



**University of London**

# **Design and Implementation of a 16-bit Breadboard Computer Architecture 6CCS3PRJ - Individual Project Report**

Final Project Report

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## **Abstract**

Computers are becoming smaller, faster, more efficient and complex. At the same time, great advancements in both hardware and software provide both developers and end-users with increasingly higher levels of abstraction from the bare hardware. Whilst this allows computer users to focus on the task at hand and ignore any implementation details of the machine they are using which might get in the way, it also means that most people, including developers, software engineers and computer scientists are viewing computers as “magic black boxes”. This project focuses on specifying, designing and building a simple and understandable Turing-complete machine architecture, as well as developing the necessary software tools to operate it, bridging the conceptual gap between silicon and lines of code.

### **Originality Avowal**

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Luca-Dorin Anton

April 23, 2020

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# Chapter 1

## Introduction

As the demand for high speed, low power, efficient and cheap computers rose over the past three decades, manufacturers invested heavily into improving production processes, shrinking transistors, pipelining instructions, creating new aggressive branch prediction models and implementing more and more functionality into the hardware directly. Moore's prediction on the number of electronic components doubling on the same surface area every two years held up well until recently when issues of quantum tunnelling started to arise. This hasn't stopped the continuous enhancement of microprocessor and microsystems though. Now, instead of making components smaller, manufacturers are installing more processing cores onto a single computing chip package.

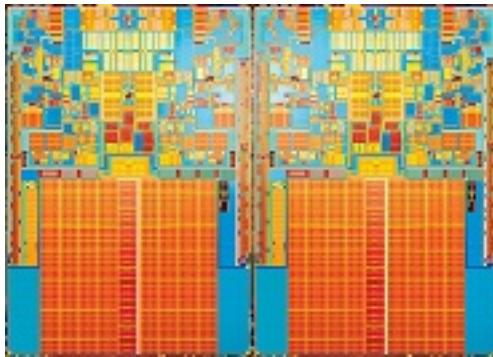


Figure 1.1: Intel quad-core 45nm CPU die

Another way of improving hardware is by implementing complex functionality, which would have been achieved traditionally through software, directly in hardware. An example of this is the implementation of the *Advanced Encryption Standard* (AES) by *Intel* directly in their lineup of CPUs through the *AES-NI* instruction set extension [27]. While the advantages for

modern society of the continuous and accelerated development of hardware cannot be doubted, there are also some worrying disadvantages. Such an advanced level of complexity in micro-processor design has been reached, that system and chip designers have started to increasingly rely on abstraction tools like *High-Level Synthesis* to accommodate the advanced design requirements and meet user needs, as noted by Coussy in the *User Needs* chapter [8]. On the one hand, this increasing complexity of hardware poses challenges for operating system and compiler developers, who need to constantly stay up to date with the newest improvements in the hardware space and integrate them into their products, to ensure user satisfaction and sustained quality over time. One the other hand, people, including developers, are presented with no need to understand the underlying machines with which they are interacting. To quote Bruce Scheiner, a famous cryptographer and computer scientist:

People don't understand computers. Computers are magical boxes that do things. People believe what computers tell them. [34]

As a possible solution to this general human trend towards treating computers as “magical boxes”, this project proposes a simple and understandable *practically implementable* machine architecture which has the same computational capabilities as a Turing machine. Some core features of the architecture are:

- 16-bit word length
- variable clock speed for live execution visualization
- single clock step function
- simplified input and output
- hardware addition and subtraction implementation

The rest of the report will go through the steps involved in specifying, designing, building and testing the machine and the software to go along with it in great detail.

## 1.1 Inspiration and Motivation

The main inspiration for this project is a YouTube series created by *Ben Eater* titled “*Building an 8-bit breadboard computer!*” [5]. Eater’s computer is itself a physical implementation of a theoretical architecture called *SAP-1*, which stands for *Simple as Possible*. There are three variants of the SAP Architecture, SAP-1, SAP-2 and SAP-3, in increasing order of complexity, all of which have been created by Malvino and Brown in their book *Digital computer electronics* [31].

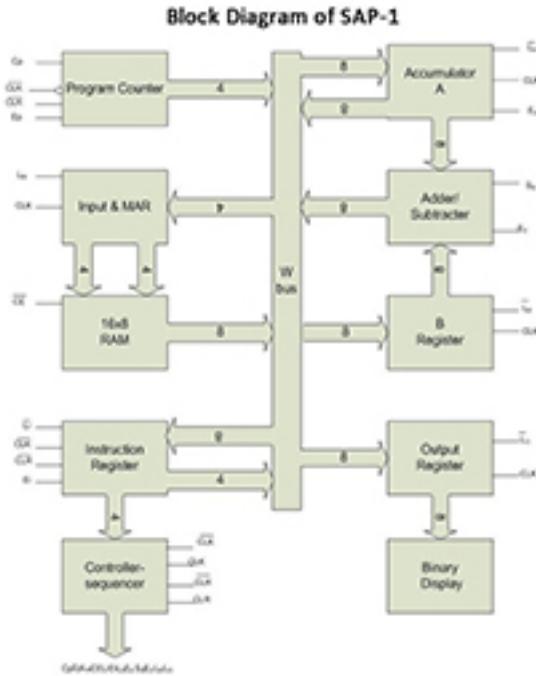


Figure 1.2: Block Diagram of the SAP-1 architecture

After going through the content, it became apparent that such a computer could serve as a great learning medium for developing a better understanding of computers, even more so with some hardware improvements and a sizable effort in writing some bespoke software for it. *This project is largely based around Eater’s design.* It serves not only as the motivational source for the project, but it also provides a solid foundation for which extension, enhancement and improvement can be within the scope of a final year project.

## 1.2 Objectives

The main goal of this project is the physical implementation of a 16-bit computer system modelled after an architecture designed around the ideas of *explainability and ease of understanding* down to the transistor level. Breaking down this objective by specific hardware and software

requirements, the following can be stated: The main hardware objectives are:

1. 16 bit word length
2. appropriate sized memory space
3. memory read/write capability
4. capability to decode and execute instructions sequentially
5. program counter alteration (jumps)
6. I/O functionality
7. hardware-implemented ability to perform basic arithmetical operations
8. simple branching
9. variable speed clock
10. single step clock function

The main software objectives are:

1. adequate microcode for the control mechanisms
2. assembly mnemonics
3. assembler package to turn assembly files into binaries
4. compiler for the WHILE-language to breadboard computer binaries

### 1.3 Project Structure

The report begins with an in-depth circuit specification, design and analysis literature review. These core skills lay the theoretical foundation necessary for understanding the reasoning for choices when designing the hardware. The next section is concerned with a detailed analysis of the computer built by Ben Eater [5]. Eater's computer serves as the template from which the design of the computer described in this report will originate. As such, it makes sense to analyse it carefully and classify its capabilities.

This will be followed by a specification of what the new computer should achieve in contrast to the capabilities of the existing computer.

The next chapter will cover the updated design of the computer. Important design decisions will be scrutinised and held against the main goals of the project. Both high-level, as well as in-depth design choices, will be taken into account. Main design challenges will be discussed and appropriate solutions presented.

After the design stage is complete, the following chapter will document the implementation phase. A detailed chronological breakdown of build progress will be presented. Testing will be executed in parallel with the building, so testing documentation will be found in this chapter as well.

With the build phase complete, the software development phase will follow. The design and implementation of the various software tools necessary for running the breadboard computer will be documented in this chapter. With the software as well as the hardware ready, a rigorous testing phase will follow, coupled with an in-depth evaluation of the end product in comparison to the success criteria set at the start of the report.

Finally, the conclusion chapter summarises everything done so far and highlights the learning outcomes of the project and the possible continuation paths for future work.

# Chapter 2

## Background

Since this project is largely focused around designing and building a new hardware architecture, it is necessary to go through the existing material surrounding this topic. Hardware design can be structured in many different ways. For the purposes of this report, a structuring based on increasing abstraction levels will be used. Since the implementation objectives of the project aim to be educational in nature, it is crucial to start off with as few assumptions about the existing systems as possible. As such, the following explanations assume zero previous knowledge. Besides this, the educational outcomes largely focus on developers and computer scientists, professionals who would benefit from a better understanding of the computer but who are not necessarily familiar with the field of logic design. As such, the definitions and explanations will be kept as brief as possible, to avoid possibly superfluous levels of detail.

### 2.1 Computer Architecture

Computer architecture refers to organization, functionality and implementation design details of a computer system. It can be generally split into two main categories: *Instruction Set Architecture* and *Microarchitecture*.

#### 2.1.1 Instruction Set Architecture (ISA)

The *Instruction Set* is the set of unique operations the computer is capable of performing. It is generally independent of the physical implementation of the system and it serves as an interface against which assembler, compiler and operating system designers and engineers can structure their products. ISA design will be a crucial part of this project. By building a hardware

architecture from scratch, the opportunity for many different ISA design choices will present itself. Many of those choices will be presented, implemented and analysed in this report.

### 2.1.2 Microarchitecture

A computing system's microarchitecture refers to concrete and detailed implementation choices for the hardware which is to implement the Instruction Set defined through the ISA. For the purposes of this project, the microarchitecture design will come first, which will be done against a general set of requirements and then the ISA design will follow based on the hardware design choices made. The ISA design will serve as a stepping stone towards the software architecture stage of the project.

### 2.1.3 General High-Level Architecture

Generally speaking, all computers share some high-level design features:

- *A Processor, or Arithmetic-Logic Unit (ALU)*, which performs operations on some data
- *A Memory or Storage Unit*, which stores both data and instructions
- *A Control Unit*, which decodes instructions and issues control signals
- *Input/Output (I/O) devices*, to communicate with the outside world
- *A Clock Pulse Generator*, which keeps all other modules running synchronously
- *A Data Bus*, to facilitate the transfer of information between modules

Each individual component will be discussed in great detail in this report.

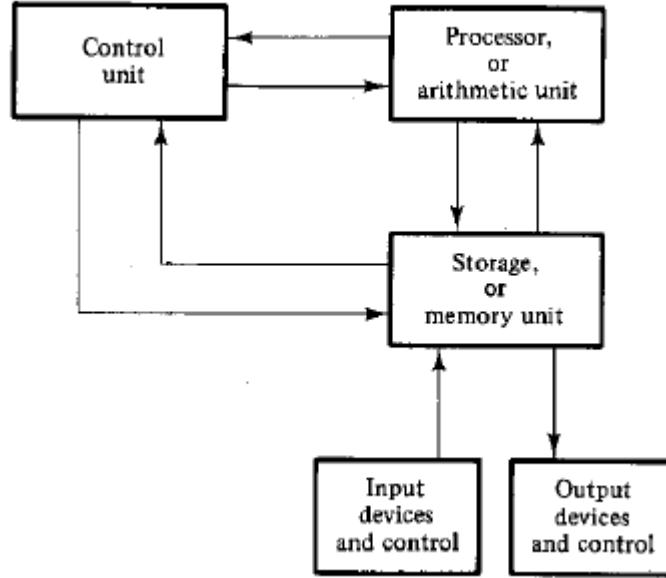


Figure 2.1: Block diagram of a digital computer, adapted from *Digital Logic and Computer Design* by M. Morris Mano [32]

Figure 2.1 is a block diagram based on the previous listing of modules. The Data Bus is represented as the double-ended arrows connecting the different components together. The clock is omitted.

#### 2.1.4 The Processor

The processor module is tasked with executing certain operations on data. Its mode of operation is only dependent on two inputs: the data to be operated on and the operation to be applied to that data. As such, the processor does not have to hold any kind of internal state; its output will always be the same for a certain input. This makes the processor a *combinatorial circuit*, meaning that it just implements some (albeit complex) logic function and does not have any internal state or memory.

#### 2.1.5 Memory

Memory serves the purpose of storing data and instructions and returning the stored information when requested. By nature, it is a *sequential circuit*, meaning that it has some internal state besides the logical function implementations used to communicate with the rest of the computer. Memory is organized in addresses, each address storing a word of information.

### **2.1.6 The Control Unit**

The Control Unit oversees all other modules and ensures that everything is happening according to the present instruction. It also has the task of decoding the present instruction to correctly select the control signals which have to be issued next. There are two main design choices to be made when constructing a Control Unit. One option is to *hardwire* the logic. Whilst more efficient, this often proves to be tedious and very hard to alter. Another common and more accessible approach is the use of *microcode*. Microcode control units use some sort of *Read-Only Memory (ROM)* as a *lookup table* to decide which control signals to switch on at a given time step of a given instruction. This lookup table is microcode. As it is implemented through a ROM, it can be easily reprogrammed or swapped out for a different ROM, making the maintenance of the Control Unit much more accessible.

### **2.1.7 Input/Output Devices**

Input devices are used to inject instructions and data into the computer. Output devices communicate calculated results back to the user. I/O devices can take many forms and usually also require the computer to implement some sort of *interrupt* system to notify the control logic that an external event is taking place. In the case of the computer built for this project, I/O devices will be abstracted as simple registers. The computer will read from and write to those registers.

### **2.1.8 The Clock Pulse Generator**

Computers rely on a master clock to synchronise the activity of all other components. In modern microcomputers, this is usually accomplished through a *crystal oscillator* which vibrates at a predetermined frequency. There are also other ways to achieve a steadily pulsating clock signal. In the case of the computer built in this report, a pair of voltage comparators will be used.

### **2.1.9 The Data Bus**

Given a large number of modules present in a computer, it comes off as impractical to have each module communicate with each other module directly. In this situation, the data bus presents itself as an adequate solution. All modules connect both their input and their output terminals to the bus through some guard or buffer which allows them to disconnect from the bus as needed. Then, at any given clock pulse, only one device is allowed to connect and output

to the bus, whilst any devices interested in receiving that information can connect and input from the bus. As long as only one device writes to the bus per clock cycle, the bus functions properly.

### **2.1.10 Other Important Components**

Besides the main modules listed above, there are a few more components which are crucial to the optimal operation of a computer.

#### **Registers**

Registers are small memory units which can store only one word of memory. A computer system normally has a very limited amount of registers. In modern computers, registers have much shorter access times than memory. Besides storing data and programs, registers can have special functions, for example, input and output registers, registers tied to certain operations, flags registers and instruction registers.

#### **Power Supply**

Since the focus of this project is electrical computers, some sort of electrical power supply will be necessary. A simple solution for a power supply based on a standard ATX power supply will be presented in a later section of the report.

## **2.2 Implementing individual modules**

With the general architecture of a computer system in place, the next design step is to create and implement designs for each individual module. This can be achieved by using circuit design theory and best practices, which are the “tools” in the circuits designer’s “toolbox”. An in-depth analysis of these can be found in the Appendix section of the report.

## **2.3 8-Bit Computer Architecture Implementation by Ben Eater [5]**

This section concerns itself with the detailed analysis of the 8-bit computer architecture implemented by Ben Eater in his YouTube tutorial series [5]. This computer serves as the starting

design for the computer discussed in this report in the later section, as such, it presents itself as a good topic for discussion.

### 2.3.1 Main Features

The main features of Bean Eater's 8-bit computer on a breadboard can be broken down as follows:

1. 16 by 8 memory space (4-bit addresses, 8-bit words)
2. adjustable and manually single-steppable clock
3. two data registers: A and B
4. ALU which implements addition, subtraction and simple branching based on zero and carry conditions
5. Decimal output through three 7-segment displays
6. Microcode-based control logic using *EEPROMs* (electronically erasable and programmable read-only memory)
7. Common 8-bit data and instruction bus

### 2.3.2 High-Level Overview

Figure 2.2 is a high-level block diagram displaying the inner workings of the 8-bit computer built by Ben Eater[5]. The following observations can be made when observing this diagram:

1. Each module is connected directly to the common data bus. This means that every module can output information to the bus each clock cycle. After a judicious inspection of the microcode[3] it is clear that no two modules output to the bus at the same time.
2. The clock signal and the inverse clock signal are distributed throughout the computer to each module. Also, notice how there is a control signal for the clock as well. This *HLT* (Halt) signal allows the computer to halt the clock, and implicitly halt the execution, for example after finishing a calculation, to allow it to be displayed.
3. Besides the main connections through the bus, there are some additional *special connections* between certain modules. For example, the *A register* and the *B register* have

a direct connection to the *ALU*, the *MAR* (Memory address register) has a direct connection to the *RAM* (Random Access Memory) and the *IR* (Instruction Register) has a direct connection to the control logic.

4. All control signals originate from the *Control Logic* and spread out throughout the computer. Each module has at least one control signal
5. This computer is severely limited in terms of memory. While 16 bytes can be sufficient for some demonstrational trivial programs (like Factorial or Fibonacci), it is insufficient for anything else.
6. Another major limitation is the fact that it can only operate on signed integers. The architecture represents data in *big endian, two's complement integer* format. No other data format or type is supported.

### 2.3.3 Module Design Conventions

Ben Eater follows some essential design conventions when designing and building each of the modules for his computer. The following subsections describe those conventions.

#### Simplicity of understanding over cost and efficiency

In many situations where a simpler solution from cost or efficiency makes itself noticed, Eater often chooses to go for a more pragmatical approach which focuses on the simplicity of understanding. Since his computer mostly serves as an educational tool, it makes sense to pursue solutions which are easy to understand, over solutions which might be slightly cheaper or more efficient. A good example of this is in the design of the clock module 2.3.

For the combinatorial circuit responsible for selecting a clock signal (either the automatic or the manual one) and also filtering out the clock when the *HLT* (Halt) signal is active, Eater could have opted for a circuit built out of *NAND* (Not And) gates instead of a circuit of AND, OR and inverter gates. This is because NAND gates are universal gates, which means that any combinatorial circuit can be built exclusively out of NAND gates. In this case, this would have had a net effect on cost, since the circuit could have been implemented with only two NAND ICs (integrated circuits), instead of three. The choice was made to use AND, OR and Inverter gates since the function of those gates is more intuitive and as such, the entire circuit is easier to understand.

## Connection to the Bus

Eater's computer features an 8-bit common bus for both data and instructions. Most modules are tied to this bus directly. For the bus to function properly, only one device should be allowed to output to the bus at a time. Without some guards, connecting to the bus directly would mean that all modules would inadvertently drive the bus either high or low, depending on their output. The solution to this is the use of *Tri-State buffer gates*. These gates can be set to be in three states, either on or off, depending on the signal passing through them, or in a *high-impedance* state in which the two terminals of the buffer are essentially disconnected from each other. This is activated through a separate control signal. All modules which output to the bus do so through an IC (integrated circuit) containing such gates. An example of this can be seen on the A register 2.4.

### 2.3.4 Analysis Conclusions

Based on the previous analysis we can draw the following conclusions about Eater's approach towards implementing SAP-1:

- When faced with a choice between efficiency/cost or simplicity, simplicity should always be chosen, since the purpose of the build is academic/educational in nature.
- Each module of the computer should follow the following pattern: data inputs and outputs come and go from the common bus, while control signals come directly from the *Control Logic* module.
- Each module should execute one function and do it well. This is very similar to the Unix Programming Philosophy.

Taking all of these findings into account, the next step is to set out the specifications for the enhanced computer which is to be built in this report and then come up with designs matching those specifications.

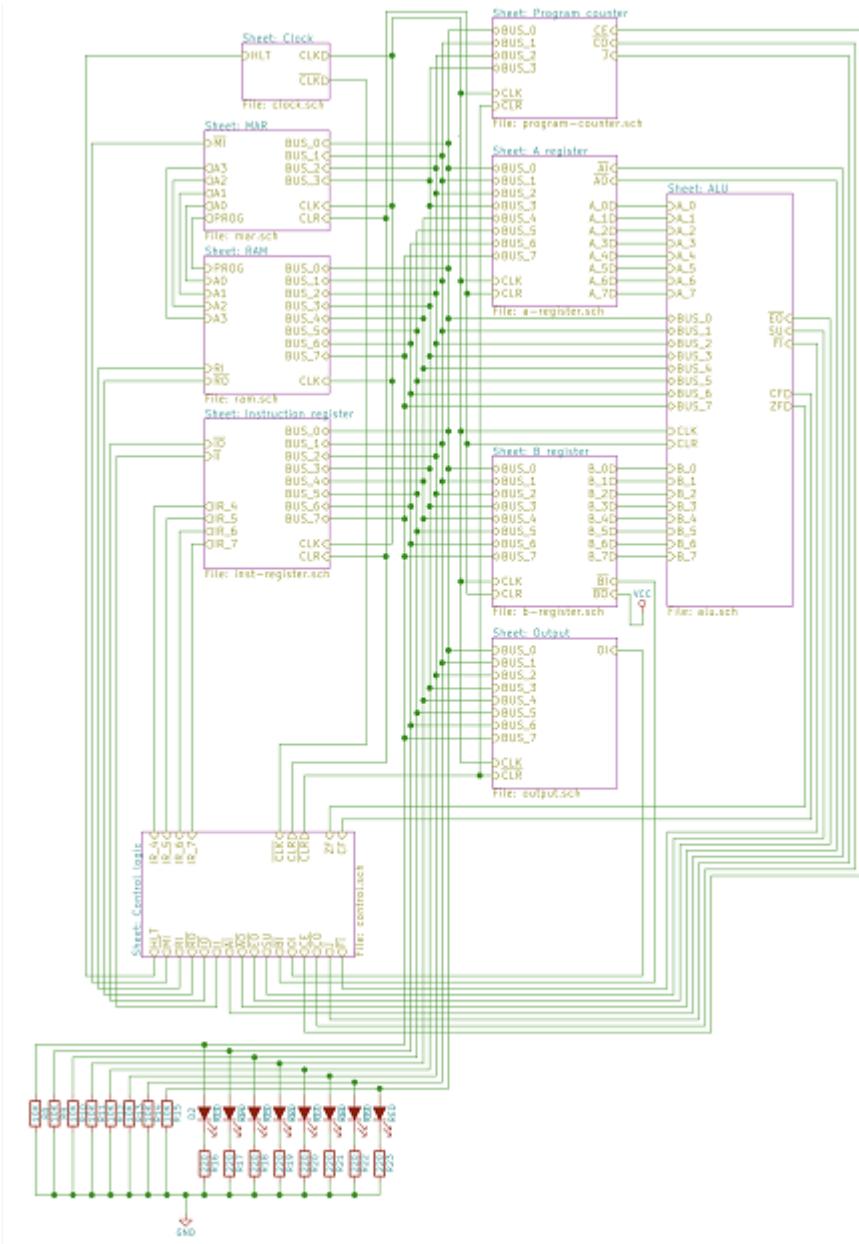


Figure 2.2: Block diagram of the 8-bit computer built by Ben Eater [4]

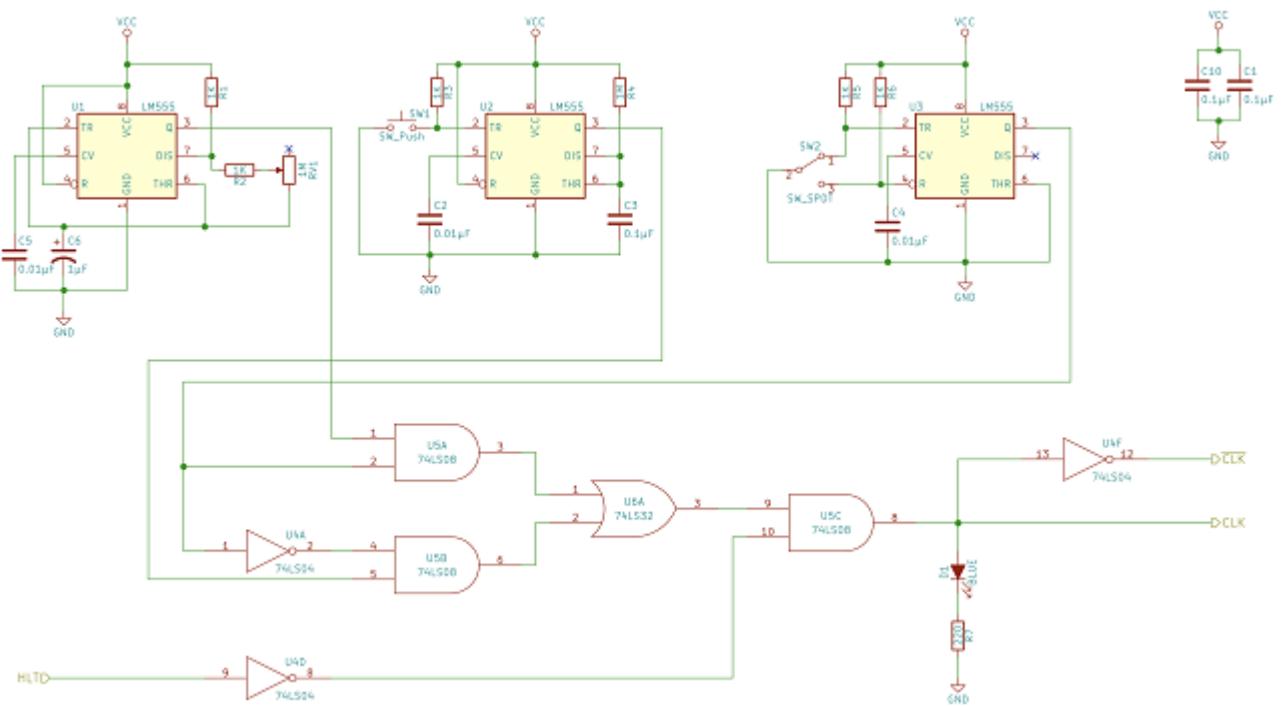


Figure 2.3: Schematic of the clock module in Bean Eater's 8-bit computer [4]

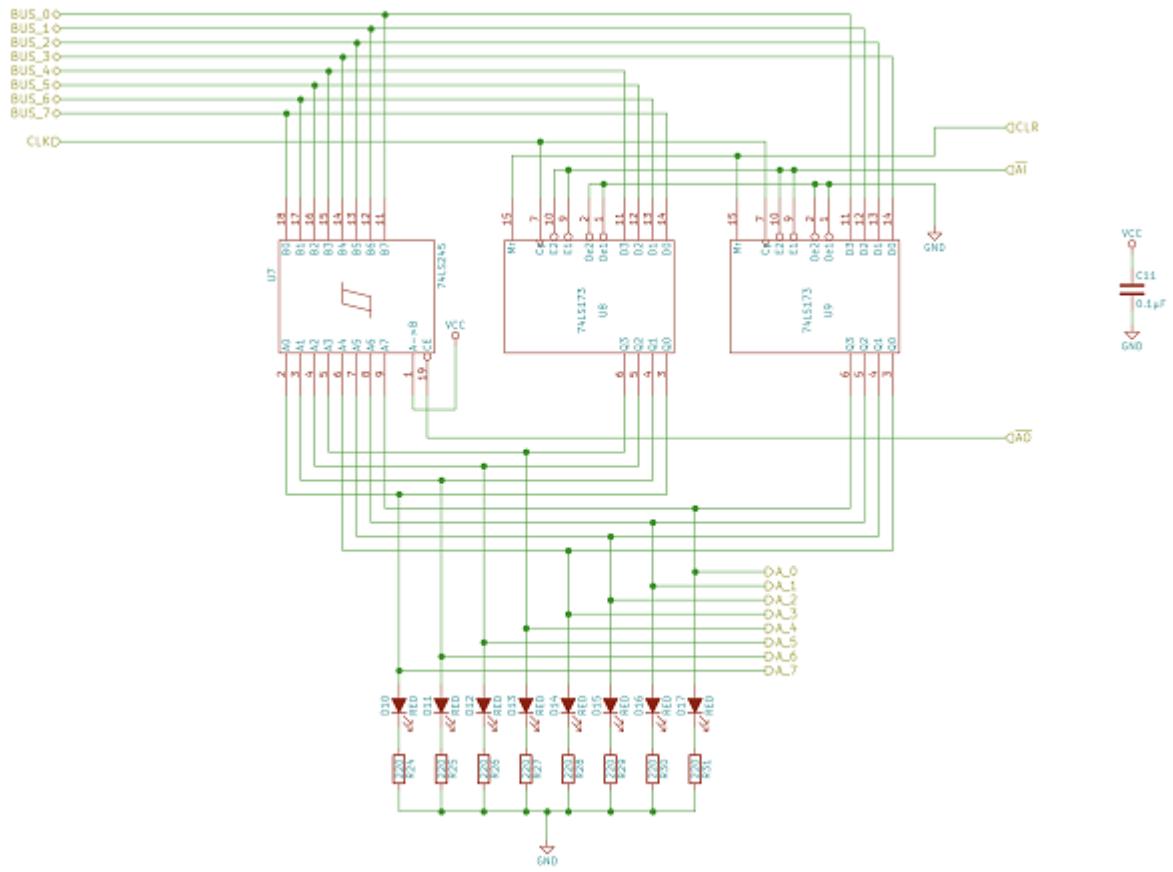


Figure 2.4: Schematic of the A register in Bean Eater's 8-bit computer [4]

# Chapter 3

# Hardware Specification & Design

This chapter of the report focuses on creating a comprehensive set of specifications for the computer to be built as a part of the project and then provides a detailed listing of the design choices made to satisfy the specifications provided. Since the design will be based on Bean Eater's 8-bit breadboard computer [5], but it will also include parts of SAP-2 and SAP-3 [31]. Most specification criterions will be phrased as additions and enhancements to the existing designs.

## 3.1 Specification Guidelines

The specifications which are about to be presented serve the purpose of adding functionality to the 8-bit breadboard computer such that its educational potential is harnessed more effectively, while at the same time avoiding over-complication and over-extensions of scope. As such, it makes sense to list some of the features which will *fall out of the scope* of this build for practical and time considerations.

- Interrupts and Interrupt handling
- Processes (The computer will only run one process, there will be no threading interface/no operating system)
- Floating-Point operations
- Support for any kind of advanced in-hardware operations (for example encryption)
- Native support for signed integers over 16 bits

- Graphical User Interfaces (GUIs)
- Input through traditional peripheral (mouse and keyboard)

## 3.2 Major Architecture Changes

The computer should broadly follow the architecture of the 8-bit computer designed by Malvino and Brown [31] and built by Bean Eater [5]. The major architectural difference should be *the extension to 16-bit words*. Since the word length of the computer should be 16 bits, its bus and most of its modules should be extended to accommodate this extra capacity.

### 3.2.1 Operational Enhancements

Besides Addition and Subtraction, the computer should also implement *bit-shifting* (both left and right). Bit-shifting is a crucial operation which is very often performed to increase the efficiency of certain operations (for example, multiplication and division by 2 can be expressed in binary as a left or a right shift of 1 bit)

### 3.2.2 I/O Enhancements

Currently, the only way to provide input to the 8-bit computer is by *manually* programming each memory address through dip-switches. This is slow, clunky and prone to errors. There should exist a mechanism to quickly program the computer, for example through an external *microcontroller* like an Arduino. Besides this, there should also exist a way for the computer to request input *while executing* from an external device like a microcontroller. Similarly, to provide persistence to the values from calculated by the computer, instead of being able to display only one value at a time, the computer should also have the ability to communicate with an existing external device like a separate microcontroller, providing it with the values it has calculated. In turn, the microcontroller should be connected to a regular personal computer and then programmed to display those values to the screen. Besides this, the computer should have a display capable of displaying more than 4 characters and more than just numbers.

### 3.2.3 Stack Operations

The addition of a stack pointer would make subroutines, calls to subroutines and callbacks significantly easier. An effective stack pointer just has to have the option to increment and

decrement, in contrast to a simple program counter which just increments. With this functionality, return addresses can be pushed on and popped off of the memory stack whenever they are required.

### 3.2.4 Expanded Random Access Memory

Eater's implementation has a very limited address space (4 bit address, which equates to 16 addresses). While from a theoretical point of view, this is as close to a Turing Machine as a supercomputer with terabytes of RAM (an ideal Turing Machine should have infinite memory), a more reasonable amount of memory (in the kilobytes range) would allow for far greater flexibility in software applications. For this computer, a 16K memory ( $2^{10} * 16$ , or 10 bit address space) should be sufficient.

### 3.2.5 Memory Layout

Due to the added features, the memory layout of the 16-bit breadboard computer needs to be re-worked. As such, the following layout is proposed:

- From 0x000 to 0x1FF: Program Text
- From 0x200 to 0x3EF: Variables and Data
- From 0x3F0 to 0x3FF: Stack

## 3.3 16-bit Breadboard Computer Layout

Based on the previous specification, the computer to be built in this report should contain the following modules and have the following physical layout:

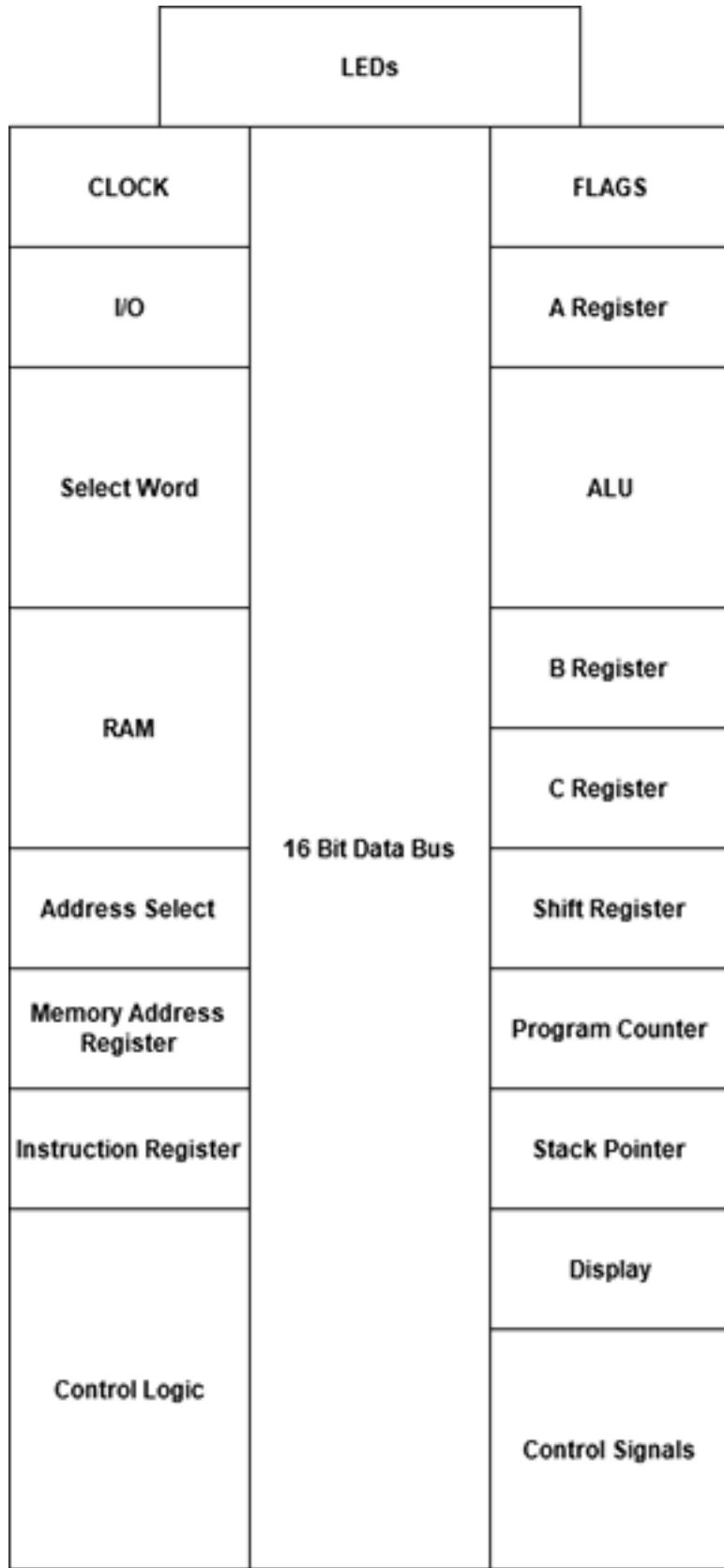


Figure 3.1: High Level Module Overview and Layout of the 16-bit Breadboard Computer

The updated computer specification contains the following modules, each of which will be  
followingly discussed in later sections:

1. Common Data Bus 3.3.1
2. Data Bus LEDs 3.3.2
3. Clock 3.3.3
4. A Register 3.3.4
5. B Register 3.3.5
6. Arithmetic-Logic Unit (ALU) 3.3.6
7. Flags Register 3.3.7
8. C Register 3.3.8
9. Shift Register 3.3.9
10. Random Access Memory (RAM) 3.3.10
11. Program Counter 3.3.11
12. Stack Pointer 3.3.12
13. Display 3.3.13
14. I/O 3.3.14
15. Memory Address Register 3.3.15
16. Instruction Register 3.3.16
17. Word Selector 3.3.17
18. Address Selector ??
19. Control Logic 3.3.19
20. Control Signals 3.3.20

### 3.3.1 Common Data Bus

The Common Data Bus acts as the communication medium of the computer. Drawing a parallel between *computer design* and *human anatomy*, the data bus acts like the circulatory systems. It ensures all other components are connected and can talk to each other. The Common Data Bus should be 16 bits wide, since the final system should have a word length of 16 bits. Since all other modules connect to the Data Bus, it makes sense to have it located centrally, between all other modules. This way, no module has to have particularly long wires to interface with the Bus.

### 3.3.2 Data Bus LEDs

This module is as simple as it gets. It should be composed of just 16 LEDs, or Light Emitting Diodes, one on each Data Bus line, so that whatever gets asserted at a certain point in time on the Bus can be visible. Besides this, it can also contain pull-down resistors to ensure that, if no module asserts anything on the bus, it should default to low, or a logic 0.

### 3.3.3 Clock

The clock acts as the heart of the system. It provides a pulse under the form of a square wave, based on which all other components do their job. The clock signal should be distributed to all other modules. Besides providing the square wave clock pulse an inverse, or counter clock pulse should be available, as well as the ability to change the frequency and to completely stop the square wave and replace it with a manual button press for demonstrational and debugging purposes. Finally, the clock should take in one signal as input, namely halt, or *HLT*, which should completely stop the clock regardless of operating mode. This will allow the computer to halt execution if, for example, the program is finished.

*InputControlSignals : HLT*

*OutputControlSignals : CLK,  $\overline{CLK}$*

### 3.3.4 A Register

The A register is a 16-bit memory storage module. It should implement three functions. First, when its *AI* (A Register In) signal goes high, it should latch in the contents of the data bus on the rising edge of the next clock pulse. The second function is to output its contents to the bus when its *AO* (A Register Out) signal goes low. Finally, if the *RST* (Reset) signal goes low, it

should clear out its contents and latch in a 0 on all bits. Additionally, the A register should have a direct 16-bit connection to the *Arithmetic Logic Unit*, or ALU 3.3.6.

*InputControlSignals : CLK, AI,  $\overline{AO}$ ,  $\overline{RST}$  DirectConnectionto : ALU*

### 3.3.5 B Register

Similarly to the A Register, the B Register should store 16 bits of data from the bus. It should have similar control signals, *BI*, *BO* and *RST*, which perform equivalent functions. It should also have a direct 16-bit connection to the *ALU* 3.3.6. *InputControlSignals : CLK, BI,  $\overline{BO}$ ,  $\overline{RST}$  DirectConnectionto : ALU*

### 3.3.6 Arithmetic Logic Unit

The Arithemtic Logic Unit, or ALU, is the module responsible with data procesing. It takes the contents from both *A* and *B* registers 3.3.4 3.3.5 directly and adds them up. If the *SU* (Subtract) signal is provided, the contents of the B Register 3.3.5 will be subtracted from the contents of the A register. If the  $\overline{ZO}$  (Sum Out) is taken low, the contents of the ALU will be asserted on the data bus. The ALU also has a direct connection to the Flags Register 3.3.7. Over this connection, the ALU should provide three flags:

- Parity Flag: whether the *Least Significant Bit* is 0 or 1
- Zero Flag: wheter the content of the ALU is 0
- Carry Flag: wheter the result of the operation of the ALU is cannot be expressed within 16 bits

*InputControlSignals :  $\overline{ZO}$ , SU DirectConnectionto : ARegister, Bregister, FlagsRegister*

### 3.3.7 Flags Register

The Flags Register is essential towards ensuring the Turing completeness of the computer being built. Based on the state of the flags, the computer can make branch decisions, which reflect the fact that Turing machines can make selective decisions based on the symbol it has just read. Essentially, the flags register serves the purpose to latch in the three flags provided by the ALU 3.3.6: the Parity Flag, the Zero Flag and the Carry Flag. When the *FI* (Flags In) signal is taken high, on the next clock pulse it should latch in the contents of those flags. Besides this, the Flags Register should clear its contetns when the  $\overline{RST}$  (Reset) signal is taken low. There

is a direct connection between the Flags Register and the Control Logic module, as the flags play a role in deciding what to do next.

*InputControlSignals : CLK, FI DirectConnection to : ALU*

### 3.3.8 C Register

The C Register serves as a general purpose 16-bit register. It has signals similar to the other two registers, A 3.3.4 and B 3.3.5. When *CI* (C Register In) goes high, on the next clock pulse the register should latch in the data word asserted on the bus in its storage. If  $\overline{CO}$  (C Register Out) goes low, the register should assert its contents on the data bus. If  $\overline{RST}$  (Reset) goes low, it should clear its contents and latch in only zeroes. There should be no direct connection between the C register and any other registers.

*InputControlSignals : CLK, CI, CO, RST*

### 3.3.9 Shift Register

The Shift Register is the other module of the 16-bit breadboard computer capable of conducting data processing tasks. First and foremost, it should act as a normal register, so it should latch in the bus contents on the next clock pulse if the *SI* (Shift Register In) signal goes high, asserts its contents to the bus if  $\overline{SO}$  goes low, and clears it contents if  $\overline{RST}$  goes low. Besides this, if *SFL* (Shift Left) goes high, on the next clock pulse it should shift its contents to the left by one bit and insert a 0 at the least significant bit of the data word. Similarly, if *SFR* (Shift Right) goes high, on the next clock pulse it should shift its contents one bit to the right and insert a 0 at the most significant bit of the data word.

*InputControlSignals : CLK, SI, SO, SFL, SFR, RST*

### 3.3.10 Random Access Memory (RAM)

Random Access Memory, or RAM, is the equivalent of the tape on a Turing machine. It can be read from and written to, and it should be large enough to accommodate algorithms, data and variables; all at the same time. Memory is organised in addresses. Each address should store one 16-bit word of memory. A 10-bit address is deemed to be sufficient, so the computer should have a  $2^{10} * 16 = 16K$  memory space. The RAM module should also have a direct connection to the *Address Selector ??* and to the *Word Selector 3.3.17*. The Address Selector serves a 10-bit address to the memory, while the word selector serves a 16-bit data word to the RAM. If the *RI* (RAM In) signal goes high, on the next clock pulse the RAM Module should latch

in the data word served by the word selector at the address provided by the address selector. If the *RO* signal goes low, the RAM module should assert the data word stored at the address provided by the address selector on the data bus. Additionally, based on two control signals originating from toggle switches, *PROG* and *ARDUINO*, the signal which governs the RAM writes can be changed. If *PROG* is low, that means the computer is in run mode, and the *RI* signal controls writes. If *PROG* is high, then the computer is in programming mode, and the write signal is chosen based on the *ARDUINO* signal. If *ARDUINO* is low, then the writes are manually controlled using a simple push button. If it is high, then an external *Arduino Mega* [13] controls the writes to memory using a signal called *ARDUINOWRITE*.

*InputControlSignals : CLK, RI, RO, PROG, ARDUINO, ARDUINOWRITE*

*DirectConnectionto : WordSelector, AddressSelector, ArduinoMega*

### 3.3.11 Program Counter

The Program Counter serves the purpose of keeping track of the current address which should be executed. As such, it should be a 10-bit register, to ensure coverage of the entire address space of the computer. If the *CE* (Counter Enable) signal goes high, on the next clock cycle the program counter should count up one in binary from the value it has currently latched in its storage and then latch this new value in. If the *JMP* (Jump) signal goes low, on the next clock pulse the program counter should latch in whatever value is asserted on the 10 lowest bits of the bus in its register. If *CNT<sub>O</sub>* (Counter Out) goes low, the value latched in the program counter should be asserted on the data bus. If *RST* (Reset) goes low, the program counter should clear out its contents and latch in zeroes on all bits.

*InputControlSignals : CLK, CE, JMP, CNT<sub>O</sub>, RST*

### 3.3.12 Stack Pointer

The stack pointer should essentially be a register holding a 10-bit address, but accepting only a small subsection of the address space (from 0x3F0 to 0x3F). This means that the stack should be 16 addresses tall. If the *ST<sub>I</sub>* (Stack Increment) signal goes low, on the next clock pulse, the stack pointer should increment by one. If *ST<sub>D</sub>* (Stack Decrement) goes low, the stack pointer should decrement by one on the next clock pulse. On *ST<sub>J</sub>* (Stack Jump) going low, on the next clock pulse the stack pointer should latch in the address asserted on the bus in its register, assuming it is a valid stack address. If *ST<sub>O</sub>* goes low, the stack pointer should assert the address it has stored out on the bus. Finally, if *RST* (Reset) goes low, the stack pointer should reset to

zero.

*InputControlSignals* : CLK,  $\overline{ST_I}$ ,  $\overline{ST_D}$ ,  $\overline{ST_J}$ ,  $\overline{ST_O}$ ,  $\overline{RST}$

### 3.3.13 Display

The Display module is the main way through which the computer can interface with the user. It should have the ability to display both alphanumeric characters and digits and it should feature at least 2 lines of 16 characters each. When the *OUT* (Output) signal goes high, the display should take a word of data from the bus and interpret it as the next character to be written to the screen.

*InputControlSignals* : OUT

### 3.3.14 I/O

Besides a display, the computer should also feature a bidirectional interface to another microcontroller. In this case, the interface should be to an *Arduino Mega* [13]. If the  $\overline{E}$  (Enable) signal goes low, based on the  $R/\overline{W}$  (Read/Write) signal, the computer should interact with the Arduino. If the  $R/\overline{W}$  signal is high the computer should read a word of data from the arduino, so that word of data should be asserted on the bus. If the  $R/\overline{W}$  signal is low, the Arduino should read a word of data from the bus (and consequently displayed to the user).

*InputControlSignals* :  $\overline{E}$ ,  $R/\overline{W}$

*DirectConnectionto* : ArduinoMega

### 3.3.15 Memory Address Register

The memory address register, or MAR, is a 10 bit register. It connects directly to the address selector 3.3.18 and there is no other way to get the information latched into it. If the *MI* signal goes high, on the next clock pulse the MAR will latch into its storage the 10 least significant bits asserted on the bus. if  $\overline{RST}$  goes low, the MAR will clear its contents and write zeros to all 10 bits.

*InputControlSignals* : CLK, MI,  $\overline{RST}$

*DirectConnectionto* : AddressSelector

### 3.3.16 Instruction Register

The Instruction Register, or IR, is a 16-bit register which holds the next instruction to be processed. It is special in that its most significant 6 bits have a different meaning. They

represent the opcode for the current instruction and are directly connected to the Control Logic module 3.3.19. When the  $II$  (Instruction Register In) signal goes high, on the next clock pulse the instruction register should latch in the data word asserted on the bus in its storage. If the  $\overline{IO}$  (Instruction Register Out) signal goes low, the register should assert its least significant 10 bits to the bus. If  $\overline{RST}$  (Reset) goes low, the instruction register should reset and latch in zeroes on all 16 bits.

*InputControlSignals : CLK, II,  $\overline{IO}$*

*DirectConnectionto : ControlLogic*

### 3.3.17 Word Selector

The Word Selector is a special module, in that it serves the purpose of selecting between different sources of data and feeding them into the RAM module 3.3.10. There are three possible sources of data

1. The Data Bus
2. Dip Switches
3. An Arduino Mega

The Data Bus is the first and most straight forward data source. A 16-bit data word can be taken from the bus and then passed on to memory. The second source are Dip Switches. Dip Switches are rows of small binary switches, which can be used to manually feed binary data into a digital system. The last possible source of data is an arduino mega. The choice of data to be fed forward is governed by two control signals,  $PROG$  and  $ARDUINO$ . If  $PROG$  is low, data from the data bus will be selected, regardless of the state of  $ARDUINO$ . If  $PROG$  is high, that means that the computer is in programming mode. In this mode, the data source depends on the  $ARDUINO$  control signal. If this signal is high, then data will be fed forward from an external Arduino Mega [13]. If it is low, then a series of 16 dip switches will be used to manually program the computer.

*InputControlSignals : PROG, ARDUINO*

*DirectConnectionto : RAM, ArduinoMega*

### 3.3.18 Address Selector

Similar to the Word Selector 3.3.17, the Address Selector selects between different address sources to provide a 10-bit address to the RAM module 3.3.10. There are three possible data

sources:

1. The Memory Address Register 3.3.15
2. Dip Switches
3. An Arduino Mega

The choice of data source is defined by two control signals, *PROG* and *ARDUINO*. If *PROG* is low, then the computer is in run mode and the address latched in the *MAR* 3.3.15 is fed forward to RAM. If it is high, then that means the computer is in programming mode and the address choice is governed by the *ARDUINO* control signal. If it is low, then the memory address will be manually chosen using a series of 10 Dip Switches. If it is high, then an external Arduino Mega ?? will be the address source.

*InputControlSignals : PROG, ARDUINO DirectConnectionto : RAM, ArduinoMega*

### 3.3.19 Control Logic

To draw another parallel to human anatomy, the control logic module can be thought of as the “brain” of the computer. It takes in the 6-bit opcode from the Instruction Register 3.3.16, the 3 flags from the Flags Register 3.3.7, as well as a 3 bit number representing the “step” of the current instruction which is to be executed and decides based on these pieces of information which control signals to keep active on the next clock cycle. It also maintains an internal 3 bit counter which counts on the inverted clock or counter clock signal to provide the 3-bit step.

*InputControlSignals : CLK OutputControlSignals : HLT, RST, AI, AO, BI, BO, EO, SU, FI, CI, CO, SI, SO, SFL Directconnectionto : InstructionRegister, FlagsRegister*

### 3.3.20 Control Signals

The Control Signals Module is used to visualise which control signals are active at any given time. This module should essentially consist of a labeled LED on each control signal.

## 3.4 Specification Conclusion

This concludes the specification phase of the project. The next step is to design each module to this specification.

## 3.5 Design

This section of the report focuses on the design process for the individual modules of the 16-bit breadboard computer. The goal is to satisfy all specification criterions designated in the last section, while also adhering to the general goal and philosophy of the project as close as project. First of all, the design process will be documented and analysed. After that, the tools used to facilitate the design will be presented. Finally, each module design will be presented and scrutinized.

### 3.5.1 How to design a 16-bit computer module

In order to successfully come up with a design for a computer module while also meeting the specification outline and keeping the schematics as simple as possible, a simple yet effective design process has been implemented. It consists broadly of 4 distinct steps:

- Chip Discovery
- Chip Analysis
- Chip Selection
- Schematic Creation

### 3.5.2 Chip Discovery and Analysis

The first step towards the design of a 16-bit computer module is the *integrated circuit/IC/chip* discovery and analysis phase.

**Why use Integrated Circuits/Chips?** Since the general goal of the project is to produce a Turing complete computer which is as simple as possible to understand and also relies as little as possible on any other form of abstraction, one might argue that using integrated circuits, or chips, would be against that goal. While this argument is theoretically correct, it doesn't take into account any practical considerations. The lowest level of the technology stack from which one could go ahead and physically construct a computer would probably be the transistor. That being said, trying to implement any computer, let alone a 16-bit computer with many different modules, would be next to impossible to successfully do within the time frame of this project and also without a team of people. The physical scale would be many, many times what the scale of the computer built in this project is and the amount of errors which would arise from

connecting individual transistors together by hand would probably be so large, that one would quickly lose interest in finishing the build. As such, simple integrated circuits pose themselves as a great compromise. These circuits, which usually implement simple logic functions, like *AND*, *OR*, *Inverter*, etc., or even a little bit more complex functions, like *registers or binary adders*, can each contain tens to hundreds of individual transistors. That being said, they should all be simple enough so that the functionality provided by each chip should be *understandable down to the transistor level*.

**Understanding Integrated Circuits** While this may sound daunting at first, it can actually be relatively straight forward. Individual logic gates are each made up of a few transistors. For example, Ben Eater has created an excellent YouTube tutorial on how to create logic gates out of transistors [2]. Armed with this knowledge, we can now approach the datasheet of a particular circuit we intend to use. For example, on page 2 of the datasheet of the *74LS157* [24] multiplexer chip, we can find the logic diagram. By analysing the logic diagram and calculating boolean outputs based on arbitrary inputs and then comparing the results to the truth table of the chip provided on the first page of the datasheet, one can verify that the chip actually implements its specified interface in a logical manner. This can be applied to all chips which are considered to be potential building blocks for a module, as long as the individual chip complexity is relatively limited.

### 3.5.3 Where to look for Integrated Circuits

There are three main sources of chips which were consulted when conducting chip discovery. The first one was the Wikipedia list of chips from *7400* family [39]. This particular logic family was chosen because it is the most popular and widely spread and adopted logic family in the world [38]. The second source of chips, which served as a quick reference, was Eater's part listing for his 8-bit breadboard computer build [6]. Since the 16-bit computer which is to be built is largely based around the 8-bit computer built by Eater, many of the chips used in the 8-bit version will also work in modules of the 16-bit version. Finally, for the few chips which were needed but weren't part of the *7400* family, the websites of the retailers from which the chips were to be bought were searched. Two retailers were used, *Mouser UK* [11] and *Farnell UK* [12].

### 3.5.4 Chip Selection

Usually, the particular functionality of the module which is to be designed drastically boils down the list of potential chips. For example, when designing a simple 16-bit register, like the *A register* 3.3.4, the *74LS273* 8-bit flip-flop [20] poses a great option. By just putting two *74ls273* chips next to each other, most of the functionality of the register has been designed. Whenever there is a need for extra functionality, for example in the case of the *74ls273* where there is no enable line, additional logic can be implemented using chips containing simple logic gates, like *AND*, *OR*, *NOT*. In this case, the clock signal can be AND'ed together with the *AI* line to ensure that the register only reads from the data bus when the control signal is set high.

### 3.5.5 Schematic Creation

With the right chips chosen for a module, the next step is to create a module schematic, which serves as a blueprint or design document. The open-source computer-aided design software chosen to facilitate the creation of module schematics is *KiCad* [29]. An overview of the application, as well as of the process of designing 16-bit computer modules with it will be presented in detail in the next section.

### 3.5.6 Electronic Design Tools with KiCad/Eeschema

The main tool used to to design schematics for the 16-bit breadboard computer is *KiCad* [29]. KiCad is a broad and mature electronics design software widley used in industry. It contains many tools which together from a tightly integrated toolchain for designing complex electronics from the concept phase all the way to the printed circuit board. Since the goal of the project is to build a computer on breadboards by hand and not create printed circuit boards, only the first step of the KiCad pipeline has been used, namley *Eeschema* [28].

**Eeschema** *Eeschema* is a electronic schematic computer design software. It is fully featured, easily accessible and has a relatively shallow learning curve. By using *Eeschema*, the entire module design process has been streamlined significantly.

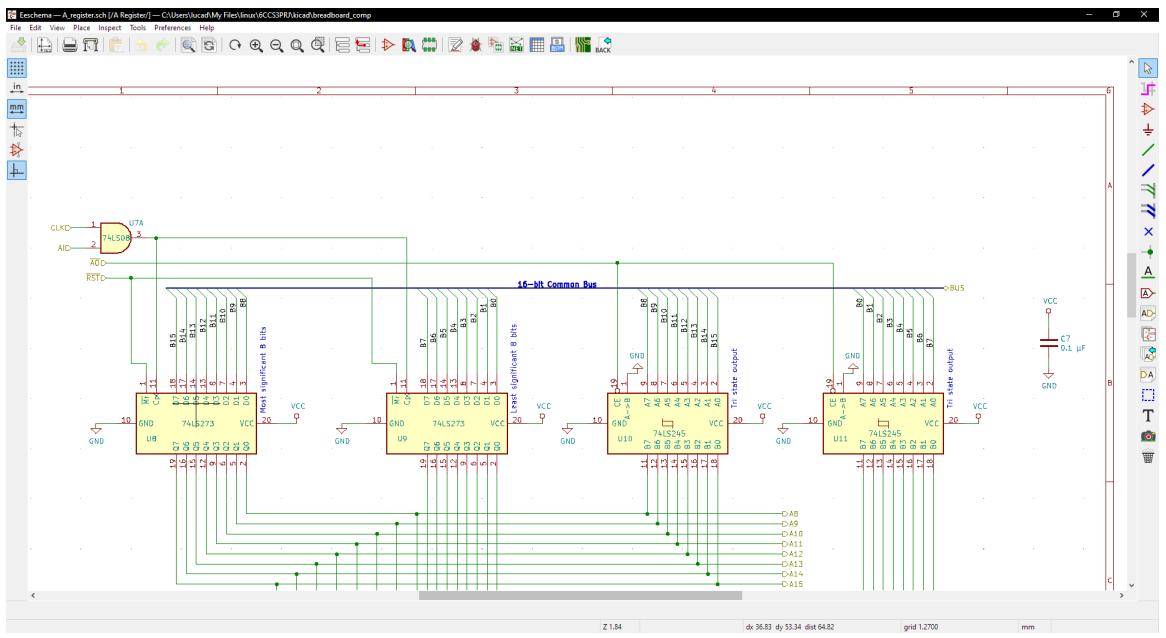


Figure 3.2: Eeschema Schematic Design software - part of the KiCad suite

In the following paragraphs the most important features of Eeschema will be presented.

**Intuitive Interface** The graphical user interface provided by Eeschema is similar to many other widely used photo or video editing software packages. As such, navigation is easy and intuitive. All tools and commands can be accessed both by pointer and keyboard, so one can become proficient in whatever interface method is preferred. Drag and drop functionality allows the user to easily reposition misplaced or misaligned circuits and components.

**Hierarchical Sheets** Hierarchical sheets is an Eeschema feature which allows one to embed entire schematics inside other schematics and seamlessly transition between child and parent schematics. This is a great way to organise the modular design of the 16-bit breadboard computer. Besides this, Eeschema offers the option to import input and output pins from the child schematic into the parent, so that they can be connected to the wider circuit. This makes designing a high-level overview diagram significantly easier.

**Bus connections** Wiring up 16 separate wires which are connected to most modules as both input and output can be extremely tedious. Fortunately, *Eeschema* offers the option to “bundle up” multiple wires as a single Bus and then have connections going in and out of that single wire. Besides this, *Eeschema* can resolve which pins are connected to which over the bus by use of labels on the inputs and outputs 3.3.

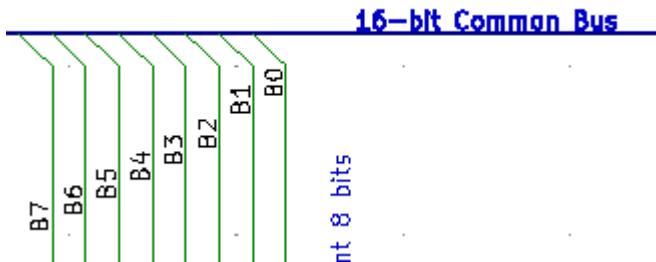


Figure 3.3: Labeled Bus Connections in Eeschema

**Integrated Circuit Database** *Eeschema* ships with a pre-loaded database of commonly used chips and circuits, called the *Symbol Library*. This makes rapid schematic prototyping possible by just looking up potential circuits for the module and then dragging and dropping them into the worksheet and then seeing if the connections would match up.

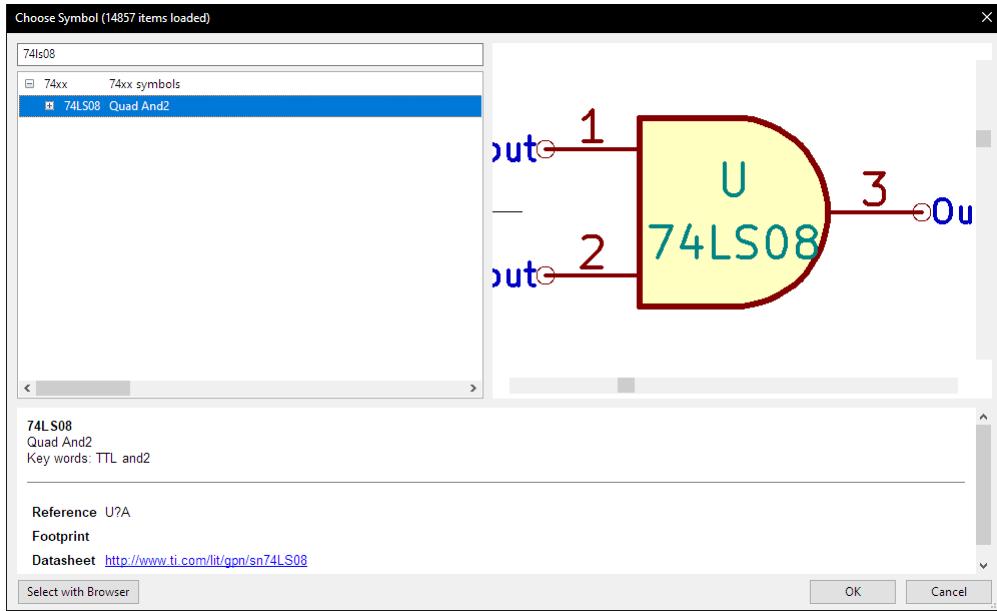


Figure 3.4: Component Database in Eeschema

**Symbol Editor** In the rare case where the *Symbol Library* didn't contain a circuit needed for a module, *Eeschema* provides a simple circuit symbol editor. This ensures that the final schematics produced were accurate and reliable, regardless of whether the chip symbols were originally available in *Eeschema* or not.

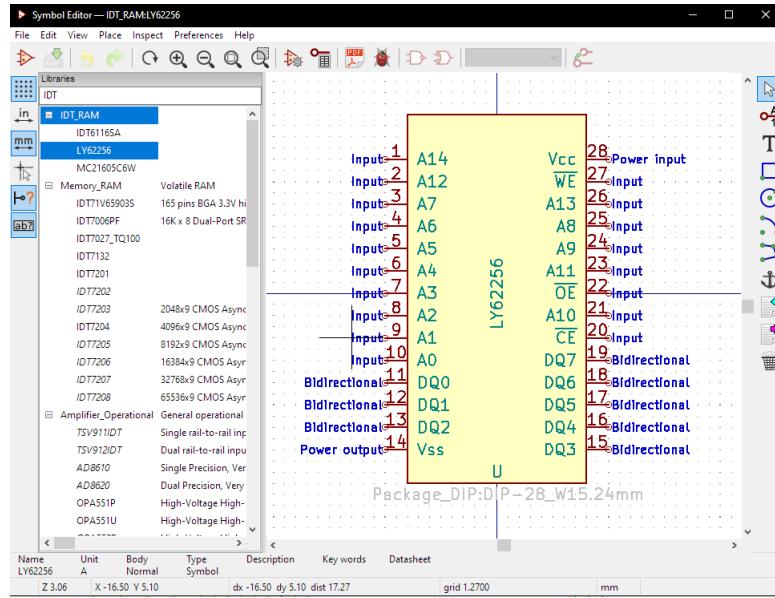


Figure 3.5: Symbol editor in Eeschema

**Electrical Rules Check** Besides providing an easy to use interface for designing accurate schematics, *Eeschema* also offers active help in the design process. By using the electrical

rules checker, *Eeschema* can check all connections against a user-defined set of rules and report errors. This can be used to detect potential human errors or even chip incompatibilities and resolve them early on.



Figure 3.6: The Eeschema Electrical Rules Checker

**Automatic Annotation** When designing electrical circuits, it is common to use many identical or similar circuits next to one another. As such, when actually building the circuit, one can be confused about which chip correlates to which symbol in the schematics. To solve this, *Eeschema* assigns a unique identifier, or annotation, to each symbol. This annotation process can be done automatically.

**Bill of Materials** *Eeschema* can also generate a bill of materials, or *BOM*, based on all the symbols present in the schematic and hierarchical schematics. The BOM is essential towards ensuring that all needed components are purchased.

**PDF export** Finally, *Eeschema* has been outfitted with an “Export to PDF” option. This makes printing and compiling of the schematics into other documents, like this report, significantly easier.

Symbol Fields

Group symbols			Reference	Value	Qty
Field	Show	Group By	C1	1 $\mu\text{F}$	1
Reference	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	> C2, C3, C5, C22	0.01 $\mu\text{F}$	4
Value	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	> C4, C6-C21, C23	0.1 $\mu\text{F}$	18
Footprint	<input type="checkbox"/>	<input checked="" type="checkbox"/>	> D1-D170	LED	170
Datasheet	<input type="checkbox"/>	<input checked="" type="checkbox"/>	> R2, R5	1M	2
			> R1, R3, R4, R7, R8, R99-R102, R156	1k	10
			R103	20k	1
			> R6, R9-R99, R104-R123, R125-R155, R157-R172	220	158
			> R124, R173-R188	10K	17
			> SW1, SW8, SW9	SW_Push	3
			> SW2, SW4, SW5	SW_SPDT	3
			SW3	SW_DIP_x10	1
			> SW6, SW7	SW_DIP_x08	2
			> U1, U5, U6	LM555	3
			> U2, U57, U66, U86, U92, U95, U96, U98	74L504	8
			> U3, U7, U12, U22, U28, U38, U43, U56, U58, U64, U74, U85, U99, U <sub>1</sub> 74L508		16
			> U4, U37, U97	74L532	3
			> U8, U9, U13, U14, U39, U40, U44, U45, U54, U55, U65, U7, U3, U7, U <sub>1</sub> 74L5273		15
			> U10, U11, U15, U16, U19, U25, U33, U35, U41, U42, U46, U47, U60, U60, U <sub>1</sub> 74L5245		28
			> U17, U20, U24, U29	74L586	4
			> U18, U23, U27, U30	74L5283	4
			> U21, U26	74L502	2
			> U31, U32, U34, U36	74L5194	4
			> U48-U53, U76-U84	74L5157	15
			> U59, U61, U63, U88	74L5161	4
			U69	MC21605C6W	1
			U73	74L5169	1
			U89	74L5138	1
			> U90, U91, U93, U94	28C256	4
			> U103, U104	LY62256	2

Add Field...      Apply, Save Schematic & Continue      OK      Cancel

Figure 3.7: Simple Bill of Materials generated by Eeschema

### 3.5.7 Eeschema Design Process

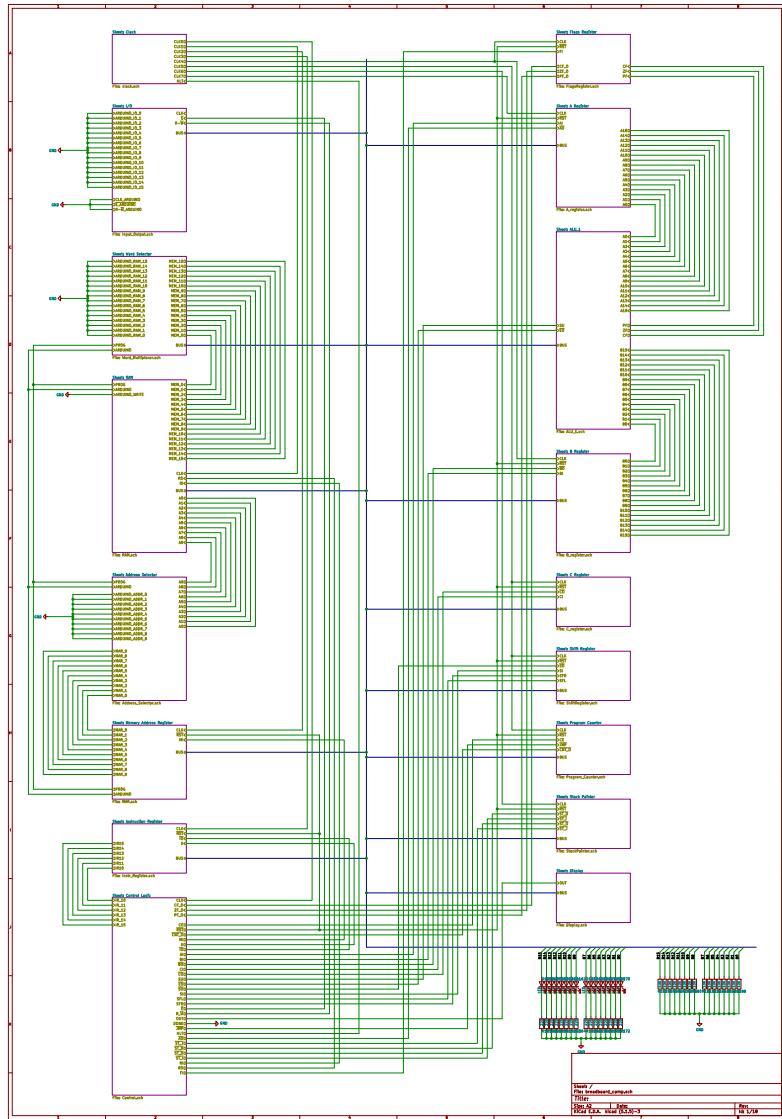
The following design process has been followed when creating schematics for a module as a part of the 16-bit breadboard computer:

1. Make an adequate chip selection
2. Create a new hierachial sheet and enter it
3. Use the Symbol Editor to create chip symbols (in case the chips don't exist in the Symbol Library)
4. Place all needed chips in the schematic
5. Place all external control and I/O pins
6. Connect all the pins apropiateley
7. Leave the hierarchical sheet and import all I/O and control pins
8. Run the automated annotation tool
9. Run the electrical rules checker
10. Correct any errors

### 3.5.8 Finalised 16-bit breadboard computer design and schematics

The tools and processes discussed in the previous sections were extensively used to produce the final schematics for the 16-bit breadboard computer, which were used as templates for the physical implementation of the computer. This section presents and discusses the schematics and the design decisions which were made during their creation.

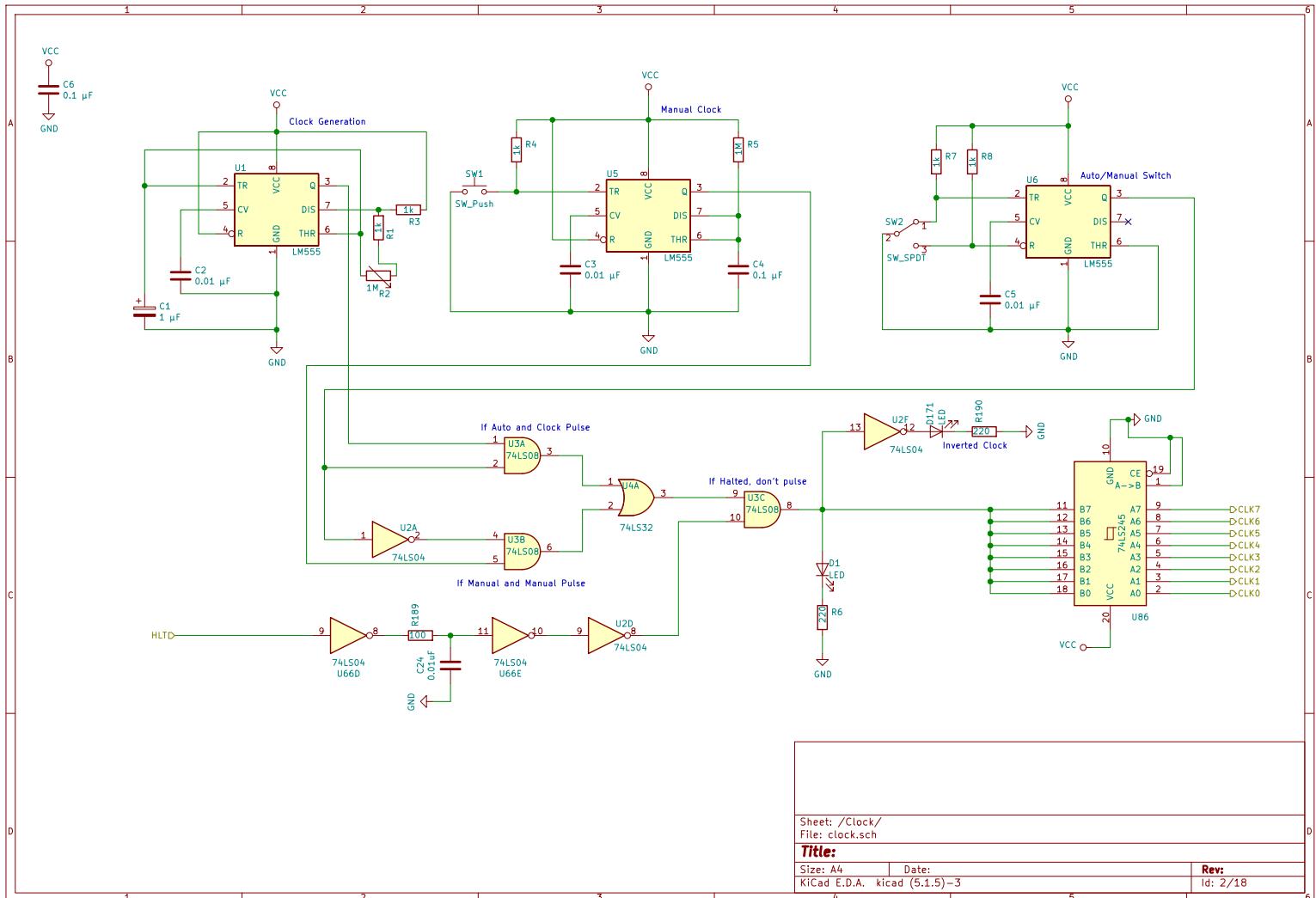
**High-Level Schematic** The high-level schematic provides a layout and scale overview for the finished computer. It also contains the *Data Bus LEDs* module 3.3.2, as well as the actual *Common Data Bus* 3.3.1, to which all components connect. Towards the bottom of the schematic the *LEDs* module 3.3.20 can also be found.



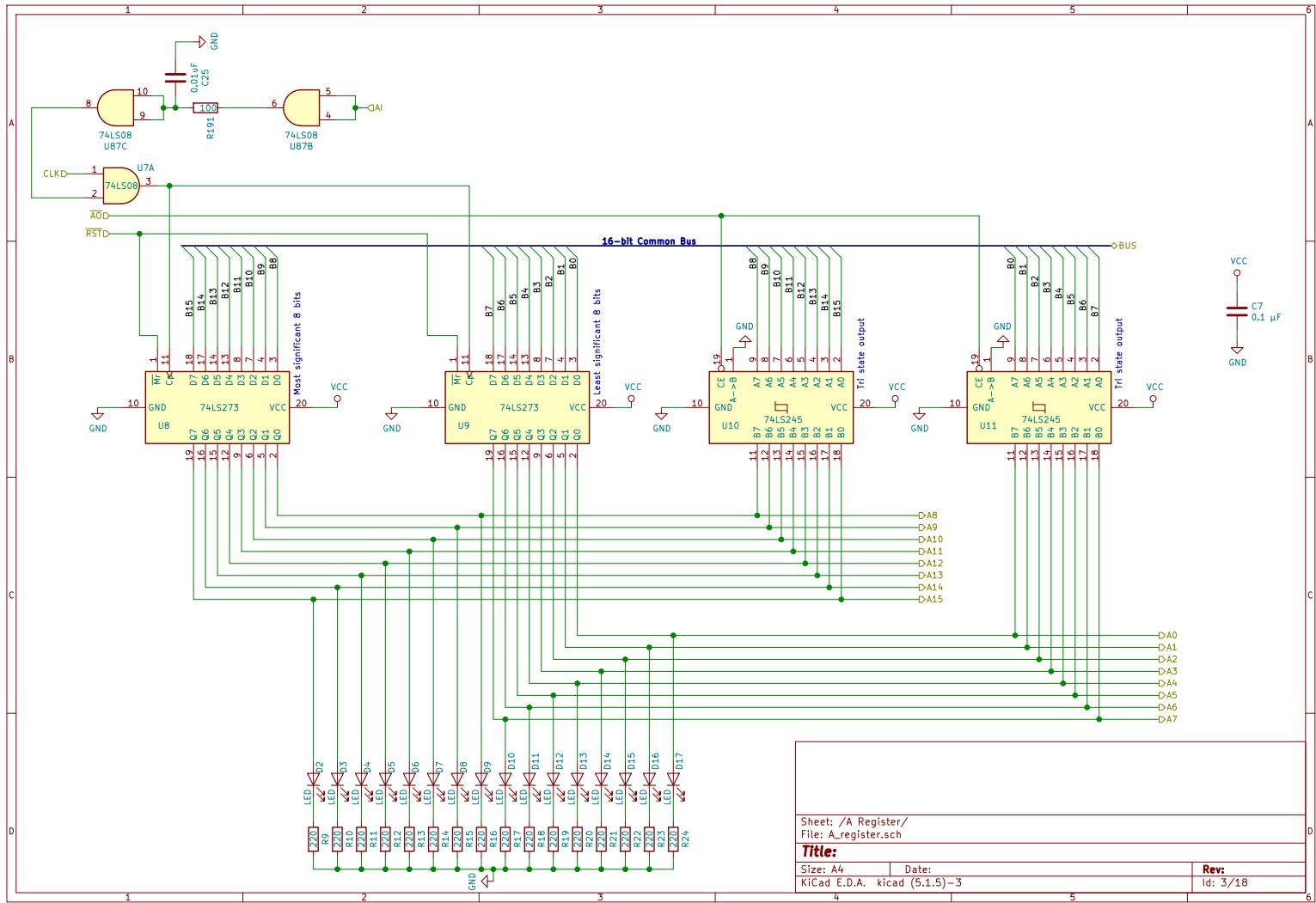
**Clock** 3.3.3 The clock module is very similar to the clock designed and built by Ben Eater [10]. It uses *555 timers* [18] to generate a square wave which acts as the clock for the system. The *555* is presented in all three most commonly used configurations:

- *Astable*: it oscillates between two states (This *555* generates the main clock)
- *Monostable*: it always “settles down” to one state after a short period of time (used for the manual push-button clock mode)
- *Bistable*: it has two states between which it can toggle (used for the toggle switch which goes from automatic to manual mode)

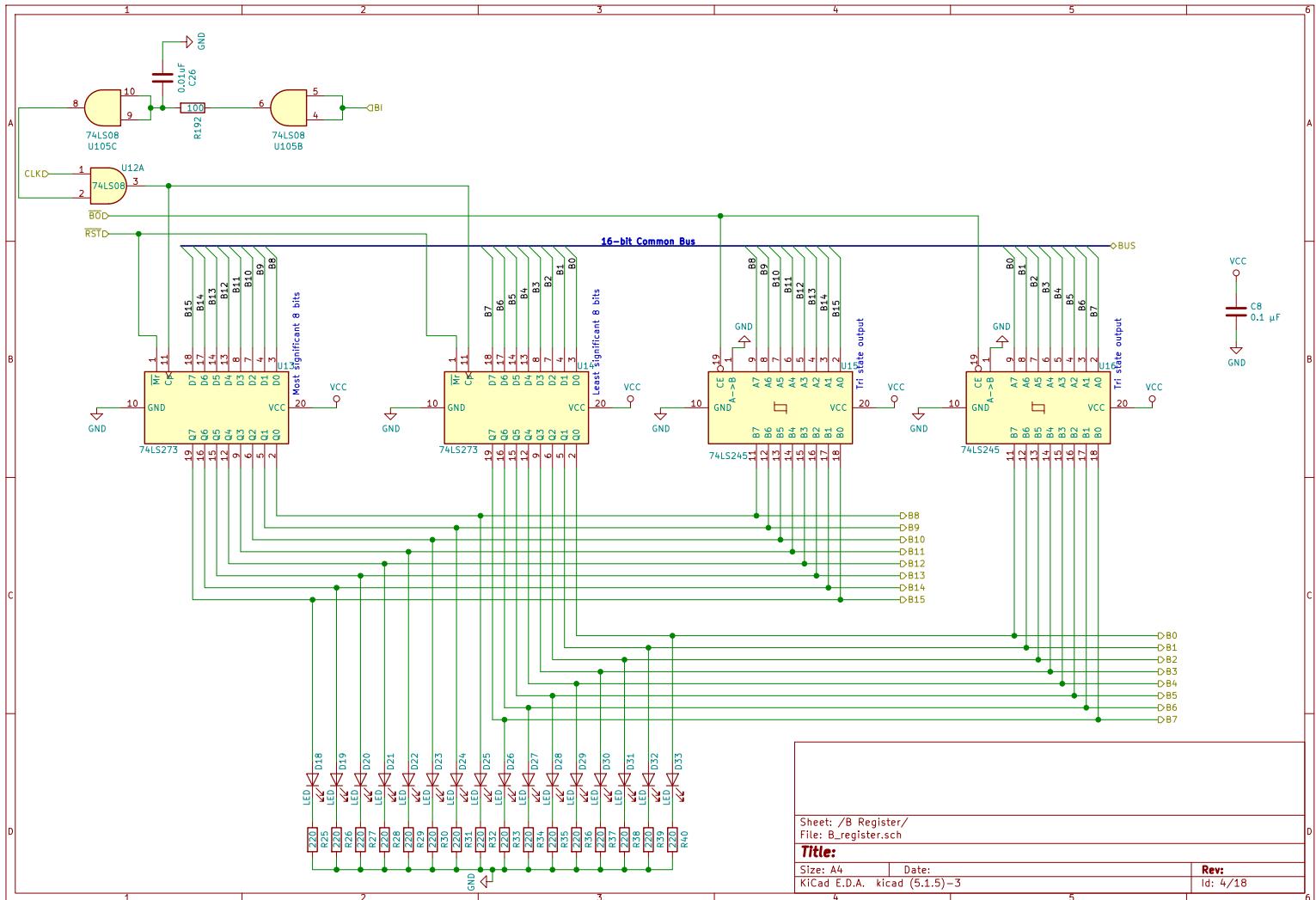
The clock-pulse generating *555* is connected to a variable resistor which can be adjusted to increase or decrease the frequency accordingly. A simple combinatorial circuit is used to select the appropriate clock signal and inhibit it if the *HLT* (Halt) signal is active. The main addition to the Eater design is a *74ls245 buffer* [19] used to amplify and isolate clock signals going to each module.



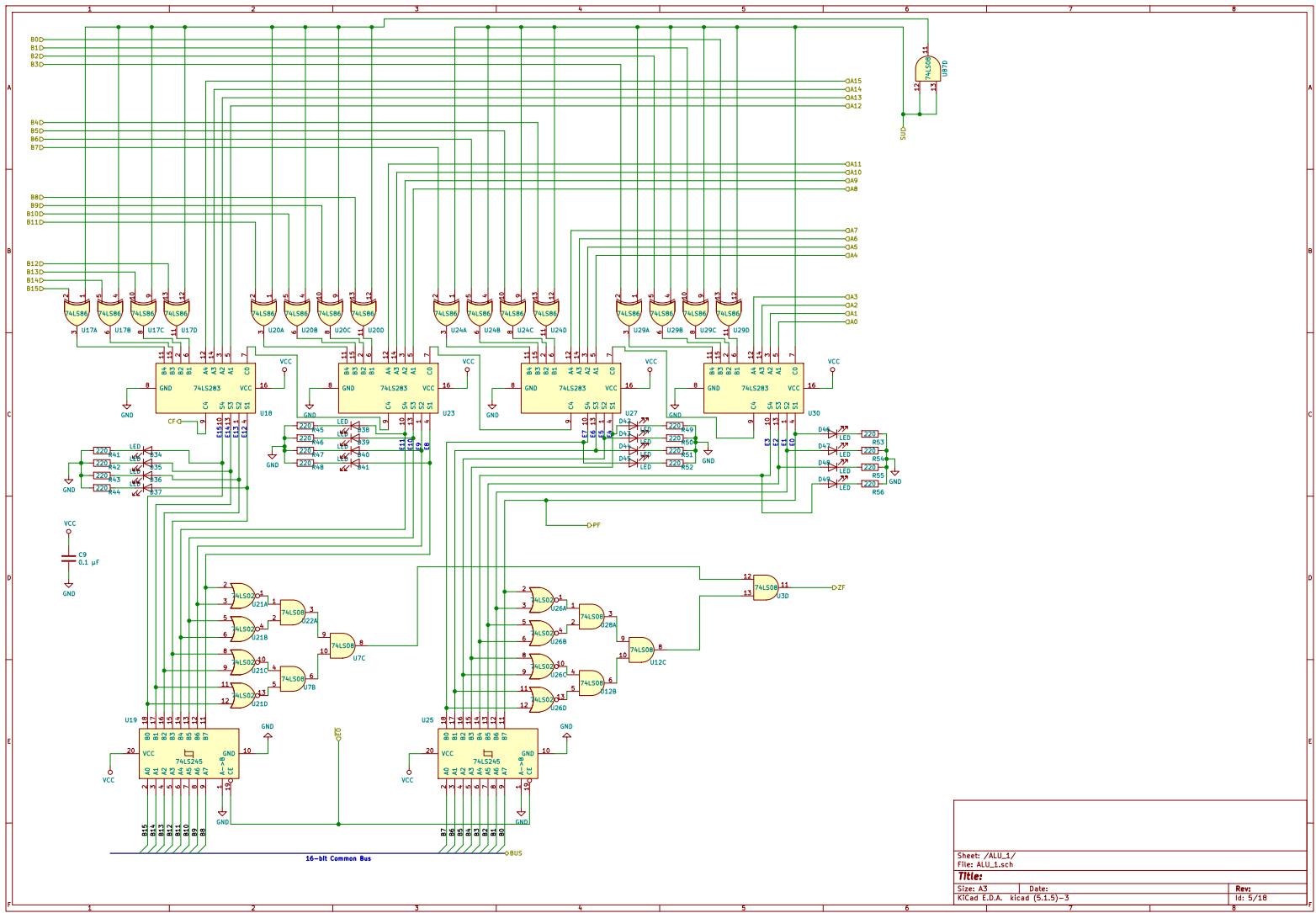
**A Register** 3.3.4 The A register consists of two *74ls273* [20] 8-bit flip-flop chips and two *74ls245* [19] buffer interfaces to the bus. The buffers are *tri-state* buffers, which means that they can pass through their input, either high or low, or they can disconnect their input from their output by putting themselves in a high-impedence state. This functionality, used across most modules which interface with the bus, is used to allow the register to assert its contents onto the bus when reading from it (this happens when the  $\overline{AO}$  signal is taken low). Writing to the register is handled by ANDing together the *AI* signal with the clock pulse. The contents of the A, which can be found on the *Q* pins, are connected directly to the *ALU* 3.3.6.



**B Register** 3.3.5 The B register is built essentially the same as the A register.



**Arithmetic-Logic Unit** 3.3.6 The *ALU* has been designed around the *74LS283* [17] chip. It contains a 4-bit binary full adder. They can be chained together by connecting the Carry-Out of one chip to the Carry-In of the next chip. This way, by using 4 chips, a full 16-bit adder can be constructed. The A inputs are connected to the A register 3.3.4 and the B inputs are connected to the B register 3.3.5. The sum output is connected to two *74LS245* [19] buffers which make the connection to the data bus. To achieve subtraction functionality, the inputs from the B register are converted to two's complement binary notation, since subtracting a value equates to adding up the same negative value. To convert a positive binary value to a two's complement negative value of the same magnitude, all 16 bits have to be flipped and then 1 has to be added to the number. Flipping the bits is accomplished using the *74LS86* [21], which provides four independent XOR (exclusive or) gates. By XORing each bit of the bit register with the value of the *SU* control signal, each bit will just pass through the gate if *SU* is low and it will be flipped if *SU* is high. Besides this, *SU* is also connected directly to the Carry-In Input of the first *74LS283* full adder chip, to artificially add one to the final sum, representing the one which needs to be added in for the two's complement form of the B register contents. The *ALU* also has three *flag signals* which go out to the *Flags Register* 3.3.7. These are the *Parity Flag (PF)*, which represents the state of the lowest-significant bit of the sum, the *Zero Flag (ZF)*, which is high if the sum is 0 and low otherwise, and the *Carry Flag (CF)*, which is set if the sum inside the *ALU* cannot be expressed within 16 bits. These flags can be used to make branching decisions based on the result of a calculation. The *Carry Flag* and *Parity Flag* are straight-forward to obtain. The *Carry Flag* is the Carry-Out pin of the most-significant adder circuit. The *Parity Flag* is the least significant sum pin of the least significant adder circuit. To calculate the *Zero Flag*, *NOR* (inverted or) gates are employed on each pair of two sum bits. These gates can be found on the *74LS02* [23] chips. If any of the sum bits goes high, then the output of at least one *NOR* gate will go low. Subsequently, all *NOR* outputs are ANDed together using successive *AND* gates found on *74LS08* [22] chips. By using the and operator, if any one of the *NOR* gates goes low, then the final output, which is the *Zero Flag*, will go low. The only case where the *Zero Flag* will go high is if all sum bits are 0.



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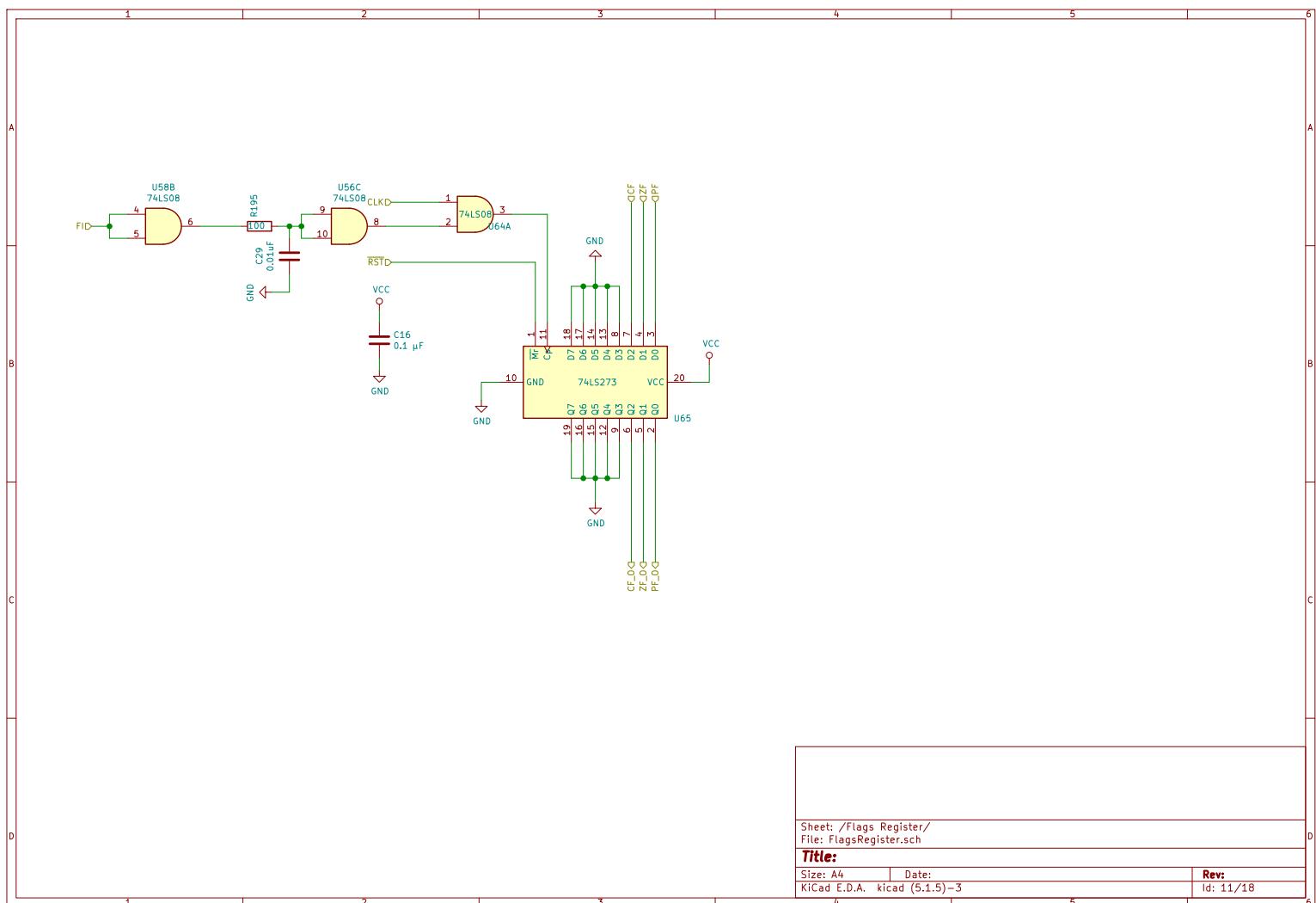
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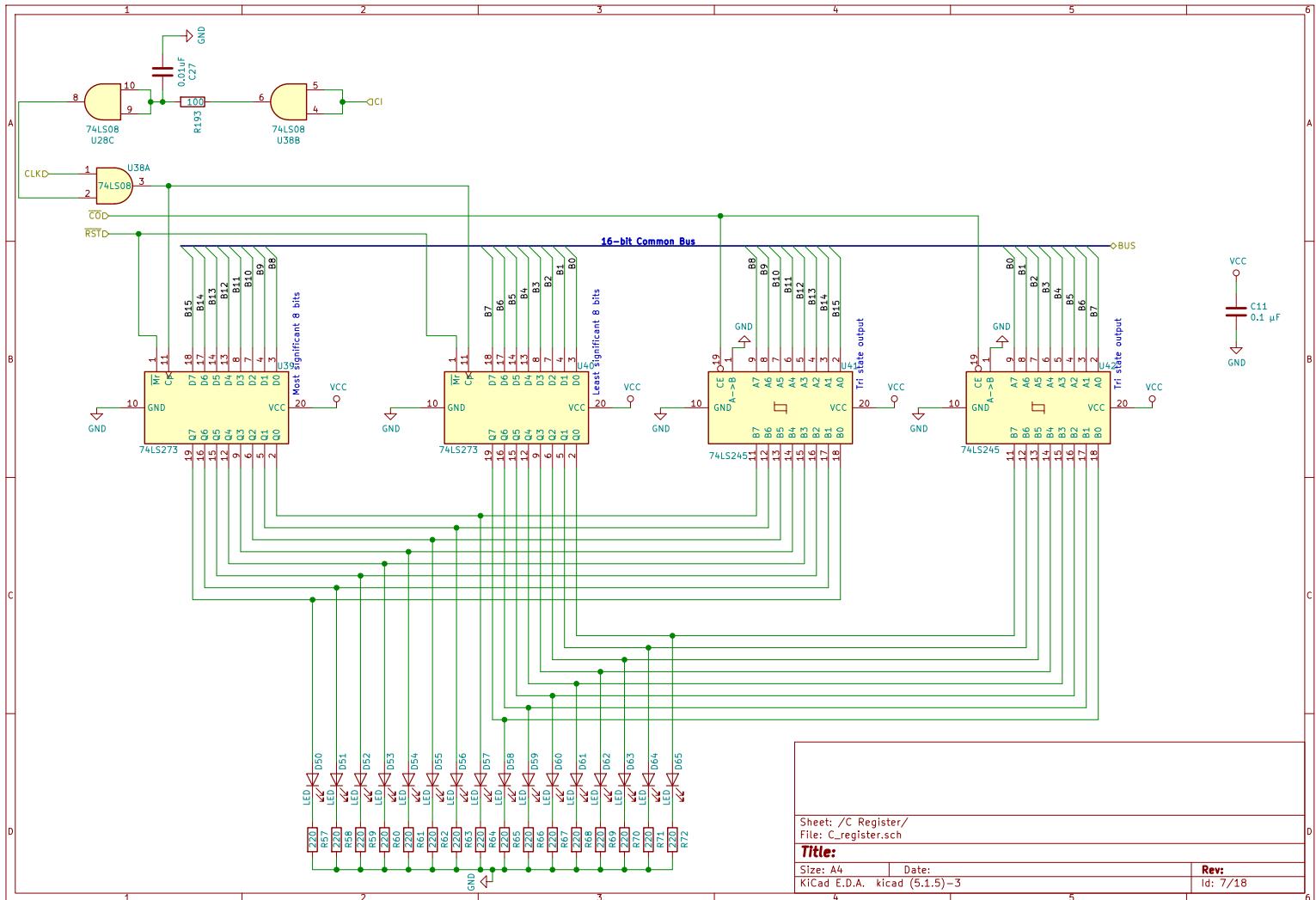
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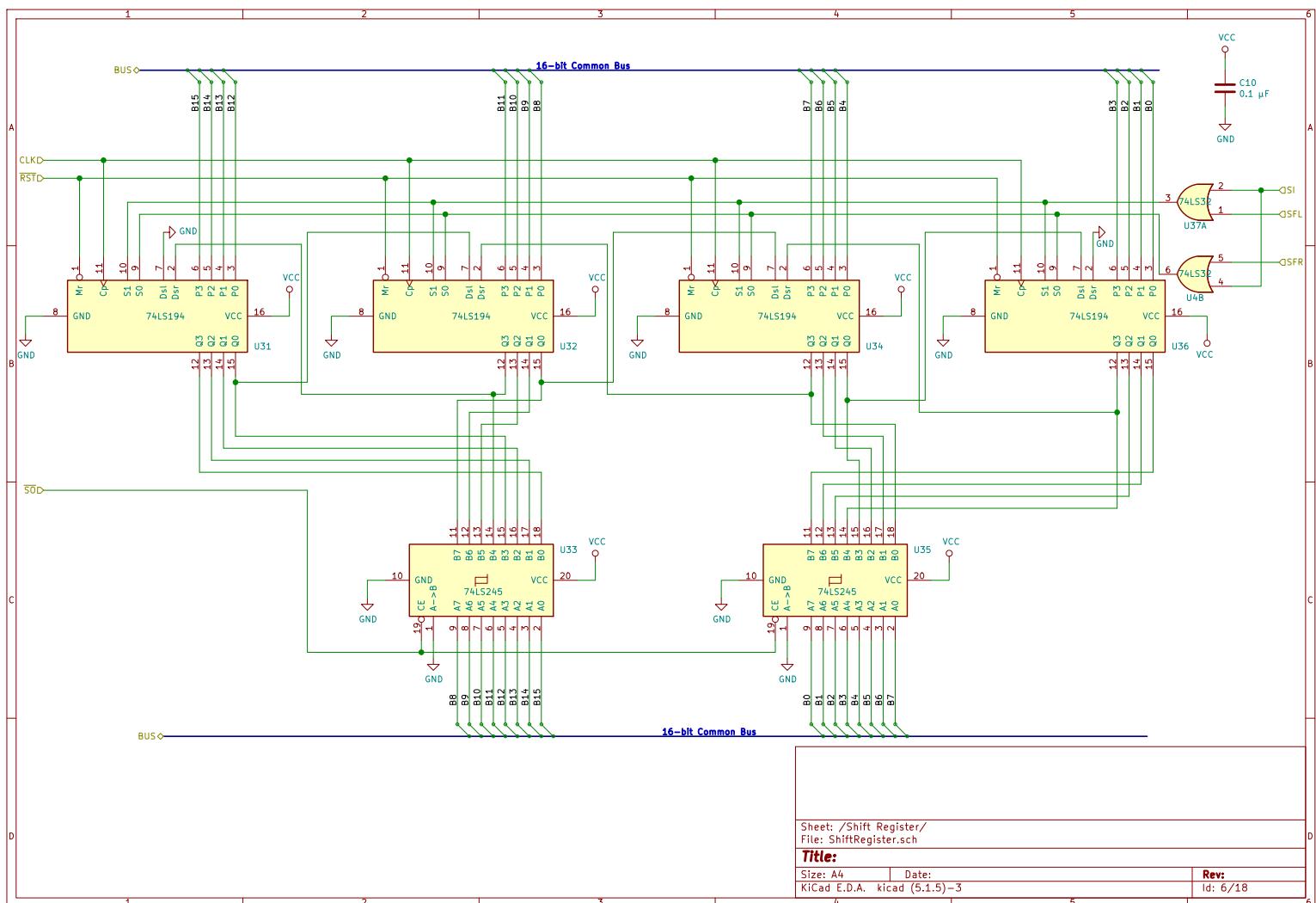
**Flags Register** 3.3.7 The Flags register consists of just one *74LS273* [20] and some simple logic to handle the selective reads. Allthough it is inneficient to use an 8-bit register to store only three bits, this design decision has been made because the *74ls273* is used in many other modeuls of the system and to avoid having to understand how another chip works and how to use it.



**C Register** 3.3.8 The C register is a general purpose 16-bit register built just like the A register 3.3.4 or the B register 3.3.5.

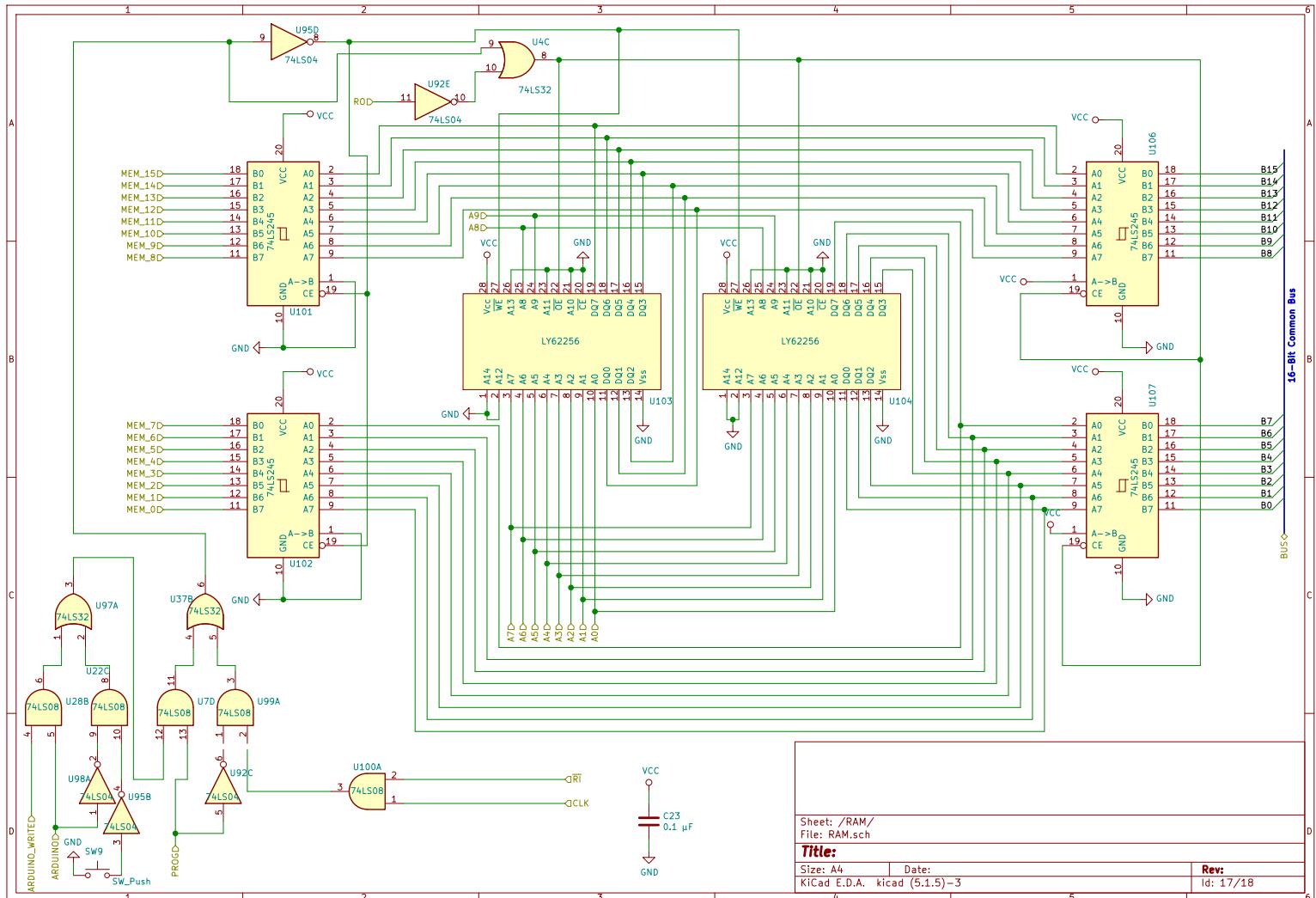


**Shift Register** 3.3.9 For the design of the shift register, the *74LS194* [16] was chosen. It is a 4-bit register which implements bit shifting in both directions. Multiple *74LS194* chips can be chained together to create a larger shift register by connecting the Serial-Left and Serial-Right inputs of one chip to the data outputs of the chips to its left and right. The chips have two control inputs, *S0* and *S1*. If both inputs are low, the register will do nothing on the next clock pulse. If *S0* or *S1* is high, but not both, then a shift-right or a shift-left will occur, depending on which input is high. If both are high, then a parallel load will occur. The data outputs of each chip are connected to two *74LS245* [19] chips to provide the interface to the data bus. The two control inputs are fed in from a simple combinatorial circuit which converts the three control signals, *SI*, or shift register in, *SFL*, or shift left and *SFR*, or shift right, into the two lines which connect directly to the register chips.

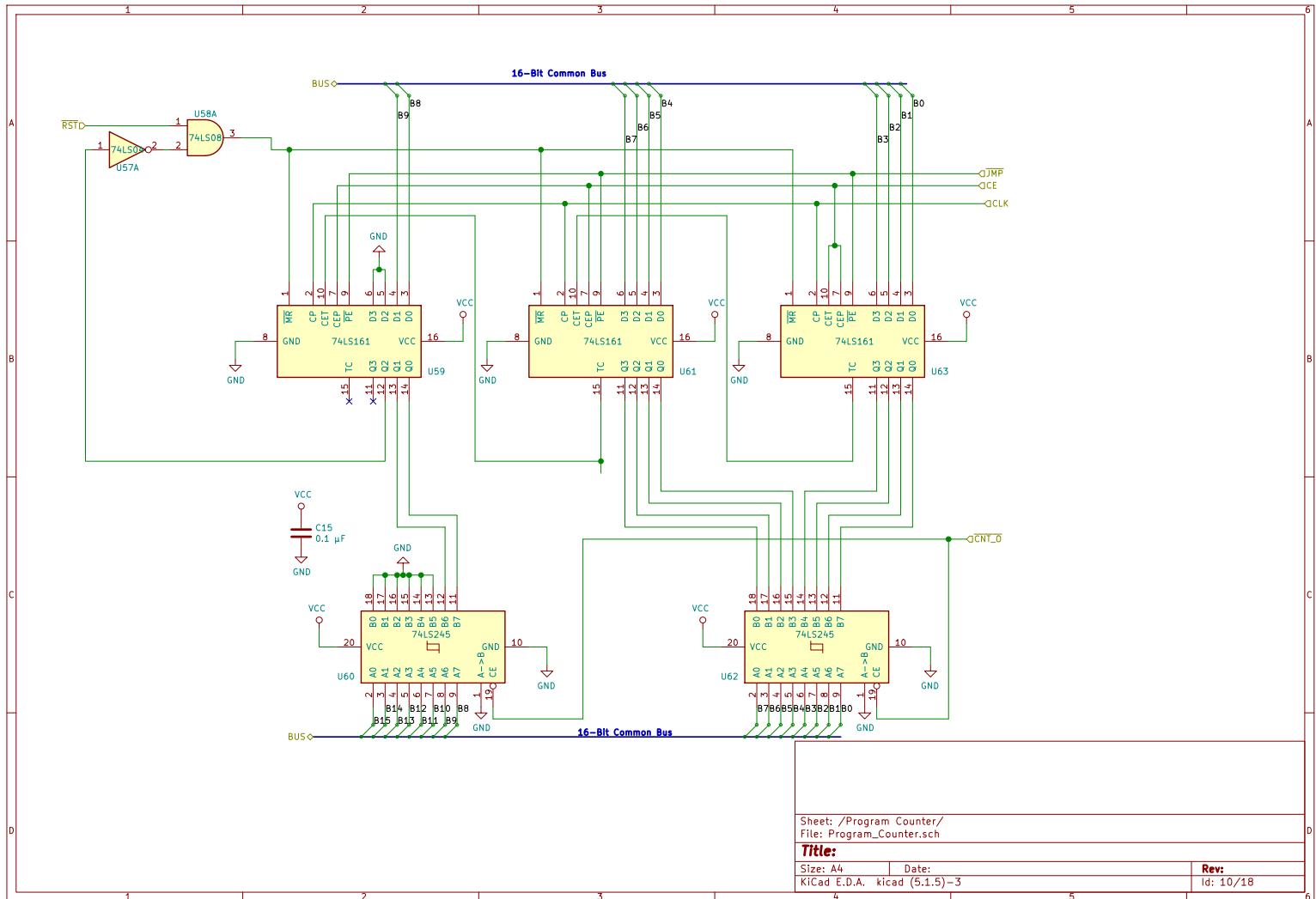


**Random Access Memory (RAM)** 3.3.10 The *Random Acces Memory* module, or RAM module, poses an interesting design challenge. Thee *7400* family of integrated circuits does not include any circuits which would fulfil the 16K memory space specification previously chosen in a simple and intuitive manner. As such, different chips had to be chosen. In the end the *LY62256* 32K x 8-bit static RAM chip [14] from *Lynotek Inc.* and stocked by [12] was selected. This chip was chosen because it provides a sufficiently large address space as well as simple control inputs. Since the chips are not part of the standard symbol library, a symbol had to be created for the *LY62256* chips in the Symbol Editor. The chips have 15 address lines, too many for the 16-bit breadboard computer. This is not an issue though, as the extra lines, *A10* through *A14*, can be tied to logic 0 and ignored.

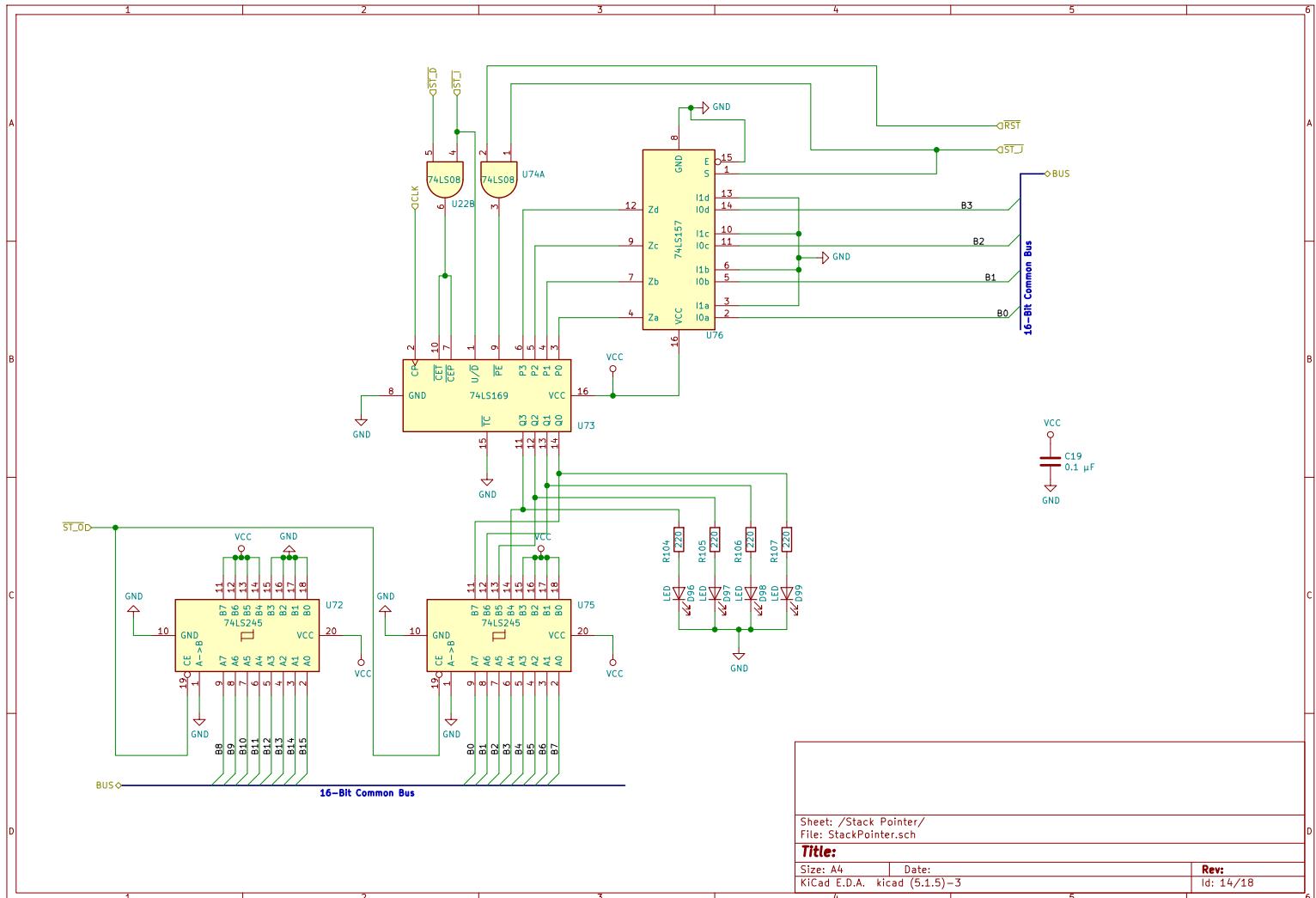
One chip stores one byte of data at any given address, so two chips were needed to adequately cover the entire 16K memory array. Since the chips use the same pins for both data reads and writes, two sets of two *74LS245* buffers [19]. In this configuration, the data pins of each RAM chip are locked between two buffer chips and is, as such, effectivley isolated from the rest of the computer. If reads a read operation is requested, the data bus facing buffers will activate and allow the data pins of the RAM chips to drive the bus. If a write operation is requested, the word selector facing buffers will activate and allow data to flow from the word selector to the RAM chip data pins. Besides this, some simple combinatorial logic is used to implement a selector for the write *RI* signal based on the *ARDUINO* and *PROG* signals.



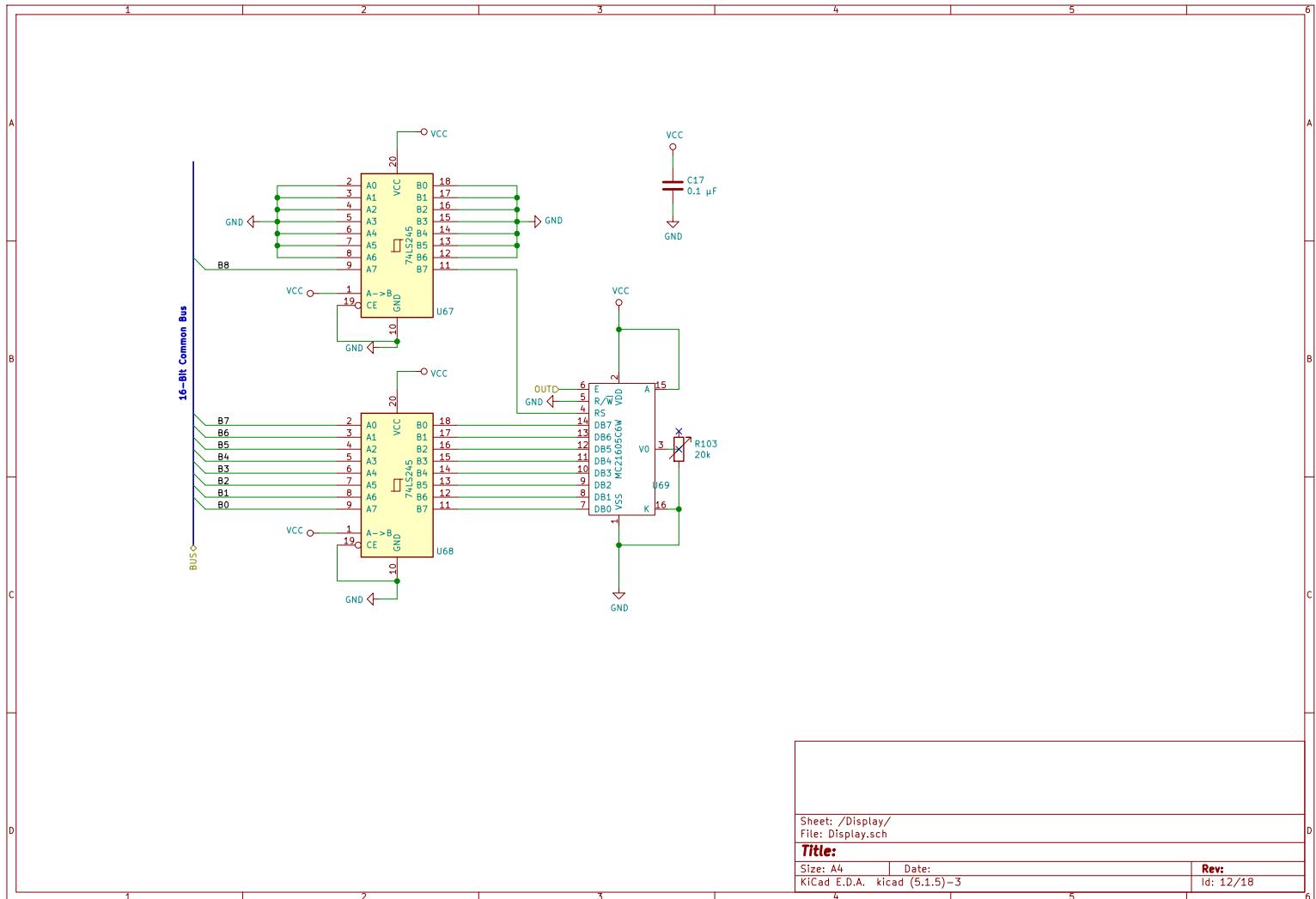
**Program Counter** 3.3.11 The centerpiece of the program counter module design is the  $74LS161$  4-bit binary counter [26]. This chip implements most of the functionality needed for the program counter. If the two enable signals are high, the chip will count up in binary on the next clock pulse. If the *Ripple Carry Output* pin is fed forward to the *Enable T* signal of the next counter, multiple counters can be used to create a binary counter of arbitrary length. In the case of the 16-bit breadboard computer, to cover a 1K address space 10 bits are needed. This translates to three counters. Since the most significant two bits of the most significant counter are not needed, the Q2 pin can be integrated into the reset circuit, so that the counter loops back to 0 after reaching  $0x3FF$ . Besides this, by having a parallel load pin, the  $74LS161$  facilitates jump functionality, used for programming branch and loop instructions. As usual, the bus interface is handled by two  $74LS245$  [19] chips. Since only 10 bits are connected from the counter chips to the buffers, the remaining six bits are tied low. The control signals are decoded using simple combinatorial logic.



**Stack Pointer** 3.3.12 The stack is designed using a *74LS169* 4-bit binary up-down counter chip [25]. Although limited, the chip fits the specification because only a small fraction of the address space is allotted to the stack. The stack is formed of the last 16 addresses, so only 4 bits are needed to specify them, since the remaining 6 bits are identical for all stack addresses. The *74LS169* differs from the *74LS161* [26] used in the Program Counter 3.3.11 in the fact that it trades in the master reset pin with the up-down pin, which controls which way the counter counts. As such, to preserve reset functionality, a *74LS157* [24] multiplexer chip is used. This chip selects between two sets of 4 bits based on the state of a single control bit. This is used in the stack pointer for loading in either the lowest significant four data bus bits, in case a stack jump is to be executed, and 4 low values, in case a reset is to be executed. This restores the missing reset functionality. Besides this, two *74LS245* [19] chips are used to interface to the bus. Besides the four bits provided by the stack pointer, the next six bits are tied to logic 1, to reflect the position of the stack address range in the memory space. The rest are tied to logic 0. Finally, some simple gate logic manages the control signals.



**Display** 3.3.13 To fit the specification of a 16 characters by two line display, while maintaining relative simplicity, the *c1602a v1.2* [30] was chosen. This simple and widely popular LCD modules are easy enough to use and abstract a sizable amount of the issues with character generation and display, so that a single person can master them in a relatively short span of time. They have an internal character set and also allow the user to specify a small set of custom characters. To interact with the *c1602a v1.2*, a word of 9 bits is sent to the display on the rising edge of the *Out* signal. The first bit specifies whether a command or a character is sent to the display, and the remaining byte represents the command or the character. The display also implements functionality which allows the main processor to read data from it, but this will be abstracted away, as it is not part of the specification. Besides the data and *Out* signal, the *c1602a* requires just power connection for the processor and backlight, as well as a variable resistor for the adjustable contrast. Besides the display, two *74LS245* buffer chips [19] are used to interface the display to the data bus. That being said, only the least significant 9 data bits pass through the buffer to the display, as that's all that is required.



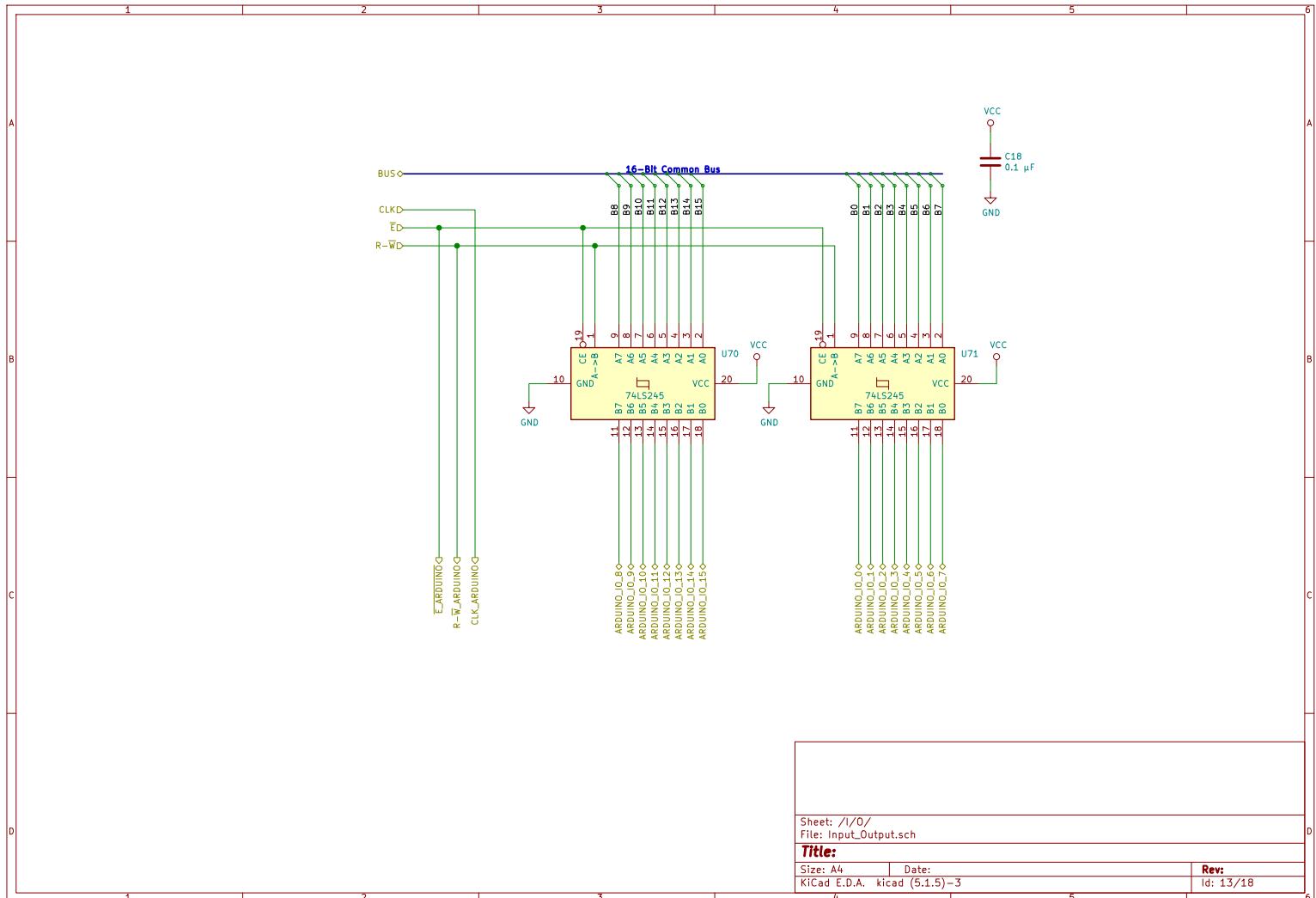
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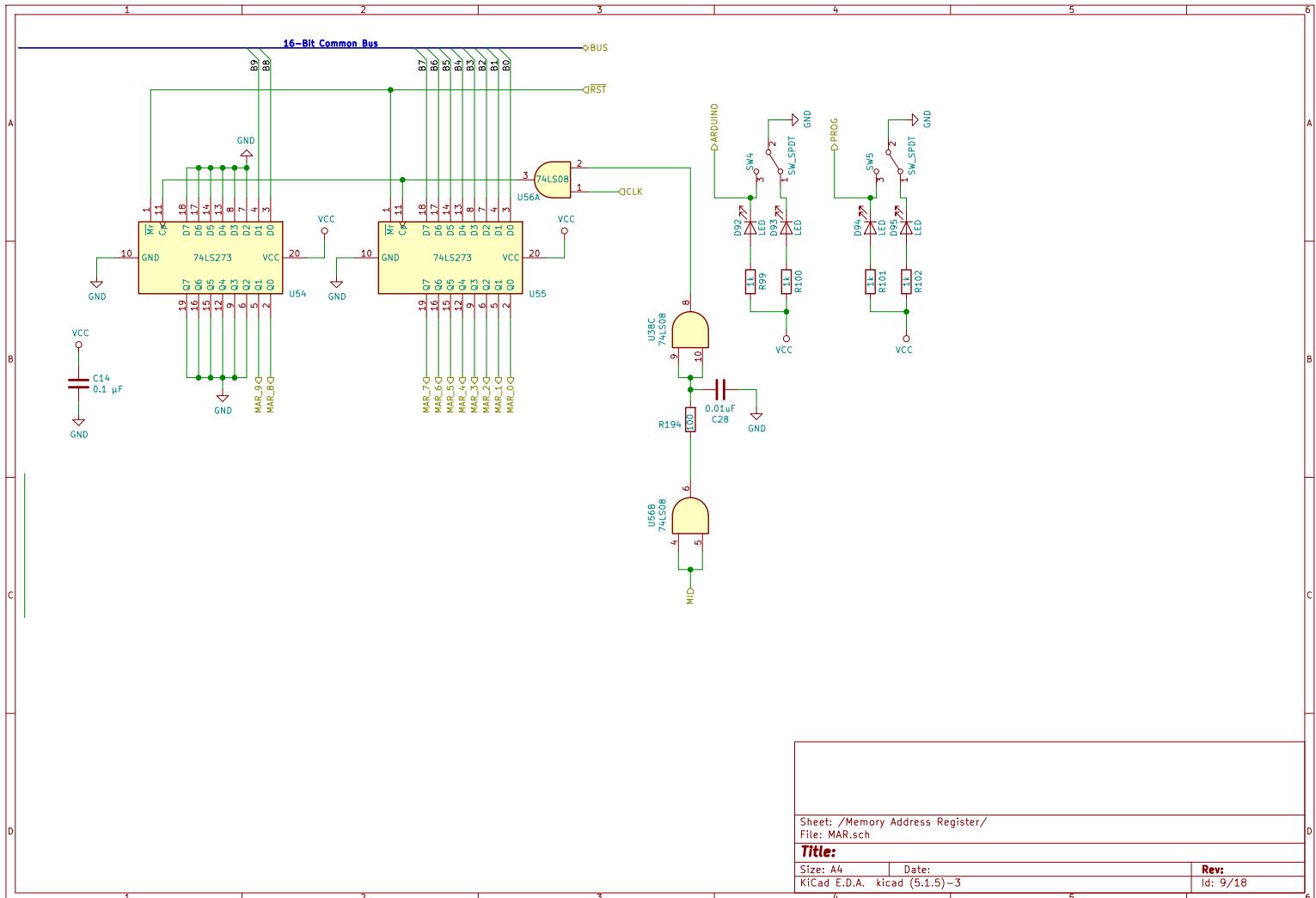
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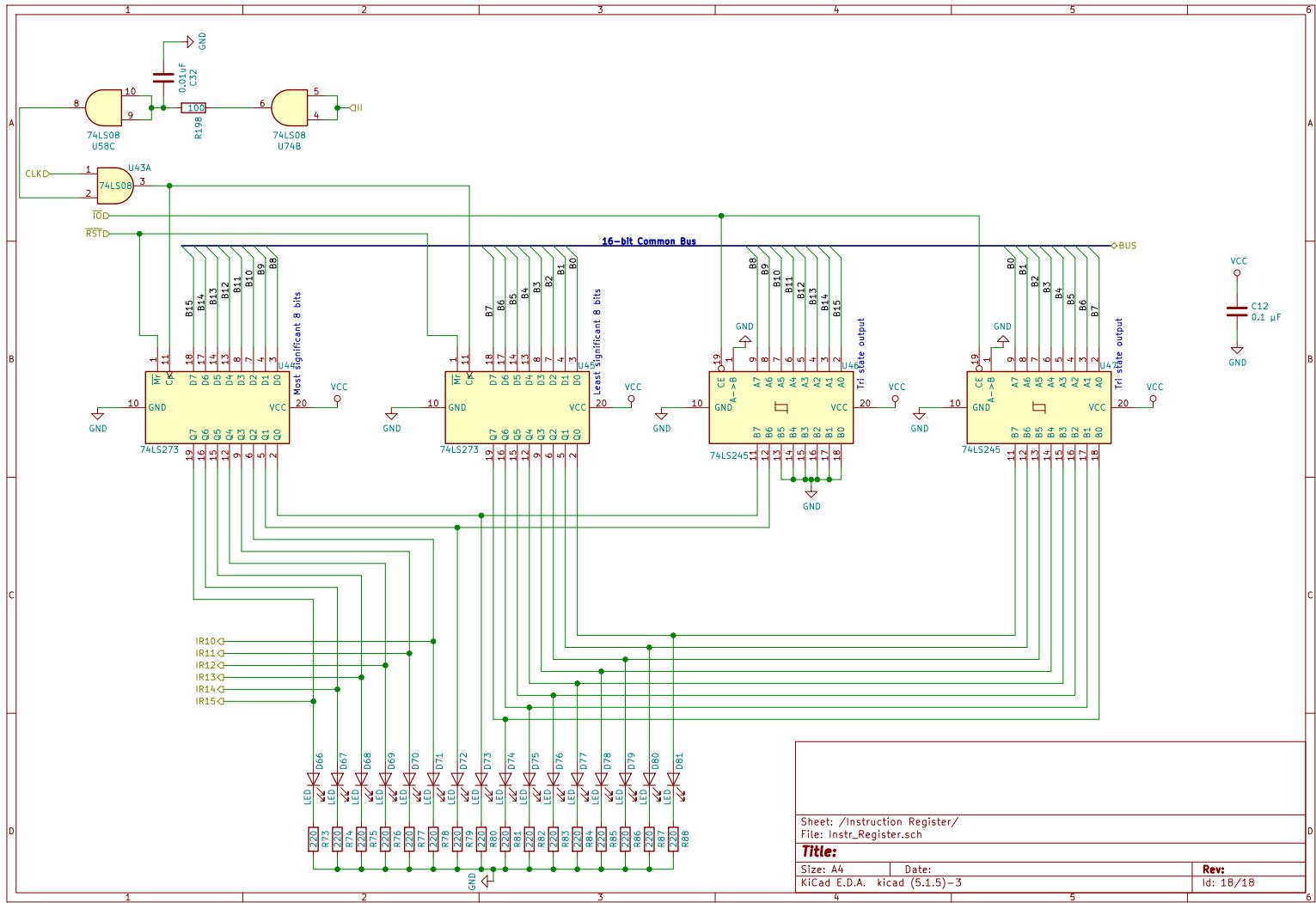
**I/O** 3.3.14 The I/O module provides outside connective to an *Arduino Mega* [13]. To achieve this, two *74LS245* [19] buffer chips are used. When the buffers are disabled, the Arduino and the main system are essentially disconnected. This ensures that there is no interference when no I/O requests are issued. Furthermore, the buffers are actually bi-directional, so by means of the *Read/Write* control signal, the computer can control if data flows from the data bus to the arduino in case of an I/O write, or the other way around in case of an I/O read. The arduino can use the *Enable* signal to trigger an interrupt and handle the I/O request and the same *Read/Write* to decide what the type of the I/O request is and handle it accordingly.



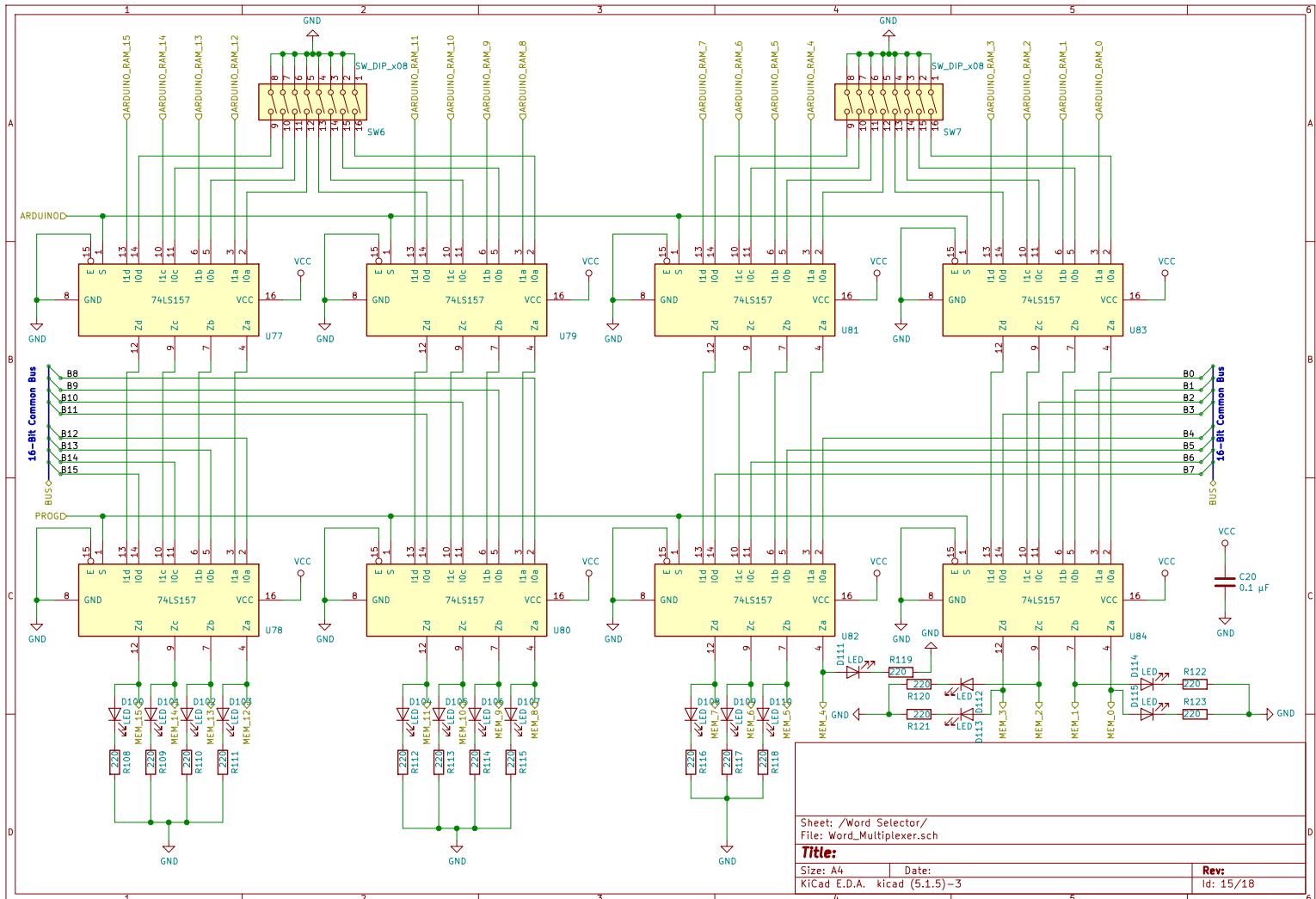
**Memory Address Register** 3.3.15 To design the memory address register, the same chips which was used in the A register 3.3.4, the B register 3.3.5, the C register 3.3.8 and the flags register 3.3.7, namely the *74LS273 ??*, comes to mind. Since the memory address register will not assert its contents to the bus, there is no need for a data bus buffer. But, since the module is built up of few components and is placed in the vicinity of RAM 3.3.10 and the address selector ??, it lends itself as a good location for the two toggle switches which will be used to set the *ARDUINO* And *PROG* control signals.



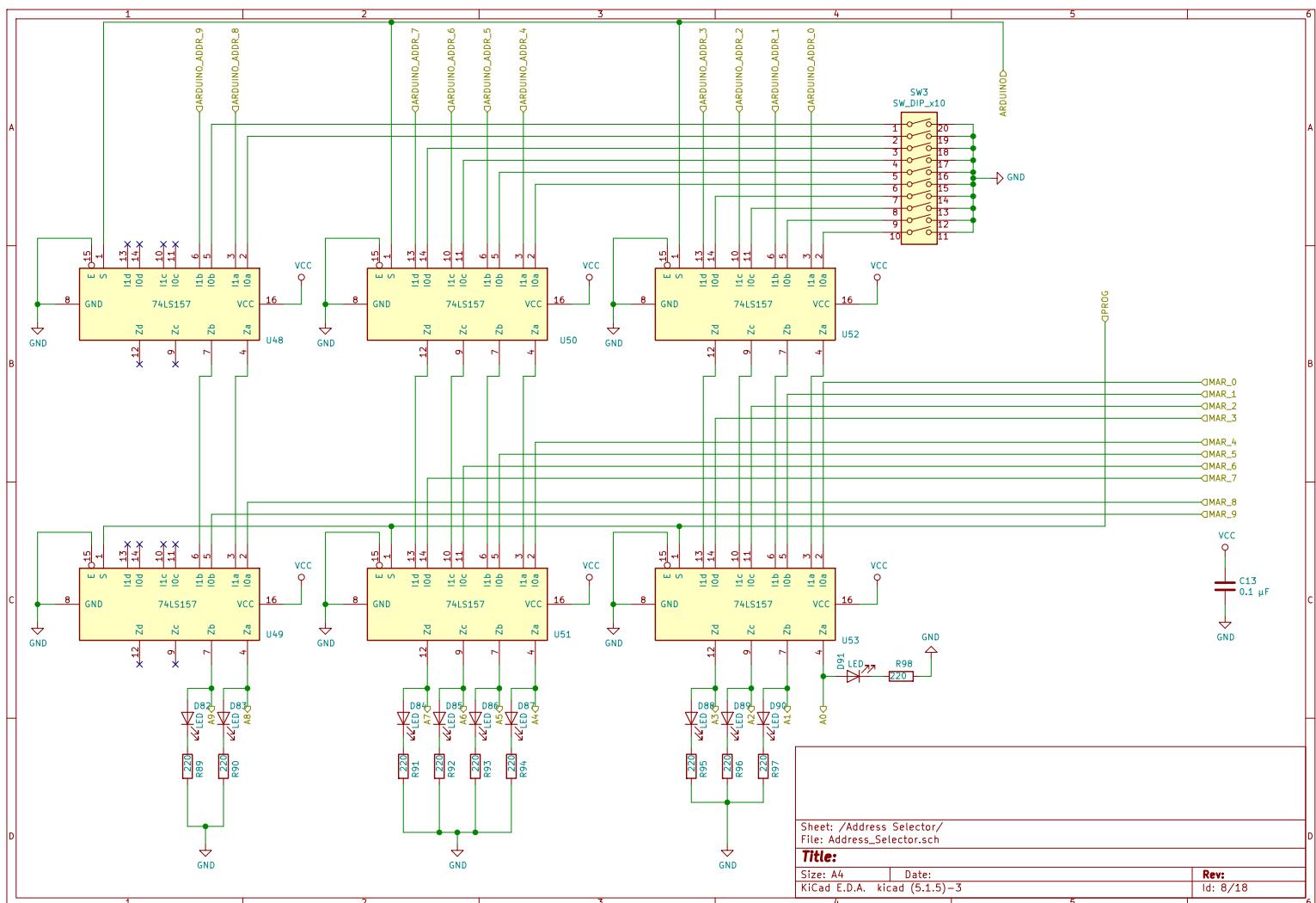
**Instruction Register** 3.3.16 The instruction Register is very similar in construction to the A register 3.3.4, B register 3.3.5 and C register 3.3.8. It uses two *74LS273* [20] 8-bit flip-flop chips to store one 16-bit word of data, which can be latched in from the data bus. It also has two *74LS245* buffer chips used to assert its contents onto the bus when a read request is issued. The main difference between the Instruction Register and any other register is the fact that only its 10 least significant bits are asserted back onto the data bus during a read operation. This is because the Instruction Register holds instructions, which are structured as a six-bit *opcode* and a 10-bit *address or immediate operand*. The 6-bit *opcode* is connected directly to the *control logic* module. Control Signal processing is handled using a simple AND gate.



**Word Selector** 3.3.17 The Word Selector design heavily relies on the *74LS157* data selector chip [24]. A two stage design is proposed. The first stage of four selector chips chooses between the data provided by the /emph{DIP} switches and the *Arduino Mega* [13]. This stage is handled by the *ARDUINO* control signal. The output of this selector stage is fed forward to the second stage of 4 selector chips. These chips decide whether to output the programming data provided by the previous selectors or the bus data based on the *PROG* signal.



**Address Selector ??** The Address selector is designed the same way as the Word Selector described in the previous paragraph. The main difference is that, since it only has a final output of 10 bits, each selector stage only contains three *74LS157* [24] selector chips.



**Control Signals** The design of the Control Logic module 3.3.19 is centered around the *AT28C64B* EEPROM chip from *Atmel* [1]. EEPROM stands for *Electrically Erasable and programmable Read-Only Memory*. Essentially, an EEPROM memory acts as a look-up table. Its input is an address and the output is a word of data. This can be used as a substitute for any combinatorial circuit made out of ANDs, ORs, inverters etc.. By choosing an EEPROM, instead of building a combinatorial circuit, the completed design benefits from multiple advantages:

- *Simplified design*: if a combinatorial circuit would be designed in the place of EEPROMS, it would be of a significant size, given the large number of variables (10 binary inputs and 31 binary outputs). Such a circuit would not only be very difficult to design and physically implement with chips and wires, it would also go against the core design principle of simplicity of understanding.
- *Easy re-programming*: EEPROMs can be re-programmed using an off-the-shelf USB programmer, a microcontroller like an Arduino ?? or even a simple custom built circuit. This makes them especially suitable for application in the design of 16-bit breadboard computer as they can easily be removed from the module, reprogrammed to include new instructions or modify existing ones and then re-inserted into the rest of the circuit.
- *No extra conceptual abstraction*: While the EEPROM chips themselves are much more complex chips compared to most of the chips used in other modules (their data sheet doesn't provide a transistor diagram or even a low-level diagram, just a high-level block diagram), conceptually they don't increase the complexity of the design, since they can be thought of as a combinatorial circuit made of simple gates or a memory array made up of rows of registers with a selection circuit. As such, the simplicity of both concept and physical implementation is maintained.

The reasons for choosing this particular EEPROM chip are as follows:

- *Parallel Interface*: There are two main types of EEPROMs: parallel and serial. A serial interface uses a single pin to transmit addresses and data respectively. This poses issues to the design of the module since a separate, faster clock and a shift circuit would be needed to shift in addresses and shift out data on each clock cycle. This significantly adds to the complexity of the entire design. A parallel interface, on the other hand, is much easier to work with, since all address bits and all data bits are available at the same time, which means they can be accessed synchronously on the same clock cycle.

- *Address width:* The *AT28C64B* [1] is part of a larger family of EEPROM chips designed and built by atmel. The main differences between the chips are access time and address width. They all have the same data width of 1 byte. Since the plan is to run the clock of the breadboard computer at a relatively low frequency (under 1 kHz), the access time will not make a significant difference. What is important to consider, though, is the address width. The different chips in the Atmel EEPROM Family (AT28C16, AT28C64, AT28C256 etc.) have addresses of different widths. The *AT28C64B* [1] offers 13 address bits, enough to accommodate the 10-bit address width of the breadboard computer (this requirement will be explained shortly).
- *Wide-spread adoption and compatibility:* The *AT28C64B* is a widely used chip and thoroughly understood chip. As such, it makes interfacing with programmers trivial, as most programmers have a profile for it already built in, and it also comes with a plethora of online tools, documentation, personal experiences and tips and tricks from other users of the chip.

The design of the *Control Logic* module 3.3.19 makes use of 4 *AT28C64* chips. Each chip is responsible for 8 control signals, with the exception of one chip which handles only 7 signals (the computer features 31 control signals without the two clock signals). The 13 address bits of the EEPROMs are split up into a logical address of 10 bits and a zero-address of three bits, since only 10 address bits are required by the computer. This 10 bit address is split up into three components:

- *6-bit opcode:* The lowest six bits of the address are the opcode of the instruction. These are connected directly from the *Instruction Register* 3.3.16
- *3-bit flags:* The next three bits are the flags which come directly from the *Flags register* 3.3.7
- *3-bit time step:* The last three bits form a step counter.

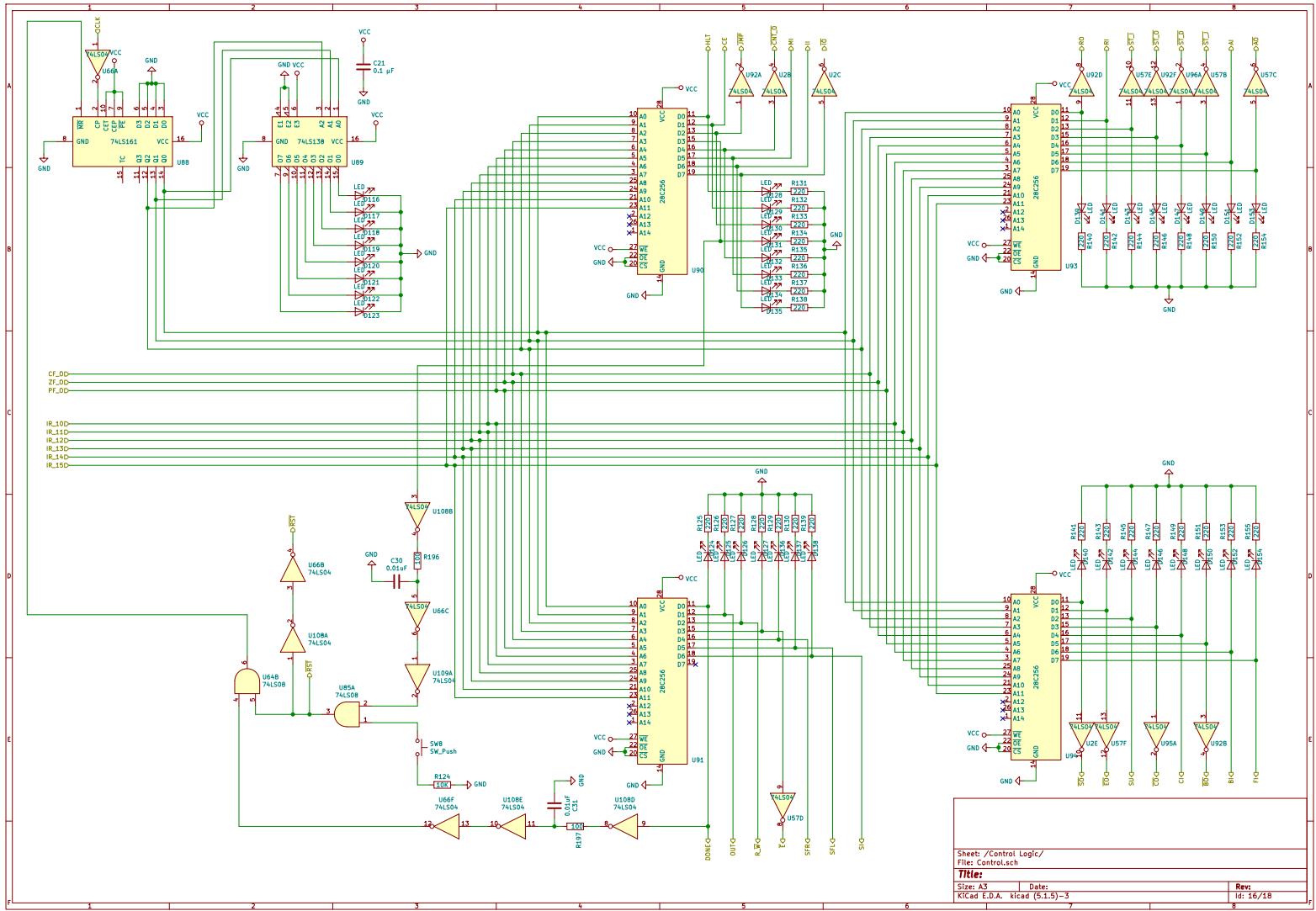
The reasoning for including a time-step counter into the address is because of the fact that each instruction has to execute multiple sequences of control signals to fulfil its task. The counter is built out of a *74LS161* [26] 4-bit counter chip, from which only the lowest order three bits are used. These bits are fed into the four eeprom chips, as well as into a *74LS138* [15] chip which turns a three bit code into 8 bits, where only one bit is active at one time. The decoded 8 bits are connected to LEDs to make visually recognising the current time-step easier. The

$74LS161$  [26] chip counts based on the negative, or inverted clock. As a consequence of this, the control logic module has time between the clock pulses of the main clock to set a new address and then set appropriate control signal for the next main clock pulse. To make programming of the EEPROM chips easier, all signals which are active-low are inverted, so that a logic 1 will be programmed if the signal should be active and a logic zero if the signal should be inactive. Besides this, the *control signals* module 3.3.20, which just consists of LEDs on all control signal lines, was built into this diagram. The final part to discuss on the design of the control logic module is the reset circuit. Three elements play into the reset circuitry:

- *A simple push button*, so that the computer can be manually reset
- *The RST control signal*, which allows the computer to reset itself
- *The DONE control signal*, which allows the computer to terminate an instruction early, in case it has less than 8 steps.

The reset push-button as well as the *RST* signal are combined and together create the *RST control signal*, which is then spread out to all modules of the computer. Besides this, this signal is further combined with the *DONE* signal, as this signal, if taken high, should reset *only* the  $74LS161$  step counter.

This concludes the design of the control logic module.



# Chapter 4

# Hardware Implementation

## 4.1 Hardware choices

With the specification and design phase of the 16-bit breadboard computer now complete, the next step towards having a working and functional computer was to make some judicious hardware choices. First up, the breadboards had to be chosen.

### 4.1.1 Breadboard selection

Following Ben Eater's advice [7], the first choice of breadboards was the *BB830* from *BusBoard Technologies*, retailed by *Mouser* [37]. Unfortunately, due to limited stock at the time, only 10 such breadboard could be acquired. Because of this, a compromise had to be met. The rest of the boards bought were cheaper BB830 clones retailed by *Farnell* [36]. The operating principle of a breadboard is that each vertical column of 5 pin is connected, together, as well as the horizontal top and bottom two rows which provide power and ground. The way breadboards provide resilient connections without using solder is by having small metal clamps inside the pin holes which, when pried apart by an inserted pin, will rub against it and, as such, provide high quality contact points. The main issue which could arise from using low quality breadboards is the fact that, after only a few pin insertions, the metal clamps lose their elastic properties and stay pried open, not making contact anymore. Since the plan is to insert all components once and then leave them in their position, this issue shouldn't manifest itself. Besides breadboard choice, how to connect multiple breadboards is also an important question. The boards are modular, meaning that each board can have its two power delivery strips removed. By only removing one strip from each board, two breadboards can be connected together and each

board will still have two power strips: one at the top and one at the bottom. The extra power strips can be connected together and used to build up the common bus at the center of the computer. Unfortunatley, due to the large size of the computer, it became clear that the strips removed from breadboards wouldn't be enough to cover the entire length. Fortunatley, *Farnell* stocked the power strips as separate items, so a few of those were purchased [35]. Given the number pins on each breadboard and the number of pins on all required chips, the number of required breadboards could be calculated. This calculation lead to the creation of a simple schematic which details how each module is organized on breadboards 4.1.

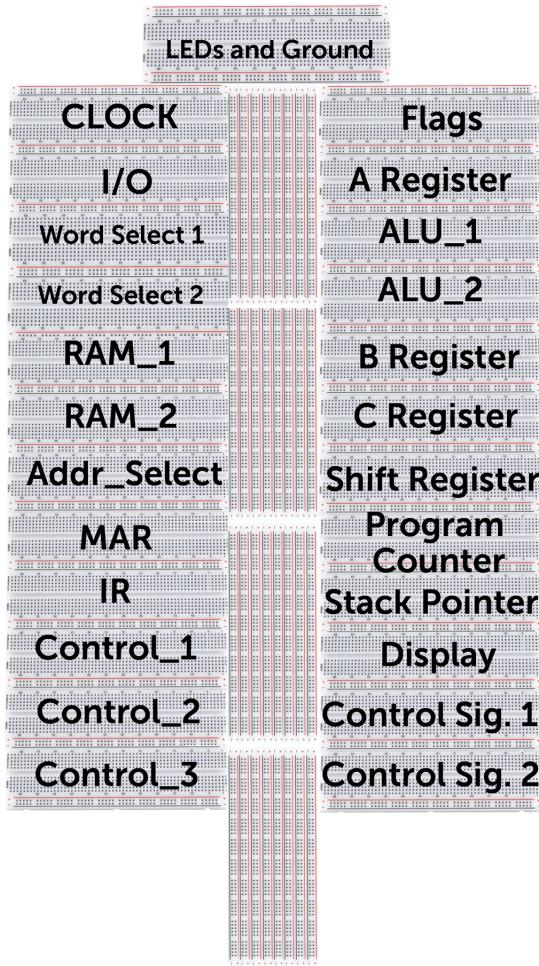


Figure 4.1: Module Layout onto BB830 breadboards

### 4.1.2 Wire choice

The choice of wires was mostly based on the breadboards. According to the specification provided by *BusBoard* [33], the BB830 can use wires of thickness ranging between 29AWG and 20AWG. Multiple 10 meter spools of PVC-insulated multi-coloured 22AWG monofilar copper wires were purchased. The multiple colors were mapped as follows to different functions in the computer:

- Red: Power (+5V/VCC)
- Black: Ground (GND)
- Purple, Brown and Orange: Internal module connections
- Blue: Bus connections
- Green: Control signals
- Yellow: Clock signal and Arduino Connections

Purple, Brown and Orange ran out towards the end of the build phase (Control Logic), so Green, Yellow and Blue was used.

### 4.1.3 Power Delivery

One important area which was glossed over during the Specification and Design phase was the power delivery. While it is convenient to assume easy access to perfect 5V voltage across all modules, in practice this is not trivial to achieve. Besides this, there are also current limitations to take into account.

#### Main Power Delivery

Ben Eater uses in his build a simple 5V USB wall charger usually used for phones, from which he cut off the microUSB connector and soldered a barrel connector to the 5V and Ground leads [9]. This has also been attempted for the 16-bit breadboard computer, but it quickly became apparent that, given the many more components used in this upgraded and extended version, the current draw far exceeded the 1A current limit of the phone charger. As such, a more robust power solution was required. Since there was no laboratory power supply available, an old and discarded ATX 450 Watt power supply was used 4.2. This power supply has a current limit of 35A on the 5V rail, so it should manage to supply the 16-bit breadboard computer with as much current as needed. To interface the power supply to the computer, an ATX power

connector was de-soldered from an old PC motherboard, and then cable bundles were soldered on to the 5V and Ground pins of the connector 4.3. Those cables were then inserted into a power strip at the top of the computer, near the LEDs module 4.4. Finally, two pairs of 5V plus Ground cables were routed from the power strip to each breadboard 4.5. This ensured that each power strip was at a relatively equal resistance from the main power strip, so the voltage across strips was essentially equal. This also ensured that the breadboards would have enough current draw available, as each module was connected more or less directly to the PSU. After testing random voltage samples across all breadboards using a multimeter, the average voltage was found to be around 4.8 Volts, which is well within the specification of the chips used (the specification usually states that the chips work in a 4.75 - 5.25 Volts voltage range).



Figure 4.2: 450W ATX Power Supply used to provide 5V power to the breadboard computer

#### 4.1.4 Auxiliary Power Delivery

Besides the main power delivery, there is another aspect which needs to be taken into account when discussing adequate power delivery to all modules. An integrated circuit, when powered but not in active use, draws a relatively stable amount of current. Whenever the circuit has an input change, the transistors inside the circuit switch state. If many transistors switch state at approximatively the same time, this can lead to noticeable increases in momentary current draw. To mitigate these current spikes, each chip is outfitted with a small 100 Nano-Farad ceramic capacitor across its power and ground pins. These capacitors act like small batteries, storing up charge when the circuit is stable and not drawing excessive power and then releasing that charge when the current spikes occur. Besides the 100nF capacitors, larger capacitors were desoldered from the motherboard from which the ATX power connector was harvested and

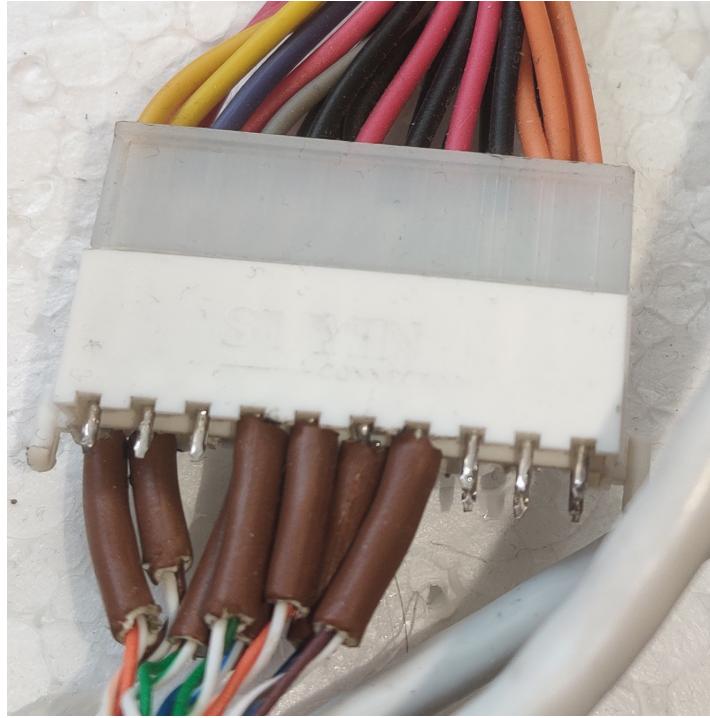


Figure 4.3: ATX connector salvaged from an old motherboard

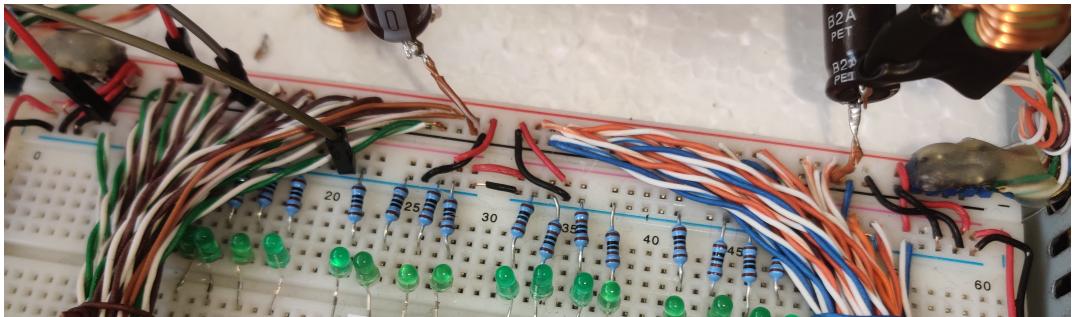


Figure 4.4: Power Strip connecting power cables from the salvaged ATX power connector

then inserted at regular intervals across the power strips of each modules 4.6. These capaitors act just like the smaller oanes, just at a larger scale, mitigating current spikes for multiple integrated circuits at the same time.

#### 4.1.5 Sockets and Resistors

**Sockets** There were two areas where the implementation of the 16-breadboard computer slightly deviated from the schematics designs. First of all, *Zero-Insertion-Force* (ZIF) Sockets were added between the EEPROM chips on the control logic module 4.7. These sockets use a small lever to lock the pins of a chip in place. The chip is simply placed into the socket and then the lever is pulled to tighten the chip in place. If the chip is to be removed from the socket, the

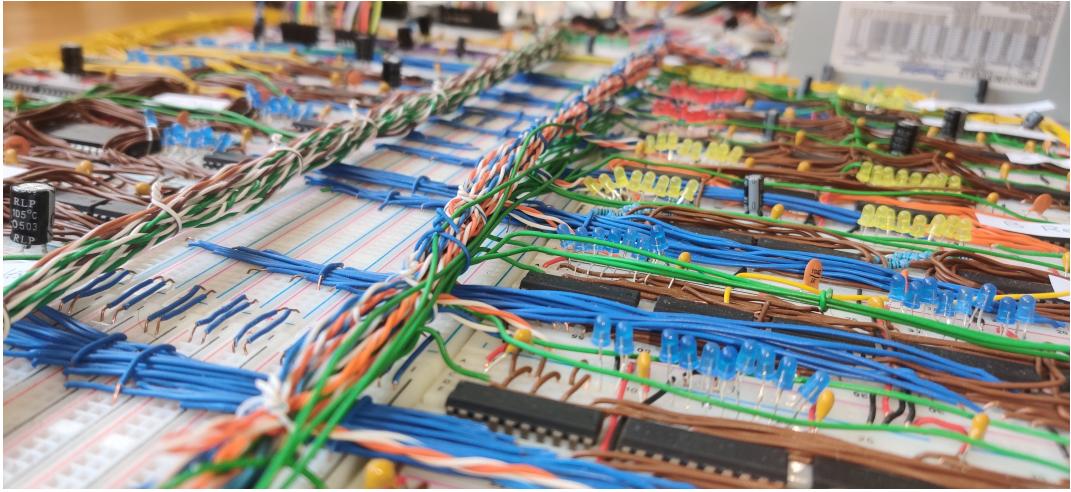


Figure 4.5: Power cable bundles spreading out across all breadboards

lever is pulled back and the chip can be removed without the need to apply any force (hence the name ZIF). The reason why the sockets were used was that the EEPROM chips were to be removed and re-inserted into the sockets many times, so as to re-program them with new or altered instructions. This would have put a large strain on the breadboards, which could have led to contact issues fairly quickly, an issue which would have been hard and time-consuming to debug.

**Resistors** Normally when installing an LED, it is important to use a resistor in series between the LED and either the ground or the voltage lead. This prevents the LED from drawing too much current and burning up. In many instances across multiple modules, there was not enough space on the breadboards to fit both LEDs and resistors. As such, in those areas the resistor was not installed and instead the LED was connected directly between the voltage source and the ground lead. While this is definitely bad practice and it was avoided as much as possible, this compromise was made where necessary because the LEDs were always connected to a chip output and not to the 5V rail directly. The chips from the *74LS* family have a very limited maximum output current. This current was not high enough to burn up the LED. As such, the LEDs could be connected directly to the chips and then to Ground without the fear of having them burn up. This was not without consequences though. The small maximum output current of the *74LS* chips was still larger than if it would have been limited through a resistor. As such, the overall current draw of the computer increased. Given the robust power solution put in place, this didn't cause any issues.

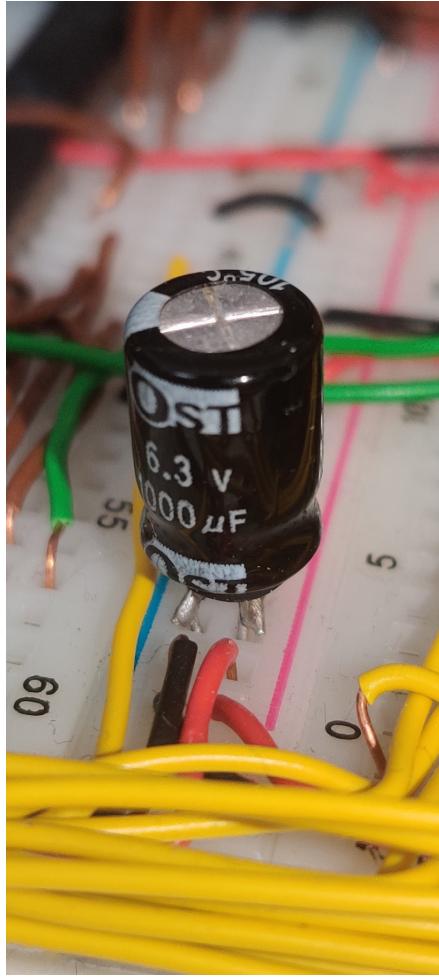


Figure 4.6: Power filter capacitor placed across breadboard power strips

## 4.2 Hardware Implementation Tools

Since the breadboards don't require solder to form connections, very few tools are actually needed to build on them. A pair of pliers and side cutters were used to cut off the isolation on the ends of wires to form pins which can then be inserted into the breadboard. In case it is available, a wire stripper can also be used instead. It would be preferred, since a wire cutter is much more reliable at producing equally sized pins. A small flat-head screwdriver can be used to extract wires and chips which have been wrongly positioned. The breadboards come preapplied with an adhesive backing. To separate the breadboards from the power strips, a cutter was used to cut through this backing. An a few occasions, a soldering iron and solder was needed (for example to extract components from the donor motherboard). Finally, a multimeter was used to ensure that connections have been made correctly and to measure voltages.

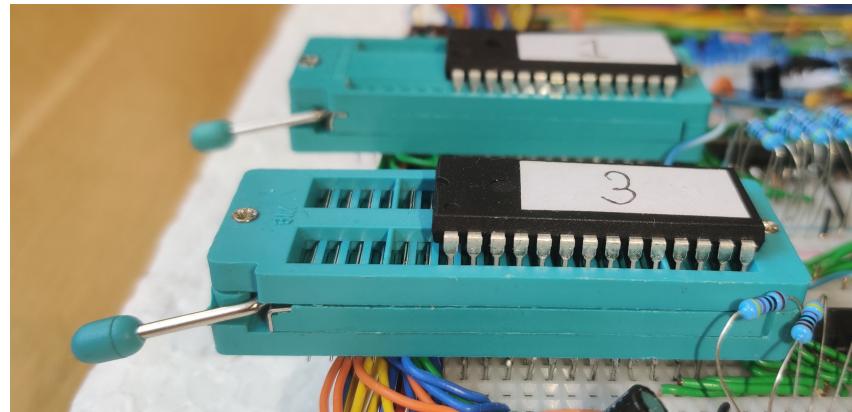


Figure 4.7: AT28C64B [1] EEPROM chips inserted into *ZIF* sockets

### 4.3 Implementation process for one module

The implementation process for a 16-bit breadboard computer modules is straight forward and easy to follow.

1. Ensure all needed tools and components (breadboards/ICs/wires/capacitors/LEDs) are at hand, as well as the design schematic for that particular module
2. Lay out the chips on the breadboard
3. Based on the connections made in the schematic, measure out wires to connect the pins of the different integrated circuits
4. cut the wires to that length, plus an added centimeter for the two pins, then strip out 5 millimeters of insulation off of each end to form the pins
5. connect the wires to the breadboard
6. plug the LEDs and Capacitors into the breadboard
7. Connect and label control signals going into and out of the module

### 4.4 Physical implementation

The process outlined previously was followed thoroughly for each module of the 16-bit breadboard computer. The modules were built in the following order:

1. **Clock Module** 4.8
2. **A Register** 4.9

3. **B Register** 4.10
4. **C Register** 4.11
5. **Instruction Register** 4.12
6. **Memory Address Register** 4.13
7. **Flags Register** 4.14
8. **I/O** 4.15
9. **ALU** 4.16
10. **Shift Register** 4.17
11. **Program Counter** 4.18
12. **Stack Pointer** 4.19
13. **Word Selector** 4.20
14. **Address Selector** 4.21
15. **RAM** 3.3.10
16. **Display** 3.3.13
17. **Control Signals** 4.24
18. **Control Logic** 4.25
19. **High level overview (with bus and LEDs visible)** 4.26

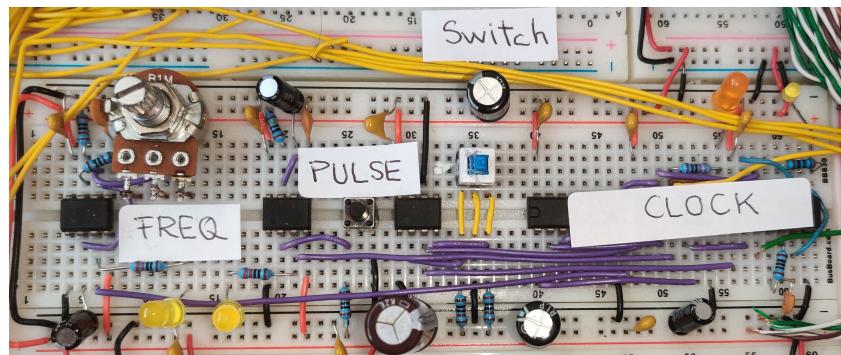


Figure 4.8: Clock implementation

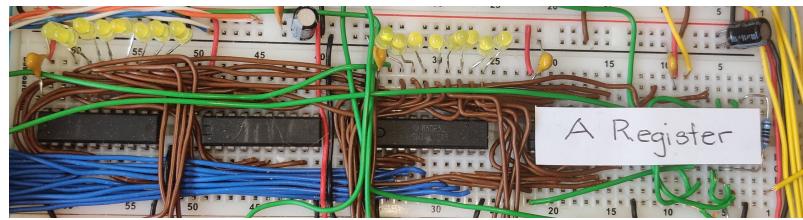


Figure 4.9: A register implementation

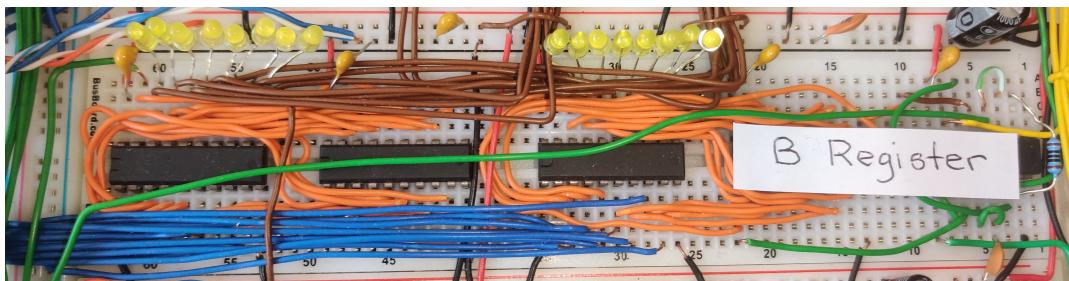


Figure 4.10: B register implementation

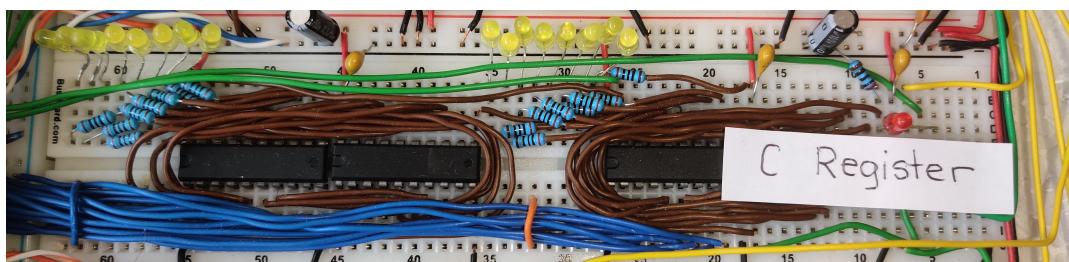


Figure 4.11: C register implementation

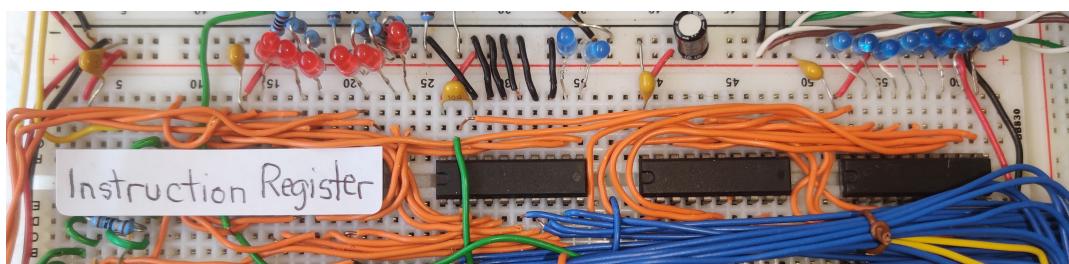


Figure 4.12: Instruction register implementation

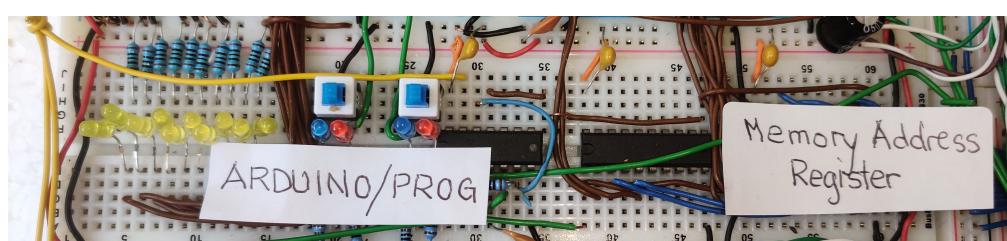


Figure 4.13: Memory address register implementation

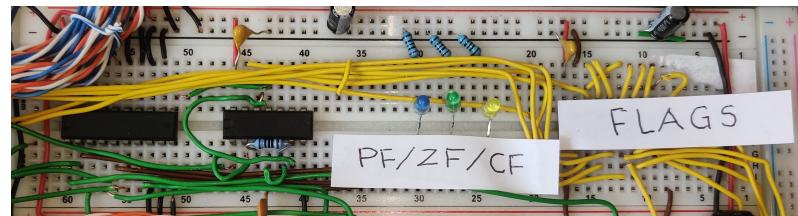


Figure 4.14: Flags register implementation

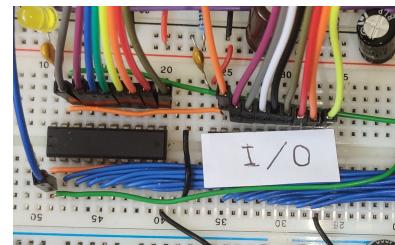


Figure 4.15: Input/Output implementation

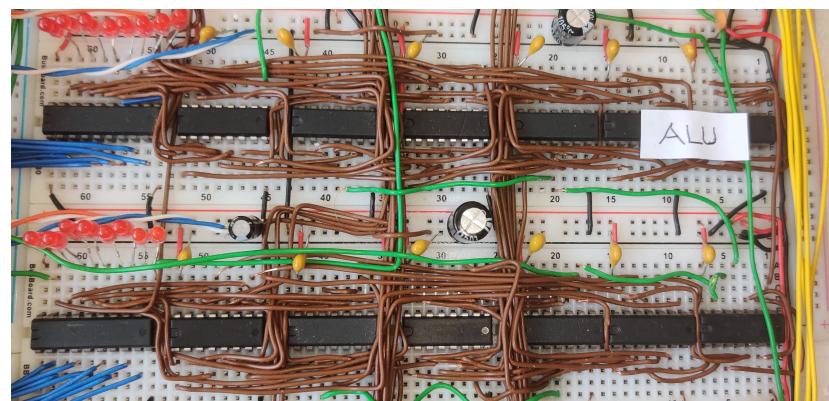


Figure 4.16: Arithmetic-Logic Unit implementation

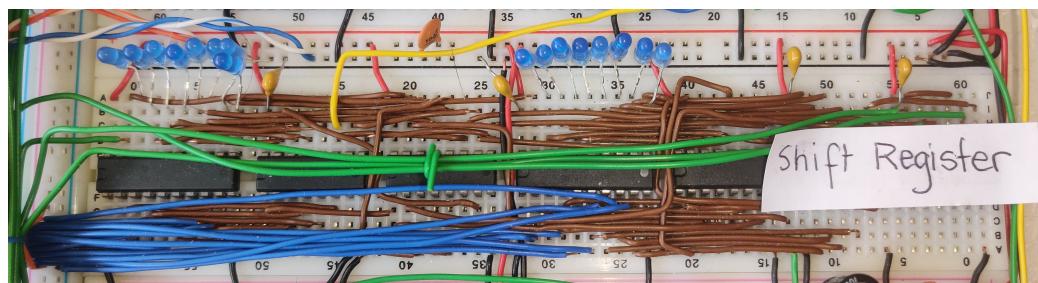


Figure 4.17: Shift Register implementation

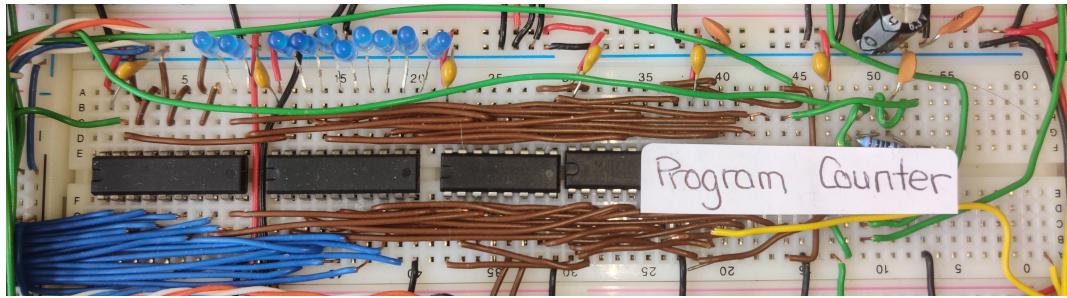


Figure 4.18: Program Counter implementation

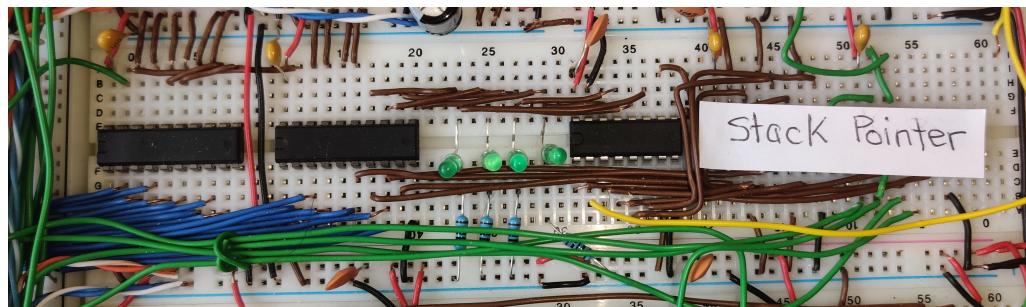


Figure 4.19: Stack Pointer implementation

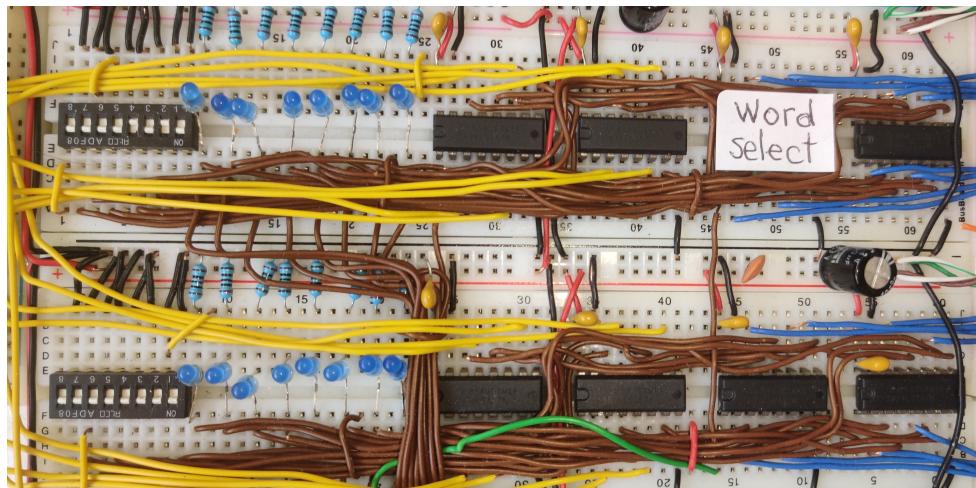


Figure 4.20: Word selector implementation

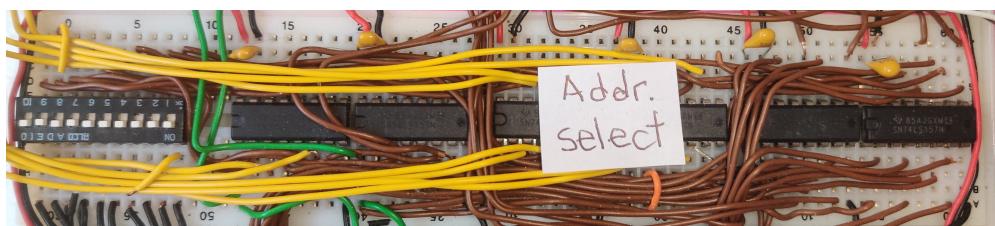


Figure 4.21: Address selector implementation

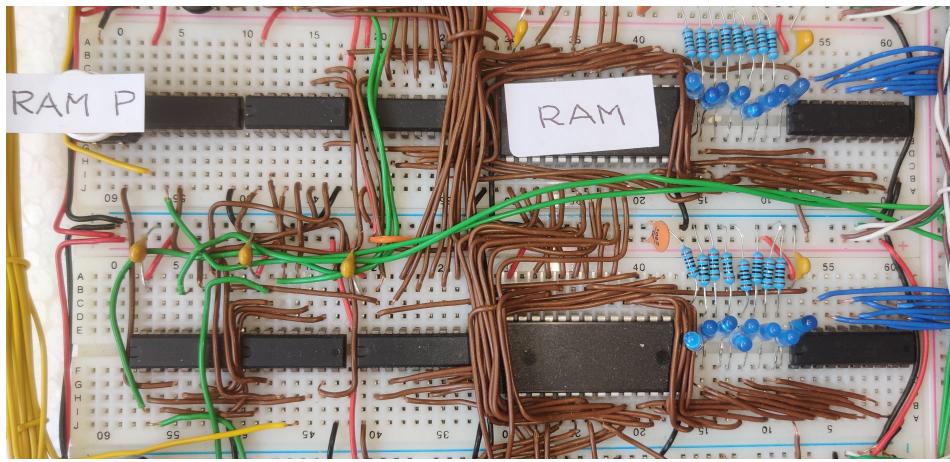


Figure 4.22: Random Access Memory implementation

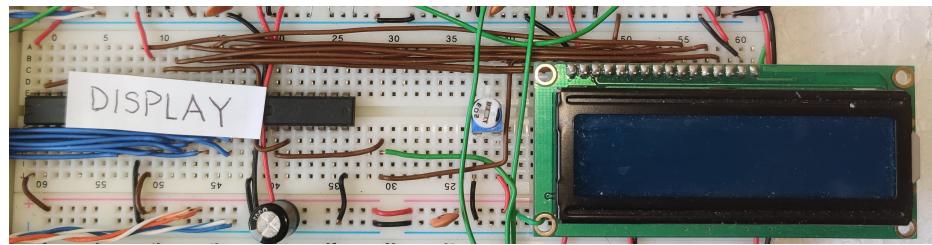


Figure 4.23: Display implementation

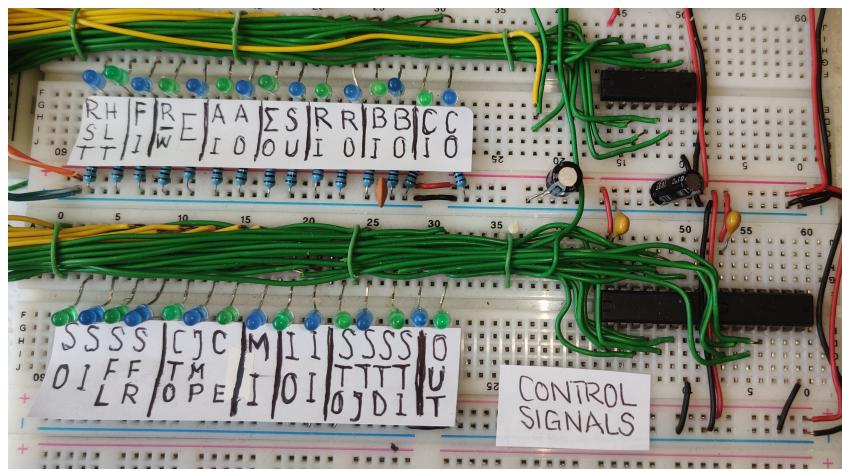


Figure 4.24: Implementation of the control signals module

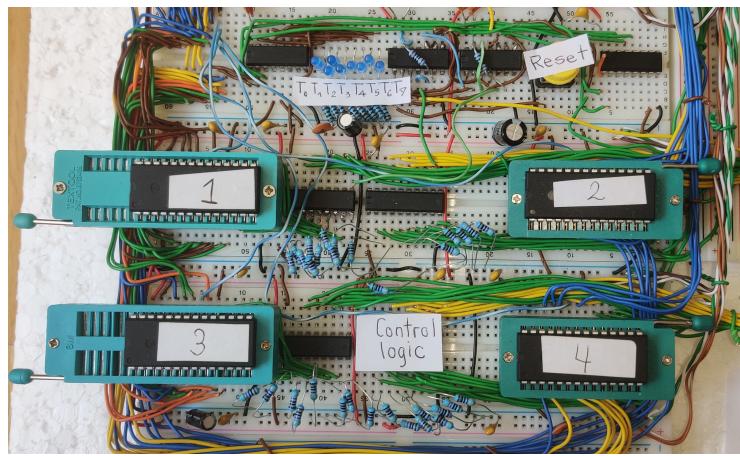


Figure 4.25: Control Logic implementation

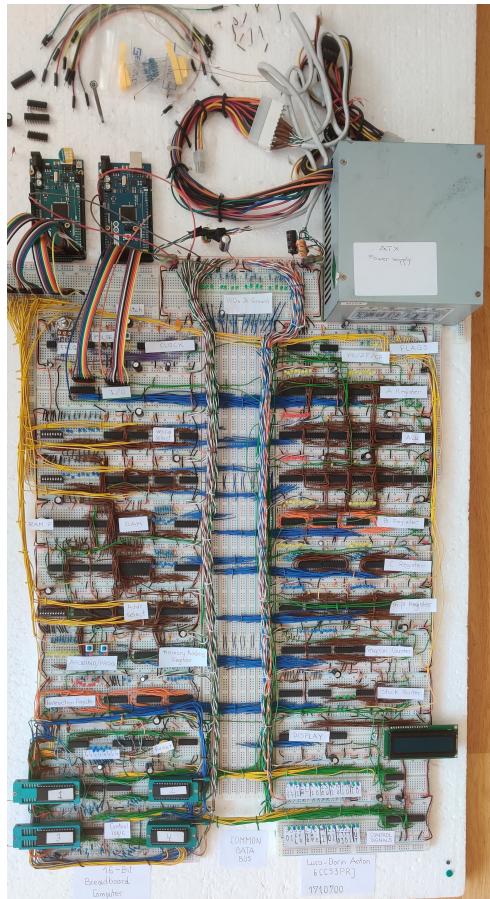


Figure 4.26: High level overview (with bus and LEDs visible)

After the first few modules and with enough power strips gathered, the first segment of the data BUS was created. After that, all modules created so far were attached to the bus. From that point on, after each module was built, it was attached to the bus. After a module was attached to the bus, the direct connections to other modules which might exist were created. Initially, control signals were connected with jumper wires, so that they could be manually turned on and off. This was useful for testing.

## 4.5 Module Testing

After the implementation of a module was completed, the next stage was to test it to ensure it meets its specification. This was done by manually setting the control signals to either high or low. To test using specific bus inputs, 16 jumper wires were connected to the bus, 1 to each bus line, and then manually connected on a power strip to either high or low. This was used to input bit patterns to a module to test that each bit was mapped correctly from the bus to the module input and from the module output to the bus. Each module was tested this way.

## 4.6 Implementation issues

Implementation of most modules went through without significant issues. The main issue which initially arose was the power delivery. This prompted the switch from the simple phone charger to the ATX power supply solution. Towards the end of the hardware implementation stage, a major issue appeared.

### EEPROM issues

After finalising the construction and connection of each module except for the control logic module, all modules behaved as expected. Data could be read to and from the bus, the ALU would add up numbers correctly, the program counter counted only when instructed, the display could receive and display instructions, RAM could be addressed correctly and manually programmed with success. After the installation of the control logic module, issues started to arise. Modules would behave erratically, the counter on the clock module would count twice on every count cycle, it would skip bits, or sometimes not even count at all. Modules would read from the bus when they weren't instructed to and sometimes short 'glitches' appeared on the LEDs module which monitored the state of the bus. These issues would be removed if all the AT28C64B [1] EEPROM chips would be removed from their sockets. This prompted an

investigation which ended up taking over **one week of continuous work**, before the root of the problem was found. After many different theories and patches without any effect, the issue ended up being not with the circuit, but with the EEPROM chips themselves. According to the documentation, the chips have a 150 nano-second time window after each address change in which they set up the output of the data contents for the new address. During this very short time window, the output of the chips is “undefined”. It seems that during this period, the undefined behaviour can equate to significant voltage spikes. This voltage spikes, albeit short, are long enough to momentarily change the state of the chips they are connected to (most *74LS* are rated for clock speeds of in the tens of MHz). This caused the unexpected behaviour. The solution was a combination of multiple patches:

- *Control Signals buffer chips:* Directly after the EEPROM chips, 4 *74LS245* [19] buffer chips were installed. These chips have their advantage that their output is only logic 1 or 0, nothing in between, and that they amplify the signal going into them
- *Pull-down Resistors:* 470 Ohm pull-down resistors were installed between the buffer chips and the EEPROM chips. This ensured that if the EEPROMs would have to drive to a relatively large voltage for a logic 1 input to be detected by the buffers
- *RC filter networks:* On the most critical control signals *RC networks* (Resistor - capacitor) networks were installed to filter out any potential voltage spikes. This circuits work by employing a very small capacitor which charges up very fast 4.27. This way, if a low frequency signal passes through the network, like the signals which are intended to be generated by the control logic module, it will quickly charge up the capacitor and then continue to propagate further on. This is intended. If a high frequency signal passes through the network, like for example the voltage spikes generated by the EEPROMs during address change, the signal won’t have time to charge up the capacitor fully, and as such it won’t propagate further through the circuit. This filter circuit is then clamped between two gates (for example AND gates with inputs tied together or inverters) which are unused on the module where the signal is required, so as to ensure that the signal going in and out of the filter circuit is still digital. Then, the entire circuit is placed in series with the signal which it is supposed to filter. In practice in this case, 100 Ohm resistors coupled with 10nF capacitors were used. These RC networks were placed on the *CLK, RST, DONE, CE, AI, BI, II, MI* signals ??.

With this mitigation measures in place, the computer started behaving normally again.

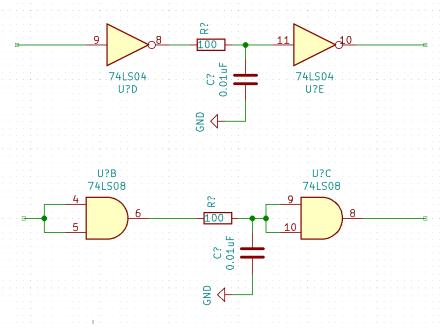


Figure 4.27: Example of AND-clamped and inverter-clamped RC networks in KiCad

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