

PLY-THICKNESS AND PLY-BLOCK EFFECT ON FIBER/MATRIX INTERFACE CRACK GROWTH IN CROSS-PLY LAMINATES UNDER TENSILE LOADING

INSIGHTS FROM LEFM-BASED MICROMECHANICAL MODELING

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Instituto IMDEA Materiales
Getafe, Madrid (ES) - September 17, 2019



Outline

↓ Transverse Cracks Initiation

↓ Modeling

↓ Debond Initiation

↓ Debond Propagation

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

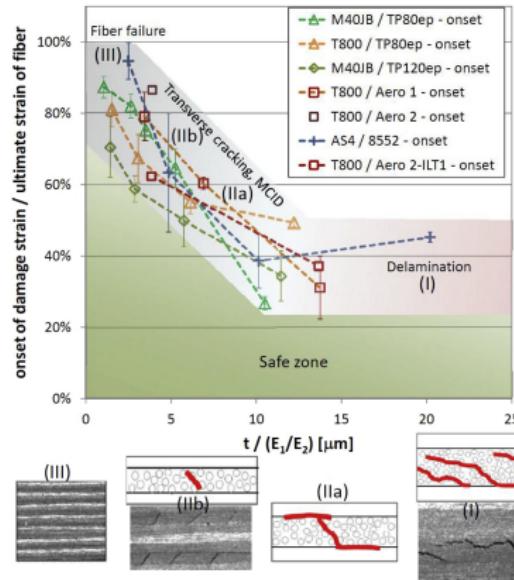
The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

TRANSVERSE CRACKS INITIATION

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation
The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

The Thin-ply "Advantage": new material

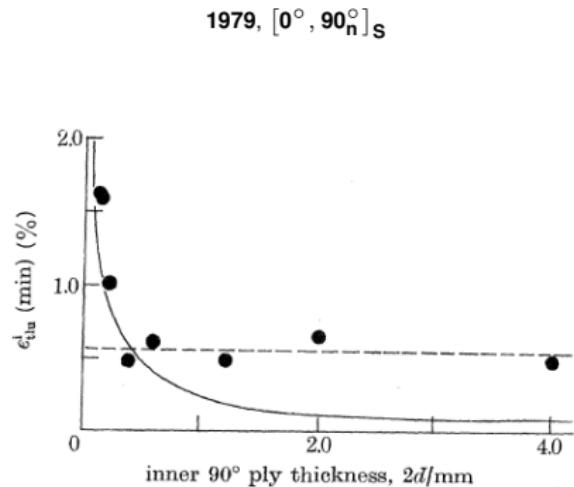
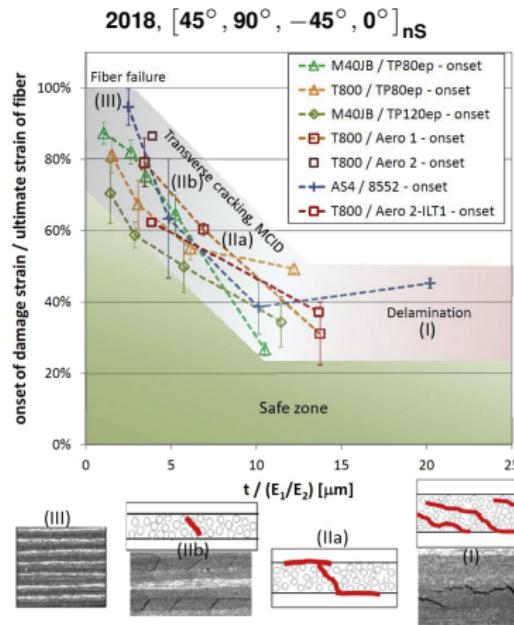
2018, $[45^\circ, 90^\circ, -45^\circ, 0^\circ]$ ns



Cugnoni et al., Compos. Sci. Technol. **168**, 2018.

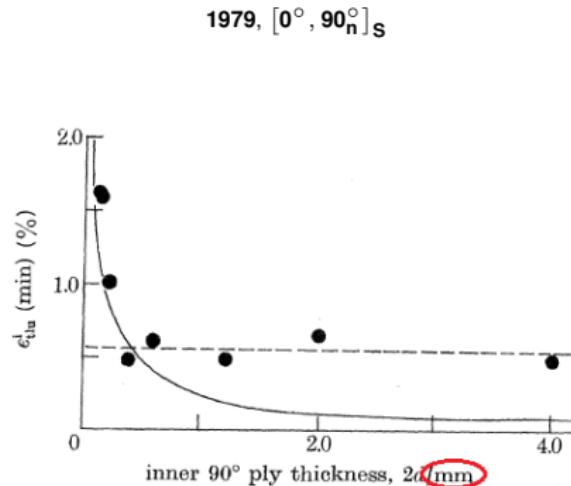
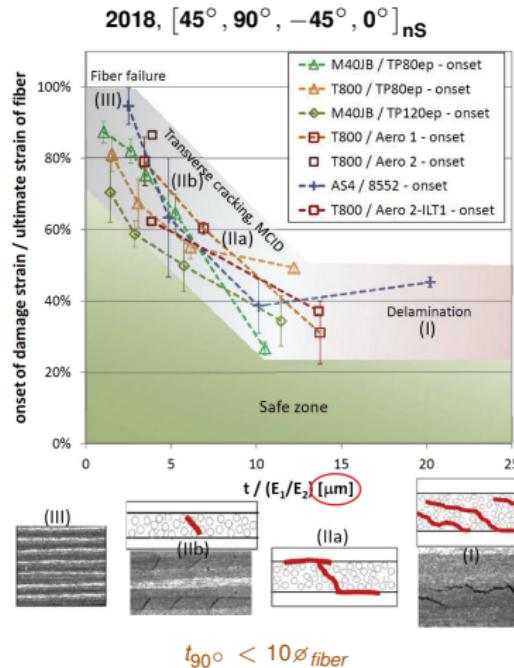
Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation
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The Thin-ply "Advantage": new material, old result



Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation
The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

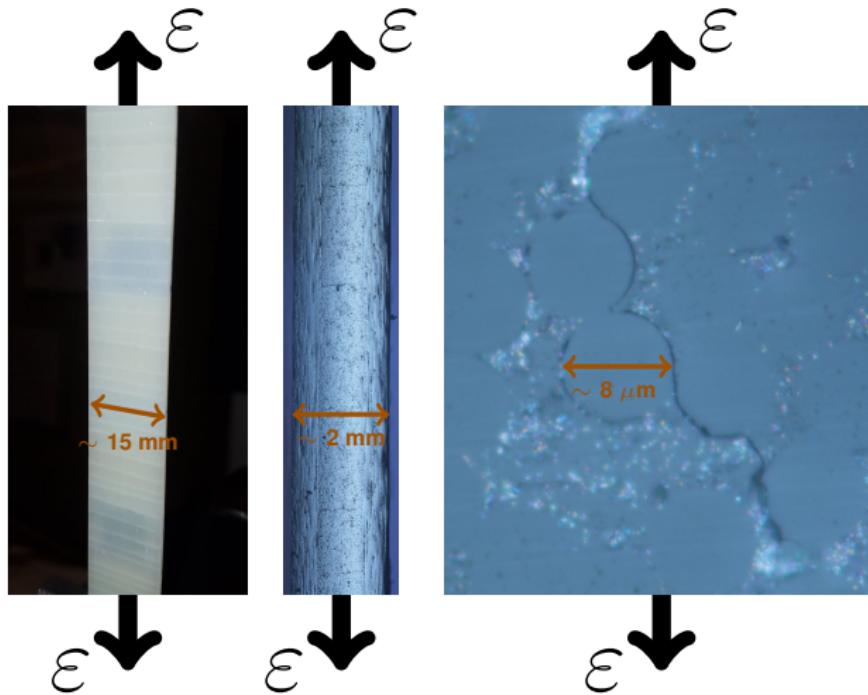
The Thin-ply "Advantage": new material, old result?



Cugnoni et al., Compos. Sci. Technol. **168**, 2018.

Bailey et al., P. Roy. Soc. A-Math. Phy. **366** (1727), 1979.

Micromechanics of Initiation



Left:
front view of $[0, 90]_S$,
visual inspection.

Center:
edge view of $[0, 90]_S$,
optical microscope.

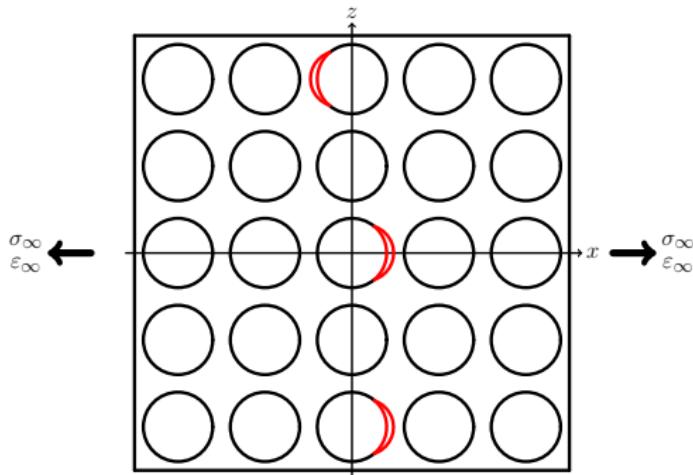
Right:
edge view of $[0, 90]_S$,
optical microscope.

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

Micromechanics of Initiation

Stage 1: isolated debonds



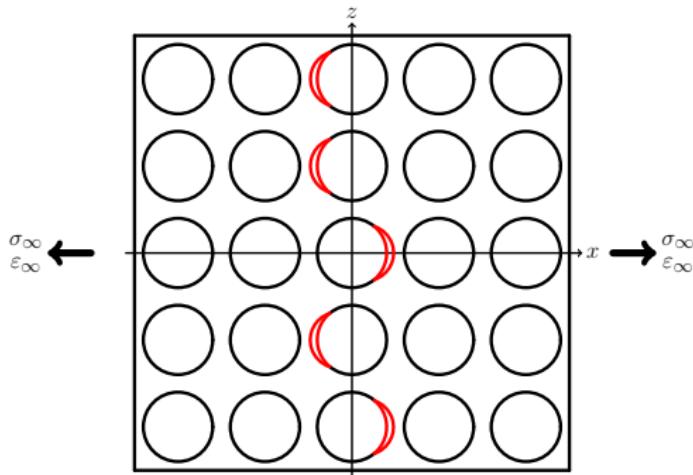
Bailey et al., P. Roy. Soc. A-Math. Phy. **366** (1727), 1979.

Bailey et al., J. Mater. Sci. **16** (3), 1981.

Zhang et al., Compos. Part A-Appl. S. **28** (4), 1997.

Micromechanics of Initiation

Stage 2: consecutive debonds



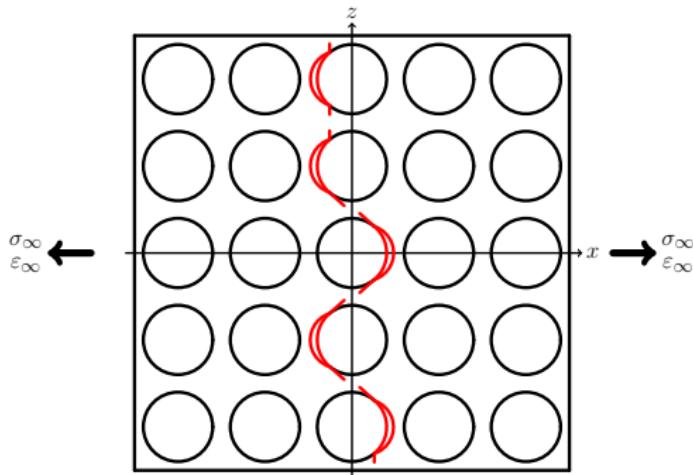
Bailey et al., P. Roy. Soc. A-Math. Phy. **366** (1727), 1979.

Bailey et al., J. Mater. Sci. **16** (3), 1981.

Zhang et al., Compos. Part A-Appl. S. **28** (4), 1997.

Micromechanics of Initiation

Stage 3: kinking



Bailey et al., P. Roy. Soc. A-Math. Phy. **366** (1727), 1979.

Bailey et al., J. Mater. Sci. **16** (3), 1981.

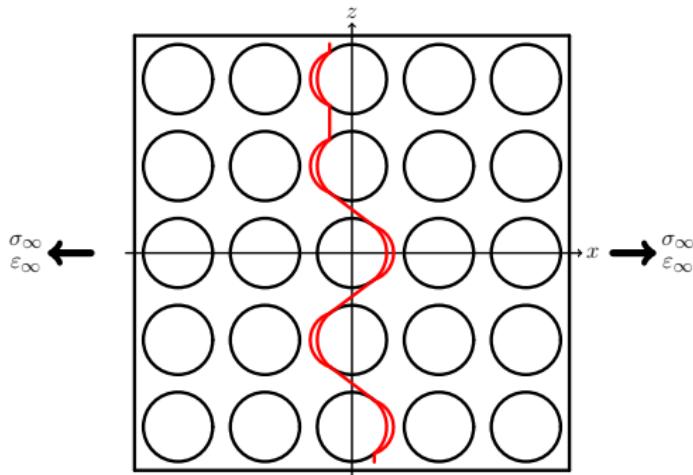
Zhang et al., Compos. Part A-Appl. S. **28** (4), 1997.

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

Micromechanics of Initiation

Stage 4: coalescence



Bailey et al., P. Roy. Soc. A-Math. Phy. **366** (1727), 1979.

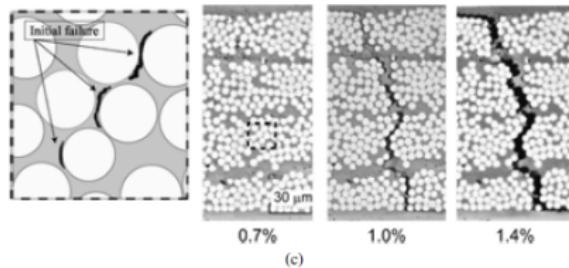
Bailey et al., J. Mater. Sci. **16** (3), 1981.

Zhang et al., Compos. Part A-Appl. S. **28** (4), 1997.

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation
The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

An Interesting Observation

[0°, 90°]_n s



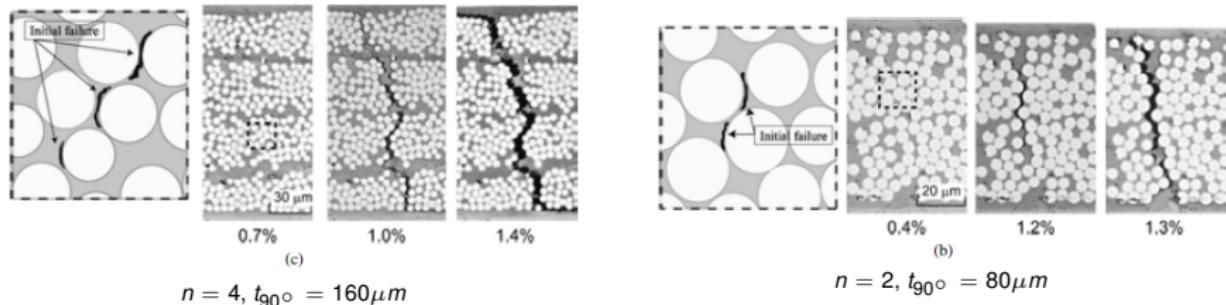
$$n = 4, t_{90^\circ} = 160 \mu m$$

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

An Interesting Observation

$[0^\circ, 90^\circ]_S$

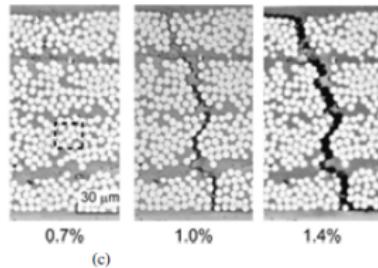
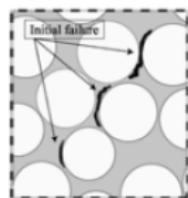


Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

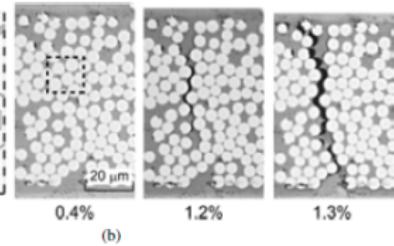
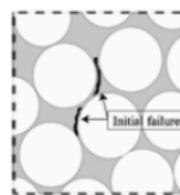
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An Interesting Observation

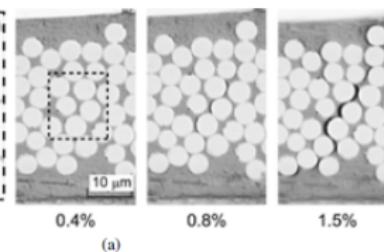
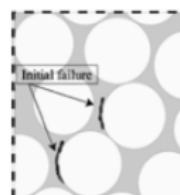
$[0^\circ, 90^\circ]_S$



$n = 4, t_{90^\circ} = 160 \mu m$



$n = 2, t_{90^\circ} = 80 \mu m$



$n = 1, t_{90^\circ} = 40 \mu m$

Saito et al., Adv. Compos. Mater. 21 (1), 2012.

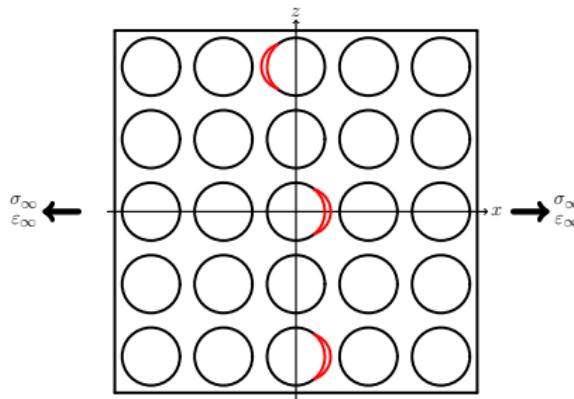
Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

The Thin-ply "Advantage" Micromechanics of Initiation An Interesting Observation Objectives

Objectives

90° layer thickness and 0° layer thickness: what are their effects on fiber-matrix interface crack growth?

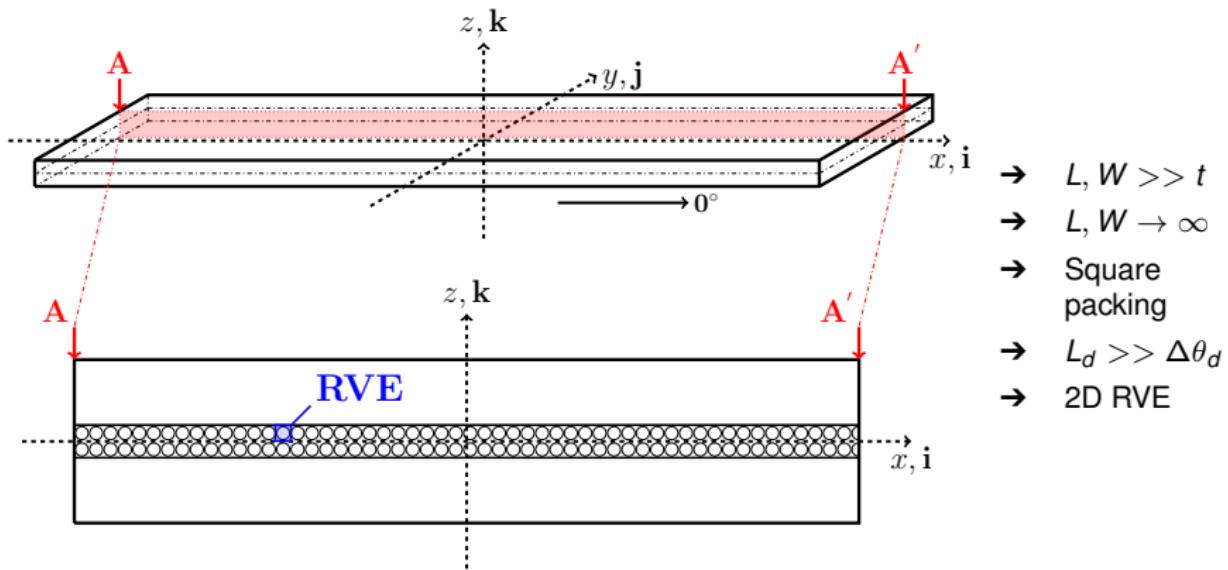
Stage 1: isolated debonds



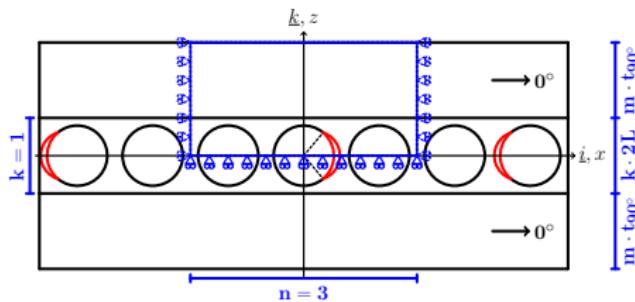
Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation
Geometry Representative Volume Elements Assumptions Solution

MODELING

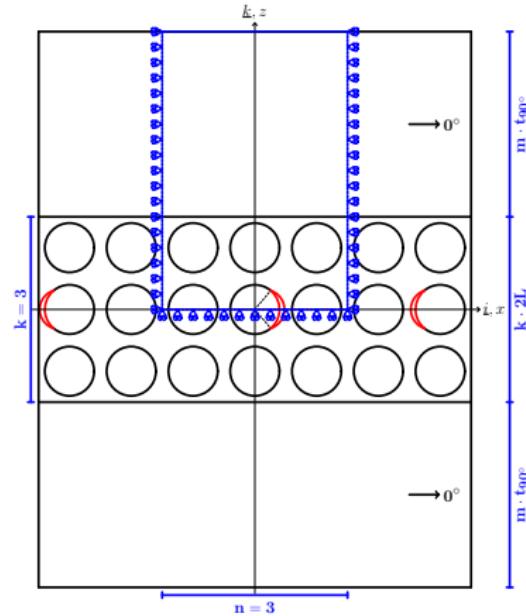
Geometry



Representative Volume Elements

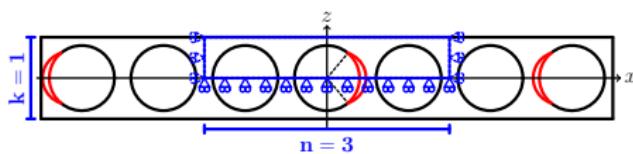


$$n \times 1 - m \cdot t_{90^\circ}$$



$$n \times k - m \cdot t_{90^\circ}$$

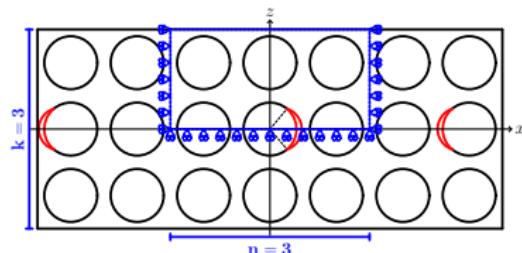
Representative Volume Elements



– free

$n \times 1$ – coupling

– coupling + H

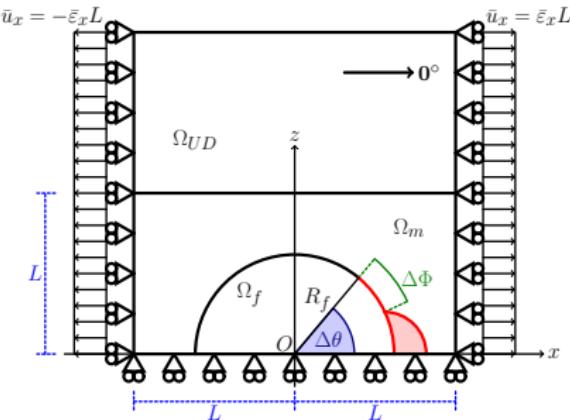


– free

$n \times k$ – coupling

– coupling + H

Assumptions

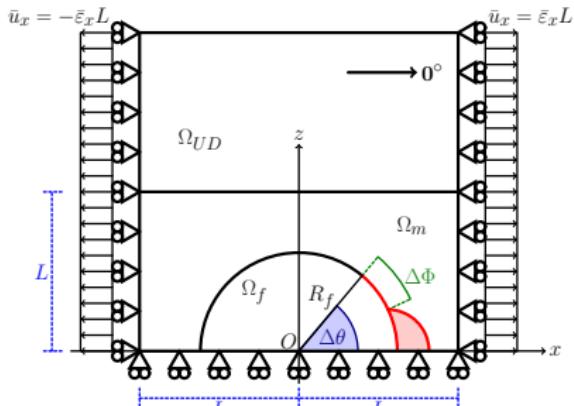


- Linear elastic, homogeneous materials
- Concentric Cylinders Assembly with Self-Consistent Shear Model for UD
- Plane strain
- Frictionless contact interaction
- Symmetric w.r.t. x-axis
- Coupling of x-displacements on left and right side (repeating unit cell)
- Applied uniaxial tensile strain $\bar{\varepsilon}_x = 1\%$
- $V_f = 60\%$

$$R_f = 1 \text{ } [\mu\text{m}] \quad L = \frac{R_f}{2} \sqrt{\frac{\pi}{V_f}}$$

Material	V_f [%]	E_L [GPa]	E_T [GPa]	μ_{LT} [GPa]	ν_{LT} [-]	ν_{TT} [-]
Glass fiber	-	70.0	70.0	29.2	0.2	0.2
Epoxy	-	3.5	3.5	1.25	0.4	0.4
UD	60.0	43.442	13.714	4.315	0.273	0.465

Solution



in $\Omega_f, \Omega_m, \Omega_{UD}$:

$$\frac{\partial^2 \varepsilon_{xx}}{\partial z^2} + \frac{\partial^2 \varepsilon_{zz}}{\partial x^2} = \frac{\partial^2 \gamma_{zx}}{\partial x \partial z} \quad \text{for } 0^\circ \leq \alpha \leq \Delta\theta : \\ (\vec{u}_m(R_f, \alpha) - \vec{u}_f(R_f, \alpha)) \cdot \vec{n}_\alpha \geq 0$$

$$\varepsilon_y = \gamma_{xy} = \gamma_{yz} = 0 \quad \text{for } \Delta\theta \leq \alpha \leq 180^\circ :$$

$$\frac{\partial \sigma_{xx}}{\partial x} + \frac{\partial \tau_{zx}}{\partial z} = 0 \quad \vec{u}_m(R_f, \alpha) - \vec{u}_f(R_f, \alpha) = 0 \\ \frac{\partial \tau_{zx}}{\partial x} + \frac{\partial \sigma_{zz}}{\partial z} = 0 \quad \sigma_{ij} = E_{ijkl} \varepsilon_{kl} \\ \sigma_{yy} = \nu (\sigma_{xx} + \sigma_{zz}) \quad + BC$$

$$\forall \Delta\theta \neq 0^\circ$$

→ oscillating singularity

$$\sigma \sim r^{-\frac{1}{2}} \sin(\varepsilon \log r), \quad V_f \rightarrow 0$$

$$\varepsilon = \frac{1}{2\pi} \log \left(\frac{1-\beta}{1+\beta} \right)$$

$$\beta = \frac{\mu_2(\kappa_1 - 1) - \mu_1(\kappa_2 - 1)}{\mu_2(\kappa_1 + 1) + \mu_1(\kappa_2 + 1)}$$

→ receding contact

$$\rightarrow \frac{G(R_{f,2})}{G(R_{f,1})} = \frac{R_{f,2}}{R_{f,1}}, \quad \frac{G(\bar{\varepsilon}_{x,2})}{G(\bar{\varepsilon}_{x,1})} = \frac{\bar{\varepsilon}_{x,2}^2}{\bar{\varepsilon}_{x,1}^2}$$

→ FEM + LEFM (VCCT)

→ regular mesh of quadrilaterals at the crack tip:

$$- AR \sim 1, \quad \delta = 0.05^\circ$$

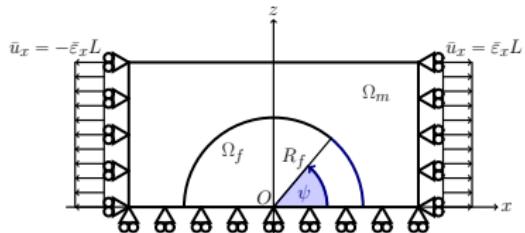
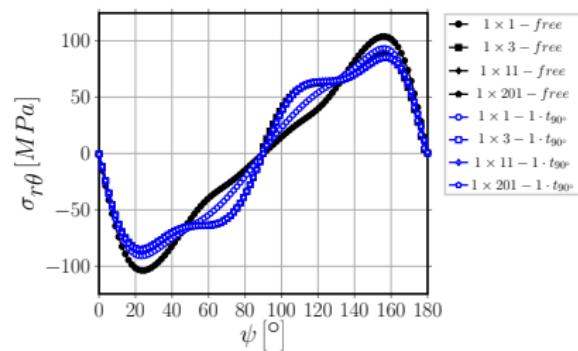
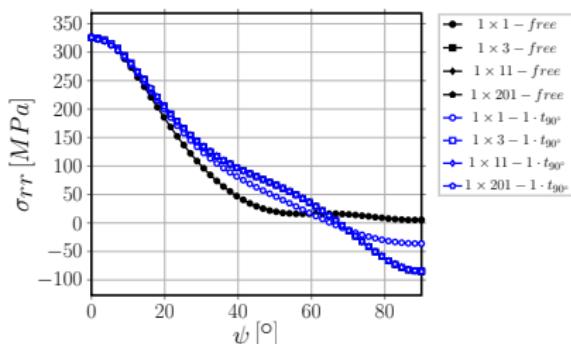
$$\forall \Delta\theta$$

→ 2nd order shape functions

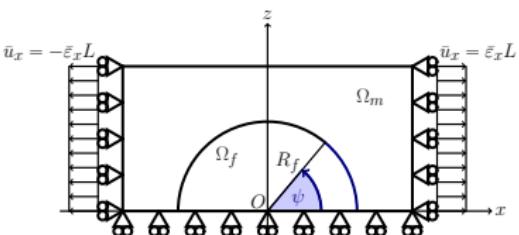
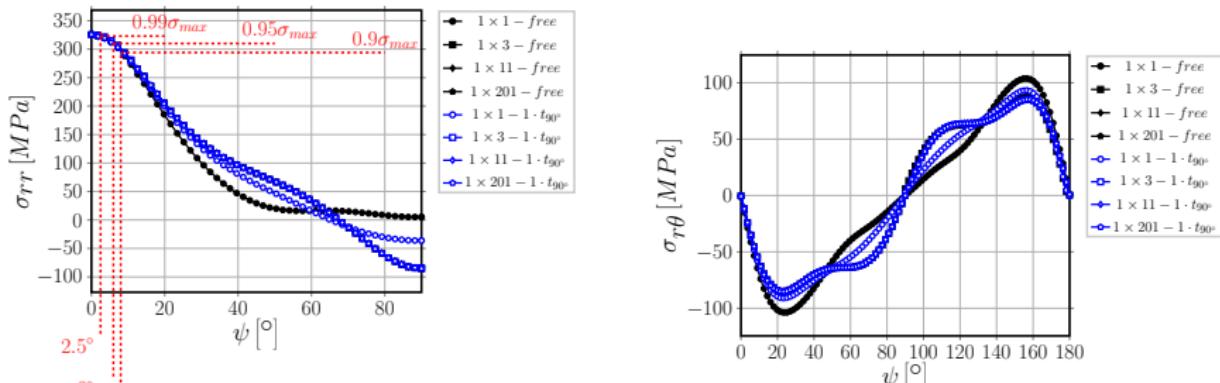
Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

σ_{rr} vs $\tau_{r\theta}$ σ_{LHS} σ_{vM} σ_I Observations & Conclusions

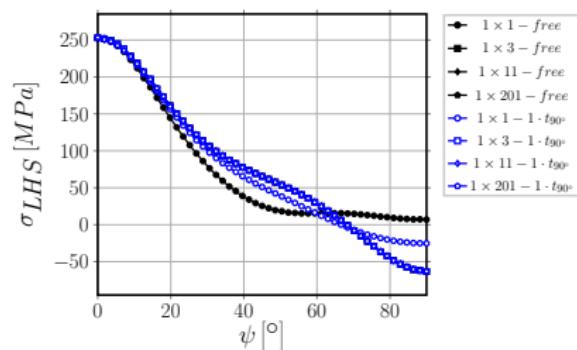
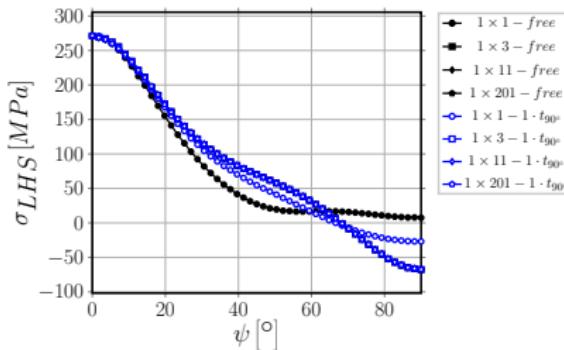
DEBOND INITIATION

σ_{rr} vs $\tau_{r\theta}$: radial stress vs tangential shear at the interface

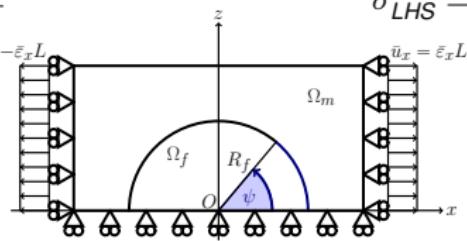
σ_{rr} vs $\tau_{r\theta}$: radial stress vs tangential shear at the interface



σ_{LHS} : local hydrostatic stress at the interface

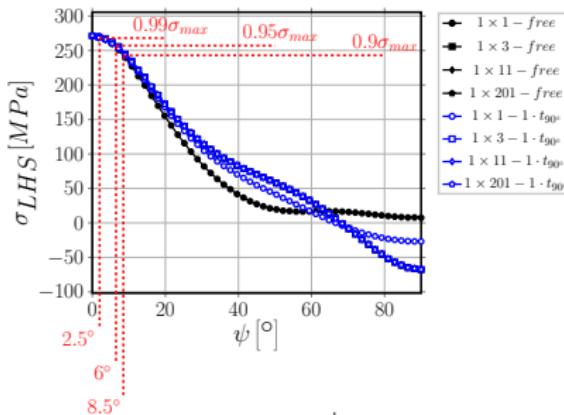


$$\sigma_{LHS}^{2D} = \frac{\sigma_{rr} + \sigma_{\theta\theta}}{2}$$

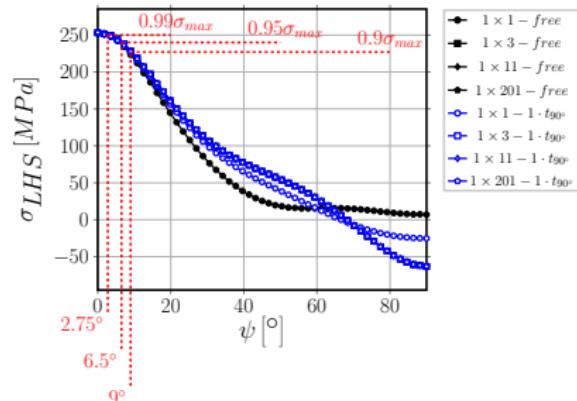
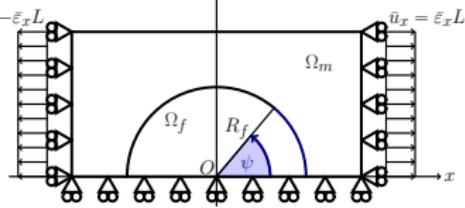


$$\sigma_{LHS}^{3D} = \frac{\sigma_{rr} + \sigma_{\theta\theta} + \sigma_{yy}}{3}$$

σ_{LHS} : local hydrostatic stress at the interface

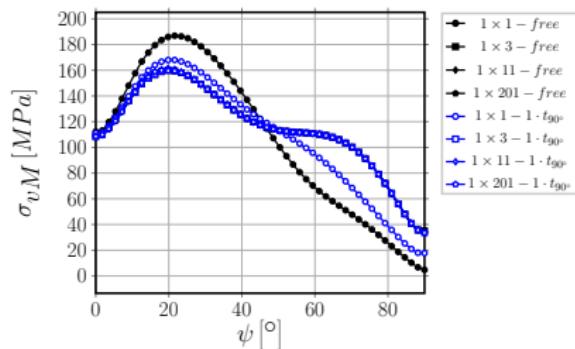
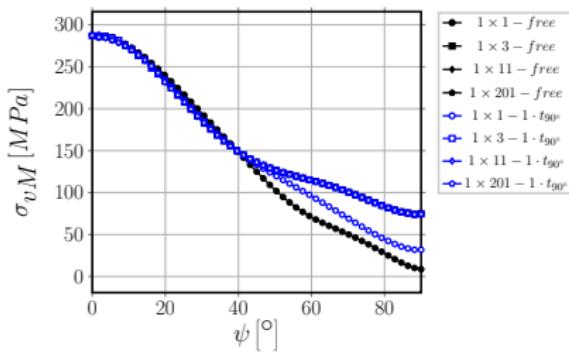


$$\sigma_{LHS}^{2D} = \frac{\sigma_{rr} + \sigma_{\theta\theta}}{2}$$

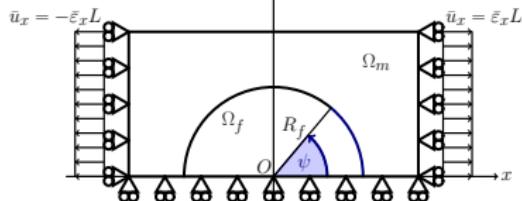


$$\sigma_{LHS}^{3D} = \frac{\sigma_{rr} + \sigma_{\theta\theta} + \sigma_{yy}}{3}$$

σ_{vM} : von Mises stress at the interface

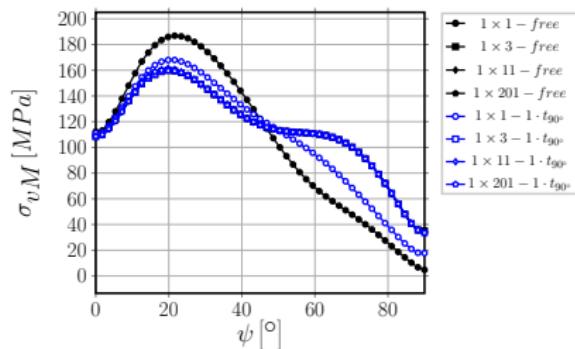
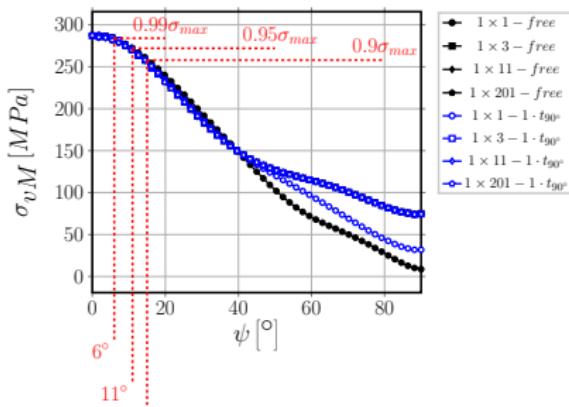


$$\sigma_{vM}^{2D} = \sqrt{(\sigma_{rr} - \sigma_{\theta\theta})^2 + 3\tau_{12}^2}$$

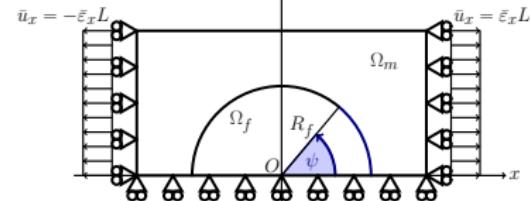


$$\sigma_{LHS}^{3D} = \frac{3}{2} s_{ij} s_{ij} \quad s_{ij} = \sigma_{ij} - \frac{1}{3} \sigma_{kk} \delta_{ij}$$

σ_{vM} : von Mises stress at the interface

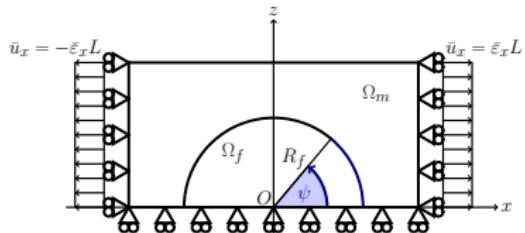
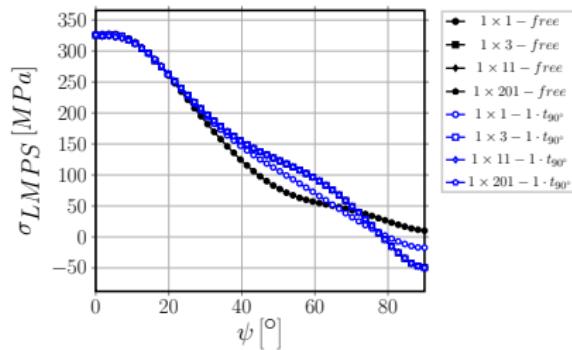
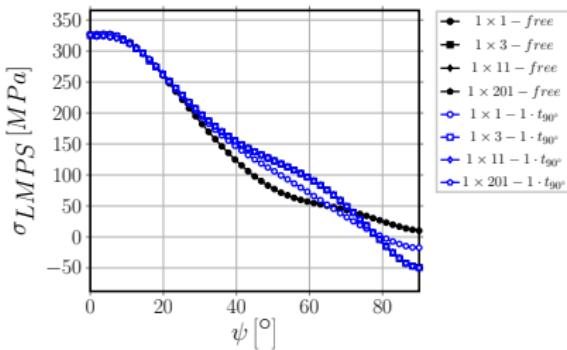


$$\sigma_{vM}^{2D} = \sqrt{(\sigma_{rr} - \sigma_{\theta\theta})^2 + 3\tau_{12}^2}$$

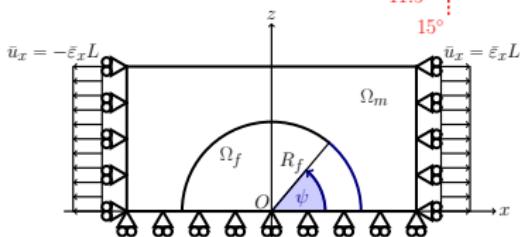
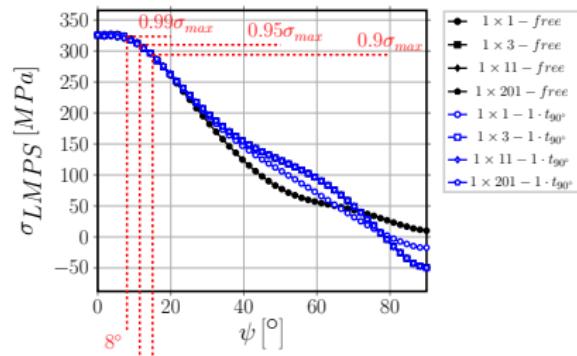
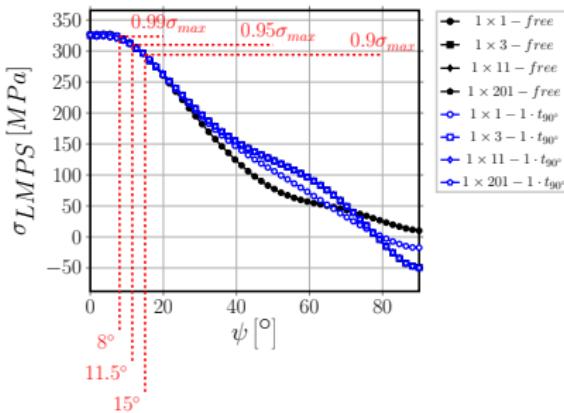


$$\sigma_{LHS}^{3D} = \frac{3}{2} s_{ij} s_{ij} \quad s_{ij} = \sigma_{ij} - \frac{1}{3} \sigma_{kk} \delta_{ij}$$

σ_I : maximum principal stress at the interface



σ_I : maximum principal stress at the interface



Observations & Conclusions

- For all stresses analyzed, no significant difference is present between the different RUCs for $\psi \leq 10^\circ$;
- for all stresses analyzed, no difference can be observed by increasing k when $k \geq 3$;
- for all stresses analyzed, no difference can be observed between $1 \times k - \text{free}$ and $1 \times k - 1 \cdot t_{90^\circ}$ for $k \geq 3$;
- σ_{rr} , $\sigma_{LHS,2D}$, $\sigma_{LHS,3D}$, $\sigma_{vM,2D}$, $\sigma_{LMPS,2D}$ and $\sigma_{LMPS,3D}$ all reach their peak value at 0° and 180° and decrease to 99% the peak value between 2° and 8° , to 95% the peak value between 6° and 12° and to 90% the peak value between 8° and 15° from the occurrence of the maximum.

It seems reasonable to conclude that...

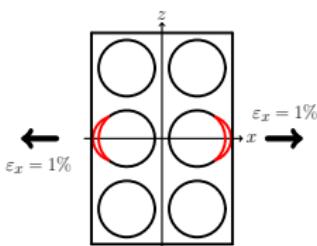
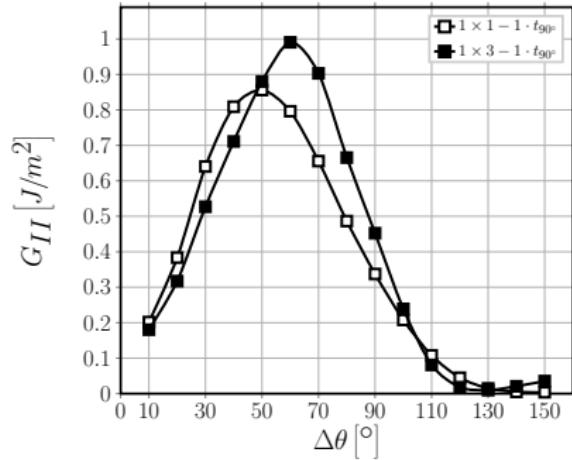
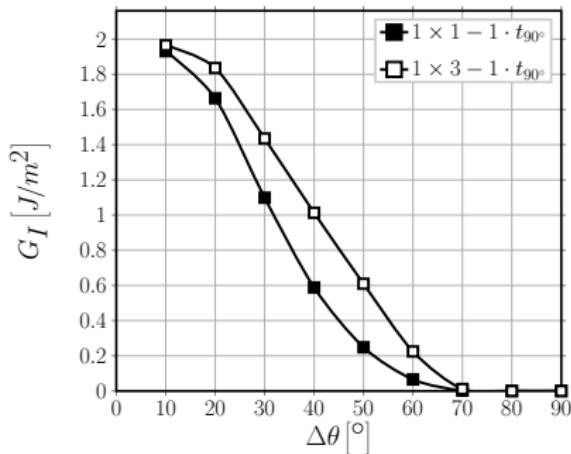
...a stress-based criterion would predict, irrespectively of the specific criterion chosen, the onset of an interface crack at 0° or 180° with an initial size at least comprised in the range $2^\circ - 8^\circ$ (1% margin) and likely in the range $6^\circ - 12^\circ$ (5% margin). Thus, no evident effect of 90° or 0° layer thickness can be observed.

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

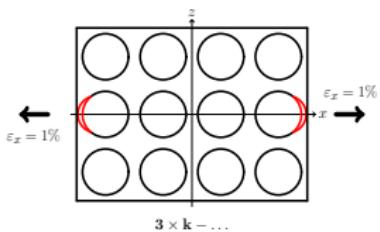
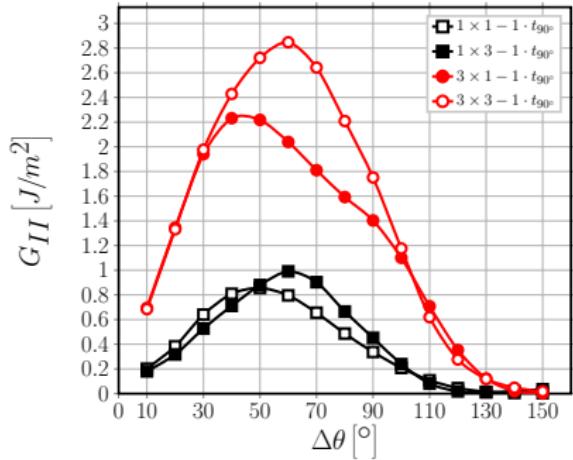
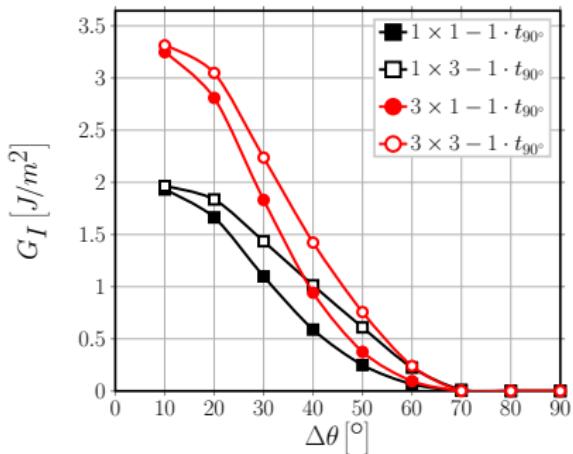
Interaction of Debonds Effect of 0° ply thickness Effect of 90° ply thickness Observations & Conclusions

DEBOND PROPAGATION

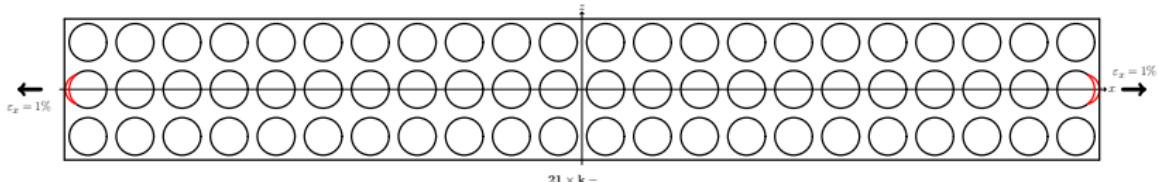
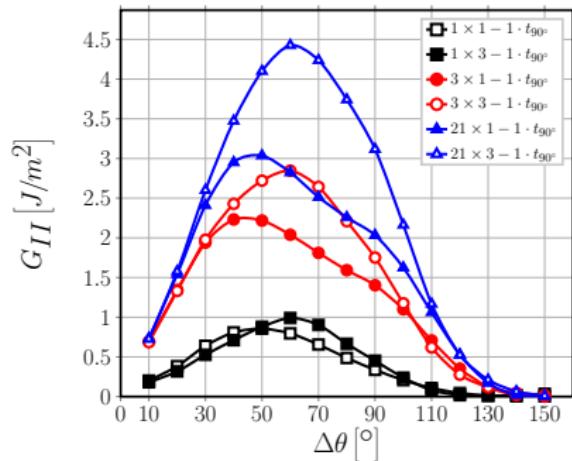
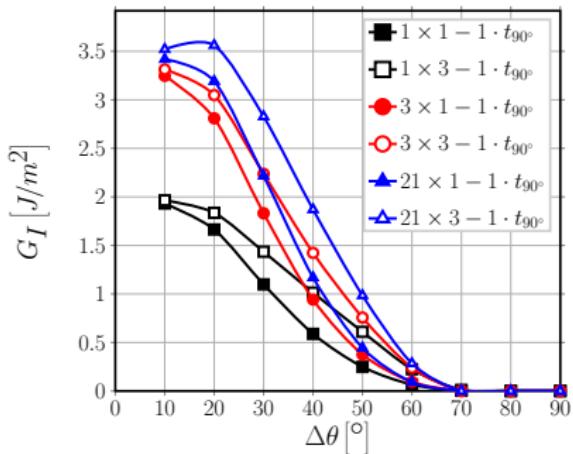
Interaction of Debonds: Strain Magnification



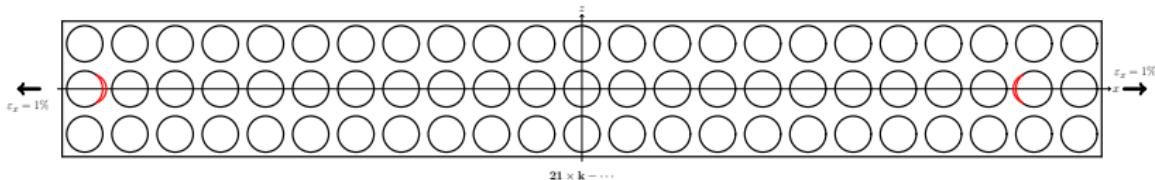
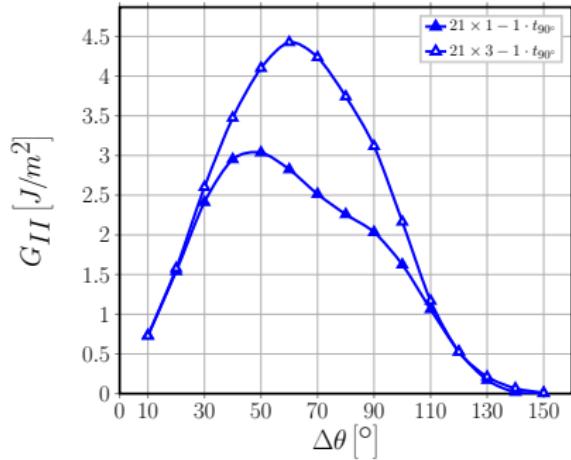
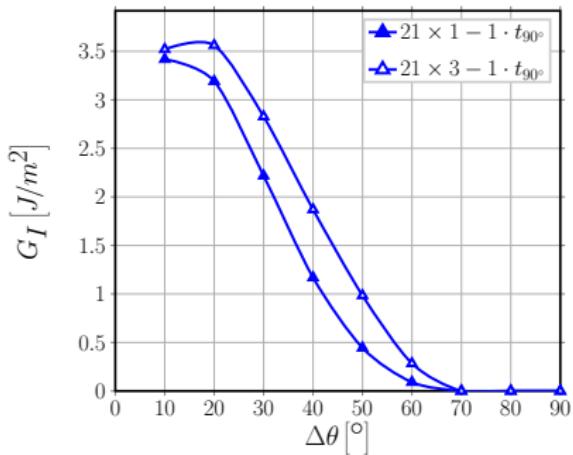
Interaction of Debonds: Strain Magnification



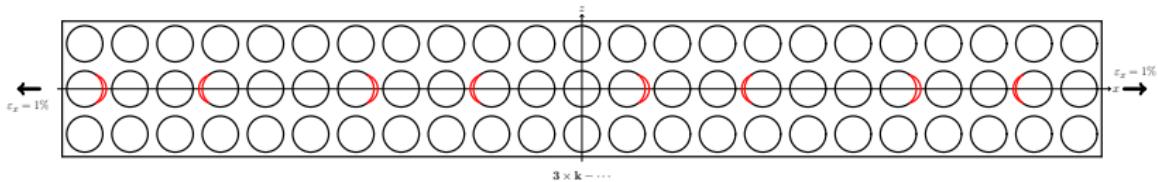
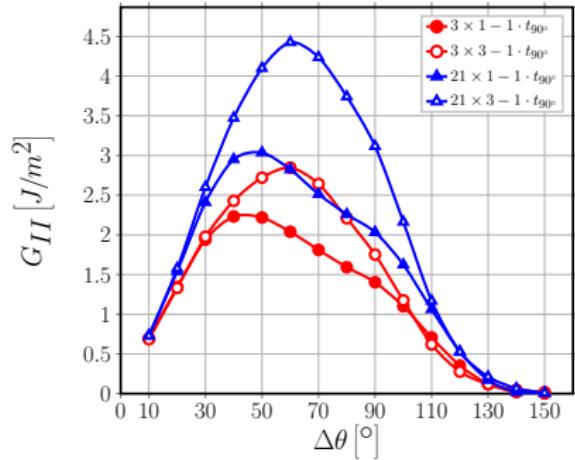
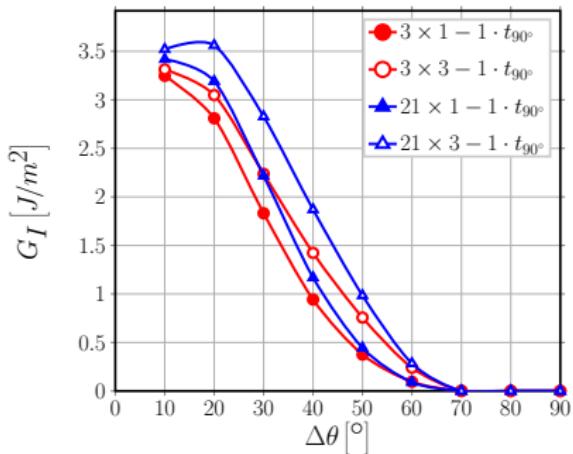
Interaction of Debonds: Strain Magnification



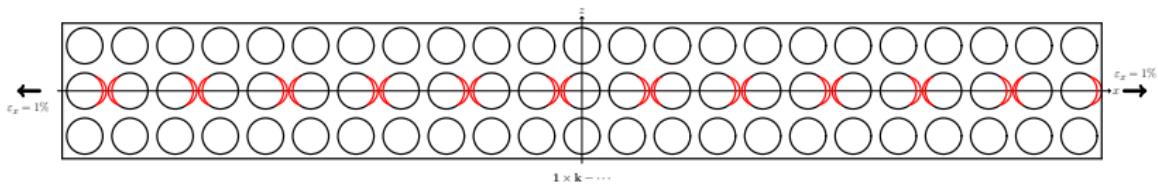
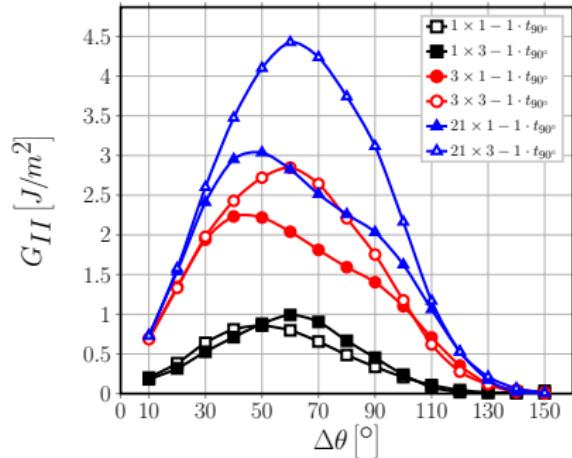
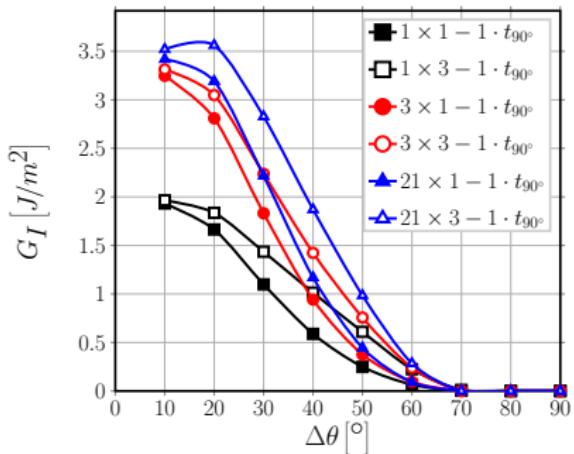
Interaction of Debonds: Crack Shielding



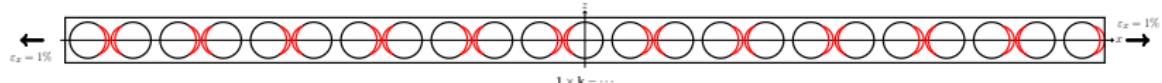
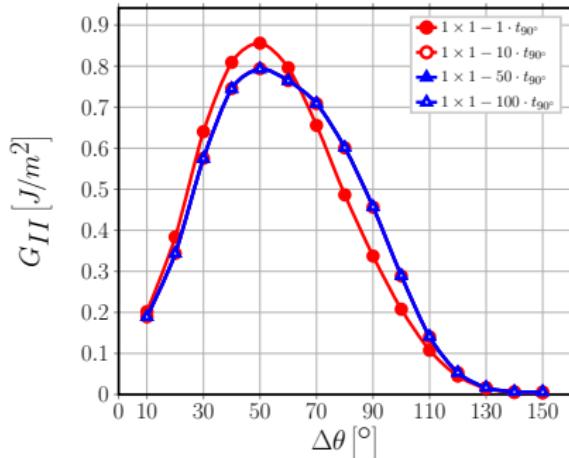
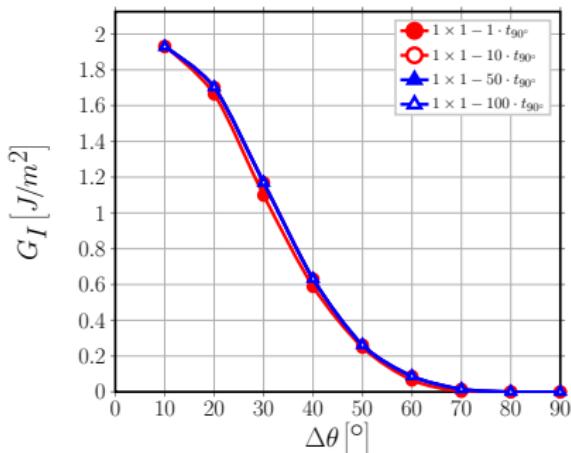
Interaction of Debonds: Crack Shielding



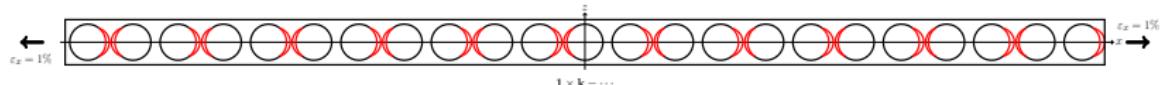
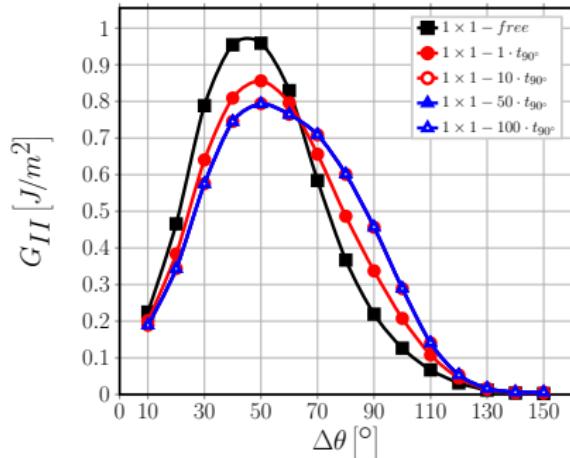
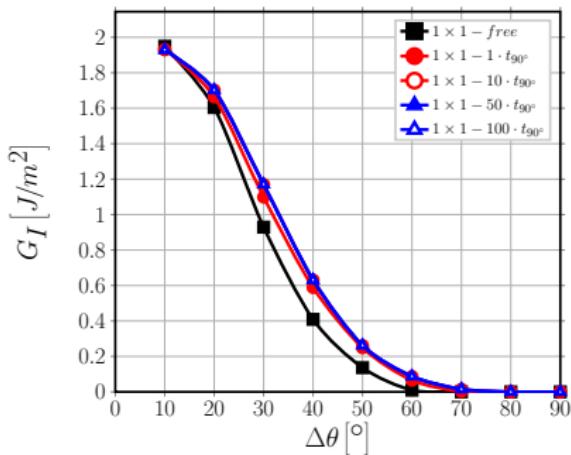
Interaction of Debonds: Crack Shielding



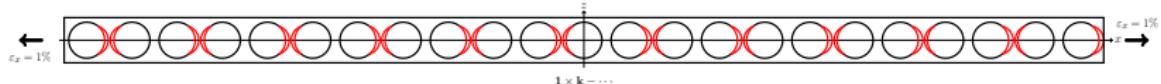
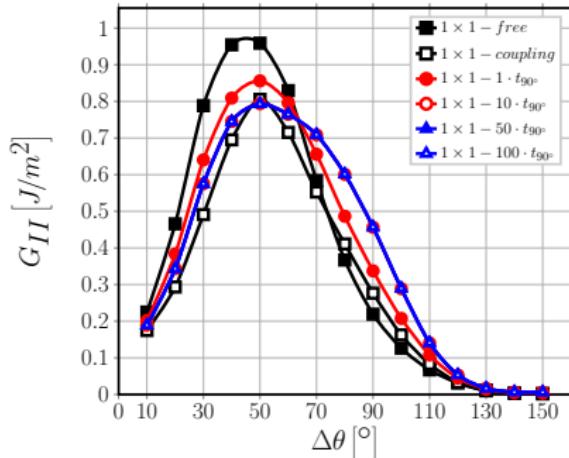
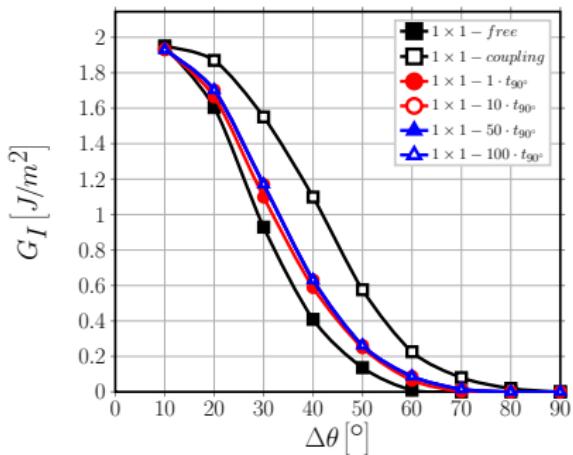
Effect of 0° ply thickness



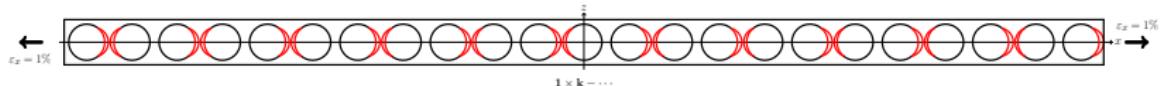
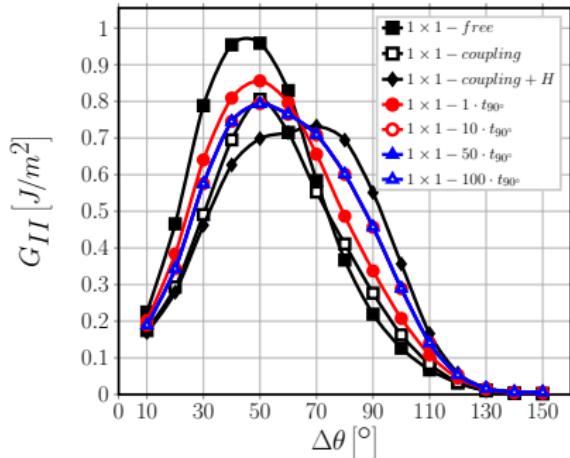
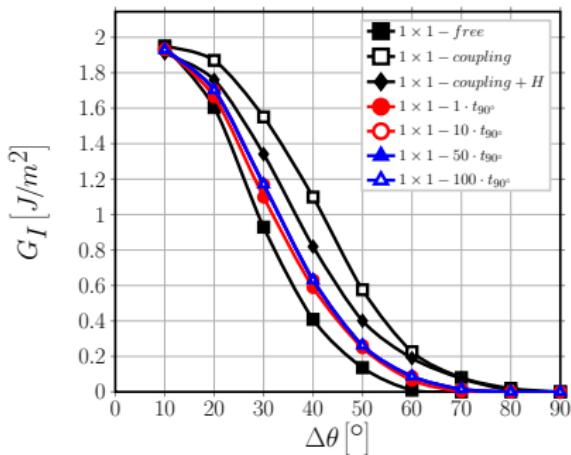
Effect of 0° ply thickness



Effect of 0° ply thickness



Effect of 0° ply thickness

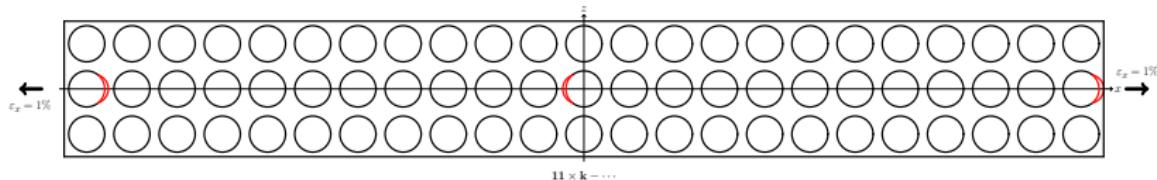
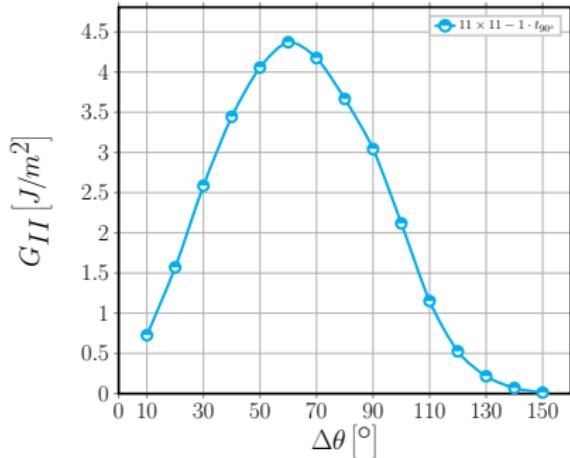
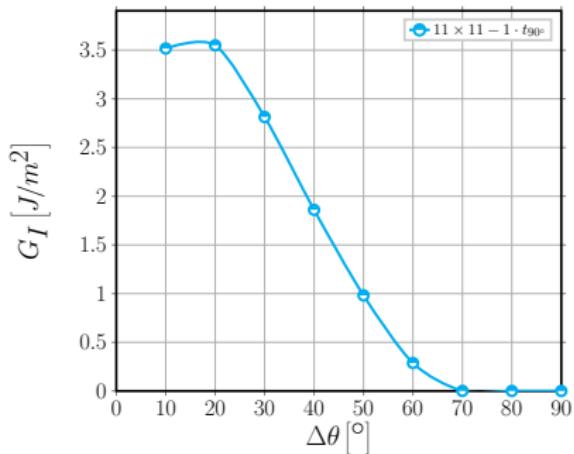


Transverse Cracks

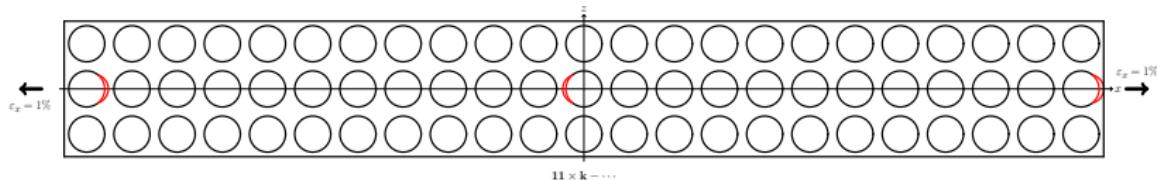
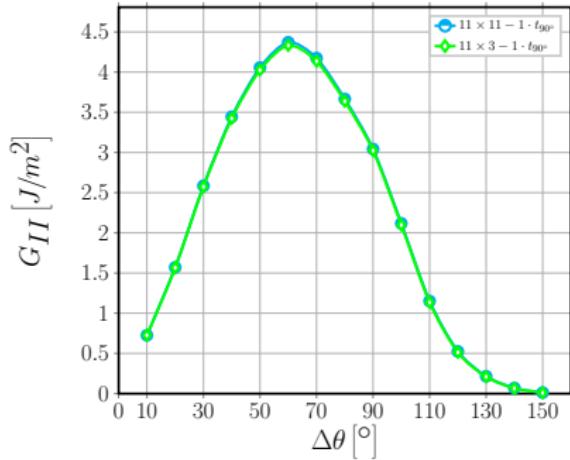
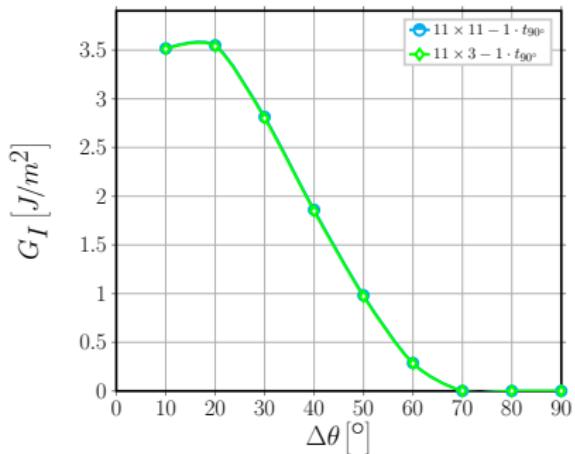
Initiation Modeling Debond Initiation Debond Propagation

Interaction of Debonds Effect of 0° ply thickness Effect of 90° ply thickness Observations & Conclusions

Effect of 90° ply thickness



Effect of 90° ply thickness



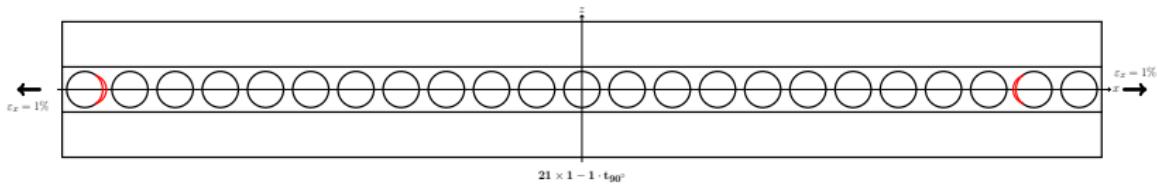
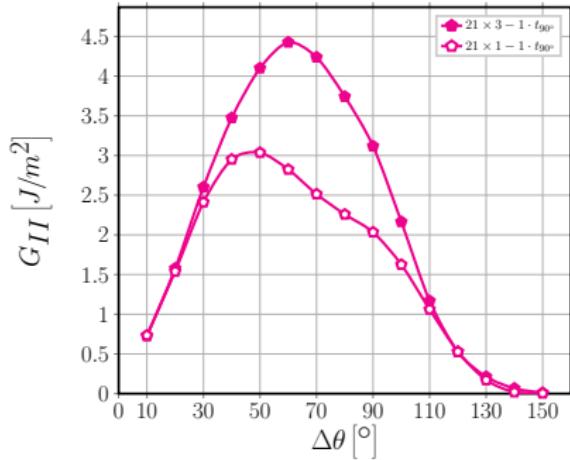
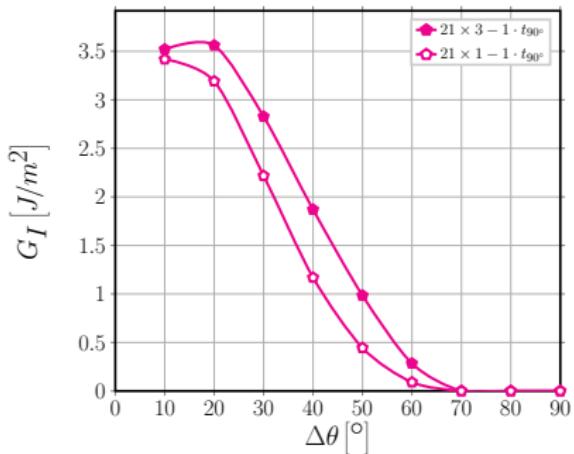
Transverse Cracks Initiation

Modeling Debond Initiation

Debond Propagation

Interaction of Debonds Effect of 0° ply thickness Effect of 90° ply thickness Observations & Conclusions

Effect of 90° ply thickness



Observations & Conclusions

- No effect of 90° ply thickness can be observed when t_{90° is at least $\sim 3\phi_{fiber}$
- Only if t_{90° is reduced to $1\phi_{fiber}$, ERR is reduced for a given level of applied strain, i.e. debond growth is delayed to higher levels of applied strain ($G \sim \varepsilon_{applied}^2$)
- No effect of 0° ply thickness can be observed when $t_{0^\circ}/t_{90^\circ} > 1$
- A small difference can be observed when $t_{0^\circ} = t_{90^\circ}$, due to the smaller bending stiffness of a thinner 0° layer

It seems reasonable to conclude that...

...the ply-thickness and ply-block effects have no influence on fiber/matrix interface crack growth.

Transverse Cracks Initiation Modeling Debond Initiation Debond Propagation

Interaction of Debonds Effect of 0° ply thickness Effect of 90° ply thickness Observations & Conclusions

Thank you for listening today!



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Erasmus Mundus