

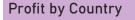
## Global Finance Project

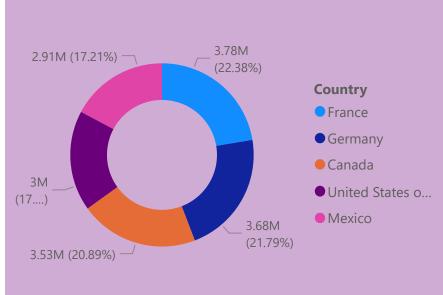
101.83M

118.73M 16.89M

**Gross Production Cost** 



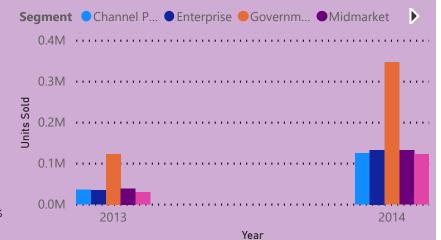




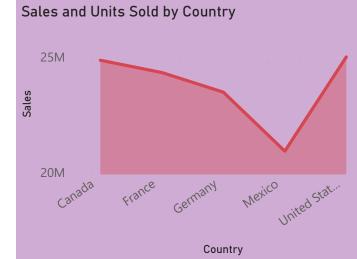
## Profit and Gross Sales by Product



Units Sold by Year and Segment



Gross Sales and Profit by Country



Profit by Product, Segment

