

- If $10 \leq \text{Error} \leq 100$:

To check that the conversion is finite, increment is defined by altering Cf & E2f.

- If $0.3 \leq \text{Error} \leq 10$:

Passing Same Optimize Value to Optimize function And Checking Divergence Value($\text{fun}(\text{Second Last Max Error}) - \text{result.fun}(\text{Last Max Error})$).

Q.3.

Each Si range is divided into a predetermined number of points (Precision). after that iterating to locate the lowest MaxError.

Q.4.

Calculation Rf:

1. Solving Equation $Y = X \cdot \tan(\text{actuac_angle})$ and $(Y - E_y) = (X - E_x) \cdot \tan(\text{DottedLineAngle})$
 $X = (e_y - e_x \cdot \tan(\text{Stroke})) / (\tan(\text{Act_Line}) - \tan(\text{Stroke}))$
2. New_Rf = is mean of each distance between (X,Y) and (Cx,Cy)

Flow of search:

- Iteratively finding new r until error start increasing.
- Divergence condition and updation:
 - r decreasing then break internal loop and increment in c by step size.
 - If r increasing exponentially then break internal loop and decrement in c by step size.
- Final r corresponds to min MaxError.

Q.5.

Concurrently using BestS and BestR iteratively until either of the following conditions are satisfied

1. $\text{MaxError} < 4'$
2. Difference between MaxError of two consecutive iterations remains constant or is positive(error increased). Can't converge more.

OUTPUT:

```
Fit parameters: r = 8.53, s=0.51 , c =150.2, e1 = 1.62, e2 = 93.33, z = 55.9311
The maximum angular error = 0.0902 and degree = 5.412 minutes
Maximum angle error = 0.0902° = 5.412'
```