## Lessons Learnt Bishopsgate bullet point format:

- 1. Structural Steelwork contractor employing direct rather than through a sub-contract to avoid safety incidents and employed on price.
- 2. Edge protection system which considers minor tolerances, user friendly and a locking mechanism.
- 3. Handrail pots to be secured safety to the handrail panels via means of mechanical locking system to reduce risk when carrying out lifting operations
- 4. Vertemax fan base design and fixing detail based on simply supported system is not sufficient in extreme wind loading, more complex design of a fixing bracket at deck level should be enforced.
- 5. A standard layout of steel 'shake out' laydown areas within a temporary works approval.
- 6. To prevent fall of material into public interfaces both primary and secondary protection is required.
- 7. Bolt and nut tethers are not a realistic method of primary drop protection
- 8. Exclusion zones should always be in place when working on a high rise project
- 9. Repetition of load plans should be adopted, however consideration that this may not always be applicable, and management and review should take place.
- 10. Steel contractor should not rely too heavily on Tekla and should consider site constraints and logistics when delivering materials.
- 11. Nylon banding is stronger in tension but does not deter sharp edges when compared to steel banding on decking.
- 12. Comflor metal decking to arrive to site pre-sling to reduce crane time and for efficiency
- 13. Programme consideration for removal of steel temporary beams and bracings and limited use of crane.
- 14. Propping of long spanning composite deck caused MEP disruption and delay
- 15. Logistics hoist could only supply materials to concreted floors, early consideration for sequencing and chance of adaptability of hoist manufacture to serve unconcreted floors
- 16. Sequence and programme consideration to reduce return visits for painting perimeter steel, should be carried out prior to concreting.
- 17. Design fire protection should consider 'coat back' where fire rated materials interface with intumescent painted members. Preventing heat transfer to the primary steel and creating hot localised points.
- 18. Coat backs specifically relate to façade-related bracketry and those which interface with primary steel members. Steelwork contractor has primary responsibility for warranty.
- 19. Corrosion protections/ galvanising should be considered within the specifications and categories are correct to BS.
- 20. Tenderers should be queried on what has been allowed for with regard to intumescent paint, dispute painting top flange
- 21. The structural steelwork contractor should model steel-to-concrete connection for adequate clash detection to be carried out by structural engineer, to be included in PCSA.
- 22. Grouting of steel members should be brought with structural steel contractor and subcontracted to concrete contractor.
- 23. Average steel rate to be included in pricing schedule of the steelwork trade contract
- 24. Emphasis should be placed on securing fair and reasonable daywork rates with trade contractors. Rates are difficult to negotiate post tender.

- 25. Alinea were not aligned with Arup when producing the cost plan. Need to understand whether castellations are accounted for in Arup's tonnage estimate before finalising the cost plan
- 26. Focus on 'people's culture' for operatives and safety culture during tender
- 27. Focus for the supply chain to employ competent labour for works which are considered high risk, scaffold, Working from height etc.
- 28. Consider how exclusion zones will limit crane usage at tender stage.
- 29. Delivery of reinforcement to site should be bundled correctly, standard lengths configurations and diameter.
- 30. Clear temporary core stability behavioural understanding throughout the entire construction phase.
- 31. Delay in commencement of lift shaft works to follow on trades (lift installation) due to the use of temporary formwork hoist bases causing risk to the programme.
- 32. Division of the programme for normal vertical and horizontal construction of the north core and south core for removing formwork rig. Further consideration for productive use of crane allocation.
- 33. Exclusion zones set up below when high risk activities were being carried out caused disruption to other trades and claiming for delay. Re-sequencing required to ensure continuity of their works.
- 34. Adverse weather and ensuring continuity of works from concrete contractor when working on Rig should be included in scope of works.
- 35. Technical submittal was raised by Concrete contractor proposing Dextra Rolltec couplers however only CARES approved for use in tension rather than compression, as such status C.
- 36. Working decks and protection decks should have a caveat relating to building the shaft at highest levels possible based on structure.
- 37. Ground floor slab should always be considered to be waterproofed with water-bars to create a watertight seal.
- 38. Waterproofing scope gap where additional builders work holes are added in ground floor, rates should be added to the schedule of rater to consider this.
- 39. Temporary waterproofing scope should consider the temporary openings in concrete slabs.
- 40. The contract documents and the design intent within need to be clear on where the waterproofing membrane terminates vertically
- 41. Scope should clearly define who is responsible for provision of puddle flanges in vertical areas of basement.
- 42. Scope of works clarity on responsibly for casting sleeves into secant wall for services and waterproofing of them.
- 43. Kone's jumplift requires weather protection, Keltbray failed to properly weather proof the working deck, scope between each contractor must be clearly stated as where responsibilities lie.
- 44. Keltbray poured concrete onto the site's lateral sewer which was engineered required and not strong enough to hold concrete and collapsed.
- 45. There should be adequate scope for damage and protection to metal stairs through logistics walk ways.
- 46. Tenderers should be asked to price this 'below-the-line' at tender stage under the trade contracts.
- 47. Scope of works should have been clearer regarding the responsibility of who was to provide fixings for the handrail to the stairs, including dispute over stem bracket.

- 48. Wording should be added to Scope of works that protects from claims against UKPN which may disrupt normal working hours
- 49. Scope of works should account for trade contractor not being able to claim 'time' due to works stopping on safety grounds or critical incidents.
- 50. Crane supervisors to be brought as part of the hire contract, EDR's does not should requirement for the role
- 51. Understanding and scheduling at tender the requirement and quaintly of 'Independent Category 3 Design checks'.
- 52. Scope of work should cover the time allowed for associated with the submittal of method statements.
- 53. Trade Contractors should be obligated to provide their early audited management accounts to Lendlease regularly.