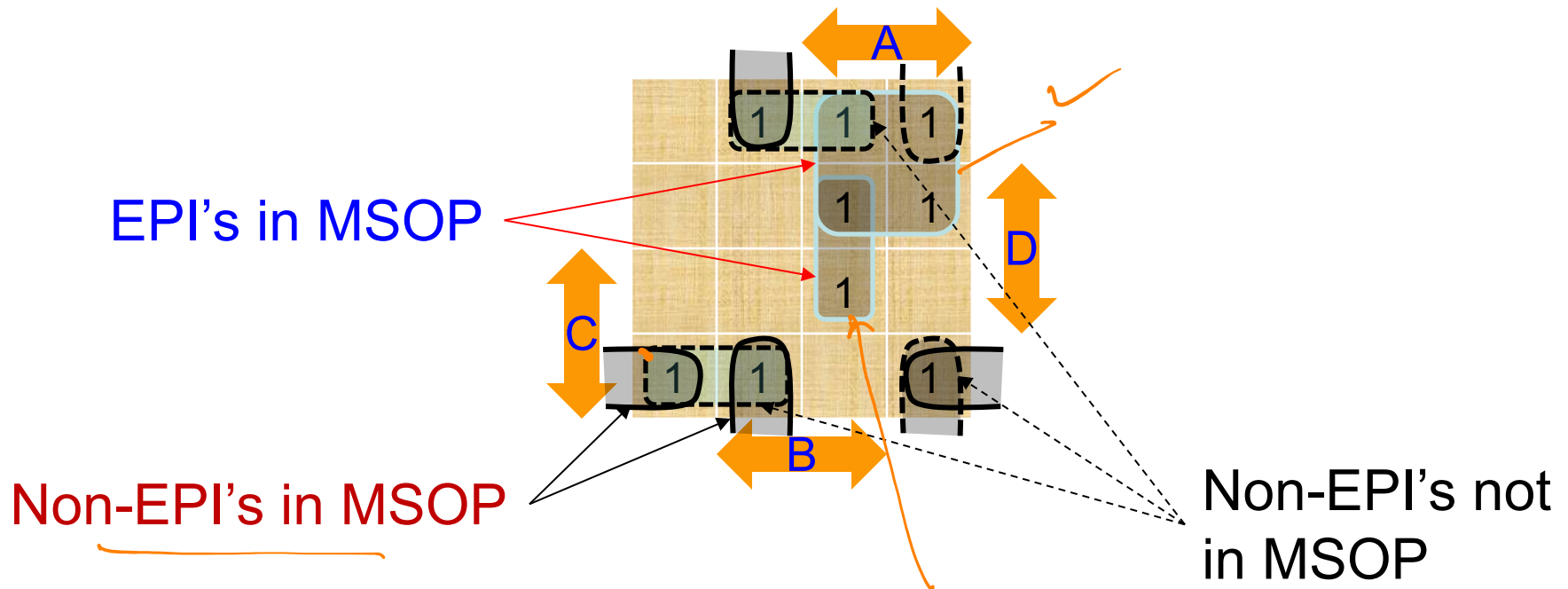
Remaining minterms →		2	4	6	10
$\alpha$ →	PI_2	x		x	
$\beta$ —	PI_3	x			x
$r$ —	PI_4		x	x	
$\delta$ —	PI_5		x		
$\eta$ —	PI_6				x

**Patrick's Method** (All min terms must be covered)

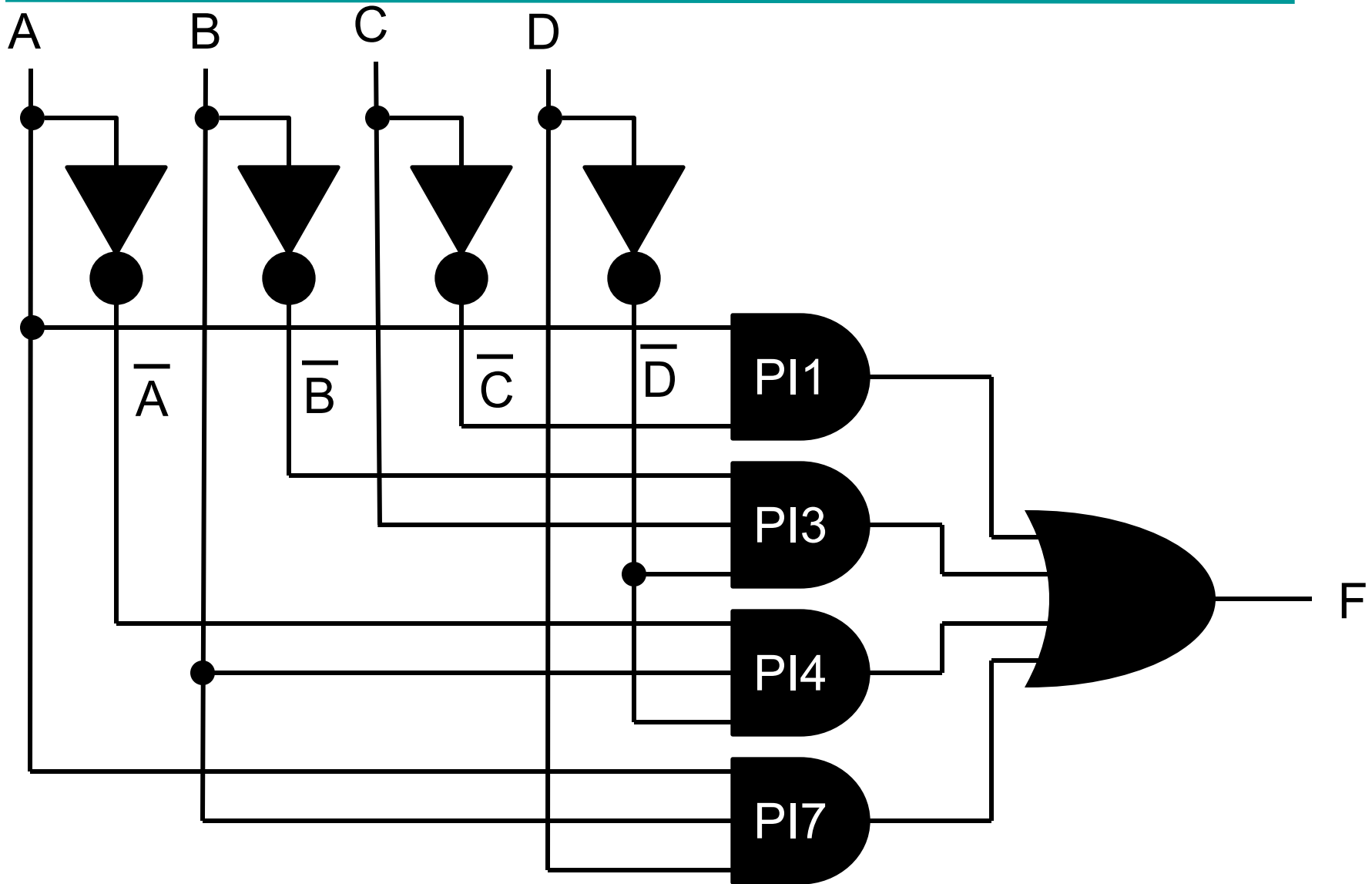
$$\begin{array}{l}
 2 \alpha + \beta \\
 4 \cdot r + \delta \\
 6 \alpha + r \\
 10 \beta + \eta
 \end{array}
 \quad
 \underbrace{(\alpha + \beta) \cdot (r + \delta) \cdot (\alpha + r) \cdot (\beta + \eta)}_{\text{SOP terms}} = 1$$

# Q-M MSOP Solution and Verification

- $F(A,B,C,D) = \overline{A}\overline{B}\overline{C} + \overline{A}BC\overline{D} + \overline{A}B\overline{C}D + \overline{A}BCD$   
 $= 1-0- + -010 + 01-0 + 11-1$   
 $= \overline{A}\overline{C} + \overline{B}C\overline{D} + \overline{A}B\overline{D} + \overline{A}BCD$
- See Karnaugh map.



# Minimized Circuit



# QM Minimizer on the Web

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- <http://quinemccluskey.com/> ✓



# Thank You

